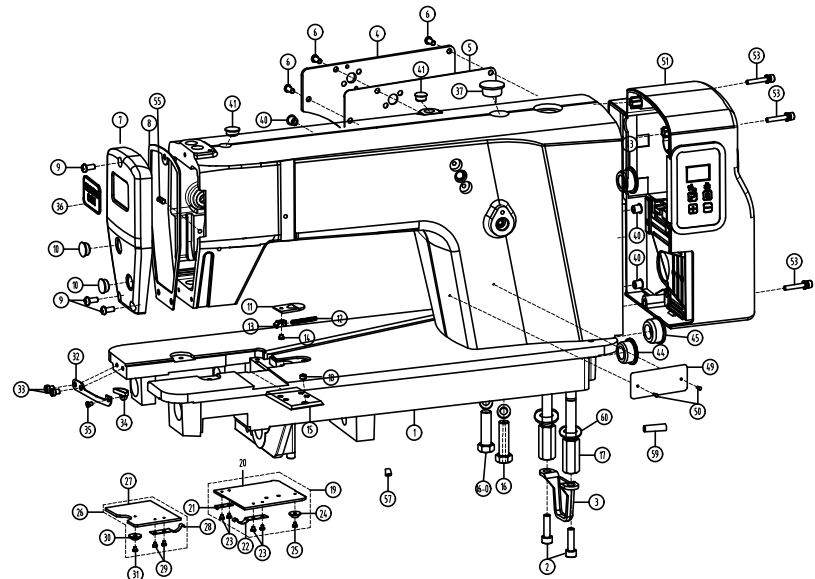


3800TD

键式平缝机系列

零件图册
Parts Manual

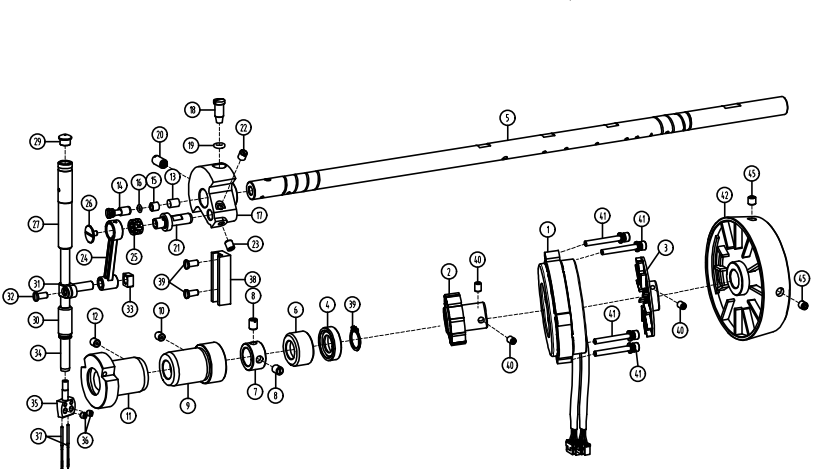
1. 机壳分组件 Arm bed components



1. 机壳分组件 Arm bed components

序号 Ref.No	件号 Part No	名称	Description	数量 QTY
1	3138T00601	机壳部件	Arm bed kompte	1
2	3138T00501	拖轮机壳部件	拖轮机壳部件	选配
3	PF3800006	底板支撑螺钉	Screw	2
4	PF38000103	底板支撑板	Bed support	1
5	PF38000104L	后盖板	Side plate	1
6	PF380001051	后盖板垫	Gasket	1
7	PF3800T0107L	后盖板螺钉	Side plate screw	8
8	PF3800T0108	面板	Face plate	1
9	PF3800T0107	面板垫	Face plate gasket	1
10	PF6150107	面板螺钉	Screw	3
11	PF6150104	面板调节螺孔塞	Rubber plug	2
12	PF38000111	凸轮盖压板	Can cover latch	1
13	PF38000112	凸轮盖压板弹簧	Spring	1
14	PF38000113	凸轮盖压板弹簧座	Spring suspension	1
15	PF38000114	凸轮盖压板座螺钉	Screw	1
16	PF38000115	附件安装板	Attachment installing plate	1
17-01	SCJ2058	排线螺钉	Screw	1
17	SCJ2055	排线螺钉	Screw	1
18	SCJ2056	排线螺钉	Screw	2
19	PF38000118	附件安装板定位螺钉	Screw	1
20	PF38000120	凸轮盖	Can cover sam	1
21	PF38300120	凸轮盖	Can cover	1
22	PF38000121	凸轮盖	Can cover	三针
23	PF38000122	凸轮盖托板	Can cover	1
24	PF403021561	凸轮盖弹簧	Spring	4
25	PF38000124	凸轮盖弹簧螺钉	Screw	1
26	PF38000118	凸轮盖导轮	Can cover guide	1
27	PF38000127	凸轮盖导轮螺钉	Screw	1
28	PF38000128	凸轮盖导轮垫圈	Screw	1
29	PF38000118	凸轮盖导轮垫圈	Screw	2
30	PF38000130	凸轮盖导轮垫圈	Screw	1
31	PF38000130	凸轮盖导轮垫圈	Screw	1
32	PF38000132	凸轮盖导轮垫圈	Screw	1
33	PF5550633	凸轮盖导轮垫圈	Screw	2
34	PF38000134	凸轮盖导轮垫圈	Screw	1
35	PF5550834	凸轮盖导轮垫圈	Screw	1
36	PF5550834	凸轮盖导轮垫圈	Screw	1
37	PF5550834	凸轮盖导轮垫圈	Screw	1
38	PF5550834	凸轮盖导轮垫圈	Screw	1
39	PF5550834	凸轮盖导轮垫圈	Screw	1
40	PF38000140	凸轮盖导轮垫圈	Screw	3
41	PF5550112	凸轮盖导轮垫圈	Screw	1
42	PF403021561	凸轮盖导轮垫圈	Screw	2
43	PF38000143	凸轮盖导轮垫圈	Screw	1
44	PF38000144	凸轮盖导轮垫圈	Screw	1
45	PF38000145	凸轮盖导轮垫圈	Screw	1
46	PF38000146	凸轮盖导轮垫圈	Screw	1
47	PF38000147	凸轮盖导轮垫圈	Screw	1
48	PF38000148	凸轮盖导轮垫圈	Screw	1
49	PF38000149	凸轮盖导轮垫圈	Screw	1
50	PF38000150	凸轮盖导轮垫圈	Screw	1
51	PF38000151	凸轮盖导轮垫圈	Screw	1
52	PF38000152	凸轮盖导轮垫圈	Screw	1
53	PF38000153	凸轮盖导轮垫圈	Screw	1
54	PF38000154	凸轮盖导轮垫圈	Screw	1
55	PF38000155	凸轮盖导轮垫圈	Screw	1
56	PF38000156	凸轮盖导轮垫圈	Screw	1
57	PF38000157	凸轮盖导轮垫圈	Screw	1
58	PF38000158	凸轮盖导轮垫圈	Screw	1
59	PF38000159	凸轮盖导轮垫圈	Screw	1
60	PF38000160	凸轮盖导轮垫圈	Screw	1
61	PF38000161	凸轮盖导轮垫圈	Screw	1
62	PF38000162	凸轮盖导轮垫圈	Screw	1

