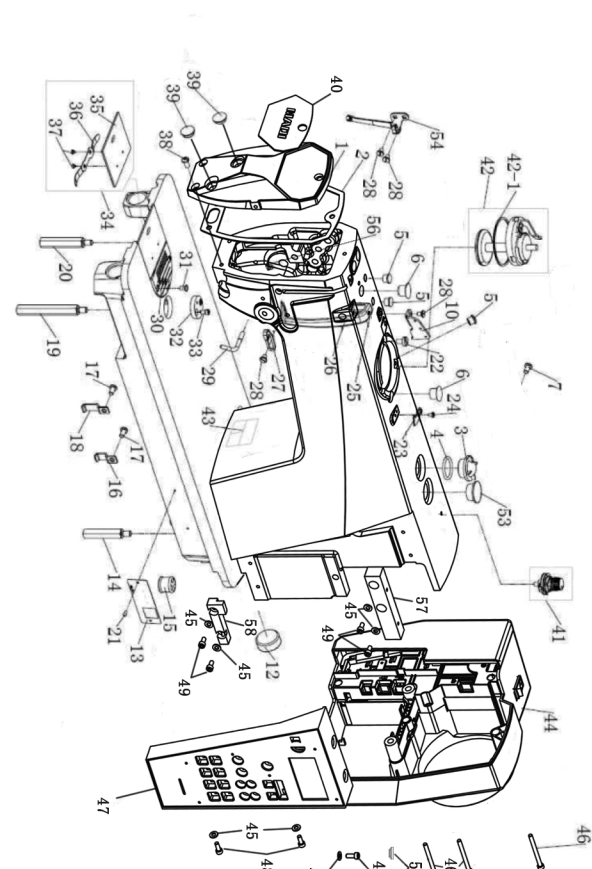


Q 5/6Te-2 型 零件图册 Parts Manual

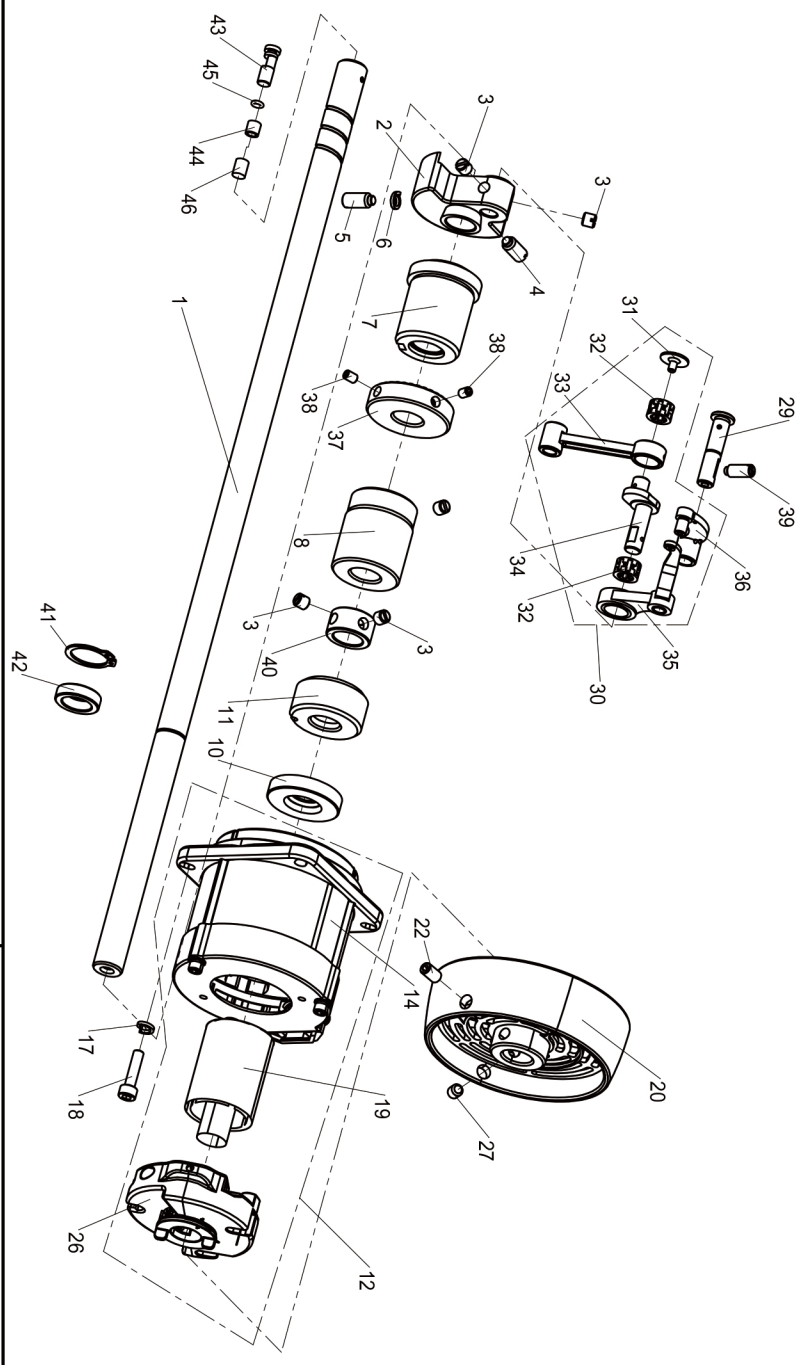
1. 机壳分组件 MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS



