

19、 十九、托盘、排料部分/Plater row material assemblies

Exploded view diagram of a plater row material assembly. The diagram shows a base plate (1) with various components being assembled. Components include: 2 (a small rectangular block), 3 (a long vertical rod), 4 (a long horizontal rod), 5 (a vertical rod with a flange), 6 (a small rectangular block), 7 (a small rectangular block), 8 (a long vertical rod), 9 (a long horizontal rod), 10 (a small rectangular block), 11 (a long vertical rod), and 12 (a small rectangular block). The diagram is divided into two sections by a dashed line. The top section shows the assembly of the base plate (1) with components 2, 3, 4, 5, 6, 7, 8, 9, 10, and 11. The bottom section shows the assembly of the base plate (1) with components 12 and 11.

十九、托盘、排料部件/Plater Row Material Assemblies						
序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	BF700M181	机头托盘	machine head plate	1	1	1
2	BF700M182	减震垫组件	Cushion Rubber	3	3	3
3	BF700M183	螺钉M8X55	screw	1	1	1
4	BF700M184	托盘螺钉固定头	screw	1	1	1
5	BF700M185	大垫圈	washer	16	16	16
6	BF700M186	托盘连接套	plate dov link bushing	4	4	4
7	BF700M187	排料槽座	row material trough bracket	1	1	1
8	BF700M188	排料槽 (1)	row material trough(1)	1	1	1
9	BF700M189	排料槽 (2)	row material trough(2)	1	1	1
10	BF700M1810	机头减震垫	Cushion Rubber	1	1	1
11	BF700M1879	排料槽座螺钉	row material trough screw	1	1	1
12	BF700S076	排料槽排料螺钉	screw	7	7	7

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二十、随机附件部件/Accessories Assemblies					数量 (Number)		
序号 NO.	品号 CODE	名称	NAME	三线	四线	五线	
				three- thread	four- thread	five- thread	
1	BF800DYH	大油壶	oil can	1	1	1	
2	BF700M194	漏斗	tundish	1	1	1	
3	BF700M193	硅油壶	oil can	1	1	1	
4	BF700M195	油壶/50CC	oil can	1	1	1	
5	BF700M196	扳手 (6mm)	spanner	1	1	1	
6	BF700M197	扳手 (7mm)	spanner	1	1	1	
7	BF700M198	扳手 (8mm)	spanner	1	1	1	
8	BF700M1916	镊子	tweezer	1	1	1	
9	BF800ZBF0	螺丝刀 (中)	screw driver	1	1	1	
10	BF800ZBF0	螺丝刀 (大)	screw driver	1	1	1	
11	BF700M1910	内六角扳手 (1.6mm)	cross screw driver	1	1	1	
12	BF700M199	内六角扳手 (1.5mm)	cross screw driver	1	1	1	
13	BF700M1913	内六角扳手 (6mm)	cross screw driver	1	1	1	
14	BF700M1912	内六角扳手 (5mm)	cross screw driver	1	1	1	
15	BF700M1911	内六角扳手 (2mm)	cross screw driver	1	1	1	
16	BF700M1917	金属线	metal guide	1	1	1	
17	BF70011132	DC*27-11#机针	needle	4	4	4	
18	BF70014132	DC*27-14#机针	needle	0	0	2	
19	BF0505292	螺钉	screw	4	4	4	
20	BF700M1317	下刀	lower knife	1	1	1	
21	BF700M156	滤油器	oil filter	1	1	1	

22	BF700M1919	脚踏板链	presser foot base	1	1	1
23	BF700FJD	拉链附件袋	pocket	1	1	1
24	700.FKD	封口袋	pocket	1	1	1
25	BF700M1921	干燥剂 (20g)	Desiccant	2	2	2
26	4230288	729D附件空白纸箱	carton	1	1	1
27	I4160152	说明书	Instructions	1	1	1
28	BF7001ITZ	相机罩	cover	1	1	1

[illegible]

二十一、电控部件/Electronic Control						
序号 No.	品号 CODE	名称	NAME	数量 (Number)		
				三 线 three- thread	四 线 four- thread	五 线 five- thread
1	BFC1DKZJ	电控组件	Electronic control	1	1	1
2	700_1JTK	脚踏开关	Foot switch	1	1	1
3	700_MLD	木螺钉	screw	5	5	5
4	700_LG	拉杆	Pull rod	1	1	1
5	4230287	纸箱	carton	1	1	1
6	4330009	泡沫	Foam box	1	1	1

二十二、电机部分/Motor Assembly						
序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	K02201	电机组件	Motor assembly	1	1	1
2	K0D0Z	定子	Motor Stator	1	1	1
3	K0LD1	螺钉	Screw	4	4	4
4	K0ZZZ	转子	rotor	1	1	1
5	K0F5S	风扇	Fan	1	1	1
6	K0SL	手轮	handwheel	1	1	1
7	K0LD2	螺钉	Screw	2	2	2
8	K0DP	垫片	washer	1	1	1
9	K0LD3	螺钉	Screw	1	1	1
10	K0JS	胶塞	Rubber plug	1	1	1
11	BFC1DKZJ	C1电控组件	Controller	1	1	1
12	K0LD4	螺钉	Screw	4	4	4
13	K0CZMB	操作面板	Bracket	1	1	1
14	K0DZJ	灯组件	lamp	1	1	1

23. 二十三、电控/Controller

This diagram shows the exploded view of an electric control unit. The main assembly consists of a base (1) with a control panel (2) and a motor (3). A handle (5) is attached to the motor via a linkage (4). A switch mechanism (6, 7, 8, 9, 10, 11, 12, 13) is shown in an exploded view. A separate component (14) is shown with a mounting bracket (15) and a screw (17). A small component (16) is shown with a screw (18). A separate component (19) is shown in an exploded view.

二十三、倒回缝部件/Reverse Sewing Assembly						
序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	BFC4DWJ-Z	C4电控组件	Controller	1	1	1
2	BFC4CZMB	C4操作面板	Bracket	1	1	1
3	BFC4DCTJZ-J-TY	拍压脚电磁铁组件 (含支架、接头)	Electromagnet Assembly	1	1	1
4	SK-620601202-1	螺钉	Screw	2	2	2
5	BFC4DCTJZ-J-JX	剪线电磁铁组件 (含支架、接头)	Electromagnet Assembly	1	1	1
6	SK-620601202-1	螺钉	Screw	2	2	2
7	BFC4DZGY	刀组光眼 (C4)	Indicator	1	1	1
8	FF1310A16	螺钉	Screw	1	1	1
9	S02007	螺钉	Screw	2	2	2
10	BFDZAAQG	刀组安全开关	Safety switch	1	1	1
11	SK-620601202-1	螺钉	Screw	2	2	2
12	BF8897259	螺钉	Screw	2	2	2
13	BFK51JDXZ-J-1	剪线刀组件 (无光眼)	Cutter Assembly	1	1	1
14	KX0321B	X4缝台板件-UT	Cloth Plate	1	1	1
15	BF798UTM625	UT针板	Needle Plate	1	1	1
16	BFC4AGV	下光眼 (C4)	Indicator	1	1	1
17	SK-100350502-1	螺钉	Screw	2	2	2
18	BF798UTM620	UT针板座	Bracket	1	1	1
19	BFC4SGY	上光眼 (C4)	Indicator	1	1	1

