

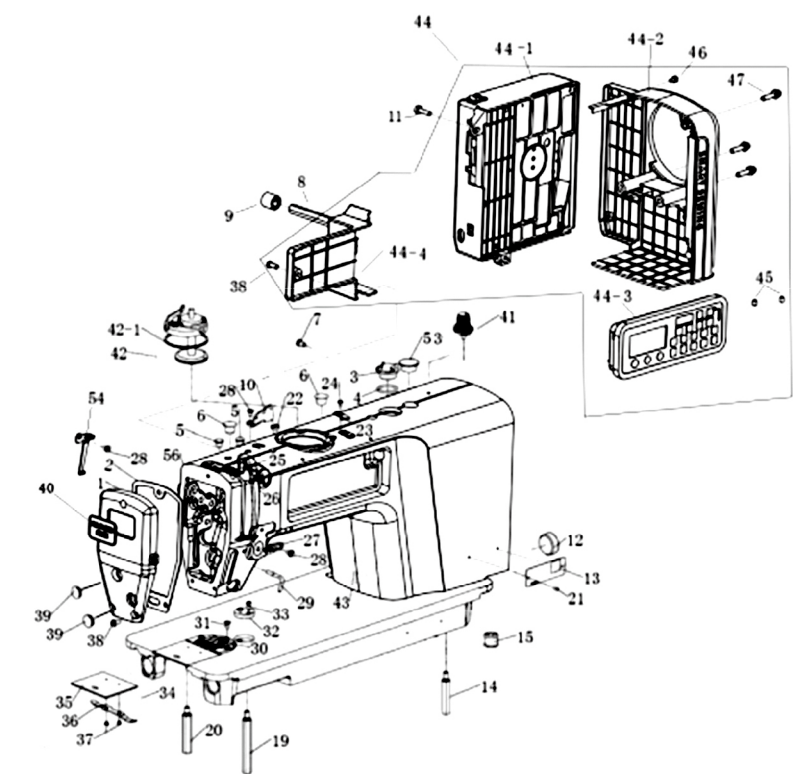
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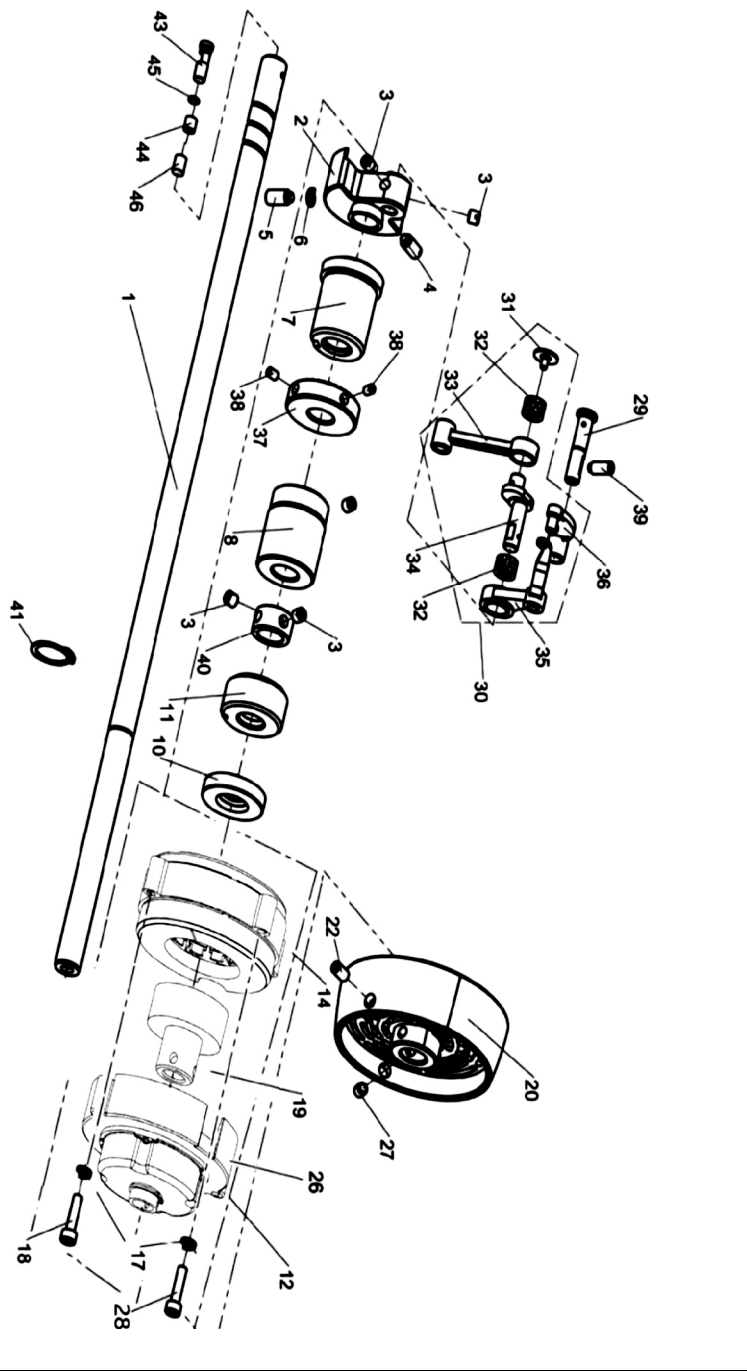
零件图册

Parts Manual

1. 机壳分组件 MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS



2. 上轴、挑线分组件 MAIN SHAFT & THREAD TAKE-UP COMPONENTS



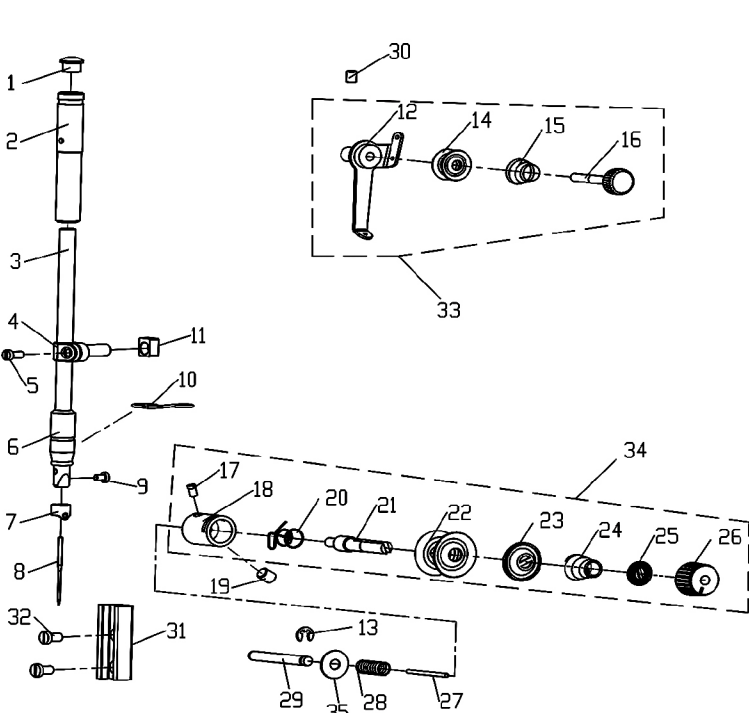
1. 机壳分组件 MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS