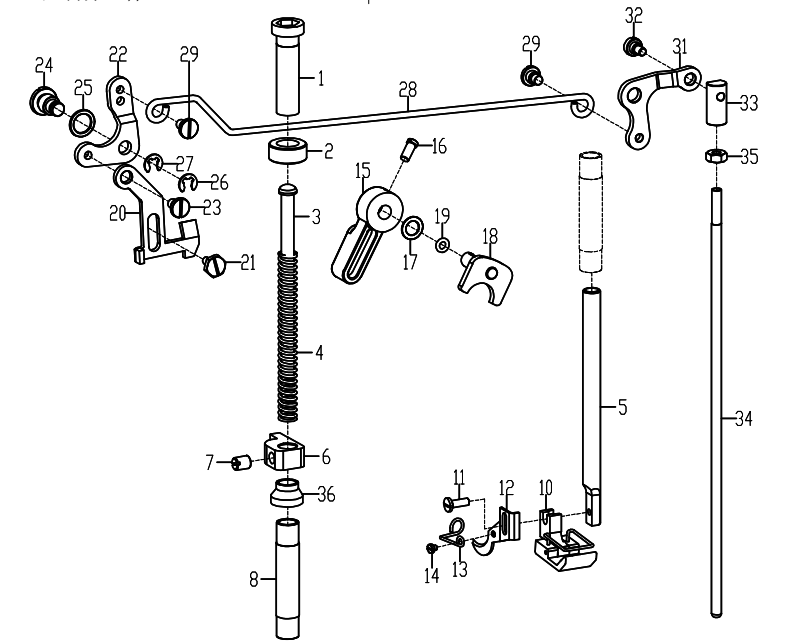
2. 上轴针杆分组件 Main shaft & needle bar components



2. 上轴针杆分组件 Main shaft & needle bar components

序号 Ref.No	件号 Part No	名称	Description	数量 QTY
1	PFQ1ProK2J0104	无壳电机组件	Motor stator	1
2	PFQ1ProK2J0104	电机转子	motor totor	1
3	PFQ1ProK2J0104	扇叶	fan	1
4	PF38000204	上轴油封	Oil seal	1
5	PF3800T0205	上轴	Main shaft	1
6	PF3800D0206	上轴后套部件	Main shaft bushing rear	1
7	PF38000207	上轴挡圈螺钉	Main shaft thrust collar	1
8	PF555047	上轴挡圈螺钉	Screw	2
9	PF38000209	上轴中轴套部件	Main shaft bushing intermediate	1
10	PF555056	中轴套螺钉	Screw	1
11	PF38000211	中轴套螺钉	Screw	1
12	PF555027	中轴套螺钉	Screw	1
13	PF5550211	中轴套螺钉	Screw	1
14	PF5550212	中轴套螺钉	Screw	1
15	PF5550213	中轴套螺钉	Screw	1
16	PF5550214	中轴套螺钉	Screw	1
17	PF3800021701	针杆曲柄	Counterweight asm	1
18	PF5550216	针杆固定定位螺钉	Screw	1
19	PF5550217	针杆固定定位螺钉	Screw	1
20	PF5550218	针杆固定定位螺钉	Screw	1
21	PF38000221	针杆固定定位螺钉	Screw	1
22	PF5550330	针杆固定定位螺钉	Screw	1
23	PF5550330	针杆固定定位螺钉	Screw	1
24	PF555031	针杆固定定位螺钉	Screw	1
25	PF555022401	针杆固定定位螺钉	Screw	1
26	PF5550228	针杆固定定位螺钉	Screw	1
27	PF38000227	针杆固定定位螺钉	Screw	1
28	PF555037	针杆固定定位螺钉	Screw	1
29	PF555038	针杆固定定位螺钉	Screw	1
30	PF555038	针杆固定定位螺钉	Screw	1
31	PF555038	针杆固定定位螺钉	Screw	1
32	PF555038	针杆固定定位螺钉	Screw	1
33	PF555038	针杆固定定位螺钉	Screw	1
34	PF38000234	针杆固定定位螺钉	Screw	1
35	PF38000235	针杆固定定位螺钉	Screw	1
36	PF5550227	针杆固定定位螺钉	Screw	1
37	PF5550227	针杆固定定位螺钉	Screw	1
38	PF5550227	针杆固定定位螺钉	Screw	1
39	PF5550227	针杆固定定位螺钉	Screw	1
40	PF5550227	针杆固定定位螺钉	Screw	1
41	PF5550227	针杆固定定位螺钉	Screw	1
42	PF5550227	针杆固定定位螺钉	Screw	1
43	PF5550227	针杆固定定位螺钉	Screw	1
44	PF5550227	针杆固定定位螺钉	Screw	1
45	PF5550227	针杆固定定位螺钉	Screw	1
46	PF5550227	针杆固定定位螺钉	Screw	1

