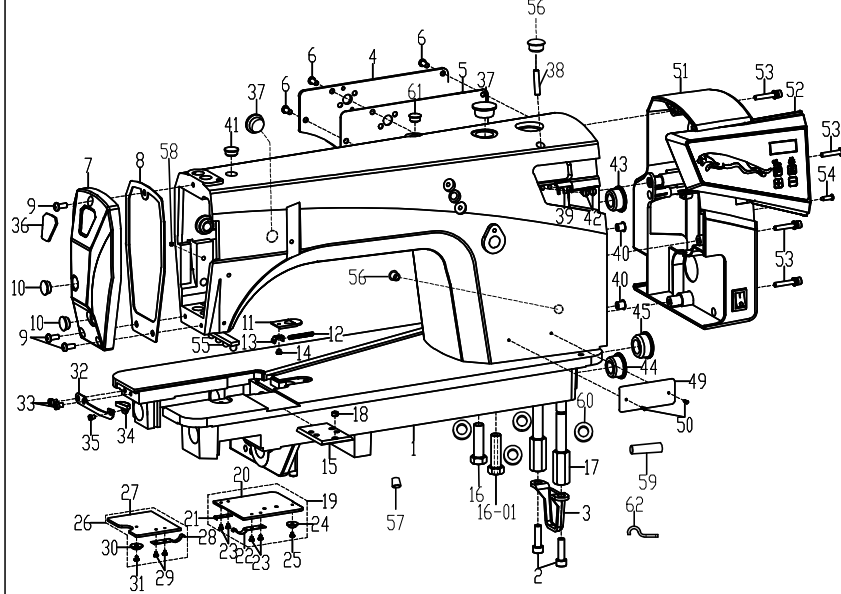


3800FD 链式平缝机系列

零件图册
Parts Manual

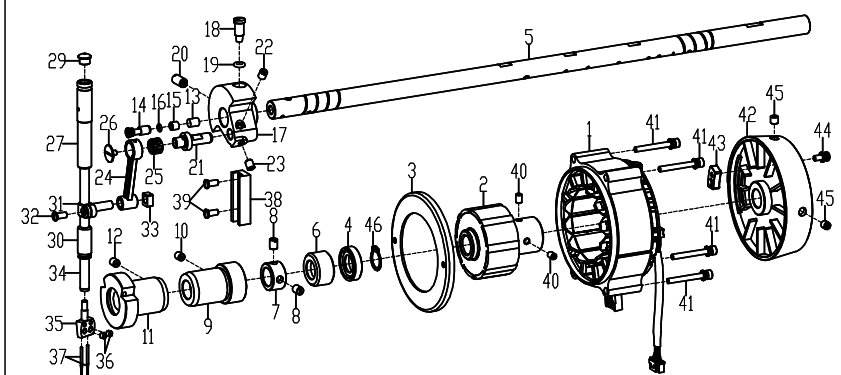
1. 机壳分组件 Arm bed components



1. 机壳分组件 Arm bed components

序号Ref.NO	件号Part No	名称	Description	数量QTY
1	313800020101	机壳部件	Arm bed kompte	1
2	PF3800006	底板支撑螺钉	Screw	2
3	PF38000103	底板支撑板	Bed support	1
4	PF38000104L	后盖板	Side plate	1
5	PF380001051	后盖板垫	Gasket	1
6	PF6150211	后盖板螺钉	Side platc screw	8
7	PF38000P010702	面板	Face plate	1
8	PF63000P0108	面板垫	Face plate gasket	1
9	PF6150107	面板螺钉	Screw	3
10	PF6150104	面板调节螺栓塞	Rubber plug	2
11	PF38000111	凸轮盖压板	Can cover latch	1
12	PF38000112	凸轮盖压板弹簧	Spring	1
13	PF38000113	凸轮盖压板弹簧座	Spring suspension	1
14	PF38000114	凸轮盖压板座螺钉	Screw	1
15	PF38000115	附件安装板	Attachment installing plate	1
16	SCJ2058	排装螺钉	Screw	1
16-01	SCJ2055	排装螺钉	Screw	1
17	SCJ2056	附件安装板定位螺钉	Screw	1
18	PF38000118	凸轮盖部件	Can cover sam	1
19	PF38000120	凸轮盖	Can cover	1
20	PF38000120	凸轮盖	Can cover	三针
21	PF38000121	凸轮盖托板	Can cover	1
22	PF38000122	凹轮盖弹簧	Spring	1
23	PF03021561	凹轮盖弹簧螺钉	Screw	4
24	PF38000124	凹轮盖导轮	Can cover guide	1
25	PF38000118	凹轮盖导轮螺钉	Screw	1
26	PF38000127	推板部件	Bed slide asm	1
27	PF38000128	推板簧	Bed slide	1
28	PF38000118	推板簧螺钉	Spring	1
29	PF38000130	推板导轮	Screw	2
30	PF38000130	推板导轮	Bed slide guide	1
31	PF03021561	推板导轮螺钉	Screw	1
32	PF38000132	推板锁簧	Bed slide lock spring	1
33	PF5550633	推板锁簧螺钉	Screw	2
34	PF38000134	推板锁簧把手	Latch	1
35	PF5550834	推板锁簧把手螺钉	Screw	1
36	RE2133	面板装饰板	Plate	1
37	PF9900113	橡皮塞 (拖轮款专用)	Rubber plug	1
38	SCJ2001	内六角螺钉	Screw	1
39	PF6150150	支架	Stand	1
40	PF38000140	轴承定位橡胶塞	Rubber plug	3
41	PF5550112	针杆曲柄螺孔塞	Rubber plug	1
42	PF615149	支架固定螺钉	Screw	2
43	PF38000143	送料针距调节孔塞	Rubber plug	1
44	PF38000144	抬牙轴孔塞	Rubber plug	1
45	PF38000145	下轴盲孔塞	Rubber plug	1
49	RE2354	型号牌	Name Plate	1
50	PF600121	型号牌铆钉	Rivet	2
51	PF38000FD0KZJHL0101	电控箱组件	CONTROL BOX	1
53	SCJ2004	内六角螺钉	Screw	4
54	SCJ2035	自攻螺钉	Screw	1
55	PF19042634	LED灯	LED	1
56	PF5550113	橡皮塞 (后盲板处)	Rubber plug	1
57	PF38000149	机壳底板堵头	Drain plug	3
58	PF5550511	排装销	Screw	3
59	PF5550120A	排装销	Pin	8
60	SCJ1039	排装垫片	WASHER	4
61	PF8420M-100646	橡皮垫	Rubber plug	1
62	PF5550827	线夹	CORD HULDER	4