This exploded view diagram illustrates the assembly of a sewing machine foot. The components are numbered as follows:

- 1**: Main body of the foot.
- 2**: Upper plate or guide.
- 3**: Lower plate or guide.
- 4**: Side plate or guide.
- 5**: Small rectangular plate.
- 6**: Small rectangular plate.
- 7**: Small rectangular plate.
- 8**: Small rectangular plate.
- 9**: Small rectangular plate.
- 10**: Small rectangular plate.
- 11**: Small rectangular plate.
- 12**: Small rectangular plate.
- 13**: Small rectangular plate.
- 14**: Small rectangular plate.
- 15**: Small rectangular plate.
- 16**: Small rectangular plate.
- 17**: Small rectangular plate.
- 18**: Small rectangular plate.
- 19**: Small rectangular plate.
- 20**: Small rectangular plate.
- 21**: Small rectangular plate.
- 22**: Small rectangular plate.
- 23**: Small rectangular plate.
- 24**: Small rectangular plate.
- 25**: Small rectangular plate.
- 26**: Small rectangular plate.
- 27**: Small rectangular plate.
- 28**: Small rectangular plate.
- 29**: Small rectangular plate.
- 30**: Small rectangular plate.
- 31**: Small rectangular plate.
- 32**: Small rectangular plate.
- 33**: Small rectangular plate.
- 34**: Small rectangular plate.
- 35**: Small rectangular plate.
- 36**: Small rectangular plate.
- 37**: Small rectangular plate.
- 38**: Small rectangular plate.
- 39**: Small rectangular plate.
- 40**: Small rectangular plate.

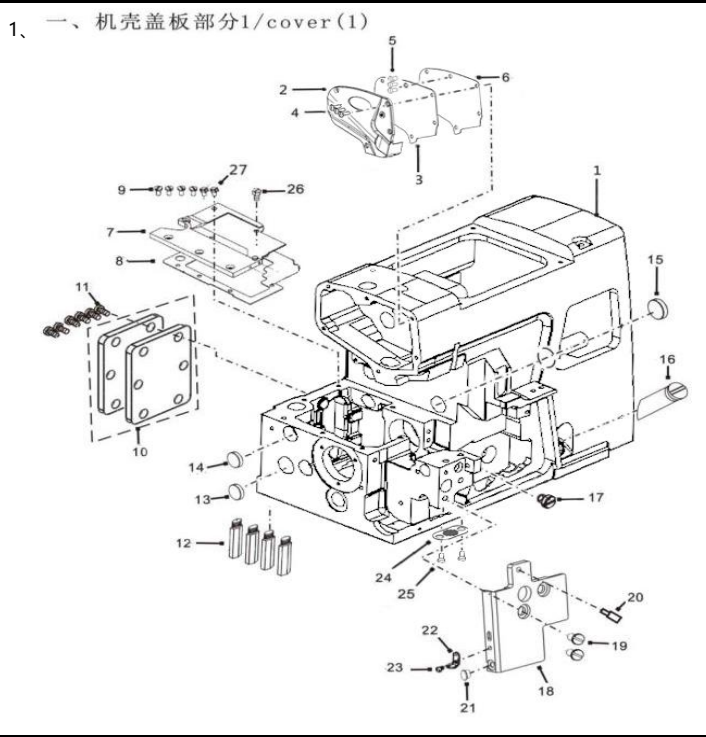
The diagram shows the assembly sequence for the foot, with arrows indicating the direction of assembly. The foot is shown in two views: a top view and a side view. The top view shows the foot with the upper plate (2) and side plate (4) attached. The side view shows the foot with the lower plate (3) and side plate (4) attached. The foot is shown in two views: a top view and a side view. The top view shows the foot with the upper plate (2) and side plate (4) attached. The side view shows the foot with the lower plate (3) and side plate (4) attached.

二十三、倒回缝部件/Reverse Sewing Assembly						
序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	BF700GDK22E	过线板	thread guide	1	1	0
2	BF700K018E	松线推板	thread guide	1	1	0
3	BF700SK358	螺钉	screw	2	2	0
4	BF700K019E2	前支架	bracket	1	1	0
5	BF700K020E2	小较铁板	plate	1	1	0
6	BF700GB12	钢丝接头	joint	1	1	0
7	BF700SK360	螺钉	screw	1	1	0
8	BF7005292	螺钉	screw	2	2	0
9	BF700SK412	螺钉	screw	1	1	0
10	BF700KB21	较链簧	spring	1	1	0
11	BF700SK363	螺钉	screw	1	1	0
12	BF700N03	螺母	nut	1	1	0
13	BF700GB151	螺母	nut	2	2	0
14	BF700GB15	螺钉	spring	2	2	0

15	BF700GB13	钢丝绳	wire	1	1	0
16	BF700GB14B	螺母(连接套)	nut	1	1	0
17	BF700GB14I	螺钉(特长)	screw	1	1	0
18	BF700GB16	压脚柄连接架	bracket	1	1	0
19	BF700GB17	松线锁块	Collar	1	1	0
20	BF700SO43	螺钉	screw	1	1	0
21	BF700SO32	螺钉	screw	2	2	0
22	BF2002020100BK	缝台组件(倒缝腿)	Cloth Plate	1	1	0
23	BF700P9753	倒回缝三线压脚	Presser Foot	1	0	0
24	BF700P9754	倒回缝四线压脚	Presser Foot	0	1	0
25	BF2002060100BK	脚踏座组件(倒回缝)	thread plate bracket assy	1	1	0
26	BF700BK08F	小刀架	Knife Holder	1	1	0
27	BF700BK08F4	调节螺钉限位簧	spring	1	1	0
28	BF700BK10F	倒回缝割线刀	chain cutter	1	1	0
29	BF700BK08F3	挡线板	ajusting Plate	1	1	0
30	BF700GK02F	割线刀压板	chain cutter gib	1	1	0
31	BF700BK08F2	压线板	thread retainer	1	1	0
32	BF700BK08F1	托线板	thread retainer	1	1	0
33	BF700S100	螺钉	screw	1	1	0
34	BF700SK207	螺钉	screw	6	6	0
35	BF700BK08F5	调节螺钉	screw	1	1	0
36	BF700SK221	螺钉(通S012)	screw	1	1	0
37	BF700SE59F	倒回缝三线针板	needle plate	1	0	0
38	BF700E591	倒回缝四线针板	needle plate	0	1	0
39	BF700H974	倒回缝差动牙	Differential Feed Dog	1	1	0
40	BF700D390	倒回缝三料牙	main feed dog	1	1	0

