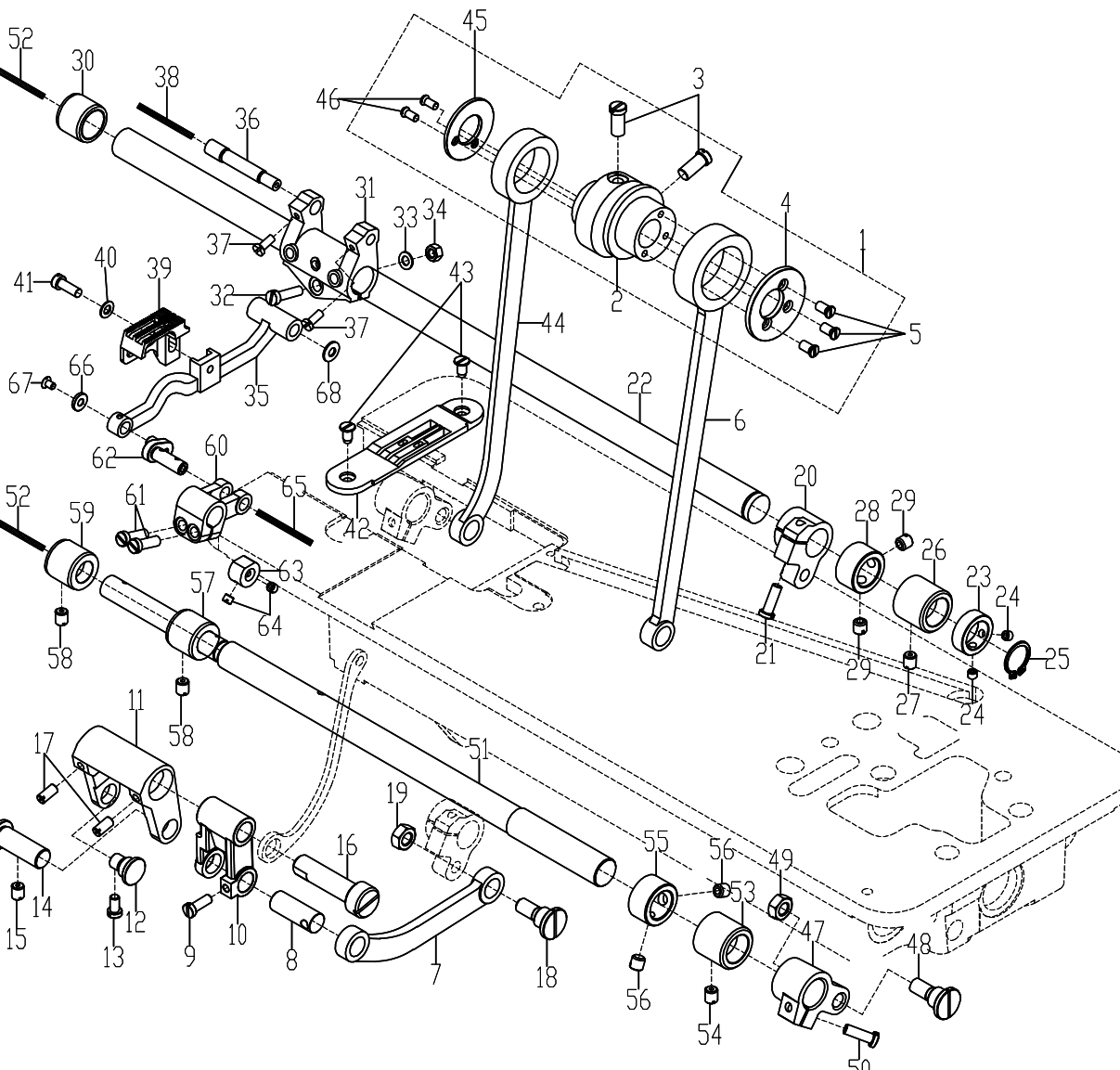


3800DP

链式平缝机系列

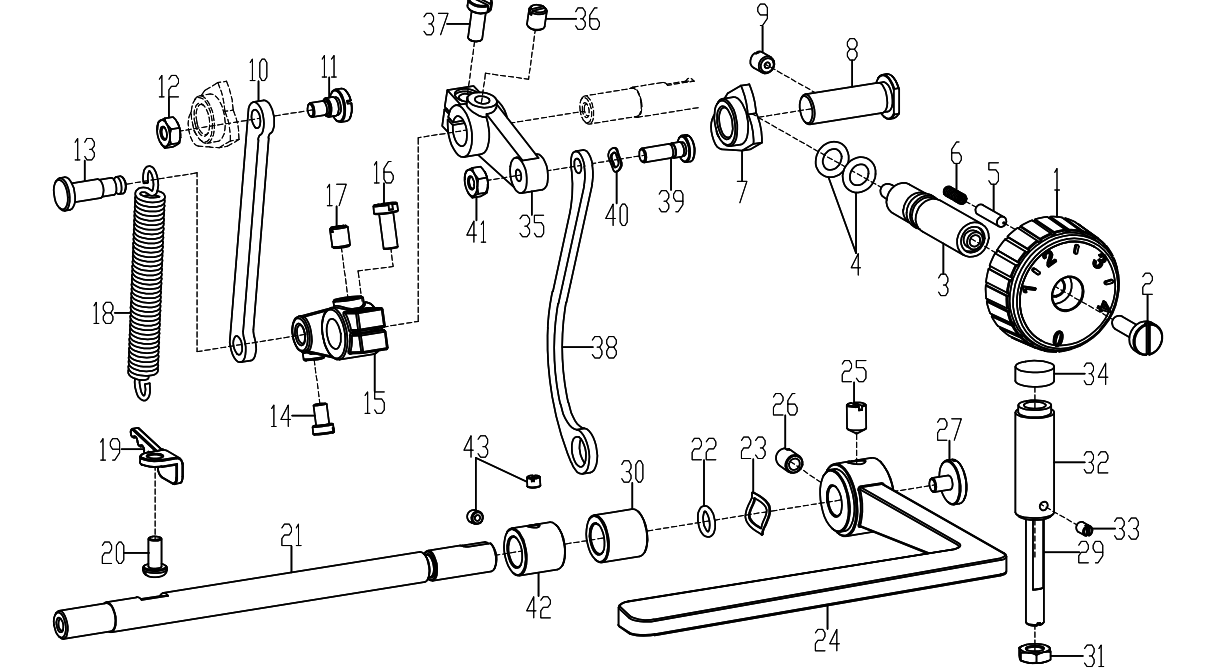
零件图册
Parts Manual

4、送料分组件 Feed mechanism components



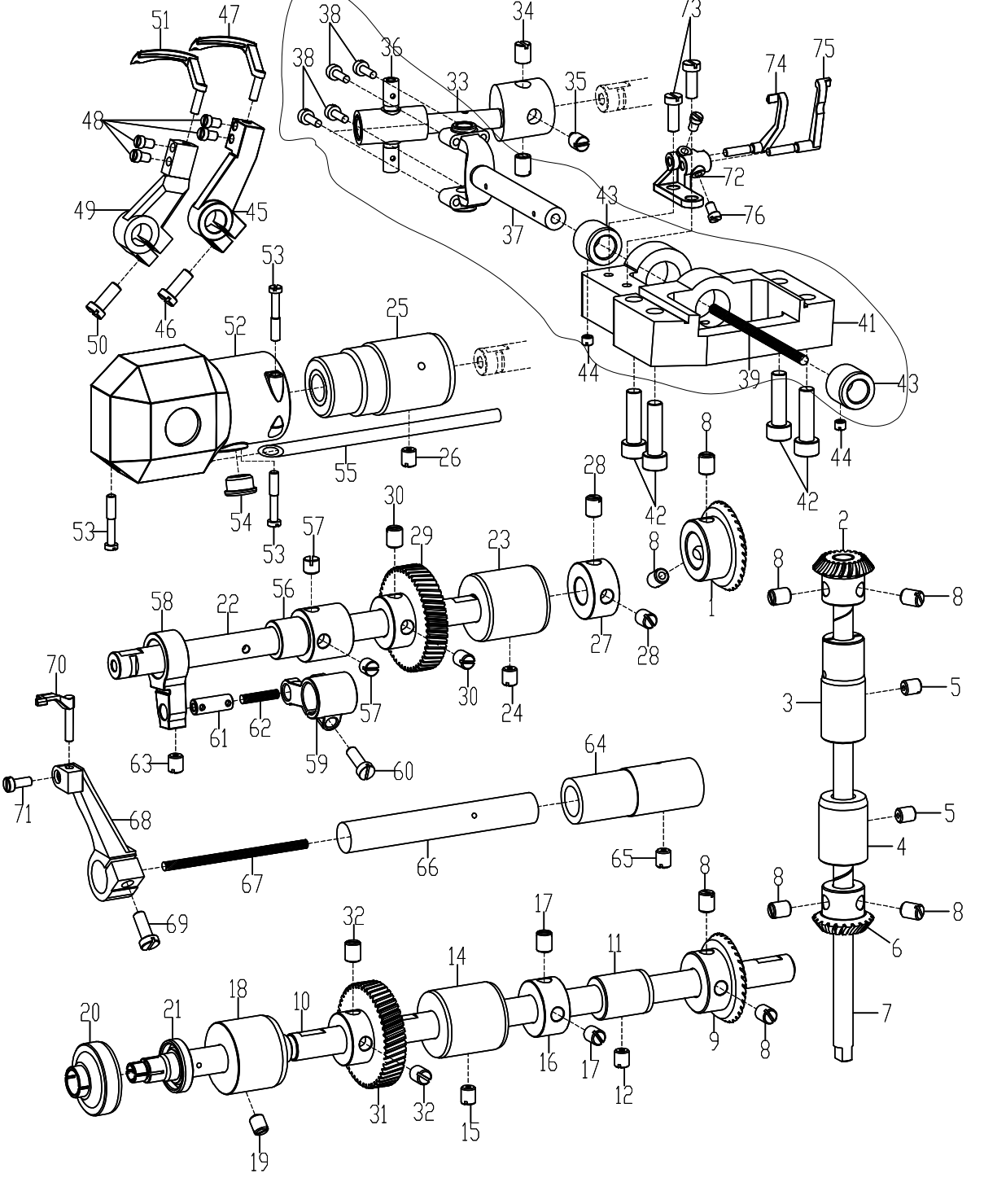
序号 Ref.No	件号 Part NO	名称	Description	数量 QTY
1	PF38000401	送料偏心轮部件	Feed eccentric cam asm	1
2	PF38000402	送料偏心轮	Feed ecccntric vam	1
3	PF555063	送料偏心轮螺钉	Screw	1
4	PF38000404	送料偏心轮盖板	Feed ecccntr thrust washer	1
5	PF38000407	偏心轮盖板螺钉	Screw	1
6	PF38000406	送料大连杆	Feed rocker shaft connecting rod	1
7	PF38000407	送料小连杆	Connecting rod	1
8	PF38000408	送料连杆销	Connecting pin	1
9	PF6150607	送料连杆销螺钉	Screw	1
10	PF38000410	送料连杆	Feed driving rocker asm	1
11	PF38000411	送料连杆销	Feed driving rocker	1
12	PF38000412	送料连杆座销左销	Hinge pin	1
13	PF6150227	送料连杆座销右销	Screw	1
14	PF38000414	送料连杆座销右销	Hinge pin	1
15	PF555029	送料连杆座销右销	Screw	1
16	PF38000416	送料连杆销	Hinge pin	1
17	PF38000417	送料连杆销螺钉	Screw	2
18	PF38000418	送料曲柄轴位螺钉	Hinge screw	1
19	PF5550651	送料曲柄轴位螺母	Nut	1
20	PF38000420	送料曲柄	Feed rocker shaft crank	1
21	PF5550629	送料曲柄螺钉	Screw	1
22	PF38000422	送料轴	Feed rocker	1
23	PF38000423	送料轴挡圈	Thrust collar	1
24	PF5550511	送料轴挡圈螺母	Screw	2
25	SCJ1036	送料轴轴用挡圈	Retaining ring	1
26	PF38000426	送料轴后轴套	Bushing	1
27	PF555029	送料轴后轴套螺钉	Screw	1
28	PF5550653	送料轴挡圈	Thrust collar	1
29	PF555047	送料轴挡圈螺母	Screw	2
30	PF38000430	送料轴前轴套	Bushing	1
31	PF3800043501	牙架	Feed rocker	1
32	PF38000432	牙架座螺钉	Screw	1
33	PF5550630	牙架座螺钉垫圈	Washer	1
34	PF38000434	牙架座螺钉螺母	Nut	1
35	PF3800043501	牙架	Feed bar	1
36	PF3800043501	牙架销	Feed bar shaft	1
37	PF555049	牙架销螺钉	Screw	2
38	PF5550627	牙架销油线	Oil wick	1
39	PF38000439	送料牙 (1/4")	Reed dog	1
40	PF5550630	送料牙垫圈	Washer	1
41	PF6150809	送料牙螺钉	Screw	1
42	PF38000442	针板 (1/4")	Throat plate	1
43	PF38000442X	下滚轮针板 (三针)	Throat plate	1
44	PF3830044203X	下滚轮针板 (三针)	Throat plate	1
45	PF5550637	针板螺钉	Screw	2
46	PF38000444	抬牙大连杆	Feed driving shaft connecting rod	1
47	PF38000445	抬牙连杆占轮盖	Feed driving eccentric thrust washer	1
48	PF38000447	抬牙连杆占轮盖螺钉	Screw	2
49	PF38000447	抬牙后曲柄	Feed driving shaft crank rear	1
50	PF38000418	抬牙连杆轴位螺钉	Hinge screw	1
51	PF5550651	抬牙连杆轴位螺母	Nut	1
52	PF5550629	抬牙后曲柄紧固螺钉	Screw	1
53	PF38000451	抬牙轴	Feed driving shaft	1
54	PF5550627	抬牙轴油线	Oil wick	1