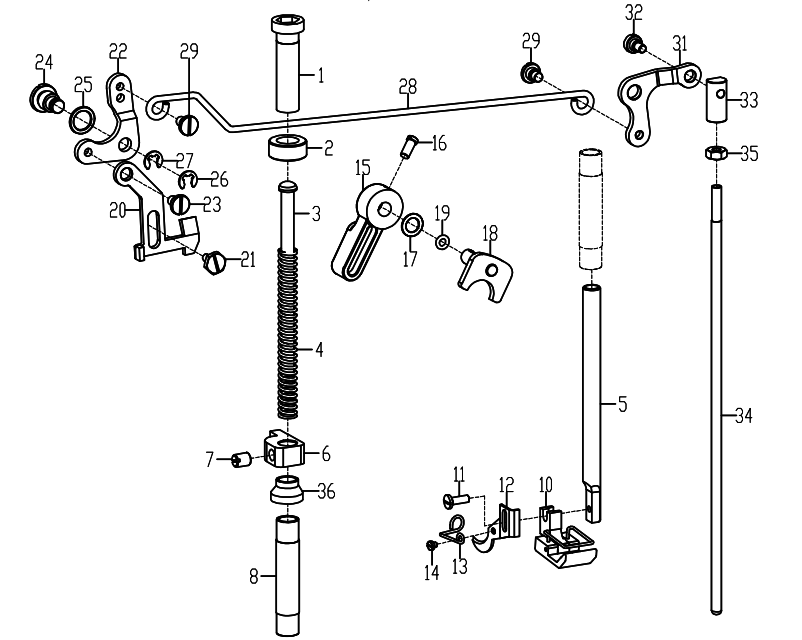
2. 上轴针杆分组件 Main shaft & needle bar components



2. 上轴针杆分组件 Main shaft & needle bar components

序号Ref.No	件号Part No	名称	Description	数量QTY
1	PF6652FD0KZJHL0102	无壳电机组件	Motor stator	1
2	PF6652FD0KZJHL0102	电机转子	motor totor	1
3	PF6652FD0KZJHL0102	塑料绝缘垫圈	Insulated washer	1
4	PF38000204	上轴油封	Oil seal	1
5	PF38000P0205	上轴	Main shaft	1
6	PF38000P0206	上轴后套部件	Main shaft bushing rear	1
7	PF38000207	上轴前套部件	Main shaft thrust collar	1
8	PF555047	上轴挡圈螺钉	Screw	2
9	PF38000209	上轴中轴套部件	Main shaft bushing intermediate	1
10	PF555056	中轴套螺钉	Screw	1
11	PF38000211	上轴前套部件	Bushing screw	1
12	PF5550227	轴套螺钉	Screw	1
13	PF5550211	曲柄油盖限制毡	Roller felt	1
14	PF5550212	曲柄油盖调节销	Crank oil adjusting pin	1
15	PF5550213	曲柄油盖调节销套	Rubber bushing	1
16	PF5550214	曲柄油盖调节销O形圈	O-Rubber ring	1
17	PF380002101	针杆曲柄	Counterweight asm	1
18	PF5550216	针杆前固定螺丝	Screw	1
19	PF5550217	定位螺钉O形圈	O-Rubber ring	1
20	PF5550218	针杆曲柄固定螺丝	Screw	1
21	PF38000221	针杆连杆销	Needle crank	1
22	PF5550330	接线曲柄固定螺钉	Screw	1
23	PF5550330	接线曲柄螺钉	Screw	1
24	PF555031	针杆连杆	Needle bar crank rod	1
25	PF555022401	针杆连杆滚针轴承	Needle roller bearing	1
26	PF5550228	针杆连杆左旋螺钉	Left twist screw	1
27	PF38000227	针杆上衬套	Needle bar bushing upper	1
29	PF555037	针杆上衬套孔塞	Rubber plug	1
30	PF555038	针杆下衬套	Needle bar bushing lower	1
31	PF555033	针杆连接柱	Needle bar connection asm	1
32	PF5550340	针杆连接柱螺钉	Screw	1
33	PF555035	针杆连接柱滑块	Crank slide block	1
34	PF38000234	针杆	Needle bar	1
35	PF38000235	针夹 (1/4")	Needle clamp (1/4")	1
37	PF0107116	机针	Needle	2
38	PF9001033101	针杆接头滑轨导块	Slide block bushing	1
39	PF6150227	滑轨导块螺钉	Screw	2
40	PF13100239	内六角螺钉	Screw	2
41	SCJ2006	内六角螺钉	Screw	4
42	PF98020P0221	手轮	Hand wheel	1
43	PF98020P0223	磁钢	Magnetic steel	1
44	SCJ2039	自带垫片螺钉	Screw	1
45	SCJ2031	手轮螺钉	Screw	2
46	SCJ1036	轴用挡圈	Retaining ring	1