序号 Ref.No	零件名称 Part No	名 称	Description	数量 QTY
1	PFQ5T0101	面板	FACE PLATE	1
2	PFQ5T0102	面板垫	FACE PLATE GASKET	1
3	PF5550824	油窗	OIL WINDOW	1
4	PF5550825	油窗O型圈	THRUST COLLAR ASM	1
6	PF5550112	针杆曲柄销孔塞	RUBBER PLUG	1
7	PF555016	后盖板螺钉	SCREW 3/16-28 L=9	11
8	PFQ5T01020	翻到支柱	BED SCREW STUD(ONE)	1
9	PFQ70162	支撑橡胶套	RUBBER SLEEVE	1
10	PF0302113	三眼线钩	THREE EYELINER HOOK	1
11	PFQ571	针距标尺螺钉	SCREW	2
12	PF5550115	下轴孔孔塞	RUBBER PLUG	1
13	BZ3236	型号牌	MODEL PLATE	1
14	PF555013	底板支柱	BED SCREW STUD	2
15	PFQ20115	电线过线套(单孔)	NEEDLE BEARING	1
19	PF900001020	底板支柱(长)	BED SCREW STUD(L)	1
20	PF90000121	底板支柱(中)	BED SCREW STUD(M)	1
21	SCJ6071	型号牌螺钉	POLE	2
22	PF90000131	绕线紧固固定螺钉	SCREW 3/16-32 L=7	3
23	PF90000132	绕线切刀	THREAD CUTTER	1
24	PF68425K19	绕线切刀固定螺钉	SCREW 1/8-40 L=4	2
25	PF5550230	挑线杆护罩螺钉	SCREW 3/16-28 L=6	1
26	PFQ5126	挑线杆护罩	THREAD TAKE-UP LEVER COVER	1
27	PF5550316	右线钩	RIGHT ARM THREAD GUIDE	1
28	PF5550317	右线钩螺钉	SCREW 11/64-40 L=6	2
29	PF9520MXDK021	大线钩	LARGE ARM THREAD GUIDE	1
30	PF5550636D10	针板	NEEDLE PLATE	1
31	PF0302141	针板M2.6	NEEDLE PLATE M2.6(H)	1
32	PF5550637	针板螺钉	SCREW 11/64-40 L=8.5	2
33	PFQ50132	卷边器座	RULER PLATE	1
34	PF5550117	卷边器座螺钉	SCREW 11/64-40 L=5	2
35	PF5550638	推板组件	SLIDE PLATE ASM	1
36	PF555063801	推板	SLIDE PLATE	1
37	PF555063802	推板簧	SPRING OF SLIDE PLATE	1
38	PF555063803	推板螺钉	SCREW	2
39	PF5550161	面板螺钉	SCREW 3/16-28 L=12	4
40	PF8420M-D3010107	面板调节销孔塞	RUBBER PLUG	2
41	BZ3532	面板装饰牌	PLATE	1
42	PFQ514101	绕线夹线器组件	BOBBIN THREAD TENSION ASM	1
43	PF5570142	绕线器	BOBBIN WINDER ASM	1
42-1	PF900001511	绕线器油封	OIL SEAL	1
43	BZ3141	黄底警告标识贴	SAFETY-INDICATING PLATE	1
44	PFQ5T0144	电控组件	PILLEY COVER ASM	1
44-1	PFQ5T014401	电控主控	ELECTRONIC CONTROL UNIT	1
44-2	PFQ5T014402	电控后罩	Electric control rear cover	1
44-3	PFQ5T014403	操作面板	OPERATING SCREEN	1
44-4	PFQ5T014404	引线护罩	Lead wire shield	1
45	PF68425H33	螺钉	SCREW	2
46	1900A0403	螺钉	SCREW M4 L=6	2
47	SCJ2117	螺钉	SCREW M5 L=25	3
53	PF98000187	调节孔孔塞	RUBBER PLUG	1
54	PFQ5129	左线钩	LEFT ARM THREAD GUIDE	1
56	PF9520MXDK02101	缓线勾紧固螺母	NUT	1

2. 上轴、挑线分组件 MAIN SHAFT & THREAD TAKE-UP COMPONENTS

序号 Ref.No	零件名称 Part No	名 称	Description	数量 QTY
1	PFQ5T0201	上轴	MAIN SHAFT	1
2	PFQ60202	针杆曲柄	NEEDLE BAR CRANK	1
3	PFQ6020201	针杆曲柄	NEEDLE BAR CRANK(H)	1
4	PF5550625	挑线曲柄定位螺钉	SCREW	4
5	PF5550218	针杆曲柄紧固螺钉	SCREW 9/32-28 L=16	1
6	PF5550216	针杆曲柄定位螺钉	SCREW	1
7	PF5550217	针杆曲柄定位螺钉O型圈	RUBBER RING	1
8	PFQ50207	上轴前轴套	FRONT BUSHING OF MAIN SHAFT	1
9	PF555028	上轴中轴套	MID BUSHING OF MAIN SHAFT	1
10	PF90000210	上轴油封	OIL SEAL	1
11	PF9802DP0205	针板	UPPER SHAFT REAR SLEEVE	1
12	PFQ5T0212	电机组件	MOTOR	1
13	PF55T0213	电机后罩	MOTOR REAR COVER	1
14	PFQ5T0214	电机定子	MOTOR STATOR	1
15	PF55T0215	电机传感器	MOTOR SENSOR	1
17	SCJ3008	弹簧垫片	WASHER	4
18	SCJ2013	上轴电机螺钉	SCREW M5 L=45	2
19	PFQ5T0219	电机转子	MOTOR ROTOR	1
20	PF55T0220	上轴	HEAD WHEEL	1
21	PF1310B24	上轴螺钉	SCREW M5 L=8	1
22	PFQ5T0226	电机罩壳	MOTOR HOOD	1
26	PF1310B24	上轴螺钉	SCREW M5 L=8	1
27	SCJ2011	上轴电机螺钉	SCREW M5 L=25	2
28	PF5550225	挑线杆校键轴	THREED TAKE-UP CRANK SHAFT	1
29	PF55500223A	挑线杆部件	THREED TAKE-UP ASM.	1
30	PF5550K0223A	挑线杆部件(K)	THREED TAKE-UP ASM.	1
31	PF5550H0223A	挑线杆部件(H)	THREED TAKE-UP ASM.	1
31	PF5550228	挑线曲柄左轴套	SCREW	1
32	PF555022404	滚针轴承	BEARING	2
33	PF555031	针杆连杆	NEEDLE BAR CONNECTING ROD	1
34	PF55502201	挑线杆轴	THREED TAKE-UP SHAFT	1
35	PF55502212	挑线杆	THREED TAKE-UP	1
36	PF55502211	挑线杆连杆	THREED TAKE-UP CONNECTING ROD	1
37	PF03030223	绕线主动轮	WHEEL	1
38	PF68425H33	挑线主动轮紧固螺钉	SCREW11/64-40 L=6	2
39	PF555022	挑线杆校键轴紧固螺钉	SCREW15/64-28 L=15	1
40	PF555026	上轴挡圈	RETAINING RING	1
41	SCJ1036	转子限位挡圈	RETAINING RING	1
43	PF5550213	上轴油量调节阀	OIL AMOUNT ADJUSTING PIN	1
44	PF5550212	曲柄油量调节阀	OIL ADJUSTING SCREW	1
45	PF5550214	上轴油量调节阀O型圈	RUBBER RING	1
46	PF5550211	曲柄油量限制毡	ROLLER FELT	1