55	PF38000426	抬牙轴后轴套	Bushing	1
56	PF6150326	抬牙轴后轴套螺钉	Screw	1
57	PF38000207	抬牙轴后轴套挡圈	Thrust collar	1
58	PF5550625	抬牙轴后轴套螺母	Screw	2
59	PF38000467	抬牙轴中轴套	Bushing	1
60	PF5550227	抬牙轴中轴套螺钉	Screw	1
61	PF38000459	抬牙轴前轴套	Bushing	1
62	PF38000460	抬牙轴前曲柄	Feed rocker shaft crank	1
63	PF38000461	抬牙轴前曲柄螺钉	Screw	2
64	PF3800043501	抬牙连杆	Feed bar link	1
65	PF38000463	牙架连杆挡圈	Thrusi collar	1
66	PF5550511	牙架连杆轴位螺钉	Screw	1
67	PF5550627	牙架连杆油线	Oil wick	1
68	PF3800043501	牙架连杆推孔垫圈	Countersunk washer	1
69	PF3800043501	牙架连杆垫圈螺母	Screw	1
70	PF3800043501	牙架销垫片	Washer	1

5、送料调节分组件 Feed regulating components



序号 Ref.No	件号 Part NO	名称	Description	数量 QTY
1	PF38000501Q	送料距旋扭部件	Stitch dial asm	1
2	PF555072	送料距旋扭螺钉	Screw	1
3	PF38000503	送料调节螺钉	Feed regulating screw	1
4	PF38000504	送料调节螺钉O形圈	O-Rubber ring	1
5	PF38000505	送料距锁合销	Stitch dial lock pin	1
6	PF555076	送料距锁合销簧	Stitch dial lock spring	1
7	PF38000507	送料调节器	Feed regulator	1
8	PF38000508	送料调节器销钉	Hinge pin	1
9	PF5550330	送料调节器销钉	Screw	1
10	PF38000510	送料调节器连接杆	Feed regulator connecting rod	1
12	PF38000512	调节器连杆轴位螺母	Nut	1
13	PF38000513	拉簧调节曲柄销	Tension spring suspension stud	1
14	PF5550633	拉簧调节曲柄销螺钉	Screw	1
15	PF38000515	拉簧调节曲柄销	Tension spring suspension crank	1
16	PF5550648	调节曲柄紧固螺钉	Screw	1
17	PF5550330	调节曲柄定位螺钉	Screw	1
18	PF38000518	倒送料轴簧	Tension spring	1
19	PF38000519	拉簧固定板	Suspension bracket	1
20	PF6150107	拉簧固定板螺钉	Screw	59
21	PF38000521	倒送料轴	Reverse feed control kver shaft	1
22	PF6150624	倒送料轴O形圈	O-Rubber ring	1
23	SCJ3028	倒送料轴弹性垫圈	Waved washer	1
24	PF38000524	倒送料板手	Reverse feed control tever	1
25	PF5550718	倒送料板手定位螺钉	Screw	1
26	PF5550330	倒送料板手螺钉	Screw	65
27	PF38000527	倒送料轴轴端螺母	Screw	1
29	PF38000529	倒送料轴挡块螺钉	Screw	1
30	PF38000542	倒送料轴轴套	Bushing	1
31	PF38000531	挡块螺钉螺母	Nut	1
32	PF38000532	倒送料轴挡块	Lever stopper	1
33	PF38000533	倒送料轴挡块螺钉	Screw	71
34	PF38000534	倒送料轴挡块橡胶垫	Rubber cushion	1
35	PF38000535	倒送料曲柄	Control lever crank rear	1
36	PF5550330	倒送料曲柄定位螺钉	Screw	73
37	PF5550648	倒送料曲柄螺钉	Screw	74
38	PF38000538	倒送料连杆	Rcod driving rocker arm connecting	1
39	PF38000539	倒送料连杆轴位螺钉	Screw	1
40	SCJ3027	倒送料连杆轴位垫圈	Washer	1
41	PF38000512	倒送料连杆轴位螺母	Nut	1
42	PF38000542	倒送料轴轴套	Screw	1
43	J1NPF6150114	螺钉	Screw	1

