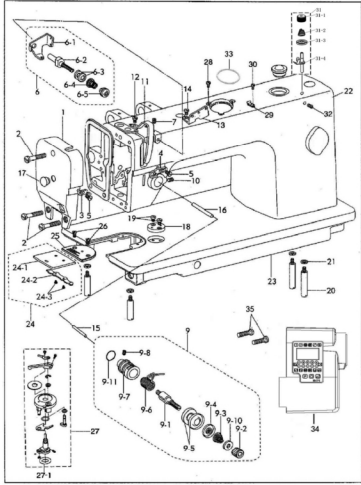


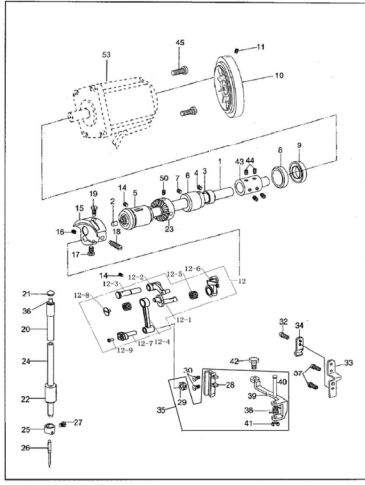
电脑上下复合送料厚料平缝机 (一拖二)

2. 针杆、挑线部件 Needle bar and thread take-up mechanism

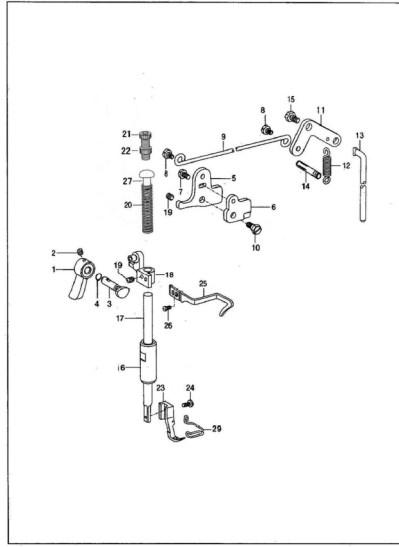
1、机壳部件 Casting mechanism



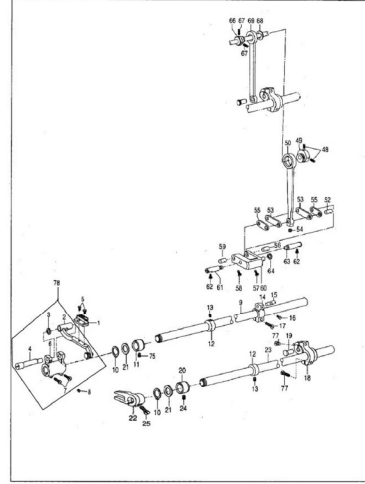
2. 针杆、挑线部件 Needle bar and thread take-up mechanism



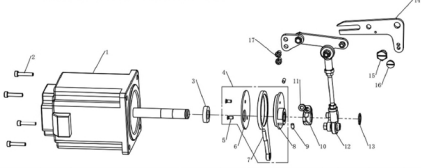
3. 压脚部件 Presser foot mechanism



4. 送料部件 Feed mechanism



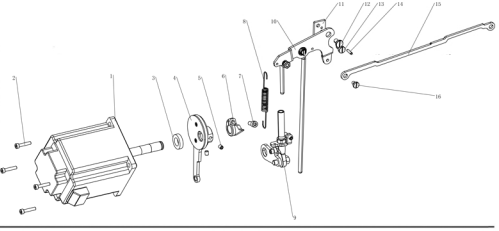
4.2、步进送料、抬压脚部件 V2.5
Stepper feed, Presser foot lift mechanism V2.5



4.2、步进送料部件V2.5 Stepper feed mechanism V2.5

序号	SP编号	零件名称	NAME OF PARTS	数量
1	PGF03031400104	步进电机	MOTOR	1
2	SGC10010	机械紧固件用垫圈M5*20	WASHER	4
3	PGF09709	油封	OIL SEAL	1
4	PG03031115	螺栓-附件 (步骤1)	BOLT/SCREW	1
5	PG0303111501	螺母	NUT	2
6	PG0303111302	橡胶垫板	Rubber sheet covering plate	1
7	PG0303111303	橡胶垫板	Rubber sheet covering board	1
8	PG0303111304	橡胶垫板	Rubber sheet	1
9	PGF09707	内外六角定距键M36	Screw	2
10	PG03031106	同步带张紧油缸	Drive crank	1
11	PG03031107	同步带张紧油缸-附件	SCREW	1
12	PG0303110101	同步带张紧附件	One to two components	1
13	PG03031111	同步带张紧环	Ring	1
14	PG03031110	同步带张紧杆	Bar lever	1
15	PGF050429	行星减速机	行星减速机 15/4-28	1
16	PGF550430	行星减速机杆轴	行星减速机 13/6-32	1
17	PGF55016	行星减速机G503	SCREW	2

