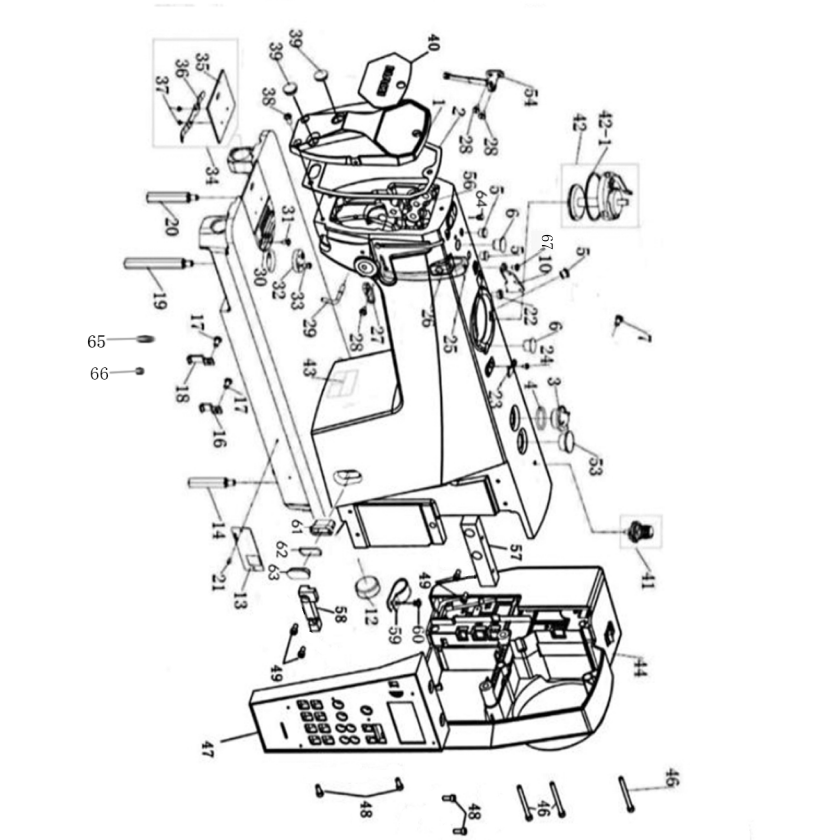


Q

6L型

1. 机壳分组件 MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS



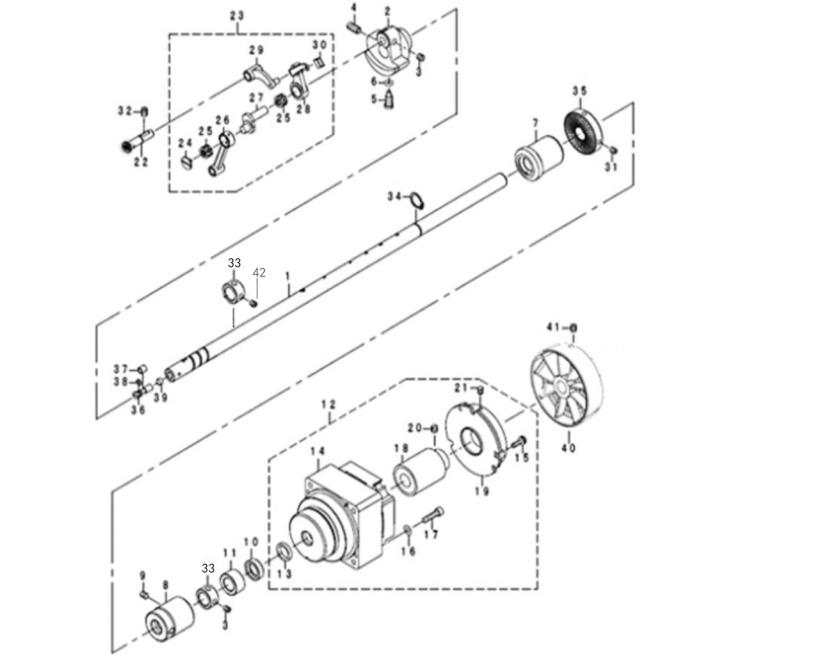
1. 机壳分组件 MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS

序号 Ref.NO	件号 Part NO	名称	Description	数量 QTY
1	PFQ5TE20101	面板	FACE PLATE	1
2	PFQ5TE20102	面板垫	FACE PLATE GASKET	1
3	PF5550824	油窗	OIL WINDOW	1
4	PF5550825	油窗O型圈	THRUST COLLAR ASM	1
5	PF5550113	孔塞	RUBBER PLUG	4
6	PF5550112	针杆曲柄螺孔塞	RUBBER PLUG	2
7	PF555016	后窗板螺钉	SCREW	9
10	PFQ5110	三眼线钩	OVER LINE BOARD	1
12	PF5550115	下轴盖孔塞	RUBBER PLUG	1
13	BZ3097	型号牌	MODEL PLATE	1
16	PF99901511	电线压板（短）	CORD HOLDER(S)	2
17	PF5550161	电线压板固定螺钉	SCREW	3
18	PF99901160	电线压板（长）	CORD HOLDER(L)	1
19	PFQ70120	底板支柱（长）	BED SCREW STUD (L)	1
20	PFQ70119	底板支柱（中）	BED SCREW STUD (M)	3
21	SCJ6071	型号牌铆钉	POLE	2
22	PF90000131	绕线器固定螺钉	SCREW	3
23	PF90000132	绕线切刀	THREAD CUTTER	1
24	PF68425K19	绕线切口固定螺钉	SCREW	2
25	PF5550230	绕线杆护罩螺钉	SCREW	1
26	PFQ5126	绕线杆护罩	THREAD TAKE-UP LEVER COVER	1
27	PF5550316	右线钩	RIGHT ARM THREAD GUIDE	1
28	PF5550317	右线钩螺钉	SCREW	2
29	PF9520MXDK021	大线钩	LARGE ARM THREAD GUIDE	1
30	PF555063601D	针板	NEEDLE PLATE	1
31	PF5550637	针板螺钉	SCREW	2
32	PFQ50132	带边器座	RULER PLATE	1
33	PF5550117	带边器座螺钉	SCREW	1
34	PF5550638	推板组件	SLIDE PLATE ASM	1
35	PF5550639	推板	SLIDE PLATE	1
36	PF5550640	推板簧	SPRING OF SLIDE PLATE	1
37	PF5550641	推板螺钉	SCREW	2
38	PF5550161	面板螺钉	SCREW	3
39	PF8420M-D3010107	面板调节螺孔塞	RUBBER PLUG	2
40	BZ3314	面板装饰牌	PLATE	1
41	PFQ5141	绕线夹线器组件	BOBBIN THREAD TENSION ASM	1
42	PF90000157	绕线器	BOBBIN WINDER ASM	1
42-1	PF900001511	绕线器油封	OIL SEAL OF COILING WHEE	1
43	BZ3141	黄底警告标贴	SAFETY-INDICATING PLATE	1
44	PFQ6L7E30144C	电控组件	PILLLEY COVER ASM	1
46	PFQ5TE20146	电机罩固定螺钉	SCREW	3
47	PFQ5TE20147	操作面板组件	OPERATION PANEL	1
48	BF310164527	螺钉	SCREW	4
49	PF1310C227	面板固定块固定螺钉	SCREW	4
53	PF98000187	调节孔孔塞	RUBBER PLUG	1
54	PFQ6L0154	左线钩	LEFT ARM THREAD GUIDE	1
56	PF9520MXDK02101	线钩勾紧螺母	NUT	1
57	PFQ5TE20157	面板固定块I	FIXING BLOCK I	1
58	PFQ5TE20158	面板固定块II	FIXING BLOCK II	1
59	SCJ5035	线夹	WIRE CLAMP	2
60	PF1310D239	螺钉	SCREW	2
61	PFQ90A015902	Q90A油窗下体	OIL WINDOW	1
62	PFQ90A0163	O型圈	RUBBER PING	1
63	PFQ90A015901	Q90A油窗上体	OIL WINDOW	1
64	PF9820A50	橡皮塞4	RUBBER PLUG	1
65	PF900081412	螺钉	SCREW	1
66	BF7005292	螺钉	SCREW	1
67	PF90008108	螺钉	SCREW	1