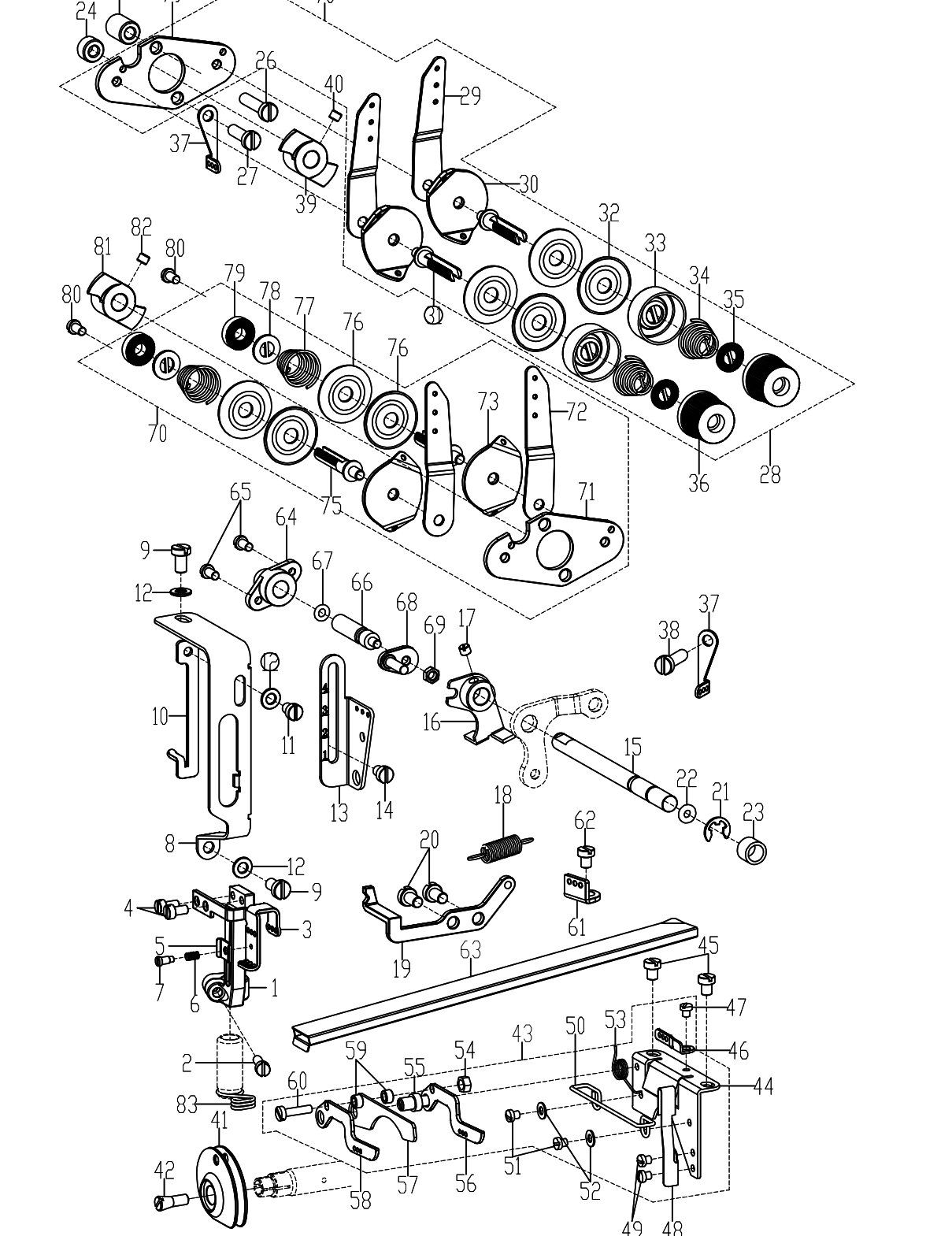
6、弯针勾线分组件 Looper thread retainer components



序号 Ref.No	件号 Part NO	名称	Description	数量 QTY
1	PF380006011	上轴伞齿轮	Gear asm	1
2	PF380006021	竖轴上伞齿轮	Gear asm	1
3	PF38000603	竖轴上轴套	Bushing	1
4	PF5550521	竖轴下轴套部件	Bushing	1
5	PF5550227	竖轴轴套螺钉	Screw	2
6	PF380006061	竖轴下半伞齿轮	Gear asm	1
7	PF38000607	竖轴	Uprighu shaft	1
8	PF555047	伞齿螺钉	Screw	8
9	PF380006091	竖轴半轴套	Gear asm	1
10	PF38000610	下轴	Lower shaft	1
11	PF38000611	下轴后轴套	Bushing	1
12	PF5550227	下轴后轴套螺钉	Screw	1
13	PF38000614	下轴中轴套部件	Bushing	1
14	PF5550227	下轴中轴套螺钉	Screw	1
15	PF38000616	下轴挡圈	Thrust collar	1
16	PF555047	下轴挡圈螺母	Screw	2
17	PF38000618	下轴轴套部件	Bushing	1
18	PF5550227	下轴轴套螺钉	Screw	1
19	PF38000620	下轴前轴套油封套	Looper thread guard bushing	1
20	PF38000621	下轴前轴套油封	Oil seal	1
21	PF38000622	弯针轴	Looper rocker shaft	1
22	PF38000614	弯针轴后轴套部件	Bushing	1
23	PF5550227	弯针轴后轴套螺钉	Screw	1
24	PF38000625	弯针轴前轴套部件	Bushing	1
25	PF5550227	弯针轴前轴套螺钉	Screw	1
26	PF38000616	弯针轴挡圈	Thrust collar	1
27	PF555047	弯针轴挡圈螺母	Screw	2
28	PF380006291	主动弯针齿轮	Gear asm	1
29	PF555047	主动弯针齿轮螺钉	Screw	2
30	PF380006311	被动弯针齿轮	Gear asm	1
31	PF555047	被动弯针齿轮螺钉	Screw	2
32	PF38000633	弯针曲柄	Looper crank asm	1
33	PF555047	弯针曲柄螺钉	Screw	2
34	PF38000635	弯针曲柄调节螺钉	Screw	1
35	PF38000641	弯针十字接头部件	Trunnion asm	1
36	PF38000637	弯针摆轴部件	Looper nkrer shaft asm	1
37	PF555049	弯针摆轴螺母	Oil wick	4
38	PF5550833	弯针摆轴油线	Oil wick	1
39	PF38000641	弯针架座	Looper mounting base	1

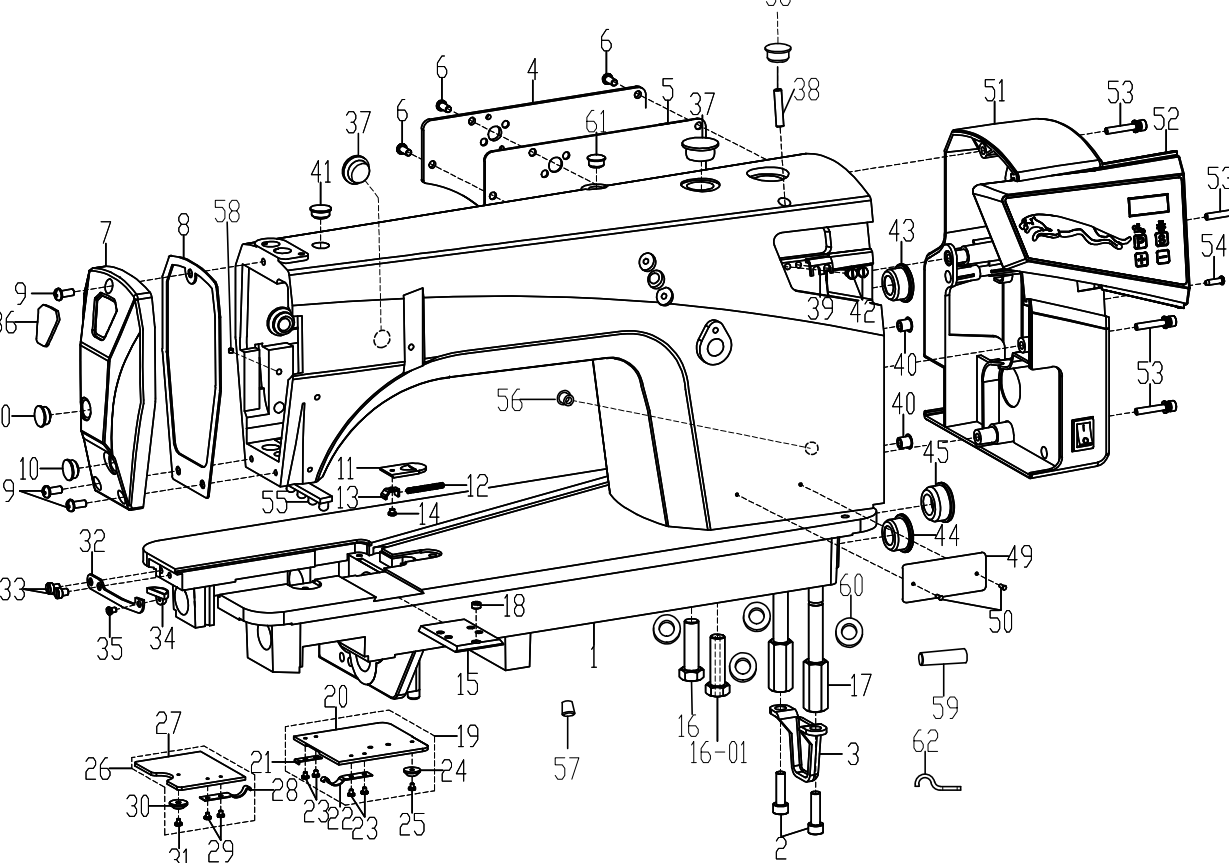
序号 Ref.No	件号 Part NO	名称	Description	数量 QTY
1	PF38000642	弯针架座螺钉	Screw	4
2	PF38000643	弯针摆轴套	Bushing	2
3	PF38000645	左弯针曲柄	Looper holder asm (left)	1
4	PF5550648	左弯针曲柄螺钉	Screw	1
5	PF38000647	左弯针	Looper (left)	1
6	PF20520106	弯针螺钉	Screw	2
7	PF38000649	右弯针曲柄	Looper holder asm (right)	1
8	PF5550648	右弯针曲柄螺钉	Screw	1
9	PF38000651	右弯针	Looper (right)	1
10	PF38000652	弯针曲柄罩壳部件	Crank cover asm	1
11	PF38000653	弯针罩壳螺钉	Screw	3
12	PF6150104	弯针罩壳光基	Rubber plug	1
13	SCJ5009	弯针罩壳挂接管	Vinyl mbe	1
14	PF38000656	弯针凸块	Needle giurd crank asm	1
15	PF555047	弯针凸块螺钉	Screw	2
16	PF38000658	弯针连杆	Needle guard crank rod	1
17	PF38000659	弯针叉形曲柄	Rear needle guanl rocker fori	1
18	PF6150607	弯针叉形曲柄螺母	Screw	1
19	PF38000661	弯针曲柄销	Pin	1
20	PF5550833	弯针曲柄销油线	Oil wick	1
21	PF5550511	弯针曲柄销螺钉	Screw	1
22	PF38000664	弯针轴套	Bushing	1
23	PF6150326	弯针轴套螺钉	Screw	1
24	PF38000666	弯针轴	Needle guard driving shaft asm	1
25	PF38000668	弯针轴油线	Oil wick	1
26	PF5550648	弯针轴曲柄螺母	Rear needle guard rocker arm asm	1
27	PF38000670	弯针轴曲柄螺钉	Screw	1
28	PF38000671	弯针轴曲柄螺钉	Driving needle guard (1/4")	1
29	PF555049	弯针轴曲柄螺钉	Screw	1
30	PF38000672	弯针轴曲柄	Needle guard base	1
31	PF6150420	弯针杆座螺钉	Screw	2
32	PF38000674	左固定弯针杆	Counter needle guard	1
33	PF38000675	右固定弯针杆	Counter needle guard	1
34	PF68425628	左右固定弯针杆螺钉	Screw	2