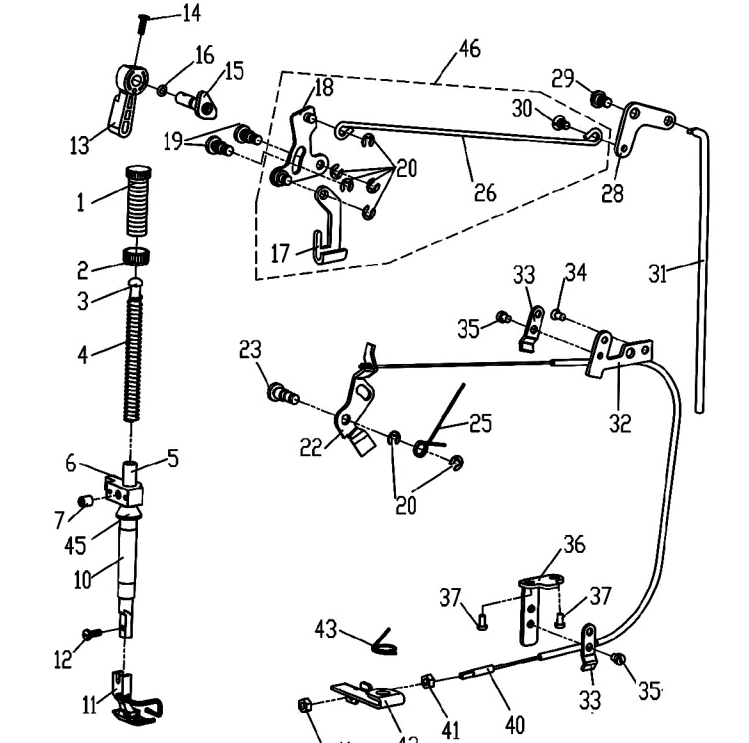
3. 针杆、夹线分组件 NEEDLE BAR & THREAD TENSION COMPONENTS



3. 针杆、夹线分组件 NEEDLE BAR & THREAD TENSION COMPONENTS

序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF555037	针杆上轴套孔塞	RUBBER PLUG	1
2	PF555036	针杆上轴套	UPPER BUSHING OF NEEDLE BAR	1
3	PF90000303	针杆	NEEDLE BAR	1
4	PF555033	厚料针杆(H)	NEEDLE BAR	1
5	PF5550301	针杆连接器	NEEDLE BAR HOLDER	1
6	PF5550308	针杆下轴套	LOWER BUSHING OF NEEDLE BAR	1
7	PF90000306H	针杆下套(H)	LOWER BUSHING OF NEEDLE BAR	1
8	PF5550311	针杆轴套	NEEDLE BAR THREAD GUIDE	1
9	PFQ70B114	机针	NEEDLE (08x1#14)	1
10	PFQ70B121	机针(O)	NEEDLE (08x1#14)	1
11	PF5550312	机针螺钉	SCREW 1/8-44 L=4.5	1
12	PF888056D309	针杆下轴套轴套	NEEDLE BAR THREAD GUIDE	1
13	PF5550H39	针杆下轴套轴套(H)	NEEDLE BAR THREAD GUIDE	1
14	PF90010311	针杆连接滑块	SLIDE BLOCK	1
15	PFQ531216	上轴线板	THREAD TENSION SPRING	1
16	SCJ1004	开口圈	SNAP RING	1
17	PFQ53121601	上轴线板	BOBBIN WINDER TENSION DISC	2
18	PFQ53121602	上轴线板	THREAD TENSION SPRING	1
19	PFQ53121603	上轴线板	SCREW	1
20	PFQ53121604	上轴线板	SET SCREW 9/64-40 L=4	1
21	PFQ53121605	上轴线板	TENSION POST SOCKET	1
22	PFQ53121606	上轴线板	SCREW 15/64-28 L=7	1
23	PFQ53121607	上轴线板	TAKE-UP SPRING	1
24	PFQ53121608	上轴线板	SCREW	1
25	PFQ53121609	上轴线板	TENSION DISC	2
26	PFQ53121610	上轴线板	TENSION DISC HOLDER	1
27	PFQ53121611	上轴线板	TENSION SPRING	1
28	PFQ53121612	上轴线板	TENSION DISC STOPPER	1
29	PFQ53121613	上轴线板	TENSION NUT	1
30	PFQ53121614	上轴线板	THREAD RELEASE PIN	1
31	PFQ53121615	上轴线板	TENSION RELEASE PIN SPRING	1
32	PFQ53121616	上轴线板	TENSION RELEASE SUPPORTING PIN	1
33	PFQ53121617	上轴线板	SCREW 11/64-40 L=6	1
34	PFQ53121618	上轴线板	NEEDLE BAR TROUGH	1
35	PFQ53121619	上轴线板	SLIDE BLOCK 11/64-40 L=8	2
36	PFQ53121620	上轴线板	Upper thread clamp	1
37	PFQ53121621	上轴线板	Thread clamp assembly	1
38	PFQ53121622	上轴线板	Thread clamp assembly	1
39	PFQ53121623	上轴线板	TENSION RELEASE SUPPORTING PIN	1
40	PFQ53121624	上轴线板	WASHER	1

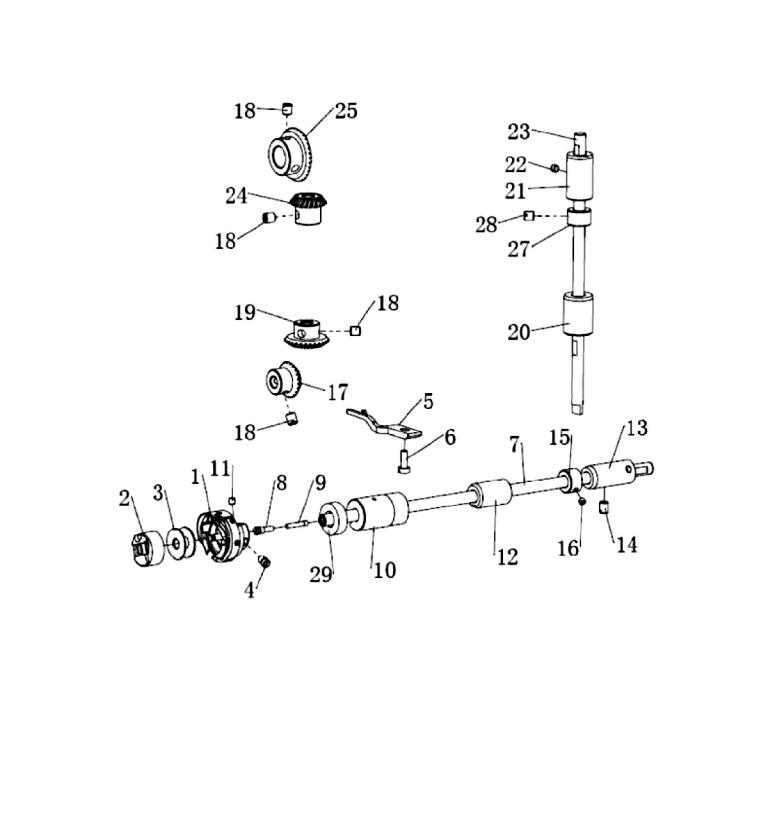
4. 压料、松线分组件 PRESSER BAR & TENSION RELEASE COMPONENTS