零件图册

Parts Manual

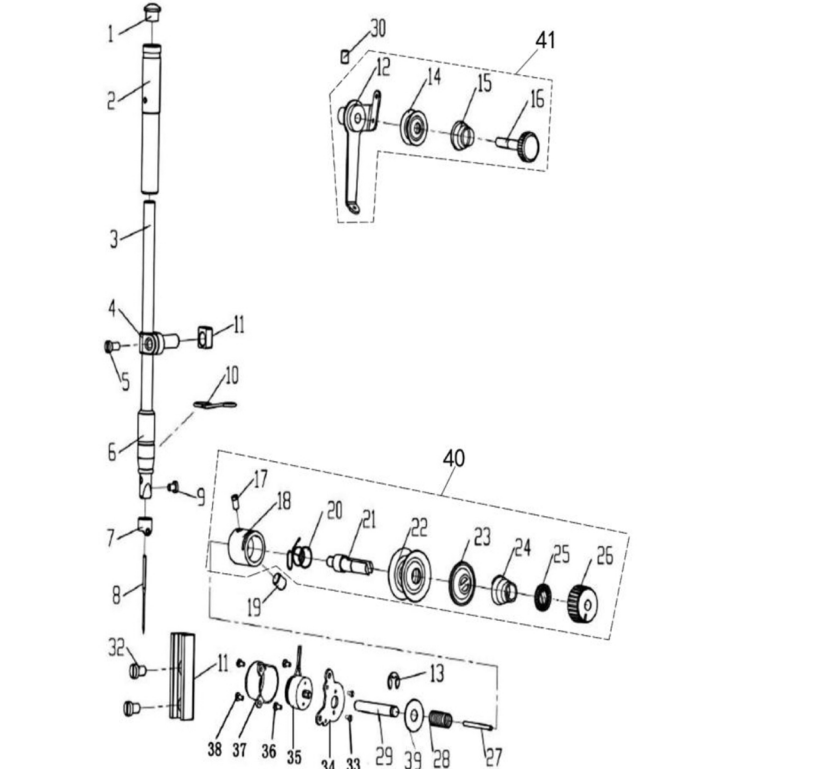
2. 上轴、挑线分组件 MAIN SHAFT & THREAD TAKE-UP COMPONENTS



2. 上轴、挑线分组件 MAIN SHAFT & THREAD TAKE-UP COMPONENTS

序号 Ref.No	件号 Part NO	名称	Description	数量 QTY
1	PFQ6L0201	上轴	MAIN SHAFT	1
2	PFQ60202	针杆曲柄	COUNTER WEIGHT	1
3	PF5550625	挑线曲柄定位螺钉	SCREW	4
4	PF5550218	针杆曲柄紧固螺钉	SCREW	1
5	PF5550216	针杆曲柄定位螺钉	SCREW	1
6	PF5550217	针杆曲柄定位螺钉O型圈	O RING	1
7	PFQ50207	上轴前轴套	FRONT BUSHING OF MAIN SHAFT	1
8	PF555028	上轴中轴套	MID BUSHING OF MAIN SHAFT	1
9	PF555029	上轴中轴套螺钉	SCREW	1
10	PFQ90A-90000210HX	上轴油封	OIL SEAL	1
11	PFQ20205	上轴后套	REAR BUSHING OF MAIN SHAFT	1
12	PF5ST0212	电机组件	MOTOR	1
13	PFQ45F0242	垫圈	THE GASKET	1
14	PF5ST0214	电机定子	MOTOR STATOR	1
15	PF5ST0216	紧固螺钉	SCREW	6
16	PFQ5022002	弹簧垫片	WASHER	4
17	SCJ2010	内六角圆柱头螺钉	SCREW	4
18	PF5ST0219	电机转子	MOTOR ROTOR	1
19	PF5ST0226	编码器	ENCODER ASM.	1
20	PF5ST0221	转子固定螺钉	SCREW	2
21	组件进	孔塞	RUBBER PLUG	1
22	PF5550225	挑线杆铰链轴	THREED TAKE-UP CRANK SHAFT	1
23	PF5550K0223A	挑线杆部件	THREED TAKE-UP ASM.	1
24	PF5550228	挑线曲柄左螺钉	SCREW	1
25	PF555022404	滚针轴承	BEARING	2
26	PF555031	针杆连杆	NEEDLE BAR CONNECTING ROD	1
27	PF55502201	挑线杆曲柄	THREED TAKE-UP SHAFT	1
28	PF55502212	挑线杆	THREED TAKE-UP	1
29	PF55502211	挑线杆连杆	THREED TAKE-UP CONNECTING ROD	1
30	PFQ90A-55500223A01	挑线杆油封	GASKET SEALE	1
31	PF68425H33	绕线主动轮固定螺钉	SCREW	2
32	PF555022	绕线杆铰链轴紧固螺钉	SCREW	1
33	PF555026	上轴挡圈	RETAINING RING	2
34	SCJ1036	开口挡圈	RETAINING RING	1
35	PF90000237	绕线主动轮	WHEEL	1
36	PF5550212	曲柄油量调节销	THE ADJUST PIN	1
37	PF5550213	密封圈	SLIDE PLATE GASKET	1
38	PF5550214	曲柄油量调节销O型圈	THRUST COLLAR ASM	1
39	PF5550211	曲柄油量限制毡	OIL FELT	1
40	PF5ST0220	手轮	HEAD WHEEL	1
41	PF1310B24	上轮螺钉	SCREW	2
42	PF90008129	螺钉	SCREW	2

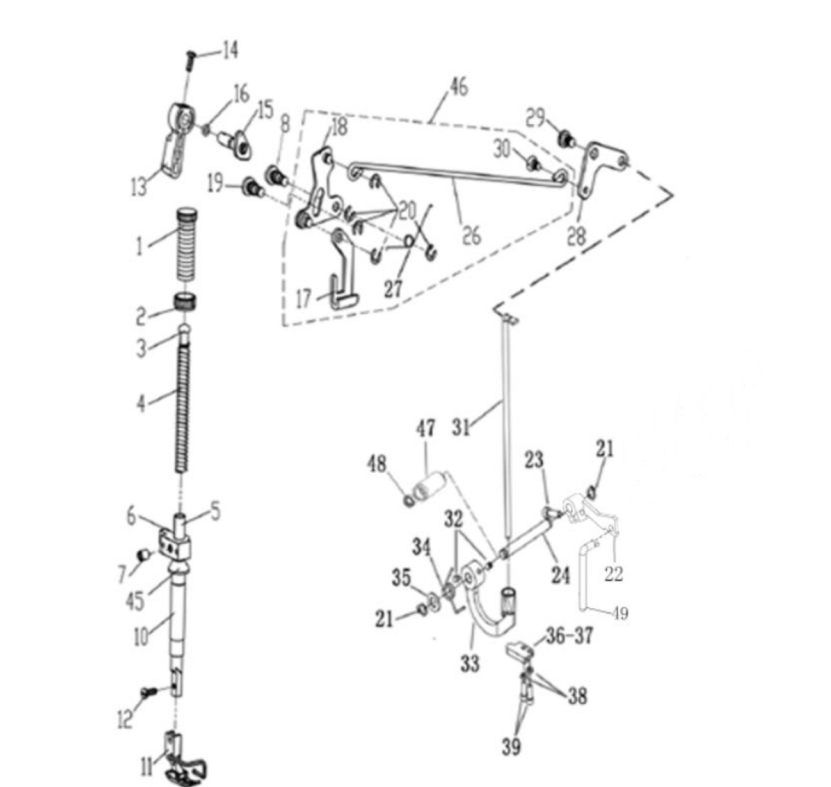
3. 针杆、夹线分组件 NEEDLE BAR & THREAD TENSION COMPONENTS