1. 机壳分组件 MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS

序号 Ref. No	件号 Part No	名 称	Description	数量 QTY
1	PQ8TE20101	面板	FACE PLATE	1
2	PQ8TE20102	面板垫	FACE PLATE GASKET	1
3	PF5550824	油窗	OIL WINDOW	1
4	PF5550825	油窗O型圈	THRUST COLLAR ASM	1
6	PF5550112	针杆曲柄轴孔塞	RUBBER PLUG	1
7	PF5550116	后窗板螺钉	SCREW	1
10	PQ302113	三圈线钩	THREE EYELINER HOOK	1
12	PF5550115	下轴盲孔塞	RUBBER PLUG	1
13	PF5550113	型号牌	MODEL PLATE	1
14	PF5550113	底座支柱	BED SCREW STUD	2
15	PF8880560131	电线过线套	NEEDLE BEARING	1
16	PF9901511	电线压板 (短)	CORD HOLDER(S)	2
17	PF5550161	电线压板固定螺钉	SCREW	3
18	PF9901160	电线压板 (长)	CORD HOLDER(L)	1
19	PF90000120	底座支柱 (长)	BED SCREW STUD(L)	1
20	PF90000121	底座支柱 (中)	BED SCREW STUD(M)	1
21	SCJ0071	型号牌螺钉	POLE	2
22	PF90000131	绕线器固定螺钉	SCREW	3
23	PF90000132	绕线切刀	THREAD CUTTER	1
24	PF68425K19	绕线切刀固定螺钉	SCREW	2
25	PF5550230	绕线杆护罩螺钉	SCREW	1
26	PQ8126	绕线杆护罩	THREAD TAKE-UP LEVER COVER	1
27	PF5550316	右线钩	RIGHT ARM THREAD GUIDE	1
28	PF5550317	右线钩螺钉	SCREW	3
29	PF9620MXDK021	大线钩	LARGE ARM THREAD GUIDE	1
30	PF555063601D	针板	NEEDLE PLATE	1
31	PQ302141	针板M2.6 (H)	NEEDLE PLATE (H)	1
32	PF5550337	针板螺钉	SCREW	2
33	PQ50132	卷边器座	RULER PLATE	1
34	PF5550117	卷边器座螺钉	SCREW	1
35	PF5550638	推板组件	SLIDE PLATE ASM	1
36	PF555063801	推板	SLIDE PLATE	1
37	PF555063803	推板螺钉	SPRING OF SLIDE PLATE	1
38	PF5550161	面板螺钉	SCREW	3
39	PF8420M-D3010107	面板调节螺孔塞	RUBBER PLUG	2
40	BZ3314	面板装饰牌	PLATE	1
41	PQ8141	绕线夹线器组件	BOBBIN THREAD TENSION ASM	1
42	PF55502142	绕线器	BOBBIN WINDER ASM	1
42-1	PF900001511	绕线器油封	OIL SEAL OF COILING WHEEL	1
43	BZ3141	黄底警告标贴	SAFETY-INDICATING PLATE	1
44	PQ8TE20144	电控组件	PILLEY COVER ASM	1
45	SCJ3010	面板螺钉垫片	WASHER	8
46	PQ8TE20146	电机固定块螺钉	SCREW	1
47	PQ8TE20147	操作面板组件	OPERATION PANEL	1
48	BF310164527	螺钉	SCREW	4
49	BF320264524	面板固定块固定螺钉	SCREW	2
50	PQ8TE20150	面板孔塞	RUBBER PLUG	2
53	PF96000187	调节孔孔塞	RUBBER PLUG	1
54	PQ8129	左线钩	LEFT ARM THREAD GUIDE	1
56	PF9620MXDK02101	螺线勾紧固螺母	NUT	1
57	PQ8TE20157	面板固定块I	FIXING BLOCK I	1
58	PQ8TE20158	面板固定块II	FIXING BLOCK II	1

