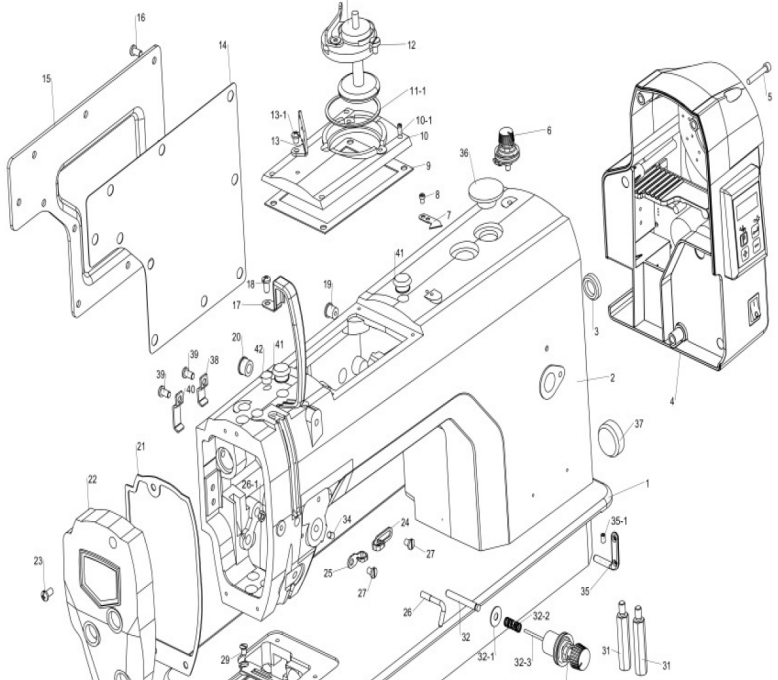


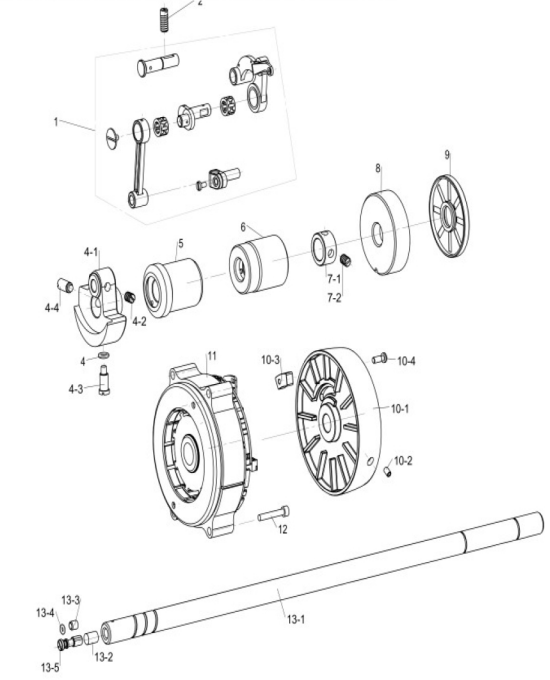
9520FD/QB型
零件图册
Parts Manual

1. 机体部件 / MACHINE MECHANISM



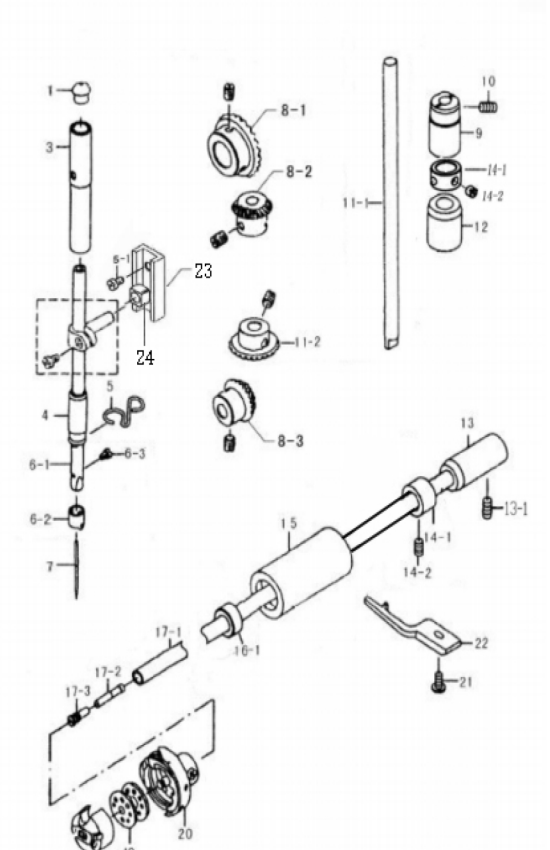
序号 Ref. No.	件号 Part No.	名称	Description	数量 QTY
1	3490600101	底座	Bed	1
2	3490200101	机头	Motor	1
3	PF550114	橡胶垫圈 O18	Rubber ring (O18)	1
4	PF4825000201	电机罩	Motor cover	1
5	SC1205	螺钉 M4x5	Screw M4x5	4
6	PF90000101	夹紧装置夹组件	Clamping device clamp assembly	1
7	PF90000132	切刀	CUTTER	1
8	PF942819	螺钉 1/8x40-4	Screw 1/8x40-4	2
9	PF9520M0001	上盖板	The upper cover gasket	1
10	PF9520M0003	上盖	Upper cover	1
10-1	PF110612	螺钉	Screw	1
11	PF90000107	橡胶垫组件	Rubber Components	1
11-1	PF90000101	橡胶垫圈 O18	Rubber ring (O18)	1
12	PF99900205	橡胶垫圈 O18	Rubber ring (O18)	1
13	PF90000107	橡胶垫圈 O18	Rubber ring (O18)	1
13-1	PF90000108	橡胶垫圈 O18	Rubber ring (O18)	1
14	04130003	后盖板	Rear side cover	1