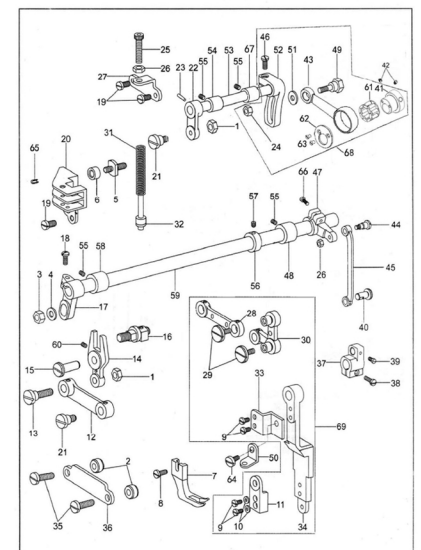
4.3、步进送料、抬压脚部件 V4.0



4.3、步进送料部件V4.0 Stepper feed mechanismV4.0

序号No.	图号编号	零件名称	NAME OF PARTS	数量
1	PG30001340104	壳体总成	BODY	1
2	SC12010	电机-总成(带固定螺钉)MOTOR	MOTOR	1
3	PG3000709	油封	OIL SEAL	1
4	PG3001113	橡胶-密封件(带油)	ROTCHEVIC AC	1
5	PG3000707	止动垫圈(带螺母)	WASHER	1
6	PG3001107	轴衬-轴衬前部	ROCK ARM	1
7	PG3001114	垫圈	WASHER	1
8	PG3001117	下摆杆组件	Lower linkage assembly	1
9	PG3001120	上摆杆组件	Upper linkage assembly	1
10	PG3001119	连接销	Connecting pin	1
11	PG3005029	缸杆-缸杆密封件	ROD & ROD SEAL 16/64-28	1
12	PG3000810	安装-安装螺钉	SCREW	1
13	PG3001118	带衬圈轴杆	Spring Rod	1
14	PG3001115	轴杆-轴杆密封件	ROD & ROD SEAL	1
15	PG3005043	扣压圈-扣压圈	RIDGE SCREW 3/16-32	1

- 5、上送料部件 **Upper feed mechanism**



1、机壳部件 Casting mechan

序号	图号	零件名称	NAME OF PARTS	数量
2	PF03030101	面板衬板	Face plate	1
2	PF03030111	面板螺钉	Screw	3
3	PF03030103	面板线钩	Thread guide	4
4	PF03030104	面板线钩	Thread guide	3
5	PF61500100	线钩螺母	Screw	2
6	PF03030106	小线钩组件	Thread guide assy.	1
6-1	PF03030116	小线钩头及线钩	Thread guide	1
6-2	PF03030117	小线钩	Pre-tension stud	1
6-3	PF03030118	小线钩限位板	Tension disc	2
6-4	PF03030119	小线钩弹簧	Tension spring	1
6-5	PF03030120	小线钩螺母	Adjusting screw	1
8	PF03030203	小线钩固定螺钉	Screw	2
8-1	PF03030204	电子夹线器	Electronic wire clipper	1
9	PF03030109	线钩螺母	Thread tension bracket assy.	1
9-1	PF0303010901	小线钩	Tension stud	1
9-2	PF0303010902	线钩螺母	Tension nut	1
9-3	PF0303010903	线钩弹簧	Tension spring	1
9-4	PF0303010904	线钩压簧	Disc spring	1
9-5	PF0303010905	限位板	Tension disc	2
9-6	PF0303010906	限位螺母	Thread take-up spring	1
9-7	PF0303010907	线钩限位板	Thread tension bracket	1
9-8	PF0303010908	线钩限位螺钉	Screw	1
9-10	PF03030109010	线钩限位止动板	Stopper	1
9-11	PF03030109011	凸缘	O ring	1
15	PF0303010909	线钩螺母	Tension Take-off pin	1
16	PF550509	线钩螺母及线钩	Screw	1
17	PF03030111	线钩螺母及线钩	Cover	1
17-1	PF61500111	线钩螺母及线钩	Screw	1
17-2	PF03021113	线钩限位螺钉	Thread retainer	1
17-3	PF55050117	三眼线钩	Screw	1
16	PF6150112	线钩螺母	Tension release stud	1
17-1	PF6150104	线钩螺母	Rubber plug	1
18	PF03030118	线钩螺母	Pin plate	1
19	PF55050117	线钩螺母	Screw	2
20	PF61501152	线钩螺母	Bed leg	1
22	330303040101	上盖板	Top	1
22	330303040101	上盖板	Arm	1
23	PF030304113	线钩螺母	Slide plate	1
24-1	PF0303020309	线钩螺母	Slide plate	1
24-2	PF0303020310	线钩螺母	Slide plate	1
24-3	PF0303020311	线钩螺母	Slide plate	1
24-4	PF0303020312	线钩螺母	Slide plate	1
24-5	PF0303020313	线钩螺母	Slide plate	1
24-6	PF0303020314	线钩螺母	Slide plate	1
24-7	PF0303020315	线钩螺母	Slide plate	1
24-8	PF0303020316	线钩螺母	Slide plate	1
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24-191	PF0303020499	线钩螺母	Slide plate	1
24-192	PF0303020500	线钩螺母	Slide plate	1
24-193	PF0303020501	线钩螺母	Slide plate	1
24-194	PF0303020502	线钩螺母	Slide plate	1
24-195	PF0303020503	线钩螺母	Slide plate	1
24-196	PF0303020504	线钩螺母	Slide plate	1
24-197	PF0303020505	线钩螺母	Slide plate	1
24-198	PF0303020506	线钩螺母	Slide plate	1
24-199	PF0303020507	线钩螺母	Slide plate	1
24-200	PF0303020508	线钩螺母	Slide plate	1
24-201	PF0303020509	线钩螺母	Slide plate	1
24-202	PF0303020510	线钩螺母	Slide plate	1
24-203	PF0303020511	线钩螺母	Slide plate	1
24-204	PF0303020512	线钩螺母	Slide plate	1
24-205	PF0303020			