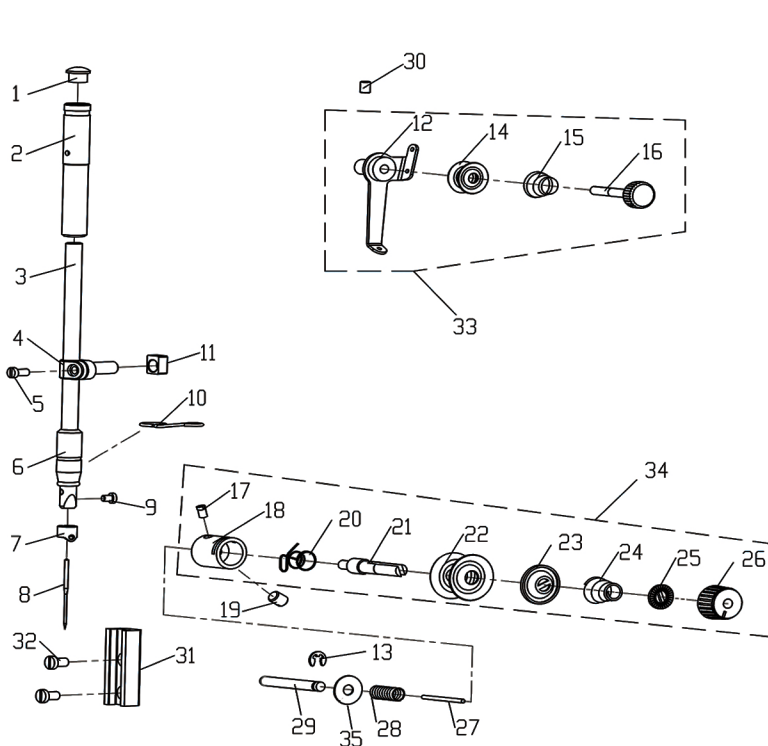
2. 上轴、挑线分组件 MAIN SHAFT & THREAD TAKE-UP COMPONENTS