15	PF90000101	后盖板	Rear side cover	1
16	PF550114	橡胶垫圈	Rubber ring	1
17	PF951206	橡胶垫圈	Rubber ring	1
18	PF550114	橡胶垫圈	Rubber ring	1
19	PF7410107	橡胶垫圈	Rubber ring	1
20	PF9520M0001	橡胶垫圈	Rubber ring	1
21	PF9520M0002	橡胶垫圈	Rubber ring	1
22	PF9520M0003	橡胶垫圈	Rubber ring	1
23	PF550114	橡胶垫圈	Rubber ring	1
24	PF550114	橡胶垫圈	Rubber ring	1
25	PF550114	橡胶垫圈	Rubber ring	1
26	PF9520M0001	橡胶垫圈	Rubber ring	1
27	PF550114	橡胶垫圈	Rubber ring	1
28	PF9520M0001	橡胶垫圈	Rubber ring	1
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32	PF9520M0001	橡胶垫圈	Rubber ring	1
33	PF9520M0001	橡胶垫圈	Rubber ring	1
34	PF9520M0001	橡胶垫圈	Rubber ring	1
35	PF9520M0001	橡胶垫圈	Rubber ring	1
36	PF9520M0001	橡胶垫圈	Rubber ring	1
37	PF9520M0001	橡胶垫圈	Rubber ring	1
38	PF9520M0001	橡胶垫圈	Rubber ring	1
39	PF9520M0001	橡胶垫圈	Rubber ring	1
40	PF9520M0001	橡胶垫圈	Rubber ring	1
41	PF9520M0001	橡胶垫圈	Rubber ring	1
42	PF9520M0001	橡胶垫圈	Rubber ring	1

