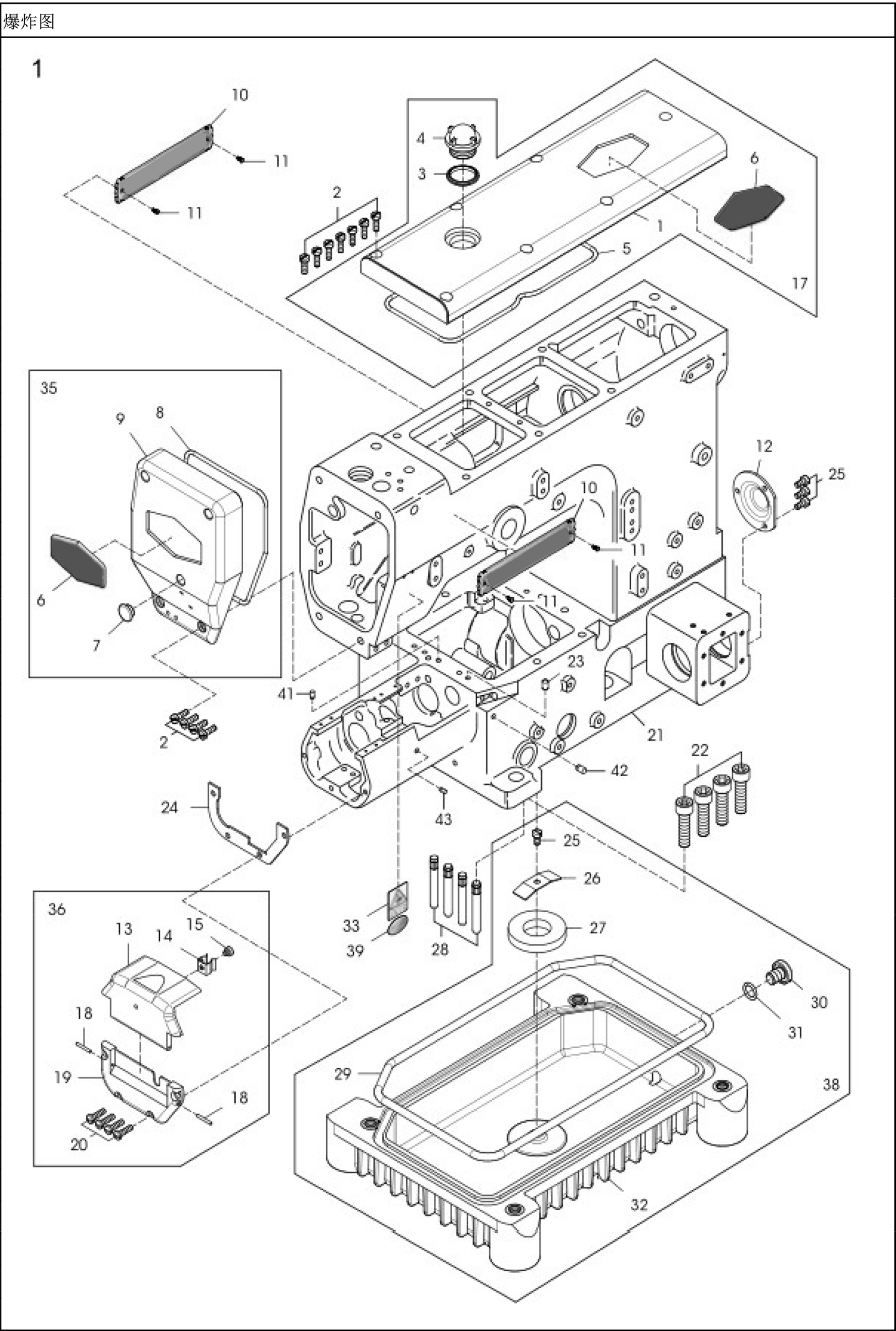
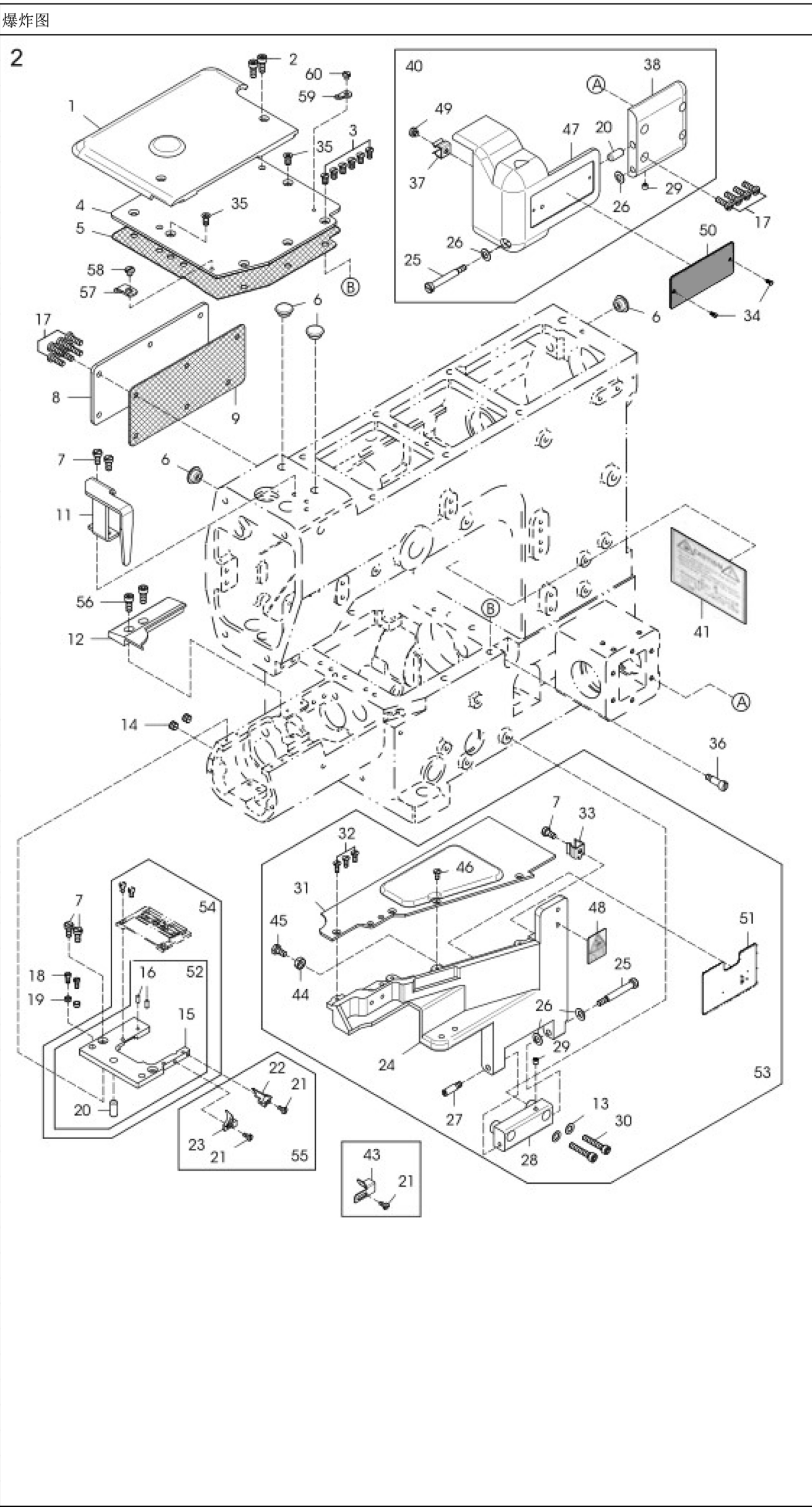


| 序号No | ERP编号     | 零件名称               | 数量 |
|------|-----------|--------------------|----|
| A-1  | BF7870101 | 上盖                 | 1  |
| A-2  | BF7870102 | 螺丝（M4-0.7x12）      | 36 |
| A-3  | BF7870103 | 上油镜油封              | 1  |
| A-4  | BF7870104 | 上油镜                | 1  |
| A-5  | BF7870105 | 上盖垫片               | 1  |
| A-6  | BF7870106 | 铭牌                 | 2  |
| A-7  | BF7870107 | 止油胶塞               | 5  |
| A-8  | BF7870108 | 上侧盖垫片              | 1  |
| A-9  | BF7870109 | 上侧盖                | 1  |
| A-10 | BF7870110 | 公司铭牌               | 2  |
| A-11 | BF7870111 | 铆钉                 | 4  |
| A-12 | BF7870112 | 底线分线盘传动轴护盖         | 1  |
| A-13 | BF7870113 | 圆筒上侧盖              | 1  |
| A-14 | BF7870114 | 锁门弹簧               | 2  |
| A-15 | BF7870115 | 螺丝（M4-0.7x4）       | 1  |
| A-17 | BF7870117 | 上盖组件               | 1  |
| A-18 | BF7870118 | 侧盖枢纽插销             | 2  |
| A-19 | BF7870119 | 圆筒侧盖枢纽             | 1  |
| A-20 | BF7870120 | 螺丝（M4-0.7x12）      | 5  |
| A-21 | BF7870121 | 机壳                 | 1  |
| A-22 | BF7870122 | 螺丝（M8-1.25x20）     | 4  |
| A-23 | BF7870123 | 止油塞（塑钢）            | 1  |
| A-24 | BF7870124 | 止油垫                | 1  |
| A-25 | BF7870125 | 螺丝（M4-0.7x8）       | 35 |
| A-26 | BF7870126 | 磁铁固定压板             | 1  |
| A-27 | BF7870127 | 磁铁                 | 1  |
| A-28 | BF7870128 | 机体支柱               | 4  |
| A-29 | BF7870129 | 油槽止油胶垫             | 1  |
| A-30 | BF7870130 | 螺丝（SM3/8"x24*11.5） | 1  |
| A-31 | BF7870131 | 排油螺丝油封             | 1  |
| A-32 | BF7870132 | 油盘                 | 1  |
| A-33 | BF7870133 | 警告贴纸（三角形）          | 1  |
| A-35 | BF7870135 | 上侧盖组件              | 1  |
| A-36 | BF7870136 | 圆筒上侧盖组件            | 1  |
| A-38 | BF7870138 | 油槽组件               | 1  |
| A-39 | BF7870139 | 警告贴纸（圆形）           | 1  |
| A-41 | BF7870141 | 止油塞（塑钢）            | 1  |
| A-42 | BF7870142 | 止油塞（铝）             | 1  |
| A-43 | BF7870143 | 止油塞（铝）             | 1  |
|      |           |                    |    |



| 序号No | ERP编号     | 零件名称              | 数量 |
|------|-----------|-------------------|----|
| B-1  | BF7870201 | 缝制平台              | 1  |
| B-2  | BF7870202 | 螺丝（M4-0.7x10）     | 7  |
| B-3  | BF7870203 | 螺丝（M4-0.7x7）      | 6  |
| B-4  | BF7870204 | 曲轴室上盖             | 1  |
| B-5  | BF7870205 | 曲轴室垫片             | 1  |
| B-6  | BF7870107 | 止油胶塞              | 4  |
| B-7  | BF7870125 | 螺丝（M4-0.7x8）      | 5  |
| B-8  | BF7870208 | 后盖                | 1  |
| B-9  | BF7870209 | 后盖垫片              | 1  |
| B-11 | BF7870211 | 针柱护架              | 1  |
| B-12 | BF7870212 | 滑件辅助盖             | 1  |
| B-13 | BF7870213 | 垫片                | 2  |
| B-14 | BF7870214 | 螺丝（M6-1x4）        | 2  |
| B-15 | BF7870215 | 针板支架              | 1  |
| B-16 | BF7870216 | 顶出销               | 2  |
| B-17 | BF7870102 | 螺丝（M4-0.7x12）     | 10 |
| B-18 | BF7870218 | 螺丝（M3-0.5x6.5）    | 2  |
| B-19 | BF7870219 | 定位衬套              | 2  |
| B-20 | BF7870220 | 顶出销               | 2  |
| B-21 | BF7870221 | 螺丝（SM3/32*56-4.7） | 5  |
| B-22 | BF7870222 | 倒骨布导器（右）          | 1  |
| B-23 | BF7870223 | 倒骨布导器（左）          | 1  |
| B-24 | BF7870224 | 前盖底座              | 1  |
| B-25 | BF7870225 | 螺丝（M4-0.7x8）      | 2  |
| B-26 | BF7870226 | 锥形弹簧垫圈            | 4  |
| B-27 | BF7870227 | 螺丝（M4-0.7x13）     | 1  |
| B-28 | BF7870228 | 前盖铰链              | 1  |
| B-29 | BF7870229 | 螺丝（M4-0.7x4）      | 17 |
| B-30 | BF7870230 | 螺丝（M4-0.7x22）     | 2  |
| B-31 | BF7870231 | 前盖顶座              | 1  |
| B-32 | BF7870232 | 螺丝（M3-0.5x6）      | 3  |
| B-33 | BF7870114 | 锁门弹簧              | 1  |
| B-34 | BF7870234 | 螺钉（M3-0.7X4）      | 2  |
| B-35 | BF7870235 | 螺丝（M4-0.7x8）      | 2  |
| B-36 | BF7870236 | 螺丝（M4-0.7x5）      | 1  |
| B-37 | BF7870237 | 锁门弹簧              | 1  |
| B-38 | BF7870238 | 底线分线盘驱动室盖         | 1  |
| B-40 | BF7870240 | 底线分线盘凸轮盖组         | 1  |
| B-41 | BF7870241 | 警告贴纸（四角形）         | 1  |
| B-43 | BF7870243 | 挡边                | 1  |
| B-44 | BF7870244 | 螺帽                | 1  |
| B-45 | BF7870245 | 螺丝（M4-0.7x8）      | 1  |
| B-46 | BF7870246 | 螺丝（M3-0.5x5）      | 1  |
| B-47 | BF7870247 | 底线分线盘凸轮盖          | 1  |
| B-48 | BF7870133 | 警告贴纸（三角形）         | 1  |
| B-49 | BF7870249 | 螺丝（M4-0.7x3.5）    | 1  |
| B-50 | BF7870250 | 型号铭牌              | 1  |
| B-51 | BF7870251 | 警告标签              | 1  |
| B-52 | BF7870252 | 针板支架              | 1  |
| B-53 | BF7870253 | 前盖底座组             | 1  |
| B-54 | BF7870254 | 针板支架组             | 1  |
| B-55 | BF7870255 | 倒骨布导器组            | 1  |
| B-56 | BF7870256 | 螺丝（M4-0.7x8）      | 3  |
| B-57 | BF7870257 | 下切刀托架导引片          | 1  |
| B-58 | BF7870258 | 螺丝（M4-0.7x4）      | 1  |
| B-59 | BF7870259 | 底线穿线孔             | 1  |
| B-60 | BF7870260 | 螺丝（M3-0.5x3.3）    | 1  |
|      |           |                   |    |



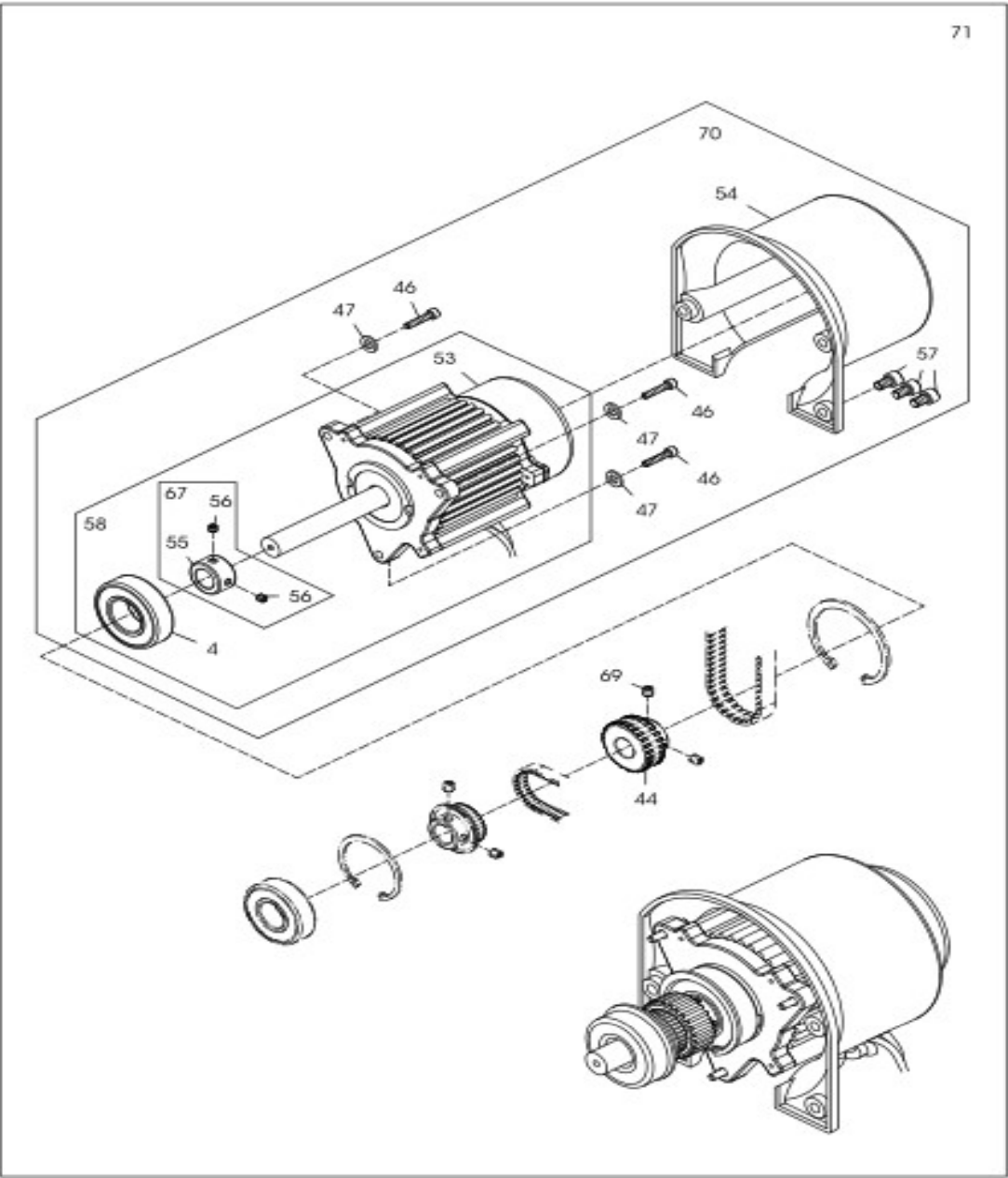
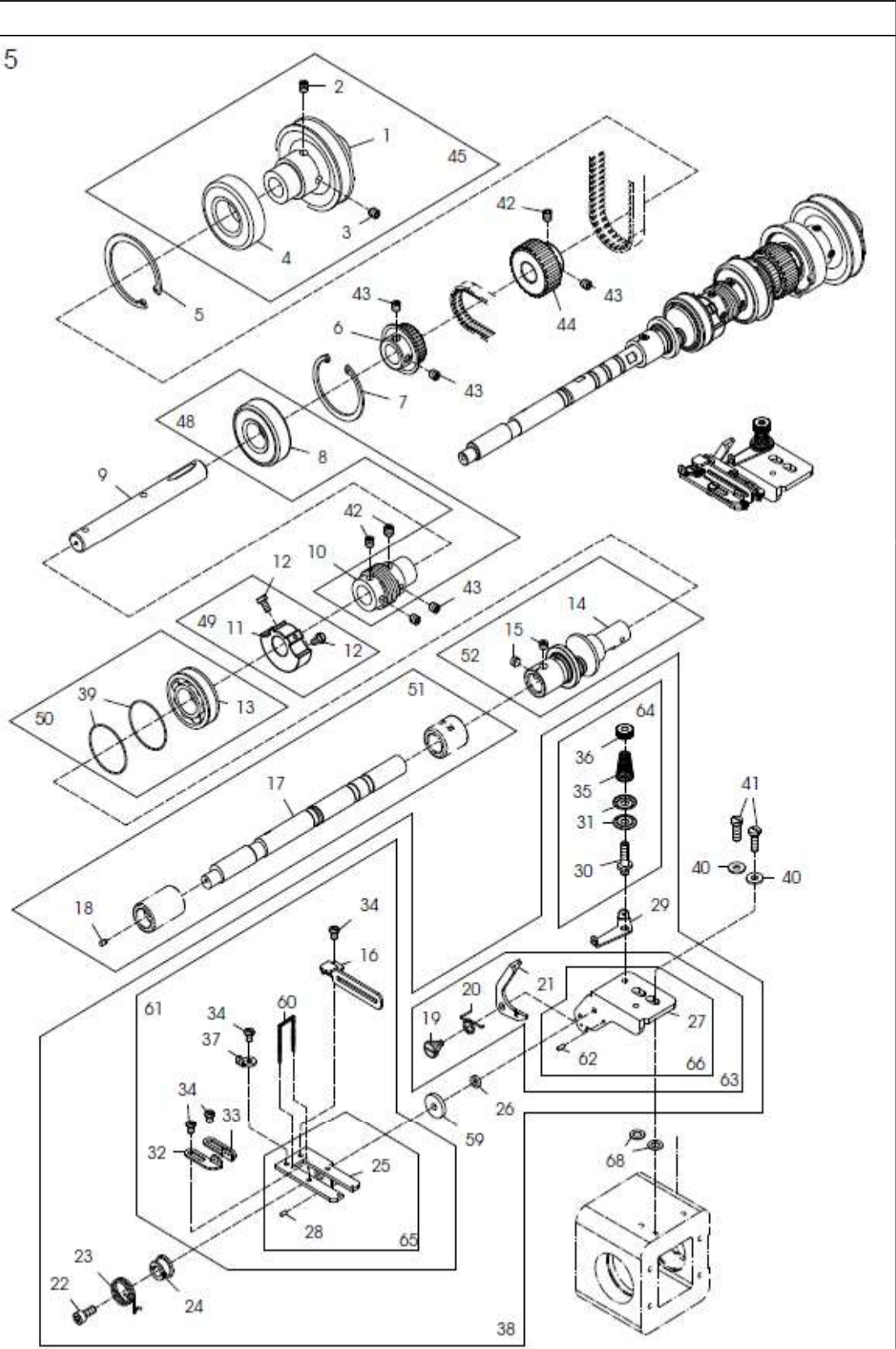
| 序号No | ERP编号     | 零件名称             | 数量 | 爆炸图                       |
|------|-----------|------------------|----|---------------------------|
| C-1  | BF7870301 | 上线张力弹簧调整钮（蓝）     | 3  | <div> <div>3</div> </div> |
| C-2  | BF7870302 | 张力弹簧调整圆盘         | 5  |                           |
| C-3  | BF7870303 | 针线张力弹簧           | 3  |                           |
| C-4  | BF7870304 | 上饰线张力弹簧          | 1  |                           |
| C-5  | BF7870305 | 下勾针张力弹簧          | 1  |                           |
| C-6  | BF7870306 | 上线张力弹簧固定座        | 5  |                           |
| C-7  | BF7870307 | 毡垫               | 5  |                           |
| C-8  | BF7870308 | 张力调整盘            | 10 |                           |
| C-9  | BF7870309 | 上线张力弹簧支柱         | 5  |                           |
| C-10 | BF7870310 | 上线张力弹簧支柱套圈       | 5  |                           |
| C-11 | BF7870311 | 上线张力圆盘分离器        | 1  |                           |
| C-12 | BF7870312 | 上线张力组支柱座         | 1  |                           |
| C-13 | BF7870313 | 过线导管固定座          | 1  |                           |
| C-14 | BF7870229 | 螺丝（M4-0.7x4）     | 2  |                           |
| C-15 | BF7870125 | 螺丝（M4-0.7x8）     | 7  |                           |
| C-16 | BF7870316 | 上饰线过线杆（左）        | 1  |                           |
| C-17 | BF7870317 | 陶瓷过线孔            | 15 |                           |
| C-18 | BF7870318 | 螺丝（SM1/8"x44-5）  | 2  |                           |
| C-19 | BF7870319 | 螺丝（SM1/8"x44-3）  | 3  |                           |
| C-20 | BF7870320 | 过线导管（长）          | 1  |                           |
| C-21 | BF7870321 | 过线导管（短）          | 1  |                           |
| C-22 | BF7870322 | 上饰线过线杆（右）        | 1  |                           |
| C-23 | BF7870323 | 垫片               | 11 |                           |
| C-24 | BF7870324 | 矽油槽盖             | 1  |                           |
| C-25 | BF7870325 | 矽油储存槽            | 1  |                           |
| C-26 | BF7870326 | 吸油毡              | 1  |                           |
| C-27 | BF7870327 | 针线过线架            | 1  |                           |
| C-28 | BF7870328 | 矽油槽盖固定插销         | 2  |                           |
| C-29 | BF7870329 | 过线杆固定座           | 1  |                           |
| C-30 | BF7870330 | 过线杆              | 3  |                           |
| C-31 | BF7870331 | 针线矽油组            | 1  |                           |
| C-32 | BF7870102 | 螺丝（M4-0.7x12）    | 5  |                           |
| C-33 | BF7870333 | 螺丝（SM9/64"x40-7） | 2  |                           |
| C-34 | BF7870334 | 矽油储存槽组件          | 1  |                           |
| C-35 | BF7870335 | 上饰组板组件           | 1  |                           |
| C-36 | BF7870336 | 上线张力支柱座组件        | 1  |                           |
| C-37 | BF7870337 | 固定插销             | 2  |                           |
| C-38 | BF7870338 | 固定插销             | 1  |                           |
| C-39 | BF7870339 | 针线导架             | 1  |                           |
| C-40 | BF7870340 | 针线提线杆护架          | 1  |                           |
| C-41 | BF7870341 | 螺丝（M6-1x10）      | 1  |                           |
| C-42 | BF7870342 | 针线张力调整组固定座（小）    | 1  |                           |
| C-43 | BF7870343 | 上线张力弹簧调整钮（红）     | 2  |                           |
| C-44 | BF7870344 | 上线张力支柱座          | 1  |                           |
| C-47 | BF7870347 | 上饰线导板            | 1  |                           |
| C-48 | BF7870348 | 上饰线辅助导板          | 1  |                           |
| C-49 | BF7870349 | 上饰线张力调整组支柱       | 1  |                           |
| C-50 | BF7870350 | 上饰线张力调整盘         | 2  |                           |
| C-51 | BF7870351 | 上饰线张力调整弹簧        | 1  |                           |
| C-52 | BF7870352 | 松紧调钮             | 1  |                           |
| C-53 | BF7870353 | 过线导片             | 1  |                           |
| C-63 | BF7870363 | 过线陶瓷（深灰）         | 4  |                           |
|      |           |                  |    |                           |