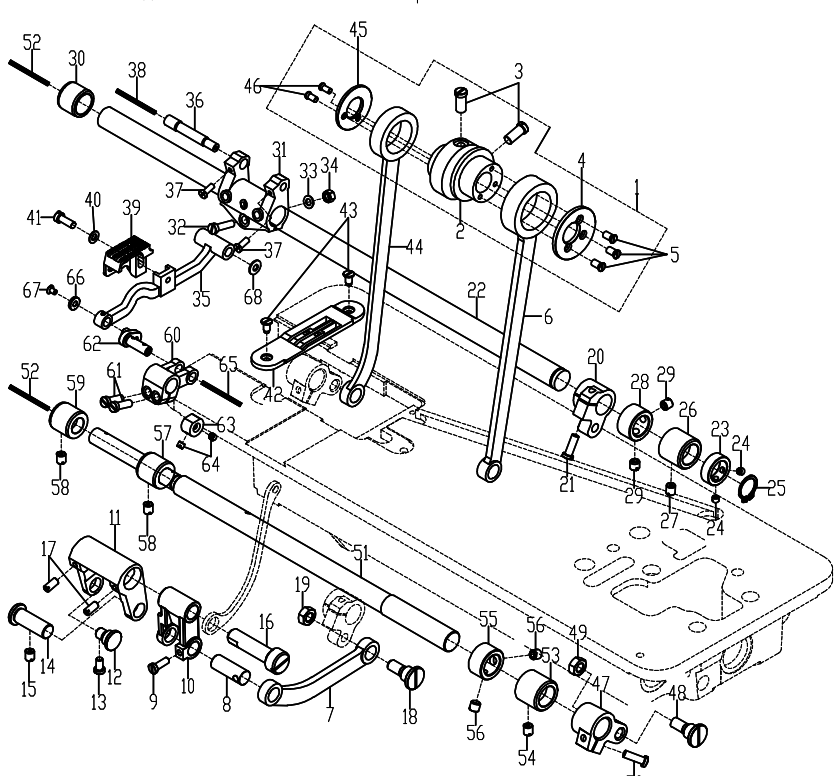
3. 压料分组件 Presser bar components



3. 压料分组件 Presser bar components

序号Ref.No	件号Part No	名称	Description	数量QTY
1	PFQ541	调压螺钉	Presser spring regulator	1
2	PFQ542	调压螺母	Nut	1
3	PF555043	调压导杆	Presser bar guide bar	1
4	PF555044	调压簧	Presser spring	1
5	PF38000305	压杆	Presser bar	1
6	PF38000P0306	压杆导架	Presser bar guide bracket asm	1
7	PF555047	压杆导架螺钉	Screw	1
8	PF5550410	压杆衬套	Presser bar bushing lower	1
10	PF38000310	压脚脚杆 (1/4")	Presser foot asm	1
11	PF5550412	压脚螺钉	Screw	1
12	PF38000312	切线刀	Thread knife	1
13	PF38000313	切线刀导钩	Thread guide	1
14	PF03021561	切线刀导钩螺钉	Screw	1
15	PF38000315Q	压脚扳手	Hand lifter	1
16	PF555016	压脚扳手螺钉	Screw	1
17	PF38000317	压脚扳手垫圈	Washer	1
18	PF3800031803	压脚扳手凸轮部件	Hand lifter cam asm	1
19	PF5550416	压脚扳手O形圈	O-Rubber ring	1
20	PF38000320	压脚扳手轴	Lifting lever	1
21	PF38000321	升降板定位螺丝	Hinge screw	1
22	PF38000322	抬压脚板定位螺丝	Lifting link for lifting lever	1
23	PF38000323	前杆杆轴螺丝	Hinge screw	1
24	PF38000324	前杆杆轴销	Hinge pin	1
25	PF38000325	前杆杆轴销垫圈	Lifting lever gasket	1
26	SCJ1009	前杆杆轴销垫圈	Snapping ring	1
27	SCJ1009	前杆杆轴销垫圈	Snapping ring	1
28	PF38000328	抬压脚板	Lifting lever connecting rod	1
29	PF38000323	抬压脚板螺钉	Hinge screw	2
31	PF38000331	抬压脚板杆	Lifting lever link rear	1
32	PF38000332	抬压脚板杆	Hinge screw	1
33	PF38000333	抬压脚板杆接头	Swivel	1
34	PF38000334	抬压脚板杆	Lifting lever connecting rod. vertical	1
35	PF8420M-100534	抬压脚板杆螺母	Nut	1
36	PF5550432	抬压脚板杆	Rubber rule	1

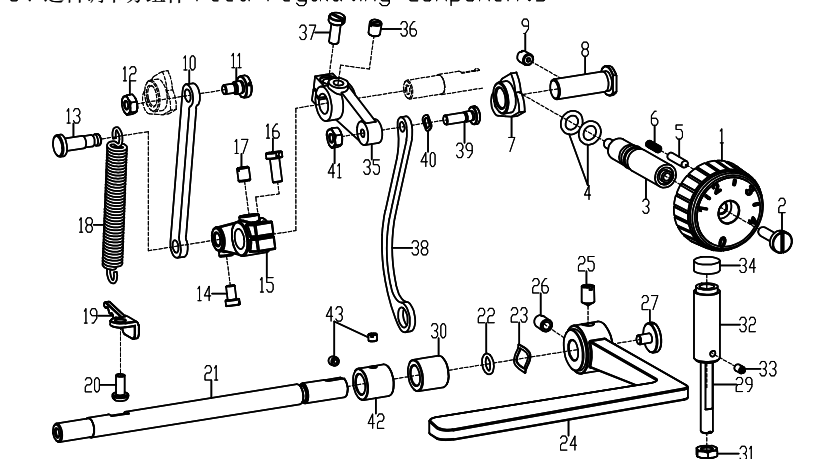
4. 送料分组件 Feed mechanism components



4. 送料分组件 Feed mechanism components

序号Ref.No	件号Part No	名称	Description	数量QTY
1	PF38000401	送料偏心轮部件	Feed eccentric cam asm	1
2	PF38000402	送料偏心轮	Feed eccentric cam	1
3	PF555035	送料偏心轮螺钉	Screw	2
4	PF38000404	送料偏心轮垫板	Feed eccentric thrust washer	1
5	PF38000401	偏心轮及板螺钉	Screw	1
6	PF38000406	送料大连杆	Feed rocker shaft connecting rod	1
7	PF38000407	送料小连杆	Connecting rod	1
8	PF38000408	送料连杆销	Connecting pin	1
9	PF6150607	送料连杆销螺钉	Screw	1
10	PF38000410	送料摆杆	Feed driving rocker arm	1
11	PF38000411	送料摆杆座	Feed driving rocker	1
12	PF38000412	送料摆杆座销左锁销	Hinge pin	1
13	PF6150227	送料摆杆座销左锁销	Hinge pin	1
14	PF38000414	送料摆杆座销右锁销	Hinge pin	1
15	PF555022	送料摆杆座销右锁销	Hinge pin	2
16	PF38000416	送料摆杆销	Hinge pin	1
17	PF38000417	送料摆杆销螺钉	Screw	2
18	PF38000418	送料曲柄轴螺钉	Hinge screw	1
19	PF5550651	送料曲柄轴螺母	Nut	1
20	PF38000420	送料曲柄轴	Feed rocker shaft crank	1
21	PF5550629	送料曲柄轴螺钉	Screw	1
22	PF38000422	送料轴	Feed rocker	1
23	PF38000423	送料轴薄挡圈	Thrust collar	1
24	PF5550511	送料轴薄挡圈螺钉	Screw	2
25	SCJ1036	送料轴轴用挡圈	Retaining ring	1
26	PF38000426	送料轴后轴套	Bushing	1
27	PF555029	送料轴后轴套螺钉	Screw	1
28	PF5550633	送料轴后轴套	Thrust collar	1
29	PF555047	送料轴轴套	Screw	2
30	PF38000430	送料轴前轴套	Bushing	1
31	PF3800043501	牙架座	Feed rocker	1
32	PF38000432	牙架座螺钉	Screw	1
33	PF5550630	牙架座螺钉垫圈	Washer	1
34	PF38000434	牙架座螺钉螺母	Nut	1
35	PF3800043501	牙架	Feed bar	1
36	PF3800043501	牙架销	Feed bar shaft	1
37	PF555049	牙架销螺钉	Screw	2
38	PF5550627	牙架销油线	Oil wick	1
39	PF38000439	送料牙 (1/4")	Feed dog	1
40	PF5550630	送料牙垫圈	Washer	1
41	PF6150809	送料牙螺钉	Screw	1
42	PF38000442	针板 (1/4")	Throat plate	1
42	PF38000442X	下滚轮针板 (1/4")	Throat plate	1
42	PF3800044201X	下滚轮针板 (斜三针)	Throat plate	1
42	PF3800044203X	下滚轮针板 (品三针)	Throat plate	1
43	PF5550637	针板螺钉	Screw	2
44	PF38000444	抬牙大连杆	Feed driving shaft connecting rod	1
45	PF38000445	抬牙连杆凸轮盖	Feed driving eccentric thrust washer	1
46	PF38000401	抬牙连杆凸轮盖螺钉	Screw	2
47	PF38000447	抬牙后曲柄	Feed driving shaft crank rear	1
48	PF38000418	抬牙连杆轴位螺钉	Hinge screw	1
49	PF5550651	抬牙连杆轴位螺母	Nut	1
50	PF5550629	抬牙后曲柄轴位螺钉	Screw	1
51	PF38000451	抬牙轴	Feed driving shaft	1
52	PF5550627	抬牙轴油线	Oil wick	1
53	PF38000426	抬牙轴后轴套	Bushing	1
54	PF6150326	抬牙轴后轴套螺钉	Screw	1
55	PF38000207	抬牙轴后轴套挡圈	Thrust collar	1
56	PF5550625	后轴套挡圈螺钉	Screw	2
57	PF38000457	抬牙轴中轴套	Bushing	1
58	PF5550227	抬牙轴中轴套螺钉	Screw	1
59	PF38000459	抬牙轴轴套	Bushing	1
60	PF38000460	抬牙轴前曲柄	Feed rocker shaft crank	1
61	PF38000461	抬牙轴前曲柄螺钉	Screw	2
62	PF3800043501	牙架连杆	Feed bar link	1
63	PF38000463	牙架连杆挡圈	Thrust collar	1
64	PF5550611	牙架连杆轴位螺钉	Screw	1
65	PF5550627	牙架连杆轴位螺母	Nut	1
66	PF3800043501	牙架连杆轴位垫圈	Countersunk washer	1
67	PF3800043501	牙架连杆轴位螺钉	Screw	1
68	PF3800043501	牙架销垫片	Washer	1