2. 上盖、挑线装置 / MAIN SHAFTHREAD-UP LEVER MECHANISM



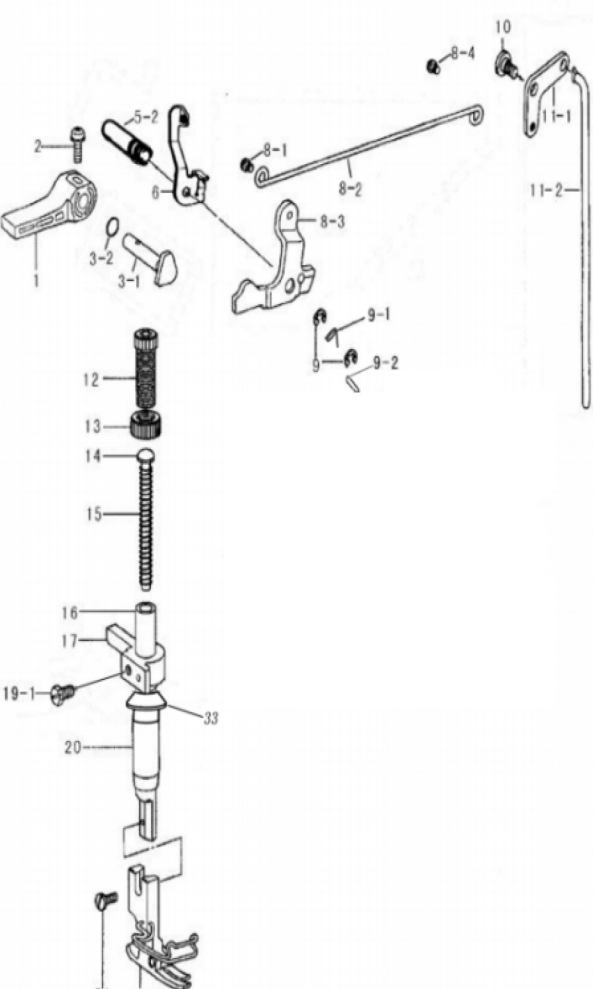
序号 Ref. No.	件号 Part No.	名称	Description	数量 QTY
1	PF550114	橡胶垫圈	Rubber ring	1
2	PF550114	橡胶垫圈	Rubber ring	1
3	PF550114	橡胶垫圈	Rubber ring	1
4	PF550114	橡胶垫圈	Rubber ring	1
5	PF550114	橡胶垫圈	Rubber ring	1
6	PF550114	橡胶垫圈	Rubber ring	1
7	PF550114	橡胶垫圈	Rubber ring	1
8	PF550114	橡胶垫圈	Rubber ring	1
9	PF550114	橡胶垫圈	Rubber ring	1
10	PF550114	橡胶垫圈	Rubber ring	1
11	PF550114	橡胶垫圈	Rubber ring	1
12	PF550114	橡胶垫圈	Rubber ring	1
13	PF550114	橡胶垫圈	Rubber ring	1
14	PF550114	橡胶垫圈	Rubber ring	1
15	PF550114	橡胶垫圈	Rubber ring	1
16	PF550114	橡胶垫圈	Rubber ring	1
17	PF550114	橡胶垫圈	Rubber ring	1
18	PF550114	橡胶垫圈	Rubber ring	1
19	PF550114	橡胶垫圈	Rubber ring	1
20	PF550114	橡胶垫圈	Rubber ring	1
21	PF550114	橡胶垫圈	Rubber ring	1
22	PF550114	橡胶垫圈	Rubber ring	1
23	PF550114	橡胶垫圈	Rubber ring	1
24	PF550114	橡胶垫圈	Rubber ring	1
25	PF550114	橡胶垫圈	Rubber ring	1
26	PF550114	橡胶垫圈	Rubber ring	1
27	PF550114	橡胶垫圈	Rubber ring	1
28	PF550114	橡胶垫圈	Rubber ring	1
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30	PF550114	橡胶垫圈	Rubber ring	1
31	PF550114	橡胶垫圈	Rubber ring	1
32	PF550114	橡胶垫圈	Rubber ring	1
33	PF550114	橡胶垫圈	Rubber ring	1
34	PF550114	橡胶垫圈	Rubber ring	1
35	PF550114	橡胶垫圈	Rubber ring	1
36	PF550114	橡胶垫圈	Rubber ring	1
37	PF550114	橡胶垫圈	Rubber ring	1
38	PF550114	橡胶垫圈	Rubber ring	1
39	PF550114	橡胶垫圈	Rubber ring	1
40	PF550114	橡胶垫圈	Rubber ring	1
41	PF550114	橡胶垫圈	Rubber ring	1
42	PF550114	橡胶垫圈	Rubber ring	1

