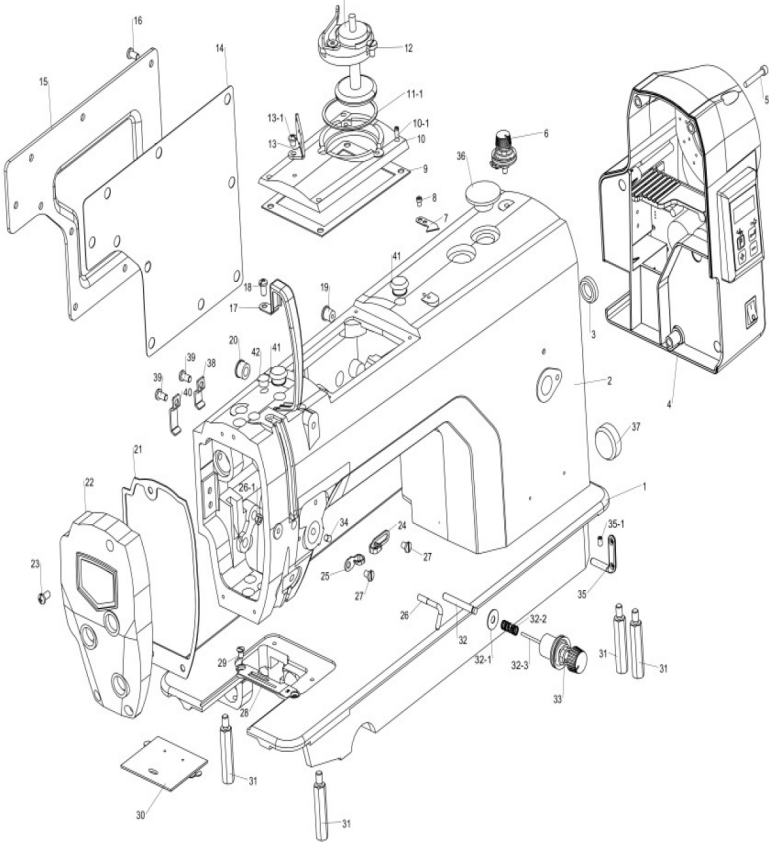


9520FD 型

零件图册

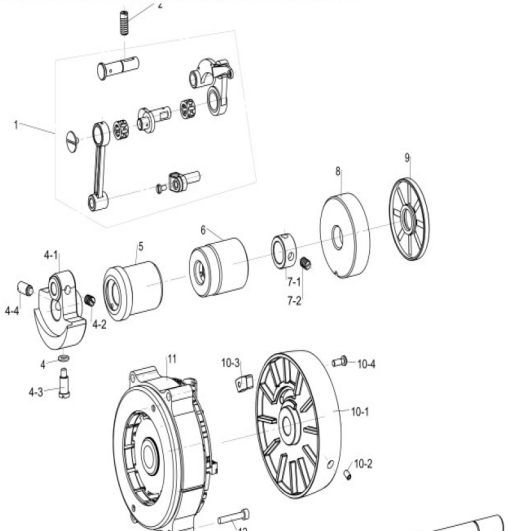
Parts Manual

1. 机体部件 / MACHINE MECHANISM



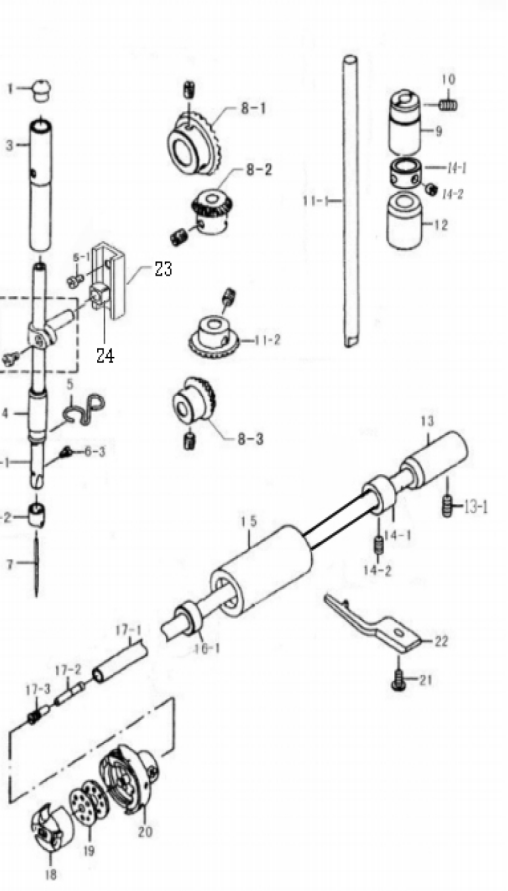
序号 Ref. No.	件号 Part No.	名称	Description	数量 QTY
1	3400000001	底座	Bed	1
2	3400000101	床架	Arm	1
3	PP550114	橡胶垫Φ19	Rubber, plug(Φ19)	1
4	PPA6520K0ZJH0101	电机罩	Motor cover	1
5	PP550109	电机罩螺栓	Screw M4x5	4
6	PP90000151	电机罩夹板组件	Crimping device clamp assembly	1
7	PP90000152	切刀	CUTTER	1
8	PP90000153	上盖垫圈	The upper cover gasket	1
9	PP90000154	上盖	Iron cake	1
10	PP550112	螺钉	Screw 1/4x40-4	2
11	PP90000157	橡胶垫圈	Rubber Components	1
12	PP90000158	橡胶垫圈	Oil seal	1
13	PP90000159	橡胶垫圈	Screw M4x5	3
14	PP90000160	橡胶垫圈	Screw M4x5	3
15	PP90000161	橡胶垫圈	Screw M4x5	3
16	PP90000162	橡胶垫圈	Screw M4x5	3
17	PP90000163	橡胶垫圈	Screw M4x5	3