5. 送料调节分组件 Feed regulating components

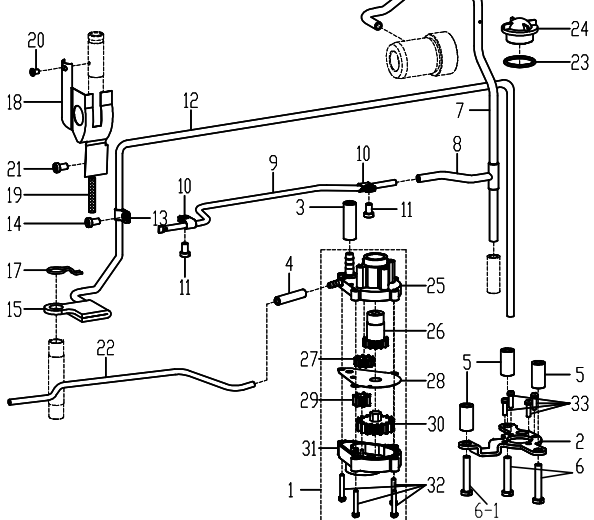


5. 送料调节分组件 Feed regulating components

序号 Ref. No	件号 Part No	名称	Description	数量 QTY
1	PF38000501Q	送料距旋扭部件	Stitch dial asm	1
2	PF555072	送料距旋扭螺钉	Screw	1
3	PF38000503	送料调节器螺钉	Feed regulating screw	1
4	PF38000504	送料调节器螺钉O形圈	O-Rubber ring	1
5	PF38000505	送料距锁合销	Stitch dial lock pin	1
6	PF555076	送料距锁合销簧	Stitch dial lock spring	1
7	PF38000507	送料调节器	Feed regulator	1
8	PF38000508	送料调节器销	Hinge pin	1
9	PF5550330	送料调节器销螺钉	Screw	1
10	PF38000510	送料调节器连杆	Feed regulator connecting rod	1
12	PF38000512	调节器连杆轴位螺母	Nut	1
13	PF38000513	拉簧调节曲柄销	Tension spring suspension stud	1
14	PF5550633	拉簧调节曲柄销螺钉	Screw	1
15	PF38000515	拉簧调节曲柄	Tension spring suspension crank	1
16	PF5550648	调节曲柄紧固螺钉	Screw	1
17	PF5550330	调节曲柄定位螺钉	Screw	1
18	PF38000518	倒送料轴拉簧	Tension spring	1
19	PF38000519	拉簧固定板	Suspension bracket	1
20	PF6150107	拉簧固定板螺钉	Screw	1
21	PF38000P0521	倒送料轴O形圈	Reverse feed control kver shaft	1
22	PF6150624	倒送料轴O形圈	O-Rubber ring	1
23	SCJ3028	倒送料轴弹性垫圈	Waved washer	1
24	PF38000P0524	倒送料轴弹性垫圈	Reverse feed control lever	1
25	PF5550718	倒送料轴定位螺钉	Screw	1
26	PF5550330	倒送料轴定位螺钉	Screw	1
27	PF38000527	倒送料轴轴端螺钉	Screw	1
29	PF38000529	倒送料轴挡块螺钉	Screw	1
30	PF38000542	倒送料轴轴套	Bushing	1
31	PF38000551	挡块螺钉螺母	Nut	1
32	PF38000552	倒送料轴挡块	Upper stopper	1
33	PF38000533	倒送料轴挡块螺钉	Screw	1
34	PF38000534	倒送料轴挡块橡胶垫	Rubber cushion	1
35	PF38000535	倒送料曲柄	Control lever crank rear	1
36	PF5550330	倒送料曲柄定位螺钉	Screw	1
37	PF5550648	倒送料曲柄紧固螺钉	Screw	1
38	PF38000538	倒送料连杆	Rcd driving rocker arm connecting	1
39	PF38000539	倒送料连杆轴位螺钉	Screw	1
40	SCJ3027	倒送料连杆轴位垫圈	Washer	1
41	PF38000511	倒送料连杆轴位螺母	Nut	1
42	PF38000542	倒送料轴轴套	Screw	1
43	PNF6150114	螺钉	Screw	1

