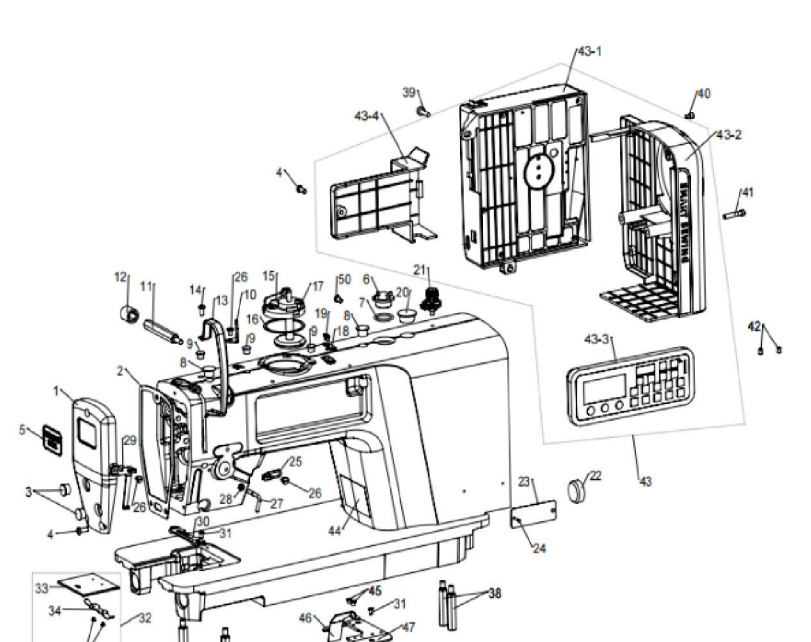


5200 型

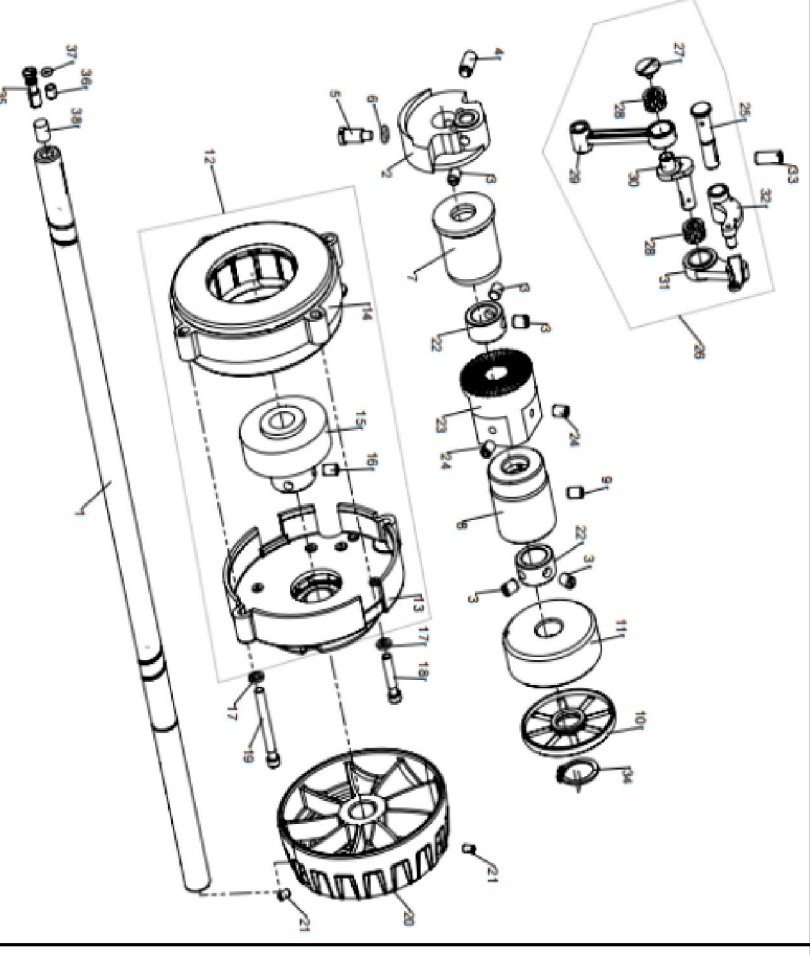
零件图册

Parts Manual

1. 机壳分组件 MACHINE FRAMMISCELLANEOUS COVER COMPONENTS



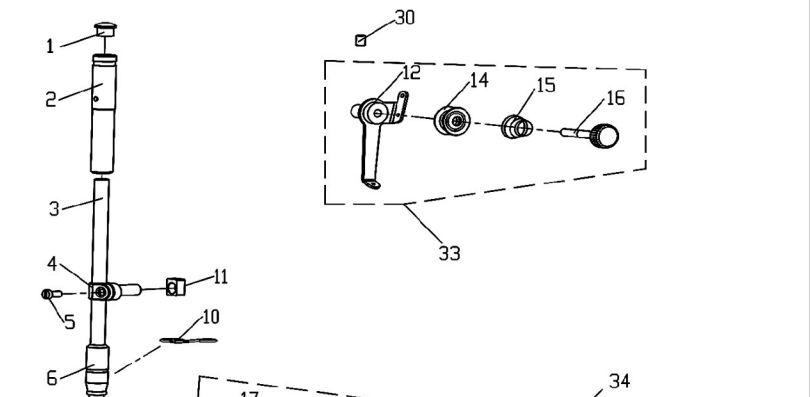
2. 主轴、换线分组件 MAIN SHAFT & THREAD TAKE-UP COMPONENTS



1. 机壳分组件 MACHINE FRAMMISCELLANEOUS COVER COMPONENTS

序号 Ref. No.	零件名称 Part No.	名 称 Name	Description	数量 QTY
1	PFQ010101	面版	FACE PLATE	1
2	PFQ010102	面版垫	FACE PLATE GASKET	1
3	PF8420M-00001007	面版调节螺栓孔盖	RUBBER FLUG	2
4	PF8500101	面版螺栓	SCREW 3/16-28 L=1.2	4
5	PF8500102	面版垫圈	WASHER	1
6	PF8500103	面版垫圈	WASHER	1
7	PF8500104	面版垫圈	WASHER	1
8	PF8500105	面版垫圈	WASHER	1
9	PF8500106	面版垫圈	WASHER	1
10	PF8500107	面版垫圈	WASHER	1
11	PF8500108	面版垫圈	WASHER	1
12	PF8500109	面版垫圈	WASHER	1
13	PF8500110	面版垫圈	WASHER	1
14	PF8500111	面版垫圈	WASHER	1
15	PF8500112	面版垫圈	WASHER	1
16	PF8500113	面版垫圈	WASHER	1
17	PF8500114	面版垫圈	WASHER	1