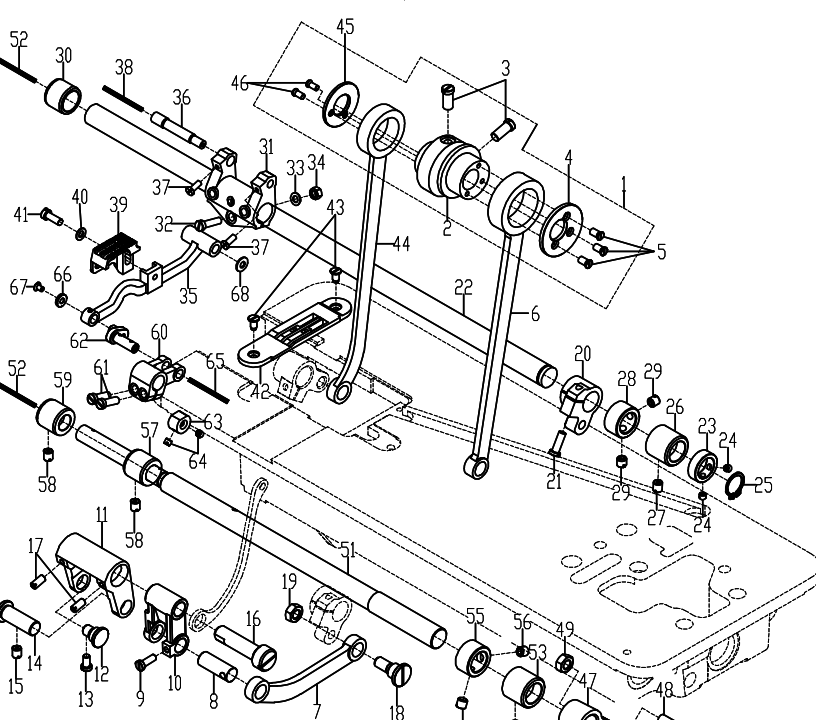
3. 压料分组件 Presser bar components



3. 压料分组件 Presser bar components

序号 Ref.No	件号 Part No	名称	Description	数量 QTY
1	PFQ541	压料螺钉	Presser spring regulaior	1
2	PFQ542	压料螺钉	Nut	1
3	PF555043	压料螺钉	Presser bar guide bar	1
4	PF555044	压料螺钉	Presser spring	1
5	PF38000305	压料螺钉	Presser bar	1
6	PF38000306	压料螺钉	Presser bar guide bracket asm	1
7	PF555047	压料螺钉	Screw	1
8	PF5550410	压料螺钉	Presser bar bushing lower	1
9	PF38000310	压料螺钉	Presser foot asm	1
10	PF5550412	压料螺钉	Screw	1
11	PF38000312	压料螺钉	Thread knife	1
12	PF38000313	压料螺钉	Thread knife guide	1
13	PF38000314	压料螺钉	Thread knife	1
14	PF38000315	压料螺钉	Thread knife	1
15	PF38000316	压料螺钉	Thread knife	1
16	PF38000317	压料螺钉	Thread knife	1
17	PF38000318	压料螺钉	Thread knife	1
18	PF38000319	压料螺钉	Thread knife	1
19	PF38000320	压料螺钉	Thread knife	1
20	PF38000321	压料螺钉	Thread knife	1
21	PF38000322	压料螺钉	Thread knife	1
22	PF38000323	压料螺钉	Thread knife	1
23	PF38000324	压料螺钉	Thread knife	1
24	PF38000325	压料螺钉	Thread knife	1
25	PF38000326	压料螺钉	Thread knife	1
26	PF38000327	压料螺钉	Thread knife	1
27	PF38000328	压料螺钉	Thread knife	1
28	PF38000329	压料螺钉	Thread knife	1
29	PF38000330	压料螺钉	Thread knife	1
30	PF38000331	压料螺钉	Thread knife	1
31	PF38000332	压料螺钉	Thread knife	1
32	PF38000333	压料螺钉	Thread knife	1
33	PF38000334	压料螺钉	Thread knife	1
34	PF38000335	压料螺钉	Thread knife	1
35	PF38000336	压料螺钉	Thread knife	1
36	PF38000337	压料螺钉	Thread knife	1