7. 接线, 松线, 夹线分组件 Thread take-up, tension, and tensing assembly complete				
38	PF5550725	导线钩螺钉	Screw	1
39	PF3800739	面线松线爪	Tension release latch	1
40	PF5550725	面线松线爪螺钉	Screw	1
41	PF3800749	底线打线凸轮	Looper thread take-up cam	1
42	PF3800750	底线打线凸轮定位螺钉	Screw	1
43	PF3800751	凸轮导线钩部分	Looper thread guide asm	1
	PF3800751	凸轮导线钩部分	Looper thread guide	三针
44	PF3800761	凸轮导线架	Thread guide plate	1
45	PF5550725	凸轮导线架螺钉	Screw	2
46	PF380075102	底线双导线钩	Looper thread guide	1
47	PF380075103	底线双导线钩螺钉	Screw	1
48	PF3800751SP04	底线导线止动簧	Thread guide stopper spring	1
49	PF380075105	底线导线止动簧螺钉	Screw	2
50	PF380075106	底线脱线钢丝	Cast-off wire	1
51	PF380075107	底线脱线钢丝螺钉	Screw	2
52	PF380075108	底线脱线钢丝垫圈	Washer	2
53	PF380075109	底线导线簧	Thread guide spring	1
54	PF380075110	凸轮过线螺钉螺母	Nut	1
55	PF380075111	凸轮过线螺钉	Thread guide stud	1
56	PF3800764	凸轮导线钩 (右)	Looper thread guide	1
57	PF3800765	凸轮板线爪	Castoff plate	1
58	PF3800766	凸轮导线钩 (左)	Looper thread guide	1
59	PF380075115	凸轮导线环	Collar	2
60	PF380075116	凸轮导线钩螺钉	Screw	1
61	PF3800769	底线导线架	Looper thread guide	三针
	PF3800769	底线导线架	Looper thread guide	三针
62	PF5550725	底线导线钩螺钉	Screw	1
63	PF3800771	底线导线管	Looper thread guide tube	1
64	PF3800772	松线轴套	Tension release shaft bushing	1
65	PF3800773	松线轴套螺钉	Screw	2
66	PF3800774	底线松线轴	Looper thread release shaft	1
67	PF5550416	底线松线轴O型圈	O-Rubber ring	1
68	PF3800776	底线松线轴曲柄部件	Tension release arm asm	1
69	PF3800777	底线松线轴螺母	Nut	1
70	PF3800778	底线松线轴部件	Lower thread tension asm	1
71	PF3800779	夹线器安装板	Looper thread tension control plate	1
72	PF3800780	底线单面导线板	Thread guide	2
73	PF3800781	底线双面导线板	Thread guide	2
74	PF3800782	底线夹线板止转销	Spring pin	2
75	PF3800783	夹线螺钉	Screw	2
76	PF3800784	底线夹线板止转销	Tension disc	4
77	PF3800785	底线夹线簧	Looper thread tension spring	2
78	PF3800786	底线夹线止转圈	Tension spring bushing	2
79	PF3800787	底线夹线螺母	Nut	2
80	PF5550725	夹线器安装板螺钉	Screw	2
81	PF3800789	底线松线爪	Looper thread release latch	1
82	PF5550725	底线松线爪螺钉	Screw	1
83	PF3800791	小线钩	Small thread gauge	1

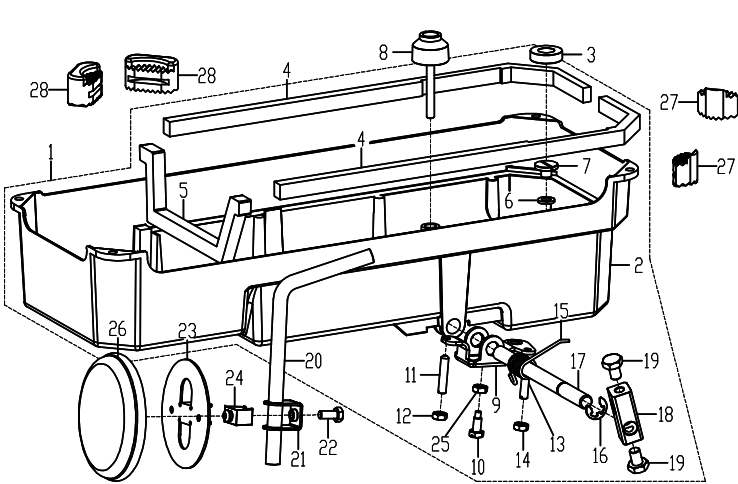
8. 润滑分组件 Lubrication



8. 润滑分组件 Lubrication

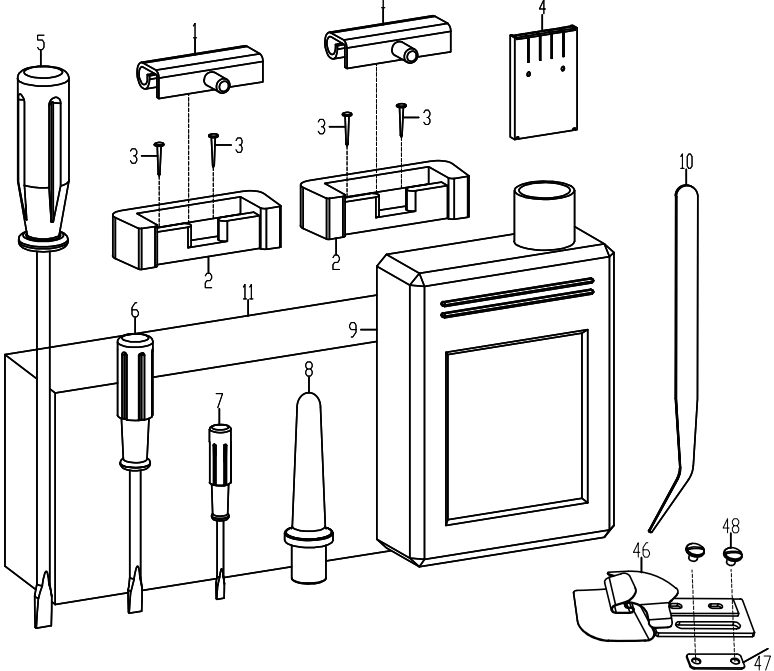
序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PF3800801	油泵部件	Lubricating oil pump asm	1
2	PF380080101	油泵安装板	Oil pump installing base	1
3	PF3800811	上轴供油管接头	Rubber joint	1
4	PF3800812	下轴供油管接头	Rubber joint	1
5	PF3800813	油泵垫圈	Collar	3
6	PF3800814	油泵螺钉1	Screw	1
6-01	PF38008142	油泵螺钉2	Screw	2
7	PF3800815	上轴供油管	Main shaft oil tube	1
8	PF3800818	齿轮供油管橡皮接头	Oil sight window base	1
9	PF3800819	齿轮供油管	Gear oil pipe	1
10	PF5550827	齿轮供油管夹	Holder	1
11	PF5550833	齿轮供油管夹螺钉	Screw	2
12	SCJ5009	上轴回油管	Oil return tube asm	1
13	PF5550827	回油管夹	Oil return tube holder	3
14	PF5550833	回油管夹螺钉	Screw	1
15	PFQ90A1028	回油胶垫	Oil felt	1
17	PF5550831	回油毡夹	Oil felt presser	1
18	PF3800829	面部挡油板	Arm oil shield	1
19	PF5550827	面部挡油板油线	Oil wick	1
20	PF5550834	面部挡油板上螺钉	Screw	1
21	PF5550725	面部挡油板下螺钉	Screw	1
22	PF3800833	下供油管	Oil tube	1
23	PF5550824	油圈O形圈	O-Rubber ring	1
24	PF380080102	油窗	Oil singh window	1
25	PF380080102	油泵壳体	Oil pump housing	1
26	PF380080103	齿轮	Gear	1
27	PF380080104	齿轮	Gear	1
28	PF380080105	齿轮油泵齿轮托板	Oil pump gear support plate	1
29	PF380080106	齿轮	Gear	1
30	PF380080107	齿轮	Gear	1
31	PF380080108	油泵盖	Oil pump cover	1
32	PF380080109	油泵盖螺钉	Screw	3
33	PF380080110	油泵安装螺钉	Screw	4