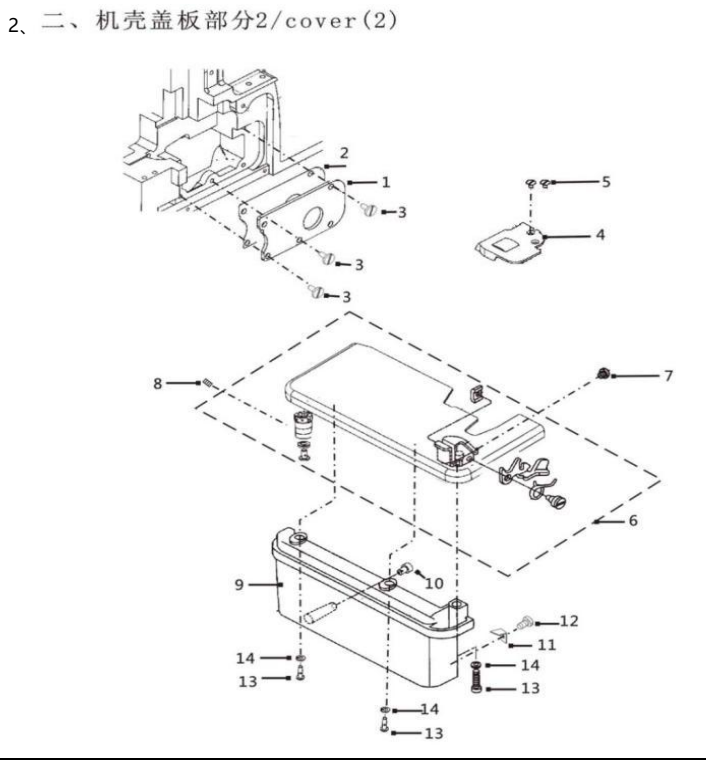
机型	针板	主送齿组件	差动齿	压脚	上弯针	链线弯针	针夹	针
MACHINE TYPE /SPEC	NEEDLE PLATE	MAIN FEED DOG ASSM	DIFF FEED DOG	presser foot	Upper Looper	Chainstitch Looper	needle Holder	needle
XXX-3-15	BF700R4200	BF700YC04		BF700P253E	BF700M730	/	BF2002050008	BF70011JZ
XXX-3-04	BF700E800	BF700YC04		BF7003M1431	BF700M730		BF2002050008	BF70011JZ
XXX-4-24	BF700E919	BF700YC04		BF7004M1431	BF700M730		BF2002050009	BF70011JZ
XXX-4-24BK	BF700E591	BF700YC04		BF700P9754	BF700M730		BF2002050009	BF70011JZ
XXX-4-24H	BF700E809	BF700YC04		BF7004M14271	BF700M730		BF2002050009	BF70016JZ
XXX-5-35	BF700E982	BF700YC05		BF7005M1431	BF700M730		BF7005M92	BF2002050010
XXX-5-55	BF700E986	BF700YC05		BF800208502	BF700M730	BF7005M92	BF2002050013	BF70014JZ
XXX-5-56	BF700E870	BF700YC05ZH		BF7005M14311	BF700M730	BF7005M92	BF2002050012	BF70018JZ

C系列



一、机壳盖板部件 (1) / Cover (1)

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	031KD0101L	C1喷塑机壳	machine frame	1	1	1
2	BF1C1G	侧盖	Side cover	1	1	1
3	KD0125	侧盖板	Cover	1	1	1
4	KD0103	螺钉	screw	3	3	3
5	BF310167043	螺钉	screw	3	3	3
6	KD0124	侧盖垫	Gasket	1	1	1
7	BF700ZGD01	盖板	cover	1	1	1
8	BF700M116	盖板垫	gasket	1	1	1
9	BF700S032	螺钉	screw	5	5	5
10	BF700M11112	后盖板组件	rear cover assy	1	1	1
11	BF700S032	螺钉	screw	6	6	6
12	BF700S081	支柱螺钉	screw	4	4	4
13	BF700M12401	油封	oil seal	1	1	1
14	BF700M123	油封	oil seal	1	1	1
15	BF700M110	油封	oil seal	1	1	1
16	BF800204003	油量标	Indicator	1	1	1
17	BF700S065	螺钉	screw	1	1	1
18	BF2002010003	下刀座前挡板	Latch	1	1	1
19	BF700S061	螺钉	screw	2	2	2
20	BF2002010004	缝台固定螺钉	screw	1	1	1
21	BF800240305	减震垫	Cushion Rubber	1	1	1
22	BF800270049	下刀座前盖板护板	Latch	1	1	1
23	BF8007180	螺钉	screw	1	1	1
24	KD1639	滤油片	Oil Filter	1	1	1
25	BF700S027	螺钉	screw	2	2	2
26	BF700S050	螺钉	screw	1	1	1
27	BF700S037	螺钉	screw	1	1	1

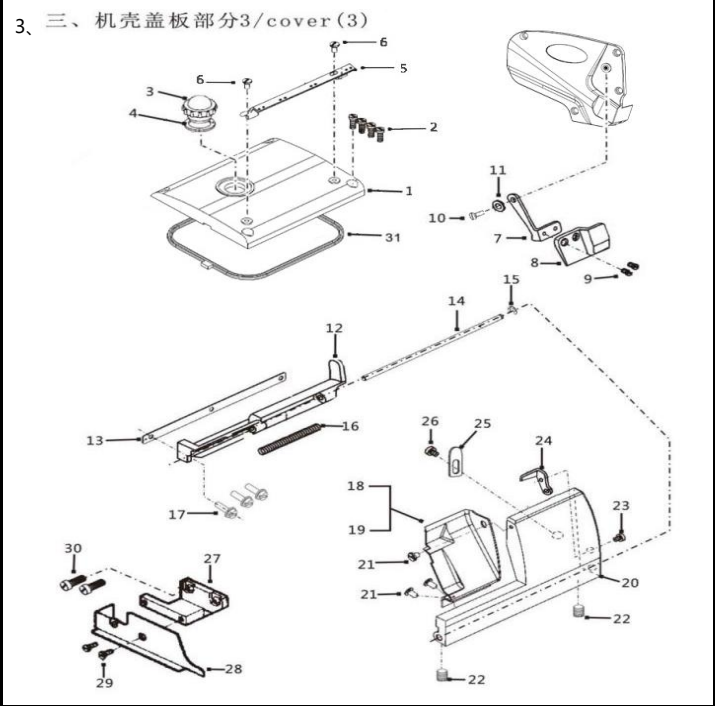


二、机壳盖板部件 (2) /Cover (2)

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	BF700M212A	上弯针密封板	upper looper sealing plate	1	1	1
2	BF700M213A	上弯针密封板垫	gasket	1	1	1
3	BF700S037	螺钉	screw	3	3	3