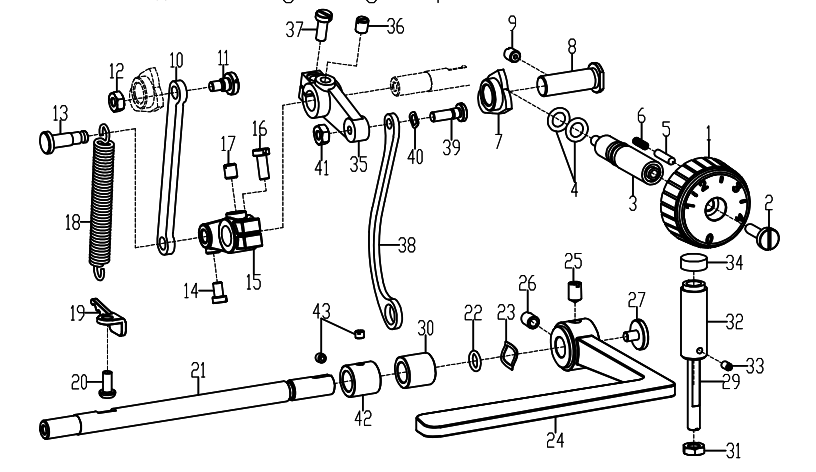
4. 送料分组件 Feed mechanism components



4. 送料分组件 Feed mechanism components

序号 Ref.No	件号 Part No	名称	Description	数量 QTY
1	PF38000401	送料偏心轮部件	Feed eccentric cam asm	1
2	PF38000402	送料偏心轮	Feed eccentric vam	1
3	PF555063	送料偏心轮螺钉	Screw	2
4	PF38000404	送料偏心轮垫圈	Feed eccentric thrust washer	1
5	PF38000405	送料偏心轮垫圈	Screw	1
6	PF38000406	送料偏心轮垫圈	Feed rocker shaft connecting rod	1
7	PF38000407	送料偏心轮垫圈	Connecting rod	1
8	PF38000408	送料偏心轮垫圈	Connecting pin	1
9	PF6150607	送料偏心轮垫圈	Screw	1
10	PF38000410	送料偏心轮垫圈	Feed driving rocker arm	1
11	PF38000411	送料偏心轮垫圈	Reed driving rocker	1
12	PF38000412	送料偏心轮垫圈	Hinge pin	1
13	PF6150227	送料偏心轮垫圈	Screw	1
14	PF38000414	送料偏心轮垫圈	Hinge pin	1
15	PF555022	送料偏心轮垫圈	Screw	1
16	PF38000416	送料偏心轮垫圈	Hinge pin	1
17	PF38000417	送料偏心轮垫圈	Screw	2
18	PF38000418	送料偏心轮垫圈	Hinge screw	1
19	PF5550651	送料偏心轮垫圈	Nut	1
20	PF38000420	送料偏心轮垫圈	Feed rocker shaft crank	1
21	PF5550629	送料偏心轮垫圈	Screw	1
22	PF38000422	送料偏心轮垫圈	Feed rocker	1
23	PF38000423	送料偏心轮垫圈	Thrust collar	1
24	PF5550511	送料偏心轮垫圈	Screw	2
25	SCJ1036	送料偏心轮垫圈	Retaining ring	1
26	PF38000426	送料偏心轮垫圈	Bushing	1
27	PF5550629	送料偏心轮垫圈	Screw	1
28	PF5550633	送料偏心轮垫圈	Thrust collar	1
29	PF555047	送料偏心轮垫圈	Screw	2
30	PF38000430	送料偏心轮垫圈	Bushing	1
31	PF380004301	送料偏心轮垫圈	Feed rocker	1
32	PF38000432	送料偏心轮垫圈	Screw	1
33	PF5550630	送料偏心轮垫圈	Washer	1
34	PF38000434	送料偏心轮垫圈	Nut	1
35	PF3800043501	送料偏心轮垫圈	Feed bar	1
36	PF3800043501	送料偏心轮垫圈	Feed bar shaft	1
37	PF555049	送料偏心轮垫圈	Screw	2
38	PF5550627	送料偏心轮垫圈	Oil wick	1
39	PF38000439	送料偏心轮垫圈	Reed dog	1
40	PF5550630	送料偏心轮垫圈	Washer	1
41	PF6150809	送料偏心轮垫圈	Screw	1
42	PF38000442	送料偏心轮垫圈	Throat plate	1
43	PF38000442X	送料偏心轮垫圈	Throat plate	1
44	PF3800044201X	送料偏心轮垫圈	Throat plate	1
45	PF3800044203X	送料偏心轮垫圈	Throat plate	1
46	PF5550637	送料偏心轮垫圈	Screw	2
47	PF38000444	送料偏心轮垫圈	Feed driving shaft conoecting rod	1
48	PF38000445	送料偏心轮垫圈	Feed driving eccentric thrust washer	1
49	PF38000446	送料偏心轮垫圈	Screw	2
50	PF38000447	送料偏心轮垫圈	Feed driving shaft crank rear	1
51	PF38000448	送料偏心轮垫圈	Hinge screw	1
52	PF5550651	送料偏心轮垫圈	Nut	1
53	PF5550629	送料偏心轮垫圈	Screw	1
54	PF38000451	送料偏心轮垫圈	Feed driving shaft	1
55	PF5550627	送料偏心轮垫圈	Oil wick	1
56	PF38000452	送料偏心轮垫圈	Bushing	1
57	PF6150326	送料偏心轮垫圈	Screw	1
58	PF38000453	送料偏心轮垫圈	Thrust collar	1
59	PF5550625	送料偏心轮垫圈	Screw	2
60	PF38000457	送料偏心轮垫圈	Bushing	1
61	PF5550227	送料偏心轮垫圈	Screw	1
62	PF38000459	送料偏心轮垫圈	Bushing	1
63	PF38000460	送料偏心轮垫圈	Feed rocker shaft crank	1
64	PF38000461	送料偏心轮垫圈	Screw	1
65	PF38000462	送料偏心轮垫圈	Screw	1
66	PF38000463	送料偏心轮垫圈	Screw	1
67	PF38000464	送料偏心轮垫圈	Screw	1
68	PF38000465	送料偏心轮垫圈	Screw	1

5. 送料调节分组件 Feed regulating components

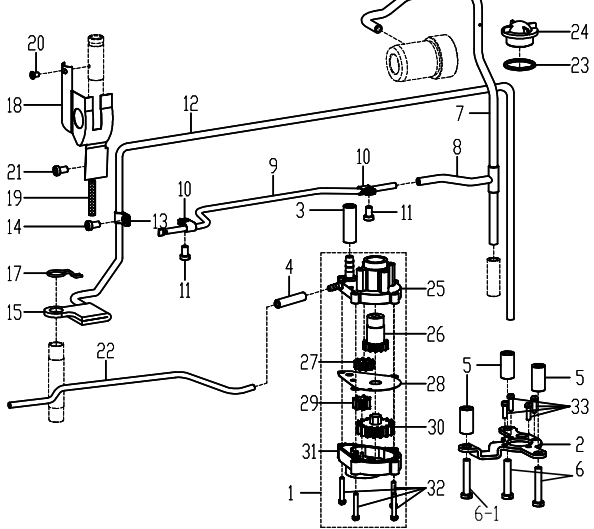


5. 送料调节分组件 Feed regulating components

序号 Ref.No	件号 Part No	名称	Description	数量 QTY
1	PF38000501Q	送料调节器部件	Stitch dial asm	1
2	PF555072	送料调节器螺钉	Screw	1
3	PF38000503	送料调节器螺母	Feed regulating screw	1
4	PF38000504	送料调节器O形圈	O-Rubber ring	1
5	PF38000505	送料调节器销钉	Stitch dial lock pin	1
6	PF555076	送料调节器合销	Stitch dial lock spring	1
7	PF38000507	送料调节器	Feed regulator	1
8	PF38000508	送料调节器销	Hinge pin	1
9	PF5550330	送料调节器销钉	Screw	1
10	PF38000510	送料调节器销钉	Feed regulator connecting rod	1
11	PF38000512	送料调节器销钉	Nut	1
12	PF38000513	送料调节器销钉	Tension spring suspension stud	1
13	PF5550633	送料调节器销钉	Screw	1
14	PF38000515	送料调节器销钉	Tension spring suspension crank	1
15	PF5550648	送料调节器销钉	Screw	1
16	PF5550330	送料调节器销钉	Screw	1
17	PF38000518	送料调节器销钉	Tension spring	1
18	PF38000519	送料调节器销钉	Suspension bracket	1
19	PF6150107	送料调节器销钉	Screw	1
20	PF38000521	送料调节器销钉	Reverse feed control kver shaft	1
21	PF6150624	送料调节器销钉	O-Rubber ring	1
22	SCJ3028	送料调节器销钉	Waved washer	1
23	PF38000524	送料调节器销钉	Reverse feed control lever	1
24	PF5550718	送料调节器销钉	Screw	1
25	PF5550330	送料调节器销钉	Screw	1
26	PF38000527	送料调节器销钉	Screw	1