7、挑线、松线、夹线分组件 Thread take-up, tension, and tension releasing assembly complete



序号 Ref.No	件号 Part NO	名称	Description	数量 QTY
1	PF38000701	挑线连杆	Thread take-up lever	1
2	PF38000702	挑线连杆螺钉	Screw	1
3	PF38000703	挑线轴	Thread take-up	1
4	PF6150106	挑线轴紧固螺钉	Screw	2
5	PF38000705	挑线轴夹线板	Tension plate	1
6	PF38000706	挑线轴夹线板	Tension spring	1
7	PF38000707	挑线轴夹线板螺钉	Screw	1
8	PF38000708L	挑线轴护罩	Thread lalc-up lever guard	1
9	PF5550230	挑线轴杆罩螺钉	Screw	2
10	PF38000710	线量调节板	Take-up thread tension lever	1
11	PF5550725	线量调节板螺钉	Screw	1
12	BF700W1301	调节板螺钉垫圈	Washer	3
13	PF38000713	中间导线钩	frame thread eyelet	1
14	PF5550725	中间导线钩螺钉	Screw	1
15	PF380007015	松线轴	Tension release shaft	1
16	PF38000716	面线松线曲柄部件	Tension release arm asm	1
17	PF5550633	面线松线曲柄螺钉	Screw	1
18	PF38000718	抬压脚后杆杆簧簧	Spring	1
19	PF38000719	后杆杆簧簧固定板	Suspension bracket	1
20	PF5550317	后杆杆簧簧固定板螺钉	Screw	2
21	SCJ1010	松线轴挡圈	Snap ring	1
22	PF5550416	松线轴油封	O-Rubber ring	1
23	PF38000723	松线轴环	Tension release shah spacer	1
24	PF38000724	夹线器下安装垫	Spaced(A) for installing plate	1
25	PF38000725	夹线器上安装垫	Spaced(B) for installing plate	1
26	PF38000726	夹线器上安装垫螺钉	Screw	1
27	PF38000728	面线线架器部件	Screw	1
28	PF38000729	面线线架器部件	Needle thread tension guide plate	1
29	PF38000730	面线线架器部件	Tension thread guide	1
30	PF38000731	夹线螺钉	Looper Umrad tendon posi	2
31	PF38000732	面线夹线板	Tension disc	4
32	PF38000733	面线夹线板	Tension disc presser tube	2
33	PF38000734	面线夹线板	Tension spring	2
34	PF38000735	面线止动板	Tension disc stopper	2
35	PF38000736	面线夹线螺母部件	Tension nut	2
36	PF38000737	导线钩	Frame thread guide	1
37	PF5550725	导线钩螺钉	Screw	2

1、机壳分组件 Arm bed components

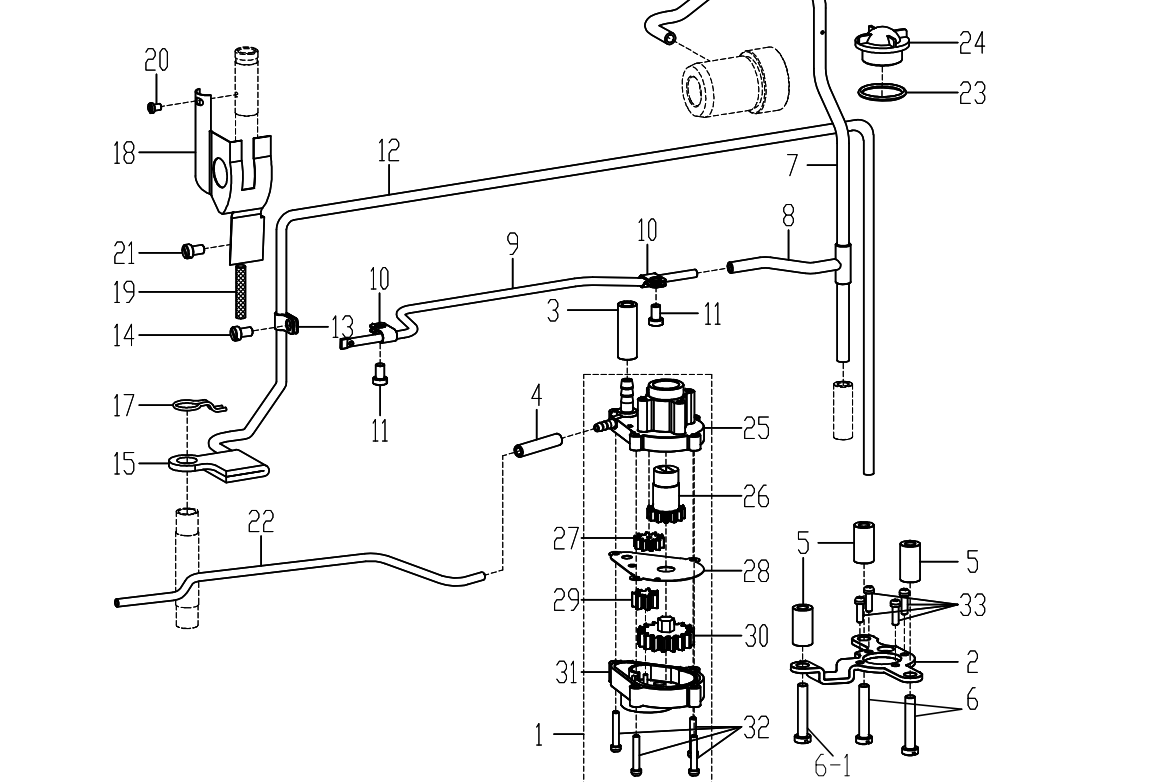


机壳子组件		Arm bed components		
序号Ref.No	件号Part No	名称	Description	数量QTY
1	313800020101	机壳部件	Arm bed compkte	1
2	PF3800006	底板支撑螺钉	Screw	2
3	PF38000103	底板支撑板	Bed support	1
4	PF38000104L	后窗板	Side plate	1
5	PF380001051	后窗板垫	Gasket	1
6	PF6150211	后窗板螺钉	Side plate screw	8
7	PF3800DP010702	面版	Face plate	1
8	PR3800DP0108	面版垫	Face plate gasket	1
9	PF6150107	面版螺钉	Screw	3
10	PF6150104	面版调节螺栓塞	Rubber plug	2
11	PF38000111	凸轮盖压板	Can cover latch	1
12	PF38000112	凸轮盖压板弹簧	Spring	1
13	PF38000113	凸轮盖压板弹簧座	Spring suspension	1
14	PF38000114	凸轮盖压板座螺钉	Screw	1
15	PF38000115	附件安装板	Attachment installing plate	1
16	SCJ2058	拼装螺钉	Screw	1
16-01	SCJ2055	拼装螺钉	Screw	1
17	SCJ2056	拼装长螺钉	Screw	2
18	PF38000118	附件安装板定位螺钉	Screw	1
19		凸轮盖部件	Can cover sam	1
20	PF38000120	凸轮盖	Can cover	1
20-01	PF38300120	凸轮盖 (三针专用)	Can cover	1
21	PF38000121	凸轮盖托板	Can cover	1
22	PF38000122	四轮盖弹簧	Spring	1
23	PF03021561	四轮盖弹簧螺钉	Screw	4
24	PF38000124	四轮盖导轮	Can cover guide	1
25	PF38000118	四轮盖导轮螺钉	Screw	1
26		推板部件	Bed slide asm	1
27	PF38000127	推板	Bed slide	1
28	PF38000128	推板簧	Spring	1
29	PF38000118	推板簧螺钉	Screw	2
30	PF38000130	推板导轮	Bed slide guide	1
31	PF03021561	推板导轮螺钉	Screw	1
32	PF38000132	推板锁簧	Bed slide lock spring	1
33	PF5550633	推板锁簧螺钉	Screw	2
34	PF38000134	推板锁簧把手	Latch	1
35	PF5550834	推板锁簧把手螺钉	Screw	1
36	BZ3133	面版装饰板	Plate	1
37	PF9990113	橡皮塞 (拖轮款专用)	Rubber plug	1
38	SCJ2011	内六角螺钉	Screw	1
39	PFQ5150	支架	Stand	1
40	PF38000140	轴套定位螺纹塞	Rubber plug	3
41	PF5550112	针杆轴两端孔塞	Rubber plug	1
42	PFQ5149	支架固定螺钉	Screw	2
43	PF38000143	送料针齿调节孔塞	Rubber plug	1
44	PF38000144	拓牙轴孔塞	Rubber plug	1
45	PF38000145	下轴孔孔塞	Rubber plug	1
49	BZ3354	型号牌	Name Plate	1
50	PRQ60121	型号牌铆钉	Rivet	2
51	PPK1190	电控箱组件	CONTROL BOX	1
53	SCJ2004	内六角螺钉	Screw	4
54	SCJ2035	自攻螺钉	Screw	1
55	PF19042634	LED灯	LED	1
56	PF5550113	橡皮塞 (后窗板处)	Rubber plug	1
57	PF38000149	机壳底板堵头	Drain piug	3
58	PF5550511	堵孔螺钉	Screw	3
59	PF5550120A	拼装销	Pin	2
60	SCJ1039	拼装垫片	WASHER	4
61	PF84200-H30646	橡皮塞	Rubber plug	1
62	PF5550827	线夹	CORD HOLDER	1