9. 油盘、膝抬压脚分组件 Oil reservoir & knee lifter components



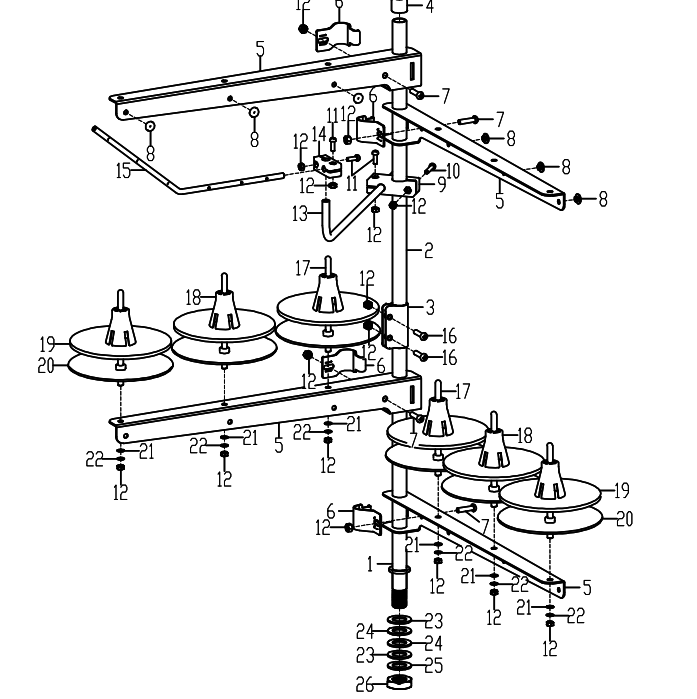
9. 油盘, 膝抬压脚分组件 Oil reservoir & knee lifter components				
序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PF3800802	油盘部件	Oil reservoir asm	1
2	PF3800802	油盘	Oil reservoir	1
3	SCJ6051	油盘磁铁	Oil Tserovir magnet	1
4	PF380080401	油盘端面垫	Gasket	1
5	PF380080401	油盘端面垫	Gasket	2
6	PF555096	排油螺钉O形圈	O-Rubber ring	1
7	PF852095	排油螺钉	Screw	1
8	PF3800802	膝压脚顶销	Knee press lifter rod	1
9	PF3800809	抬压脚双向曲柄	Lining	1
10	PF5550913	双向曲柄螺钉	Screw	1
11	PF5550914	双向曲柄限位螺钉	Nut	1
12	PF5550914	双向曲柄限位螺钉	Nut	1
13	PF5550914	双向曲柄限位螺钉	Nut	1
14	PF5550915	双向曲柄限位螺钉	Nut	1
15	PF380080915	双向曲柄限位簧	Spring	1
16	SCJ1037	抬压脚轴开口挡圈	Thimisi ring	1
17	PF380080921	抬压脚轴	Knee press rod	1
18	PF5550919	抬压脚提纵杆节头	Bearing bracket	1
19	PF5550920	提纵杆节头螺钉	Screw	2
20	PF5550922	提纵杆	Knee lifter plate rod	1
21	PF5550925	提纵杆节头	Knee predf plate cover joini	1
22	PF5550927	提纵杆节头螺钉	Screw	1
23	PF5550923	提纵板	Knee press plate	1
24	PF380080925	V字形	Knee press plate spring	1
25	PF5550915	双向曲柄螺母螺钉	Nut	1
26	PF5550924	提纵板垫	Knee press plate cover	1
27	PF555098	小防震垫	Small rubber cushion	2
28	PF555099	大防震垫	Big rubber cushion	2

10. 机头附件 Machine head accessories



序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PF5550101	机头连接钩部件	Machine hinge plate asm	2
2	PF5550102	机头连接钩部件	Machine hinge plaie	2
3	SCJ601801	机头连接钩部件	Nail	4
4	PFDT1716	机针 16#	Needle	1
5	PF55501016	螺丝刀 (大)	Screw driver (L)	2
6	PF55501017	螺丝刀 (中)	Screw driver (M)	1
7	PF55501018	螺丝刀 (小)	Screw driver (S)	1
8	PF55501021	机头支柱	Machine rcat pin	1
9	BF700192	油桶部件	Lubricating unit case asm	1
10	BF7001916	镊子	Tweezers	1
11	PF30301940	机头罩	Magube head cover	1
12	PF5550915	双向曲柄限位螺母	Nut	1
46	PF38000146	卷边器部件 1/4	Flange parts	1
47	PF380001461	卷边器部件 3/8	Flange parts	1
48	PF38000147	卷边器垫块	Flanger pad	1
49	PF38000148	卷边器螺钉	Screw	2

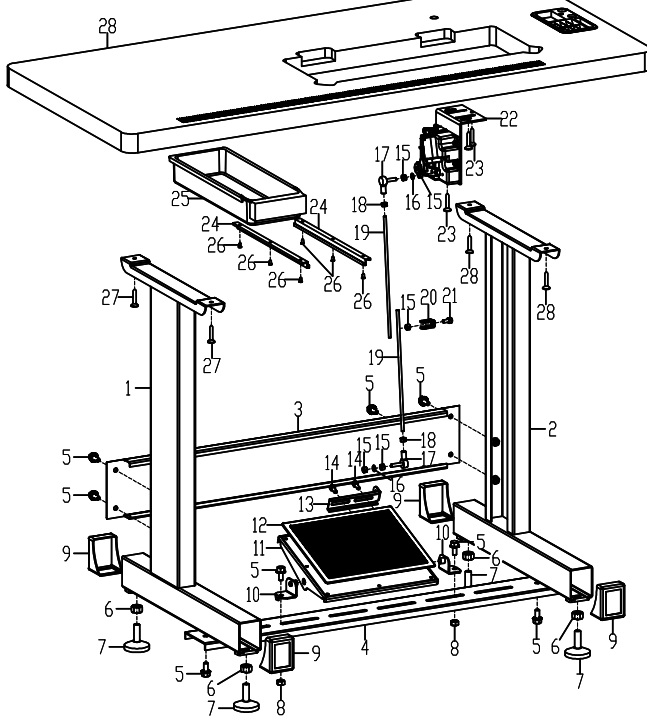
11. 过线架分组件 Thread stand components



序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PF3800802	过线架杆上节	Spool rest rod (upper)	1
2	PF3800802	过线架杆下节	Spool rest rod (lower)	1
3	PF3800802	过线架杆接头	Spool rested joint	1
4	PF3800802	过线架杆防护橡皮	Spool rest rod rubber cap	1
5	PF3800802	过线架杆	Thread guide asm	4
6	PF3800802	过线架杆	Thread guide asm joint	4
7	PF3800802	过线架杆	Screw	4
8	PF3800802	过线架杆	Thread guide ring	4-6
9	PF3800802	过线架杆	Thread guide arm holder	1
10	PF3800802	过线架杆	Screw	1
11	PF3800802	过线架杆	Screw	1
12	PF3800802	过线架杆	Nut	14-16
13	PF3800802	过线架杆	Thread guide arm	1
14	PF3800802	过线架杆	Thread guide arm holder	1