4. 压料、松线分组件 PRESSER BAR & TENSION RELEASE COMPONENTS

序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PPQ541	调压螺钉	PRESSER SPRING REGULATOR	1
2	PPQ542	调压螺母	NUT 1/2-28	1
3	PF555043	压料导杆	PRESSER GUIDE BAR	1
4	PF555044	压料簧	PRESSER SPRING	1
5	PF555045	压料臂	PRESSER GUIDE BAR	1
6	PF90000406	压料导架	NEEDLE BAR GUIDE BRACKET	1
7	PF555047	压料导架螺钉	SCREW 1/4-40 L=8	1
10	PF5550410	压料轴套	PRESSER BAR BUSHING LOWER	1
11	PF888056D411	压料脚部件	PRESSER FOOT ASM.	1
12	PF5550411	压料脚部件(O)	PRESSER FOOT ASM.	1
13	PF5550412	压料脚螺钉	SCREW 9/64-40 L=10.5	1
14	PPQ5413	压料板手	HAND LOFTER	1
15	PF5550412	压料板手螺钉	SCREW 9/64-40 L=10.5	1
16	PF900004015	压料板手凸轮部件	HAND LOFTER CAM ASM.	1
17	PF5550415	压料板手轴 O 型圈	RUBBER RING	1
18	PF900004017	压料板手轴部件	HAND LOFTER LINK ASM.	1
19	PF5550419	压料板手轴销	THREAD PIN	2
20	SCJ1008	螺栓开口销	SNAP RING	7
21	PF5550422	松线顶板	TENSION RELEASE PLATE	1
22	PF5550423	松线顶板螺钉	THREAD PIN	1
23	PF5550425	松线顶板复位簧	TENSION RELEASE RETURN SPRING	1
24	PF5550428	压料脚拉杆	LIFTING LEVER CONNECTING ROD	1
25	PF5550429	压料脚拉杆	LIFTING LEVER LINK	1
26	PF5550430	压料脚拉杆螺钉	HINGE SCREW 15/64-28	1
27	PF5550431	压料脚拉杆	CONNECTING ROD VERTICAL	1
28	PF900004032	软管支架	WIRE HOLDER BRACKET (UPPER)	1
29	PF900004038	软管支架	WIRE HOLDER	2
30	PF5550637	软管支架螺钉	SCREW 11/64-40 L=8.5	1
31	PF5550725	松线顶板	SCREW 11/64-40 L=5	2
32	PPQ60432	松线顶板座	LOOSING LINE PLATE	1
33	PF68425E28	松线顶板座螺钉	SCREW 9/64-40 L=7	2
34	PF900004040	松线顶板座	LOOSING LINE PLATE	1
35	PF900004040	松线顶板座螺母	NUT 11/64-40	2
36	PF900004042	松线顶板	LOOSING LINE ASM.	1
37	PF900004043	松线顶板弹簧	SPRING	1
38	PF5550432	压料油封	PRESSER BAR OIL SEAL	1

5. 勾线分组件 HOOK OF DRIVING SHAFT COMPONENTS



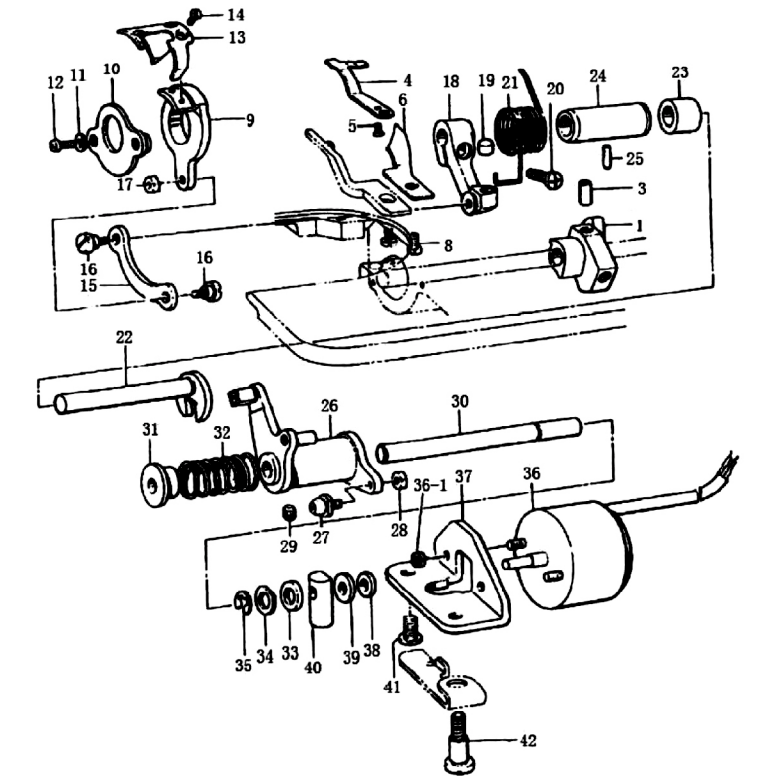
5. 勾线分组件 HOOK OF DRIVING SHAFT COMPONENTS

序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF888056D50114	钩线	HOOK ASM.	1
2	PF888056D50202	钩线	BOBBIN CASE ASM.	1
3	PF888056D50303	钩线	BOBBIN	1
4	PF888056D5010801	钩线紧固螺钉	SCREW	2
5	PF555055	钩线定位	POSTIONING FINGER	1
6	BF7005039	钩线定位螺钉	SCREW 11/64-40 L=9.5	1
7	PF90000507	下轴	HOOK DRIVING SHAFT	1
8	PF555058	下轴限油芯	OIL SEAL SCREW ASM.	1
9	PF55505901	下轴前轴套	OIL WICK	1
10	PF900005010	下轴前轴套	FRONT BUSHING	1
11	PF888056D5010802	钩线紧固螺钉	SCREW	1
12	PF90000512	下轴后轴套	REAR BUSHING	1
13	PF90000513	下轴后轴套	SCREW 3/16-28 L=15	2
14	PF555029	下轴挡圈	SNAP RING	1
15	PF9150404	下轴挡圈	SCREW 1/4-40 L=8	2
16	PF55506261	下轴挡圈(小)	BEVEL GEAR (SMALL)	1
17	PF55505180501	下轴挡圈(大)	BEVEL GEAR (LARGE)	1
18	PF555052005	下轴挡圈(小)	BEVEL GEAR (SMALL)	1
19	PF90000520	下轴挡圈(大)	BEVEL GEAR (LARGE)	1
20	PF90000520	下轴挡圈(小)	BEVEL GEAR (SMALL)	1
21	PF90000521	下轴挡圈(大)	BEVEL GEAR (LARGE)	1
22	PF90000521	下轴挡圈(小)	BEVEL GEAR (SMALL)	1
23	PF90000521	下轴挡圈(大)	BEVEL GEAR (LARGE)	1
24	PF55505205	下轴挡圈(小)	BEVEL GEAR (SMALL)	1
25	PF55505205	下轴挡圈(大)	BEVEL GEAR (LARGE)	1
26	PF9150404	下轴挡圈	SNAP RING	1
27	PF5550530	下轴挡圈	SCREW 1/4-40 L=8	2
28	PF9990709	下轴挡圈	OIL SEAL RING	1