18	PF8500115	面版垫圈	WASHER	1
19	PF8500116	面版垫圈	WASHER	1
20	PF8500117	面版垫圈	WASHER	1
21	PF8500118	面版垫圈	WASHER	1
22	PF8500119	面版垫圈	WASHER	1
23	PF8500120	面版垫圈	WASHER	1
24	PF8500121	面版垫圈	WASHER	1
25	PF8500122	面版垫圈	WASHER	1
26	PF8500123	面版垫圈	WASHER	1
27	PF8500124	面版垫圈	WASHER	1
28	PF8500125	面版垫圈	WASHER	1
29	PF8500126	面版垫圈	WASHER	1
30	PF8500127	面版垫圈	WASHER	1
31	PF8500128	面版垫圈	WASHER	1
32	PF8500129	面版垫圈	WASHER	1
33	PF8500130	面版垫圈	WASHER	1
34	PF8500131	面版垫圈	WASHER	1
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38	PF8500135	面版垫圈	WASHER	1
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41	PF8500138	面版垫圈	WASHER	1
42	PF8500139	面版垫圈	WASHER	1
43	PF8500140	面版垫圈	WASHER	1
44	PF8500141	面版垫圈	WASHER	1
45	PF8500142	面版垫圈	WASHER	1
46	PF8500143	面版垫圈	WASHER	1
47	PF8500144	面版垫圈	WASHER	1
48	PF8500145	面版垫圈	WASHER	1
49	PF8500146	面版垫圈	WASHER	1
50	PF8500147	面版垫圈	WASHER	1