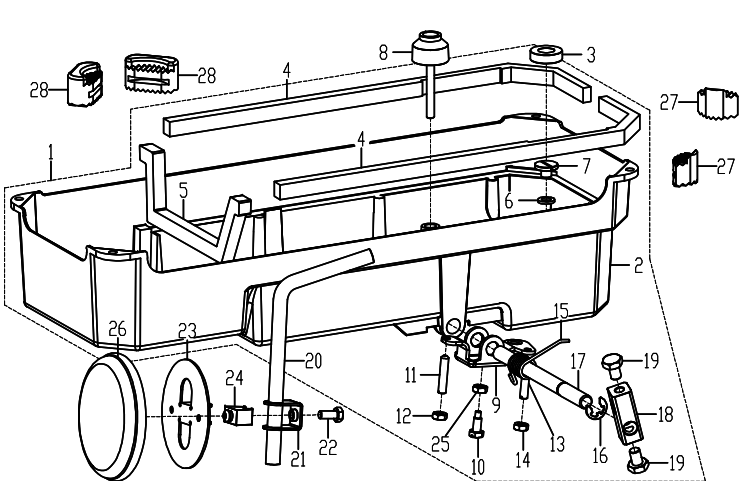
7. 接线、松线、夹线分组件 Thread take-up, tension, and tensing assembly complete				
38	PF5550725	导线钩螺钉	Screw	1
39	PF38000739	面线松线爪	Tension release latch	1
40	PF5550725	面线松线爪螺钉	Screw	1
41	PF38000748	面线打线凸轮	Looper thread take-up cam	1
42	PF38000750	底线打线凸轮定位螺钉	Screw	1
43	PF38000751	凸轮导线钩部分	Looper thread guide asm	1
44	PF38000751	凸轮导线钩部分	Looper thread guide asm	三针
44	PF38000761	凸轮导线架	Thread guide plate	1
45	PF5550725	凸轮导线架螺钉	Screw	2
46	PF3800075102	底线双导线钩	Looper thread guide	1
47	PF3800075103	底线双导线钩螺钉	Screw	1
48	PF38000751SF04	底线导线止动簧	Thread guide stopper spring	1
49	PF3800075105	底线导线止动簧螺钉	Screw	2
50	PF3800075106	底线脱线钢丝	Cast-off wire	1
51	PF3800075107	底线脱线钢丝螺钉	Screw	1
52	PF3800075108	底线脱线钢丝螺钉垫圈	Washer	2
53	PF3800075109	底线导线簧	Thread guide spring	1
54	PF3800075110	凸轮过线螺钉螺母	Nut	1
55	PF3800075111	凸轮过线螺钉	Thread guide stud	1
56	PF38000764	凸轮导线钩（右）	Looper thread guide	1
57	PF38000765	凸轮板线爪	Castoff plate	1
58	PF38000766	凸轮导线钩（左）	Looper thread guide	1
59	PF3800075115	凸轮导线环	Collar	2
60	PF3800075116	凸轮导线钩螺钉	Screw	1
61	PF38000769	凸轮导线钩	Looper thread guide	三针
62	PF38000769	凸轮导线钩	Looper thread guide	1
63	PF5550725	底线导线管	Looper thread guide tube	1
64	PF38000772	松线轴套	Tension release shaft bushing	1
65	PF38000773	松线轴套螺钉	Screw	2
66	PF38000774	底线松线轴	Looper thread release shaft	1
67	PF5550416	底线松线轴O型圈	O-Rubber ring	1
68	PF38000776	底线松线轴曲柄部件	Tension release arm asm	1
69	PF38000777	底线松线轴螺母	Nut	1
70	PF38000778	底线夹线器部件	Lower thread tension asm	1
71	PF38000779	夹线器安装板	Tension installing plate	2
72	PF38000780	夹线器导线板	Looper thread tension control plate	2
73	PF38000781	底板双面导线板	Thread guide	2
74	PF38000782	底线夹线器止转销	Spring pin	2
75	PF38000783	夹线螺钉	Screw	2
76	PF38000784	底线夹线板止转销	Tension disc	4
77	PF38000785	底线夹线簧	Looper thread tension spring	2
78	PF38000786	底线夹线止转圈	Tension spring bushing	2
79	PF38000787	底线夹线螺母	Nut	2
80	PF5550725	夹线器安装板螺钉	Screw	2
81	PF38000789	底线松线爪	Looper thread release latch	1
82	PF5550725	底线松线爪螺钉	Screw	1
83	PF38000791	小线钩	Small thread gauge	1