3. 针杆、夹线分组件 NEEDLE BAR & THREAD TENSION COMPONENTS

序号 Ref.No	件号 Part NO	名称	Description	数量 QTY
1	PF555037	针杆上轴套孔塞	RUBBER PLUG	1
2	PF555036	针杆上轴套	UPPER BUSHING OF NEEDLE BAR	1
3	PF9000033	针杆	NEEDLE BAR	1
4	PF555033	针杆连接柱	NEEDLE BAR HOLDER	1
5	PF55503301	针杆连接柱螺钉	SCREW 9/64-40 L=6	1
6	PF55503802	针杆下轴套	LOWER BUSHING OF NEEDLE BAR	1
7	PF5550311	针杆线钩	NEEDLE BAR THREAD GUIDE	1
8	PFDTDB114	多特机针（M型）	NEEDLE (DBx1#14)	1
9	PF5550312	机针螺钉	SCREW 1/8-44 L=4.5	1
10	PF5550339	针杆下轴套线钩（M型）	NEEDLE BAR THREAD GUIDE	1
11	PFQ90A033101	针杆连接柱滑块	SLIDE BLOCK	1
12	PFQ53121604	上过线板	THREAD TENSION SPRING	1
13	SCJ1004	开口挡圈	SNAP RING	1
14	PFQ53121601	上夹线板	BOBBIN WINDER TENSION DISC	2
15	PFQ53121602	上夹线板	THREAD TENSION SPRING	1
16	PFQ53121603	上夹线板螺钉	SCREW	1
17	PFQ53172609	夹线螺钉紧固螺钉	SET SCREW 9/64-40 L=4	1
18	PFQ53172601	挑线簧调节座	TENSION POST SOCKET	1
19	PF5550330	夹线螺钉	SCREW 15/64-28 L=7	1
20	PFQ53172602	挑线簧	TAKE-UP SPRING	1
21	PFQ53172603	夹线螺钉	SCREW	1
22	PFQ53172604	夹线板	TENSION DISC	2
23	PFQ53172605	松线板	TENSION DISC HOLDER	1
24	PFQ53172606	夹线簧	TENSION SPRING	1
25	PFQ53172607	夹线制动板	TENSION DISC STOPPER	1
26	PFQ53172608	夹线螺母	TENSION NUT	1
27	PFQ90A0327	松线钉	THREAD RELEASE PIN	1
28	PF5550334	松线辅助弹簧	TENSION RELEASE PIN SPRING	1
29	PFQ90A0329	松线辅助钉	TENSION RELEASE SUPPORTING PIN	1
30	PF68425H33	上夹线器螺钉	SCREW 11/64-40 L=6	1
32	PF6150227	滑块辅助螺钉	SLIDE BLOCK 11/64-40 L=8	2
33	1900A0280	螺钉M3×4.5	SCREW	2
34	PFQ70444	松线电磁铁安装板	MOUNTING PLATE	1
35	PFQ6L0441	松线电磁铁	LOOSE WIRE ELECTROMAGNET	1
36	PF555016	螺钉	SCREW	2
37	PFQ70446	松线电磁罩	ELECTROMAGNET COVER	1
38	1A060018	十字盘头螺钉	SCREW	2
39	PF5550333	松线辅助垫片	GASKET SEALE	1
40	PFQ6L31726	大夹线器组件（灰帽）	THREAD CLAMP ASSEMBLY	1
41	PFQ531216	上过线板	UPPER THREAD CLAMP	1

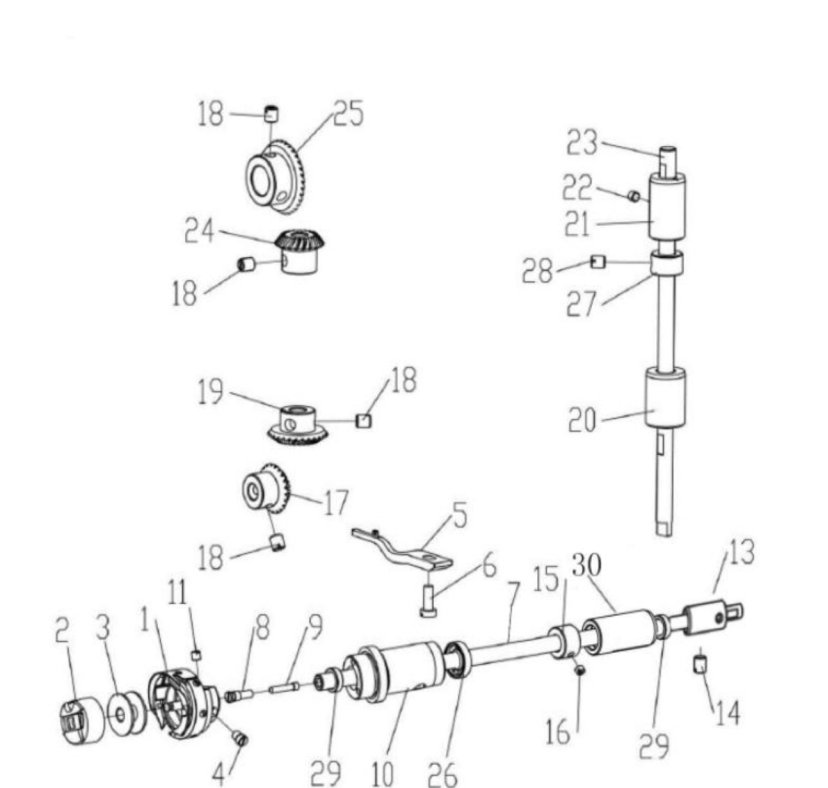
4. 压料、松线分组件 PRESSER BAR & TENSION RELEASE COMPONENTS