| 序号No | ERP编号     | 零件名称                     | 数量 | 爆炸图 |
|------|-----------|--------------------------|----|-----|
| D-1  | BF7870401 | 针柱套管（上）                  | 1  |     |
| D-2  | BF7870402 | 针柱套管（下）                  | 1  |     |
| D-3  | BF7870403 | 压脚套管                     | 1  |     |
| D-4  | BF7870404 | 油封                       | 1  |     |
| D-5  | BF7870405 | 上饰线打线器套管                 | 1  |     |
| D-6  | BF7870406 | 油封                       | 1  |     |
| D-7  | BF7870407 | 上饰线打线器传动轴套管（左）           | 1  |     |
| D-8  | BF7870408 | 上饰线打线器传动轴套管（右）           | 1  |     |
| D-9  | BF7870409 | 抬压脚连杆套管                  | 1  |     |
| D-10 | BF7870410 | 针线提线杆套管（前）               | 1  |     |
| D-11 | BF7870411 | 针线提线杆套管（后）               | 1  |     |
| D-12 | BF7870412 | 下传动轴套管（左）                | 1  |     |
| D-13 | BF7870413 | 下传动轴套管（右）                | 1  |     |
| D-14 | BF7870414 | 差动送料具传动轴套管（左）            | 1  |     |
| D-15 | BF7870415 | 差动送料具传动轴套管（右）            | 1  |     |
| D-16 | BF7870416 | 送料具传动轴套管（左）              | 1  |     |
| D-17 | BF7870417 | 送料具传动轴套管（右）              | 1  |     |
| D-18 | BF7870418 | 油封                       | 1  |     |
| D-19 | BF7870419 | 下勾针传动轴套管（前）              | 1  |     |
| D-20 | BF7870420 | 下勾针传动轴套管（后）              | 1  |     |
| D-21 | BF7870421 | 止油封塞                     | 1  |     |
| D-22 | BF7870422 | 护目镜组                     | 1  |     |
| D-23 | BF7870423 | 护目镜固定座                   | 1  |     |
| D-25 | BF7870425 | 护目镜片                     | 1  |     |
| D-26 | BF7870426 | 螺丝（SM3/32"x56-4）         | 2  |     |
| D-27 | BF7870427 | 护目镜支架                    | 1  |     |
| D-28 | BF7870428 | 螺丝（SM11/64"x40-9.7）      | 1  |     |
| D-29 | BF7870429 | 锥形弹簧垫圈                   | 1  |     |
| D-30 | BF7870430 | 垫片                       | 1  |     |
| D-31 | BF7870431 | 螺帽                       | 1  |     |
| D-32 | BF7870432 | 油封（ $\phi 9*\phi 20*4$ ） | 1  |     |
|      |           |                          |    |     |



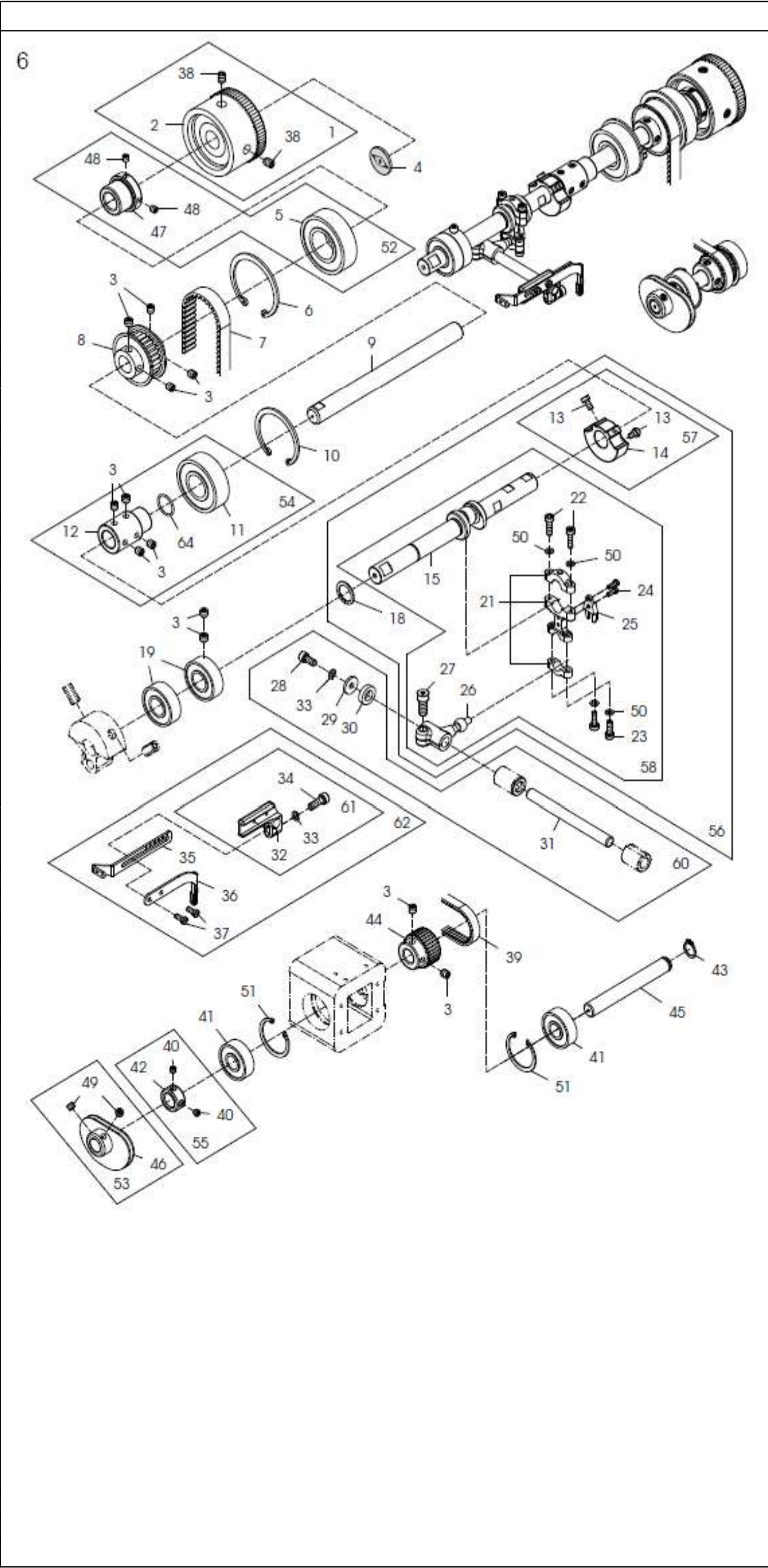
| 序号No  | ERP编号        | 零件名称                         | 数量 |
|-------|--------------|------------------------------|----|
| E-1   | BF7870501    | 皮带轮                          | 1  |
| E-2   | BF7870502    | 螺丝（尖底）（M6-1x8）               | 1  |
| E-3   | BF7870503    | 螺丝（M6-1x8）                   | 10 |
| E-4   | BF7870504    | 滚珠培林（右）6205V 两端塑料防尘盖         | 3  |
| E-5   | BF7870505    | 扣环                           | 2  |
| E-6   | BF7870506    | 底线分线盘驱动链连                    | 1  |
| E-7   | BF7870507    | 扣环                           | 2  |
| E-8   | BF7870508    | 滚珠培林（中）6204RZ 带两个0型圈，两端塑料防尘盖 | 2  |
| E-9   | BF7870509    | 下传动轴（右）                      | 1  |
| E-9.1 | BF7870509-01 | 新电机后轴                        | 1  |
| E-10  | BF7870510    | 油泵传动连杆                       | 1  |
| E-11  | BF7870511    | 平衡配重凸轮                       | 2  |
| E-12  | BF7870125    | 螺丝（M4-0.7x8）                 | 2  |
| E-13  | BF7870513    | 滚珠培林（左）6004RZ 带两个0型圈，两端塑料防尘盖 | 1  |
| E-14  | BF7870514    | 下曲轴                          | 1  |
| E-15  | BF7870515    | 螺丝（x40-3）                    | 2  |
| E-16  | BF7870516    | 底线导板                         | 1  |
| E-17  | BF7870517    | 下传动轴（左）                      | 1  |
| E-18  | BF7870518    | 止油封塞                         | 1  |
| E-19  | BF7870519    | 螺丝（SM1/8"x44-3）              | 1  |
| E-20  | BF7870520    | 锁弹簧                          | 1  |
| E-21  | BF7870521    | 底线导板锁压板                      | 1  |
| E-22  | BF7870202    | 螺丝（M4-0.7x10）                | 1  |
| E-23  | BF7870523    | 弹簧                           | 1  |
| E-24  | BF7870524    | 弹簧衬套                         | 1  |
| E-25  | BF7870525    | 底线过线台                        | 1  |
| E-26  | BF7870526    | 衬套                           | 1  |
| E-27  | BF7870527    | 底线过线组支架                      | 1  |
| E-28  | BF7870528    | 插销                           | 1  |
| E-29  | BF7870529    | 底线辅助导板                       | 1  |
| E-30  | BF7870530    | 底线张力调整组支柱                    | 1  |
| E-31  | BF7870350    | 底线张力调整盘                      | 2  |
| E-32  | BF7870532    | 底线过线片（左）                     | 1  |
| E-33  | BF7870533    | 底线过线片（右）                     | 1  |
| E-34  | BF7870534    | 螺丝（SM9/64"x40-4）             | 4  |
| E-35  | BF7870535    | 底线张力调整弹簧                     | 1  |
| E-36  | BF7870352    | 松紧调钮                         | 1  |
| E-37  | BF7870537    | 过线片                          | 2  |
| E-38  | BF7870538    | 底线过线台总成                      | 1  |
| E-39  | BF7870539    | 0型橡胶环                        | 2  |
| E-40  | BF7870540    | 垫片                           | 2  |
| E-41  | BF7870102    | 螺丝（M4-0.7x12）                | 2  |
| E-42  | BF7870542    | 螺丝（尖底）（M6-1x6）               | 4  |
| E-43  | BF7870543    | 螺丝（M6-1x6）                   | 24 |
| E-44  | BF7870544    | 下主轴链轮                        | 1  |
| E-45  | BF7870545    | 皮带轮培林组件                      | 1  |
| E-46  | BF7870546    | 螺丝（M6-1x6）                   | 3  |
| E-47  | BF7870547    | 垫片                           | 3  |
| E-48  | BF7870548    | 油泵传动连杆组件                     | 1  |
| E-49  | BF7870549    | 平衡配重凸轮组件                     | 1  |
| E-50  | BF7870550    | 培林组件                         | 1  |
| E-51  | BF7870551    | 下传动轴组件                       | 1  |
| E-52  | BF7870552    | 下曲轴组件                        | 1  |
| E-53  | BF7870553    | 直驱式微型伺服马达                    | 1  |
| E-54  | BF7870554    | 微型伺服马达盖                      | 1  |
| E-55  | BF7870555    | 轴套                           | 1  |
| E-56  | BF7870556    | 螺丝（M5-0.8x4）                 | 2  |
| E-57  | BF7870557    | 螺丝（M6-1x10）                  | 3  |
| E-58  | BF7870558    | 直驱式微型伺服马达组                   | 1  |
| E-59  | BF7870559    | 垫片                           | 1  |
| E-60  | BF7870560    | 毛根                           | 1  |
| E-61  | BF7870561    | 底线过线台组                       | 1  |
| E-62  | BF7870562    | 插销                           | 1  |
| E-63  | BF7870563    | 底线过线组支架组                     | 1  |
| E-64  | BF7870564    | 底线张力调整组支柱组                   | 1  |
| E-65  | BF7870565    | 底线过线台                        | 1  |
| E-66  | BF7870566    | 底线过线组支架                      | 1  |
| E-67  | BF7870567    | 轴套组                          | 1  |
| E-68  | BF7870568    | 垫片                           | 2  |
| E-69  | BF7870569    | 螺丝（平底）（M6-1x6）               | 1  |
| E-70  | BF7870570    | 直驱式微型伺服马达组                   | 1  |
| E-71  | BF7870571    | 直驱式微型伺服马达组                   | 1  |
| E-72  | BF7870572    | 电机轴套                         | 1  |
| E-73  | BF7870573    | 羊毛油线                         | 3  |
| E-75  | BF7870575    | 吸油毡                          | 1  |
|       |              |                              |    |



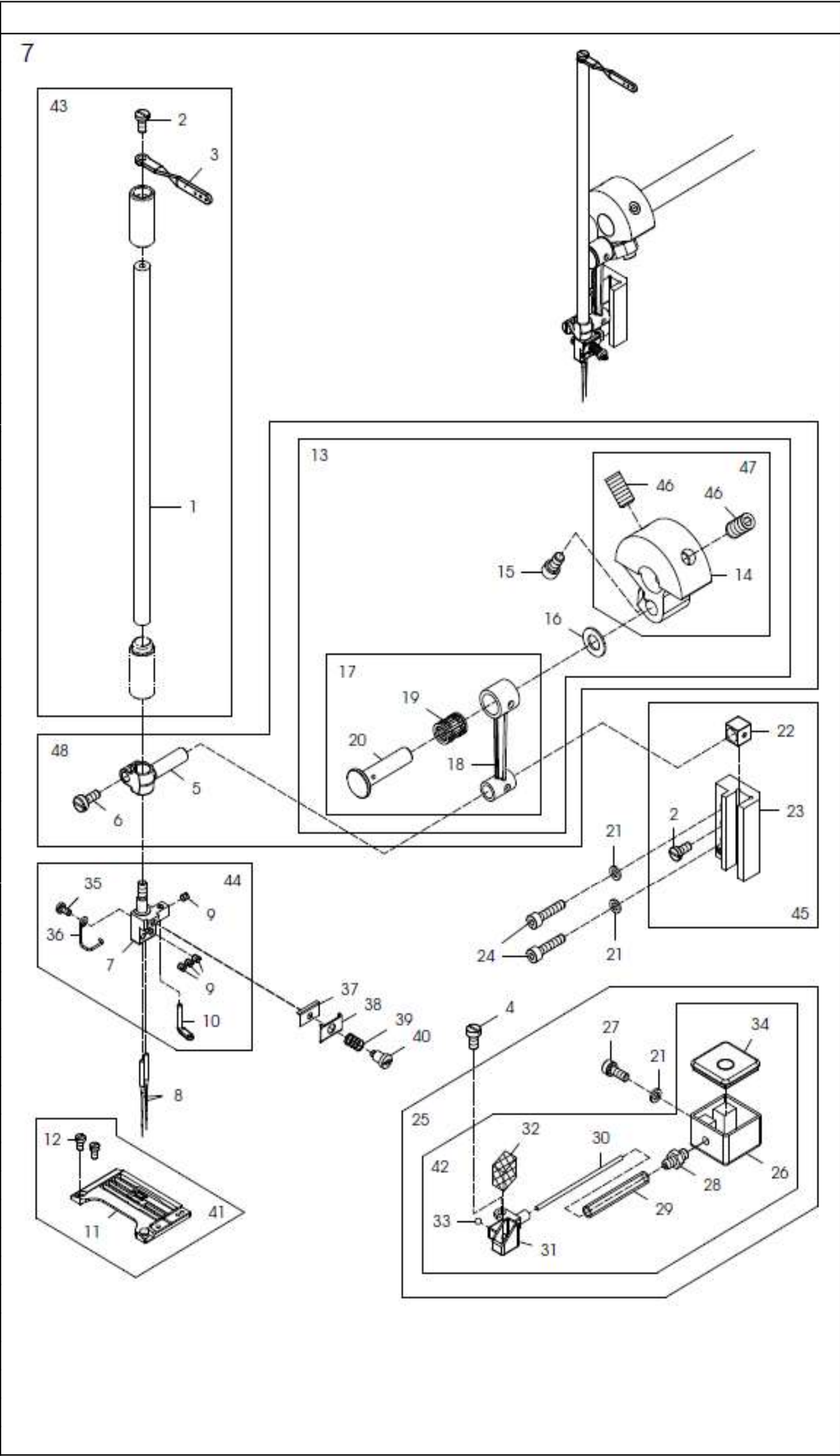


綑缝系列>787>6、上主軸及針綫提綫諸元

| 序号No | ERP编号     | 零件名称                | 数量 |
|------|-----------|---------------------|----|
| F-1  | BF7870601 | 手推轮组                | 1  |
| F-2  | BF7870602 | 手推轮                 | 1  |
| F-3  | BF7870543 | 螺丝（M6-1x6）          | 12 |
| F-4  | BF7870604 | 手推轮商标铭牌             | 1  |
| F-5  | BF7870504 | 滚珠培林6205V  两端塑料防尘盖  | 1  |
| F-6  | BF7870505 | 扣环                  | 1  |
| F-7  | BF7870607 | 同步传动皮带              | 1  |
| F-8  | BF7870608 | 上主轴链轮               | 1  |
| F-9  | BF7870609 | 上主传动轴（右）            | 1  |
| F-10 | BF7870507 | 扣环                  | 1  |
| F-11 | BF7870508 | 滚珠培林（6204RZ）        | 1  |
| F-12 | BF7870612 | 上主轴接头               | 1  |
| F-13 | BF7870125 | 螺丝（M4-0. 7x8）       | 2  |
| F-14 | BF7870511 | 平衡配重凸轮              | 1  |
| F-15 | BF7870615 | 上曲轴                 | 1  |
| F-18 | BF7870618 | 扣环                  | 1  |
| F-19 | BF7870619 | 滚珠培林（6202Z  两端铁密封盖） | 2  |
| F-21 | BF7870621 | 连杆                  | 1  |
| F-22 | BF7870622 | 螺丝（M4-0. 7x14）      | 7  |
| F-23 | BF7870623 | 螺丝（M4-0. 7x12）      | 5  |
| F-24 | BF7870624 | 螺丝（SM1/8"x44-7. 3）  | 2  |
| F-25 | BF7870625 | 叉形导片                | 1  |
| F-26 | BF7870626 | 传动杆                 | 1  |
| F-27 | BF7870627 | 螺丝（M6-1x15）         | 1  |
| F-28 | BF7870628 | 螺丝（M5-0. 8x10）      | 3  |
| F-29 | BF7870629 | 垫片                  | 1  |
| F-30 | BF7870630 | 衬套                  | 1  |
| F-31 | BF7870631 | 传动轴                 | 1  |
| F-32 | BF7870632 | 托架                  | 1  |
| F-33 | BF7870633 | 弹性垫片                | 2  |
| F-34 | BF7870634 | 螺丝（M5-0. 8x14）      | 2  |
| F-35 | BF7870635 | 针线提线过线杆（三针五线        | 1  |
| F-36 | BF7870636 | 上饰板提线过线杆            | 1  |
| F-37 | BF7870637 | 螺丝（M3. 5-0. 6x8）    | 2  |
| F-38 | BF7870503 | 螺丝（M6-1x8）          | 2  |
| F-39 | BF7870639 | 时规皮带                | 1  |
| F-40 | BF7870556 | 螺丝（M5-0. 8x4）       | 2  |
| F-41 | BF7870641 | 滚珠轴承（6201轴承）        | 2  |
| F-42 | BF7870642 | 接头                  | 1  |
| F-43 | BF7870643 | 扣环                  | 1  |
| F-44 | BF7870644 | 分线盘主传动轴链轮           | 1  |
| F-45 | BF7870645 | 分线盘传动轴              | 1  |
| F-46 | BF7870646 | 底线挑线凸轮              | 1  |
| F-47 | BF7870647 | 轴套                  | 1  |
| F-48 | BF7870648 | 螺丝（M5-0. 8x5）       | 5  |
| F-49 | BF7870649 | 螺丝（SM7/32"x32-4. 5） | 2  |
| F-50 | BF7870650 | 垫片                  | 12 |
| F-51 | BF7870651 | 扣环                  | 2  |
| F-52 | BF7870652 | 手推轮转轴套培林组           | 1  |
| F-53 | BF7870653 | 底线挑线凸轮组             | 1  |
| F-54 | BF7870654 | 上主轴接头培林组            | 1  |
| F-55 | BF7870655 | 接头组                 | 1  |
| F-56 | BF7870656 | 上曲轴配重组              | 1  |
| F-57 | BF7870657 | 平衡配重凸轮组             | 1  |
| F-58 | BF7870658 | 上曲轴组                | 1  |
| F-59 | BF7870659 | 上饰线提线组              | 1  |
| F-60 | BF7870660 | 传动轴组                | 1  |
| F-61 | BF7870661 | 托架组                 | 1  |
| F-64 | BF7870664 | O环                  | 1  |
|      |           |                     |    |