2、针杆、挑线部件 Needle bar and thread take-up mechanism			

序号	EXP CODE	零件名称	NAME OF PARTS	数量
1	FF03002001	上轴	Upper shaft	1
2	FF0300222	上轴防尘套	Bobber cap	1
3	FF03002004	上轴衬套	Collar	1
4	FF03002004	上轴衬套	Screw	2
5	FF03002005	上轴油封套	Bush, L	1
6	FF03002007	上轴衬套	Bush, M	1
7	FF0300209	上轴中间套螺母	Set screw	1
8	FF03002104	上轴衬套螺母	Bush, R	1
9	FF03002009	上轴后封套螺母	Oil seal	1
10	FF03002010	上轴后封套	Hand shell	1
11	FF03025039	上轴衬套	Screw	2
12-1	FF030022402	传动轴衬套	Through shaft, loose set	1
12-2	FF030022402	传动轴衬套	THREADED TAKE-UP SHUT	1
12-3	FF030022403	传动轴衬套	THREADED TAKE-UP CONNECTING BUSH	1
12-4	FF03002226	传动轴衬套螺母	THREADED TAKE-UP CRANK SHUT	1
12-5	FF030021003	杆杆衬套	NEEDLE BAR CONNECTING ROD	1
12-6	FF030021205	滑杆衬套	BEARING	2
12-7	FF030022401	滑杆衬套	THREADED TAKE-UP	1
12-8	FF030021207	杆杆连接柱	NEEDLE BAR HOLDER	1
12-9	FF03002027	传动轴后衬套螺母		1
12-10	FF03002008	杆杆衬套螺母	SCREW 3/64-40 L=61	1
14	FF03002022	传动轴后衬套螺母	Set screw	2
15	FF03002025	杆杆衬套	Through take-up crank	1
16	FF03002025	杆杆衬套		1
17	FF03002028	传动轴前衬套螺母	Screw	1
18	FF03002018	杆杆衬套螺母	Screw	1
19	FF03002015	杆杆前衬套衬套螺母	Screw	1
20	FF03002020	杆杆上轴套	Bush, U	1
21	FF03002135	杆杆上轴套螺母	Bobber cap	1
22	FF03002025	杆杆上轴套	Bush, D	1
23	FF03002023	烧蚀器衬套	Screw	1
24	FF03002227	烧蚀器衬套	Needle bar	1
25	FF03002023	烧蚀器衬套	Through guide	1
26	FF03002172	机针	Needle	1
26-1	FF030021723	机针(CX 90)	Needle	1
27	FF03002025	尖针螺母	Set screw	1
28	FF03002027	滑杆衬套螺母	Screw	2
32	FF03002023	烧蚀器后衬套螺母	Screw	1
33	FF030022001	松绳固定器	Fire holder, U	1
34	FF03002024	松绳衬套	Fire holder, D	1
35	FF030023002	滑杆衬套	Guide	1
36	FF03002028	杆杆衬套螺母	Screw	1
37	FF030020237	松绳固定器衬套螺母	Screw	2
38	FF03002028	滑杆螺母	Guide	1
39	FF030020209	杆杆衬套滑块	Slide block	1
39	FF030020238	收线弹簧	Spring	1
40	FF030020209	松绳衬套	Tension release plate	1
40	FF0300202048	收线钩	Tension release pin	1
41	FF0300202041	开口挡圈	Retaining ring	1
42	FF03002042	收线螺母	Screw	1
43	FF03002042	收线螺母	Connect block	1
44	FF0300204047	螺母衬套	Screw	4
45	SC 22010	电机衬套螺母	Screw (B7)	4
46	FF03025083	摩擦衬套	Screw	2
53	FF03000134003	电机	MOTOR	1