5. 勾线分组件 HOOK OF DRIVING SHAFT COMPONENTS

序号 Ref.No	零件名称 Part No	名 称	Description	数量 QTY
1	PFQ5T074405	针距电机	MOTOR	1
2	PFQ5T07108	针距凸轮	Cam crank	1
3	PF179050330	针距凸轮紧固螺钉	SCREW M5-L=4	4
4	PFQ5T07109	针距凸轮轴组件	CRANK ASSEMBLY	1
5	SCJ1009	针距凸轮轴卡圈	WASHER	2
6	PF8420M-D30524	M5螺母	NUT	1
7	PF98420M-D30635	针距凸轮轴位螺钉	SCREW	1
8	PF1310B141	六角螺母	NUT M6	2
9	PF980007D409	针距凸轮轴套	SCREW	1
10	PFQ5T07110	针距凸轮限位螺钉	PIN	1
11	PFQ5T07113	针距凸轮轴套	OSCILLATING ROD	1
12	PFQ5T07114	针距凸轮轴套	BEARING	1
13	SCJ3008	M5弹簧	SPRING	4
14	BF310164501	螺钉	SCREW	4
15	PFQ5T07114	针距凸轮轴套	SCREW	1
16	PFQ5T07115	针距凸轮轴套	PITCH LINK	1
17	PFQ5T07106	针距凸轮轴套	PIN	1
18	PFQ5T07102	油封	OIL SEAL	2
19	PF888056D013	送料驱动板座		

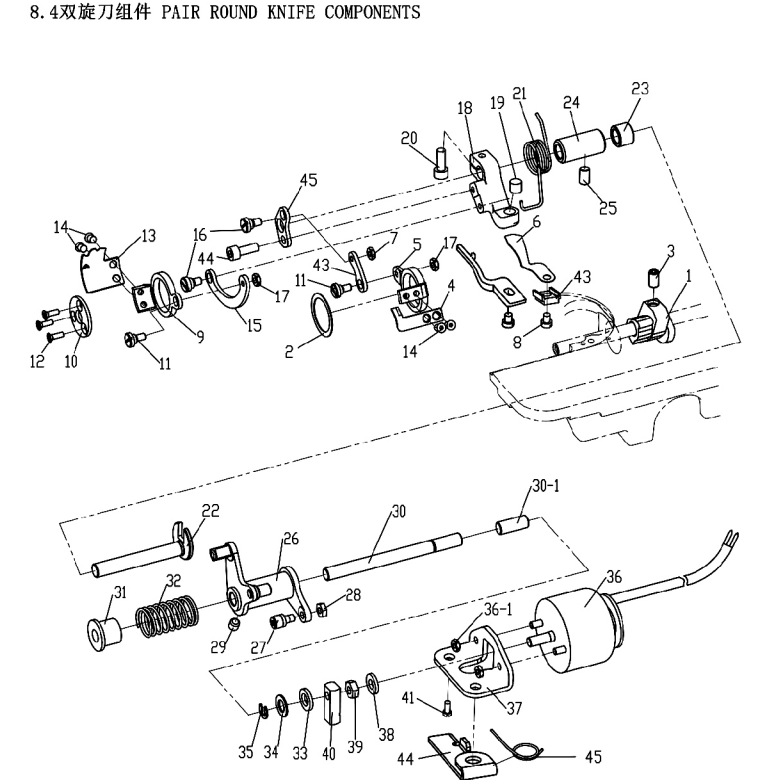
8. 剪线分组件 THREAD TRIMMER COMPONENTS
(剪刀组件 ROUND KNIFE COMPONENTS)



8. 剪线分组件 THREAD TRIMMER COMPONENTS
(剪刀组件 ROUND KNIFE COMPONENTS)

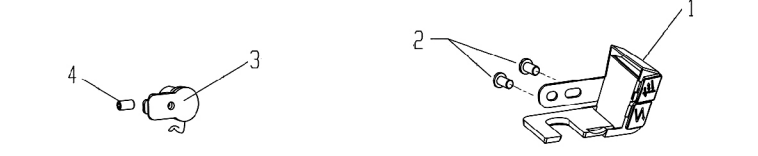
序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF90008101	剪线凸轮	THREAD TRIMMER CAM	1
2	PFQ68214	刀架垫圈	WASHER	1
3	PF90008103	剪线凸轮螺钉	SCREW 1/4-40 L=10	2
4	PFQ68206	定刀	COUNTER KNIFE	1
5	PFQ68207	定刀架	FIXED ROUND KNIFE BRACKET	1
6	PFQ68202	分线器	DISPART THREAD SHUTTLE	1
7	PP90008117	刀轴连杆螺母	NUT 11/64-40	1
8	PF555056	螺栓连接螺母	SCREW 11/64-40 L=9.5	1
9	PFQ68212	主动刀架	ROUND KNIFE BRACKET	1
10	PP99901122	切线刀压板	KNIFE HOLDER ASM	1
11	PFQ68209	连杆螺钉	WASHER	2
12	PP99901123	螺钉	SCREW	3
13	PFQ68213	主动刀	ROUND KNIFE	1
14	PP90008114	刀轴固定螺钉	SCREW	4
15	PFQ68211	刀轴连杆	KNIFE SHAFT CRANK ROD	1
16	PP90008116	刀轴连杆螺钉	SCREW	2
17	PP90008117	刀轴连杆螺母	NUT	2
18	PFQ68081801	切线驱动曲柄	TRIMMING CRANK	1
19	PFQ68081802	切线驱动曲柄止动块	BLOCK	1
20	PFQ681019	切线驱动曲柄螺钉	SCREW	1
21	PFQ680821	复位弹簧	REPLACE SPRING	1
22	PP90008122	切线驱动曲柄轴	TRIMMING CRANK SHAFT	1
23	PP90008123	驱动曲柄轴短套	SHORT BUSHING	1
24	PFQ68203	切线轴承	BUSHING	1
25	PF55506461	切线轴承固定螺钉	SCREW	1
26	PP9000812603	切线凸轮曲柄	TRIMMING CAM CRANK	1
27	PP9000812601	滚柱轴分组件	ROLLER BEARING SHAFT ASM.	1
28	PP9000812602	螺母	NUT 11/64-40	1
29	PP90008129	切线凸轮曲柄固定螺钉	SCREW 1/4-40 L=6	1
30	PP90008130B	切刀驱动轴	TRIMMING SHAFT	1
31	PP90008131	拉簧盖盖	SPRING COVER	1
32	PP90008132	剪线电磁铁复位弹簧	SPRING	1
33	PP90008133	切线磁铁垫圈	WASHER	1
34	PP90008134	切线驱动轴垫圈	CLIP	1
35	SCJ1009	切线驱动轴卡圈	WASHER	1
36	PF5550836	剪线电磁铁组件	THREAD TRIMMER SOLENOID ASM.	1
36-1	PP980280401	螺母 (M4)	NUT (M4)	2
37	PP980280402	剪线电磁铁安装座	SOLENOID BASE	1
38	PP980280403	电磁铁缓冲垫	WASHER	1
39	PP980280404	垫圈	WASHER	1
40	PP980280405	剪线电磁铁连接体	SOLENOID CONNECTING SHAFT	1
41	PP90008141	剪线电磁铁固定螺钉	SCREW 1/4-28	1
42	PP90008142	松线座螺钉	SCREW 1/4-28	1
43	PP900081412	定刀固定架螺钉	SCREW 1/8-4416	1
44	PF7005292	定刀固定架螺母	SCREW 1/8-4413	1
45	PP90008126	切线凸轮曲柄组件	TRIMMING CAM CRANK ASM.	1