2. 上轴、挑线分组件 MAIN SHAFT & THREAD TAKE-UP COMPONENTS

序号 Ref. No	件号 Part No	名 称	Description	数量 QTY
1	PFQ6F0201	上轴	MAIN SHAFT	1
2	PFQ60202	针杆曲柄	NEEDLE BAR CRANK	1
3	PFQ520201	针杆曲柄轴(O)	NEEDLE BAR CRANK(H)	1
4	PF5550218	绕线曲柄固定螺钉	SCREW 9/32-28 L=16	1
5	PF5550216	针杆曲柄固定螺钉	SCREW	1
6	PF5550217	针杆曲柄定位螺钉O型圈	RUBBER RING	1
7	PFQ60207	上轴前轴承	FRONT BUSHING OF MAIN SHAFT	1
8	PF5550208	上轴中轴承	MID BUSHING OF MAIN SHAFT	1
9	PF5550209	上轴中轴套螺钉	SCREW	1
10	PF90000210	上轴油封	OIL SEAL	1
11	PF98020P0205	上轴后套	UPPER SHAFT REAR SLEEVE	1
12	PF5550212	电机组件	MOTOR	1
13	PF5550213	电机后罩	MOTOR REAR COVER	1
14	PF5550214	电机定子	MOTOR STATOR	1
15	PF5550215	电机传感器	MOTOR SENSOR	1
16	PF5550216	紧固螺钉	SCREW	6
17	SCJ3008	弹簧垫片	WASHER	1
18	SCJ2013	上轴电机螺钉	SCREW	4
19	PF5550219	电机转子	MOTOR ROTOR	1
20	PF5550220	上轴	HEAD WHEEL	1
21	PF5550221	转子固定螺钉	SCREW	2
22	PF1310824	上轴螺钉	SCREW	1
23	PF5550223	光栅	GRATING	1
24	PF5550224	光栅固定螺钉	SCREW	1
25	PF5550225	弹簧	VEED SPRING	1
26	PF5550226	电机罩壳	MOTOR HOOD	1
27	PF1310824	上轴螺钉	SCREW	1
29	PF5550225	挑线杆铰链轴	THREED TAKE-UP CRANK SHAFT	1
30	PF55500223A	挑线杆部件	THREED TAKE-UP ASM.	1
31	PF55500223A	挑线杆部件 (K)	THREED TAKE-UP ASM.	1
32	PF55500223A	挑线杆部件 (H)	THREED TAKE-UP ASM.	1
33	PF5550228	挑线曲柄左螺钉	SCREW	1
34	PF555022404	液针轴承	BEARING	2
35	PF555031	针杆连杆	NEEDLE BAR CONNECTING ROD	1
36	PF55502201	挑线杆轴	THREED TAKE-UP SHAFT	1
37	PF55502212	挑线杆	THREED TAKE-UP	1
38	PF55502211	挑线杆连杆	THREED TAKE-UP CONNECTING ROD	1
39	PF303030223	绕线主动轮	WHEEL	1
40	PF68425H33	绕线杆铰链轴固定螺钉	SCREW	2
41	PF555022	挑线杆铰链轴固定螺钉	SCREW	1
42	PF555026	上轴挡圈	RETAINING RING	1
43	PF5550241	针杆限位圈	RETAINING RING	1
44	PF5550213	上轴油量调节销	OIL AMOUNT ADJUSTING PIN	1
45	PF5550212	曲柄油量调节销	OIL ADJUSTING COLLAR	1
46	PF5550214	上轴油量调节销O型圈	RUBBER RING	1
47	PF5550211	曲柄油量限制销	ROLLER FELT	1

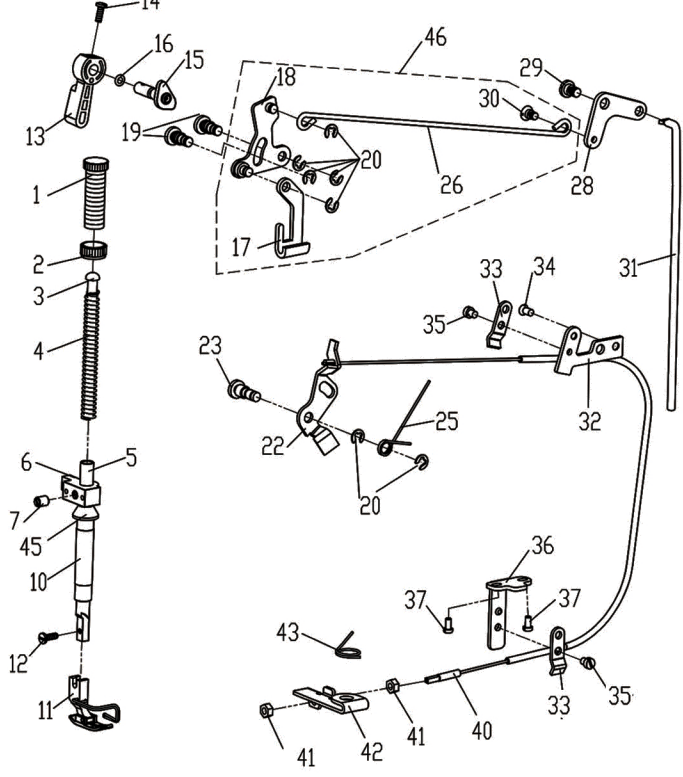
3. 针杆、夹线分组件 NEEDLE BAR & THREAD TENSION COMPONENTS