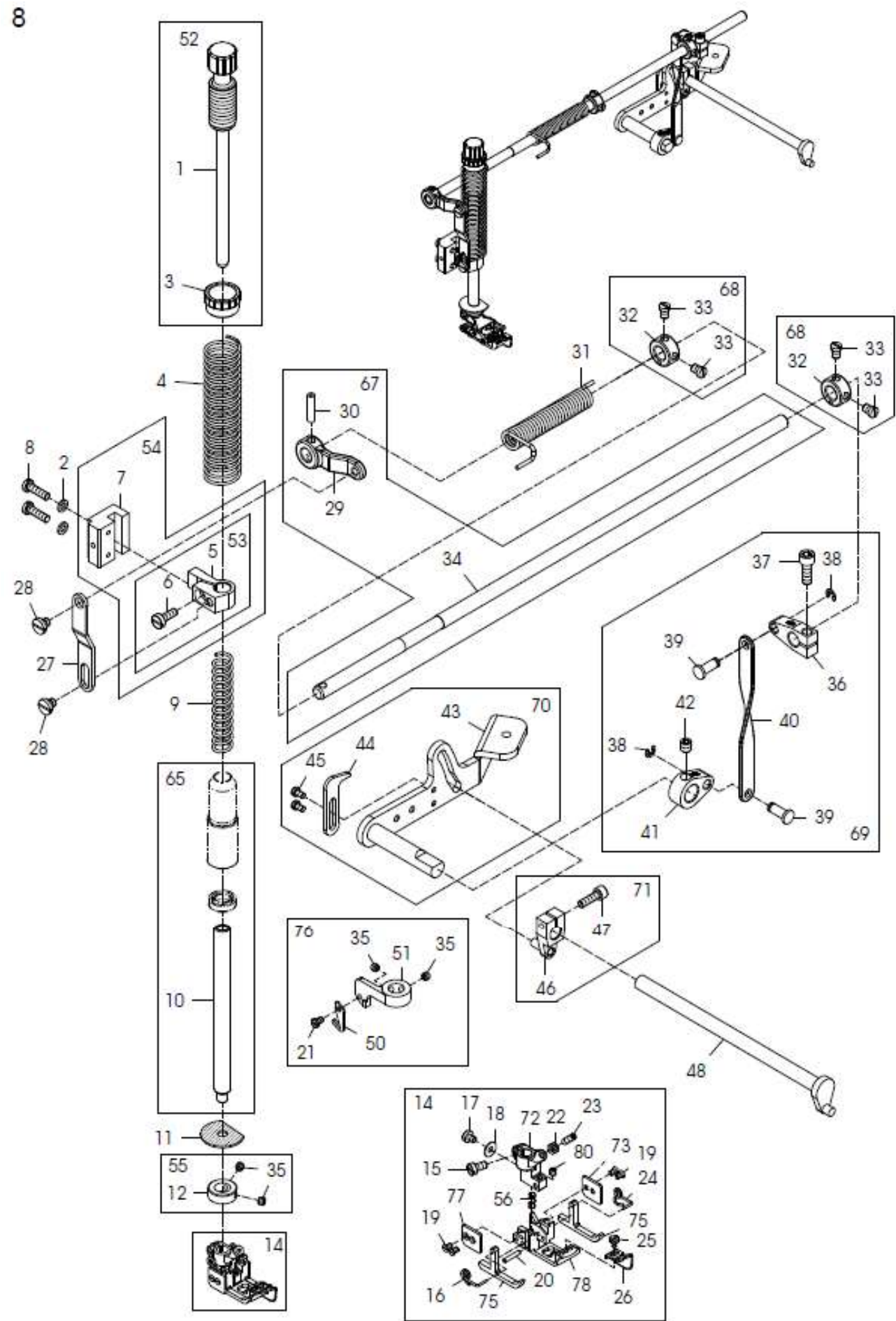


| 序号No  | ERP编号        | 零件名称              | 数量 |
|-------|--------------|-------------------|----|
| G-1   | BF7870701    | 针柱                | 1  |
| G-2   | BF7870702    | 螺丝（SM9/64”x40-8）  | 3  |
| G-3   | BF7870703    | 针柱顶过线杆（三针五线用）     | 1  |
| G-3-1 | BF7870703-01 | 过线陶瓷（乳白）          | 3  |
| G-4   | BF7870125    | 螺丝（M4-0.7x8）      | 1  |
| G-5   | BF7870705    | 针柱托架              | 1  |
| G-6   | BF7870120    | 螺丝（M4-0.7x10）     | 1  |
| G-7   | BF7870707    | 针镙                | 1  |
| G-8   | BF7870708    | 机针                | 6  |
| G-9   | BF7870319    | 锁针螺丝（SM1/8”x44-3） | 4  |
| G-10  | BF7870710    | 上饰线过线片            | 1  |
| G-11  | BF7870711-1  | 针板                | 1  |
| G-12  | BF7870712    | 针板螺丝（M3-0.5x5）    | 2  |
| G-13  | BF7870713    | 平衡配重凸轮组           | 1  |
| G-14  | BF7870714    | 平衡配重凸轮            | 1  |
| G-15  | BF7870628    | 螺丝（M5-0.8x10）     | 1  |
| G-16  | BF7870716    | 连杆套环              | 1  |
| G-17  | BF7870717    | 连杆组               | 1  |
| G-18  | BF7870718    | 连杆                | 1  |
| G-19  | BF7870719    | 培林                | 1  |
| G-20  | BF7870720    | 连杆插销              | 1  |
| G-21  | BF7870650    | 垫片                | 3  |
| G-22  | BF7870722    | 针柱定位滑块            | 1  |
| G-23  | BF7870723    | 针柱定位滑槽            | 1  |
| G-24  | BF7870724    | 螺丝（M4-0.7x18）     | 2  |
| G-25  | BF7870725    | 机针冷却装置            | 1  |
| G-26  | BF7870726    | 矽油储存槽             | 1  |
| G-27  | BF7870202    | 螺丝（M4-0.7x10）     | 2  |
| G-28  | BF7870728    | 油管接头              | 1  |
| G-29  | BF7870729    | 给油管               | 1  |
| G-30  | BF7870730    | 油芯                | 1  |
| G-31  | BF7870731    | 矽油杯               | 1  |
| G-32  | BF7870732    | 吸油棉               | 1  |
| G-33  | BF7870733    | 封闭塞               | 1  |
| G-34  | BF7870734    | 矽油槽胶盖             | 1  |
| G-35  | BF7870221    | 螺丝（SM3/32*56-4.7） | 1  |
| G-36  | BF7870736    | 针线过线铁线            | 1  |
| G-37  | BF7870737    | 针线张力调整压板固定座（小）    | 1  |
| G-38  | BF7870738    | 针线张力调整压板（小）       | 1  |
| G-39  | BF7870739    | 针线张力调整弹簧          | 1  |
| G-40  | BF7870740    | 螺丝（SM1/8”x44-2.5） | 1  |
| G-41  | BF7870741    | 针板组件              | 1  |
| G-42  | BF7870742    | 矽油槽组件             | 1  |
| G-43  | BF7870743    | 针柱顶过线杆组           | 1  |
| G-44  | BF7870744    | 上饰过线针镙组           | 1  |
| G-45  | BF7870745    | 针柱定位组件            | 1  |
| G-46  | BF7870746    | 螺丝（M8-1.25x16）    | 2  |
| G-47  | BF7870747    | 平衡配重凸轮组           | 1  |
| G-48  | BF7870748    | 平衡配重凸轮连杆组         | 1  |
|       |              |                   |    |

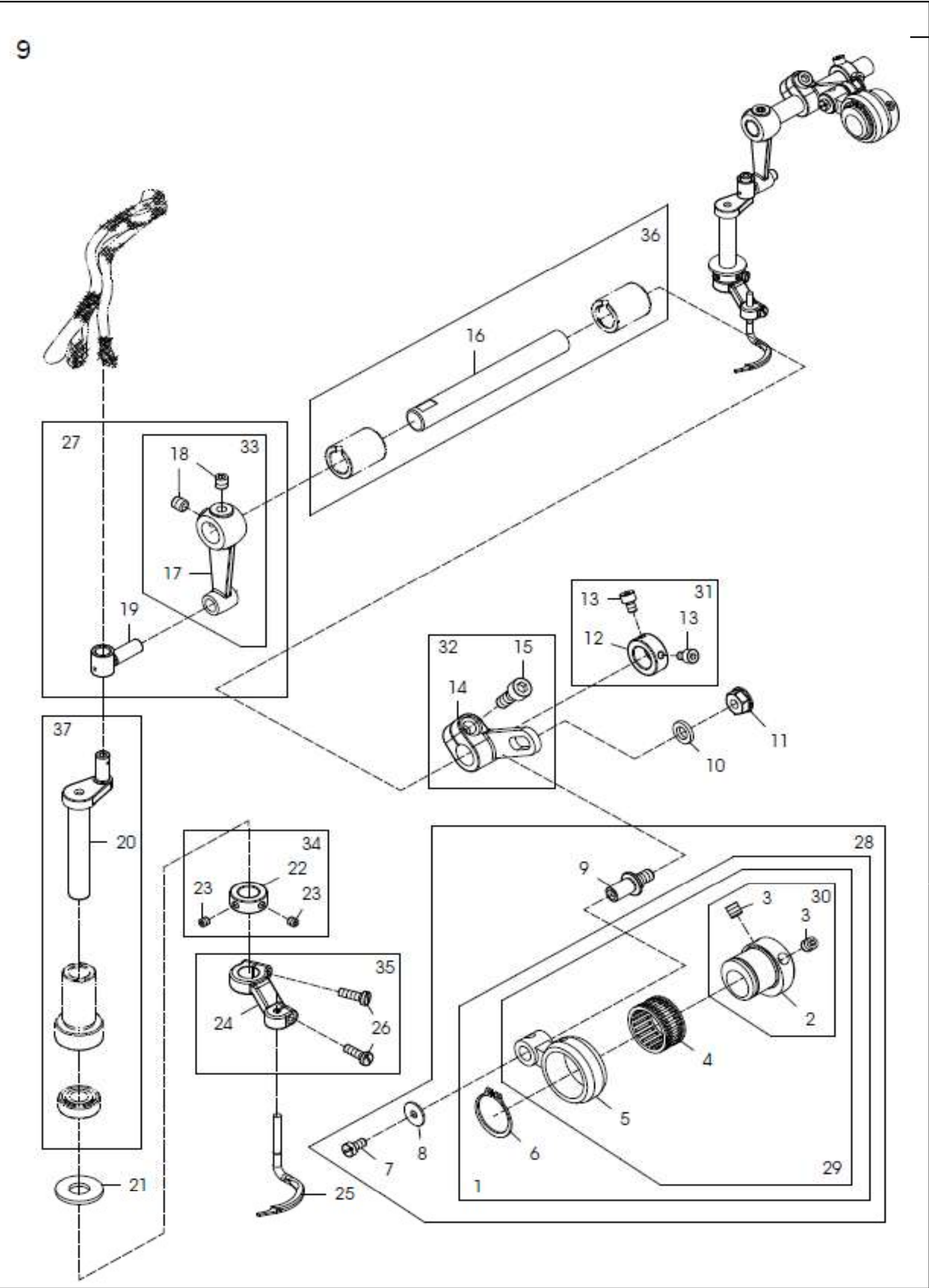




绷缝系列>787>8、压脚机构

| 序号No  | ERP编号     | 零件名称                | 数量 | <div> <div>8</div>  </div> |
|-------|-----------|---------------------|----|---------------------------------------------------------------------------------------------------------------|
| H-1   | BF7870801 | 压脚弹簧调节器             | 1  |                                                                                                               |
| H-2   | BF7870650 | 垫片                  | 2  |                                                                                                               |
| H-3   | BF7870803 | 并紧螺帽                | 1  |                                                                                                               |
| H-4   | BF7870804 | 压脚棒状弹簧（外）           | 1  |                                                                                                               |
| H-5   | BF7870805 | 压脚推杆连结架             | 1  |                                                                                                               |
| H-6   | BF7870806 | 螺丝（SM11/64" x40-10） | 1  |                                                                                                               |
| H-7   | BF7870807 | 压脚推杆导架              | 1  |                                                                                                               |
| H-8   | BF7870622 | 螺丝（M4-0.7x14）       | 2  |                                                                                                               |
| H-9   | BF7870809 | 压脚棒状弹簧（内）           | 1  |                                                                                                               |
| H-10  | BF7870810 | 压脚推杆                | 1  |                                                                                                               |
| H-11  | BF7870811 | 止油环                 | 1  |                                                                                                               |
| H-12  | BF7870812 | 轴环                  | 1  |                                                                                                               |
| H-14  | BF7870814 | 压脚组                 | 1  |                                                                                                               |
| H-15  | BF7870815 | 螺丝（SM9/64" x40-8）   | 1  |                                                                                                               |
| H-16  | BF7870816 | 压脚弹簧（左）             | 1  |                                                                                                               |
| II 17 | BF7870817 | 螺丝（SM1/8" x44 3.5）  | 1  |                                                                                                               |
| H-18  | BF7870818 | 垫片                  | 1  |                                                                                                               |
| H-19  | BF7870819 | 螺丝（SM7/32" x56-5）   | 4  |                                                                                                               |
| H-20  | BF7870820 | 压脚锁门插销              | 1  |                                                                                                               |
| H-21  | BF7870821 | 螺丝（SM1/8" x44-4）    | 1  |                                                                                                               |
| H-22  | BF7870822 | 保险螺帽                | 1  |                                                                                                               |
| H-23  | BF7870823 | 可调螺丝（SM1/8" x44-10） | 1  |                                                                                                               |
| H-24  | BF7870824 | 压脚弹簧（右）             | 1  |                                                                                                               |
| H-25  | BF7870825 | 螺丝（SM7/32" x56-3.5） | 1  |                                                                                                               |
| H-26  | BF7870826 | 压脚舌（长）              | 1  |                                                                                                               |
| H-27  | BF7870827 | 提升连杆                | 1  |                                                                                                               |
| H-28  | BF7870828 | 螺丝（SM3/16" x32-2.2） | 2  |                                                                                                               |
| H-29  | BF7870829 | 提升连杆拉柄              | 1  |                                                                                                               |
| H-30  | BF7870830 | 固定销                 | 1  |                                                                                                               |
| H-31  | BF7870831 | 提升弹簧                | 1  |                                                                                                               |
| H-32  | BF7870832 | 轴环                  | 2  |                                                                                                               |
| H-33  | BF7870833 | 螺丝（M4.5-0.75x5.5）   | 4  |                                                                                                               |
| H-34  | BF7870834 | 压脚提升主轴              | 1  |                                                                                                               |
| H-35  | BF7870229 | 螺丝（M4-0.7x3）        | 4  |                                                                                                               |
| H-36  | BF7870836 | 中间拉柄                | 1  |                                                                                                               |
| H-37  | BF7870634 | 螺丝（M5-0.8x14）       | 1  |                                                                                                               |
| H-38  | BF7870838 | 扣环                  | 2  |                                                                                                               |
| H-39  | BF7870839 | 连结销                 | 2  |                                                                                                               |
| H-40  | BF7870840 | 连结拉板                | 1  |                                                                                                               |
| H-41  | BF7870841 | 提升拉柄（小）             | 1  |                                                                                                               |
| H-42  | BF7870543 | 螺丝（M6-1x6）          | 1  |                                                                                                               |
| H-43  | BF7870843 | 提升拉柄                | 1  |                                                                                                               |
| H-44  | BF7870844 | 提升拉柄止块              | 1  |                                                                                                               |
| H-45  | BF7870845 | 螺丝（SM9/64" x40-6）   | 2  |                                                                                                               |
| H-46  | BF7870846 | 拉力释放杠杆              | 1  |                                                                                                               |
| H-47  | BF7870847 | 螺丝（SM11/64" x40-14） | 1  |                                                                                                               |
| H-48  | BF7870848 | 拉力释放轴               | 1  |                                                                                                               |
| H-50  | BF7870850 | 割线刀                 | 1  |                                                                                                               |
| H-51  | BF7870851 | 割线刀座                | 1  |                                                                                                               |
| H-52  | BF7870852 | 压脚弹簧调节器组            | 1  |                                                                                                               |
| H-53  | BF7870853 | 压脚推杆连结组             | 1  |                                                                                                               |
| H-54  | BF7870854 | 压脚推杆组               | 1  |                                                                                                               |
| H-55  | BF7870855 | 轴环组                 | 1  |                                                                                                               |
| H-56  | BF7870856 | 压脚弹簧                | 1  |                                                                                                               |
| H-65  | BF7870865 | 压脚推杆组               | 1  |                                                                                                               |
| H-67  | BF7870867 | 提升连结拉杆组             | 1  |                                                                                                               |
| H-68  | BF7870868 | 轴环组                 | 2  |                                                                                                               |
| H-69  | BF7870869 | 连结拉板组               | 1  |                                                                                                               |
| H-70  | BF7870870 | 提升拉柄组               | 1  |                                                                                                               |
| H-71  | BF7870871 | 拉力释放杠杆组             | 1  |                                                                                                               |
| H-72  | BF7870872 | 压脚头                 | 1  |                                                                                                               |
| H-73  | BF7870873 | 挡片                  | 1  |                                                                                                               |
| H-75  | BF7870875 | 侧边压板                | 2  |                                                                                                               |
| H-76  | BF7870876 | 割线刀座组               | 1  |                                                                                                               |
| H-77  | BF7870877 | 挡片                  | 1  |                                                                                                               |
| H-78  | BF7870878 | 压脚本体                | 1  |                                                                                                               |
| H-80  | BF7870880 | 螺丝（M3-0.5x3）        | 1  |                                                                                                               |
|       |           |                     |    |                                                                                                               |

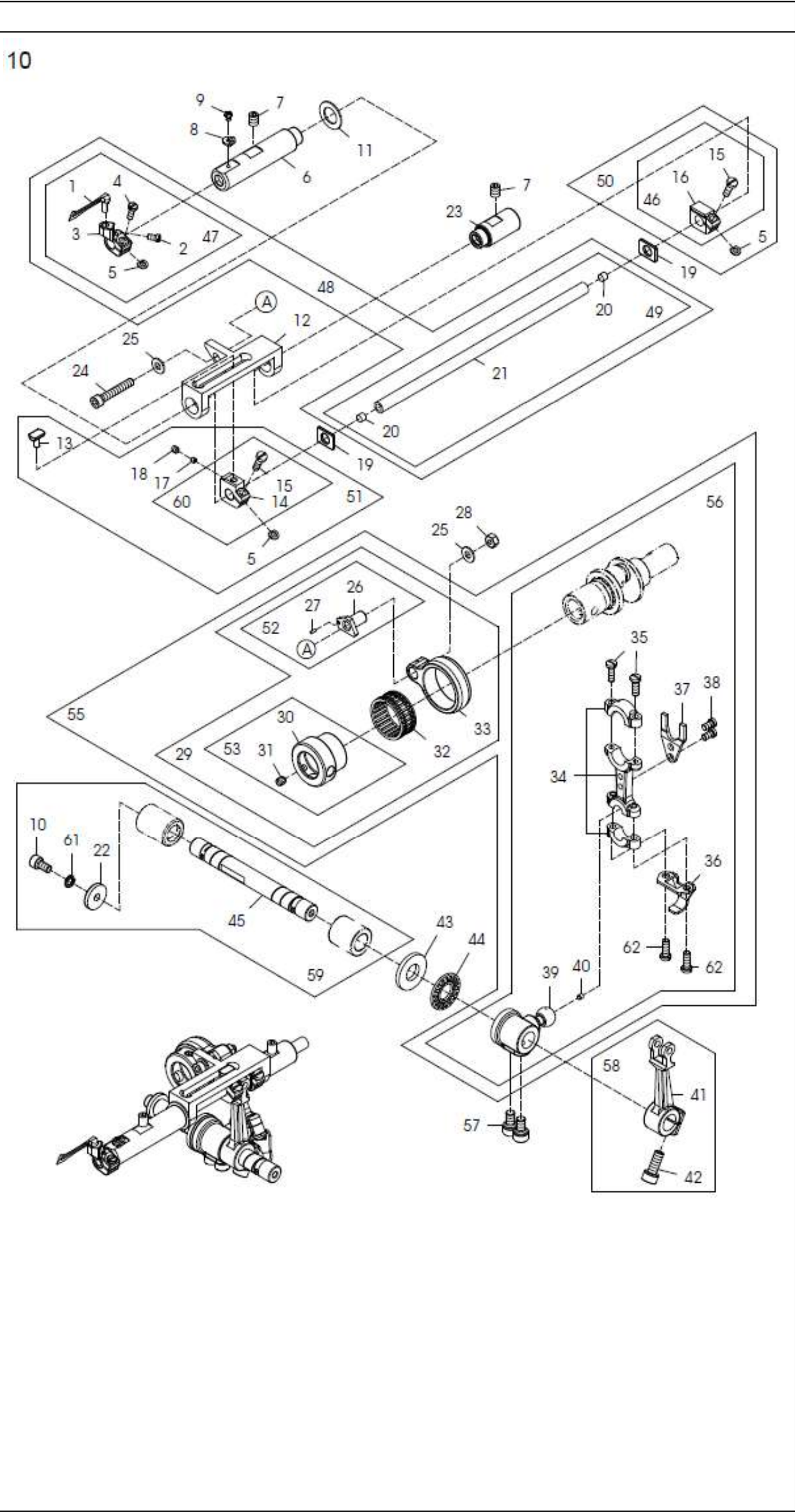
| 序号No | ERP编号     | 零件名称          | 数量 |
|------|-----------|---------------|----|
| I-1  | BF7870901 | 连杆组           | 1  |
| I-2  | BF7870902 | 偏心轮           | 1  |
| I-3  | BF7870503 | 螺丝（M6-1x8）    | 2  |
| I-4  | BF7870904 | 滚珠培林          | 1  |
| I-5  | BF7870905 | 连杆            | 1  |
| I-6  | BF7870906 | 扣环            | 1  |
| I-7  | BF7870125 | 螺丝（M4-0.7x8）  | 1  |
| I-8  | BF7870908 | 垫片            | 1  |
| I-9  | BF7870909 | 拉柄可调式插销       | 1  |
| I-10 | BF7870910 | 垫片            | 1  |
| I-11 | BF7870911 | 螺帽（M6*1.0）    | 1  |
| I-12 | BF7870912 | 扣环            | 1  |
| I-13 | BF7870913 | 螺丝（M4-0.7x6）  | 2  |
| I-14 | BF7870914 | 可调式拉柄         | 1  |
| I-15 | BF7870915 | 螺丝（M6-1x16）   | 3  |
| I-16 | BF7870916 | 主动轴           | 1  |
| I-17 | BF7870917 | 摇臂            | 1  |
| I-18 | BF7870543 | 螺丝（M6-1x6）    | 2  |
| I-19 | BF7870919 | 支点销           | 1  |
| I-20 | BF7870920 | 延展臂           | 1  |
| I-21 | BF7870921 | 衬环            | 1  |
| I-22 | BF7870922 | 轴环            | 1  |
| I-23 | BF7870229 | 螺丝（M4-0.7x4）  | 2  |
| I-24 | BF7870924 | 上勾固定座         | 1  |
| I-25 | BF7870925 | 上勾            | 1  |
| I-26 | BF7870102 | 螺丝（M4-0.7x12） | 2  |
| I-27 | BF7870927 | 针棒摇臂组         | 1  |
| I-28 | BF7870928 | 上勾针偏心轮组       | 1  |
| I-29 | BF7870929 | 偏心轮连杆培林组      | 1  |
| I-30 | BF7870930 | 偏心轮组          | 1  |
| I-31 | BF7870931 | 轴环组           | 1  |
| I-32 | BF7870932 | 可调式拉柄组        | 1  |
| I-33 | BF7870933 | 摇臂组           | 1  |
| I-34 | BF7870934 | 轴环组           | 1  |
| I-35 | BF7870935 | 上勾固定座组        | 1  |
| I-36 | BF7870936 | 主动轴组          | 1  |
| I-37 | BF7870937 | 延展臂组          | 1  |
|      |           |               |    |