3. 针杆、竖轴 / NEEDLE BAR UPRIGHT SHAFT/ROCK DRIVING SHAFT MECHANISM



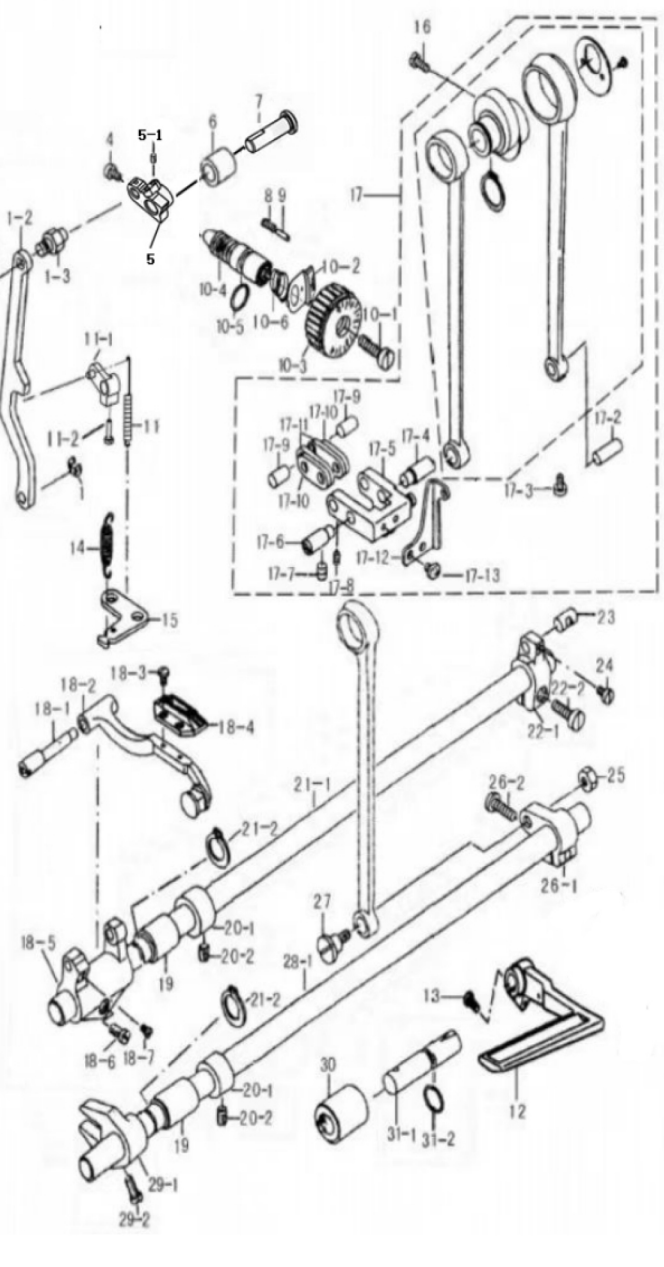
序号 Ref. No.	件号 Part No.	名称	Description	数量 QTY
1	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
2	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
3	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
4	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
5	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
6	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
7	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
8	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
9	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
10	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
11	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
12	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
13	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
14	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
15	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
16	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
17	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
18	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
19	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
20	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
21	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
22	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
23	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1
24	PF550114	针杆橡胶垫圈	Needle bar rubber pad (O18)	1