4. 压料、松线分组件 PRESSER BAR & TENSION RELEASE COMPONENTS

序号 Ref.No	件号 Part NO	名称	Description	数量 QTY
1	PFQ641	调压螺钉	PRESSER SPRING REGULATOR	1
2	PFQ542	调压螺母	NUT 1/2-28	1
3	PF555043	调压导杆	PRESSER GUIDE BAR	1
4	PF555044	调压簧	PRESSER SPRING	1
5	PF555045	压杆	PRESSER GUIDE BAR	1
6	PF90000406	压杆导架	NEEDLE BAR GUIDE BRACKET	1
7	PF555047	压杆导架螺钉	SCREW 1/4-40 L=8	1
8	PF5550423	松线顶板螺钉销	PIN	1
10	PF5550410	压杆轴套	PRESSER BAR BUSHING LOWER	1
11	PF9800560411	活压脚部件	PRESSER FOOT ASM.	1
12	PF5550412	活压脚螺钉	SCREW 9/64-40 L=10.5	1
13	PFQ5413	压脚扳手（灰）	HAND LOFTER	1
14	PF5550412	压脚扳手螺钉	SCREW 9/64-40 L=10.5	1
15	PF90000415	压脚扳手凸轮部件	HAND LOFTER CAM ASM.	1
16	PF5550416	压脚扳手轴 O 型圈	RUBBER RING	1
17	PF90000417	压脚升降板	LIFTING LEVER	1
18	PF9000041801	拍压脚前杠杆部件	HAND LIFTER LINK ASM.	1
19	PF5550419	前杠杆螺纹销	THREAD PIN	1
20	SCJ1008	卡簧	SNAP RING	3
21	SCJ1015	卡簧	SNAPRING	2
22	PFQ6L0430	拍压脚曲柄2	FOOT UP CRANK TWO	1
23	PF1310B03	螺钉（M5×14）	SCREW	1
24	PFQ90A0432	拍压脚轴	AXLES	1
26	PFQ6L0426	拍压脚拉杆	LIFTING LEVER CONNECTING ROD	1
27	PFQ90A0425	前杠杆复位弹簧	FLAT MAT	1
28	PF5550428	拍压脚后杠杆	LIFTING LEVER LINK	1
29	PF5550429	后杠杆轴位螺钉	HINGE SCREW 15/64-28	1
30	PF5550430	拍压脚拉杆螺钉	HINGE SCREW 3/16-32	1
31	PF5550431	拍压脚顶杆	BACK EJECTOR	1
32	PF1790S066	螺钉	SCREW	2
33	PFQ90A0435	拍压脚曲柄3	FOOTUP CRANK THREE	1
34	PFQ90A0437	拍压脚复位弹簧	TORSION SPRING	1
35	PF8420M-D30726	垫圈	THE GASKET	1
36	PFQ90A0434	拍压脚挡板垫	PRESSER FOOT PAD	1
37	PFQ90A0433	拍压脚挡板	FOOT BLOCK	1
38	SCJ3001	弹簧垫片M4	SPRING WASHER	2
39	BF300264524	螺钉M4×12	SCREW	2
45	PF5550432	压杆油封	PRESSER BAR OIL SEAL	1
46	PFQ6L1416	拍压脚前杠杆组件	HAND LIFTER LINK ASM	1
47	PFQ90A0452NAK	拍压脚轴套	SHAFT SLEEVE	1
48	PFQ90A-9990707HX	油封	GASKET SEALE	1
49	PFQ6L0449	Q6L小顶杆	BACK EJECTOR	1

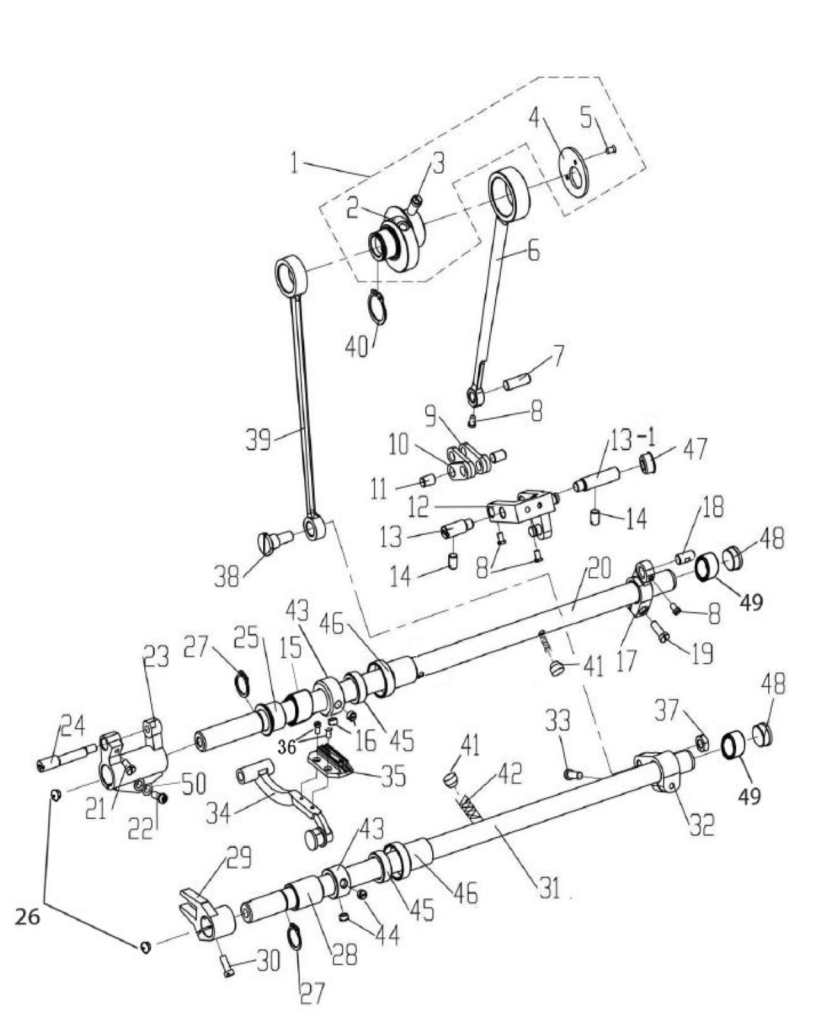
5. 勾线分组件 HOOK OF DRIVING SHAFT COMPONENTS



5. 勾线分组件 HOOK OF DRIVING SHAFT COMPONENTS

序号 Ref.No	件号 Part NO	名称	Description	数量 QTY
1	PF888056D50114	旋梭	HOOK ASM.	1
2	PF888056D50202	梭子	BOBBIN CASE ASM.	1
3	PF555053	梭心	BOBBIN	1
4	PF888056D5010801	旋梭紧固螺钉	SCREW	2
5	PF555055	旋梭定位钩	POSITIONING FINGER	1
6	PF555056	旋梭定位钩螺钉	SCREW 11/64-40 L=9.5	1
7	PFQ6L0507	下轴	HOOK DRIVING SHAFT	1
8	PF555058	下轴限油螺钉	OIL SEAL SCREW ASM.	1
9	PF55505901	下轴限油芯	OIL WICK	1
10	PFQ6L8101NAK	下轴前轴套	FRONT BUSHING	1
11	PF888056D5010801	旋梭紧固螺钉	SCREW	1
13	PFQ6L0513NAK	下轴后轴套	REAR BUSHING	1
14	PF555029	下轴后轴套螺钉	SCREW 3/16-28 L=15	1
15	PF6150404	下轴挡圈	SNAP RING	1
16	PF55506261	下轴挡圈螺钉	SCREW 1/4-40 L=8	2
17	PF555051805	下轴伞齿轮（小）	BEVEL GEAR (SMALL)	1
18	PF55505180501	伞齿轮螺钉	SCREW 1/4-40 L=8	8
19	PF555052005	竖轴下伞齿轮（大）	BEVEL GEAR (LARGE)	1
20	PF90000520	竖轴下轴套	LOWER BUSHING	1
21	PF90000521	竖轴上轴套	UPPER BUSHING	1
22	PF9800TD410	竖轴上轴套螺钉	SCREW 11/64-28 L=9	1
23	PF5550524	竖轴	UPRING SHAFT	1
24	PF555052505	竖轴上伞齿轮（小）	BEVEL GEAR (SMALL)	1
25	PF555052605	上轴伞齿轮（大）	BEVEL GEAR (LARGE)	1
26	PFQ90A-6150406HX	油封组件18	OIL SEAL 18	1
27	PF6150404	竖轴上轴套挡圈	SNAP RING	1
28	PF5550330	竖轴挡圈螺钉	SCREW 1/4-40 L=8	2
29	PFQ90A-9990707HX	油封组件12	OIL SEAL 12	2
30	PF90000512	下轴中轴套	MID BUSHING	1