绷缝系列>787>10、下勾针驱动机构

| 序号No | ERP编号     | 零件名称                 | 数量 |
|------|-----------|----------------------|----|
| J-1  | BF7871001 | 下勾针                  | 1  |
| J-2  | BF7871002 | 螺丝（M3. 5-0. 6x6）     | 1  |
| J-3  | BF7871003 | 下勾针固定座               | 1  |
| J-4  | BF7871004 | 螺丝（M3. 5-0. 6x10）    | 1  |
| J-5  | BF7871005 | 垫片                   | 3  |
| J-6  | BF7871006 | 下勾针驱动轴衬套             | 1  |
| J-7  | BF7870503 | 螺丝（M6-1x8）           | 2  |
| J-8  | BF7870537 | 底线穿线孔                | 1  |
| J-9  | BF7870260 | 螺丝（M3-0. 5x3. 3）     | 1  |
| J-10 | BF7870628 | 螺丝（M5-0. 8x10）       | 1  |
| J-11 | BF7871011 | 衬套垫片                 | 1  |
| J-12 | BF7871012 | 下勾针驱动轴导槽             | 1  |
| J-13 | BF7871013 | 滑块                   | 1  |
| J-14 | BF7871014 | 滑块固定座                | 1  |
| J-15 | BF7870102 | 螺丝（M4-0. 7x12）       | 2  |
| J 16 | BF7871016 | 摇臂夹座                 | 1  |
| J-17 | BF7871017 | 滑块定位压块               | 1  |
| J-18 | BF7870229 | 螺丝（M4-0. 7x4）        | 1  |
| J-19 | BF7871019 | 止推垫圈                 | 2  |
| J-20 | BF7871020 | 封闭塞                  | 2  |
| J-21 | BF7871021 | 下勾针棒                 | 1  |
| J-22 | BF7871022 | 垫片                   | 1  |
| J-23 | BF7871023 | 下勾针棒导轴               | 1  |
| J-24 | BF7871024 | 螺丝（M5-0. 8x30）       | 1  |
| J-25 | BF7871025 | 垫片                   | 2  |
| J-26 | BF7871026 | 下勾针摇臂调整销             | 1  |
| J-27 | BF7871027 | 辊子销                  | 1  |
| J-28 | BF7871028 | 螺帽                   | 1  |
| J-29 | BF7871029 | 下勾针摇臂偏心轮组            | 1  |
| J-30 | BF7871030 | 下勾针摇臂可调偏心轮           | 1  |
| J-31 | BF7870648 | 螺丝（M5-0. 8x5）        | 1  |
| J-32 | BF7871032 | 滚针轴承                 | 1  |
| J-33 | BF7871033 | 下勾针摇臂连杆              | 1  |
| J-34 | BF7871034 | 下勾针连杆                | 1  |
| J-35 | BF7871035 | 螺丝（M4-0. 7x14）       | 2  |
| J-36 | BF7871036 | 拨油片                  | 1  |
| J-37 | BF7871037 | 定位叉                  | 1  |
| J-38 | BF7871038 | 螺丝（SM11/64”x40-8. 3） | 2  |
| J-39 | BF7871039 | 下勾针驱动杆               | 1  |
| J-40 | BF7871040 | 封塞                   | 1  |
| J-41 | BF7871041 | 下勾针摇臂                | 1  |
| J-42 | BF7871042 | 螺丝（M6-0. 75x15）      | 1  |
| J-43 | BF7871043 | 推力板                  | 1  |
| J-44 | BF7871044 | 推理滚珠培林               | 1  |
| J-45 | BF7871045 | 下勾针主轴                | 1  |
| J-46 | BF7871046 | 摇臂夹座                 | 1  |
| J-47 | BF7871047 | 下勾针定位座组              | 1  |
| J-48 | BF7871048 | 下勾针组                 | 1  |
| J-49 | BF7871049 | 下勾针棒组                | 1  |
| J-50 | BF7871050 | 摇臂夹座组                | 1  |
| J-51 | BF7871051 | 滑块固定座组               | 1  |
| J-52 | BF7871052 | 下勾针摇臂调整销组            | 1  |
| J-53 | BF7871053 | 下勾针摇臂偏心轮组            | 1  |
| J-55 | BF7871055 | 下勾针摇臂连杆组             | 1  |
| J-56 | BF7871056 | 下勾针驱动杆组              | 1  |
| J-57 | BF7870557 | 螺丝（M6-1x10）          | 2  |
| J-58 | BF7871058 | 下勾针摇臂组               | 1  |
| J-59 | BF7871059 | 下勾针主轴组               | 1  |
| J-60 | BF7871060 | 滑块固定座                | 1  |
| J-61 | BF7870633 | 弹簧垫片                 | 1  |
| J-62 | BF7870622 | 螺丝（M4-0. 7x14）       | 2  |
|      |           |                      |    |



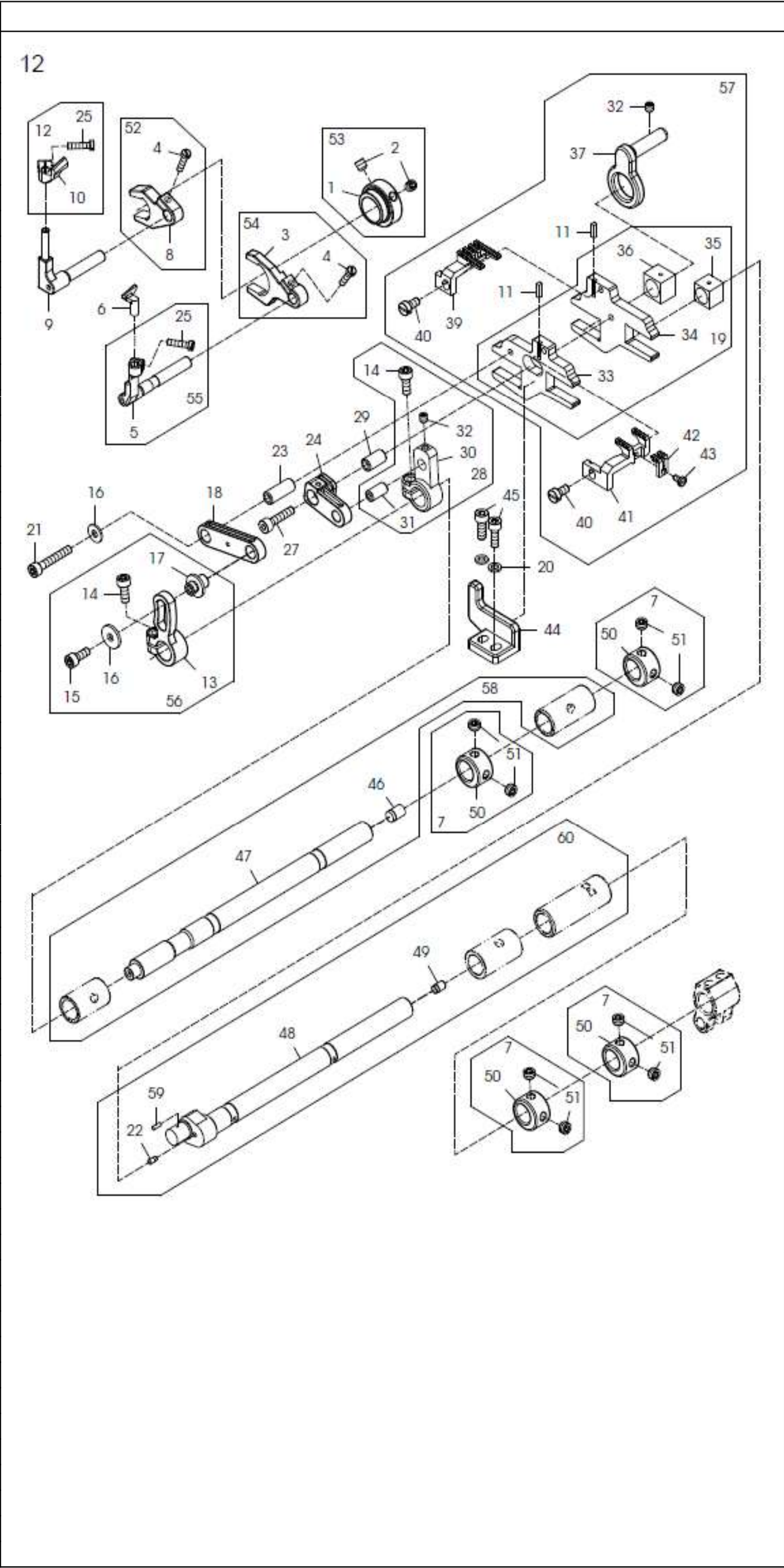
| 序号No | ERP编号     | 零件名称                    | 数量 |
|------|-----------|-------------------------|----|
| K-1  | BF7871101 | 送料具提升杆                  | 1  |
| K-2  | BF7870543 | 螺丝（M6-1x6）              | 3  |
| K-3  | BF7871103 | 连杆插销                    | 1  |
| K-4  | BF7870229 | 螺丝（尖头）（M4-0.7x4.5）      | 2  |
| K-5  | BF7871105 | 送料具提升连杆                 | 1  |
| K-6  | BF7871106 | 扣环                      | 1  |
| K-7  | BF7871107 | 滚珠培林                    | 1  |
| K-8  | BF7871108 | 送料具偏心轮                  | 1  |
| K-9  | BF7870542 | 螺丝（尖底）（M6-1x6）          | 1  |
| K-10 | BF7871110 | 送料具连杆                   | 1  |
| K-11 | BF7871111 | 连杆插销                    | 1  |
| K-12 | BF7871112 | 提环杆（长）                  | 1  |
| K-13 | BF7871113 | 提环杆（短）                  | 1  |
| K-14 | BF7871114 | 连杆插销                    | 1  |
| K-15 | BF7871115 | 提环杆插销                   | 1  |
| K-16 | BF7870908 | 垫片                      | 1  |
| K-17 | BF7870125 | 螺丝（M4-0.7x12）           | 2  |
| K-18 | BF7871118 | 进给轴拉柄                   | 1  |
| K-19 | BF7870623 | 螺丝（M4-0.7x12）           | 1  |
| K-20 | BF7871120 | 控制架                     | 1  |
| K-21 | BF7871121 | 连杆导轴                    | 1  |
| K-22 | BF7871122 | 送料具提升连杆组                | 1  |
| K-23 | BF7871123 | 调钮组                     | 1  |
| K-24 | BF7871124 | 送料具偏心轮组                 | 1  |
| K-25 | BF7871125 | 控制架组                    | 1  |
| K-26 | BF7871126 | 控制杠杆轴衬套                 | 1  |
| K-29 | BF7871129 | 控制横杆主轴                  | 1  |
| K-30 | BF7871130 | 进给轴拉柄组                  | 1  |
| K-31 | BF7871131 | 提环杆插销组                  | 1  |
| K-33 | BF7871133 | 控制横杆主轴组                 | 1  |
| K-34 | BF7871134 | 针距尺寸刻度板组                | 1  |
| K-35 | BF7871135 | 送料具提升杆组                 | 1  |
| K-37 | BF7871137 | O环                      | 2  |
| K-38 | BF7871138 | 送料具控制杆                  | 1  |
| K-39 | BF7871139 | 针距尺寸刻度板                 | 1  |
| K-40 | BF7871140 | 螺丝（M4-0.7x14.5）         | 2  |
| K-41 | BF7871141 | 垫块                      | 2  |
| K-42 | BF7871142 | 控制杠杆止块                  | 2  |
| K-43 | BF7871143 | 锥形弹簧垫片                  | 1  |
| K-44 | BF7871144 | 调钮                      | 1  |
| K-45 | BF7871145 | 螺丝（M6-1x7.5，M4.5-0.5x3） | 1  |
| K-46 | BF7871146 | 螺丝（M5-0.8x8）            | 2  |
| K-48 | BF7871148 | 垫片                      | 2  |
| K-49 | BF7870503 | 螺丝（M6-1x8）              | 3  |
| K-50 | BF7870229 | 螺丝（M4-0.7x4）            | 1  |

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绗缝系列>787>12、顶针片及送料具驱动机构

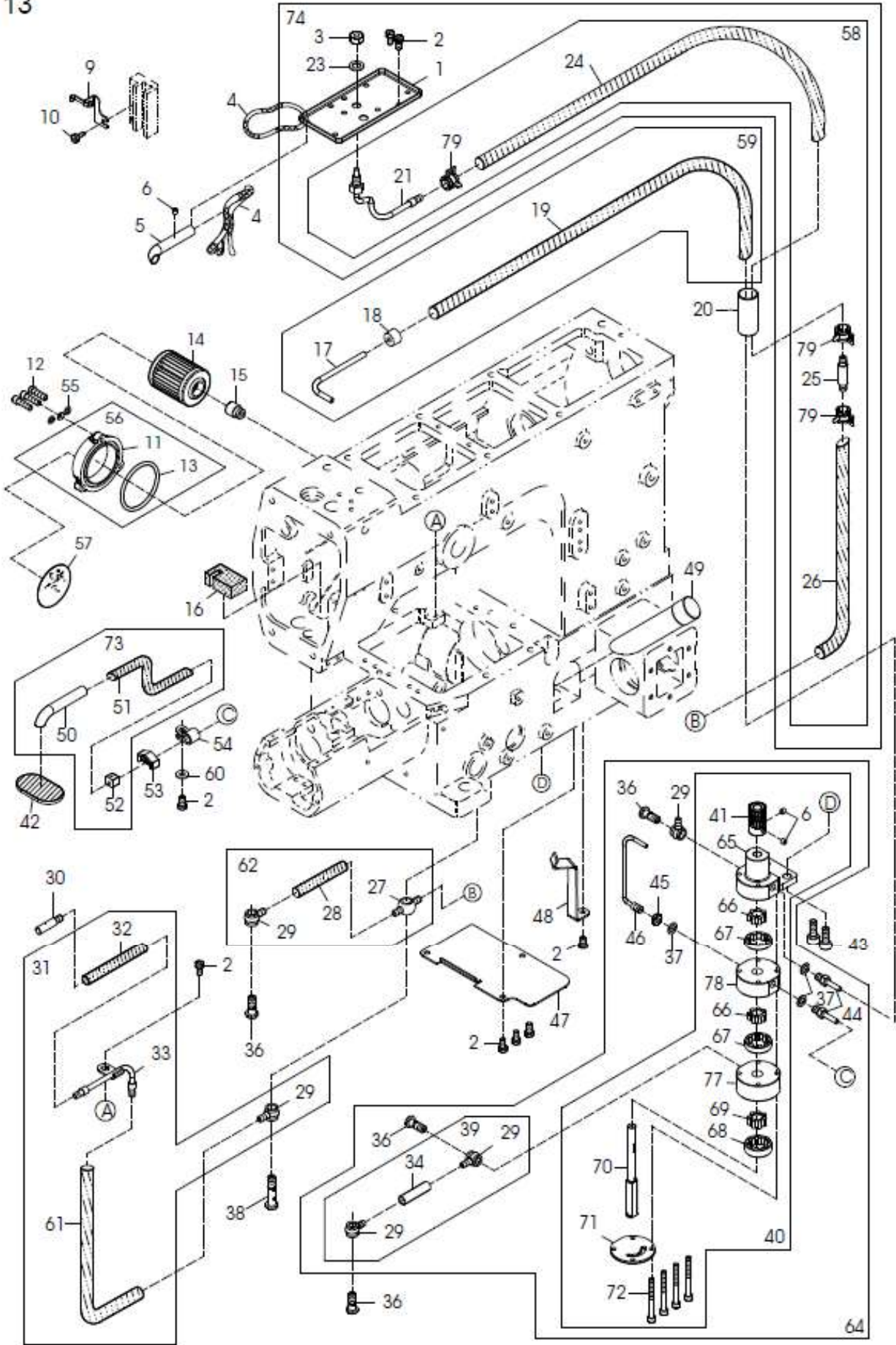
| 序号No | ERP编号     | 零件名称            | 数量 |
|------|-----------|-----------------|----|
| L-1  | BF7871201 | 顶针片（前）偏心轮       | 1  |
| L-2  | BF7870648 | 螺丝（M5-0.8x5）    | 2  |
| L-3  | BF7871203 | 顶针片（前）拨叉        | 1  |
| L-4  | BF7871204 | 螺丝（M3-0.5x12）   | 2  |
| L-5  | BF7871205 | 顶针片（前）固定座       | 1  |
| L-6  | BF7871206 | 顶针片（前）          | 1  |
| L-7  | BF7871207 | 轴环组件            | 4  |
| L-8  | BF7871208 | 顶针片（后）拨叉        | 1  |
| L-9  | BF7871209 | 顶针片（后）固定座       | 1  |
| L-10 | BF7871210 | 顶针片（后）          | 1  |
| L-11 | BF7871211 | 送料具键            | 2  |
| L-12 | BF7871212 | 顶针片（后）组         | 1  |
| L-13 | BF7871213 | 送料具差动摇臂         | 1  |
| L-14 | BF7870202 | 螺丝（M4-0.7x10）   | 2  |
| L-15 | BF7870256 | 螺丝（M4-0.7x8）    | 1  |
| L-16 | BF7871216 | 垫片              | 2  |
| L-17 | BF7871217 | 送料具差动调整插销       | 1  |
| L-18 | BF7871218 | 送料具差动轴驱动连杆      | 1  |
| L-19 | BF7871219 | 送料具固定座总成        | 1  |
| L-20 | BF7871220 | 垫片              | 2  |
| L-21 | BF7871221 | 螺丝（M4-0.7x24）   | 1  |
| L-22 | BF7871222 | 止油塞             | 1  |
| L-23 | BF7871223 | 驱动连杆衬套（长）       | 1  |
| L-24 | BF7871224 | 主送料具轴驱动连杆       | 1  |
| L-25 | BF7871225 | 螺丝（M3-0.5x8）    | 2  |
| L-27 | BF7870724 | 螺丝（M4-0.7x18）   | 1  |
| L-28 | BF7871228 | 主送料具摇臂组         | 1  |
| L-29 | BF7871229 | 驱动连杆衬套（短）       | 1  |
| L-30 | BF7871230 | 主送料具摇臂          | 1  |
| L-31 | BF7871231 | 驱动连杆插销          | 1  |
| L-32 | BF7870229 | 螺丝（M4-0.7x4）    | 2  |
| L-33 | BF7871233 | 差动送料具固定座        | 1  |
| L-34 | BF7871234 | 主送料具固定座         | 1  |
| L-35 | BF7871235 | 送料具提升滑块（前）      | 1  |
| L-36 | BF7871236 | 送料具提升滑块（后）      | 1  |
| L-37 | BF7871237 | 送料具导杆           | 1  |
| L-39 | BF7871239 | 主齿              | 1  |
| L-40 | BF7870125 | 螺丝（M4-0.7x8）    | 2  |
| L-41 | BF7871241 | 差动齿             | 1  |
| L-42 | BF7871242 | 差动齿（中间小齿）       | 1  |
| L-43 | BF7870221 | 螺丝（M2.6-0.45x5） | 1  |
| L-44 | BF7871244 | 送料具导块           | 1  |
| L-45 | BF7870623 | 螺丝（M4-0.7x12）   | 2  |
| L-46 | BF7871246 | 封塞              | 1  |
| L-47 | BF7871247 | 送料具摇臂主轴         | 1  |
| L-48 | BF7871248 | 送料具提升主轴         | 1  |
| L-49 | BF7871249 | 封塞              | 1  |
| L-50 | BF7871250 | 轴环              | 4  |
| L-51 | BF7871251 | 螺丝（M6-1x4）      | 8  |
| L-52 | BF7871252 | 顶针片（后）拨叉组       | 1  |
| L-53 | BF7871253 | 顶针片（前）偏心轮组      | 1  |
| L-54 | BF7871254 | 顶针片（前）拨叉组       | 1  |
| L-55 | BF7871255 | 顶针片（前）固定座组      | 1  |
| L-56 | BF7871256 | 送料具差动摇臂组        | 1  |
| L-57 | BF7871257 | 主送料具组           | 1  |
| L-58 | BF7871258 | 送料具摇臂主轴组        | 1  |
| L-59 | BF7871259 | 油芯              | 1  |
| L-60 | BF7871260 | 送料具提升主轴组        | 1  |
| L-61 | BF7870573 | 羊毛油线            | 2  |
|      |           |                 |    |