3. 针杆、夹线分组件 NEEDLE BAR & THREAD TENSION COMPONENTS

序号 Ref. No	件号 Part No	名 称	Description	数量 QTY
1	PF555037	针杆上轴套孔塞	RUBBER PLUG	1
2	PF555036	针杆上轴套	UPPER BUSHING OF NEEDLE BAR	1
3	PF90000303H	针杆	NEEDLE BAR	1
4	PF555033	针杆连接柱	NEEDLE BAR HOLDER	1
5	PF55503301	针杆连接柱螺钉	SCREW 9/64-40 L=6	1
6	PF555038	针杆下轴套	LOWER BUSHING OF NEEDLE BAR	1
7	PF90000306H	针杆下套 (H)	LOWER BUSHING OF NEEDLE BAR	1
8	PF5550311	针杆线钩	NEEDLE BAR THREAD GUIDE	1
9	PF5550312	机针	NEEDLE (DBx1#14)	1
10	PF5550312	机针 (H)	NEEDLE (DPx#21)	1
11	PF8880560309	针杆下轴套线钩	SCREW 1/8-44 L=4.5	1
12	PF55503H9	针杆下轴套线钩 (H)	NEEDLE BAR THREAD GUIDE	1
13	PF90010311	针杆连接柱滑块	SLIDE BLOCK	1
14	PQ81216	上轴线板	THREAD TENSION SPRING	1
15	SCJ1004	开口挡圈	SNAP RING	1
16	PQ8121602	上轴线板	BOBBIN WINDER TENSION DISC	1
17	PQ8121603	上轴线板	THREAD TENSION SPRING	1
18	PFQ5172601	上轴线板螺钉	SCREW	1
19	PF5550330	挑线簧调节座	TENSION POST SOCKET	1
20	PQ8172602	挑线簧	SCREW 15/64-28 L=7	1
21	PQ8172603	挑线簧	TAKE-UP SPRING	1
22	PQ8172604	挑线簧	SCREW	1
23	PQ8172605	挑线簧	TENSION DISC	2
24	PQ8172606	挑线簧	TENSION SPRING	1
25	PQ8172607	挑线簧	TENSION DISC STOPPER	1
26	PQ8172608	挑线簧	TENSION NUT	1
27	PF6150131	挑线簧	THREAD RELEASE PIN	1
28	PF5550334	挑线簧弹簧	TENSION RELEASE PIN SPRING	1
29	PF90000329	挑线簧	TENSION RELEASE SUPPORTING PIN	1
30	PF68425H33	上轴线板螺钉	SCREW 11/64-40 L=6	1
31	PF9001033101	针杆滑块	NEEDLE BAR THOUGH	1
32	PF150227	挑线簧螺钉	SLIDE BLOCK 11/64-40 L=8	2
33	PQ81216	上轴线板	Upper thread clamp	1
34	PQ8H31726	挑线簧组件	Thread clamp assembly	1
35	PF5550132	挑线簧垫片	TENSION RELEASE SUPPORTING PIN WASHER	1

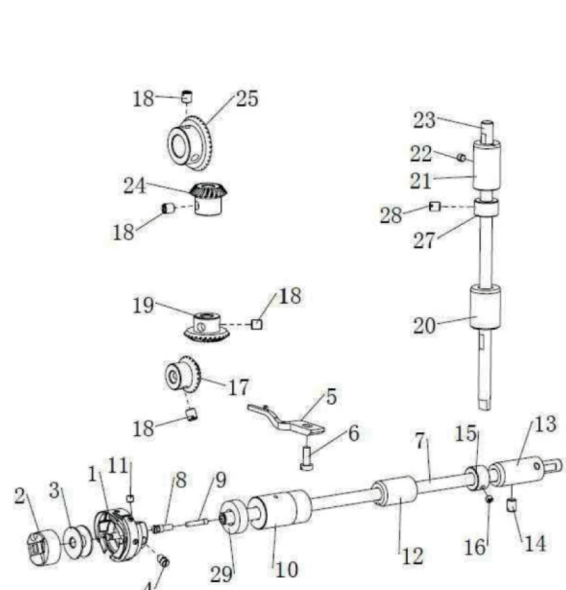
4. 压料、松线分组件 PRESSER BAR & TENSION RELEASE COMPONENTS