18	PP90000164	橡胶垫圈	Screw M4x5	3
19	PP90000165	橡胶垫圈	Screw M4x5	3
20	PP90000166	橡胶垫圈	Screw M4x5	3
21	PP90000167	橡胶垫圈	Screw M4x5	3
22	PP90000168	橡胶垫圈	Screw M4x5	3
23	PP90000169	橡胶垫圈	Screw M4x5	3
24	PP90000170	橡胶垫圈	Screw M4x5	3
25	PP90000171	橡胶垫圈	Screw M4x5	3
26	PP90000172	橡胶垫圈	Screw M4x5	3
27	PP90000173	橡胶垫圈	Screw M4x5	3
28	PP90000174	橡胶垫圈	Screw M4x5	3
29	PP90000175	橡胶垫圈	Screw M4x5	3
30	PP90000176	橡胶垫圈	Screw M4x5	3
31	PP90000177	橡胶垫圈	Screw M4x5	3
32	PP90000178	橡胶垫圈	Screw M4x5	3
33	PP90000179	橡胶垫圈	Screw M4x5	3
34	PP90000180	橡胶垫圈	Screw M4x5	3
35	PP90000181	橡胶垫圈	Screw M4x5	3
36	PP90000182	橡胶垫圈	Screw M4x5	3
37	PP90000183	橡胶垫圈	Screw M4x5	3
38	PP90000184	橡胶垫圈	Screw M4x5	3
39	PP90000185	橡胶垫圈	Screw M4x5	3
40	PP90000186	橡胶垫圈	Screw M4x5	3
41	PP90000187	橡胶垫圈	Screw M4x5	3
42	PP90000188	橡胶垫圈	Screw M4x5	3