綢縫系列>787>13、潤滑機構

| 序号No | ERP编号     | 零件名称                | 数量 |
|------|-----------|---------------------|----|
| M-1  | BF7871301 | 润滑油接收盘              | 1  |
| M-2  | BF7870125 | 螺丝（M4-0.7x8）        | 8  |
| M-3  | BF7871303 | 螺帽                  | 1  |
| M-4  | BF7871304 | 油芯                  | 2  |
| M-5  | BF7871305 | 针棒连杆轴承给油管           | 1  |
| M-6  | BF7870229 | 螺丝（M4-0.7x4）        | 3  |
| M-9  | BF7871309 | 油芯固定座               | 1  |
| M-10 | BF7870702 | 螺丝（SM9/64" x40-8）   | 1  |
| M-11 | BF7871311 | 滤油器盖                | 1  |
| M-12 | BF7871312 | 螺丝（SM11/64" x40-16） | 3  |
| M-13 | BF7871313 | O环                  | 1  |
| M-14 | BF7871314 | 滤油器                 | 1  |
| M-15 | BF7871315 | 滤油器连接管              | 1  |
| M-16 | BF7871316 | 吸油棉                 | 1  |
| M-17 | BF7871317 | 回油管                 | 1  |
| M 18 | BF7871318 | 回油管衬套               | 1  |
| M-19 | BF7871319 | 油管                  | 1  |
| M-20 | BF7871320 | 油路套管                | 1  |
| M-21 | BF7871321 | 外视油量上喷嘴             | 1  |
| M-23 | BF7870547 | 垫片                  | 1  |
| M-24 | BF7871324 | 油管                  | 1  |
| M-25 | BF7871325 | 止回阀                 | 1  |
| M-26 | BF7871326 | 油管                  | 1  |
| M-27 | BF7871327 | 油管接头（双向）            | 1  |
| M-28 | BF7871328 | 油管                  | 1  |
| M-29 | BF7871329 | 油管接头（单向）            | 5  |
| M-30 | BF7871330 | 筒臂转轴部喷油头            | 1  |
| M-31 | BF7871331 | 油管（中段）总成            | 1  |
| M-32 | BF7871332 | 油管                  | 1  |
| M-33 | BF7871333 | 筒臂勾针轴部喷油孔           | 1  |
| M-34 | BF7871334 | 油管                  | 1  |
| M-36 | BF7871336 | 放油螺丝（短）             | 4  |
| M-37 | BF7871337 | 密合垫片                | 14 |
| M-38 | BF7871338 | 放油螺丝（长）             | 1  |
| M-39 | BF7871339 | 油管组（短）              | 1  |
| M-40 | BF7871340 | 油泵组                 | 1  |
| M-41 | BF7871341 | 油泵驱动蜗齿组             | 1  |
| M-42 | BF7871342 | 吸油棉                 | 1  |
| M-43 | BF7870915 | 螺丝（M6-1x16）         | 2  |
| M-44 | BF7871344 | 吸油管                 | 2  |
| M-45 | BF7871345 | 螺帽                  | 1  |
| M-46 | BF7871346 | 驱动蜗齿组喷油嘴            | 1  |
| M-47 | BF7871347 | 防尘盖                 | 1  |
| M-48 | BF7871348 | 油管固定架               | 1  |
| M-49 | BF7871349 | 外视油量计               | 1  |
| M-50 | BF7871350 | 回油管                 | 1  |
| M-51 | BF7871351 | 油管                  | 1  |
| M-52 | BF7871352 | 橡胶块                 | 1  |
| M-53 | BF7871353 | 滤油网                 | 1  |
| M-54 | BF7871354 | 配线固定钮               | 1  |
| M-55 | BF7870650 | 垫片                  | 3  |
| M-56 | BF7871356 | 滤油器盖组               | 1  |
| M-57 | BF7871357 | 贴纸                  | 1  |
| M-58 | BF7871358 | 上喷油管组               | 1  |
| M-59 | BF7871359 | 回油管组                | 1  |
| M-60 | BF7870323 | 垫片                  | 1  |
| M-61 | BF7871361 | 油管                  | 1  |
| M-62 | BF7871362 | 双向油管接头组             | 1  |
| M-64 | BF7871364 | 油泵本体组               | 1  |
| M-65 | BF7871365 | 油泵本体（上座）            | 1  |
| M-66 | BF7871366 | 油泵本体内转子             | 2  |
| M-67 | BF7871367 | 油泵本体内转子             | 2  |
| M-68 | BF7871368 | 油泵本体内转子             | 1  |
| M-69 | BF7871369 | 油泵本体内转子             | 1  |
| M-70 | BF7871370 | 油泵主轴                | 1  |
| M-71 | BF7871371 | 下座盖                 | 1  |
| M-72 | BF7871372 | 螺丝（M4-0.7x39.8）     | 4  |
| M-73 | BF7871373 | 油管组件                | 1  |
| M-74 | BF7871374 | 润滑油接收盘组             | 1  |
| M-77 | BF7871377 | 油泵本体（下座）            | 1  |
| M-78 | BF7871378 | 油泵本体（中座）            | 1  |
| M-79 | BF7871379 | 管束                  | 3  |
| M-80 | BF7871380 | 吸油棉                 | 1  |
|      |           |                     |    |

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## 绷缝系列>787>14、专用配件

[illegible]

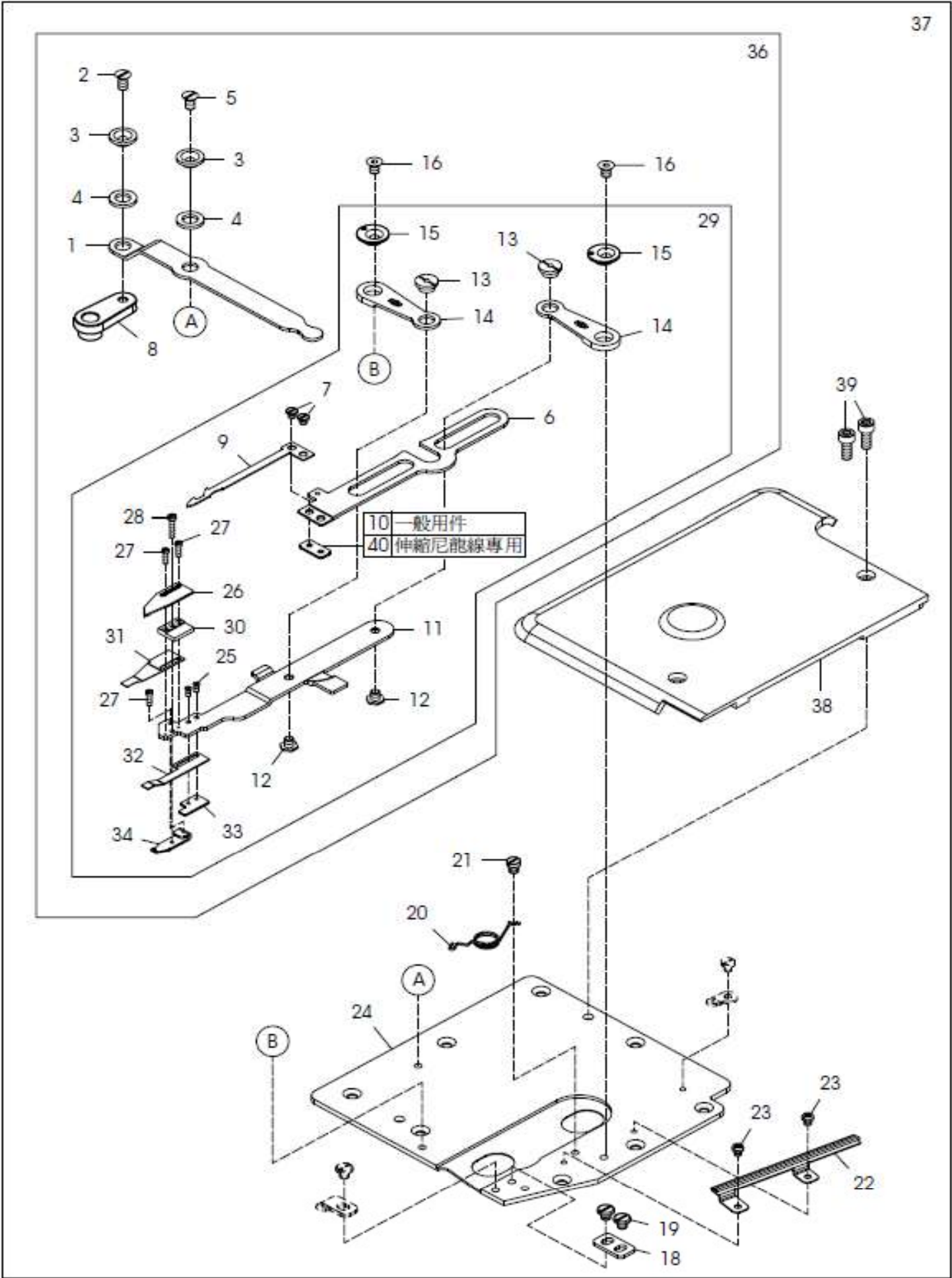




绗缝系列>787>16、底线切线刀机构

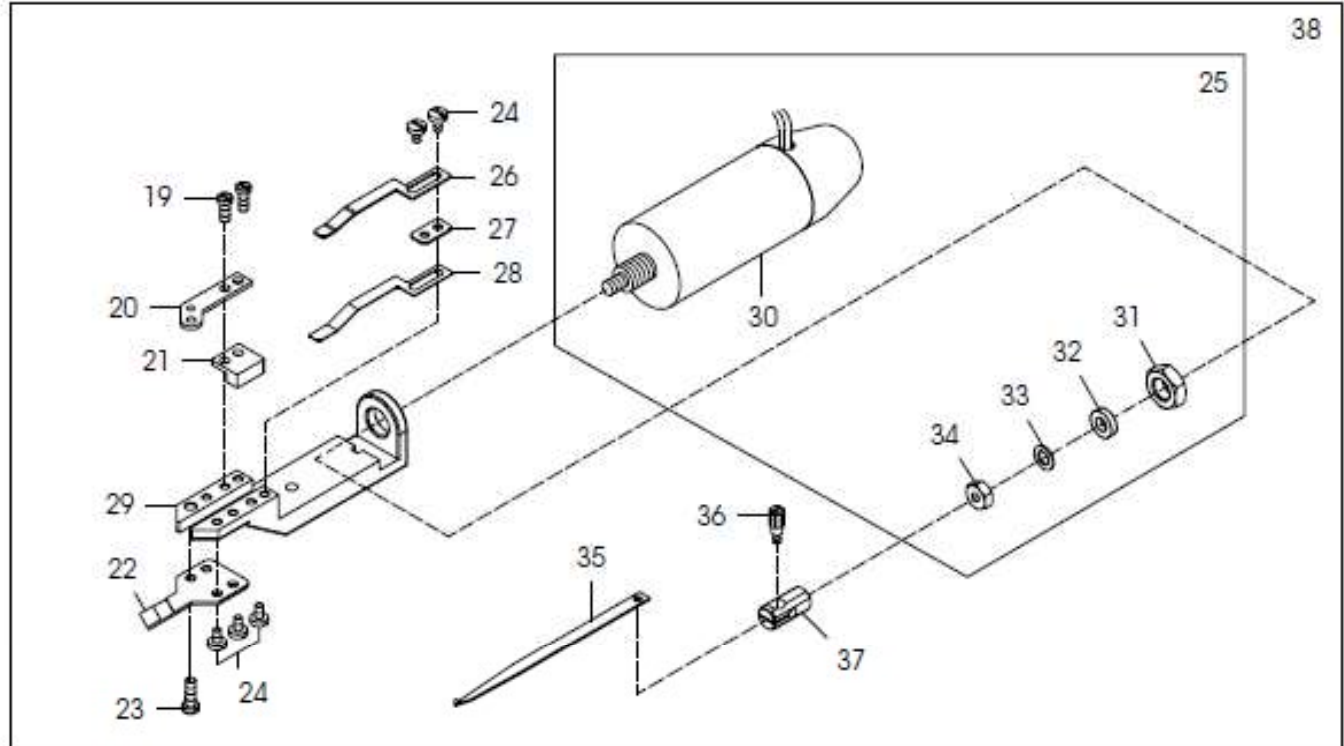
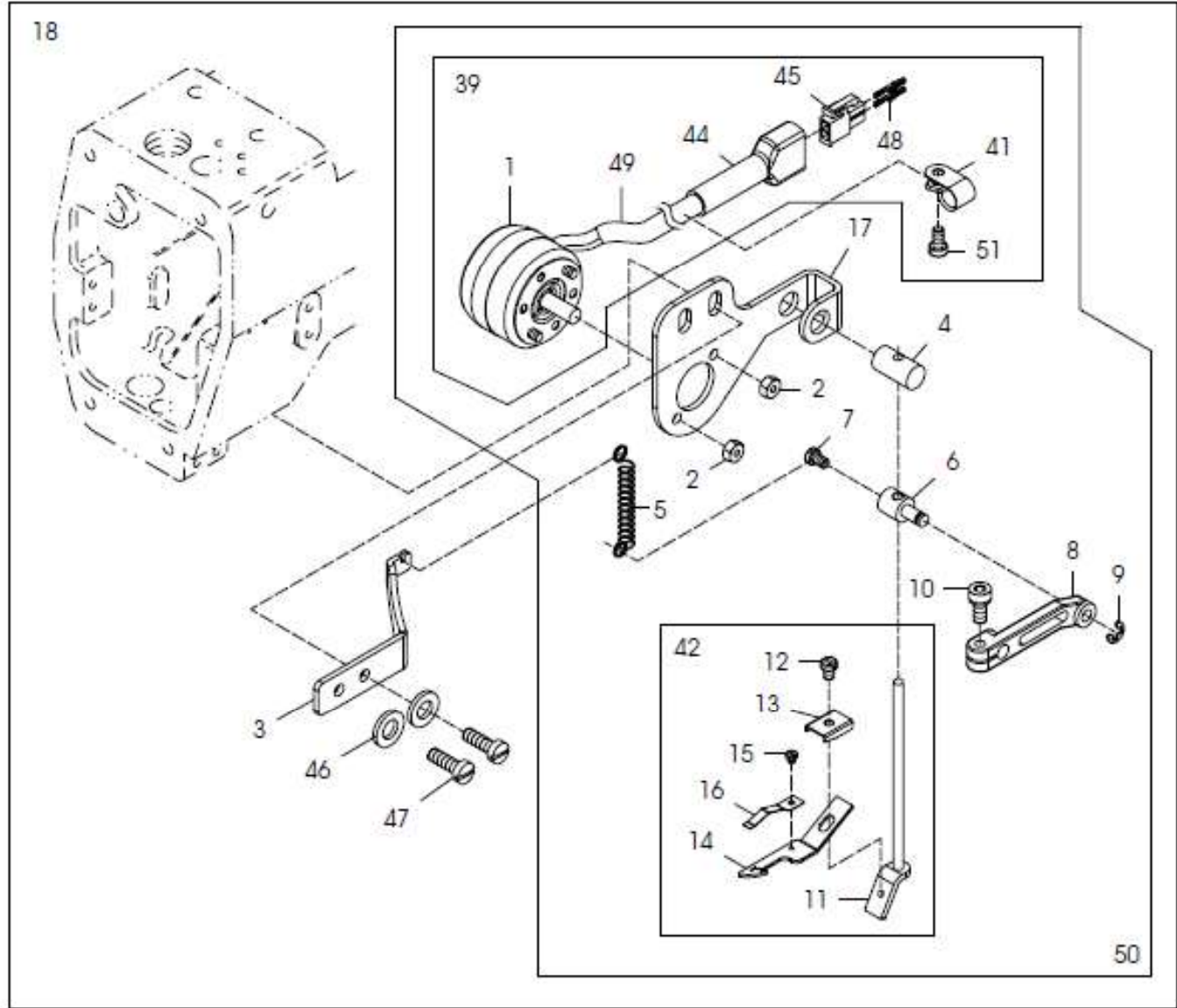
| 序号No | ERP编号     | 零件名称            | 数量 |
|------|-----------|-----------------|----|
| P-1  | BF7871601 | 下切刀驱动连杆         | 1  |
| P-2  | BF7871602 | 螺丝（M4-0.7x8.5）  | 1  |
| P-3  | BF7871603 | 驱动连杆护环          | 2  |
| P-4  | BF7871604 | 垫片              | 2  |
| P-5  | BF7870203 | 螺丝（M4-0.7x7）    | 1  |
| P-6  | BF7871606 | 下切刀托架           | 1  |
| P-7  | BF7871607 | 螺丝（M3-0.5x2.5）  | 2  |
| P-8  | BF7871608 | 下切刀插接头          | 1  |
| P-9  | BF7871609 | 下活动刀            | 1  |
| P-10 | BF7871610 | 下切刀固定座          | 1  |
| P-11 | BF7871611 | 上固定刀托架          | 1  |
| P-12 | BF7871612 | 螺丝（M4-0.7x4）    | 2  |
| P-13 | BF7871613 | 螺帽              | 2  |
| P-14 | BF7871614 | 切刀导引摇臂          | 2  |
| P-15 | BF7871615 | 切刀导引摇臂偏心轮       | 2  |
| P-16 | BF7871616 | 螺丝（M4-0.7x7）    | 2  |
| P-18 | BF7871618 | 上固定刀托架止板        | 1  |
| P-19 | BF7871619 | 螺丝（M4-0.7x4）    | 1  |
| P-20 | BF7871620 | 上固定刀托架复进簧       | 1  |
| P-21 | BF7871621 | 螺丝（M4-0.7x4）    | 1  |
| P-22 | BF7871622 | 底线过线护槽          | 1  |
| P-23 | BF7871009 | 螺丝（M3-0.5x3）    | 2  |
| P-24 | BF7871624 | 曲柄轴室盖           | 1  |
| P-25 | BF7871625 | 螺丝（M2-0.4x4）    | 2  |
| P-26 | BF7871626 | 上固定刀            | 1  |
| P-27 | BF7871627 | 螺丝（M2-0.4x6）    | 3  |
| P-28 | BF7871628 | 螺丝（M2-0.4x10）   | 1  |
| P-29 | BF7871629 | 下切刀本体组          | 1  |
| P-30 | BF7871630 | 上固定刀导引架         | 1  |
| P-31 | BF7871631 | 夹紧弹簧片           | 1  |
| P-32 | BF7871632 | 夹紧压力弹簧刀片        | 1  |
| P-33 | BF7871633 | 夹紧压力弹簧固定座       | 1  |
| P-34 | BF7871634 | 压力弹簧调整片         | 1  |
| P-36 | BF7871636 | 下切刀组            | 1  |
| P-37 | BF7871637 | 下切刀总成           | 1  |
| P-38 | BF7871638 | 缝制平台（电切）        | 1  |
| P-39 | BF7870202 | 螺丝（M4-0.7x10）   | 2  |
| P-40 | BF7871640 | 下切刀固定座（伸缩尼龙线专用） | 1  |
|      |           |                 |    |

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| 序号No | ERP编号     | 零件名称              | 数量 |
|------|-----------|-------------------|----|
| Q-1  | BF7871701 | 拨线电磁阀             | 1  |
| Q-2  | BF7871702 | 螺帽                | 2  |
| Q-3  | BF7871703 | 缓冲弹簧吊架            | 1  |
| Q-4  | BF7871704 | 拨线摇臂导块            | 1  |
| Q-5  | BF7871705 | 缓冲弹簧              | 1  |
| Q-6  | BF7871706 | 电磁阀摇臂插销           | 1  |
| Q-7  | BF7870712 | 螺丝（M3-0.5x5）      | 1  |
| Q-8  | BF7871708 | 电磁阀摇臂             | 1  |
| Q-9  | BF7871709 | 扣环                | 1  |
| Q-10 | BF7871710 | 螺丝（内六角）（M4-0.7x8） | 1  |
| Q-11 | BF7871711 | 拨线摇臂              | 1  |
| Q-12 | BF7871712 | 螺丝（M3-0.5x4）      | 1  |
| Q-13 | BF7871713 | 拨线勾固定座            | 1  |
| Q-14 | BF7871714 | 拨线勾               | 1  |
| Q-15 | BF7871715 | 螺丝（M2-0.4x2）      | 1  |
| Q-16 | BF7871716 | 夹线弹簧片             | 1  |
| Q-17 | BF7871717 | 拨线电磁阀托架           | 1  |
| Q-18 | BF7871718 | 电磁阀拨线组            | 1  |
| Q-19 | BF7871719 | 螺丝（SM3/32" x56-6） | 2  |
| Q-20 | BF7871720 | 上切刀压力调整片          | 1  |
| Q-21 | BF7871721 | 压力调整隔片            | 1  |
| Q-22 | BF7871722 | 上切刀固定刀            | 1  |
| Q-23 | BF7871723 | 螺丝（SM3/32" x56-8） | 1  |
| Q-24 | BF7870426 | 螺丝（SM3/32" x56-4） | 5  |
| Q-25 | BF7871725 | 上切刀电磁阀组           | 1  |
| Q-26 | BF7871726 | 夹线压力片             | 1  |
| Q-27 | BF7871727 | 夹线压力隔片            | 1  |
| Q-28 | BF7871728 | 夹线片               | 1  |
| Q-29 | BF7871729 | 上切刀导槽托架           | 1  |
| Q-30 | BF7871730 | 电磁铁               | 1  |
| Q-31 | BF7871731 | 螺帽                | 1  |
| Q-32 | BF7871732 | 垫片                | 1  |
| Q-33 | BF7871733 | 弹簧垫片              | 1  |
| Q-34 | BF7871734 | 螺帽                | 1  |
| Q-35 | BF7871735 | 上活动刀片             | 1  |
| Q-36 | BF7871736 | 螺丝（M2-0.4x4.5）    | 1  |
| Q-37 | BF7871737 | 上切刀台              | 1  |
| Q-38 | BF7871738 | 电磁式上切线组           | 1  |
| Q-39 | BF7871739 | 拨线电磁阀端子           | 1  |
| Q-41 | BF7871741 | 配线固定钮             | 1  |
| Q-42 | BF7871742 | 拨线摇臂组             | 1  |
| Q-44 | BF7871744 | 拨线端子护套            | 1  |
| Q-45 | BF7871745 | 端子座               | 1  |
| Q-46 | BF7870323 | 垫片                | 2  |
| Q-47 | BF7870102 | 螺丝（M4-0.7x12）     | 2  |
| Q-48 | BF7871748 | 端子                | 2  |
| Q-49 | BF7871749 | 塑胶管（黑）            | 1  |
| Q-50 | BF7871750 | 电磁式上拨线            | 1  |
| Q-51 | BF7870125 | 螺丝（一字头）（M4-0.7x8） | 1  |
|      |           |                   |    |

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## 绷缝系列>787>18、气压式上吹风拨线及切线机构

[illegible]

### 绷缝系列>787>19、电磁式直接驱动抬压脚组

[illegible]