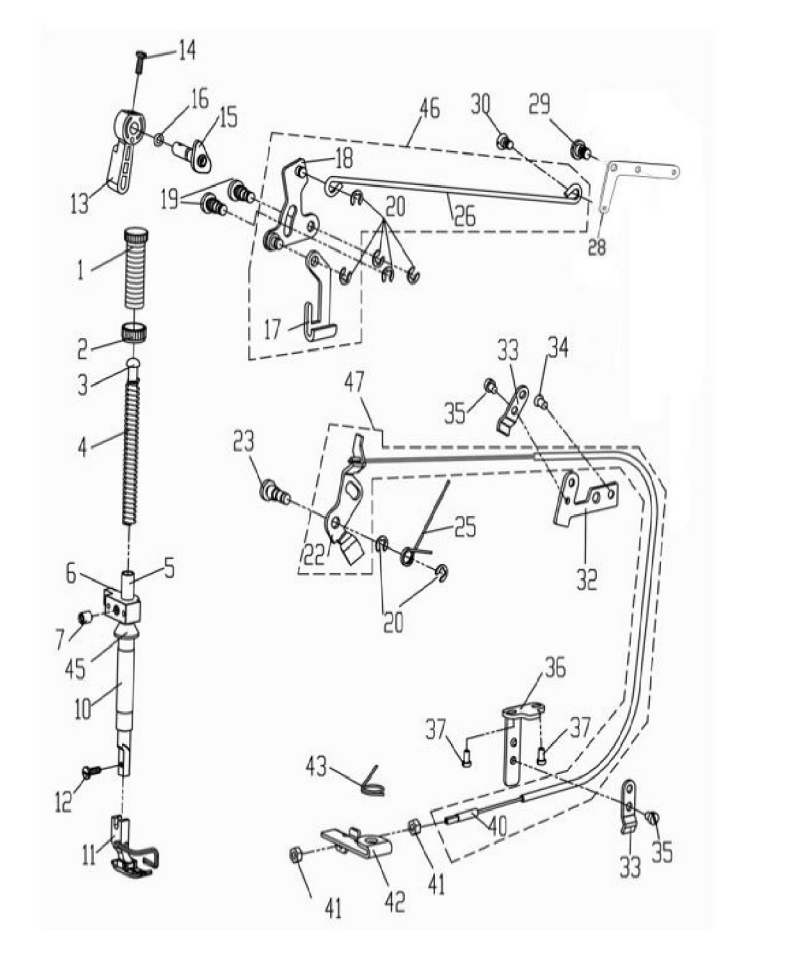
3. 针杆、夹线分组件 NEEDLE BAR & THREAD TENSION COMPONENTS