2. 上轴、换线装置 / MAIN SHAFT/THREAD-UP LEVER MECHANISM



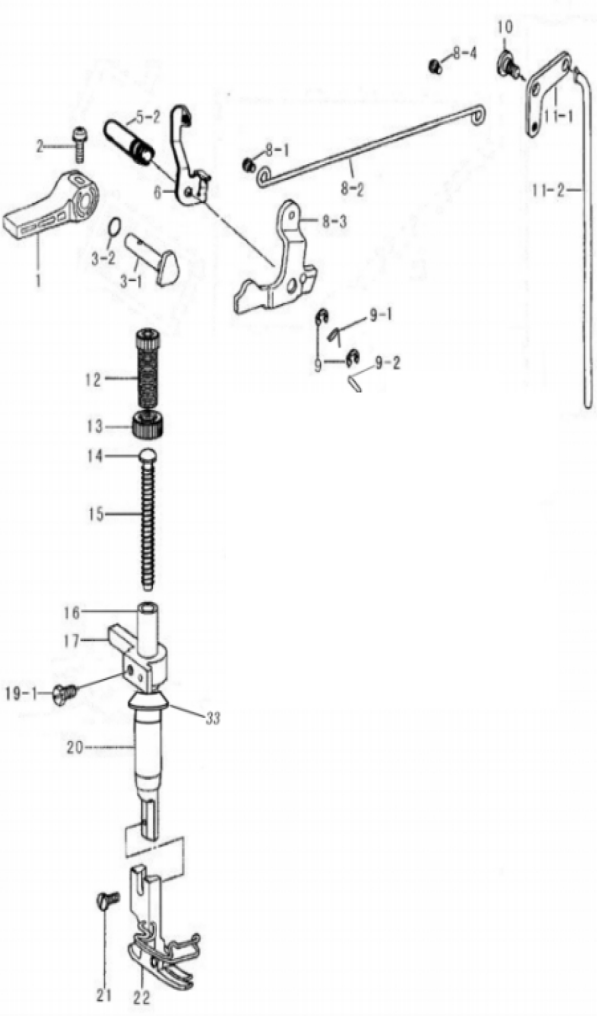
序号 Ref. No.	件号 Part No.	名称	Description	数量 QTY
1	PP5500022A	换线杆组件	Thread take-up lever	1
2	PP5500022B	换线杆	Needle bar	1
3	PP5500022C	换线杆衬套	Needle bar bushing	1
4	PP5500022D	换线杆衬套	Needle bar bushing	1
5	PP5500022E	换线杆衬套	Needle bar bushing	1
6	PP5500022F	换线杆衬套	Needle bar bushing	1
7	PP5500022G	换线杆衬套	Needle bar bushing	1
8	PP5500022H	换线杆衬套	Needle bar bushing	1
9	PP5500022I	换线杆衬套	Needle bar bushing	1
10	PP5500022J	换线杆衬套	Needle bar bushing	1
11	PP5500022K	换线杆衬套	Needle bar bushing	1
12	PP5500022L	换线杆衬套	Needle bar bushing	1
13	PP5500022M	换线杆衬套	Needle bar bushing	1
14	PP5500022N	换线杆衬套	Needle bar bushing	1
15	PP5500022O	换线杆衬套	Needle bar bushing	1
16	PP5500022P	换线杆衬套	Needle bar bushing	1
17	PP5500022Q	换线杆衬套	Needle bar bushing	1
18	PP5500022R	换线杆衬套	Needle bar bushing	1
19	PP5500022S	换线杆衬套	Needle bar bushing	1
20	PP5500022T	换线杆衬套	Needle bar bushing	1
21	PP5500022U	换线杆衬套	Needle bar bushing	1
22	PP5500022V	换线杆衬套	Needle bar bushing	1
23	PP5500022W	换线杆衬套	Needle bar bushing	1
24	PP5500022X	换线杆衬套	Needle bar bushing	1
25	PP5500022Y	换线杆衬套	Needle bar bushing	1
26	PP5500022Z	换线杆衬套	Needle bar bushing	1
27	PP5500023A	换线杆衬套	Needle bar bushing	1
28	PP5500023B	换线杆衬套	Needle bar bushing	1
29	PP5500023C	换线杆衬套	Needle bar bushing	1
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32	PP5500023F	换线杆衬套	Needle bar bushing	1
33	PP5500023G	换线杆衬套	Needle bar bushing	1
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35	PP5500023I	换线杆衬套	Needle bar bushing	1
36	PP5500023J	换线杆衬套	Needle bar bushing	1
37	PP5500023K	换线杆衬套	Needle bar bushing	1
38	PP5500023L	换线杆衬套	Needle bar bushing	1
39	PP5500023M	换线杆衬套	Needle bar bushing	1
40	PP5500023N	换线杆衬套	Needle bar bushing	1
41	PP5500023O	换线杆衬套	Needle bar bushing	1
42	PP5500023P	换线杆衬套	Needle bar bushing	1
43	PP5500023Q	换线杆衬套	Needle bar bushing	1
44	PP5500023R	换线杆衬套	Needle bar bushing	1
45	PP5500023S	换线杆衬套	Needle bar bushing	1
46	PP5500023T	换线杆衬套	Needle bar bushing	1
47	PP5500023U	换线杆衬套	Needle bar bushing	1
48	PP5500023V	换线杆衬套	Needle bar bushing	1
49	PP5500023W	换线杆衬套	Needle bar bushing	1
50	PP5500023X	换线杆衬套	Needle bar bushing	1
51	PP5500023Y	换线杆衬套	Needle bar bushing	1
52	PP5500023Z	换线杆衬套	Needle bar bushing	1