8.4双旋刀组件 PAIR ROUND KNIFE COMPONENTS



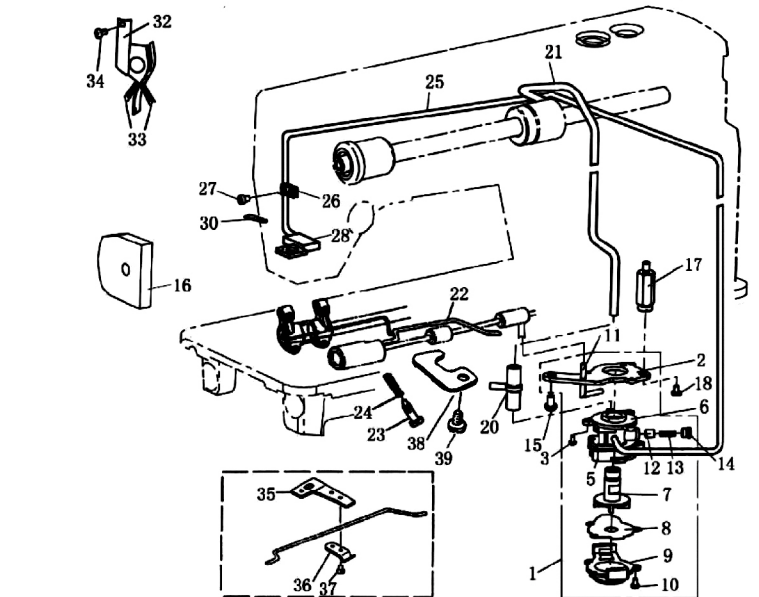
序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PP90008101	剪线凸轮	THREAD TRIMMER CAM	1
2	PFQ68214	刀架垫圈	WASHER	1
3	PF90008103	剪线凸轮螺钉	SCREW 1/4-40 L=10	2
4	PFQ68206	定刀	COUNTER KNIFE	1
5	PFQ68207	定刀架	FIXED ROUND KNIFE BRACKET	1
6	PFQ68202	分线器	DISPART THREAD SHUTTLE	1
7	PP90008117	刀轴连杆螺母	NUT 11/64-40	1
8	PF555056	螺栓连接螺母	SCREW 11/64-40 L=9.5	1
9	PFQ68212	主动刀架	ROUND KNIFE BRACKET	1
10	PP99901122	切线刀压板	KNIFE HOLDER ASM	1
11	PFQ68209	连杆螺钉	WASHER	2
12	PP99901123	螺钉	SCREW	3
13	PFQ68213	主动刀	ROUND KNIFE	1
14	PP90008114	刀轴固定螺钉	SCREW	4
15	PFQ68211	刀轴连杆	KNIFE SHAFT CRANK ROD	1
16	PP90008116	刀轴连杆螺钉	SCREW	2
17	PP90008117	刀轴连杆螺母	NUT	2
18	PFQ68081801	切线驱动曲柄	TRIMMING CRANK	1
19	PFQ68081802	切线驱动曲柄止动块	BLOCK	1
20	PFQ681019	切线驱动曲柄螺钉	SCREW	1
21	PFQ680821	复位弹簧	REPLACE SPRING	1
22	PP90008122	切线驱动曲柄轴	TRIMMING CRANK SHAFT	1
23	PP90008123	驱动曲柄轴短套	SHORT BUSHING	1
24	PFQ68203	切线轴承	BUSHING	1
25	PF55506461	切线轴承固定螺钉	SCREW	1
26	PP9000812603	切线凸轮曲柄	TRIMMING CAM CRANK	1
27	PP9000812601	滚柱轴分组件	ROLLER BEARING SHAFT ASM.	1
28	PP9000812602	螺母	NUT 11/64-40	1
29	PP90008129	切线凸轮曲柄固定螺钉	SCREW 1/4-40 L=6	1
30	PP90008130B	切刀驱动轴	TRIMMING SHAFT	1
31	PP90008131	拉簧盖盖	SPRING COVER	1
32	PP90008132	剪线电磁铁复位弹簧	SPRING	1
33	PP90008133	切线磁铁垫圈	WASHER	1
34	PP90008134	切线驱动轴垫圈	CLIP	1
35	SCJ1009	切线驱动轴卡圈	WASHER	1
36	PF5550836	剪线电磁铁组件	THREAD TRIMMER SOLENOID ASM.	1
36-1	PP980280401	螺母 (M4)	NUT (M4)	2
37	PP980280402	剪线电磁铁安装座	SOLENOID BASE	1
38	PP980280403	电磁铁缓冲垫	WASHER	1
39	PP980280404	垫圈	WASHER	1
40	PP980280405	剪线电磁铁连接体	SOLENOID CONNECTING SHAFT	1
41	PP90008141	剪线电磁铁固定螺钉	SCREW 1/4-28	1
42	PP90008142	松线座螺钉	SCREW 1/4-28	1
43	PP900081412	定刀固定架螺钉	SCREW 1/8-4416	1
44	PF7005292	定刀固定架螺母	SCREW 1/8-4413	1
45	PP90008126	切线凸轮曲柄组件	TRIMMING CAM CRANK ASM.	1

9. 电子夹线组件 ELECTRIC CLAMP COMPONENTS



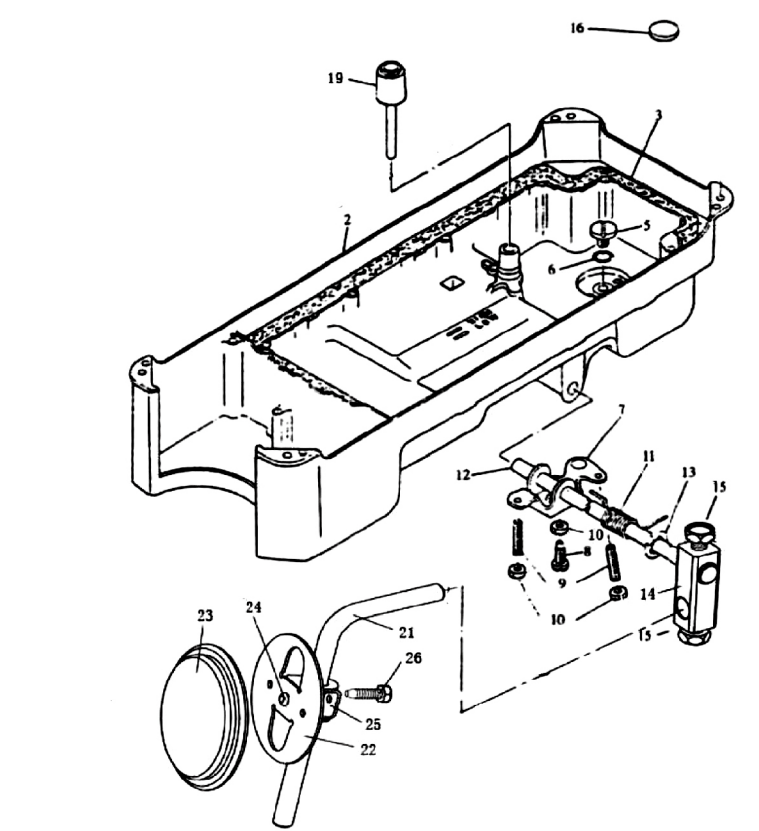
序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF55T090201	双键照明灯	DOUBLE BOND SEWING SWITCH	1
2	PFQ5T2090201	三键照明灯	THREE BOND SEWING SWITCH	1
3	PF555016	照明灯固定螺钉	SCREW	2
3	PF55T0905	电子夹线器	ELECTRIC CLAMP	1
4	PP9800T409	电子夹线器固定螺钉	SCREW	1