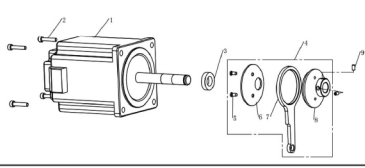
3、压脚部件 Presser foot mechanism

序号	图号	零件名称	NAME OF PARTS
1	PG030251	压脚板	Presser bar lifter
2	PG6150708	压脚板升降螺钉	Screw
3	PG030253	压架托提升杆轴轮	Lifter crank
4	PG550416	压架托提升杆轴轮油封	O-ring
5	PG6150706	膝控提升杆托杆	Lifter lever
6	PG0303006	松线凸轮	Guide plate
7	PG6150708	膝控提升杆托杆(左)螺钉	Screw
8	PG6150709	收线螺钉	Screw
9	PG6150710	膝控提升杆托杆	Collecting rod
10	PG6150711	松线凸轮螺钉	Screw
11	PG6150713	膝控提升杆托杆(右)	Lever
12	PG6150714	膝控提升杆托杆(右)弹簧	Spring, extension
13	PG0302515	膝控提升连杆	Knee lifter bar
14	PG6150716	弄弄销	Spring hook
15	PG61507141	膝控提升杆托杆(右)螺钉	Shoulder screw
16	PG6150717	压架托轴套	Bush
17	PG6000017	压架托	Presserbar
18	PG030230	压架托弓架	Guide bracket
19	PG550530	压架托弓架螺钉	Screw
20	PG0300520	压架托弹簧	Spring, compression
21	PG6000021	调压螺钉	Adjusting screw, presser
22	PG0303022	调压螺钉锁紧螺母	Adjusting nut, presser
23	PG6003023	小压脚	Presser foot, inside
23-1	PG0303027	小压脚(凸)螺母	Presser foot, inside
24	PG6150725	小压脚螺钉	Screw
25	PG6003025	大线勾	Thread guide
26	PG555049	大线勾螺钉	Screw
27	PG6000027	辅助调压弹簧	Adjusting spring
28	PG6000028	辅助调压螺钉	Adjusting screw
29	PG0303029	防夹舌	Safety finger

[illegible]

序号	标准号	零件名称	标准图号	备注
1	PF01000001	牙架前板	Feed dog	1
2	PF01000021	牙架牙叉(右)	Feed dog	1
3	PF01000022	牙架牙叉(左)	Feed dog	1
4	PF01000023	牙架牙叉(右)	Washer	1
5	PF01000004	牙架前板轴心轴	Shaft	1
6	PF01000005	牙架牙叉轴销	Screw	2
7	PF01000006	牙架前板轴心轴	Feed dog shaft	1
7	PF01000007	牙架前板轴心轴	Screw	2
8	PF01000008	牙架前板轴心轴销钉	Screw	1
9	PF01000009	牙架前板轴心轴销钉	Feed dog shaft	1
10	SC100026	轴用弹性挡圈	Retaining ring	1
11	PF01000011	压床前板轴心轴	Collar	1
12	PF01000012	拍牙、压床前板轴心轴	Bush	1
13	PF01000013	拍牙、压床前板轴心轴	Set screw	1
14	PF01000013	曲柄销打头螺帽	Stud	1
15	PF01000016	曲柄销打头螺帽	Set screw	1
16	PF01000067	压床前板轴心轴(右)	Feed dog shaft	1
17	PF01000018	拍牙打头螺帽	Feed fitting arm	1
18	PF01000018	拍牙轴销轴心轴轴销	Pin	1
19	PF01000019	拍牙轴销轴心轴轴销	Bush	1
20	PF01000025	拍牙、压床前板的轴心轴	Washer	2
22	PF0000242	轴用弹性挡圈	Feed fitting arm	1
22	PF0000243	轴用弹性挡圈	Feed fitting arm	1
23	PF01000024	拍牙叉(右)	Feed fitting arm	1
24	PF01000025	拍牙叉(左)	Feed fitting arm	1
25	PF01000027	拍牙轴心轴轴销	Shaft	1
26	PF0100007	拍牙叉轴销轴销	Screw	1
27	PF01000013	压床前板轴心轴	Feed fitting arm	1
28	PF010004701	压床前板轴心轴	Set screw	1
29	PF0000428	压床前板轴心轴	Feed com	1
30	PF0000429	压床前板轴心轴	Feed fitting arm	1
31	PF0000430	压床前板轴心轴	Feed fitting arm	1
32	PF0000429	压床前板轴心轴	Feed connecting rod	1
52	PF01000038	曲柄销打头螺帽	Stud	1
53	PF01000039	曲柄销打头螺帽	Link	2
54	PF010004702	压床前板轴心轴	Set screw	1
55	PF01000031	曲柄销轴销	Link	2
56	PF01000032	曲柄销轴销(右)	Shaft	1
57	PF010004703	压床前板轴心轴	Screw	1
58	PF00002474	短轴轴心轴轴销	Screw	1
59	PF00002475	曲柄销轴销	Shaft	1
60	PF01000065	肘杆轴销轴销	Feed regulator crank	1
66	PF00002212	肘杆前凸板	Eccentric wheel	1
66	PF00002210	肘杆前凸板	Eccentric wheel	1
67	PF00002476	肘杆前凸板	Feed fitting arm	1
67	PF00002476	肘杆前凸板	Holder	1
68	PF00002417	压床前板轴心轴	Pin shaft	1
61	PF01000003	压床前板轴心轴(左)	Pin shaft	1
62	PF01000007	左、右定位轴销	Pin shaft's R	1
63	PF01000008	压床前板轴心轴(右)	Pin shaft's R	1
73	PF01000021	压床前板轴心轴	Feed fitting arm	1
75	PF01000021	压床前板轴心轴	Feed fitting arm	1
77	PF00004777	压床前板轴心轴	Feed fitting arm	1
78	PF00004777	压床前板轴心轴	Feed fitting arm	1
78.1	PF00004777	压床前板轴心轴	Feed screw	1