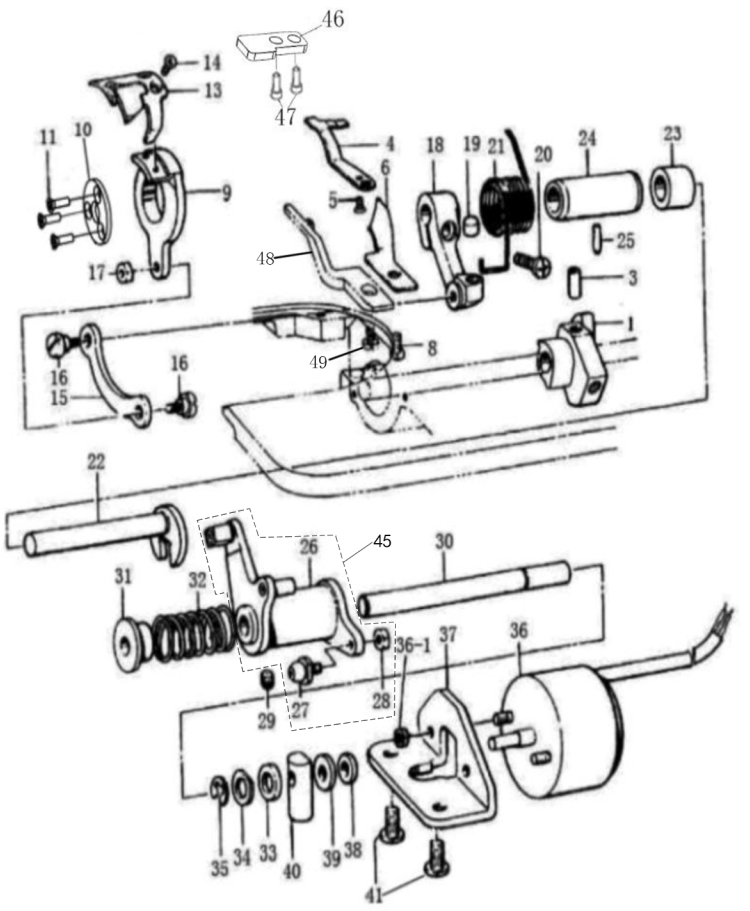
6. 送料分组件 FEED MECHANISM COMPONENTS



6. 送料分组件 FEED MECHANISM COMPONENTS

序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PFQ6P0602	送料偏心轮组件	FEED DRIVE ECCENTRIC CAM SAM.	1
2	PF555062	送料偏心轮	FEED DRIVE ECCENTRIC CAM	1
3	PF555063	送料偏心轮螺钉	SCREW 1/4-40 L=11	2
4	PF555064	送料偏心轮盖板	THRUST COLLAR	1
5	PF555065	偏心轮盖板螺钉	SCREW 9/64-40 L=5	2
6	PF555066	送料连杆	ROCKER SHAFT CONNECTING ROD	1
7	PF555067	送料连杆销	WALKING FOOT PIN	1
8	PF555068	连接销螺钉	SCREW 9/64-40 L=6	4
9	PF555069	送料长推动板	LONG WALKING FOOT LINK	2
10	PF5550610	送料短推动板	SHORT WALKING FOOT LINK	2
11	PF5550611	长推动板连接销	WALKING FOOT PIN	1
12	PF8880656D13	送料推动板座部件	WALKING FOOT ADJUST LINK	1
13	PF5550614	送料推动板座左销	ADJUSTING LINK FULCRUM SHAFT	1
13-1	PF555061601	送料推动板座右销(φ 10)	ADJUSTING LINK FULCRUM SHAFT	1
14	PFQ150303	左右平衡轴	SCREW 15/64-28 L=7	2
15	PFQ9A0651	送料轴隔套	FEED DRIVING SHAFT BUSHING	1
16	PF6150304	送料右轴挡圈螺钉	SCREW	2
17	PF5550618	送料曲柄	FEED ROCKER SHAFT CRANK ASM.	1
18	PF5550619	送料曲柄销	WALKING FOOT PIN	1
19	PF5550621	送料曲柄销螺钉	SCREW 9/64-28 L=14	1
20	PQ6L0616	送料轴衬	FEED ROCKER SHAFT	1
21	PF5550633	牙架曲柄轴螺钉	SCREW	1
22	PF5550629	牙架曲柄固定螺钉	SCREW	1
23	PF5550628	牙架曲柄	FEED CRACKET	1
24	PF5550632	牙架销	FEED BAR SHAFT	1
25	PFQ70650	送料轴衬隔套	FEED ROCKER SHAFT BUSHING	1
26	PQ6Q6049	送料轴衬隔孔塞	RUBBER PLUG	1
27	SCJ1036	指牙送布轴轴用挡圈	RETAINING RING	2
28	PQ770652	指牙轴首轴套	FEED DRIVING SHAFT BUSHING	1
29	PF5550642	指牙叉型曲柄	DRIVING SHAFT CRANK ASM.	1
30	PF6150607	指牙叉型曲柄轴螺钉	SCREW 11/64-40 L=10.5	1
31	PQ6L0635	指牙轴衬	FEED DRIVING SHAFT	1
32	PF9000632	指牙后曲柄	REAR CRACK ASM.	1
33	PF5550648	指牙后曲柄轴螺钉	SCREW 3/16-28 L=12	1
34	PFQ60639H	牙架组件	FEED ROCKER BASE ASM.	1
35	PF5550634B	送料牙	FEED DOG	1
36	PF5550635	送料牙螺钉	SCREW 1/8-44 L=6	2
37	PF5550651	指牙连杆轴位螺钉	NUT	1
38	PF5550650	指牙连杆轴位螺母	SCREW	1
39	PF5550649	指牙连杆	CONNECTING ROD	1
40	PF5550652	指牙连杆轴用挡圈	SNAP RING	1
41	PFQ60641	送料轴油封孔塞	RUBBER PLUG	1
42	PF5550627	棉油线	OIL WICK	2
43	PF5550653	指牙轴挡圈	SNAP RING	2
44	PF6150304	指牙轴挡圈螺钉	SCREW 1/4-40 L=4	2
45	PFQ9A-q60623XH	指牙送布轴中套封套组件22	OIL SEAL 22	2
46	PFQ60622NAK	指牙送布轴中套	BUSHING MID	2
47	PF6150104	面板橡胶塞φ 11.8	RIGHT PIN RUBBER PLUG	1
48	PF5550114	孔塞	RUBBER PLUG	1
49	PF5770654	指牙送料轴后套	BUSHING REAR	2
50	PF5550630	牙架螺钉封套圈	THE GASKET	1