10. 润滑分组件 LUBRICATION COMPONENTS



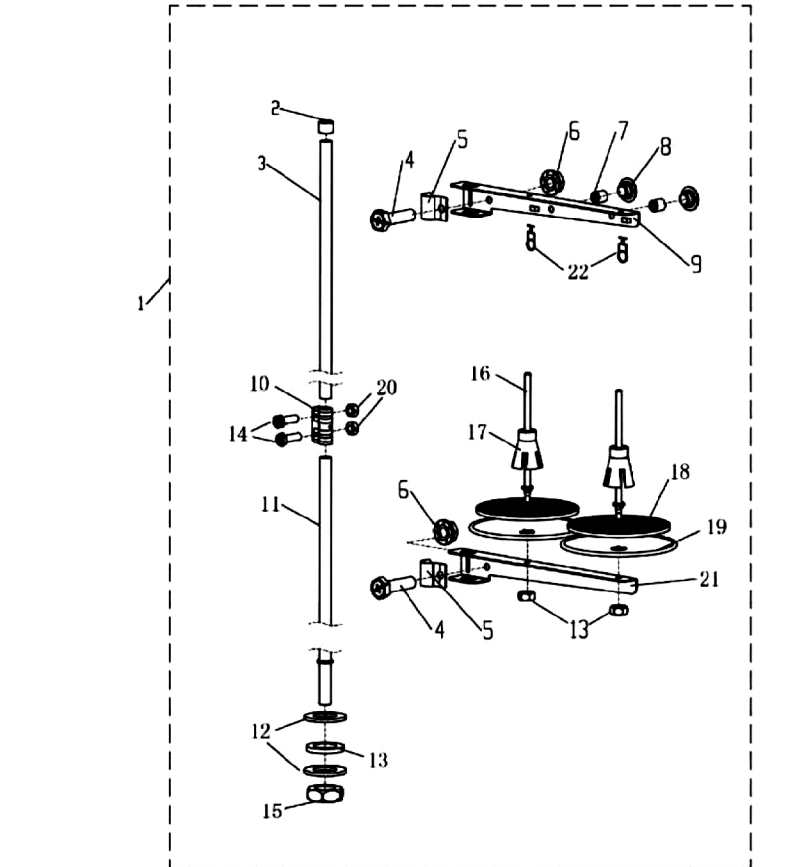
序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF555081	油泵部件	LUBRICATING OIL PUMP ASM.	1
2	PF55508101	油泵安装板	OIL PUMP INSTALLING BASE	1
3	PF55508102	油泵安装螺钉	SCREW 15/64-28 L=9	3
5	PF55508103	油泵体	OIL PUMP	1
6	PF55508104	油泵体衬套	OIL PUMP BUSHING	1
7	PF55508105	油泵叶轮	OIL PUMP IMPELLER	1
8	PF55508106	油泵叶轮托板	OIL PUMP IMPELLER COVER	1
9	PF55508107	油泵盖分部件	LUBRICATING OIL PUMP COVER	3
10	PF55508108	油泵盖螺钉	SCREW	1
11	PF55508109	下轴供油管	HOOK DRIVING SHAFT OIL TUBE	1
12	PF55508110	回油柱塞	PLUNGER	1
13	PF55508111	柱塞簧	PLUNGER SPRING	1
14	PF55508112	回油螺钉	SCREW	1
15	PF55508223	油架螺钉	SCREW	1
16	PP90011038	海绵	SPONGE	1
17	PF5550815	油架连接螺栓	OIL PUMP SUPPORT	1
18	PF555086	螺栓连接螺母	SCREW 11/64-40 L=9.5	1
20	PF5550817	供油管接头 (三通)	RUBBER JOINT	1
21	PP9800T408	上轴供油管	MAIN SHAFT OIL TUBE	1
22	PP9001022	黄线供油管 (剪刀机用)	OIL TUBE	1
23	PP90001023	油量调节螺钉	OIL ADJUSTING SCREW	1
24	PP9001024	油量调节簧	SPRING	1
25	SCJ5009	回油管	OIL RETURN GUARD	1
26	PF5550827	回油管夹	OIL RETURN TUBE HOLDER	1
27	PF5550230	回油管夹螺钉	SCREW 1/8-28 L=6	1
28	PF5550830	回油毡	OIL FELT	1
30	PF5550831	回油毡夹	OIL FELT PRESSER	1
32	PF5550832	回油油线	OIL WICK SUPPORT	1
33	PF5550833	回油油线	OIL WICK	1
34	PF5550834	回油油线板螺钉	SCREW	1
35	PP880060442	软管支架板	WIRE HOLDER BARCKET (LOWER)	1
36	PP880060437	软管支架板压板	WIRE HOLDER	1
37	PF5550725	软管支架板压板螺钉	SCREW 11/64-40 L=5	1
38	PF5550822	黄线油量供油压板	WIRE HOLDER	1
39	PP880060730	安装螺钉	SCREW	1

11. 油盘膝提抬压脚分组件 PRESSER FOOT COMPONENTS OF OIL PLATE KNEE LIFT



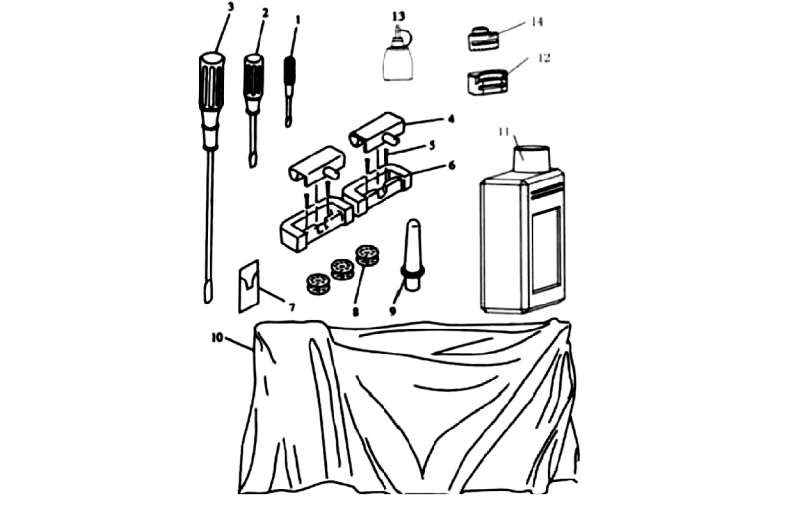
序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
2	PF555092	油盘	OIL PLATE	1
3	PF555093	油盘垫	OIL PLATE BED	1
5	PF555095	排油孔螺钉	OIL EXTRACTION HOLE SCREW	1
6	PF555096	排油孔螺钉O型圈	RUBBER RING	1
7	PF5550912	拍压双向曲柄	TWO-WAY CRANK	1
8	PF5550913	双向曲柄螺钉	SCREW	1
9	PF5550914	双向曲柄限位调节螺钉	BANKING SCREW OF TWO-WAY CRANK	2
10	PF5550915	双向曲柄限位调节螺母	BANKING NUT OF TWO-WAY CRANK	3
11	PF5550916	双向曲柄扭簧	TWISTING SPRING	1
12	PF5550917	拍压轴销	LIFTING PRESSOR FOOT SHAFT	1
13	SCJ1014	拍压脚踏开口挡圈	OPEN SHIELD RING	1
14	PF5550919	拍压脚踏轴杆接头	OPERATING BAR HEAD	1
15	PF5550930	拍压脚踏轴杆螺钉	OPERATING BAR HEAD SCREW	2
16	SCJ1012	拍压磁铁	OIL PLATE MAGNET	1
19	PF5550911	拍压脚踏销	TOP PIN	1
21	PF5550922	拍压脚踏	OPERATING BAR	1
22	PF5550923	拍压脚踏	OPERATING PLATE	2
23	PF5550924	拍压脚踏垫	SOFT CUSHION OF OPERATING BAR	1
24	PF5550925	拍压脚踏	OPERATING BAR BED	1
25	PF5550926	拍压脚踏头	OPERATING BAR TIP	1
26	PF5550927	拍压脚踏	TIP SCREW	1