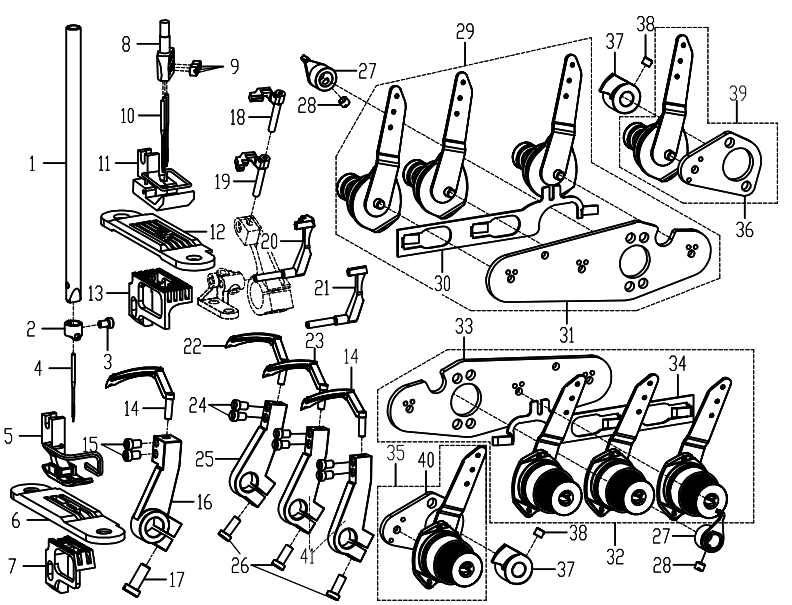
11. 过线架分组件 Thread stand components				
15	PF3800802	过线架杆	Lower thread guide	1
16	PF3800802	过线架杆	Screw	2
17	PF3800802	过线架杆	Spool pin	4-6
18	PF3800802	过线架杆	Spool cushion	4-6
19	PF3800802	过线架杆	Soft cushion of thread plare	4-6
20	PF3800802	过线架杆	Spool rest	4-6
21	PF3800802	过线架杆	Washer	4-6
22	PF3800802	过线架杆	Spring washer	4-6
23	PF3800802	过线架杆	Washer	2
24	PF3800802	过线架杆	Rubber washer	2
25	PF3800802	过线架杆	Spring washer	1
26	PF3800802	过线架杆	Nut	1
27	BF7004017	过线架杆	Thread stand asm	选配
28	BF7006017	过线架杆	Thread stand asm	三针选配

12. 机架、台板、电器分组件 Machine stand, table & electric appliance components



序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PF3800802	机架部件 (左)	Stand side asm (left)	1
2	PF3800802	机架部件 (右)	Stand side asm (right)	1
3	PF3800802	机架	Stand side support	1
4	PF3800802	踏板轴	Treadle brace	1
5	PF3800802	踏板连接螺钉	Screw	8
6	PF3800802	调节螺母	Nut	4
7	PF3800802	调节板	Rubber cushion	4
8	PF3800802	踏板轴座螺母	Nut	2
9	PF3800802	踏板座套	Treadle cushion	2
10	PF3800802	踏板轴座	Treadle bracket	1
11	PF3800802	踏板	Treadle	1
12	PF3800802	踏板垫	Gasket	1
13	PF3800802	踏板杆	Treadle pitman	1
14	PF3800802	踏板杆杆螺钉	Screw	2
15	PF3800802	脚踏开关拉杆螺母	Nut	5
16	PF3800802	脚踏开关拉杆弹簧垫圈	Spring washer	2
17	PF3800802	脚踏开关拉杆球头球头	Joint bearing	2
18	PF3800802	脚踏开关拉杆	Pull rod	2
19	PF3800802	脚踏开关拉杆	Joint	1
20	PF3800802	脚踏开关拉杆	Joint	1
21	PF3800802	脚踏开关拉杆	Joint	1
22	PF3800802	脚踏开关拉杆	Joint	1
23	PF3800802	脚踏开关拉杆	Joint	1
24	PF3800802	脚踏开关拉杆	Joint	1
25	PF3800802	脚踏开关拉杆	Joint	1
26	PF3800802	脚踏开关拉杆	Joint	1
27	PF3800802	脚踏开关拉杆	Joint	1
28	PF3800802	脚踏开关拉杆	Joint	1

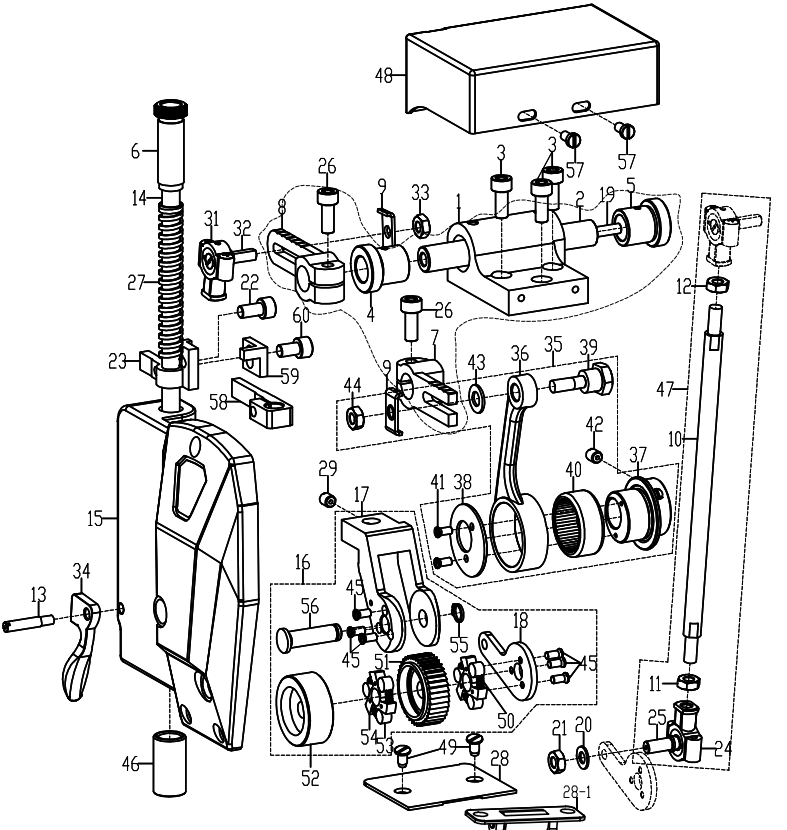
13. 单针、三针专用部件



13. 单针、三针专用部件 Model one & three needle high speed chainstitch				
序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PF55508310	针杆	Needle bar	1
2	PF5550311	针杆线钩	Small thread gauge	1
3	PF5550312	机针螺钉	Screw	1
4	PFDT1716	机针	Needle	1
5	PF48100310	压脚组件	Presser foot asm	1
6	PF48100442	压脚板	Throat plate	1
7	PF48100439	压脚板	Reed dog	1
8	PF380023501	针头 (斜三针)	Needle clamp	1
9	PF5550340	支针螺钉	Screw	3
10	PFDT17126AS	多针机针	Needle	3
11	PF380031001	压脚部件 (斜三针)	Presser foot asm	1
12	PF380044201	针板 (斜三针)	Throat plate	1
13	PF380043901	送料牙 (斜三针)	Reed dog	1
14	PF38000647	左弯针	Looper (left)	1
15	PF20520106	弯针螺钉	Screw	2
16	PF38000645	左弯针曲柄	Looper holder asm (left)	1
17	PF5550648	左弯针曲柄螺钉	Screw	1
18	PF48100670	后移动护针板	Rear moving needle guard	1
19	PF380067001	后移动护针板 (1/4) 斜三针	Rear moving needle guard	1