3. 针杆、夹线分组件 NEEDLE BAR & THREAD TENSION COMPONENTS

序号 Ref. No.	零件号 Part No.	名 称 Name	Description	数量 QTY
1	PF8500101	针杆上轴套	RUBBER FLUG	1
2	PF8500102	针杆上轴套	RUBBER FLUG	1
3	PF8500103	针杆上轴套	RUBBER FLUG	1
4	PF8500104	针杆上轴套	RUBBER FLUG	1
5	PF8500105	针杆上轴套	RUBBER FLUG	1
6	PF8500106	针杆上轴套	RUBBER FLUG	1
7	PF8500107	针杆上轴套	RUBBER FLUG	1
8	PF8500108	针杆上轴套	RUBBER FLUG	1
9	PF8500109	针杆上轴套	RUBBER FLUG	1
10	PF8500110	针杆上轴套	RUBBER FLUG	1
11	PF8500111	针杆上轴套	RUBBER FLUG	1
12	PF8500112	针杆上轴套	RUBBER FLUG	1
13	PF8500113	针杆上轴套	RUBBER FLUG	1
14	PF8500114	针杆上轴套	RUBBER FLUG	1
15	PF8500115	针杆上轴套	RUBBER FLUG	1
16	PF8500116	针杆上轴套	RUBBER FLUG	1
17	PF8500117	针杆上轴套	RUBBER FLUG	1
18	PF8500118	针杆上轴套	RUBBER FLUG	1
19	PF8500119	针杆上轴套	RUBBER FLUG	1
20	PF8500120	针杆上轴套	RUBBER FLUG	1
21	PF8500121	针杆上轴套	RUBBER FLUG	1
22	PF8500122	针杆上轴套	RUBBER FLUG	1
23	PF8500123	针杆上轴套	RUBBER FLUG	1
24	PF8500124	针杆上轴套	RUBBER FLUG	1
25	PF8500125	针杆上轴套	RUBBER FLUG	1
26	PF8500126	针杆上轴套	RUBBER FLUG	1
27	PF8500127	针杆上轴套	RUBBER FLUG	1
28	PF8500128	针杆上轴套	RUBBER FLUG	1
29	PF8500129	针杆上轴套	RUBBER FLUG	1
30	PF8500130	针杆上轴套	RUBBER FLUG	1
31	PF8500131	针杆上轴套	RUBBER FLUG	1
32	PF8500132	针杆上轴套	RUBBER FLUG	1
33	PF8500133	针杆上轴套	RUBBER FLUG	1
34	PF8500134	针杆上轴套	RUBBER FLUG	1
35	PF8500135	针杆上轴套	RUBBER FLUG	1
36	PF8500136	针杆上轴套	RUBBER FLUG	1
37	PF8500137	针杆上轴套	RUBBER FLUG	1
38	PF8500138	针杆上轴套	RUBBER FLUG	1
39	PF8500139	针杆上轴套	RUBBER FLUG	1
40	PF8500140	针杆上轴套	RUBBER FLUG	1
41	PF8500141	针杆上轴套	RUBBER FLUG	1
42	PF8500142	针杆上轴套	RUBBER FLUG	1
43	PF8500143	针杆上轴套	RUBBER FLUG	1
44	PF8500144	针杆上轴套	RUBBER FLUG	1
45	PF8500145	针杆上轴套	RUBBER FLUG	1
46	PF8500146	针杆上轴套	RUBBER FLUG	1
47	PF8500147	针杆上轴套	RUBBER FLUG	1
48	PF8500148	针杆上轴套	RUBBER FLUG	1
49	PF8500149	针杆上轴套	RUBBER FLUG	1
50	PF8500150	针杆上轴套	RUBBER FLUG	1

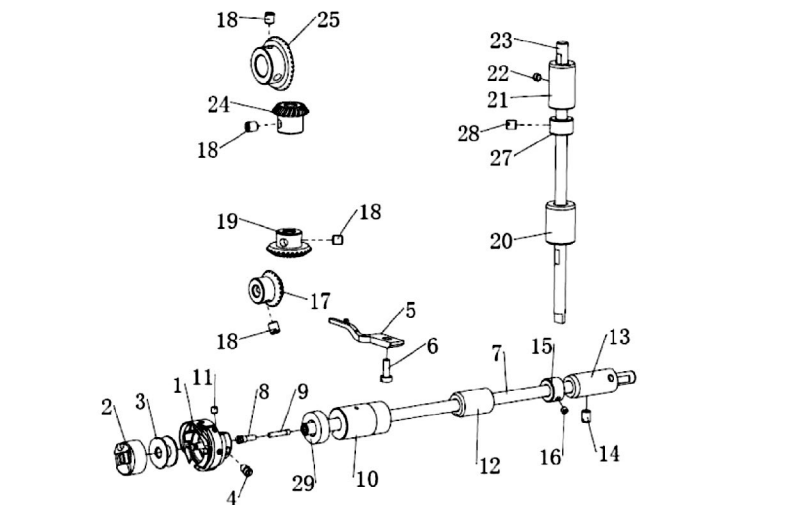
4. 压料、松线分组件 PRESSER BAR & TENSION RELEASE COMPONENTS