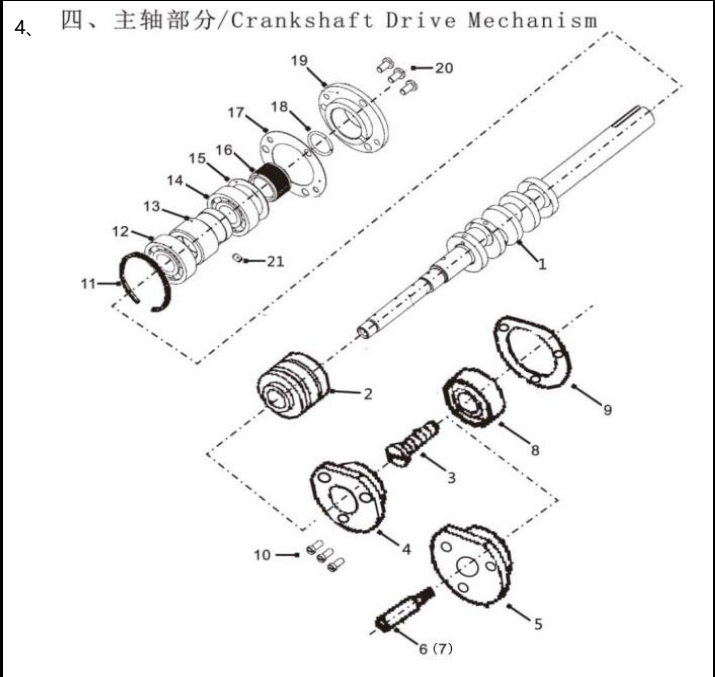
零件手册 Parts Manual

4	BF700M211	挡油罩	cover	1	1	1
5	BF700S010	螺钉	screw	1	1	1
6	BF2002020100	缝台组件	Cloth Plate	1	1	1
7	BF800240305	减震垫	Cushion Rubber	1	1	1
8	BF700S043	螺钉	screw	1	1	1
9	BF2002020001	缝台罩壳	Cloth Plate cover	1	1	1
10	BF700M23D	胶套	colloid cose	1	1	1
11	BF800270048	限位板	plate	1	1	1
12	BF8007008	螺钉	screw	1	1	1
13	BF700S099	螺钉	screw	3	3	3
14	BF700W07	垫圈	washer	3	3	3



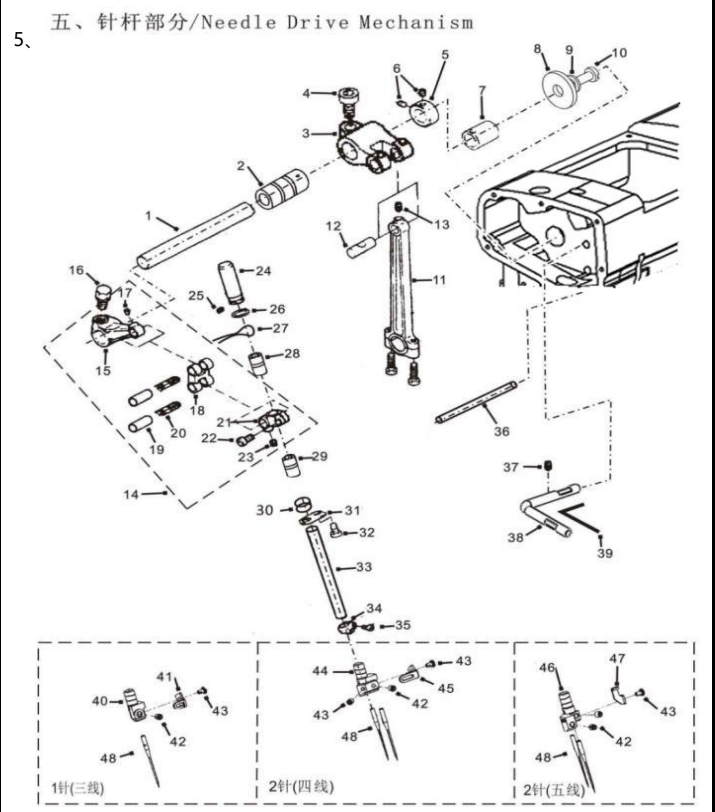
三、机壳盖板部件 (3) /Cover (3)

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	KD0301	上盖	upper cover	1	1	1
2	BF700S048	螺钉	screw	4	4	4
3	BF700M322	油杯盖	cover	1	1	1
4	BF700M320	油杯垫	oil seal	1	1	1
5	KR0511	过线架	thread guide supporter	1	1	1
6	BF2002030011	螺钉	screw	2	2	2
7	KD0307	观察镜支架	Bracket	1	1	1
8	BF2002030010	观察镜	Viewing mirror	1	1	1
9	BF8007008	螺钉	screw	2	2	2
10	BF310167066	螺钉	screw	1	1	1
11	BF800210307	波形垫圈	washer	1	1	1
12	BF2002030005	前门板铰链	hinge	1	1	1
13	BF700M315	前罩架垫	washer	1	1	1
14	BF700M313	前罩销	pin	1	1	1
15	BF700E02	卡簧	snap ring	1	1	1
16	BF700M314	前罩架弹簧	spring	1	1	1
17	BF700S100	螺钉	screw	3	3	3
18	BF2002030007	挡料板 (四线)	Edge Guide	1	1	0
19	BF2002030009	挡料板 (五线)	Edge Guide	0	0	1
20	KD0320	前门板	plate	1	1	1
21	BF8004543	螺钉	screw	3	3	3
22	BF700S082	螺钉	screw	2	2	2
23	BF8007010	螺钉	screw	1	1	1
24	BF2002030008	前门板固定块	Bracket	1	1	1
25	BF700M309	前罩簧片	spring	1	1	1
26	BF700S090	螺钉	screw	1	1	1
27	BF2002030004	缝台挡料板支架	Bracket	1	1	1
28	BF2002030003	缝台挡料板	plate	1	1	1
29	BF700S027	螺钉	screw	2	2	2
30	BF700S032	螺钉	screw	2	2	2
31	KD0331	上盖油封	oil seal	1	1	1