7.挑线、线叉、叉线分组件 Thread take-up, tension, and tensing assembly complete

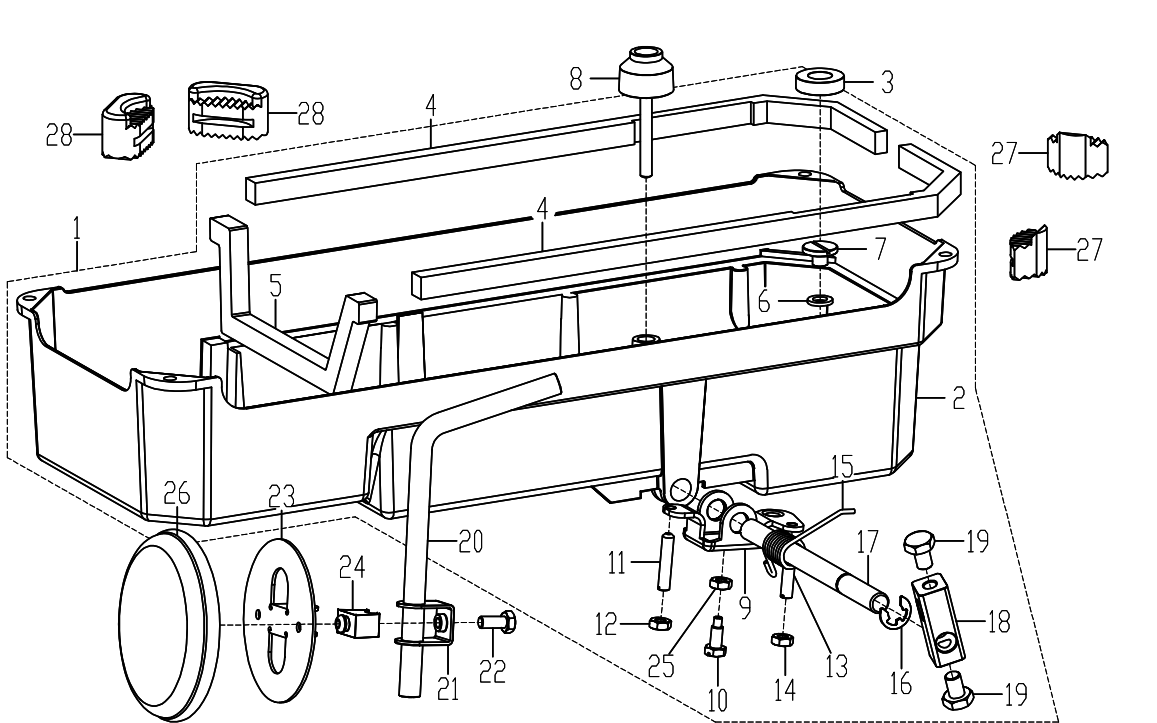
序号 Ref.No	件号 Part NO	名称 Part	名称 Description	数量 QTY
39	PF38000739	面线松线爪	Tension release latch	1
40	PF5550725	面线松线爪螺钉	Screw	1
41	PF38000749	底线打线凸轮	Looper thread take-up cam	1
42	PF38000750	底线打线凸轮定位螺钉	Screw	1
43	PF38000751	凸轮导线钩部分	Looper thread guide asm	1
44	PF38000761	凸轮导线架	Thread guide plate	1
45	PF5550725	凸轮导线架螺钉	Screw	2
46	PF3800075102	底线双导线钩	Looper thread guide	1
47	PF3800075103	底线双导线钩螺钉	Screw	1
48	PF38000751SF04	底线导线止动簧	Thread guide stopper spring	1
49	PF3800075105	底线导线止动簧螺钉	Screw	2
50	PF3800075106	底线松线铜丝	Cast-off wire	1
51	PF3800075107	底线松线铜丝螺钉	Screw	2
52	PF3800075108	底线松线铜丝螺钉垫圈	Washer	2
53	PF3800075109	底线导线簧	Thread guide spring	1
54	PF3800075110	凸轮过线螺钉	Nut	1
55	PF3800075111	凸轮过线螺钉螺母	Thread guide stud	1
56	PF38000764	凸轮导线钩(右)	Looper thread guide	1
57	PF38000765	凸轮导板爪	Castoff plate	1
58	PF38000766	凸轮导线钩(左)	Looper thread guide	1
59	PF3800075115	凸轮导线钩	Collar	2
60	PF3800075116	凸轮导线钩螺钉	Screw	1
61	PF38000769	底线导线钩	Looper thread guide	1
62	PF5550725	底线导线钩螺钉	Looper thread guide tube	1
63	PF38000771	底线导线管	Looper thread guide tube	1
64	PF38000772	松线轴套	Tension release shaft bushing	1
65	PF38000773	松线轴套螺钉	Screw	2
66	PF38000774	底线松线轴	Looper thread release shaft	1
67	PF5550416	底线松线轴O型圈	O-Rubber ring	1
68	PF38000776	底线松线轴柄部件	Tension release arm asm	1
69	PF38000777	底线松线轴螺钉螺母	Nut	1
70	PF38000778	底线关线器部件	Lower thread tension asm	1
71	PF38000779	关线器安装板	Tension installing plaie	2
72	PF38000780	底线单面导线板	Looper thread tension control plate	2
73	PF38000781	底板双面导线板	Thread guide	2
74	PF38000782	底线关线板止转销	Spring pin	2
75	PF38000783	关线螺钉	Screw	2
76	PF38000784	底线关线板止转销	Tension disc	4
77	PF38000785	底线关线器	Looper thread tension spring	2
78	PF38000786	底线关线止转圈	Tension spring bushing	2
79	PF38000787	底线关线螺钉	Nut	2
80	PF5550725	关线器安装板螺钉	Screw	2
81	PF38000789	底线松线爪	Looper thread release latch	1
82	PF5550725	底线松线爪螺钉	Screw	1
83	PF38000791	小线钩	Small thread gauge	1

8、润滑分组件 Lubrication



序号 Ref.No	件号 Part NO	名称 Part	名称 Description	数量 QTY
1	PF38000801	油泵部件	Lubricating oil pump asm	1
2	PF3800080101	油泵安装板	Oil pump installing base	1
3	PF38000811	上抽供油管接头	Rubber joint	1
4	PF38000812	下抽供油管接头	Rubber joint	1
5	PF38000813	油泵垫圈	Collar	3
6	PF38000814	油泵螺钉1	Screw	1
6-01	PF380008142	油泵螺钉2	Screw	2
7	PF38000815	上抽供油管	Main shaft oil tube	1
8	PF38000818	齿轮供油管橡皮接头	Oil sight window base	1
9	PF38000819	齿轮供油管	Gear oil pipe	1
10	PF5550827	齿轮供油管夹	Holder	5
11	PF5550633	齿轮供油管夹螺钉	Screw	2
12	SCJ15009	回油管	Oil return tube asm	1
13	PF5550827	回油管头螺钉	Oil return tube holder	3
14	PF5550633	回油管头螺钉	Screw	1
15	PF940A1028	回油除尘毡	Oil felt	1
17	PF5550831	回油毡夹	Oil felt presser	1
18	PF38000829	面部挡油板	Arm oil shield	1
19	PF5550627	面部挡油板油线	Oil wick	1
20	PF5550834	面部挡油板上螺钉	Screw	1
21	PF5550725	面部挡油板下螺钉	Screw	1
22	PF38000833	下供油管	Oil tube	1
23	PF5550824	油窗O形圈	O-Rubber ring	1
24	PF3800080102	油窗	Oil singh window	1
25	PF3800080102	油泵壳体	Oil pump housing	1
26	PF3800080103	齿轮	Gear	1
27	PF3800080104	齿轮	Gear	1
28	PF3800080105	齿轮油泵齿轮托板	Oil pump gear support plate	1
29	PF3800080106	齿轮	Gear	1
30	PF3800080107	齿轮	Gear	1
31	PF3800080108	油泵盖	Oil pump cover	1
32	PF3800080109	油泵盖螺钉	Screw	3
33	PF3800080110	油泵安装螺钉	Screw	4