4.1、步进送料部件 Stepper feed mechanism

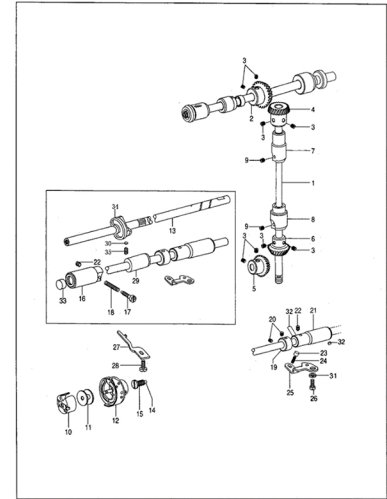


4.1、步进送料部件 Stepper feed mechanism

序号No	图号Code	零件名称	NAME OF PARTS	数量
1	PW000011340104	变速油盘	MTOR	1
2	SC22004	8只垫圈件固定螺钉M5*20	SCREW	8
3	PW00070709	油封	OIL SEAL	1
4	PW00011113	偏心杆套(步进)	ECCENTRIC AC	1
5	PW0001111301	螺钉	Screw	2
6	PW0001111302	偏心杆套盖	Eccentric wheel cover plate	1
7	PW0001111303	偏心杆套	Eccentric wheel connecting rod	1
8	PW0001111304	偏心轮	Eccentric wheel	1
9	PW00070707	内六角固定螺钉M3*6	Screw	2