四、主轴部件/Crankshaft Drive Mechanism

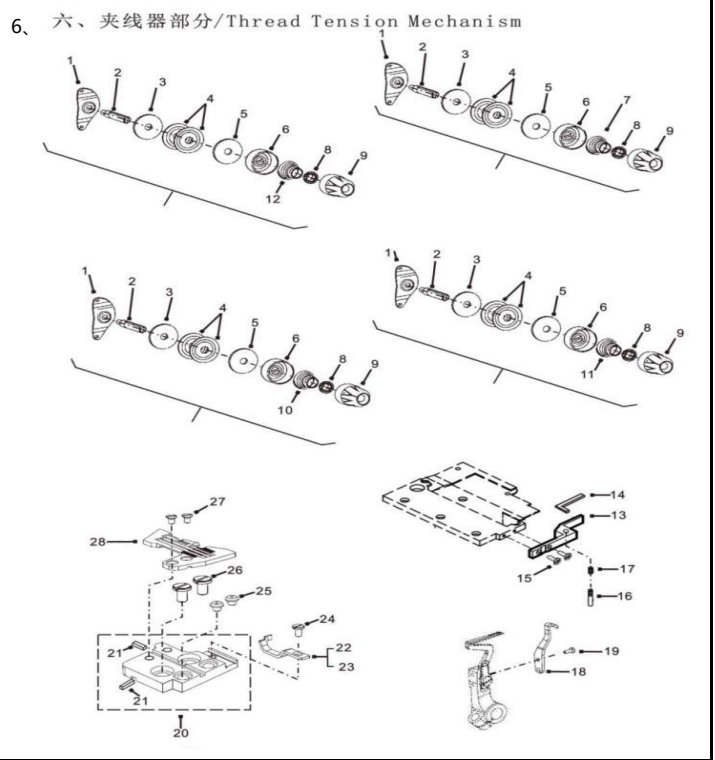
序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	KR0401	主轴	Crankshaft	1	1	1
2	BF700M412	主轴套筒	Crankshaft bushing	1	1	1
3	BF700S106	螺钉	screw	1	1	1
4	BF700M414	轴承盖 (三四线)	bearing cover	1	1	0
5	BF700SM414	轴承盖 (五线)	bearing cover	0	0	1
6	BF700SM417	凸轮轴	shaft	1	1	0
7	BF800270510	凸轮轴、五线	shaft	0	0	1
8	BF700M413	轴承6200	bearing	1	1	1
9	BF700M415	轴承盖垫圈	washer	1	1	1
10	BF700S022	螺钉	screw	3	3	3
11	BF700M411	卡簧	snap ring	1	1	1
12	BF700M410 (6003)	轴承 (6003)	bearing	1	1	1
13	BF700M49	油泵蜗杆	oil pump worm	1	1	1
14	BF700M410 (6003)	轴承 (6003)	bearing	1	1	1
15	BF700M45	主轴弹簧垫圈	washer	1	1	1
16	KD0415	主轴中轴套	Bushing	1	1	1
17	BF700M44	后轴承挡板	Stopper	1	1	1
18	BF700M47	主轴承密封圈	gasket	1	1	1
19	BF700M43	后轴承挡板垫	washer	1	1	1
20	BF700S032	螺钉	screw	3	3	3
21	BF310164543	螺钉	screw	1	1	1



五、针杆部件/Needle Drive Mechanism

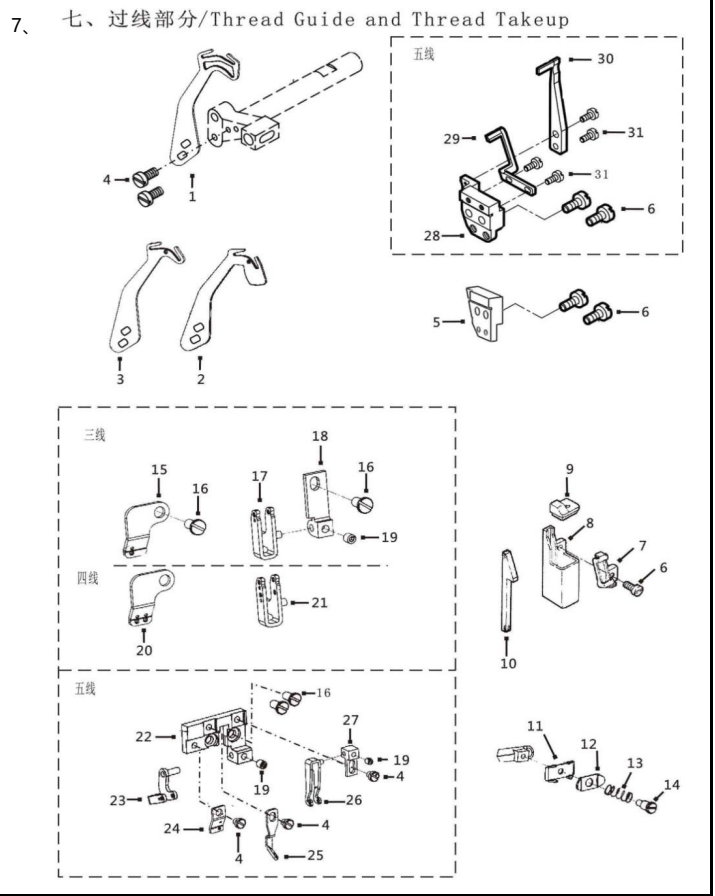
序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	BF2002050005	上轴	shaft	1	1	1
2	BF2002050016	上轴前套	bushing	1	1	1
3	BF2002050001	上轴曲柄	crank	1	1	1
4	BF8004533	螺钉	screw	1	1	1
5	BF800240597	挡圈	ring	1	1	1
6	BF8004543	螺钉	screw	2	2	2
7	BF2002050017	上轴后套	bushing	1	1	1
8	BF700M82	垫圈	washer	1	1	1
9	BF700M82	弹簧垫圈	washer	1	1	1
10	BF700S036	螺钉	screw	1	1	1
11	BF2002040102	针杆连杆	connection	1	1	1
12	BF800271001	销子	pin	1	1	1
13	BF8004538	螺钉	screw	1	1	1
14	BF2002050100	针杆曲柄组件	lever	1	1	1
15	BF2002050101	针杆曲柄	lever	1	1	1
16	BF8007150	螺钉	screw	1	1	1
17	BF8004545	螺钉	screw	1	1	1
18	BF800208425	针杆连杆	connection	1	1	1
19	BF800206960	针杆曲柄销	pin	2	2	2
20	BF700YX	油线	oil wick	2	2	2
21	BF2002050102	针杆针头	needle holder	1	1	1
22	BF8007013	螺钉	screw	1	1	1
23	BF8004545	螺钉	screw	1	1	1
24	BF800209640	针杆帽	bushing	1	1	1
25	BF700S043	螺钉	screw	1	1	1
26	BFX50936	O型圈	O ring	1	1	1
27	BF800G5X	钢丝线	steel wire	1	1	1
28	BF800204625	针杆上套	bushing	1	1	1
29	BF800204627	针杆下套	bushing	1	1	1
30	BF800G5X	钢丝线	steel wire	1	1	1
31	BF800209646	针杆压板	bracket	1	1	1
32	BF700S017	螺钉	screw	1	1	1
33	BF800208903	针杆	needle Bar	1	1	1
34	BF2002050004	针夹头	needle Holder	1	1	1
35	BF8897035	螺钉	screw	1	1	1
36	KD0537	回油管	pipe	1	1	1
37	BF700S043	螺钉	screw	1	1	1
38	BF2002050003	7型油管	tube	1	1	1
39	BF700YX	油线	oil wick	1	1	1
40	BF2002050008	三线针夹	needle clamp	1	0	0
41	BF889275019A	过线-三线	thread Guide	1	0	0
42	BF700S292	螺钉	screw	1	2	1

43	BF8897120	螺钉	screw	1	1	1
44	BF2002050009	四线针夹	needle clamp	0	1	0
45	BF889275019B	过线-四线	thread Guide	0	1	0
46	BF2002050010	五线针夹	needle clamp	0	0	1
47	BF889275030B	五线-过线	thread Guide	0	0	1
48	XXXXXX	机针	needle	1	2	2