3. 针杆、竖轴、下轴装置 / NEEDLE BAR UPRIGHT SHAFT/SHOULDER DRIVING SHAFT MECHANISM

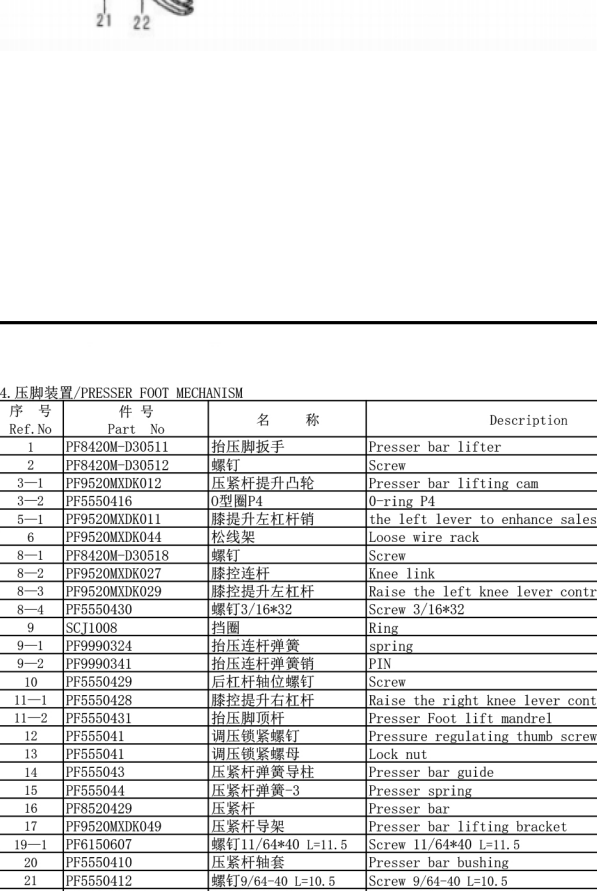


序号 Ref. No.	件号 Part No.	名称	Description	数量 QTY
1	PP550001	针杆橡皮塞Φ8	Rubber plug(Φ8)	1
2	PP550002	针杆上套	Needle bar bushing (upper)	1
3	PP550003	针杆下套	Needle bar bushing (lower)	1
4	PP550004	针杆下轴套线轴	Needle bar thread guide	1
5	PP550005	针杆下轴套线轴	Needle bar thread guide	1
6	PP550006	针杆下轴套线轴	Needle bar thread guide	1
7	PP550007	针杆下轴套线轴	Needle bar thread guide	1
8	PP550008	针杆下轴套线轴	Needle bar thread guide	1
9	PP550009	针杆下轴套线轴	Needle bar thread guide	1
10	PP550010	针杆下轴套线轴	Needle bar thread guide	1
11	PP550011	针杆下轴套线轴	Needle bar thread guide	1
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98	PP550098	针杆下轴套线轴	Needle bar thread guide	1
99	PP550099	针杆下轴套线轴	Needle bar thread guide	1
100	PP550100	针杆下轴套线轴	Needle bar thread guide	1

4. 压脚装置 / PRESSER FOOT MECHANISM



5. 送料装置 / FEED MECHANISM



序号 Ref. No.	件号 Part No.	名称	Description	数量 QTY
1	PP550001	压脚垫圈	Presser foot gasket	1
2	PP550002	压脚垫圈	Presser foot gasket	1
3	PP550003	压脚垫圈	Presser foot gasket	1
4	PP550004	压脚垫圈	Presser foot gasket	1
5	PP550005	压脚垫圈	Presser foot gasket	1
6	PP550006	压脚垫圈	Presser foot gasket	1
7	PP550007	压脚垫圈	Presser foot gasket	1
8	PP550008	压脚垫圈	Presser foot gasket	1
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12	PP550012	压脚垫圈	Presser foot gasket	1
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14	PP550014	压脚垫圈	Presser foot gasket	1
15	PP550015	压脚垫圈	Presser foot gasket	1
16	PP550016	压脚垫圈	Presser foot gasket	1
17	PP550017	压脚垫圈	Presser foot gasket	1
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35	PP550035	压脚垫圈	Presser foot gasket	1
36	PP550036	压脚垫圈	Presser foot gasket	1