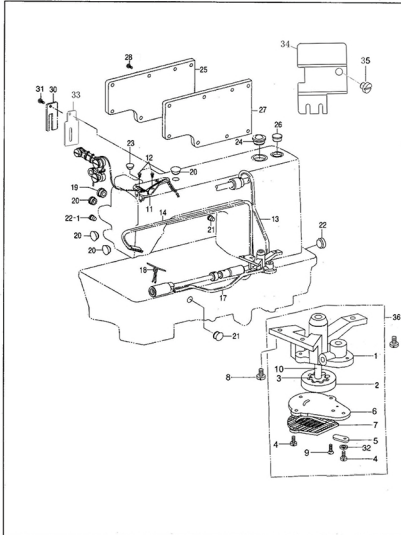
5. 上送料部件 Upper feed mechanism				
序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF030201	压板材料夹送板螺钉	Nut	2
2	PF030202	压板材料压板垫圈	Collar	1
3	PF030203	压板材料压板螺母	Nut	1
5	PF030205	压板材料压板垫圈	Roller	1
6	PF030206	压板材料压板垫圈	Roller	1
7	PF030207	压板材料压板垫圈	Roller	1
8	PF030208	压板材料压板垫圈	Roller	1
9	PF030209	压板材料压板垫圈	Roller	1
10	PF030210	压板材料压板垫圈	Roller	1
11	PF030211	压板材料压板垫圈	Roller	1
12	PF030212	压板材料压板垫圈	Roller	1
13	PF030213	压板材料压板垫圈	Roller	1
14	PF030214	压板材料压板垫圈	Roller	1
15	PF030215	压板材料压板垫圈	Roller	1
16	PF030216	压板材料压板垫圈	Roller	1
17	PF030217	压板材料压板垫圈	Roller	1
18	PF030218	压板材料压板垫圈	Roller	1
19	PF030219	压板材料压板垫圈	Roller	1
20	PF030220	压板材料压板垫圈	Roller	1
21	PF030221	压板材料压板垫圈	Roller	1
22	PF030222	压板材料压板垫圈	Roller	1
23	PF030223	压板材料压板垫圈	Roller	1
24	PF030224	压板材料压板垫圈	Roller	1
25	PF030225	压板材料压板垫圈	Roller	1
26	PF030226	压板材料压板垫圈	Roller	1
27	PF030227	压板材料压板垫圈	Roller	1
28	PF030228	压板材料压板垫圈	Roller	1
29	PF030229	压板材料压板垫圈	Roller	1
30	PF030230	压板材料压板垫圈	Roller	1
31	PF030231	压板材料压板垫圈	Roller	1
32	PF030232	压板材料压板垫圈	Roller	1
33	PF030233	压板材料压板垫圈	Roller	1
34	PF030234	压板材料压板垫圈	Roller	1
35	PF030235	压板材料压板垫圈	Roller	1
36	PF030236	压板材料压板垫圈	Roller	1
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38	PF030238	压板材料压板垫圈	Roller	1
39	PF030239	压板材料压板垫圈	Roller	1
40	PF030240	压板材料压板垫圈	Roller	1
41	PF030241	压板材料压板垫圈	Roller	1
42	PF030242	压板材料压板垫圈	Roller	1
43	PF030243	压板材料压板垫圈	Roller	1
44	PF030244	压板材料压板垫圈	Roller	1
45	PF030245	压板材料压板垫圈	Roller	1
46	PF030246	压板材料压板垫圈	Roller	1
47	PF030247	压板材料压板垫圈	Roller	1
48	PF030248	压板材料压板垫圈	Roller	1
49	PF030249	压板材料压板垫圈	Roller	1
50	PF030250	压板材料压板垫圈	Roller	1
51	PF030251	压板材料压板垫圈	Roller	1
52	PF030252	压板材料压板垫圈	Roller	1
53	PF030253	压板材料压板垫圈	Roller	1
54	PF030254	压板材料压板垫圈	Roller	1
55	PF030255	压板材料压板垫圈	Roller	1
56	PF030256	压板材料压板垫圈	Roller	1
57	PF030257	压板材料压板垫圈	Roller	1
58	PF030258	压板材料压板垫圈	Roller	1
59	PF030259	压板材料压板垫圈	Roller	1
60	PF030260	压板材料压板垫圈	Roller	1
61	PF030261	压板材料压板垫圈	Roller	1
62	PF030262	压板材料压板垫圈	Roller	1
63	PF030263	压板材料压板垫圈	Roller	1
64	PF030264	压板材料压板垫圈	Roller	1
65	PF030265	压板材料压板垫圈	Roller	1
66	PF030266	压板材料压板垫圈	Roller	1
67	PF030267	压板材料压板垫圈	Roller	1
68	PF030268	压板材料压板垫圈	Roller	1
69	PF030269	压板材料压板垫圈	Roller	1
70	PF030270	压板材料压板垫圈	Roller	1

6. 放板部件 Hook mechanism



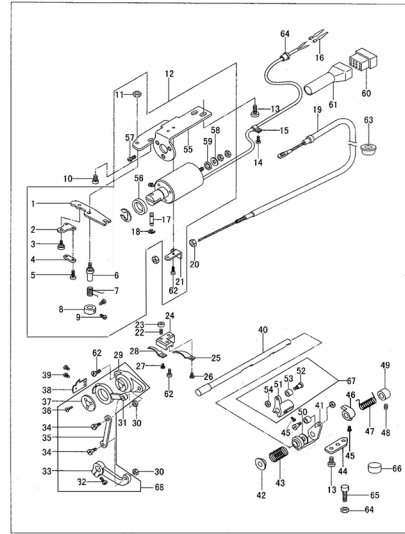
6. 放板部件 Hook mechanism				
序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF0302216	竖轴	Vertical shaft	1
2	PF0302216	上轴全齿轮	Bevel gear, upper shaft	1
3	PF0302216	全齿轮螺母	Set screw	8
4	PF0302216	竖轴全齿轮 (上)	Bevel gear, vertical shaft, U	1
5	PF0302216	下轴全齿轮	Bevel gear, lower shaft	1
6	PF0302216	竖轴全齿轮 (下)	Bevel gear, vertical shaft, L	1
7	PF0302216	竖轴上轴套	Bush, vertical shaft, U	1
8	PF0302216	竖轴下轴套	Bush, vertical shaft, L	1
9	PF0302216	竖轴轴套螺母	Screw	2
10	PF0302216	横轴轴套螺母	Bobbin case	1
11	PF0302216	横轴	Bobbin	1
12	PF0302216	横轴轴套螺母	Hook assy.	1
13	PF0302216	下轴套	Lower shaft	1
14	PF0302216	下轴套螺母	Filter	1
15	PF0302216	下轴套螺母	Washer	1
16	PF0302216	下轴套螺母	Washer	1
17	PF0302216	下轴套螺母	Washer	1
18	PF0302216	下轴套螺母	Washer	1
19	PF0302216	下轴套螺母	Washer	1
20	PF0302216	下轴套螺母	Washer	1
21	PF0302216	下轴套螺母	Washer	1
22	PF0302216	下轴套螺母	Washer	1
23	PF0302216	下轴套螺母	Washer	1
24	PF0302216	下轴套螺母	Washer	1
25	PF0302216	下轴套螺母	Washer	1
26	PF0302216	下轴套螺母	Washer	1
27	PF0302216	下轴套螺母	Washer	1
28	PF0302216	下轴套螺母	Washer	1
29	PF0302216	下轴套螺母	Washer	1
30	PF0302216	下轴套螺母	Washer	1
31	PF0302216	下轴套螺母	Washer	1
32	PF0302216	下轴套螺母	Washer	1
33	PF0302216	下轴套螺母	Washer	1
34	PF0302216	下轴套螺母	Washer	1
35	PF0302216	下轴套螺母	Washer	1