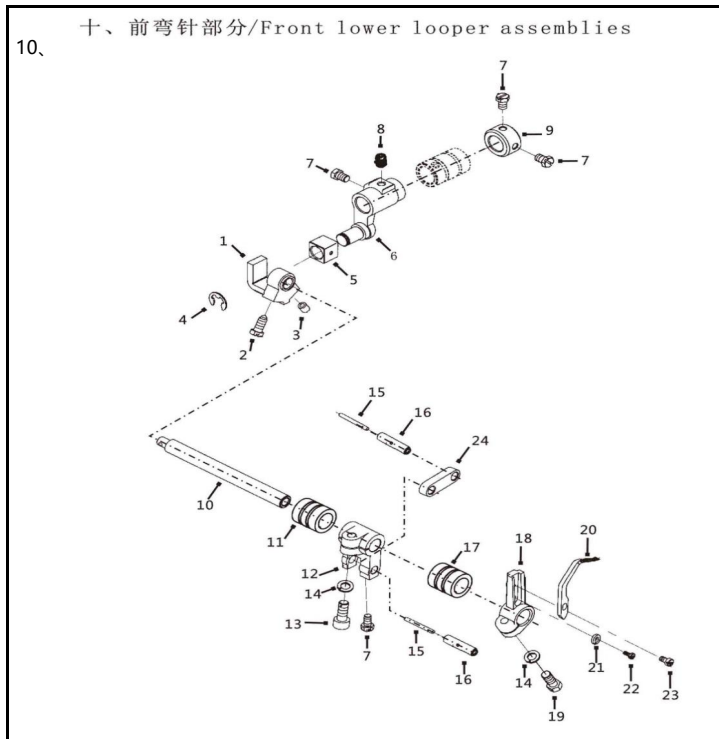
六、夹线器部件/Thread Tension Mechanism

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	BF700M626	过线板	thread guide	3	4	4
2	BF700M6201	夹线螺钉	screw stud	3	4	4
3	BF2002060207	减震棉	cushion fele	3	4	4
4	BF2002060206	夹线片	tension disc	6	8	8
5	BF2002060207	减震棉	cushion fele	3	4	4
6	BF700M65	调压止动盖	Spring Shield	3	4	4
7	KR0517	夹线器簧 (蓝色)	Spring	1	1	1
8	BF700M64	调压止动套	ratchet	3	4	4
9	BF700M63	调压螺母	nut	3	4	4
10	KR0516	夹线器簧 (黄色)	spring	1	1	1
11	KR0518	夹线器簧 (绿色)	spring	0	1	1
12	KR0515	夹线器簧 (红色)	spring	1	1	1
13	BF700M631	挡板	plate	1	1	1
14	BF700M632	挡板垫	washer	1	1	1
15	BF700S103	螺钉	screw	2	2	2
16	BF700S104	螺钉	screw	1	1	1
17	BF700S019	螺钉	screw	2	2	2
18	BF700M622	护针挡	needle guard	1	1	1
19	BF700S023	螺钉	screw	1	1	1
20	BF2002060100	针板座组件	thread plate barcket assy	1	1	1
21	BF700M619	针板座键	thread plate positioning rod	2	2	2
22	BF700M624	三四线前护针	needle guard	1	1	0
23	BF700SM624	五线前护针	needle guard	0	0	1
24	BF700S016	螺钉	screw	1	1	1
25	BF700M23D	胶垫 (短)	gasket	2	2	2
26	BF700S061	螺钉	screw	2	2	2
27	BF700S035	针板螺钉	screw	2	2	2
28	XXXXXX	针板	Needle Plate	1	0	0



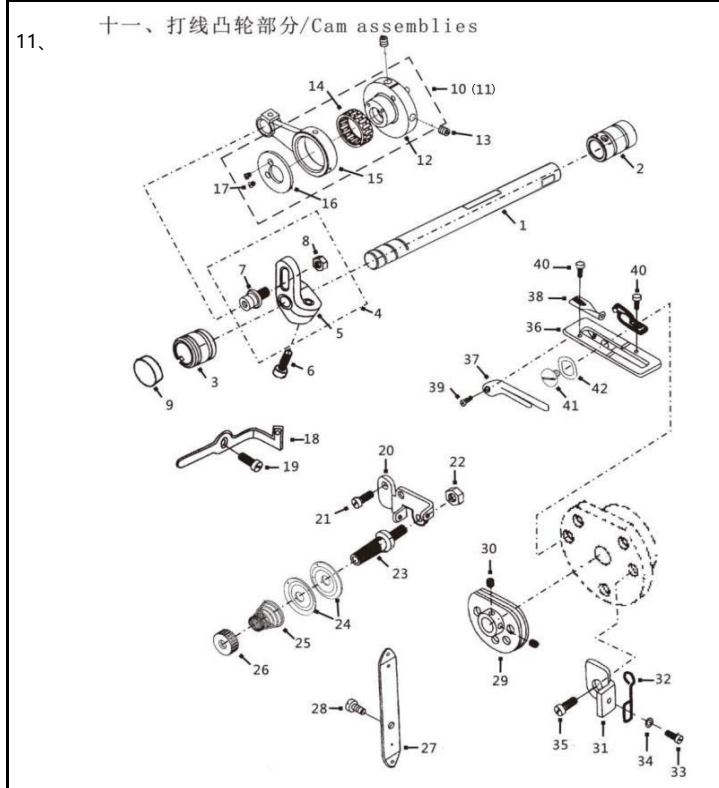
七、过线机构/Thread Guide and Thread Takeup

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	BF2002060001	挑线勾（四线）	thread takeup	0	1	0
2	BF2002060002	挑线勾（五线）	thread takeup	0	0	1
3	BF2002060003	挑线勾（三线）	thread takeup	1	0	0
4	BF700S017	螺钉	screw	2	2	2
5	BF700M630	三四线护针座	needle guard guard	1	1	0
6	BF700S045	螺钉	screw	2	2	2
7	BF889275502	冷却器压板	lubricator bracket	1	1	1
8	BF2002050015	机针硅油盒	silicone oil reservoir	1	1	1
9	BF889275501	硅油盒盖	Cover	1	1	1
10	BF889275503	油棉	felt	1	1	1
11	BF889275011	机针压板（下）	bracket	1	1	1
12	BF889275012	机针压板（上）	bracket	1	1	1
13	BF889240326	弹簧	spring	1	1	1
14	BF8897163	螺钉M2（抽位）	screw	1	1	1
15	BF889275018	过线（三线）	thread guide	1	0	0
16	BF700S024	螺钉	screw	2	2	0
17	BF889275013A	过线-三线	thread guide	1	0	0
18	BF889275015	托架	bracket	1	1	0
19	BF8004543	螺钉	screw	1	1	0
20	BF889275018A	过线（四线）	thread guide	1	1	0
21	BF889275013	机针过线（四线）	thread guide	0	1	0
22	BF889275021	托架	bracket	0	0	1
23	BF889275022	过线-线	thread guide	0	0	1
24	BF889275052	过线-五线	thread guide	0	0	1
25	BF889275028	过线-五线	thread guide	0	0	1
26	BF889275024	两孔过线-五线	thread guide	0	0	1
27	BF889275026	托架	bracket	0	0	1
28	BF7005M630	五线护针座	needle guard bracket	0	0	1
29	BF7005M629	护针挡门	needle guard	0	0	1
30	BF7005M628	护针挡门	needle guard	0	0	1
31	BF700S005	螺钉	screw	0	0	4