## 绷缝系列>787>20、气压式抬压脚组

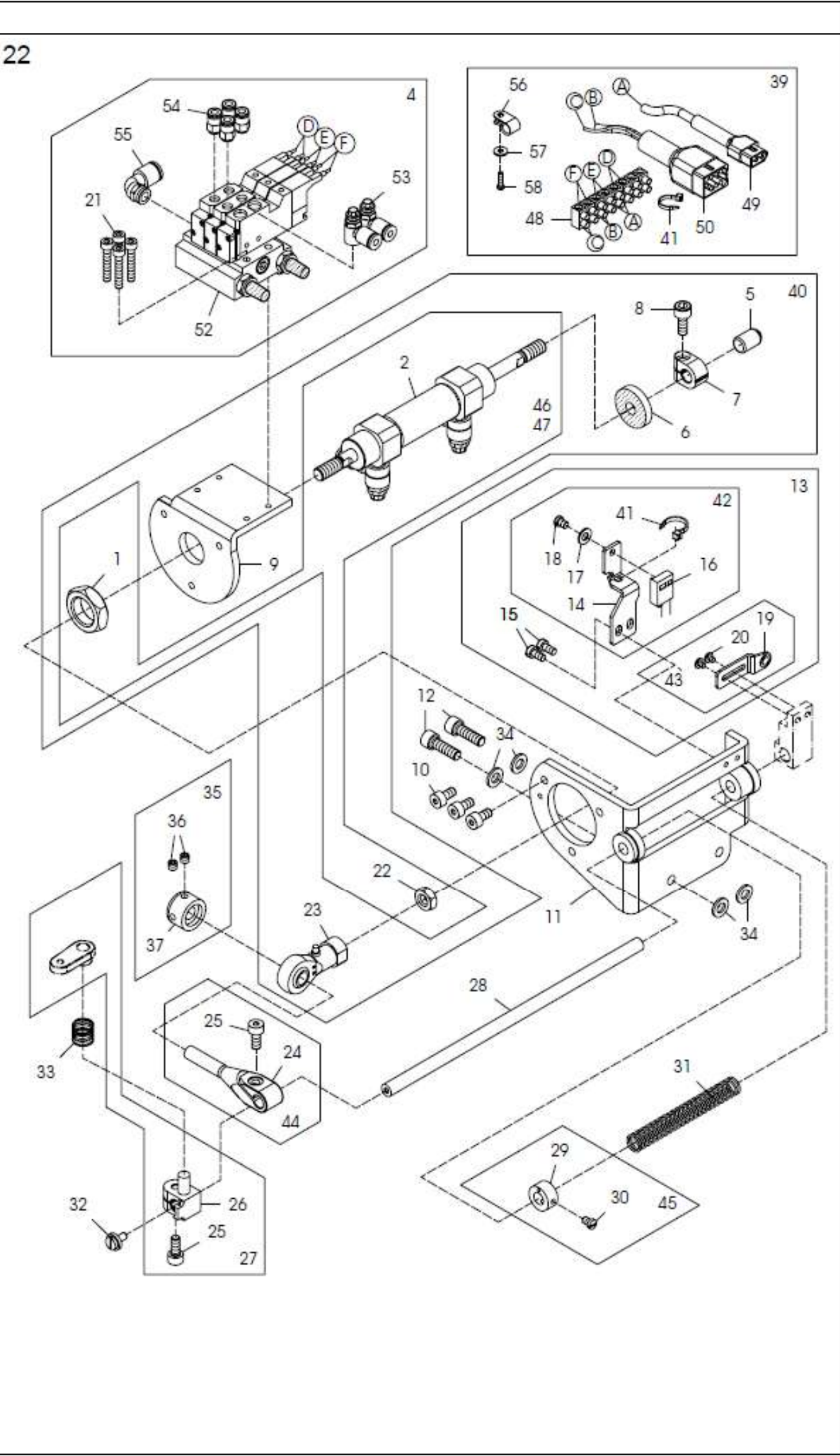
[illegible]

## 绷缝系列>787>21、电磁式下切刀驱动机构

[illegible]



| 序号No | ERP编号     | 零件名称              | 数量 |
|------|-----------|-------------------|----|
| V-1  | BF7872201 | 螺帽                | 1  |
| V-2  | BF7872202 | 气压缸               | 1  |
| V-4  | BF7872204 | 气压电磁阀组            | 1  |
| V-5  | BF7872106 | 胶套                | 1  |
| V-6  | BF7872206 | 避震胶垫              | 1  |
| V-7  | BF7872120 | 调整环               | 1  |
| V-8  | BF7870634 | 螺丝（M5-0.8x14）     | 1  |
| V-9  | BF7872209 | 空压管吊架             | 1  |
| V-10 | BF7872210 | 螺丝（M5-0.8x10）     | 3  |
| V-11 | BF7872211 | 下切刀空压管座           | 1  |
| V-12 | BF7872212 | 螺丝（M6-1x18）       | 2  |
| V-13 | BF7872213 | 安全开关组             | 1  |
| V-14 | BF7872214 | 安全开关座             | 1  |
| V-15 | BF7870125 | 螺丝（M4-0.7x8）      | 2  |
| V-16 | BF7872216 | 安全开关              | 1  |
| V 17 | BF7872217 | 垫片                | 1  |
| V-18 | BF7872218 | 螺丝（SM11/64”x40-5） | 1  |
| V-19 | BF7872219 | 安全开关导片            | 1  |
| V-20 | BF7872220 | 螺丝（M3-0.5x4.7）    | 2  |
| V-21 | BF7872221 | 螺丝（M4-0.7x25）     | 4  |
| V-22 | BF7872222 | 螺帽                | 1  |
| V-23 | BF7872223 | 柱塞式连杆             | 1  |
| V-24 | BF7872224 | 柱塞接头              | 1  |
| V-25 | BF7872225 | 螺丝（M5-0.8x12）     | 2  |
| V-26 | BF7872226 | 连结滑块              | 1  |
| V-27 | BF7872227 | 连结滑块组             | 1  |
| V-28 | BF7872228 | 空压管复进轴            | 1  |
| V-29 | BF7870832 | 轴环                | 1  |
| V-30 | BF7870833 | 螺丝（M4.5-0.75x5.5） | 1  |
| V-31 | BF7872231 | 空压管复进簧            | 1  |
| V-32 | BF7872232 | 螺丝（M4-0.7x8）      | 1  |
| V-33 | BF7872233 | 弹簧                | 1  |
| V-34 | BF7870547 | 垫片                | 4  |
| V-35 | BF7872235 | 柱塞式止环组            | 1  |
| V-36 | BF7870648 | 螺丝（M5-0.8x5）      | 2  |
| V-37 | BF7872237 | 柱塞止环              | 1  |
| V-39 | BF7872239 | 端子组               | 1  |
| V-40 | BF7872240 | 气压阀整组             | 1  |
| V-41 | BF7872113 | 束带                | 1  |
| V-42 | BF7872242 | 安全开关座组            | 1  |
| V-43 | BF7872243 | 安全开关导片组           | 1  |
| V-44 | BF7872244 | 柱塞接头组             | 1  |
| V-45 | BF7872245 | 轴环组               | 1  |
| V-46 | BF7872246 | 一般风切              | 1  |
| V-47 | BF7872247 | 滚轮风切              | 1  |
| V-48 | BF7872248 | 端子                | 1  |
| V-49 | BF7872249 | 压脚端子              | 1  |
| V-50 | BF7872250 | 上下切端子             | 1  |
| V-52 | BF7872252 | 电磁阀               | 1  |
| V-53 | BF7872253 | 肘形接头              | 2  |
| V-54 | BF7872254 | 电磁阀调速接头           | 1  |
| V-55 | BF7872255 | 电磁阀底座接头           | 1  |
| V-56 | BF7872256 | 配线固定钮             | 1  |
| V-57 | BF7870323 | 垫片                | 1  |
| V-58 | BF7872110 | 螺丝（M3-0.5x5.5）    | 1  |
|      |           |                   |    |



## 绷缝系列>787>23、上切刀万向接头机构

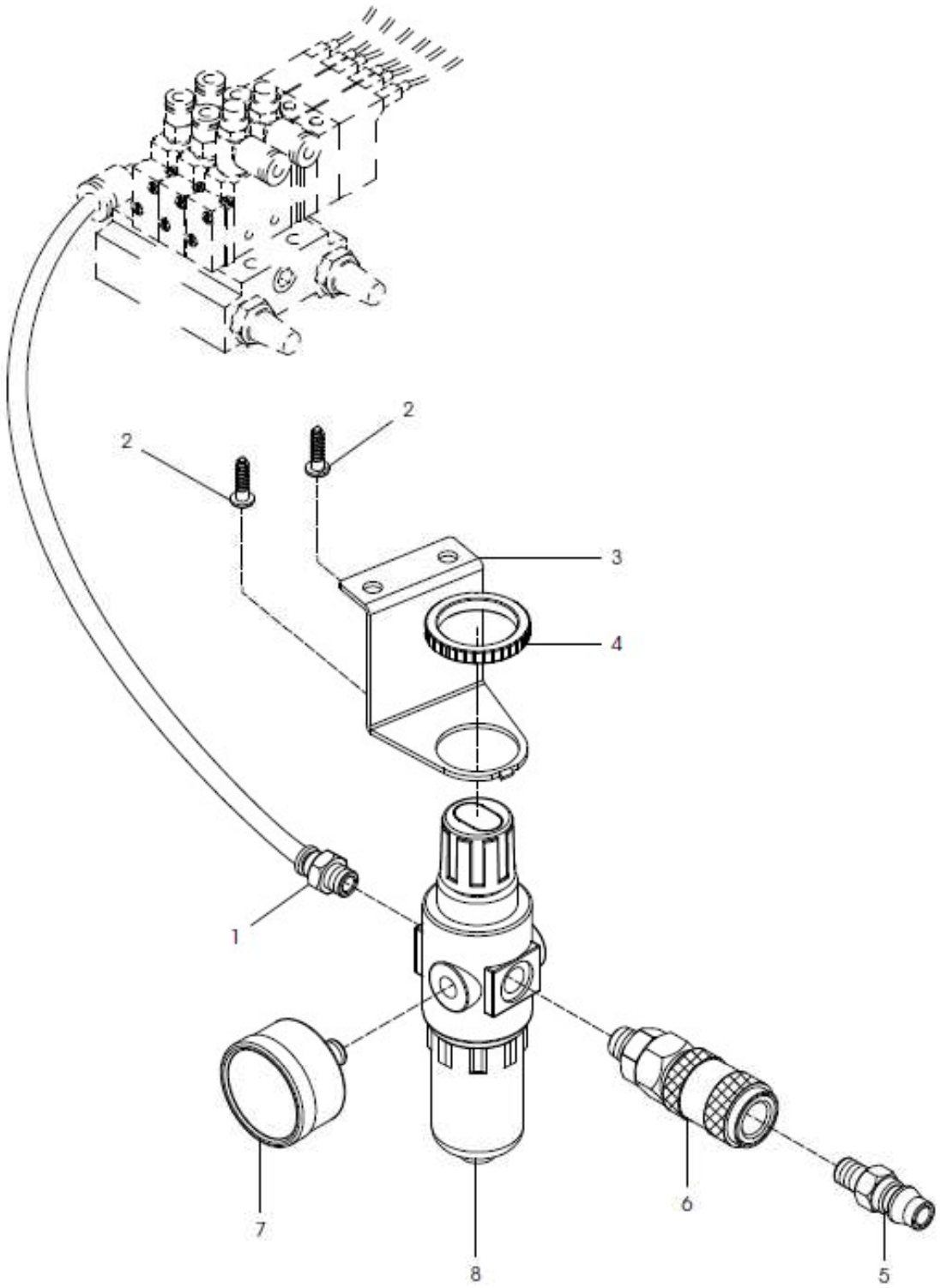
[illegible]



## 绷缝系列>787>24、气压调节器机构

[illegible]

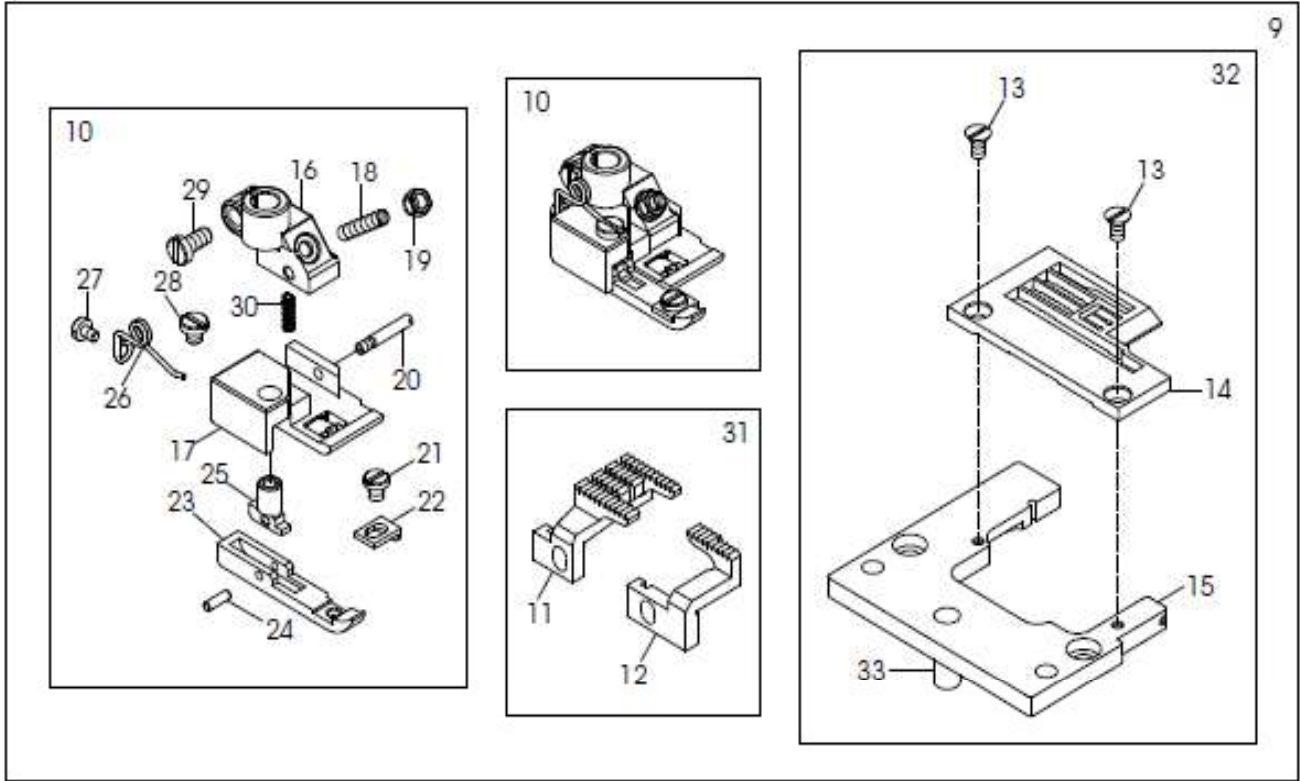
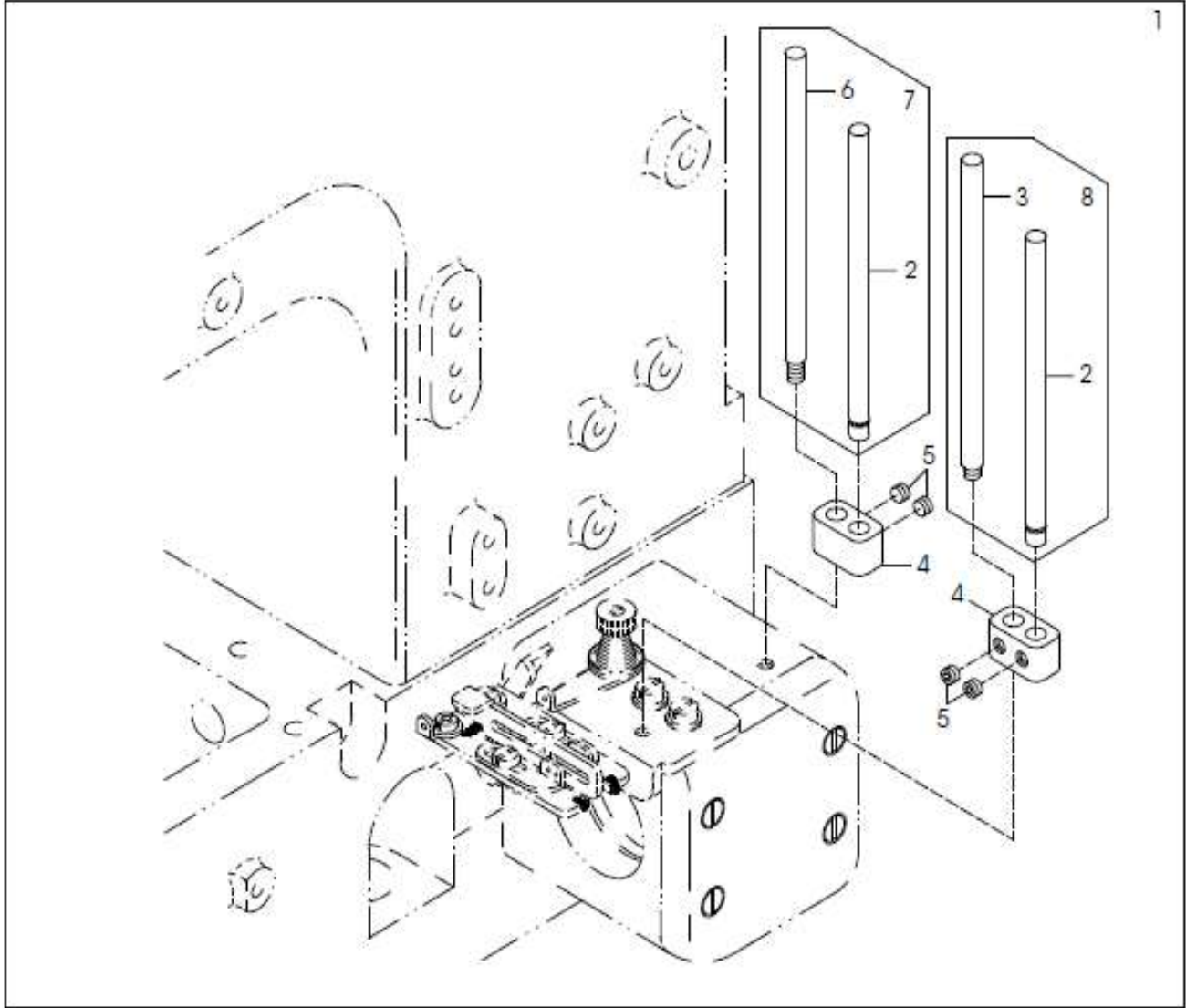
24



绷缝系列>787>25、“Q”标准喇叭包边装置（1）

| 序号No | ERP编号     | 零件名称                 | 数量 |
|------|-----------|----------------------|----|
| Y-1  | BF7872501 | 滚条布导架组               | 1  |
| Y-2  | BF7872502 | 滚条布张力调整杆             | 2  |
| Y-3  | BF7872503 | 滚条布导杆                | 1  |
| Y-4  | BF7872504 | 导杆座                  | 2  |
| Y-5  | BF7872505 | 螺丝（SM11/64" x40-3.2） | 4  |
| Y-6  | BF7872506 | 滚条布导杆                | 1  |
| Y-7  | BF7872507 | 滚条布导杆组               | 1  |
| Y-8  | BF7872508 | 滚条布导杆组               | 1  |
| Y-9  | BF7872509 | 标准喇叭包边规格组            | 1  |
| Y-10 |           | 压脚                   | 1  |
| Y-11 | BF7872511 | 主齿                   | 1  |
| Y-12 | BF7872512 | 差动齿                  | 1  |
| Y-13 | BF7870232 | 螺丝（M3-0.5x6）         | 2  |
| Y-14 |           | 针板                   | 1  |
| Y-15 | BF7872515 | 针板台                  | 1  |
| Y-16 | BF7872516 | 压脚头                  | 1  |
| Y-17 | BF7872517 | 本体压板                 | 1  |
| Y-18 | BF7872518 | 螺丝（SM1/8" x44-18.5）  | 1  |
| Y-19 | BF7872519 | 六角螺帽                 | 1  |
| Y-20 | BF7872520 | 螺栓                   | 1  |
| Y-21 | BF7872521 | 螺丝（SM1/8" x44-3）     | 1  |
| Y-22 | BF7872522 | 挡片                   | 1  |
| Y-23 | BF7872523 | 侧边压板                 | 1  |
| Y-24 | BF7872524 | 固定轴                  | 1  |
| Y-25 | BF7872525 | 弹簧座                  | 1  |
| Y-26 | BF7872526 | 弹簧                   | 1  |
| Y-27 | BF7872527 | 螺丝（SM3/32" x56-3）    | 1  |
| Y-28 | BF7872528 | 螺丝（SM1/8" x44-4）     | 1  |
| Y-29 | BF7872529 | 螺丝（SM9/64" x40-9）    | 1  |
| Y-30 | BF7872530 | 弹簧                   | 1  |
| Y-31 | BF7872531 | 勾齿组                  | 1  |
| Y-32 | BF7872532 | 针板组                  | 1  |
| Y-33 | BF7870220 | 顶出销                  | 1  |
|      |           |                      |    |

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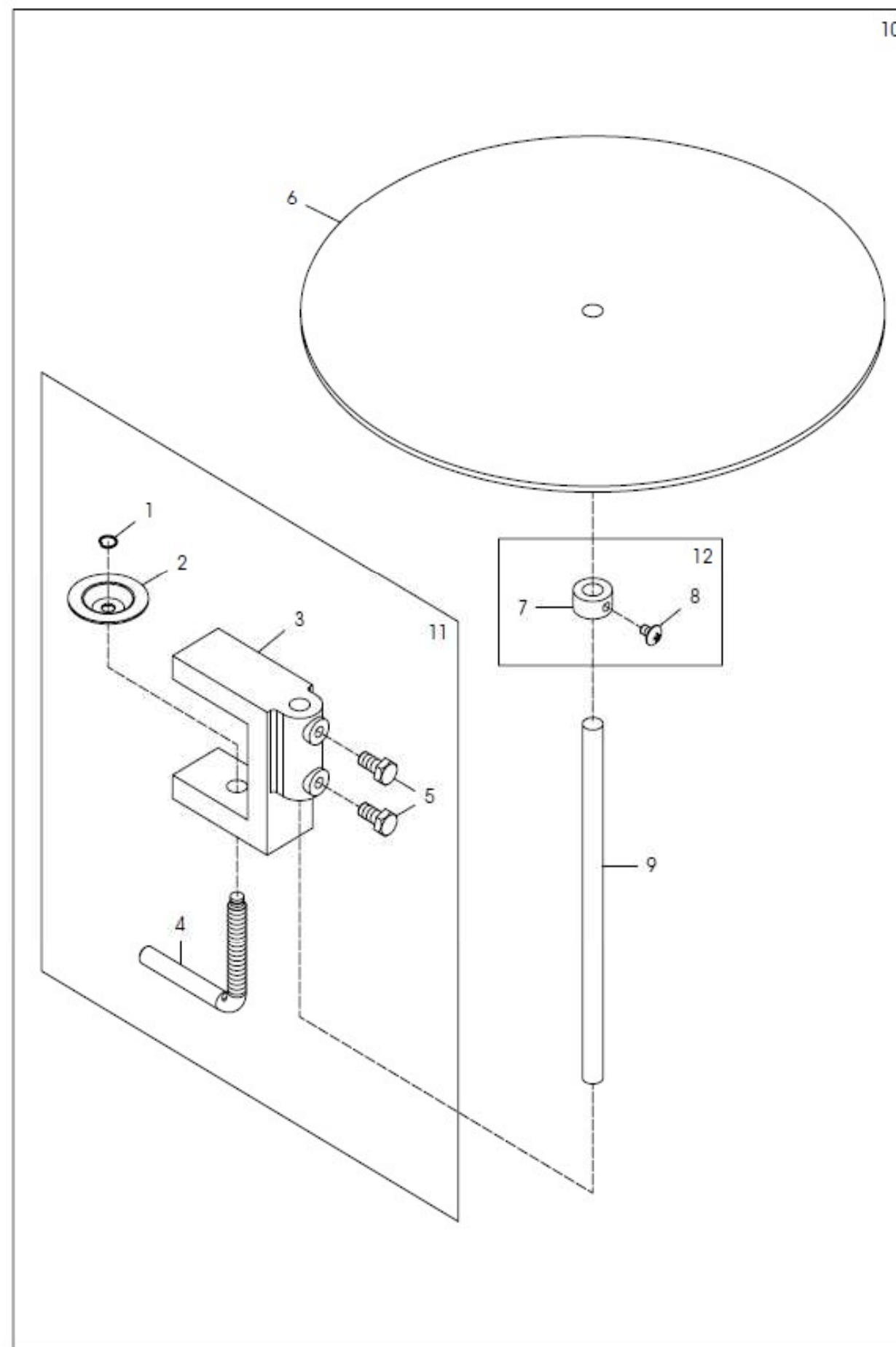