4. 压料、松线分组件 PRESSER BAR & TENSION RELEASE COMPONENTS

序号 Ref. No	件号 Part No	名 称	Description	数量 QTY
1	PFQ541	调压螺钉	PRESSER SPRING REGULATOR	1
2	PFQ542	调压螺母	NUT 1/2-28	1
3	PF555043	调压导杆	PRESSER GUIDE BAR	1
4	PF555044	调压簧	PRESSER SPRING	1
5	PF555045	压杆	PRESSER GUIDE BAR	1
6	PF90000406	压杆导架	NEEDLE BAR GUIDE BRACKET	1
7	PF555047	压杆导架螺钉	SCREW 1/4-40 L=8	1
10	PF5550410	压杆轴套	PRESSER BAR BUSHING LOWER	1
11	PF8880560411	活压脚部件	PRESSER FOOT ASM.	1
12	PF5550411	活压脚部件 (O)	PRESSER FOOT ASM.	1
13	PF5550412	活压脚螺钉	SCREW 9/64-40 L=10.5	1
14	PFQ5413	压脚扳手	HAND LOFTER	1
15	PF5550412	压脚扳手螺钉	SCREW 9/64-40 L=10.5	1
16	PF90000415	压脚扳手凸轮部件	HAND LOFTER CAM ASM.	1
17	PF5550416	压脚扳手轴 O 型圈	RUBBER RING	1
18	PF90000417	压脚扳手轴 O 型圈	LIFTING LEVER	1
19	PF5550419	抬压脚扳杆杆部件	HAND LIFTER LINK ASM.	1
20	SCJ1008	螺纹销开口挡圈	THREAD PIN	2
22	PF5550422	松线顶板	TENSION RELEASE PLATE	1
23	PF5550423	松线顶板螺钉	THREAD PIN	1
25	PF5550425	松线顶板复位簧	TENSION RELEASE RETURN SPRING	1
26	PF5550426	抬压脚拉杆	LIFTING LEVER CONNECTING ROD	1
28	PF5550428	抬压脚后拉杆	LIFTING LEVER LINK	1
29	PF5550429	后拉杆轴位螺钉	HINGE SCREW 15/64-28	1
30	PF5550430	抬压脚拉杆螺钉	HINGE SCREW 3/16-32	1
31	PF5550431	抬压脚顶杆	CONNECTING ROD VERTICAL	1
32	PF90000432	软管支架板	WIRE HOLDER BRACKET (UPPER)	1
33	PF90000438	软管压板	WIRE HOLDER	2
34	PF5550637	软管压板螺钉	SCREW 11/64-40 L=8.5	1
35	PF5550725	软管压板螺钉	SCREW 11/64-40 L=5	2
36	PQ80432	松线侧板	LOSSING LINE PLATE	1
37	PF6842528	松线侧板螺钉	SCREW 9/64-40 L=7	1
41	PF90000440	松线侧板	LOSSING LINE ASM.	1
42	PF900004401	松线侧板调节螺母	NUT 11/64-40	2
43	PF90000442	松线侧板	LOSSING LINE ASM.	1
44	PF90000443	松线侧板复位簧	SPRING	1
45	PF5550432	压杆油封	PRESSER BAR OIL SEAL	1