十. 前弯针部件/ Front Lower Looper Assemblies

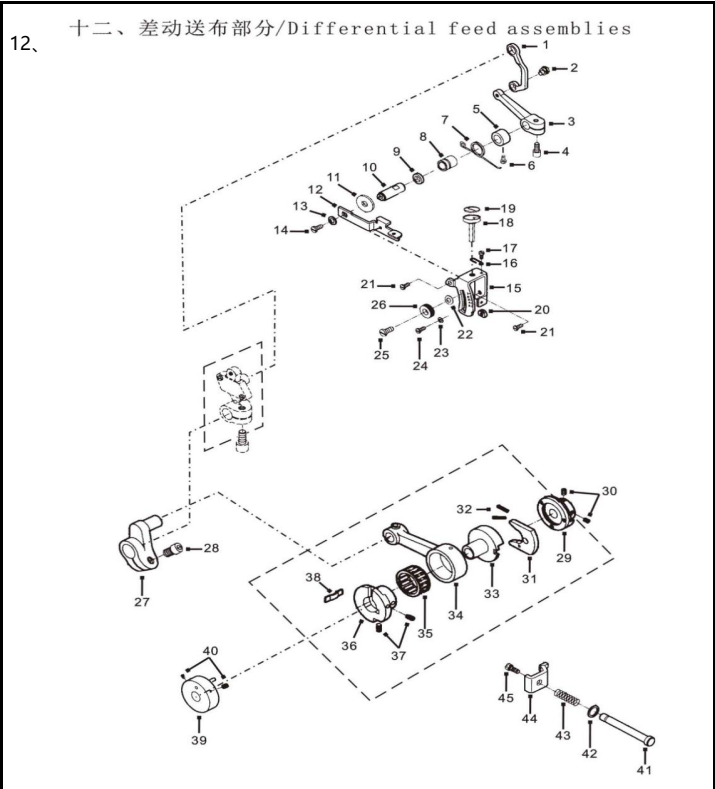
序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	BF7005M911	驱动座	driving lever	0	0	1
2	BF7005094	螺钉	screw	0	0	1
3	BF7005093	螺钉	screw	0	0	1
4	BF700E05	卡簧	snapring	0	0	1
5	BF7005M913	前弯针滑块	front looper slide block	0	0	1
6	BF7005M912	驱动曲柄	driving crank	0	0	1
7	BF7005028	螺钉	screw	0	0	3
8	BF7005043	螺钉	screw	0	0	1
9	BF700M1120	挡圈	Collar	0	0	1
10	BF7005M910	前弯针轴	front looper shaft	0	0	1
11	BF7005M99	前弯针轴后套筒	front looper shaft rear bushing	0	0	1
12	BF7005M94	前弯针曲柄	front looper crank	0	0	1
13	BF7005101	螺钉	screw	0	0	1
14	BF700M12	垫圈	washer	0	0	2
15	BF700YX	油线	oil thread	0	0	2
16	BF7005M96	调节板销	regulating palte pin	0	0	2
17	BF7005M98	前弯针轴前套筒	front looper shaft front bushing	0	0	1
18	BF7005M91	前弯针架	front looper shaft holder	0	0	1
19	BF7005060	螺钉	screw	0	0	1
20	BF7005M92	前弯针	front looper	0	0	1
21	BF7005M93	前弯针调节垫片	front looper shaft regulding washer	0	0	1
22	BF7005005	螺钉	screw	0	0	1
23	BF7005016	螺钉	screw	0	0	1
24	BF7005M95	调节板	regulafting plate	0	0	1



十一、打线凸轮部件/Cam Assemblies

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	BF7005M106	横轴曲柄轴	crank adjusting pin nut	0	0	1
2	BF7005M107	横轴右套筒	holder finger nut	0	0	2
3	BF7005M108	横轴左套筒	holder finger	0	0	1
4	BF7005M1044	曲柄销组件	Shaft Assembly	0	0	1
5	BF7005M105	横轴曲柄	crank adjusting pin washer	0	0	1
6	BF7005101	螺钉	screw	1	1	1
7	KD1107	曲柄销	shaft snap washer	1	1	1
8	BF700N02	螺母	nut	1	1	1
9	BF7005M109	油封	oil seal	1	1	1
10	BF7005M10103	横轴凸轮组件	Cam assembly	1	1	0
11	BF2002110100	横轴凸轮组件 (五线)	Cam assembly	0	0	1

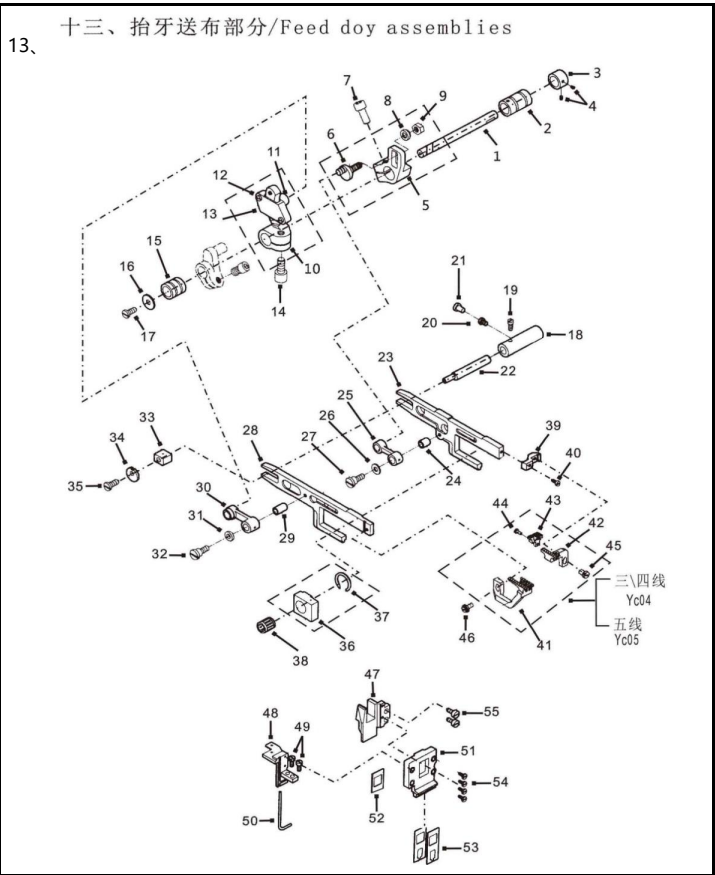
12	BF7005M1131	曲柄连接凸轮	crank link cam	1	1	1
13	BF7005043	螺钉	screw	2	2	2
14	BF7005M102	连杆滚针轴承	breat guide cantop	1	1	1
15	BF7005M101	横轴连杆	bearing snap ring screw	1	1	1
16	BF7005M103	轴承挡圈	shaft snap crank screw	1	1	1
17	BF7005002	螺钉	screw	2	2	2
18	BF7005M1018	过线板	thread guide	1	1	1
19	BF7005027	螺钉	screw	1	1	1
20	BF7005M1022	压线器架	thread tension plate holder	0	0	1
21	BF7005032	螺钉	screw	1	1	1
22	BF700N03	螺母	nut	1	1	1
23	BF7005M1023	夹线针	holder spool	0	0	1
24	BF7005M1024	夹线片	holder spool	0	0	2
25	BF7005M1025	夹线簧	holder spool spring	0	0	1
26	BF7005M1026	调压螺母	presser nut	0	0	1
27	BF7005M1017	二眼导线板	2-thread thread guide	0	0	1
28	BF7005027	螺钉	screw	1	1	1
31	BF7005M1010	打线凸轮	looper thread takeup	0	0	1
32	BF7005292	螺钉	screw	2	2	2
33	BF7005M1015	限位板	plate	0	0	1
34	BF7005M1016	过线环	thread guide hook	0	0	1
35	BF7005020	螺钉	screw	1	1	1
36	BF700M11	垫圈	washer	1	1	1
37	BF7005027	螺钉	screw	1	1	1
38	BF7005M1013	导线架	Thread Guide	0	0	1
39	BF7005M1011	导线板	Thread Guide	0	0	1
40	BF7005M1012	导线板	Thread Guide	0	0	1
41	BF7005017	螺钉	screw	1	1	1
42	BF7005003	螺钉	screw	2	2	2
43	BF7005038	螺钉	screw	1	1	1
44	BF7005M1014	波形垫片	washer	0	0	1