### 绷缝系列>787>26、“Q”标准喇叭包边装置(2)

[illegible]

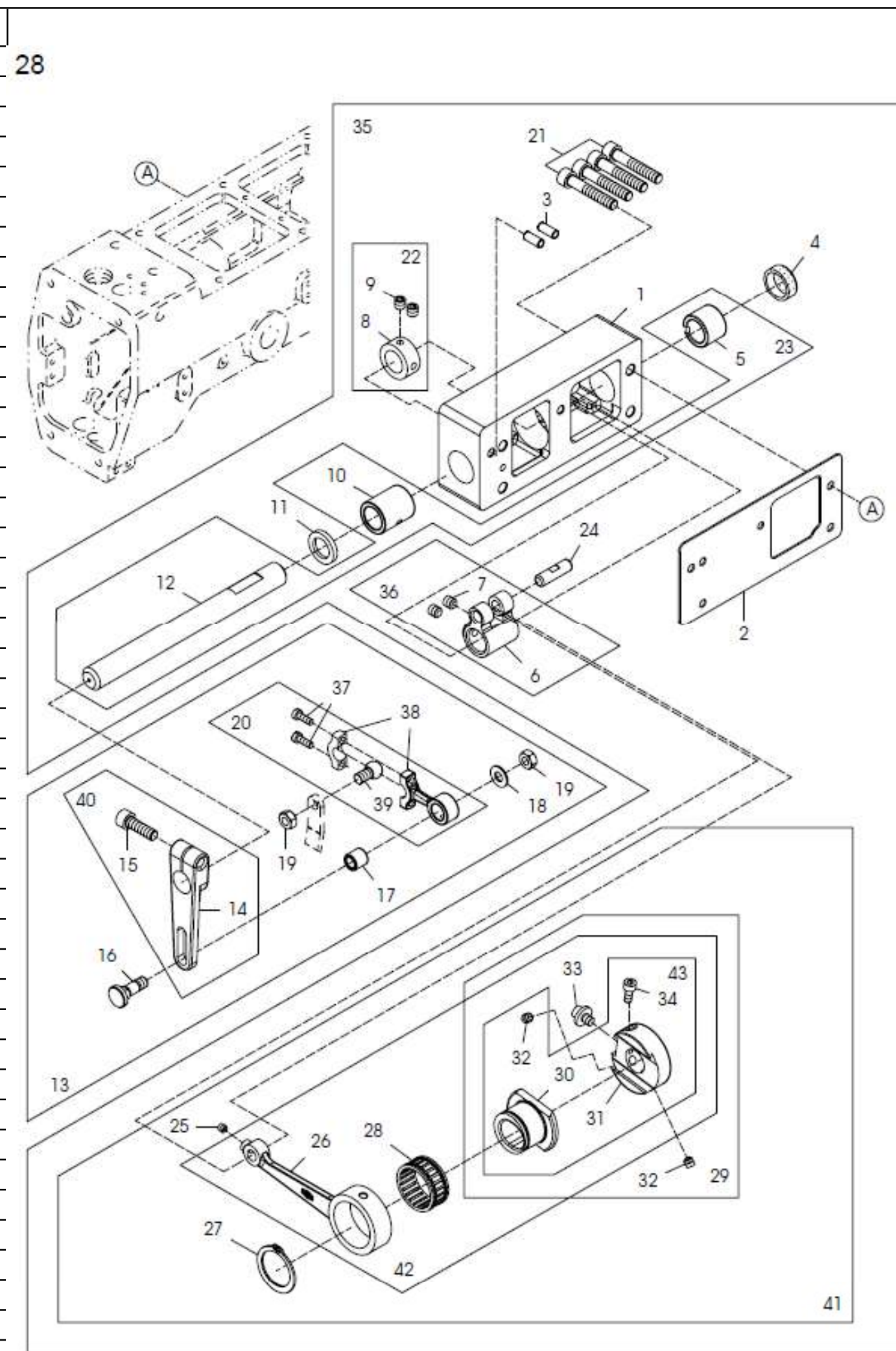
### 绷缝系列>787>27、“Q”标准喇叭包边装置 (3)

[illegible]



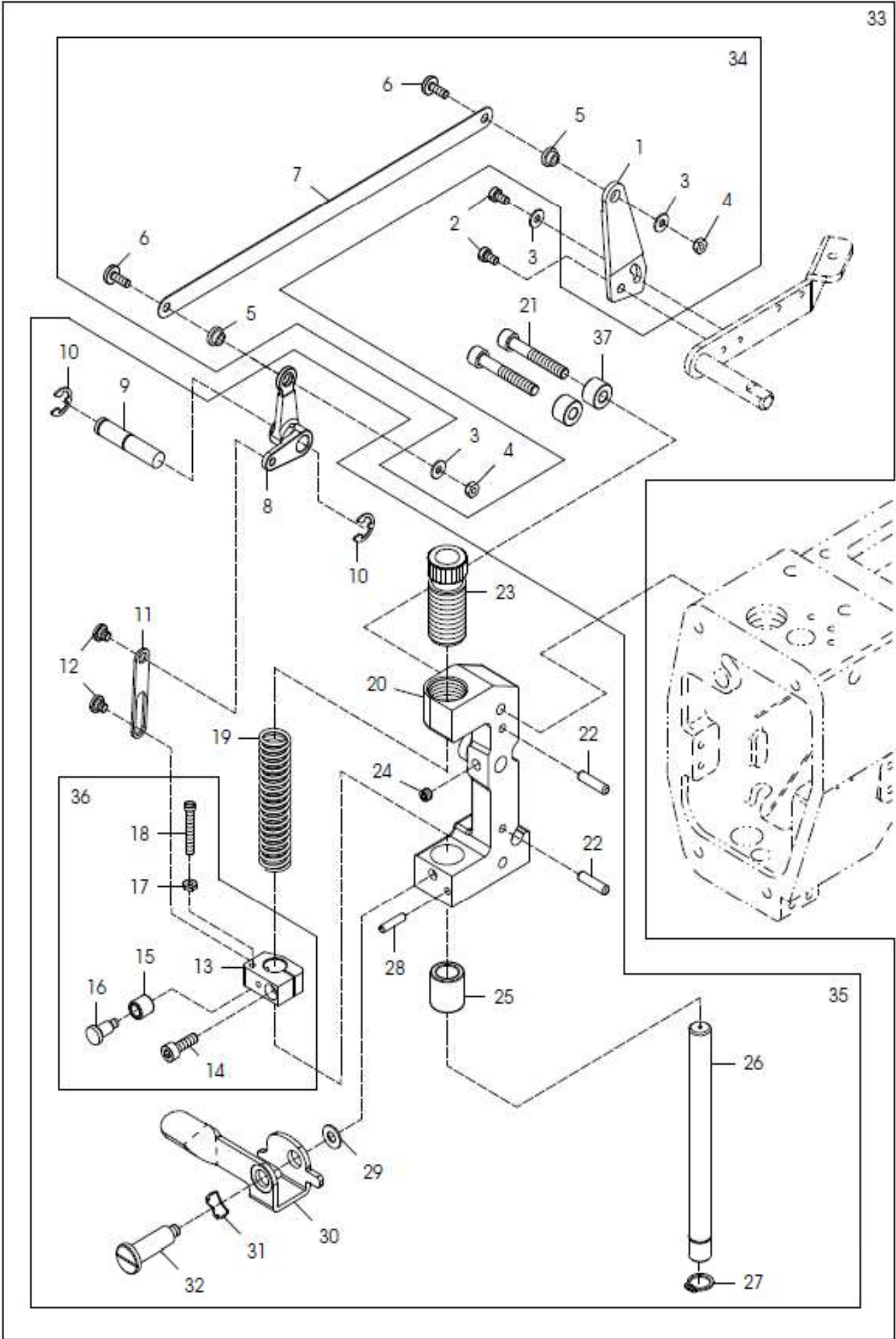
## 绷缝系列>787>28、后拖引轮机构（1）

| 序号No  | ERP编号     | 零件名称              | 数量 |
|-------|-----------|-------------------|----|
| AB-1  | BF7872801 | 上滚轮传动轴托架          | 1  |
| AB-2  | BF7872802 | 密合垫片              | 1  |
| AB-3  | BF7872803 | 顶出销               | 2  |
| AB-4  | BF7870421 | 止油封塞              | 1  |
| AB-5  | BF7872805 | 滚轮动轴衬套（右）         | 1  |
| AB-6  | BF7872806 | 上滚轮传动轴杠杆          | 1  |
| AB-7  | BF7870543 | 螺丝（M6-1x6）        | 2  |
| AB-8  | BF7872808 | 轴环                | 1  |
| AB-9  | BF7872809 | 螺丝（SM11/64"x40-4） | 2  |
| AB-10 | BF7872810 | 滚轮动轴衬套（左）         | 1  |
| AB-11 | BF7872811 | 油封                | 1  |
| AB-12 | BF7872812 | 上滚轮传动轴            | 1  |
| AB-13 | BF7872813 | 上滚轮传动拉杆           | 1  |
| AB-14 | BF7872814 | 上滚轮拉杆             | 1  |
| AB-15 | BF7872815 | 螺丝（M6-1x20）       | 1  |
| AB-16 | BF7872816 | 上滚轮拉杆插销           | 1  |
| AB-17 | BF7872817 | 衬套                | 1  |
| AB-18 | BF7872818 | 垫片                | 1  |
| AB-19 | BF7872819 | 螺帽                | 2  |
| AB-20 | BF7872820 | 连杆                | 1  |
| AB-21 | BF7872821 | 螺丝（M6-1x35）       | 4  |
| AB-22 | BF7872822 | 轴环组               | 1  |
| AB-23 | BF7872823 | 上滚轮传动轴托架组         | 1  |
| AB-24 | BF7872824 | 上滚轮驱动拉杆插销         | 1  |
| AB-25 | BF7870229 | 螺丝（M4-0.7x4）      | 1  |
| AB-26 | BF7872826 | 上滚轮驱动拉杆           | 1  |
| AB-27 | BF7871106 | 扣环                | 1  |
| AB-28 | BF7871107 | 滚动轴承              | 1  |
| AB-29 | BF7872829 | 上滚轮调节器组           | 1  |
| AB-30 | BF7872830 | 上滚轮偏心轮            | 1  |
| AB-31 | BF7872831 | 上滚轮调节器            | 1  |
| AB-32 | BF7872832 | 螺丝（M5-0.8x5）      | 2  |
| AB-33 | BF7872833 | 调节螺丝（M5-0.8x6）    | 1  |
| AB-34 | BF7872834 | 螺丝（M4-0.7x8）      | 1  |
| AB-35 | BF7872835 | 上滚轮传动轴托架组         | 1  |
| AB-36 | BF7872836 | 上滚轮传动轴杠杆组         | 1  |
| AB-37 | BF7872837 | 螺丝（M3-0.5x10）     | 2  |
| AB-38 | BF7872838 | 传动珠壳              | 1  |
| AB-39 | BF7872839 | 传动珠子              | 1  |
| AB-40 | BF7872840 | 上滚轮拉杆组            | 1  |
| AB-41 | BF7872841 | 上滚轮偏心组            | 1  |
| AB-42 | BF7872842 | 上滚轮驱动拉杆组          | 1  |
| AB-43 | BF7872843 | 上滚轮调节器组           | 1  |
|       |           |                   |    |



| 序号No  | ERP编号     | 零件名称                 | 数量 |
|-------|-----------|----------------------|----|
| AC-1  | BF7872901 | 上滚轮升降杆（右）            | 1  |
| AC-2  | BF7870624 | 螺丝（SM11/64″x40-10）   | 2  |
| AC-3  | BF7870323 | 垫片                   | 3  |
| AC-4  | BF7872904 | 螺帽                   | 2  |
| AC-5  | BF7872905 | 可动式衬套                | 2  |
| AC-6  | BF7872906 | 螺丝（SM11/64″x40-11）   | 2  |
| AC-7  | BF7872907 | 升降连杆接拉板（长）           | 1  |
| AC-8  | BF7872908 | 上滚轮升降杆（左）            | 1  |
| AC-9  | BF7872909 | 上滚轮升降杆插销             | 1  |
| AC-10 | BF7872910 | 扣环                   | 2  |
| AC-11 | BF7872911 | 升降连杆接拉板（短）           | 1  |
| AC-12 | BF7872912 | 螺丝（SM3/16″x32-3）     | 2  |
| AC-13 | BF7872913 | 滚轮压杆托架               | 1  |
| AC-14 | BF7872914 | 螺丝（M5-0.8x16）        | 1  |
| AC-15 | BF7872817 | 衬套                   | 1  |
| AC-16 | BF7872916 | 螺丝（SM11/64″x40-15）   | 1  |
| AC-17 | BF7872917 | 螺帽                   | 1  |
| AC-18 | BF7872918 | 止动螺丝（SM11/64″x40-28） | 1  |
| AC-19 | BF7872919 | 滚轮压力弹簧               | 1  |
| AC-20 | BF7872920 | 上滚轮托架                | 1  |
| AC-21 | BF7872921 | 螺丝（M6-1x40）          | 2  |
| AC-22 | BF7872922 | 顶出销                  | 2  |
| AC-23 | BF7872923 | 滚轮压杆衬套（上）            | 1  |
| AC-24 | BF7870214 | 螺丝（M6-1x4）           | 1  |
| AC-25 | BF7872925 | 滚轮压杆衬套（下）            | 1  |
| AC-26 | BF7872926 | 上滚轮压力杆               | 1  |
| AC-27 | BF7872927 | 扣环                   | 1  |
| AC-28 | BF7872928 | 止动销                  | 1  |
| AC-29 | BF7872818 | 垫片                   | 1  |
| AC-30 | BF7872930 | 上滚轮手动升降杆             | 1  |
| AC-31 | BF7872931 | 波形垫片                 | 1  |
| AC-32 | BF7872932 | 螺丝（M6-1x3.4）         | 1  |
| AC-33 | BF7872933 | 上滚轮托架组               | 1  |
| AC-34 | BF7872934 | 上滚轮升降杆组              | 1  |
| AC-35 | BF7872935 | 上滚轮压力杆组              | 1  |
| AC-36 | BF7872936 | 滚轮压杆托架组              | 1  |
| AC-37 | BF7872937 | 衬套（9mm）              | 2  |
|       |           |                      |    |

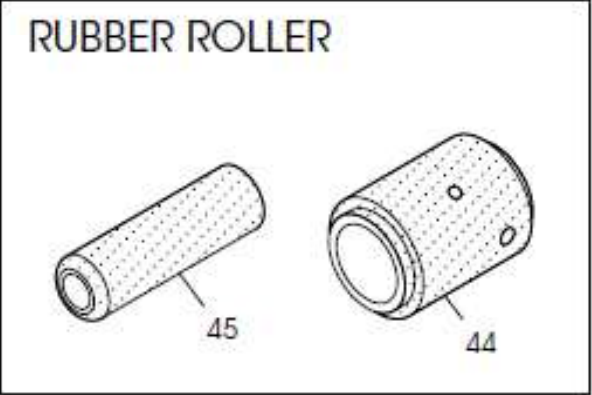
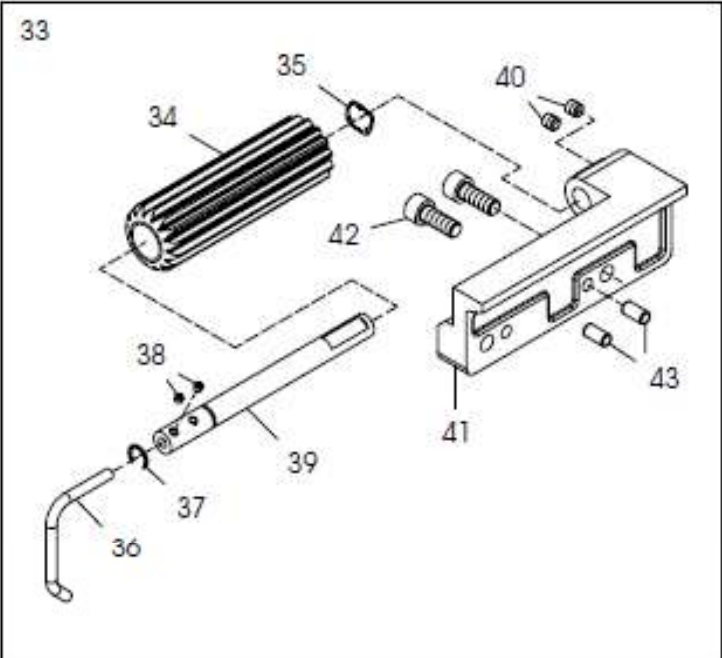
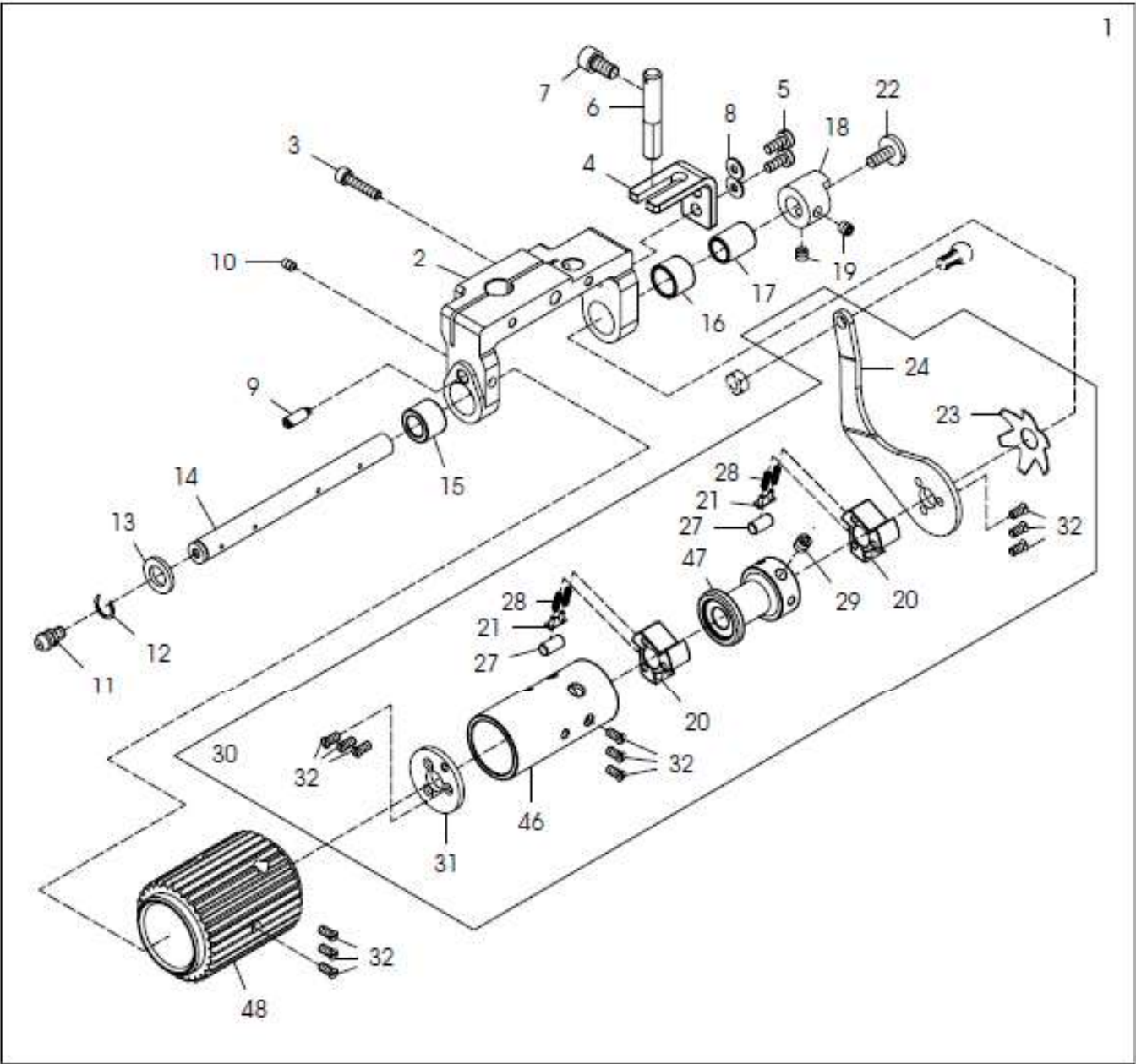
29