8、润滑油分组件 Lubrication



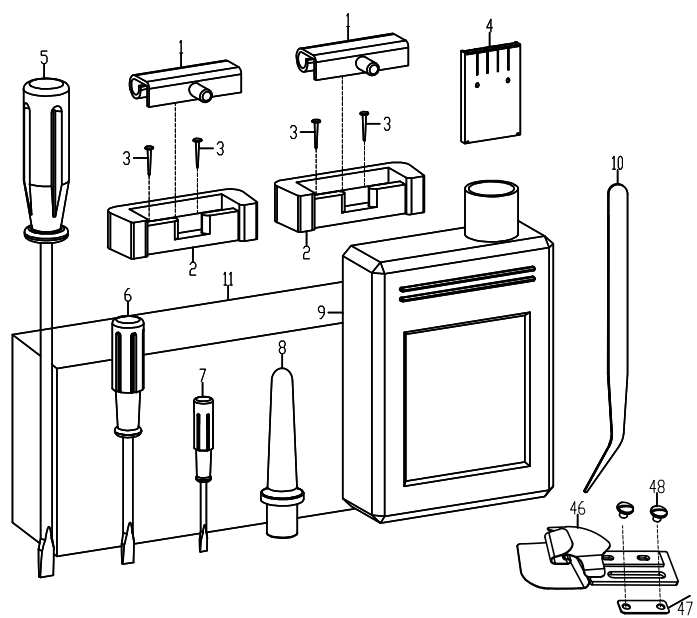
序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PF38000801	油泵部件	Lubricating oil pump asm	1
2	PF3800080101	油泵安装板	Oil pump installing base	1
3	PF38000811	上轴供油管接头	Rubber joint	1
4	PF38000812	下轴供油管接头	Rubber joint	1
5	PF38000813	油泵垫圈	Collar	3
6	PF38000814	油泵螺钉1	Screw	1
6-01	PF380008142	油泵螺钉2	Screw	2
7	PF38000815	上轴供油管	Main shaft oil tube	1
8	PF38000818	齿轮供油管橡皮接头	Oil sight window base	1
9	PF38000819	齿轮供油管	Gear oil pipe	1
10	PF5550827	齿轮供油管夹	Holder	1
11	PF5550633	齿轮供油管夹螺钉	Screw	2
12	SCJ509	上轴回油管	Oil return tube asm	1
13	PF5550827	回油管夹	Oil return tube holder	3
14	PF5550633	回油管夹螺钉	Screw	1
15	PF3800081028	回油除尘毡	Oil felt	1
17	PF5550831	回油毡夹	Oil felt presser	1
18	PF38000829	面部挡油板	Arm oil shield	1
19	PF5550627	面部挡油板油线	Oil wick	1
20	PF5550834	面部挡油板上螺钉	Screw	1
21	PF5550725	面部挡油板下螺钉	Screw	1
22	PF38000833	下供油管	Oil tube	1
23	PF5550824	油圈O形圈	O-Rubber ring	1
24	PF3800080102	油窗	Oil sight window	1
25	PF3800080102	油泵壳体	Oil pump housing	1
26	PF3800080103	齿轮	Gear	1
27	PF3800080104	齿轮	Gear	1
28	PF3800080105	齿轮油泵齿轮托板	Oil pump gear support plate	1
29	PF3800080106	齿轮	Gear	1
30	PF3800080107	齿轮	Gear	1
31	PF3800080108	油泵盖	Oil pump cover	1
32	PF3800080109	油泵盖螺钉	Screw	3
33	PF3800080110	油泵安装螺钉	Screw	4

9、油盘、膝抬压脚分组件 Oil reservoir & knee lifter components



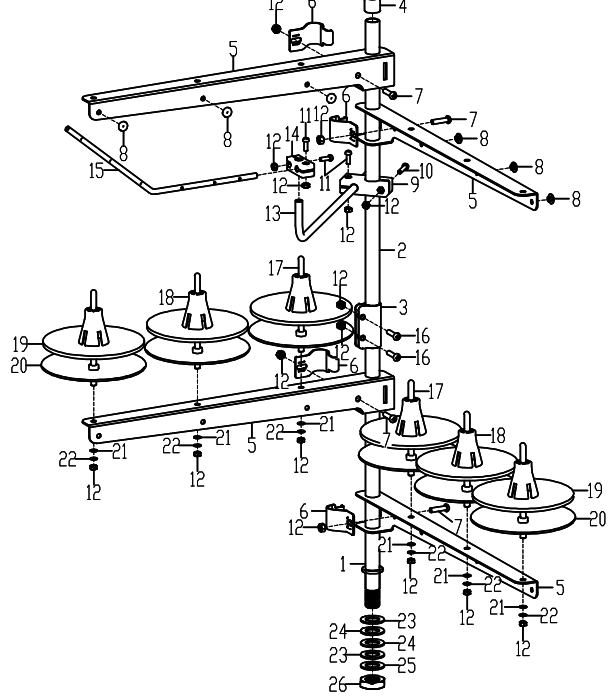
序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PF38000902	油盘部件	Oil reservoir asm	1
2	PF38000902	油盘	Oil reservoir	1
3	SCJ6051	油盘磁铁	Oil TIservoir magnet	1
4	PF3800090401	油盘侧面垫	Gasket	1
5	PF3800090401	油盘端面垫	Gasket	2
6	PF555096	排油螺钉O形圈	O-Rubber ring	1
7	PF555096	排油螺钉	Screw	1
8	PF38000912	膝抬压脚顶销	Knee press lifter rod	1
9	PF38000909	膝抬脚双向曲柄	Lining	1
10	PF5550913	双向曲柄螺钉	Screw	1
11	PF5550914	双向曲柄限位螺母	Nut	1
12	PF5550915	双向曲柄调节螺母	Nut	1
13	PF5550914	双向曲柄调节螺母	Nut	1
14	PF5550915	双向曲柄调节螺母	Nut	1
15	PF38000915	双向曲柄扭簧	Spring	1
16	SCJ1037	膝抬脚轴开口挡圈	Thimisi ring	1
17	PF38000921	膝抬脚轴	Knee press rod	1
18	PF5550919	膝抬脚轴横杆节点	Bearing bracket	1
19	PF5550920	膝抬杆节点螺钉	Screw	2
20	PF5550922	膝抬杆	Knee lifter plate rod	1
21	PF5550925	膝抬板节点	Knee prodd plate cover joini	1
22	PF5550927	膝抬板节点螺钉	Screw	1
23	PF5550923	膝抬板	Knee press plate	1
24	PF38000926	Y字形	Knee press plate spring	1
25	PF5550915	双向曲柄螺母螺钉	Nut	1
26	PF5550924	膝抬板垫套	Knee press plate cover	1
27	PF555096	小防震垫	Small rubber cushion	2
28	PF555099	大防震垫	Big rubber cushion	2

10、机头附件 Machine head accessories



序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PF5551001	机头连接钩部件	Machine hinge plate asm	2
2	PF5551002	机头连接钩座	Machine hinge plaie	2
3	SCJ001801	机头连接钩座钉	Nail	4
4	PFDT17V16	机针 16#	Needle	1
5	PF55510016	螺丝刀（大）	Screw driver (L)	2
6	PF55510017	螺丝刀（中）	Screw driver (M)	1
7	PF55510018	螺丝刀（小）	Screw driver (S)	1
8	PF55510021	机头支柱	Machine rcet pin	1
9	BF700192	油箱部件	Lubricating unit case asm	1
10	BF700M1916	镊子	Tweezers	1
11	PF03031040	机头罩	Magnpe head cover	1
12	PF5550915	双向曲柄限位螺母	Nut	1
46	PF38000146	卷边器部件 1/4	Flange parts	1
47	PF380001461	卷边器部件 3/8	Flange parts	1
47	PF38000147	卷边器垫块	Flanger pad	选配
48	PF38000148	卷边器螺钉	Screw	2