7. 供油润滑部件 Lubrication mechanism



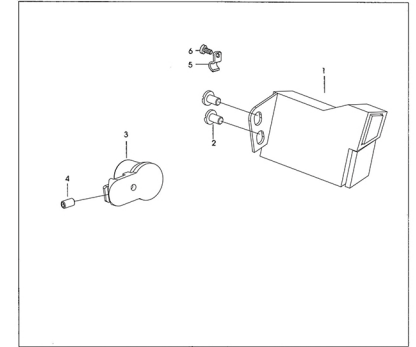
7. 供油润滑部件 Lubrication mechanism				
序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF03020701	油泵体	Pump body	1
2	PF03020702	油泵大齿轮	Big gear, pump	1
3	PF03020703	油泵小齿轮	Small gear, pump	1
4	PF03020704	油泵调节阀板	Screw	2
5	PF03020705	油泵调节阀板	Throat plate	1
6	PF03020706	油泵盖板	Cover	1
7	PF03020707	油泵滤网组件	Filter set	1
8	PF03020709	油泵体盖板螺母	Screw	1
9	PF03020710	油泵体轴	Shaft	1
10	PF03020711	油泵体轴	Filter	1
11	PF03020712	油泵体轴	Washer	1
12	PF03020713	油泵体轴	Screw	1
13	PF03020714	油泵体轴	Oil tube, U	1
14	PF03020715	油泵体轴	Tube assy.	1
15	PF03020716	油泵体轴	Oil tube	1
16	PF03020717	油泵体轴	Oil wick	1
17	PF03020718	油泵体轴	Rubber cap	1
18	PF03020719	油泵体轴	Rubber cap	2
19	PF03020720	油泵体轴	Rubber cap	2
20	PF03020721	油泵体轴	Rubber cap	1
21	PF03020722	油泵体轴	Rubber cap	1
22	PF03020723	油泵体轴	Rubber cap	1
23	PF03020724	油泵体轴	Rubber cap	1
24	PF03020725	油泵体轴	Rubber cap	1
25	PF03020726	油泵体轴	Rubber cap	1
26	PF03020727	油泵体轴	Rubber cap	1
27	PF03020728	油泵体轴	Rubber cap	1
28	PF03020729	油泵体轴	Rubber cap	1
29	PF03020730	油泵体轴	Rubber cap	1
30	PF03020731	油泵体轴	Rubber cap	1
31	PF03020732	油泵体轴	Rubber cap	1
32	PF03020733	油泵体轴	Rubber cap	1
33	PF03020734	油泵体轴	Rubber cap	1
34	PF03020735	油泵体轴	Rubber cap	1
35	PF03020736	油泵体轴	Rubber cap	1
36	PF03020737	油泵体轴	Rubber cap	1