4. 压料、松线分组件 PRESSER BAR & TENSION RELEASE COMPONENTS

序号 Ref. No.	零件名称 Part No.	名 称 Name	Description	数量 QTY
1	PF84101	压料弹簧	PRESSER SPRING	1
2	PF84102	压料弹簧	PRESSER SPRING	1
3	PF84103	压料弹簧	PRESSER SPRING	1
4	PF84104	压料弹簧	PRESSER SPRING	1
5	PF84105	压料弹簧	PRESSER SPRING	1
6	PF84106	压料弹簧	PRESSER SPRING	1
7	PF84107	压料弹簧	PRESSER SPRING	1
8	PF84108	压料弹簧	PRESSER SPRING	1
9	PF84109	压料弹簧	PRESSER SPRING	1
10	PF84110	压料弹簧	PRESSER SPRING	1
11	PF84111	压料弹簧	PRESSER SPRING	1
12	PF84112	压料弹簧	PRESSER SPRING	1
13	PF84113	压料弹簧	PRESSER SPRING	1
14	PF84114	压料弹簧	PRESSER SPRING	1
15	PF84115	压料弹簧	PRESSER SPRING	1
16	PF84116	压料弹簧	PRESSER SPRING	1
17	PF84117	压料弹簧	PRESSER SPRING	1
18	PF84118	压料弹簧	PRESSER SPRING	1
19	PF84119	压料弹簧	PRESSER SPRING	1
20	PF84120	压料弹簧	PRESSER SPRING	1
21	PF84121	压料弹簧	PRESSER SPRING	1
22	PF84122	压料弹簧	PRESSER SPRING	1
23	PF84123	压料弹簧	PRESSER SPRING	1
24	PF84124	压料弹簧	PRESSER SPRING	1
25	PF84125	压料弹簧	PRESSER SPRING	1
26	PF84126	压料弹簧	PRESSER SPRING	1
27	PF84127	压料弹簧	PRESSER SPRING	1
28	PF84128	压料弹簧	PRESSER SPRING	1
29	PF84129	压料弹簧	PRESSER SPRING	1
30	PF84130	压料弹簧	PRESSER SPRING	1
31	PF84131	压料弹簧	PRESSER SPRING	1
32	PF84132	压料弹簧	PRESSER SPRING	1
33	PF84133	压料弹簧	PRESSER SPRING	1
34	PF84134	压料弹簧	PRESSER SPRING	1
35	PF84135	压料弹簧	PRESSER SPRING	1
36	PF84136	压料弹簧	PRESSER SPRING	1
37	PF84137	压料弹簧	PRESSER SPRING	1
38	PF84138	压料弹簧	PRESSER SPRING	1
39	PF84139	压料弹簧	PRESSER SPRING	1
40	PF84140	压料弹簧	PRESSER SPRING	1
41	PF84141	压料弹簧	PRESSER SPRING	1
42	PF84142	压料弹簧	PRESSER SPRING	1
43	PF84143	压料弹簧	PRESSER SPRING	1
44	PF84144	压料弹簧	PRESSER SPRING	1
45	PF84145	压料弹簧	PRESSER SPRING	1
46	PF84146	压料弹簧	PRESSER SPRING	1
47	PF84147	压料弹簧	PRESSER SPRING	1
48	PF84148	压料弹簧	PRESSER SPRING	1
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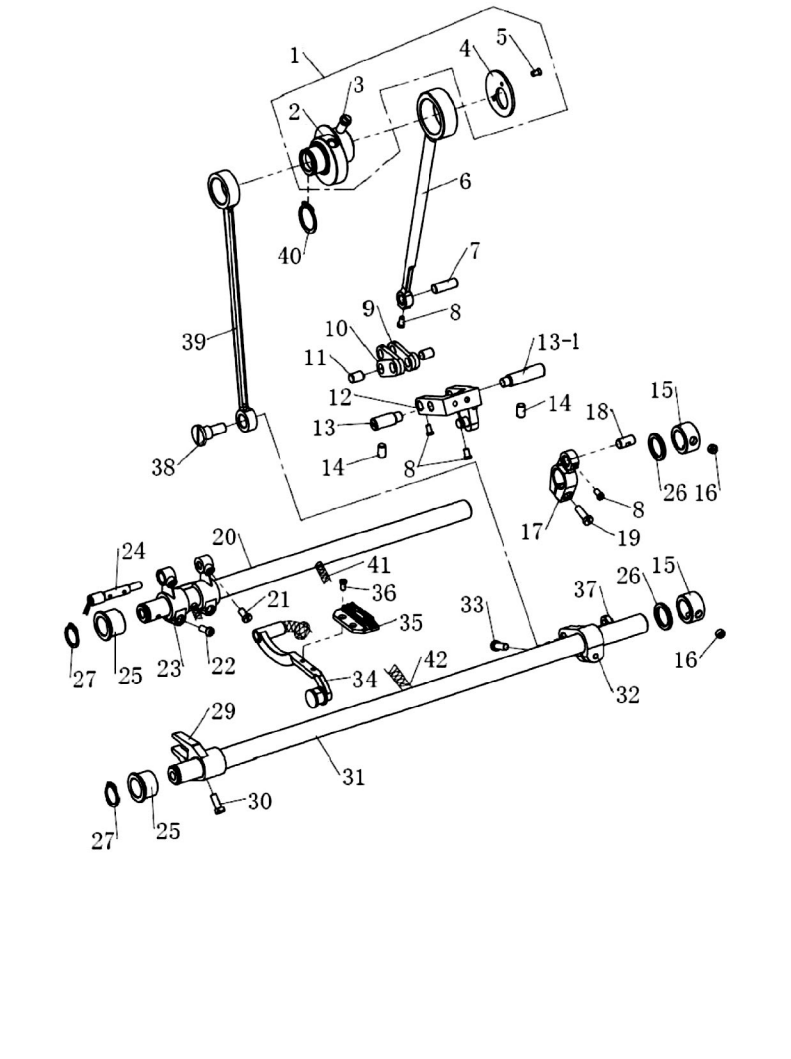
5. 勾线分组件 HOOK OF DRIVING SHAFT COMPONENTS