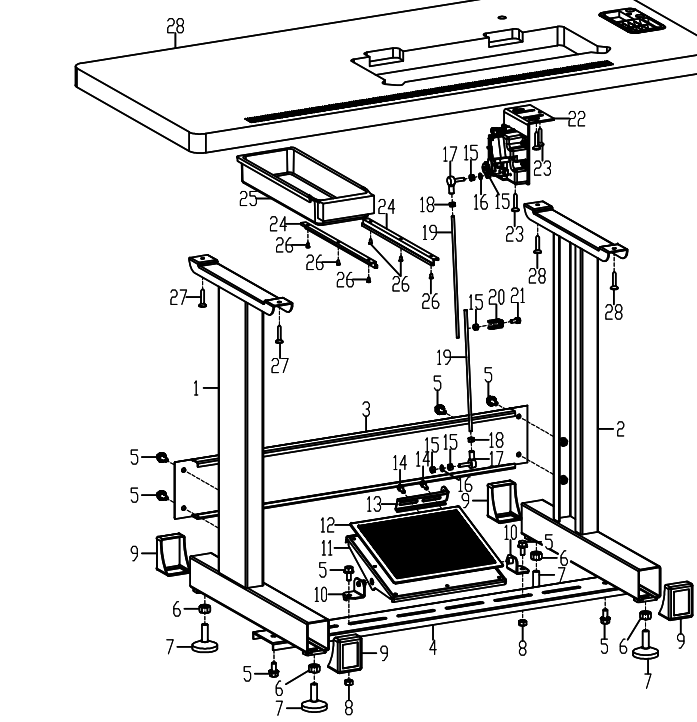
11、过线架分组件 Thread stand components



序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PF55508310	线架杆下节	Spool rest rod (upper)	1
2	PF48100442	线架杆上节	Spool rest rod (lower)	1
3	PF5550312	线架杆接头	Spool rested joint	1
4	PFDT17V16	线架杆顶防护橡皮	Spool rest rod rubber cap	1
5	PF5550340	线架过线杆	Thread guide asm	4
6	PFDT17V126GAS	线架过线架	Thread guide asm joint	4
7	PF383004201	线架过线架螺钉	Screw	1
8	PF3830043901	导线圈	Thread guide ring	4-6
9	PF38000647	线架导线杆夹	Thread guide arm holder	1
10	PF20520106	线架导线杆夹螺钉	Screw	1
11	PF38000645	线架导线杆夹螺母	Nut	1
12	PF5550948	左弯针曲柄螺钉	Screw	14-16
13	PF48100670	摆动护针	Thread guide arm	1
14	PF3830067001	摆动护针（1/4）斜三针	Thread guide arm holder	1

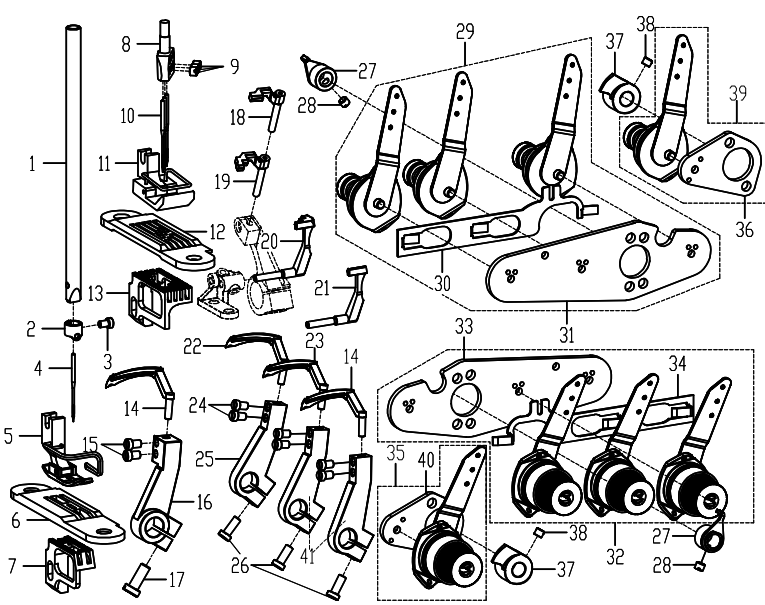
序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
15	PF3830067401	线架导线杆过线	Lower thread guide	1
16	PF48100674	线架导线杆过线夹螺钉	Screw	2
17	PF38000651	线架导线杆过线夹	Spool pin	4-6
18	PF38000651	线架导线杆过线夹	Spool cushion	4-6
19	PF38000651	线架导线杆过线夹	Soft cushion of thread plare	4-6
20	PF38000651	线架导线杆过线夹	Spool rest	4-6
21	PF38000651	线架导线杆过线夹	Washer	4-6
22	PF38000651	线架导线杆过线夹	Spring washer	4-6
23	PF38000651	线架导线杆过线夹	Washer	2
24	PF38000651	线架导线杆过线夹	Rubber washer	2
25	PF38000651	线架导线杆过线夹	Spring washer	1
26	PF38000651	线架导线杆过线夹	Nut	1
27	BF7004M17	四线线架组件	Thread stand asm	选配
28	BF7006M17	六线线架组件	Thread stand asm	三针选配