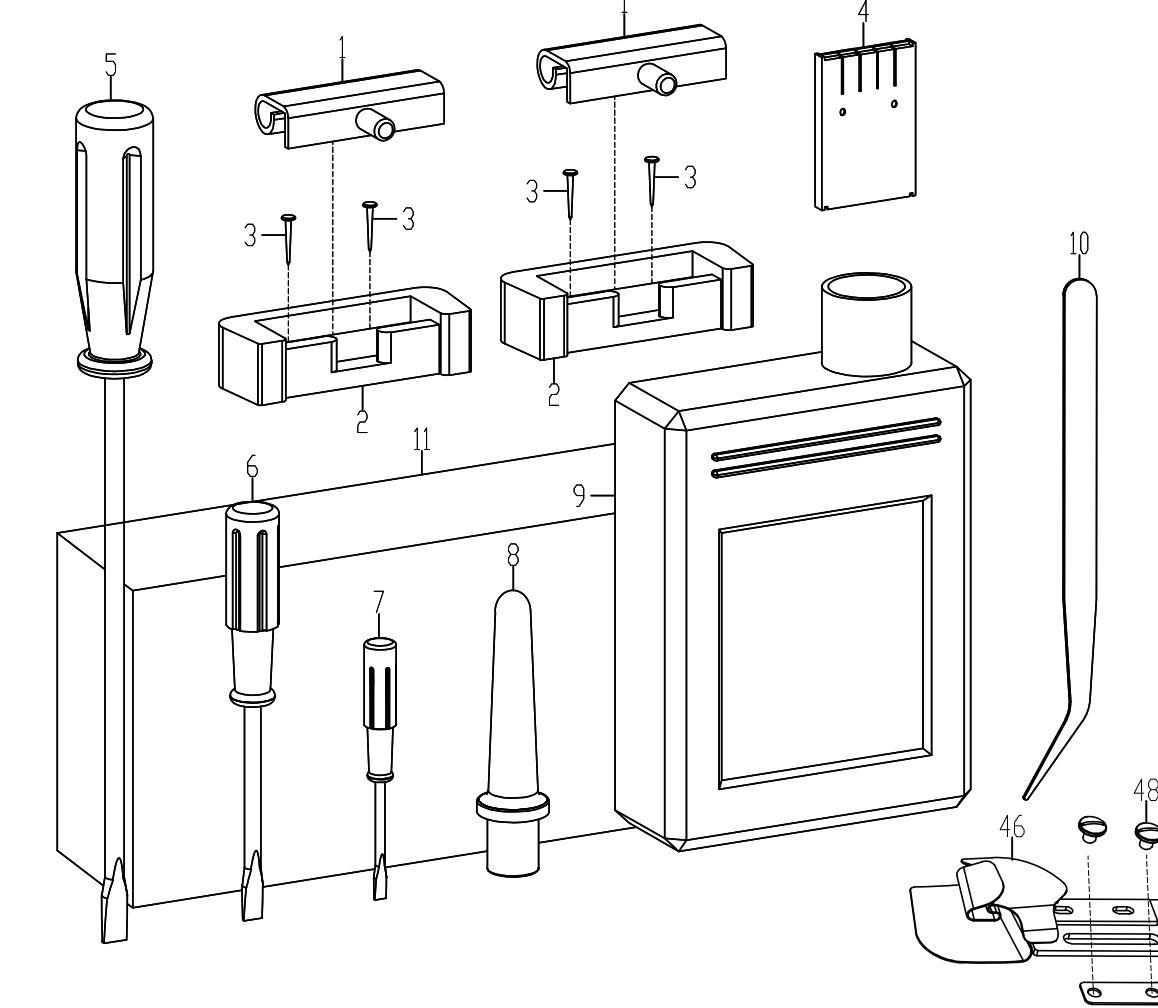
9、油盘、膝抬压脚分组件 Oil reservoir & knee lifter components



9.油盘、膝抬压脚分组件Oil reservoir & knee lifter components

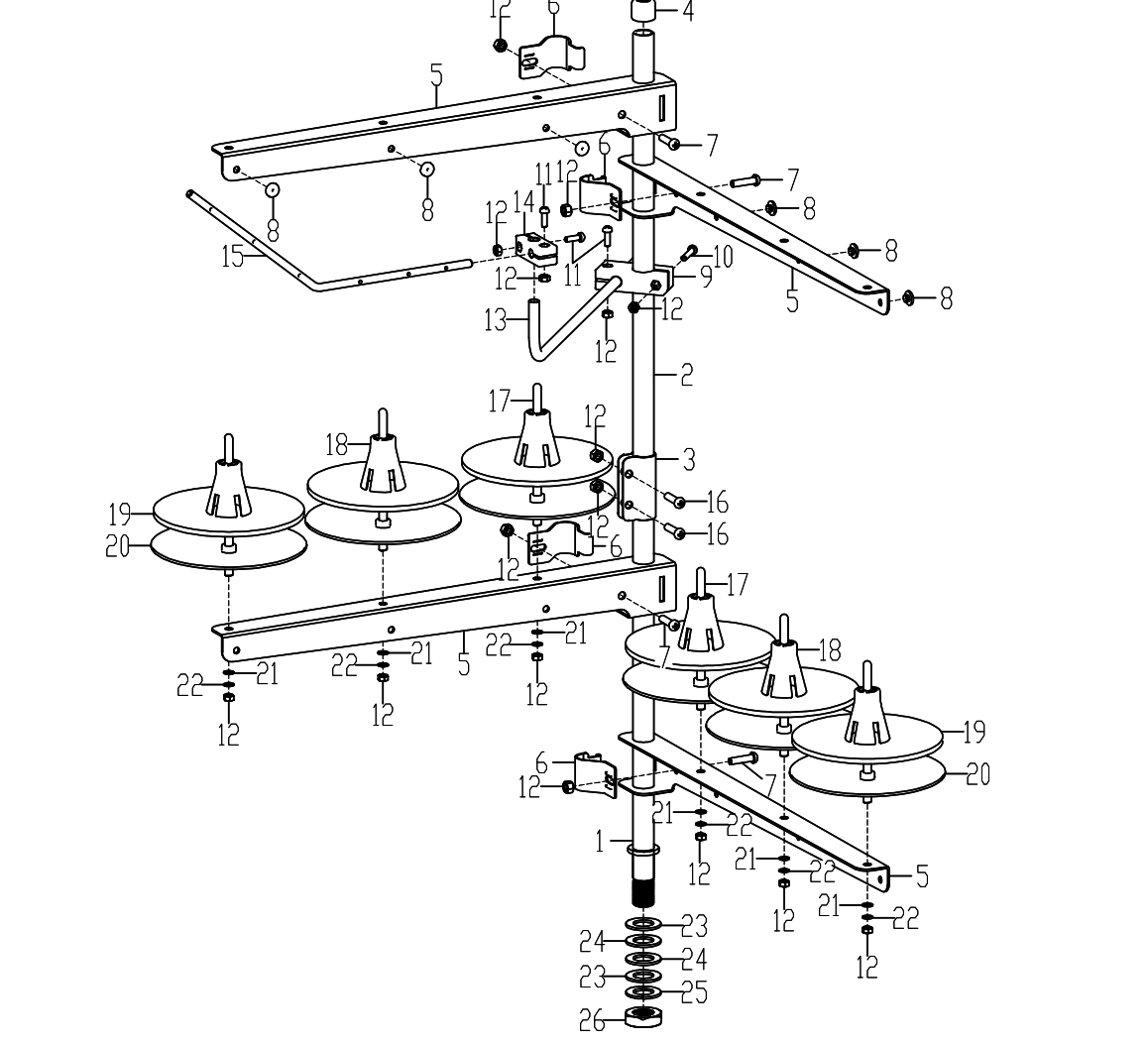
序号 Ref.No	件号 Part NO	名称 Part	名称 Description	数量 QTY
1	PF38000902	油盘部件	Oil reservoir asm	1
2	PF38000902	油盘	Oil reservoir	1
3	SCJ16051	油盘磁铁	Oil Tsservoir magnet	1
4	PF3800090401	油盘侧面垫	Gasket	1
5	PF3800090401	油盘端面垫	Gasket	2
6	PF5550606	排油螺钉O形圈	O-Rubber ring	1
7	PF825095	排油螺钉	Screw	1
8	PF38000912	抬压脚顶销	Knee press lifter rod	1
9	PF38000909	抬压脚双向曲柄	Lining	1
10	PF5550913	双向曲柄螺钉	Screw	1
11	PF5550914	双向曲柄限位螺钉	Screw	1
12	PF5550915	双向曲柄限位螺母	Nut	1
13	PF5550914	双向曲柄调节螺钉	Screw	1
14	PF5550915	双向曲柄调节螺母	Nut	1
15	PF38000915	抬压脚轴开口挡圈	Spring	1
16	SCJ1037	抬压脚轴开口挡圈	Thnisi ring	1
17	PF38000921	抬压脚轴	Knee press rod	1
18	PF5550919	抬压脚操纵杆节头	Bearing bracket	1
19	PF5550920	操纵杆节头螺钉	Screw	2
20	PF5550922	操纵杆	Knee lifter plate rod	1
21	PF5550925	操纵板节头	Knee predd plate cover joint	1
22	PF5550927	操纵板节头螺钉	Screw	1
23	PF5550923	操纵板	Knee press plate	1
24	PF38000926	V字形	Knee press plate spring	1
25	PF5550915	双向曲柄螺母螺钉	Nut	1
26	PF5550924	操纵板板垫	Knee press plate cover	1
27	PF5550928	小防震垫	Small rubber cushion	2
28	PF555099	大防震垫	Big rubber cushion	2