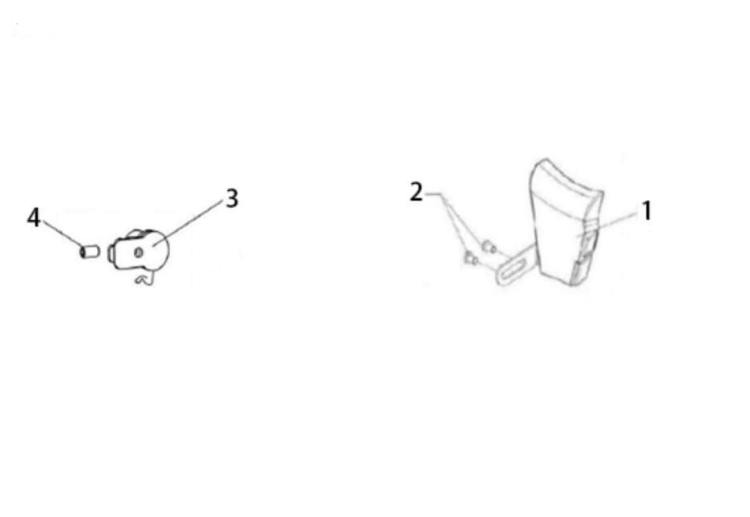
8. 1（摆杆剪线机构 PENDULUM SHEARING MECHANISM）



8. 摆杆剪线机构 PENDULUM SHEARING MECHANISM

序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PF90008101	剪线凸轮	THREAD TRIMMER CAM	1
3	PF90008103	剪线凸轮螺钉	SCREW 1/4-40 L=10	2
4	PF90008104	定刀	COUNTER KNIFE	1
5	PF68425H26	定刀固定螺钉	SCREW	1
6	PFQ6L8106	分线器	DISPART THREAD SHUTTLE	1
8	PF20520117	分线器固定螺钉	SCREW	1
9	PFQ6L8109	动刀架	ROUND KNIFE BRACKET	1
10	PF99901122	切线架压板	KNIFE HOLDER PRESSER PLATE	1
11	PF99901123	螺钉	SCREW M3 L=8	3
13	PF9000811301	45#动刀	ROUND KNIFE	1
14	PF90008114	动刀固定螺钉	SCREW	4
15	PF90008115	刀轴连杆	KNIFE SHAFT CRANK ROD	1
16	PF90008116	刀轴连杆螺钉	SCREW	2
17	PF90008117	刀轴连杆螺母	NUT	1
18	PF90008118	切线驱动曲柄	TRIMMING CRANK	1
19	PF9000811801	切线驱动曲柄止动块	BLOCK	1
20	PF9000812001	切线驱动曲柄螺钉	SCREW	1
21	PF90008121	复位弹簧	REPLACE SPRING	1
22	PF90008122	切线驱动曲柄轴	TRIMMING CRANK SHAFT	1
23	PF90008123	驱动曲柄轴短套	SHORT BUSHING	1
24	PF90008124	切线轴套	BUSHING	1
25	PF55506461	切线轴套紧固螺钉	SCREW	1
26	PF9000812603	切线凸轮曲柄组件	TRIMMING CAM CRANK ASM.	1
27	PF9000812601	滚柱轴分组件	ROLLER BEARING SHAFT ASM.	1
28	PF9000812602	螺母	NUT 11/64-40	1
29	PF90008129	切线凸轮曲柄紧固螺钉	SCREW 1/4-40 L=6	1
30	PF900081308	切刀驱动轴	TRIMMING SHAFT	1
31	PF90008131	扭簧端盖	SPRING COVER	1
32	PF90008132	剪线电磁铁复位弹簧	SPRING	1
33	PF90008133	切线电磁铁垫圈	WASHER	1
34	PF90008134	切线驱动轴垫圈	CLIP	1
35	SCJ1009	切线驱动轴卡圈	WASHER	1
36	PFQ6L0836	剪线电磁铁组件	THREAD TRIMMING SOLENOID ASM.	1
36—1	PF980280401	螺母（M4）	NUT（M4）	2
37	PF980280402	剪线电磁铁安装座	SOLENOID BASE	1
38	PF980280403	电磁铁缓冲垫	WASHER	1
39	PF980280404	垫圈	SOLENOID CONNECTING SHAFT	1
40	PF980280405	切线电磁铁连接体	SCREW 1/4-28	2
41	PF90008141	剪线电磁铁架固定螺钉	TRIMMING CAMCRANK ASM.	1
42	PFQ5X0847	切线凸轮曲柄组件	FOOT BLOCK	1
47	BF7005032	螺钉	SCREW	2
48	PF555055	定位钩	LOCATING HOOK	1
49	BF7005039	螺钉	SCREW	1

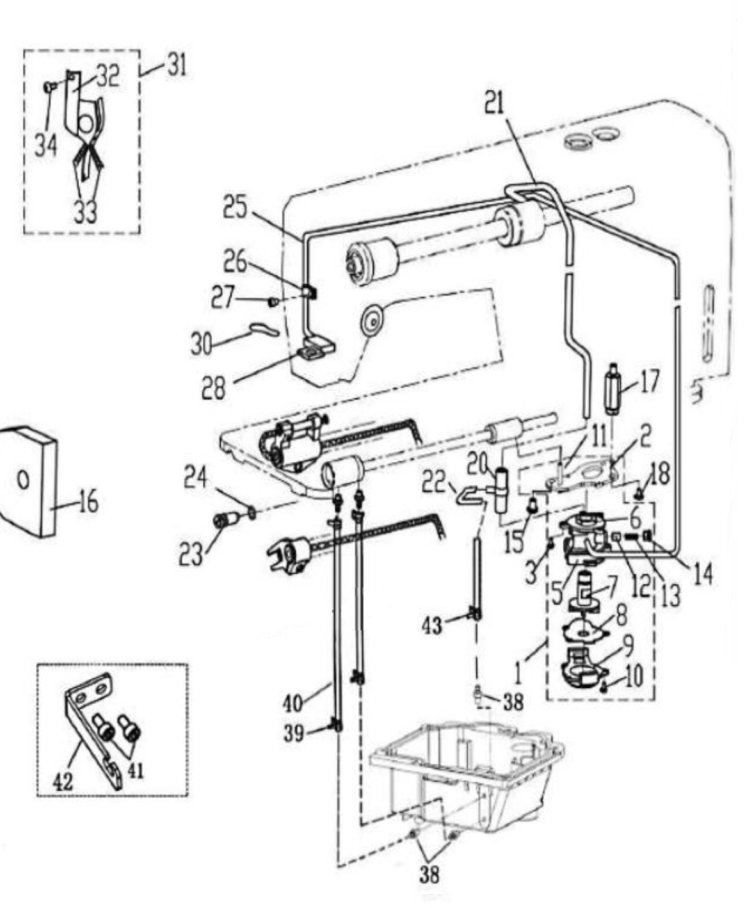
9. 电子夹线组件 ELECTRIC CLAMP COMPONENTS



9. 电子夹线组件 ELECTRIC CLAMP COMPONENTS

序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PFQ6L02090201	照明灯	REVERSE SEWING SWITCH	1
2	PF555016	照明灯固定螺钉	SCREW	2
3	PFQ6L0905	电子夹线器	ELECTRIC CLAMP	1
4	PF9800TD409	电子夹线器固定螺钉	SCREW	1