5. 勾线分组件 HOOK OF DRIVING SHAFT COMPONENTS

序号 Ref. No.	零件号 Part No.	名 称 Name	Description	数量 QTY
1	PF8500101	钩子	HOOK	1
2	PF8500102	钩子	HOOK	1
3	PF8500103	钩子	HOOK	1
4	PF8500104	钩子	HOOK	1
5	PF8500105	钩子	HOOK	1
6	PF8500106	钩子	HOOK	1
7	PF8500107	钩子	HOOK	1
8	PF8500108	钩子	HOOK	1
9	PF8500109	钩子	HOOK	1
10	PF8500110	钩子	HOOK	1
11	PF8500111	钩子	HOOK	1
12	PF8500112	钩子	HOOK	1
13	PF8500113	钩子	HOOK	1
14	PF8500114	钩子	HOOK	1
15	PF8500115	钩子	HOOK	1
16	PF8500116	钩子	HOOK	1
17	PF8500117	钩子	HOOK	1
18	PF8500118	钩子	HOOK	1
19	PF8500119	钩子	HOOK	1
20	PF8500120	钩子	HOOK	1
21	PF8500121	钩子	HOOK	1
22	PF8500122	钩子	HOOK	1
23	PF8500123	钩子	HOOK	1
24	PF8500124	钩子	HOOK	1
25	PF8500125	钩子	HOOK	1
26	PF8500126	钩子	HOOK	1
27	PF8500127	钩子	HOOK	1
28	PF8500128	钩子	HOOK	1
29	PF8500129	钩子	HOOK	1