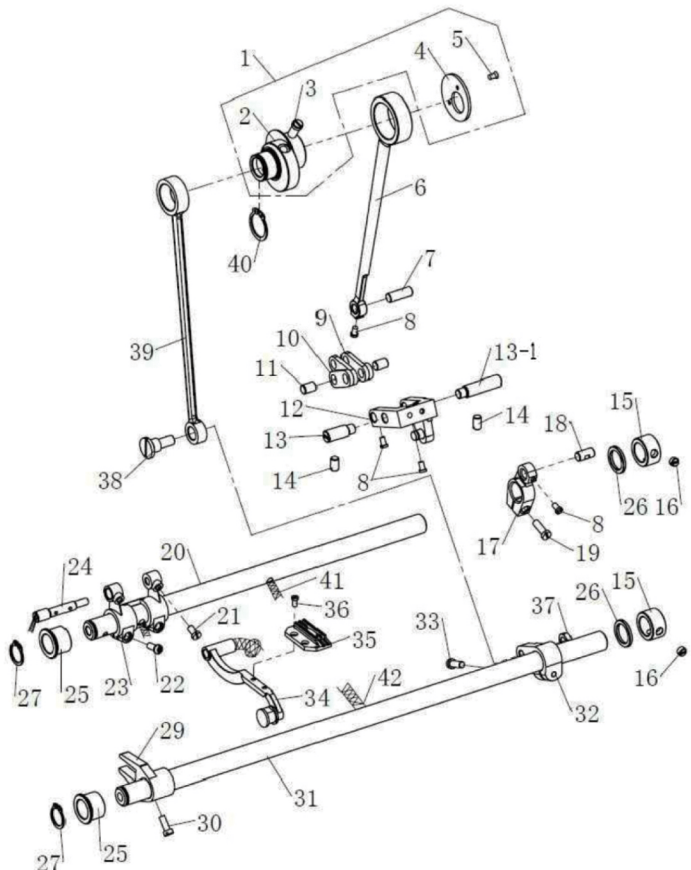
5. 勾线分组件 HOOK OF DRIVING SHAFT COMPONENTS



5. 勾线分组件 HOOK OF DRIVING SHAFT COMPONENTS

序号 Ref. No	件号 Part No	名 称	Description	数量 QTY
1	PF88805605114	旋梭	HOOK ASM.	1
2	PF88805605202	梭子	BOBBIN CASE ASM.	1
3	PF8880560503	梭子	BOBBIN	1
4	PF88805605010801	旋梭紧固螺钉	SCREW	2
5	PF5550555	旋梭定位钩	POSITIONING FINGER	1
6	BF7005039	旋梭定位钩螺钉	SCREW 11/64-40 L=9.5	1
7	PF90000507	下轴	HOOK DRIVING SHAFT	1
8	PF555058	下轴限位油封	OIL SEAL SCREW ASM.	1
9	PF55505901	下轴限位油封	OIL WICK	1
10	PF90000510	下轴前轴承	FRONT BUSHING	1
11	PF88805605010802	旋梭紧固螺钉	SCREW	1
12	PF90000512	下轴中轴承	MID BUSHING	1
13	PF90000513	下轴后轴承	REAR BUSHING	1
14	PF555029	下轴轴套螺钉	SCREW 3/16-28 L=15	2
15	PF6150404	下轴挡圈	SNAP RING	1
16	PF5550261	下轴轴套螺钉	SCREW 1/4-40 L=8	2
17	PF555051805	下轴限位油封 (小)	BEVEL GEAR (SMALL)	1
18	PF55505180501	下轴限位油封 (大)	SCREW 1/4-40 L=8	8
19	PF555052005	旋梭下半齿轮 (大)	BEVEL GEAR (LARGE)	1
20	PF90000520	旋梭下半齿轮 (小)	BEVEL GEAR (SMALL)	1
21	PF90000521	旋梭下半齿轮 (大)	BEVEL GEAR (LARGE)	1
22	PF90000522	旋梭下半齿轮 (小)	BEVEL GEAR (SMALL)	1
23	PF5550524	旋梭	UPRISING SHAFT	1
24	PF555052505	旋梭上半齿轮 (小)	BEVEL GEAR (SMALL)	1
25	PF555052605	旋梭上半齿轮 (大)	BEVEL GEAR (LARGE)	1
27	PF6150404	旋梭轴套挡圈	SNAP RING	1
28	PF5550334	旋梭轴套挡圈螺钉	SCREW 1/4-40 L=8	1
29	PF9990709	下轴油封	OIL SEAL RING	1