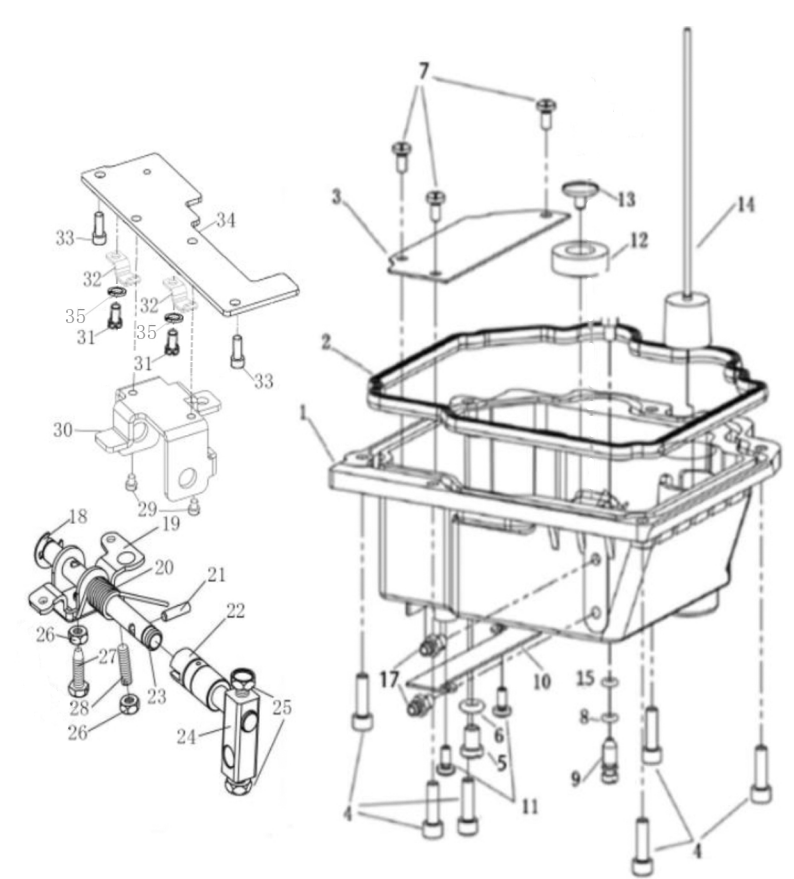
10. 润滑分组件 LUBRICATION COMPONENTS



10. 润滑分组件 LUBRICATION COMPONENTS

序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PFQ71013	油泵部件	LUBRICATING OIL PUMP ASM.	1
2	PFQ7101301	油泵安装板	OIL PUMP INSTALLING BASE	1
3	PF55508102	油泵安装螺钉	SCREW 15/64-28 L=9	3
5	PF55508103	油泵体	OIL PUMP	1
6	PF55508104	油泵体衬套	OIL PUMP BUSHING	1
7	PF55508105	油泵叶轮	OIL PUMP IMPELLER	1
8	PF55508106	油泵叶轮托板	OIL PUMP IMPELLER COVER	1
9	PF55508107	油泵盖分部件	LUBRICATING OIL PUMP COVER	1
10	PF55508108	油泵盖螺钉	SCREW	3
11	PF55508109	下轴供油管	HOOK DRIVING SHAFT OIL TUBE	1
12	PF55508110	回油柱塞	PLUNGER	1
13	PF55508111	柱塞簧	PLUNGER SPRING	1
14	PF55508112	柱塞螺钉	SCREW	1
15	PF2284014802	油泵螺钉	SCREW	1
16	PF90011038	海绵	SPONGE	1
17	PF5550815	油泵连接螺栓	OIL PUMP SUPPORT	1
18	PF555056	螺栓连接螺钉	SCREW 11/64-40 L=9.5	1
20	PF5550817	供油管接头（三通）	RUBBER JOINT	1
21	PF9800TD408	四自动油管	MAIN SHAFT OIL TUBE	1
22	PF9800A1043	L型接管	OIL TUBE	1
23	PF9990818	油量调节螺钉	OIL ADJUSTING SCREW	1
24	BF889208949	油量调节螺钉O型圈	RUBBER RING	1
25	PFQ61022	回油管	OIL RETURN GUARD	1
26	PF5550827	回油管夹	OIL RETURN TUBE HOLDER	1
27	PF5550230	回油管夹螺钉	SCREW 1/8-28 L=6	1
28	PF5550830	回油毡	OIL FELT	1
30	PF5550831	回油毡夹	OIL FELT PRESSER	1
31	PF5550835	面部油线板组件	OIL WICK SUPPORT ASM.	1
32	PF5550832	面部防油板（M型）	OIL WICK SUPPORT	1
33	PF5550833	面部油线	OIL WICK	1
34	PF5550834	面部防油板螺钉	SCREW 1/8-44 L=4	1
38	PFQ61023	油管接头（M5-M4.5）	OIL JOINT	5
39	PFQ90A1039	油管夹	OIL TUBE HOLDER	2
40	PFQ61022	油管	OIL TUBE	4
41	PF8420M-D3010108	油管	OIL TUBE HOLDER	2
42	PFQ71039	油管支架	OIL YUBE	1
43	PF9990880	油管夹	OIL TUBE HOLDER	1

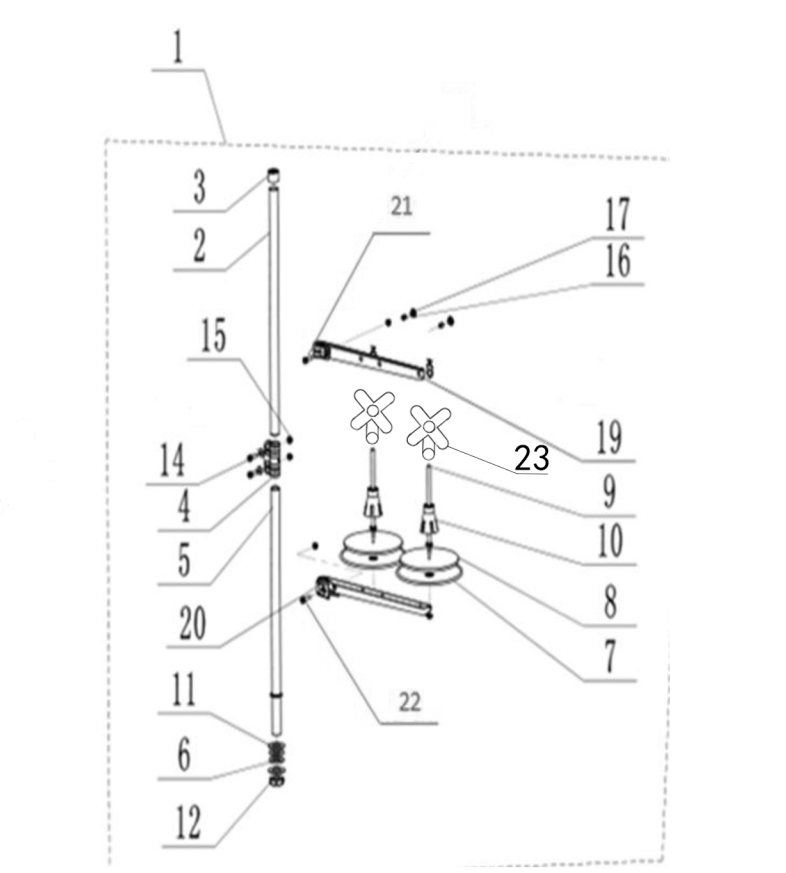
11. 油盘膝提抬压脚分组件 PRESSER FOOT COMPONENTS OF OIL PLATE KNEE LIFT