6. 送料分组件 FEED MECHANISM COMPONENTS



6. 送料分组件 FEED MECHANISM COMPONENTS

序号 Ref. No.	零件号 Part No.	名 称 Name	Description	数量 QTY
1	PF8500101	送料电机	FEED DRIVE MOTOR	1
2	PF8500102	送料电机	FEED DRIVE MOTOR	1
3	PF8500103	送料电机	FEED DRIVE MOTOR	1
4	PF8500104	送料电机	FEED DRIVE MOTOR	1
5	PF8500105	送料电机	FEED DRIVE MOTOR	1
6	PF8500106	送料电机	FEED DRIVE MOTOR	1
7	PF8500107	送料电机	FEED DRIVE MOTOR	1
8	PF8500108	送料电机	FEED DRIVE MOTOR	1
9	PF8500109	送料电机	FEED DRIVE MOTOR	1
10	PF8500110	送料电机	FEED DRIVE MOTOR	1
11	PF8500111	送料电机	FEED DRIVE MOTOR	1
12	PF8500112	送料电机	FEED DRIVE MOTOR	1
13	PF8500113	送料电机	FEED DRIVE MOTOR	1
14	PF8500114	送料电机	FEED DRIVE MOTOR	1
15	PF8500115	送料电机	FEED DRIVE MOTOR	1
16	PF8500116	送料电机	FEED DRIVE MOTOR	1
17	PF8500117	送料电机	FEED DRIVE MOTOR	1
18	PF8500118	送料电机	FEED DRIVE MOTOR	1
19	PF8500119	送料电机	FEED DRIVE MOTOR	1
20	PF8500120	送料电机	FEED DRIVE MOTOR	1
21	PF8500121	送料电机	FEED DRIVE MOTOR	1
22	PF8500122	送料电机	FEED DRIVE MOTOR	1
23	PF8500123	送料电机	FEED DRIVE MOTOR	1
24	PF8500124	送料电机	FEED DRIVE MOTOR	1
25	PF8500125	送料电机	FEED DRIVE MOTOR	1
26	PF8500126	送料电机	FEED DRIVE MOTOR	1
27	PF8500127	送料电机	FEED DRIVE MOTOR	1
28	PF8500128	送料电机	FEED DRIVE MOTOR	1
29	PF8500129	送料电机	FEED DRIVE MOTOR	1
30	PF8500130	送料电机	FEED DRIVE MOTOR	1
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42	PF8500142	送料电机	FEED DRIVE MOTOR	1
43	PF8500143	送料电机	FEED DRIVE MOTOR	1
44	PF8500144	送料电机	FEED DRIVE MOTOR	1
45	PF8500145	送料电机	FEED DRIVE MOTOR	1
46	PF8500146	送料电机	FEED DRIVE MOTOR	1
47	PF8500147	送料电机	FEED DRIVE MOTOR	1
48	PF8500148	送料电机	FEED DRIVE MOTOR	1
49	PF8500149	送料电机	FEED DRIVE MOTOR	1
50	PF8500150	送料电机	FEED DRIVE MOTOR	1

7. 步进送料、调节分组件 STEPPER FEED REGULATING COMPONENTS