12、机架、台板、电器分组件 Machine stand、table & electric appliance components



序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PF38000739	边架部件（左）	Stand side asm (left)	1
2	PF38000739	边架部件（右）	Stand side asm (right)	1
3	PF38000739	横档	Stand side support	1
4	PF38000739	踏板轴档	Treadle brace	1
5	PF38000739	横档连接螺钉	Screw	8
6	PF38000739	调节螺母	Nut	4
7	PF38000739	调节座	Screw	4
8	PF38000739	踏板轴座螺母	Nut	2
9	PF38000739	踏板座	Rubber cushion	4
10	PF38000739	踏板轴座	Treadle bracket	2
11	PF38000739	踏板	Treadle	1
12	PF38000739	踏板垫	Gasket	1
13	PF38000739	踏板杆螺钉	Treadle pitman	1
14	PF38000739	踏板杆	Screw	2
15	PF38000739	脚踏开关拉杆螺母	Nut	5
16	PF38000739	脚踏开关拉杆弹簧垫圈	Spring washer	2
17	PF38000739	脚踏开关拉杆关节球头	Joint bearing	2
18	PF38000739	脚踏开关拉杆关节球头螺母	Nut	2
19	PF38000739	脚踏开关拉杆	Pull rod	2
20	PF38000739	拉杆接头	Joint	1
21	PF38000739	拉杆接头螺钉	Screw	1
22	PF38000739	脚踏开关组件	Pedal switch	1
23	PF38000739	自攻螺钉	Screw	3
24	PF38000739	抽屉导轨	Drawer rail	1
25	PF38000739	抽斗导轨	Drawer	1
26	PF38000739	抽斗导轨自攻螺钉	Screw	6
27	PF38000739	台板自攻螺钉	Screw	1
28	PF38000739	台板组件	Table	1

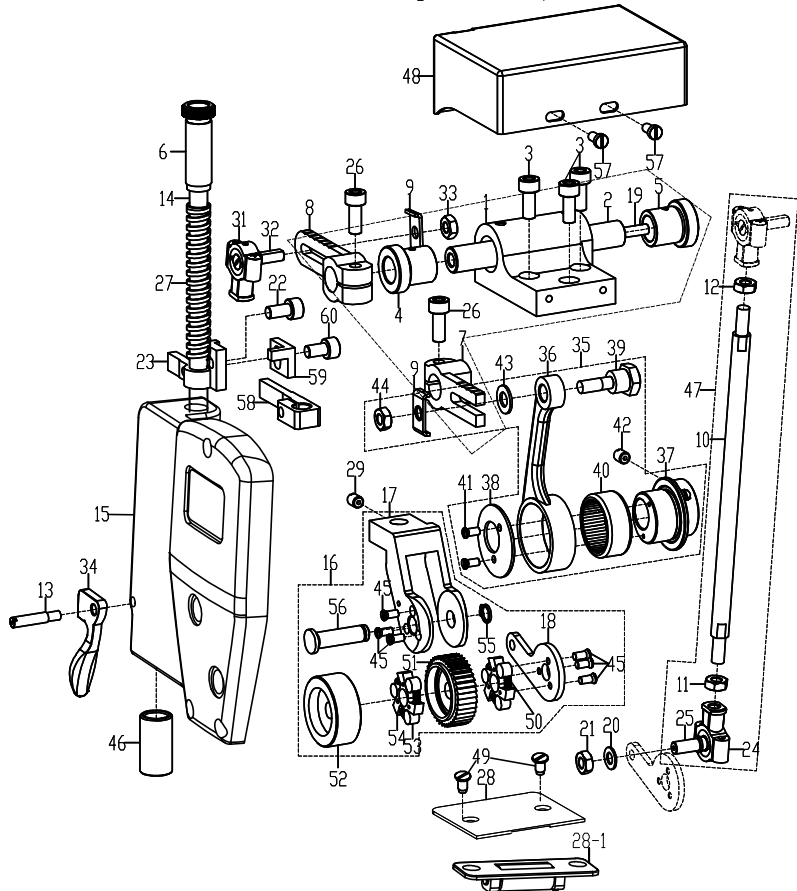
13、单针、三针专用部件



序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PF55508310	针杆	Needle bar	1
2	PF5550311	针杆线钩	Small thread gauge	1
3	PF5550312	机针螺钉	Screw	1
4	PFDT17V16	机针	Needle	1
5	PF48100310	压脚组件	Presser foot asm	1
6	PF48100442	压脚板	Throat plate	1
7	PF48100439	压脚狗	Throat dog	1
8	PF3830023501	针夹（斜三针）	Needle clamp	1
9	PF5550340	支针螺钉	Screw	3
10	PFDT17V126GAS	多特机针	Needle	3
11	PF3830031001	压脚部件（斜三针）	Presser foot asm	1
12	PF3830044201	针板（斜三针）	Throat plate	1
13	PF3830043901	送料牙（斜三针）	Reed dog	1
14	PF38000647	左弯针	Looper (left)	1
15	PF20520106	弯针螺钉	Screw	2
16	PF38000645	左弯针曲柄	Looper holder asm (left)	1
17	PF5550948	左弯针曲柄螺钉	Screw	1
18	PF48100670	摆动护针	Rear moving needle guard	1
19	PF3830067001	摆动护针（1/4）斜三针	Rear moving needle guard	1

序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
13. 单针、三针专用部件 Model one & three needle high speed chainstitch				
21	PF3830067401	左固定护针杆（斜三针）	Counter needle guard	1
22	PF48100674	固定护针杆	Counter needle guard	1
23	PF38000651	右弯针	Looper (right)	2
24	PF38000651	中弯针	Looper (middle)	1
25	PF20520106	中弯针曲柄螺钉	Screw	6
26	PF3830064502	中弯针曲柄	Looper holder asm (middle)	3
27	PF68425022	中弯针曲柄螺钉	Screw	3
28	PF38000739	面线松线爪	Tension release latch	2
29	PF5550725	面线松线爪螺钉	Screw	2
30	PF38000778	底线夹线器部件	Lower thread tension asm	1
31	PF38300P072801	底线夹线器板	Thread releaser	1
32	PF38300P072801	面线夹线器部件	Bracket	1
33	PF38300P072801	面线夹线器板	Bracket	1
34	PF48100728	面线松线板	Thread releaser	1
35	PF48100789	面线夹线器	Needle thread tension asm	1
36	PF5550725	面线夹线器板	Bracket	1
37	PF48100789	面线松线爪	Tension release latch	2
38	PF5550725	面线松线爪螺钉	Screw	2
39	PF48100778	底线夹线器	Lower thread tension asm	1
40	PF3830064501	底线夹线器板	Bracket	1
41	PF3830064501	弯针曲柄	Looper holder asm (middle)	2

14、直驱拖轮装置部分 Direct drive tugboat components



序号 Ref. NO	件号 Part NO	名称	Description	数量 QTY
1	PF38000150101	拖轮安装座部件	Puller base	1
2	PF38000150101	拖轮安装座	Base short shaft	1
3	SCJ2008	安装座短轴	Screw	3
4	PF380001501014	安装座垫套	Bushing	1