6. 送料分组件 FEED MECHANISM COMPONENTS



6. 送料分组件 FEED MECHANISM COMPONENTS

序 号	件 号	名 称	Description	数量
Ref. No.	Part No			QTY
1	PFQ6F0601	送料偏心轮组件	FEED DRIVE ECCENTRIC CAM SAM.	1
2	PF5550602L	送料偏心轮组件 (L)	FEED DRIVE ECCENTRIC CAM SAM.	1
3	PF5550602	送料偏心轮	FEED DRIVE ECCENTRIC CAM	1
3	PF5550603	送料偏心轮螺钉	SCREW 1/4-40 L=11	2
4	PF5550604	送料偏心轮盖板	THRUST COLLAR	1
5	PF5550605	偏心轮盖板螺钉	SCREW 9/64-40 L=5	2
6	PF5550606	送料连杆	ROCKER SHAFT CONNECTING ROD	1
7	PF5550607	送料连杆销	WALKING FOOT PIN	1
8	PF5550608	送料连杆销	SCREW 9/64-40 L=6	1
9	PF5550609	送料长推动板	LONG WALKING FOOT LINK	2
10	PF5550610	送料短推动板	SHORT WALKING FOOT LINK	2
11	PF5550611	长推动板连接销	WALKING FOOT PIN	2
12	PF8880560613	送料摆动齿座部件	WALKING FOOT ADJUST LINK	1
13	PF5550614	送料摆动板左销	ADJUSTING LINK FULCRUM SHAFT	1
13-1	PF555061401	送料摆动板左销 (带销)	ADJUSTING LINK FULCRUM SHAFT	1
14	PF6150326	左右销螺钉	SCREW 15/64-28 L=7	2
15	PF5550633	拍牙送布紧固	RETAINING RING	2
16	PF6150304	送布轴紧固螺钉	SCREW	4
17	PF5550618	送料曲柄	FEED ROCKER SHAFT CRANK ASM.	1
18	PF5550619	送料曲柄销	WALKING FOOT PIN	1
19	PF5550621	送料曲柄螺钉	SCREW 9/64-28 L=14	1
20	PP900006620	送布轴	FEED ROCKER SHAFT	1
21	PP900006621	牙架曲柄轴螺钉	SCREW	2
22	PF5550633	牙架曲柄固定螺钉	SCREW	2
23	PP900006623	牙架曲柄	FEED CRACKET	1
24	PP900006624	牙架精轴	FEED BAR SHAFT	1
25	PP900006625	送料轴承衬套	FEED ROCKER SHAFT BUSHING	2
26	PF6150529	拍牙送布轴轴套垫圈	WASHER	2
27	SCJ1036	拍牙送布轴轴用挡圈	RETAINING RING	2
29	PP900006623	拍牙文架曲柄	DRIVING SHAFT CRANK ASM.	1
30	PF6150607	拍牙文架曲柄螺钉	SCREW 11/64-40 L=10.5	1
31	PP900006631	拍牙文架曲柄	FEED DRIVING SHAFT	1
32	PP900006632	拍牙后曲柄	REAR CRACK ASM.	1
33	PF5550648	拍牙后曲柄螺钉	SCREW 3/16-28 L=12	1
34	PP900006634	送料组件	FEED ROCKER BASE ASM.	1
35	PP5550634B	送料牙	FEED DOG	1
37	PP030341	送布牙-13齿 (H)	FEED DOG	1
38	PF5550635	送料牙螺钉	SCREW 1/8-44 L=6	2
39	PF5550661	拍牙连杆轴位螺母	NUT	1
39	PF5550660	拍牙连杆轴位螺钉	SCREW	1
39	PF5550649	拍牙连杆	CONNECTING ROD	1
40	PF5550652	拍牙连杆轴用挡圈	SNAP RING	1
41	PF55506527	送料轴油线	OIL WICK	1
42	PF55506827	送料轴油线	OIL WICK	1