4. 压脚装置 / PRESSER FOOT MECHANISM



序号 Ref. No.	件号 Part No.	名称	Description	数量 QTY
1	PF9428M0001	压脚板	Presser bar lifter	1
2	PF9428M0001	螺钉	Screw	1
3	PF9428M0001	压脚板	Presser bar lifter	1
4	PF9428M0001	螺钉	Screw	1
5	PF9428M0001	压脚板	Presser bar lifter	1
6	PF9428M0001	螺钉	Screw	1
7	PF9428M0001	压脚板	Presser bar lifter	1
8	PF9428M0001	螺钉	Screw	1
9	PF9428M0001	压脚板	Presser bar lifter	1
10	PF9428M0001	螺钉	Screw	1
11	PF9428M0001	压脚板	Presser bar lifter	1
12	PF9428M0001	螺钉	Screw	1
13	PF9428M0001	压脚板	Presser bar lifter	1
14	PF9428M0001	螺钉	Screw	1
15	PF9428M0001	压脚板	Presser bar lifter	1
16	PF9428M0001	螺钉	Screw	1
17	PF9428M0001	压脚板	Presser bar lifter	1
18	PF9428M0001	螺钉	Screw	1
19	PF9428M0001	压脚板	Presser bar lifter	1
20	PF9428M0001	螺钉	Screw	1
21	PF9428M0001	压脚板	Presser bar lifter	1
22	PF9428M0001	螺钉	Screw	1
23	PF9428M0001	压脚板	Presser bar lifter	1
24	PF9428M0001	螺钉	Screw	1
25	PF9428M0001	压脚板	Presser bar lifter	1
26	PF9428M0001	螺钉	Screw	1
27	PF9428M0001	压脚板	Presser bar lifter	1
28	PF9428M0001	螺钉	Screw	1
29	PF9428M0001	压脚板	Presser bar lifter	1
30	PF9428M0001	螺钉	Screw	1
31	PF9428M0001	压脚板	Presser bar lifter	1
32	PF9428M0001	螺钉	Screw	1
33	PF9428M0001	压脚板	Presser bar lifter	1