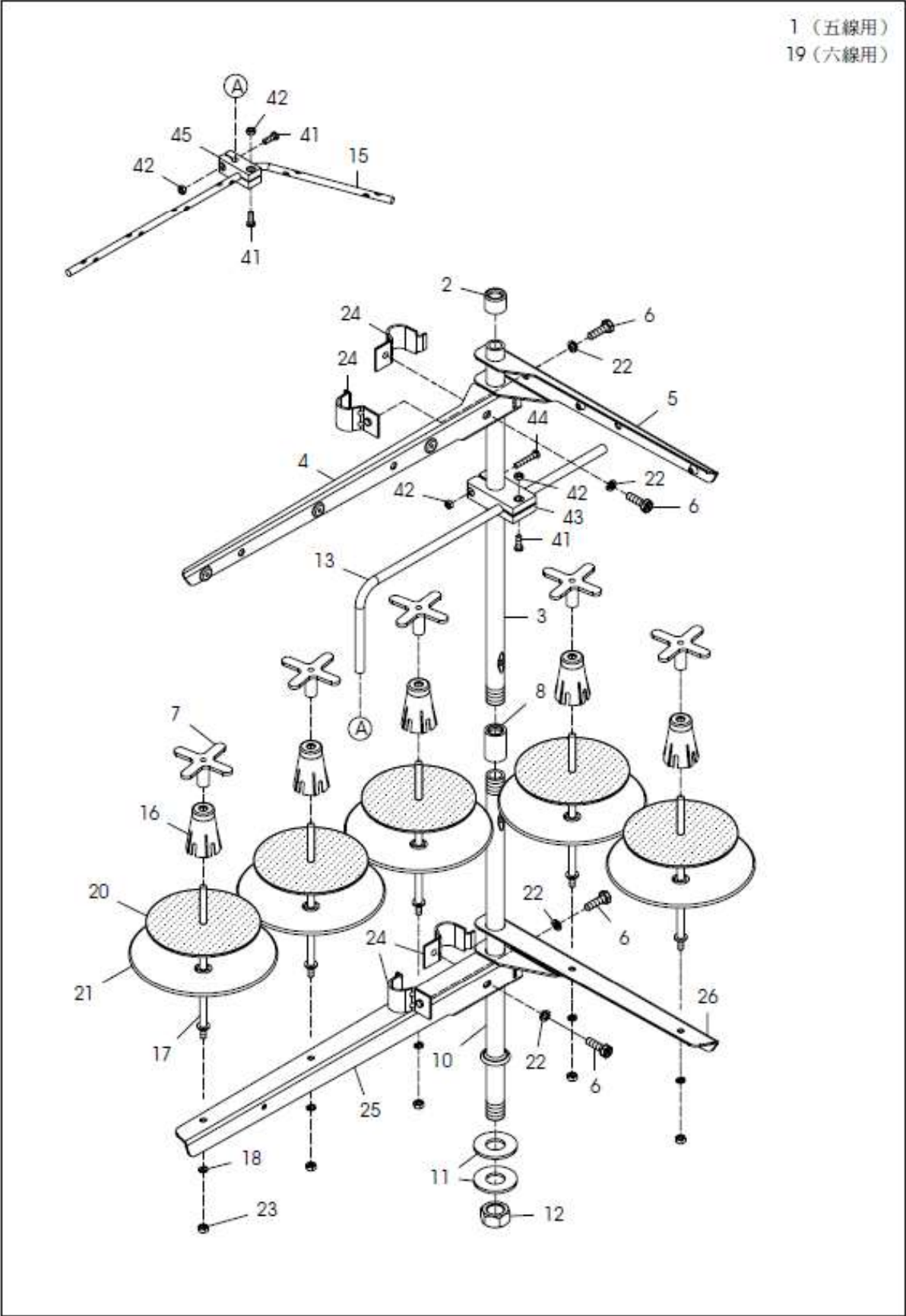
| 序号No  | ERP编号     | 零件名称               | 数量 |
|-------|-----------|--------------------|----|
| AD-1  | BF7873001 | 上滚轮和軛架组            | 1  |
| AD-2  | BF7873002 | 上滚轮軛架              | 1  |
| AD-3  | BF7873003 | 螺丝（M6-1x20）        | 1  |
| AD-4  | BF7873004 | 上滚轮导板軛             | 1  |
| AD-5  | BF7871510 | 螺丝（M4-0.7x10）      | 2  |
| AD-6  | BF7873006 | 上滚轮軛插销             | 1  |
| AD-7  | BF7873007 | 螺丝（M6-1x12）        | 1  |
| AD-8  | BF7870323 | 垫片                 | 2  |
| AD-9  | BF7873009 | 螺丝（SM9/64"x40-2.5） | 1  |
| AD-10 | BF7873010 | 螺丝（M4-0.7x6）       | 1  |
| AD-11 | BF7870648 | 螺丝（M5-0.8x5）       | 1  |
| AD-12 | BF7873012 | 扣环                 | 1  |
| AD-13 | BF7873013 | 止推轴环               | 1  |
| AD-14 | BF7873014 | 离合器传动轴             | 1  |
| AD-15 | BF7873015 | 离合器传动轴衬套（左）        | 1  |
| AD-16 | BF7873016 | 离合器传动轴衬套（右）        | 1  |
| AD-17 | BF7873017 | 离合器张力套             | 1  |
| AD-18 | BF7873018 | 调整环                | 1  |
| AD-19 | BF7870648 | 螺丝（M5-0.8x5）       | 2  |
| AD-20 | BF7873020 | 驱动离合器              | 2  |
| AD-21 | BF7873021 | 离合器弹簧座             | 6  |
| AD-22 | BF7873022 | 螺丝（M5-0.8x12）      | 1  |
| AD-23 | BF7873023 | 离合器张力压簧            | 1  |
| AD-24 | BF7873024 | 离合器驱动拉环            | 1  |
| AD-27 | BF7873027 | 离合器轴心              | 6  |
| AD-28 | BF7873028 | 离合器弹簧              | 12 |
| AD-29 | BF7873029 | 螺丝（尖底）（M6-1x8）     | 1  |
| AD-30 | BF7873030 | 离合器组               | 1  |
| AD-31 | BF7873031 | 离合器挡板              | 1  |
| AD-32 | BF7873032 | 螺丝（SM9/64"x40-8）   | 12 |
| AD-33 | BF7873033 | 下滚轮支架组             | 1  |
| AD-34 | BF7873034 | 下滚轮（15齿）           | 1  |
| AD-35 | BF7873035 | 波形垫片               | 1  |
| AD-36 | BF7873036 | 下滚轮导杆              | 1  |
| AD-37 | BF7873037 | 扣环                 | 1  |
| AD-38 | BF7870880 | 螺丝（M3-0.5x3）       | 2  |
| AD-39 | BF7873039 | 下滚轮主轴              | 1  |
| AD-40 | BF7873040 | 螺丝（M5-0.8x5）       | 2  |
| AD-41 | BF7873041 | 下滚轮托架              | 1  |
| AD-42 | BF7870915 | 螺丝（M6-1x16）        | 2  |
| AD-43 | BF7873043 | 顶出销                | 2  |
| AD-44 | BF7873044 | 上橡胶平面滚轮            | 1  |
| AD-45 | BF7873045 | 下橡胶平面滚轮            | 1  |
| AD-46 | BF7873046 | 离合器衬套              | 1  |
| AD-47 | BF7873047 | 离合器隔片              | 1  |
| AD-48 | BF7873048 | 上滚筒（30齿）           | 1  |
|       |           |                    |    |

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| 序号No  | ERP编号     | 零件名称               | 数量 |
|-------|-----------|--------------------|----|
| AE-1  | BF7873101 | 线架（五线用）            | 1  |
| AE-2  | BF7873102 | 柱头盖                | 1  |
| AE-3  | BF7873103 | 上线柱                | 1  |
| AE-4  | BF7873104 | 3孔过线吊臂             | 1  |
| AE-5  | BF7873105 | 2孔过线吊臂             | 1  |
| AE-6  | BF7873106 | 螺丝（不单卖）（M6-1x20）   | 4  |
| AE-7  | BF7873107 | 橡胶线轴避震垫            | 5  |
| AE-8  | BF7873108 | 线柱接头               | 1  |
| AE-10 | BF7873110 | 下线柱                | 1  |
| AE-11 | BF7873111 | 垫片                 | 2  |
| AE-12 | BF7873112 | 线帽                 | 1  |
| AE-13 | BF7873113 | 过线连杆接臂             | 1  |
| AE-15 | BF7873115 | 6孔过线杆              | 1  |
| AE-16 | BF7873116 | 线轴避震垫              | 5  |
| AE-17 | BF7873117 | 线轴柱                | 5  |
| AE-18 | BF7873118 | 弹簧垫片               | 5  |
| AE-19 | BF7873119 | 线架（六线用）            | 1  |
| AE-20 | BF7873120 | 线轴垫                | 5  |
| AE-21 | BF7873121 | 线轴底盘               | 5  |
| AE-22 | BF7873122 | 弹簧垫片               | 4  |
| AE-23 | BF7873123 | 螺帽                 | 5  |
| AE-24 | BF7873124 | 线柱接头               | 4  |
| AE-25 | BF7873125 | 3孔线轴架              | 1  |
| AE-26 | BF7873126 | 2孔线轴架              | 1  |
| AE-41 | BF7873141 | 螺丝（不单卖）（M4-0.7x12） | 3  |
| AE-42 | BF7873142 | 螺帽                 | 4  |
| AE-43 | BF7873143 | 大过线杆固定座            | 1  |
| AE-44 | BF7873144 | 螺丝（M4-0.7x24.5）    | 1  |
| AE-45 | BF7873145 | 小过线杆固定座            | 1  |
|       |           |                    |    |
|       |           |                    |    |
|       |           |                    |    |
|       |           |                    |    |
|       |           |                    |    |

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## 绷缝系列>787>32、附件盒

[illegible]

| 序号No  | ERP编号     | 零件名称          | 数量 |                                                    |  |
|-------|-----------|---------------|----|----------------------------------------------------|--|
| AG-1  | BF7873301 | 油壶            | 1  | <div> <div>33</div> </div>                         |  |
| AG-2  | BF7873302 | 漏斗            | 1  |                                                    |  |
| AG-3  | BF7873303 | 底座避震胶垫        | 4  |                                                    |  |
|       |           | 底座避震胶垫螺丝      | 4  |                                                    |  |
| AG-4  | BF7873304 | 螺丝（M6-1x80）   | 2  |                                                    |  |
| AG-5  | BF7873305 | 半沉式吊架螺栓组      | 1  |                                                    |  |
| AG-6  | BF7873306 | 附件盒           | 1  |                                                    |  |
| AG-7  | BF7873307 | 防尘罩           | 1  |                                                    |  |
| AG-8  | BF7873308 | 脚踏板组（普通车专用）   | 1  |                                                    |  |
| AG-9  | BF7873309 | 零件图           | 1  |                                                    |  |
| AG-10 | BF7873310 | 螺丝起子          | 1  |                                                    |  |
| AG-11 | BF7873311 | 皮带盖（上）（普通车专用） | 1  |                                                    |  |
| AG-12 | BF7873312 | 线架组（三针五线）     | 1  |                                                    |  |
| AG-13 | BF7873313 | 半沉式底座托架       | 2  |                                                    |  |
| AG-14 | BF7873314 | 皮带盖（下）（普通车专用） | 1  |                                                    |  |
| AG-15 | BF7873315 | 标准辅助板         | 1  |                                                    |  |
| AG-16 | BF7870102 | 螺丝（M4-0.7x12） | 2  |                                                    |  |
| AG-17 | BF7870323 | 垫片            | 2  |                                                    |  |
| AG-18 | BF7873318 | 螺丝组           | 1  |                                                    |  |
| AG-19 | BF7873319 | 维修手册          | 1  |                                                    |  |
| AG-20 | BF7873320 | 润滑油           | 1  |                                                    |  |
| AG-21 | BF7873321 | 螺丝（M6-1x100）  | 2  |                                                    |  |
| AG-22 | BF7873322 | 支架            | 2  |                                                    |  |
| AG-23 | BF7873323 | 螺丝            | 2  |                                                    |  |
| AG-24 | BF7873324 | 垫片            | 4  |                                                    |  |
| AG-25 | BF7873325 | 螺帽            | 2  |                                                    |  |
| AG-26 | BF7873326 | 踏板            | 1  |                                                    |  |
| AG-27 | BF7873327 | 螺丝（M6-1x14）   | 1  |                                                    |  |
| AG-28 | BF7873328 | 垫片            | 1  |                                                    |  |
| AG-29 | BF7873329 | 连接杆           | 1  |                                                    |  |
| AG-30 | BF7873330 | 翼形螺帽          | 1  |                                                    |  |
| AG-31 | BF7873331 | 标准喇叭包边辅助板组    | 1  |                                                    |  |
| AG-32 | BF7873332 | 螺丝（M6-1x34）   | 2  |                                                    |  |
| AG-33 | BF7873333 | 螺丝（M6-1x15）   | 2  |                                                    |  |
| AG-34 | BF7873334 | 服务保证卡         | 1  |                                                    |  |
| AG-35 | BF7873335 | 线架组（四针六线）     | 1  |                                                    |  |
|       |           |               |    | <div> <div>12 三针五线</div> <div>35 四针六线</div> </div> |  |



## 绷缝系列>787>34、裤头包缝装置

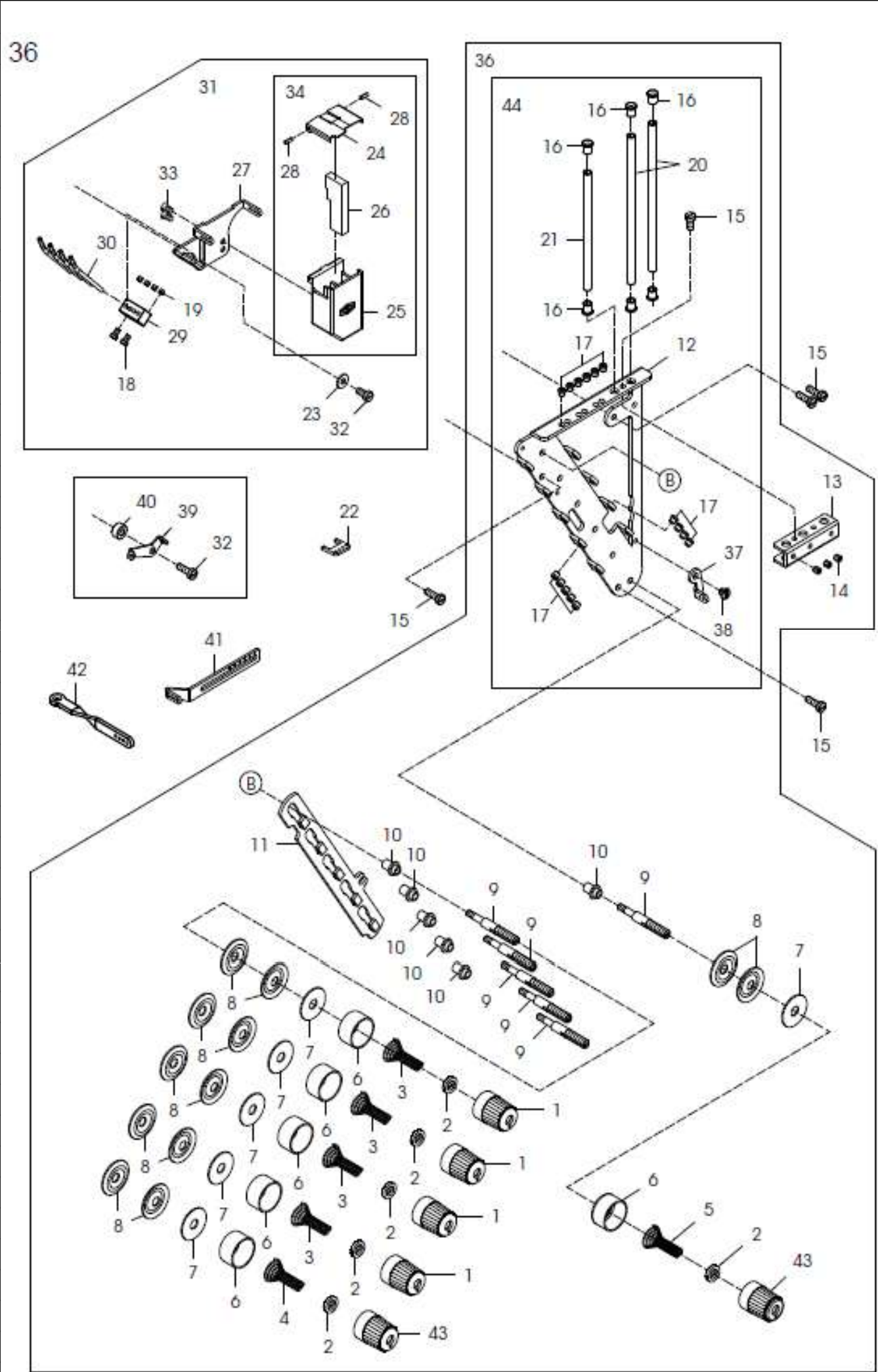
[illegible]

## 绷缝系列>787>35、伺服马达控制箱组

[illegible]



| 序号No  | ERP编号     | 零件名称             | 数量 |
|-------|-----------|------------------|----|
| AJ-1  | BF7870301 | 上线张力弹簧调整钮（蓝）     | 4  |
| AJ-2  | BF7870302 | 张力弹簧调整圆盘         | 6  |
| AJ-3  | BF7870303 | 针线张力弹簧           | 4  |
| AJ-4  | BF7870304 | 上饰线张力弹簧          | 1  |
| AJ-5  | BF7870305 | 下勾针张力弹簧          | 1  |
| AJ-6  | BF7870306 | 上线张力弹簧固定座        | 6  |
| AJ-7  | BF7870307 | 毡垫               | 6  |
| AJ-8  | BF7870308 | 张力调整盘            | 12 |
| AJ-9  | BF7870309 | 上线张力弹簧支柱         | 6  |
| AJ-10 | BF7870310 | 上线张力弹簧支柱套圈       | 6  |
| AJ-11 | BF7870311 | 上线张力圆盘分离器        | 1  |
| AJ-12 | BF7870312 | 上线张力组支柱座         | 1  |
| AJ-13 | BF7873613 | 过线导管固定座          | 1  |
| AJ-14 | BF7870229 | 螺丝（M4-0.7x4）     | 3  |
| AJ-15 | BF7870125 | 螺丝（M4-0.7x8）     | 5  |
| AJ-16 | BF7870363 | 过线陶瓷（深灰）         | 6  |
| AJ-17 | BF7870317 | 陶瓷过线孔            | 15 |
| AJ-18 | BF7870318 | 螺丝（SM1/8"x44-5）  | 2  |
| AJ-19 | BF7870319 | 螺丝（SM1/8"x44-3）  | 4  |
| AJ-20 | BF7870320 | 过线导管（长）          | 2  |
| AJ-21 | BF7870321 | 过线导管（短）          | 1  |
| AJ-22 | BF7873622 | 过线导片             | 1  |
| AJ-23 | BF7870323 | 垫片               | 1  |
| AJ-24 | BF7870324 | 矽油槽盖             | 1  |
| AJ-25 | BF7870325 | 矽油储存槽            | 1  |
| AJ-26 | BF7870326 | 吸油毡              | 1  |
| AJ-27 | BF7870327 | 针线过线架            | 1  |
| AJ-28 | BF7870328 | 矽油槽盖固定插销         | 2  |
| AJ-29 | BF7870329 | 过线杆固定座           | 1  |
| AJ-30 | BF7870330 | 过线杆              | 4  |
| AJ-31 | BF7873631 | 针线矽油组            | 1  |
| AJ-32 | BF7870102 | 螺丝（M4-0.7x12）    | 2  |
| AJ-33 | BF7870333 | 螺丝（SM9/64"x40-7） | 2  |
| AJ-34 | BF7870334 | 矽油储存槽组件          | 1  |
| AJ-36 | BF7873636 | 上线张力支柱座组件        | 1  |
| AJ-37 | BF7873637 | 固定插销             | 1  |
| AJ-38 | BF7873638 | 固定插销             | 1  |
| AJ-39 | BF7873639 | 针线导架             | 1  |
| AJ-40 | BF7873640 | 针线提线杆护架          | 1  |
| AJ-41 | BF7873641 | 螺丝（M6-1x10）      | 1  |
| AJ-42 | BF7873642 | 针线张力调整组固定座（小）    | 1  |
| AJ-43 | BF7870343 | 上线张力弹簧调整钮（红）     | 2  |
| AJ-44 | BF7873644 | 上线张力支柱座          | 1  |
|       |           |                  |    |



## 绷缝系列>787>37、自动切线松线机构-四针六线

| 序号No  | ERP编号     | 零件名称            | 数量 |
|-------|-----------|-----------------|----|
| AK-9  | BF7870125 | 螺丝（M4-0.7x8）    | 4  |
| AK-10 | BF7873710 | 螺丝（M5-0.8x18）   | 1  |
| AK-11 | BF7871028 | 螺帽              | 1  |
| AK-14 | BF7871514 | 轴环              | 1  |
| AK-15 | BF7870319 | 螺丝（SM1/8"x44-3） | 8  |
| AK-16 | BF7870363 | 过线陶瓷（深灰）        | 6  |
| AK-17 | BF7871517 | 张力释放转轴          | 1  |
| AK-18 | BF7871518 | 过线松线架           | 1  |
| AK-19 | BF7871519 | 过线松线杆           | 1  |
| AK-20 | BF7871520 | 防震弹簧            | 1  |
| AK-21 | BF7870229 | 螺丝（M4-0.7x4）    | 4  |
| AK-22 | BF7871522 | 松线勾组（单脚）        | 4  |
| AK-23 | BF7871523 | 松线勾             | 8  |
| AK-24 | BF7871524 | 过线松线杆固定座        | 1  |
| AK-25 | BF7871525 | 松线勾组（双脚）        | 2  |
| AK-28 | BF7871528 | 扣环              | 1  |
| AK-29 | BF7871529 | 过线松线拉柄          | 1  |
| AK-30 | BF7871530 | 张力释放调整偏心轮       | 1  |
| AK-31 | BF7871531 | 弹簧              | 1  |
| AK-32 | BF7871532 | 过线张力组           | 1  |
| AK-35 | BF7871535 | 过线张力盘分离架        | 1  |
| AK-36 | BF7871536 | 轴环组             | 1  |
| AK-37 | BF7871537 | 松线勾组            | 4  |
| AK-38 | BF7871538 | 松线勾组            | 2  |
| AK-39 | BF7871539 | 松线拉柄组           | 1  |
| AK-40 | BF7870301 | 上线张力弹簧调整钮（蓝）    | 4  |
| AK-41 | BF7870343 | 上线张力弹簧调整钮（红）    | 2  |
| AK-42 | BF7870302 | 张力弹簧调整圆盘        | 6  |
| AK-43 | BF7870303 | 针线张力弹簧          | 4  |
| AK-44 | BF7870304 | 上饰线张力弹簧         | 1  |
| AK-45 | BF7870305 | 下勾针张力弹簧         | 1  |
| AK-46 | BF7870306 | 上线张力弹簧固定座       | 6  |
| AK-47 | BF7870307 | 毡垫              | 6  |
| AK-48 | BF7870308 | 张力调整盘           | 12 |
| AK-49 | BF7870309 | 上线张力弹簧支柱        | 6  |
| AK-50 | BF7870310 | 上线张力弹簧支柱套圈      | 6  |
| AK-51 | BF7870317 | 陶瓷过线孔           | 23 |
| AK-53 | BF7870313 | 过线导管固定座         | 1  |
| AK-54 | BF7870320 | 过线导管（长）         | 2  |
| AK-55 | BF7870321 | 过线导管（短）         | 1  |
| AK-56 | BF7870312 | 上线张力组支柱座        | 1  |
| AK-57 | BF7871557 | 螺丝（M4-0.7x3）    | 8  |
| AK-58 | BF7871558 | 螺丝（M4-0.7x4.5）  | 1  |
|       |           |                 |    |