10、机头附件 Machine head accessories



序号 Ref.No	件号 Part NO	名称 Part	名称 Description	数量 QTY
1	PF5550101	机头连接钩部件	Machine hinge plate asm	2
2	PF5550102	机头连接钩座	Machine hinge plaie	2
3	SCJ61801	机头连接钩座螺钉	Nail	4
4	PF01TV1716	机针 16#	Needle	4
5	PF5550106	螺丝刀(大)	Screw driver (L)	2
6	PF5550107	螺丝刀(中)	Screw driver (M)	1
7	PF5550108	螺丝刀(小)	Screw driver (S)	1
8	PF55501021	机头支柱	Machine rcat pin	1
9	BF700192	油箱部件	Lubricating unit case asm	1
10	BF700M1916	镊子	Tweezers	1
11	PF03031040	机头罩	Machine head cover	1
12	PF5550915	双向曲柄限位螺母	Nut	1
46	PF38000146	卷边器部件 1/4	Flange parts	1
47	PF380001461	卷边器部件 3/8	Flange parts	1
48	PF38000147	卷边器垫块	Flanger pad	1
48	PF38000148	卷边器螺钉	Screw	2

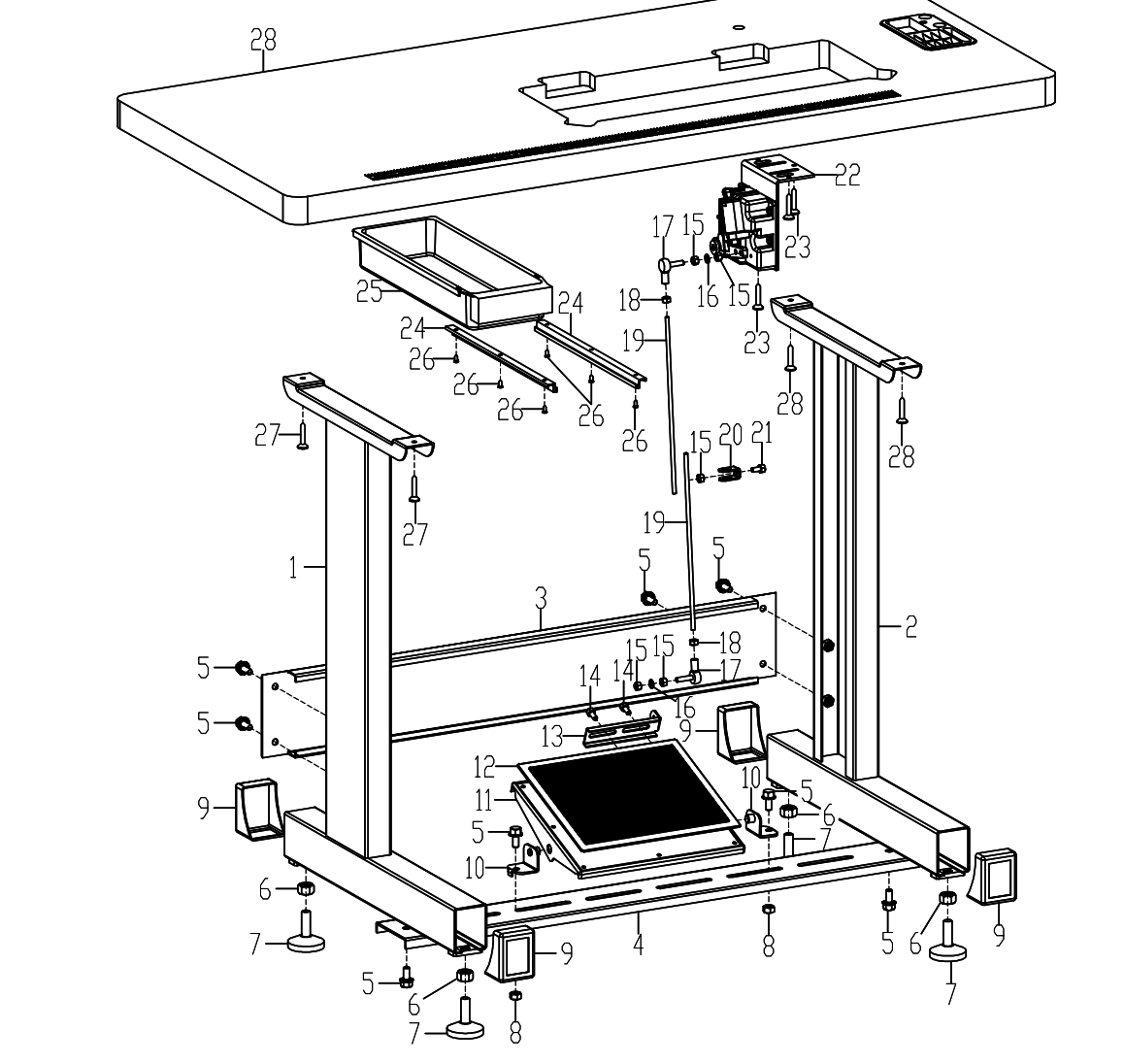
11、过线架分组件 Thread stand components



序号 Ref.No	件号 Part NO	名称 Part	名称 Description	数量 QTY
1	PF55508310	线架杆下节	Spool rest rod (upper)	1
2	PF55508310	线架杆上节	Spool rest rod (lower)	1
3	PF55508312	线架杆接头	Spool rested joint	1
4	PF55508312	线架杆顶防护橡皮	Spool rest rod rubber cap	1
5	PF55508312	线架过线杆	Thread guide asm	4
6	PF55508312	线架过线架	Thread guide asm joint	4
7	PF55508312	导线圈	Thread guide ring	4-6
8	PF55508312	线架导线杆夹	Thread guide arm holder	1
9	PF55508312	线架导线杆夹螺钉	Screw	1
10	PF55508312	线架导线杆夹螺母	Nut	14-16
11	PF55508312	线架导线杆	Thread guide arm	1
12	PF55508312	线架导线杆过线夹	Thread guide arm holder	1

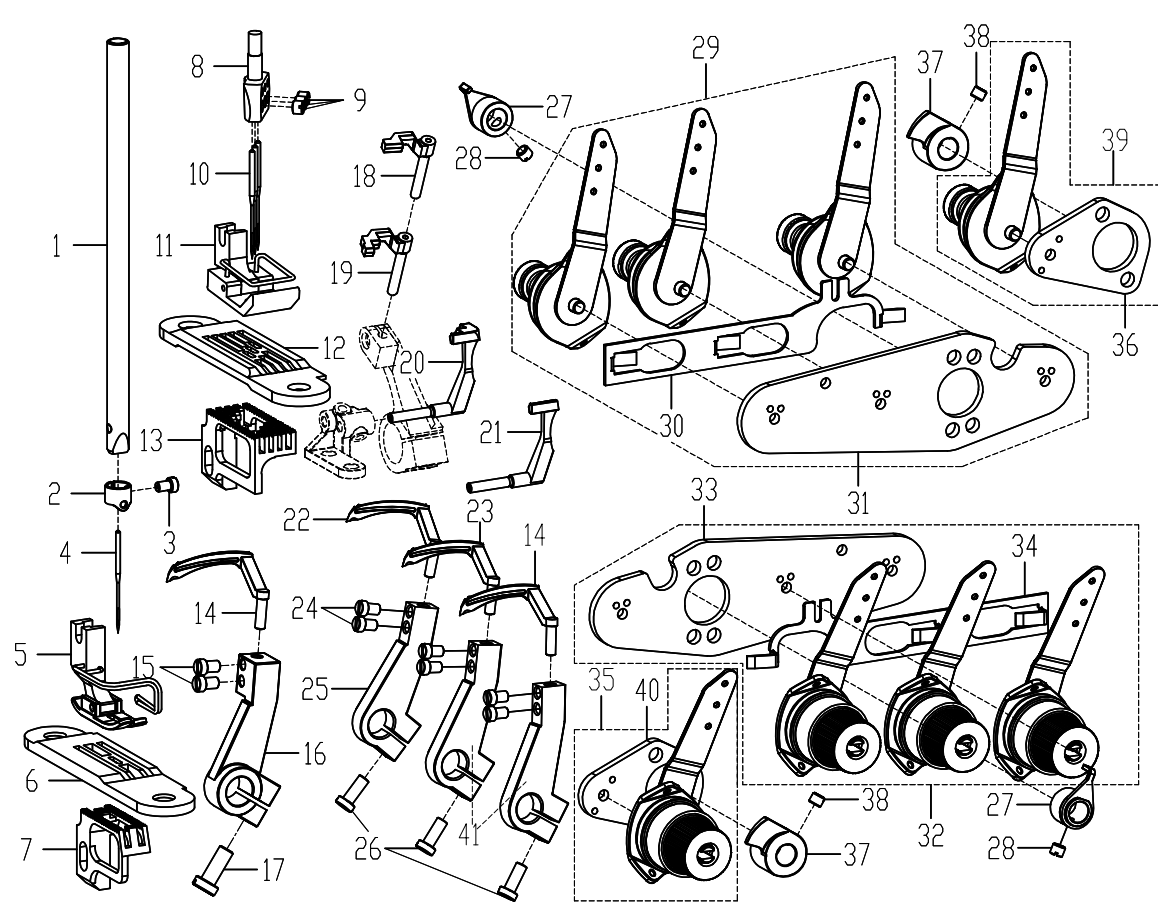
序号 Ref.No	件号 Part NO	名称 Part	名称 Description	数量 QTY
15	PF3830067401	线架导线杆过线夹螺钉	Lower thread guide	1
16	PF3830067401	线架导线杆过线夹螺钉	Screw	2
17	PF3830067401	线架导线杆过线夹螺钉	Spool pin	4-6
18	PF3830067401	线架导线杆过线夹螺钉	Spool cushion	4-6
19	PF3830067401	线架导线杆过线夹螺钉	Soft cushion of thread plare	4-6
20	PF3830067401	线架导线杆过线夹螺钉	Spool rest	4-6
21	PF3830067401	线架导线杆过线夹螺钉	Washer	4-6
22	PF3830067401	线架导线杆过线夹螺钉	Spring washer	4-6
23	PF3830067401	线架导线杆过线夹螺钉	Washer	2
24	PF3830067401	线架导线杆过线夹螺钉	Rubber washer	2
25	PF3830067401	线架导线杆过线夹螺钉	Spring washer	1
26	PF3830067401	线架导线杆过线夹螺钉	Nut	1
27	BF700M17	线架导线杆过线夹螺钉	Thread stand ams	选配
28	BF700M17	线架导线杆过线夹螺钉	Thread stand ams	三针选配