8. 剪线部件 Thread trimming mechanism



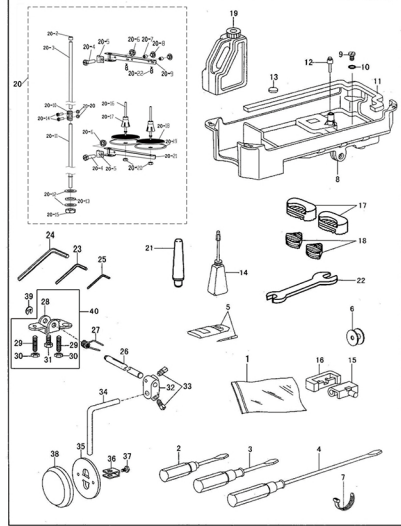
8. 剪线部件 Thread trimming mechanism				
序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF03030210101	驱动板	Driven plate	1
2	PF03030210102	驱动板螺母	Wire support	1
3	PF03030210103	驱动板螺母	Screw	1
4	PF03030210104	驱动板螺母	Link	1
5	PF03030210105	驱动板螺母	Screw	1
6	PF03030210106	驱动板螺母	Screw pin, driven plate	1
7	PF03030210107	驱动板螺母	Spring	1
8	PF03030210108	驱动板螺母	Collar	1
9	PF03030210109	驱动板螺母	Screw	2
10	PF03030210110	驱动板螺母	Nut	1
11	PF03030210111	驱动板螺母	Thread trimmer solenoid assy	1
12	PF03030210112	驱动板螺母	Screw	4
13	PF03030210113	驱动板螺母	Terminal pin	2
14	PF03030210114	驱动板螺母	Pin	1
15	PF03030210115	驱动板螺母	Retaining ring	2
16	PF03030210116	驱动板螺母	Tension release lever	1
17	PF03030210117	驱动板螺母	Thread trimmer solenoid base	1
18	PF03030210118	驱动板螺母	Seal washer, big	1
19	PF03030210119	驱动板螺母	Seal washer, small	1
20	PF03030210120	驱动板螺母	Seal washer, small	1
21	PF03030210121	驱动板螺母	Screw	4
22	PF03030210122	驱动板螺母	Screw	1
23	PF03030210123	驱动板螺母	Screw	1
24	PF03030210124	驱动板螺母	Wire holder	1
25	PF03030210125	驱动板螺母	Wire holder	1
26	PF03030210126	驱动板螺母	Wire holder	1
27	PF03030210127	驱动板螺母	Wire holder	1
28	PF03030210128	驱动板螺母	Wire holder	1
29	PF03030210129	驱动板螺母	Wire holder	1
30	PF03030210130	驱动板螺母	Wire holder	1
31	PF03030210131	驱动板螺母	Wire holder	1
32	PF03030210132	驱动板螺母	Wire holder	1
33	PF03030210133	驱动板螺母	Wire holder	1
34	PF03030210134	驱动板螺母	Wire holder	1
35	PF03030210135	驱动板螺母	Wire holder	1
36	PF03030210136	驱动板螺母	Wire holder	1
37	PF03030210137	驱动板螺母	Wire holder	1
38	PF03030210138	驱动板螺母	Wire holder	1
39	PF03030210139	驱动板螺母	Wire holder	1
40	PF03030210140	驱动板螺母	Wire holder	1

9. 倒缝部件 Reverse stitching mechanism



9. 倒缝部件 Reverse stitching mechanism				
序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF0303021013	照明灯组件	Light Assembly	1
2	PF0303021014	开关安装板螺母	Electronic Splitter	2
3	PF0303021015	电子夹线器	Screw	1
4	PF0303021016	螺母	Screw	1
5	PF0303021017	线夹	Cord holder	1
6	PF0303021018	线夹螺母	Screw	1

10. 附件 Accessories



10. 附件				
序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF03030210201	附件袋	Accessory bag	1
2	PF03030210202	一字开刀 (小)	Screw driver, S	1
3	PF03030210203	一字开刀 (中)	Screw driver, M	1
4	PF03030210204	一字开刀 (大)	Screw driver, L	1
5	PF03030210205	针头	Needle	4
6	PF03030210206	针头 (CK专用)	Needle	4
7	PF03030210207	针头	Needle	4
8	PF03030210208	针头	Needle	4
9	PF03030210209	针头	Needle	4
10	PF03030210210	针头	Needle	4
11	PF03030210211	针头	Needle	4
12	PF03030210212	针头	Needle	4
13	PF03030210213	针头	Needle	4
14	PF03030210214	针头	Needle	4
15	PF03030210215	针头	Needle	4
16	PF03030210216	针头	Needle	4
17	PF03030210217	针头	Needle	4
18	PF03030210218	针头	Needle	4
19	PF03030210219	针头	Needle	4
20	PF03030210220	针头	Needle	4
21	PF03030210221	针头	Needle	4
22	PF03030210222	针头	Needle	4
23	PF03030210223	针头	Needle	4
24	PF03030210224	针头	Needle	4
25	PF03030210225	针头	Needle	4
26	PF03030210226	针头	Needle	4
27	PF03030210227	针头	Needle	4
28	PF03030210228	针头	Needle	4
29	PF03030210229	针头	Needle	4
30	PF03030210230	针头	Needle	4
31	PF03030210231	针头	Needle	4
32	PF03030210232	针头	Needle	4
33	PF03030210233	针头	Needle	4
34	PF03030210234	针头	Needle	4
35	PF03030210235	针头	Needle	4
36	PF03030210236	针头	Needle	4
37	PF03030210237	针头	Needle	4
38	PF03030210238	针头	Needle	4
39	PF03030210239	针头	Needle	4
40	PF03030210240	针头	Needle	4