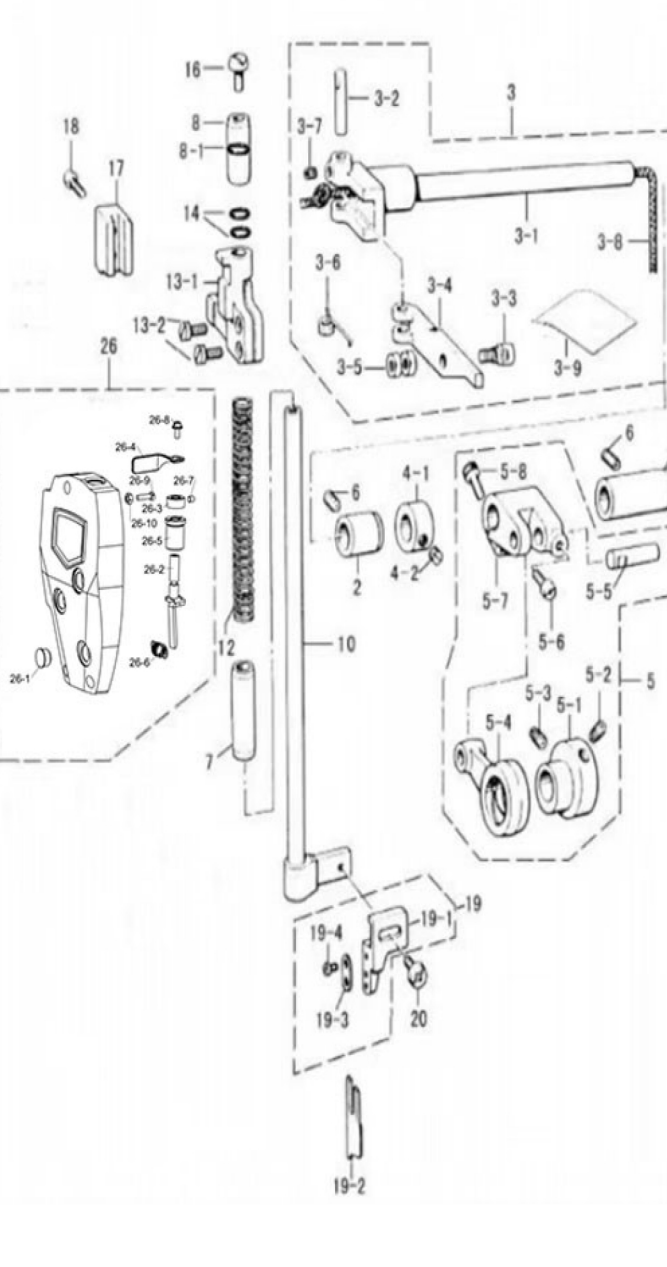
5. 送料装置 / FEED MECHANISM



序号 Ref. No.	件号 Part No.	名称	Description	数量 QTY
1	SC11006	送料轴	Feed shaft	1
2	PF9428M0001	送料轴	Feed shaft	1
3	PF9428M0001	送料轴	Feed shaft	1
4	PF9428M0001	送料轴	Feed shaft	1
5	PF9428M0001	送料轴	Feed shaft	1
6	PF9428M0001	送料轴	Feed shaft	1
7	PF9428M0001	送料轴	Feed shaft	1
8	PF9428M0001	送料轴	Feed shaft	1
9	PF9428M0001	送料轴	Feed shaft	1
10	PF9428M0001	送料轴	Feed shaft	1
11	PF9428M0001	送料轴	Feed shaft	1
12	PF9428M0001	送料轴	Feed shaft	1
13	PF9428M0001	送料轴	Feed shaft	1
14	PF9428M0001	送料轴	Feed shaft	1
15	PF9428M0001	送料轴	Feed shaft	1
16	PF9428M0001	送料轴	Feed shaft	1
17	PF9428M0001	送料轴	Feed shaft	1
18	PF9428M0001	送料轴	Feed shaft	1
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38	PF9428M0001	送料轴	Feed shaft	1
39	PF9428M0001	送料轴	Feed shaft	1
40	PF9428M0001	送料轴	Feed shaft	1
41	PF9428M0001	送料轴	Feed shaft	1
42	PF9428M0001	送料轴	Feed shaft	1

序号 Ref. No.	件号 Part No.	名称	Description	数量 QTY
1	PF9428M0001	送料轴	Feed shaft	1
2	PF9428M0001	送料轴	Feed shaft	1
3	PF9428M0001	送料轴	Feed shaft	1
4	PF9428M0001	送料轴	Feed shaft	1
5	PF9428M0001	送料轴	Feed shaft	1
6	PF9428M0001	送料轴	Feed shaft	1
7	PF9428M0001	送料轴	Feed shaft	1
8	PF9428M0001	送料轴	Feed shaft	1
9	PF9428M0001	送料轴	Feed shaft	1
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11	PF9428M0001	送料轴	Feed shaft	1
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40	PF9428M0001	送料轴	Feed shaft	1
41	PF9428M0001	送料轴	Feed shaft	1
42	PF9428M0001	送料轴	Feed shaft	1

6. 切刀部件 / UPPER KNIFE MECHANISM



序号 Ref. No.	件号 Part No.	名称	Description
1	PF9428M0001	切刀/切刀轴	Rock shaft bush L
2	PF9428M0004	切刀/切刀轴	Rock shaft bush R
3	PF9428M0006	切刀/切刀轴	Rock shaft w/scrw
4	PF9428M0001	切刀/切刀轴	Rock shaft w/scrw
5	PF9428M0004	切刀/切刀轴	Pin
6	PF9428M0004	切刀/切刀轴	Pin
7	PF9428M0004	切刀/切刀轴	Pin
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84	PF9428M0004	切刀/切刀轴	Pin
85	PF9428M0004	切刀/切刀轴	Pin
86	PF9428M0004	切刀/切刀轴	Pin
87	PF9428M0004	切刀/切刀轴	Pin
88	PF9428M0004	切刀/切刀轴	Pin
89	PF9428M0004	切刀/切刀轴	Pin
90	PF9428M0004	切刀/切刀轴	Pin
91	PF9428M0004	切刀/切刀轴	Pin
92	PF9428M0004	切刀/切刀轴	Pin
93	PF9428M0004	切刀/切刀轴	Pin
94	PF9428M0004	切刀/切刀轴	Pin
95	PF9428M0004	切刀/切刀轴	Pin
96	PF9428M0004	切刀/切刀轴	Pin
97	PF9428M0004	切刀/切刀轴	Pin
98	PF9428M0004	切刀/切刀轴	Pin
99	PF9428M0004	切刀/切刀轴	Pin
100	PF9428M0004	切刀/切刀轴	Pin