13. 单针、三针专用部件 Model one & three needle high speed chainstitch				
20	PF380067401	左固定护针杆 (斜三针)	Counter needle guard	1
21	PF4800674	固定护针杆	Counter needle guard	1
22	PF38000651	右弯针	Looper (right)	2
23	PF38000647X	中弯针	Looper (middle)	1
24	PF20520106	左弯针曲柄螺钉	Screw	6
25	PF380064502	中弯针曲柄	Looper holder asm (middle)	3
26	PF68425022	中弯针曲柄螺钉	Screw	3
27	PF3800739	面线松线爪	Tension release latch	2
28	PF5550725	面线松线爪螺钉	Screw	2
29	PF3800778	底线导线架	Lower thread tension asm	1
30	PF3800778	底线导线架	Thread releaser	1
31	PF3800778	底线导线架	Bracket	1
32	PF3800778	底线导线架	Needle thread tension asm	1
33	PF3800778	底线导线架	Bracket	1
34	PF48100728	面线松线轴	Thread releaser	1
35	PF48100789	面线松线轴	Needle thread tension asm	1
36	PF5550725	面线松线轴螺钉	Bracket	1
37	PF48100789	面线松线轴	Tension release latch	2
38	PF5550725	面线松线轴螺钉	Screw	2
39	PF48100778	底线导线架	Lower thread tension asm	1
40	PF380064501	弯针曲柄	Bracket	1
41	PF380064501	弯针曲柄	Looper holder asm (middle)	2

14. 直驱拖轮装置部分 Direct drive tugboat components



14. 直驱拖轮装置部分 Direct drive tugboat components

序号 Ref. No.	件号 Part No.	名称	Description	数量 QTY
1	PF3800150101	拖轮安装座组件		1
2	PF380015010101	拖轮安装座	Puller base	1
3	PF380015010102	安装座短轴	Base short shaft	1
3	SCJ2008	安装座螺栓	Screw	3
5	PF380015010104	安装座抽套	Bushing	1
5	PF380015010104	安装座抽套	Bushing	1
6	PF38001505	拖轮压杆调压螺母	Puller regulator nut	1
7	PF380015010107	曲柄	Crank	1
8	PF3800150101SF08	曲柄	Crank	1
9	PF38001510	曲柄位置指示板	Crank indicating board	2
10	PF380015103310	双头螺栓	Screw	1
11	PF380015110311	双头螺栓M8螺母左旋	Nut	1
12	PF380015110312	双头螺栓M8螺母右旋	Nut	1
13	PF38001512	拖轮升降扳手轴位螺钉	Puller adjustable bolt	1
14	PF38001514	拖轮压杆	Puller compressive rod	1
15	PF3800DP010107L	拖轮面板	Puller board	1
16	PF38001517	拖轮组件（铁）	Puller component	1
	PF3800151701	拖轮组件（造型橡胶）	Puller component	1
	PF3800151702	拖轮组件（圆柱面橡胶）		
17	PF3800151708	拖轮支架	Puller support	1
18	PF3800151708	拖轮驱动板	Puller driven board	1
19	PF5550627	油线	Oil wick	1
20	SCJ3022	垫圈	Washer	1
21	PF3800152702	关节连杆螺母	Nut	1
22	SCJ2007	拖轮导架螺钉	Screw	1
23	PF38001526	拖轮导架	Puller guide	1
24	PF380015110324	铜连杆关节（左旋）	Copper bar joint	1
25	PF3800152701	关节连杆螺母	Joint bar bolt	1
26	SCJ2049	曲线板弹簧	Screw	2
27	PF38001528	拖轮压紧杆弹簧	Puller compressive bar spring	1
28	PF38001529	拖轮盖板	Puller compressive board	1
	PF38001529GL	下滚轮		
29	SCJ2033	拖轮支架固定螺钉	Screw	1
31	PF380015110331	铜连杆关节（右旋）	Copper bar joint	1
32	PF3800153401	关节连杆螺母	Screw	1
33	PF3800153402	关节连杆螺母	Nut	1
34	PF38001536	拖轮扳手	Puller spanner	1
35	PF38001537	大连杆组件	Big bar component	1
36	PF3800153701	拖轮提升偏心凸轮大连杆	Puller lift camshaft big bar	1
37	PF3800153702	拖轮提升偏心凸轮	Puller lift camshaft	1
38	PF3800153703	偏心凸轮板	Camshaft cover	1
39	PF3800153704	大连杆轴位螺钉	Big bar bolt	1
40	PF3800153705	滚针油杯	Needle rolling bearing	1
41	PF3800153706	偏心凸轮盖板螺钉	Screw	2
42	PF555047	偏心凸轮垫圈	Screw	2
43	PF3800153708	大连杆轴位螺钉垫片	Washer	1
44	PF3800153709	大连杆轴位螺钉螺母	Nut	1
45	PF3800151703	拖轮组件安装螺钉	Screw	1
46	PF38001538	拖轮杆衬套	Puller compressive bar sleeve	1
47	PF3800151103	拖轮杆组件	Big bar component	1
48	PF38001540	芯壳	Cover	1
49	PF5550637	双头螺栓	Screw	2
50	PF3800151704	棘轮弹簧	Spring	6
51	PF3800151705	拖布杆（铁）	Puller	1
52	PF38001544	拖布杆（橡胶）	Puller	1
53	PF3800151706	滚柱	Pin	6
54	PF3800151707	棘轮冲头	Ratchet	2
55	SCJ1034	销环	Retaining ring	1
56	PF38001556	单头螺栓	Shaft	1
57	PP0150227	罩壳螺母	Screw	2
58	PF3800030601	压杆导架	Pranor bar guide bracket asm	1
59	PF3800155701	压杆导架联动支架	Bracket	1
60	SCJ2084	压杆导架联动支架螺钉	Screw	2
61	PF3830044201X	下滚轮针板（斜三针）		1
	PF3830044203X	下滚轮针板（品三针）		1