12、机架、台板、电器分组件 Machine stand、table & electric appliance components



序号 Ref.No	件号 Part NO	名称 Part	名称 Description	数量 QTY
1	PF3830067401	机架部件(左)	Stand side asm (left)	1
2	PF3830067401	机架部件(右)	Stand side asm (right)	1
3	PF3830067401	踏板	Stand side support	1
4	PF3830067401	踏板轴销	Treadle brace	1
5	PF3830067401	踏板连接螺钉	Screw	1
6	PF3830067401	调节螺母	Nut	4
7	PF3830067401	调节座	Screw	4
8	PF3830067401	踏板轴座螺母	Nut	2
9	PF3830067401	机架底座	Rubber cushion	4
10	PF3830067401	踏板轴座	Treadle bracket	2
11	PF3830067401	踏板	Treadle	1
12	PF3830067401	踏板板	Treadle	1
13	PF3830067401	踏板板杆	Treadle pitman	1
14	PF3830067401	踏板板杆螺钉	Screw	2
15	PF3830067401	脚踏开关拉杆螺母	Nut	5
16	PF3830067401	脚踏开关拉杆弹簧垫圈	Spring washer	2
17	PF3830067401	脚踏开关拉杆冠车球头	Joint bearing	2
18	PF3830067401	脚踏开关拉杆关节球头螺母	Nut	2
19	PF3830067401	脚踏开关拉杆	Pull rod	2
20	PF3830067401	拉杆接头	Joint	1
21	PF3830067401	拉杆接头螺钉	Screw	1
22	PF3830067401	脚踏开关组件	Pedal switch	1
23	PF3830067401	自攻螺钉	Screw	3
24	PF3830067401	抽斗导轨	Drawer rail	2
25	PF3830067401	抽斗	Drawer	1
26	PF3830067401	抽斗导轨自攻螺钉	Screw	6
27	PF3830067401	台板自攻螺钉	Screw	4
28	PF9000T802	台板组件	Table	1

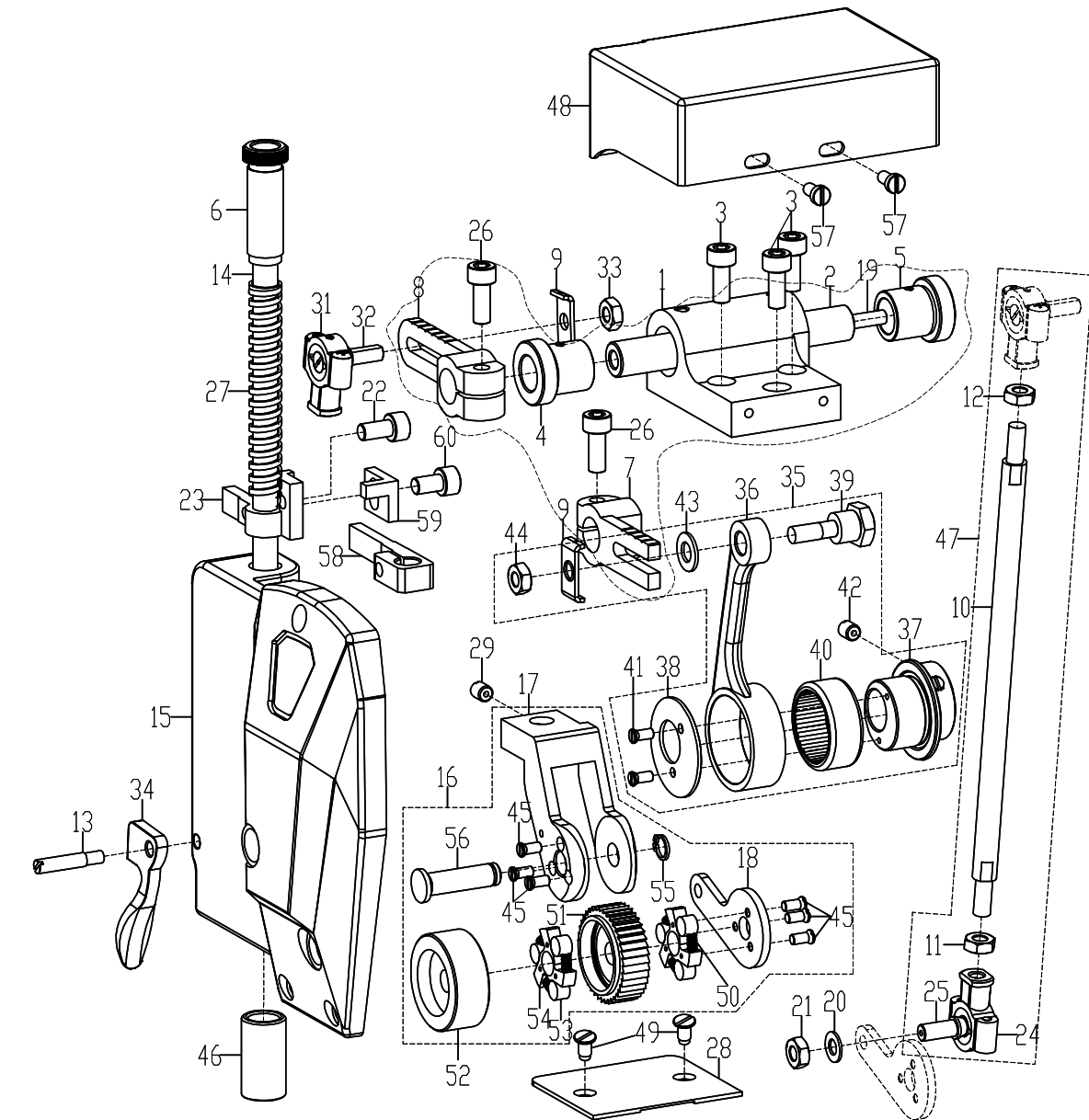
13、单针、三针专用部件



序号 Ref.No	件号 Part NO	名称 Part	名称 Description	数量 QTY
1	PF55508310	针杆	Needle bar	1
2	PF55508310	针杆线钩	Small thread gauge	1
3	PF55508312	针杆螺钉	Screw	1
4	PF01TV1716	压脚组件	Needle	1
5	PF48100442	针板	Presser foot asm	1
6	PF48100439	送料牙	Throat plate	1
7	PF3830023501	针齿(斜三针)	Needle clamp	1
8	PF3830023501	送料牙	Reed dog	1
9	PF5550340	多针机针	Screw	3
10	PF01TV128GAS	多针机针	Needle	3
11	PF3830031001	压脚部件(斜三针)	Presser foot asm	1
12	PF3830044201	针板(斜三针)	Throat plate	1
13	PF3830043901	送料牙(斜三针)	Reed dog	1
14	PF38000647	左弯针	Looper (left)	1
15	PF20520106	弯针螺钉	Screw	2
16	PF38000645	左弯针曲柄	Looper holder asm (left)	1
17	PF5550678	左弯针曲柄螺钉	Screw	1
18	PF48100670	摆动护针杆	Rear moving needle guard	1
19	PF3830067001	摆动护针(1/4)斜三针	Rear moving needle guard	1

序号 Ref.No	件号 Part NO	名称 Part	名称 Description	数量 QTY
13.单针、三针专用部件 Model one & three needle high speed chainstitch				
20	PF3830067401	左固定护针杆(斜三针)	Counter needle guard	1
21	PF48100674	固定护针杆(斜三针)	Counter needle guard	1
22	PF38000651	右弯针	Looper (right)	2
23	PF38000647X	中弯针	Looper (middle)	1
24	PF20520106	左弯针曲柄螺钉	Screw	6
25	PF3830064502	中弯针曲柄	Looper holder asm (middle)	3
26	PF68425022	中弯针曲柄螺钉	Screw	3
27	PF38300739	面线松线爪	Tension release latch	2
28	PF5550725	面线松线爪螺钉	Screw	2
29		底线关线器部件	Lower thread tension asm	1
30	PF38300778	底线松线板	Thread releaser	1
31		底线关线板	Bracket	1
32		面线关线器部件	Needle thread tension asm	1
33	PR38300P072801	面线关线器部件	Bracket	1
34		面线松线板	Thread releaser	1
35	PF48100728	面线关线器部件	Needle thread tension asm	1
36		面线关线器板	Bracket	1
37	PF48100789	面线松线爪	Tension release latch	2
38	PF5550725	面线松线爪螺钉	Screw	2
39	PF48100778	底线关线器	Lower thread tension asm	1
40		底线关线器板	Bracket	1
41	PF3830064501	弯针曲柄	Looper holder asm (middle)	2

14、直驱拖轮装置部分 Direct drive tugboat components



序号 Ref.No	件号 Part NO	名称 Part	名称 Description	数量 QTY
14.直驱拖轮装置部分 Direct drive tugboat components				
1	PR3800150101	拖轮安装座组件	Puller base	1
2	PR380015010101	拖轮安装座	Puller base	1
3	PR380015010102	安装座短轴	Base short shaft	1
4	SCJ2008	安装座螺钉	Screw	3