11. 油盘膝提抬压脚分组件 PRESSER FOOT COMPONENTS OF OIL PLATE KNEE LIFT

序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PFQ90A1102	油盘	OIL PLATE	1
2	PFQ90A1103	油盘密封垫	OIL PLATE GASKET	1
3	PFQ90A1107	Q90A油盘挡油板	OIL PLATE BATTLE	1
4	PF1310803	螺钉	SCREW	6
5	PF2284140110	排油孔螺钉	OIL EXTRACTION HOLE SCREW M8	1
6	PF9990849	排油孔螺钉O型圈	RUBBER RING	1
7	PF8420M-D31926	十字盘头螺钉	SCREW	3
8	PF22901906	Q90A油量调节螺钉O型圈	RUBBER RING	1
9	PFQ90A1115	Q90A油量调节螺钉	SCREW	1
10	PFQ90A1110	油盘走线压板	PRESSURE PLATE	1
11	PF8420M-D31926	螺钉	SCREW	2
12	SCJ6012	油盘磁铁	MAGNET	1
13	PF03030474	油盘磁铁螺钉	SCREW	1
14	PFQ90A1118	油标	OIL PLATE SUBASSEMBLY	1
15	PFQ90A-22840723	O型圈	RUBBER RING	1
17	PFQ61023	油管接头	OIL JOINT	3
18	PF5550918	抬压脚轴开口挡圈	OPEN SHIELD RING	1
19	PF5550912	抬压脚双向曲柄	TWO-WAY CRANK	1
20	PF5550916	双向曲柄扭簧	TWISTING SPRING	1
21	组件连	销子	PIN	1
22	PFQ61130	膝靠定位套	KNEE POSITIONING SLEEVE	1
23	PFQ61112	抬压脚轴	LIFTING PRESSOR FOOT SHAFT	1
24	PF5550919	抬压脚轴操作杆接头	OPERATING BAR HEAD	1
25	PF5550930	操作杆接头螺钉	OPERATING BAR HEAD SCREW M8	1
26	PF5550915	双向曲柄限位调节螺母	BANKING NUT OF TWO-WAY CRANK	2
27	PF5550913	双向曲柄螺钉	SCREW M6 L=20	1
28	PF5550914	双向曲柄限位调节螺钉	BANKING SCREW OF TWO-WAY CRANK	1
29	PF1790S0118	螺钉（短）	SCREW	2
30	PFQ6L1131	Q6L膝靠轴安装支架	STAND	1
31	PF5550230	螺钉	SCREW	2
32	PF99901511	电线压板（短）	CORD HOLDER(S)	2
33	BF310164500	螺钉	SCREW	2
34	PFQ6L1132	Q6L膝靠安装板	MOUNTING PLATE	1
35	SCJ3008	弹簧	SPRING WASHERS	2

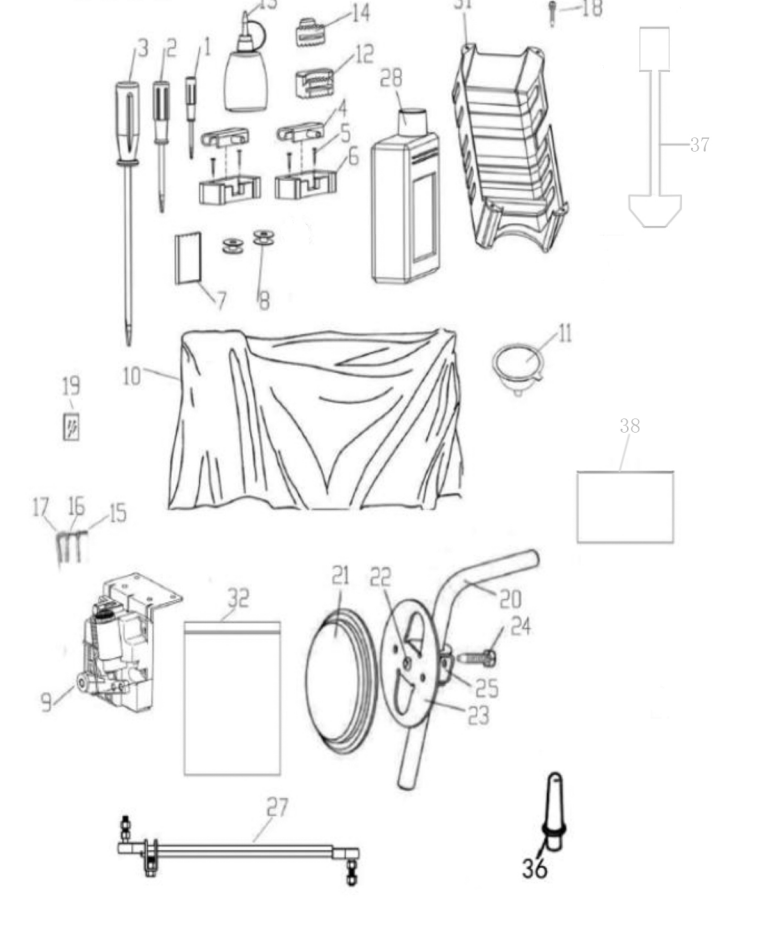
12. 过线架分组件 COMPONENTS OF THREAD-RUNNING STAND



12. 过线架分组件 COMPONENTS OF THREAD-RUNNING STAND

序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PF55501127	过线架组件	THREAD STAND AMS.	1
2	PFQ51203	线架上撑管	COLUMN PIPE (UPPER)	1
3	PFQ5120201	撑管套	COLUMN CAP	1
4	PFQ51210	撑管夹	COLUMN PIPE CONNECTOR	1
5	PFQ51211	线架下撑管	COLUMN PIPE (LOWER)	1
6	PFQ5121301	橡胶垫圈	WASHER	2
7	PFQ5121901	线盘	THREAD PLATE	2
8	PFQ51218	线盘软垫	SOFT CUSHION OF THREAD PLARE	2
9	PFQ51216	线轴	SPOOL PIN	2
10	PFQ5121701	线盘塑料压块	SPOOL CUSHION	2
11	PFQ51212	线架下撑管垫圈（30-17X2）	WASHER	1
12	PFQ51215	线架下撑管螺母（六角M16）	NUT	2
14	PFQ51205	螺钉	SCREW	2
15	PFQ51206	撑管夹螺母（六角M5）	NUT	2
16	PFQ51207	过线管	THREAD GUIDE PIPE	2
17	PFQ5120801	过线管套	THREAD GUIDE BUSHING	2
19	PFQ51209	上过线架（新）	THREAD HANGER (2 SPOOLS TUPE)	1
20	PFQ51221	下过线架（新）	THREAD HANGE (LOWER)	1
21	PFQ51204	螺钉	SCREW	1
22	PFQ51220	螺钉	SCREW	1
23	PF55501140	线团防松垫	LOCKING PAD	2

13. 附件 AUXILIARIES



13. 附件 AUXILIARIES

序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PF55501018	螺丝刀（小）	SCREW DRIVER (SMALL)	1
2	PF55501017	螺丝刀（中）	SCREW DRIVER (MIDDLE)	1
3	PF55501016	螺丝刀（大）	SCREW DRIVER (LARGE)	1
4	PF5550101	机头连接钩部件	HINGE COMPL	2
5	PFQ61305	铁钉22mm	NAIL	8
6	PF5550102	机头连接钩座	RUBBER CUSHION	2
7	PFDTDB114	机针	NEEDLE	4
8	PF555053	梭心	BOBBIN	2
9	PFQ77016008	脚踏开关	FOOT SWITCH	1
10	PF0303104003	机头罩	FRAMEVINYL COVER	