12. 过线架分组件 COMPONENTS OF THREAD-RUNNING STAND



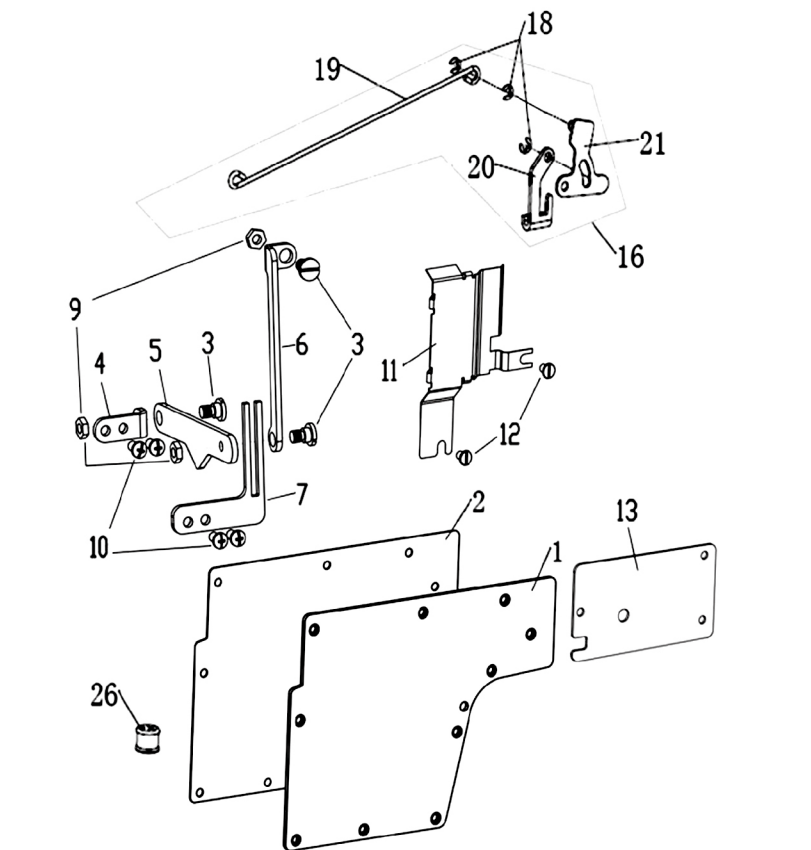
序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF55501127	过线架组件	THREAD STAND AMS.	1
2	PF5550112701	排管套	COLUMN CAP	1
3	PF5550112702	线架上排管	COLUMN PIPE (UPPER)	1
4	PF5550112703	线架螺钉	SCREW	2
5	PF5550112704	线架抱箍	THREAD GUIDE ARM JOINT	2
6	PF5550112705	过线架螺母	NUT	2
7	PF5550112706	过线管	THREAD GUIDE PIPE	2
8	PF5550112707	过线管套	THREAD GUIDE BUSHING	2
9	PF5550112708	上过线架	THREAD HANGER (2 SPOOLS TUPE)	1
10	PF5550112709	排管夹	COLUMN PIPE CONNECTOR	1
11	PF5550112710	线架下排管	COLUMN PIPE (LOWER)	1
12	PF5550112711	垫圈	WASHER	2
13	PF5550112712	橡胶垫圈	WASHER	1
14	PF5550112713	排管夹螺钉	SCREW	2
15	PF5550112714	下过线架螺母	NUT	1
16	PF5550112715	线轴	SPOOL PIN	2
17	PF5550112716	线盘塑料压块	SPOOL CUSHION	2
18	PF5550112717	线盘软垫	SOFT CUSHION OF THREAD PLARE	2
19	PF5550112718	线盘	THREAD PLATE	2
20	PF5550112719	排管夹螺母	NUT	4
21	PF5550112720	下过线架	THREAD HANGER (LOWER)	1
22	PF5550112721	过线架	THREAD GUIDE RING	2

13. 附件 AUXILIARIES



序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF55501018	螺丝刀 (小)	SCREW DRIVER (SMALL)	1
2	PF55501017	螺丝刀 (中)	SCREW DRIVER (MIDDLE)	1
3	PF55501016	螺丝刀 (大)	SCREW DRIVER (LARGE)	1
4	PF5550101	机头连接杆	HINGE COMB	2
5	SCJ6018	机头连接杆螺钉	RUBBER CUSHION NAIL	6
6	PF5550102	机头连接杆垫圈	RUBBER CUSHION	2
7	PFDD7B114	机针	NEEDLE	1
8	PF555053	梭心	BORBIN	3
9	PFQ61425	机头支柱	FRAME SUPPORT BAR	1
10	PFQ3031040	机头罩	FRAMINGVNTL COVER	1
11	PF55501022	油瓶	OIL BOTTLE WITH OIL	1
12	PF555099	机头支架	NOSE SUPPORT	2
13	PF61501105	小油壶	OILER ASM.	1
14	PF555098	机头垫圈	DIE CUSHION	2

14. 自动抬压脚组件 AUTOMATIC PRESSER FOOT LIFTER COMPONENTS



序号 Ref.No	零件名称 Part No	名 称	Description	数量 QTY
1	PFQ5Tt1401	后盖板	FACE PLATE	1
2	PFQ5Tt1402	后盖板垫	FACE PLATE GASKET	1
3	PF5550429	后杆杆轴位螺钉	HINGE SCREW 15/64-28	3
4	PFQ5Tt0431	拍压脚踏杆固定座	FIXING SEAT	1
5	PFQ5Tt0430	拍压脚踏杆	CRANK ROD	1
6	PFQ5Tt0429	拍压脚踏杆	CONNECTING ROD VERTICAL	1
7	PFQ5Tt0432	拍压脚踏杆限位座	LIMIT SEAT	1
9	PF7811573	螺母	NUT SM15/64X28	3
10	PF555016	后盖板螺钉	SCREW	4
11	PFQ7Tf0427	主轴挡油板	OIL WEIR	1
12	PF5550317	右线轴螺钉	SCREW 11/64-40 L=6	2
13	PFQ5Tt1403	压线板	CABLE RAMP	1
16	PFQ51416	自动抬压脚踏杆杆组件	HAND LIFTER LINK ASM.	1
18	SCJ1008	连接卡簧	SNAP RING	3
19	PF5550425	拍压脚踏杆	LIFTING LEVER CONNECTING ROD	1
20	PP9000041801	压脚踏升降板	LIFTING LEVER	1
21	PP90000417	拍压脚踏杆杆部件	HAND LIFTER LINK	1
26	PFQ20115	电线过线套 (单孔)	WIRE CROSSING SLEEVE (TWO HOLES)	1

地址：浙江台州温岭市新河镇锦绣路
Add:Jingxiu Rd,Xinhe Town,Taizhou,
Zhejiang,China

资料如有更改，恕不另行通知，以实物为准