十二、差动送布部件/Differential Feed Assemblies

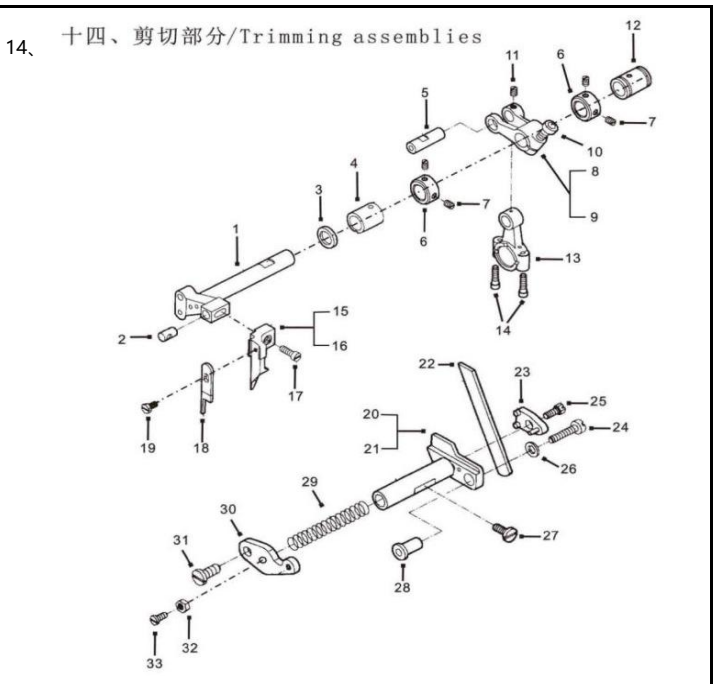
序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	BF700M1115	差动连杆	differential link	1	1	1
2	BF7005096	螺钉	screw	1	1	1
3	BF700M1116	差动曲柄	differential crank	1	1	1
4	BF7005101	螺钉	screw	1	1	1
5	BF700M1120	挡圈	snap ring	1	1	1
6	BF7005028	螺钉	screw	1	1	1
7	BF700M1121	弹簧	spring	1	1	1
8	BF700M1118	差动轴套筒	differential shaft bearing	1	1	1
9	BF700M1119	油封	oil seal	1	1	1
10	BF700M1117	销子	pin	1	1	1
11	BF700M15	垫圈	washer	1	1	1
12	BF700M1130	差动调节杆	differential regulating link	1	1	1
13	BF700W13	垫圈	washer	1	1	1
14	BF7005037	螺钉	screw	1	1	1
15	BF700M1127	差动调节架	differential regulating holder	1	1	1
16	BF700M1129	卡簧	regulating screw spring	1	1	1
17	BF7005012	螺钉	screw	1	1	1
18	BF700M1128	调节螺钉	regulating screw	1	1	1
19	KB3007	标贴	Label	1	1	1
20	BF700M1123	调节滑块	regulating block	1	1	1
21	BF7005032	螺钉	screw	1	1	1
22	BF700M1122	挡圈	washer	1	1	1
23	BF700W13	垫圈	washer	1	1	1
24	BF7005027	螺钉	screw	1	1	1
25	BF7005079	螺钉	screw	1	1	1
26	BF700M1122	扩建圈	washer	1	1	1
27	BF700M1114	送布曲柄	feed crank	1	1	1
28	BF7005101	螺钉	screw	1	1	1
29	BF700M114	针距调节凸轮组件	stitch length regulating cam asm	1	1	1
30	BF7005043	螺钉	screw	2	2	2
31	BF700M115	针距调节滑块	stitch length regulating block	1	1	1
32	BF700M116	针距调节滑块压簧	stitch length regulating block spring	1	1	1
33	BF700M117	针距凸轮	stitch length cam	1	1	1
34	BF700M1112	送布连杆	feed link	1	1	1
35	BF700M1113	滚动轴承	feed rod rolling pin bearing	1	1	1
36	BF700M119	送布凸轮	feed length cam	1	1	1
37	BF7005008	螺钉	screw	2	2	2
38	BF700M1110	送布凸轮簧	feed cam spring	1	1	1

39	BF700M1125	送布凸轮座	feed cam	1	1	1
40	BF7005043	螺钉	screw	2	2	2
41	BF2002110001	针距调节轴	stitch length regulating shaft	1	1	1
42	BF700M113	送布调节器油封	oil seal	1	1	1
43	BF700M112	针距调节簧	spring	1	1	1
44	BF700M118	针距调节压板	stitch length regulating plate	1	1	1
45	BF7005036	螺钉	screw	1	1	1



十三、拍牙送布机构/Feed Doy Assemblies

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	BF700M1211	送布轴	feed shaft	1	1	1
2	BF700M1213	送布轴右套筒	feed shaft bashing(right)	1	1	1
3	BF700M515	挡圈	Collar	1	1	1
4	BF7005055	螺钉	screw	2	2	2
5	BF700M1214	送布调整曲柄	feed regulating crank	1	1	1
6	BF700M1230	送布牙连杆偏心轴	feed doy link contric shaft	1	1	1
7	BF7005101	螺钉	screw	1	1	1
8	BF700M1215	垫圈	washer	1	1	1
9	BF700N02	螺母	nut	1	1	1
10	BF700M1221	差动牙调节曲柄	feed regulating crank	1	1	1
11	BF700M1220	曲柄滑块	crank slide block	1	1	1
12	BF7005069	螺钉	screw	2	2	2
13	BF700M1219	曲柄滑块盖板	crank slide block cover	1	1	1
14	BF7005101	螺钉	screw	1	1	1
15	BF700M1212	送布轴左套筒	feed shaft bashing(left)	1	1	1
16	BF700M81	垫圈	washer	1	1	1
17	BF7005037	螺钉	screw	1	1	1
18	BF700M1210	滑块偏心轴套筒	slide block eccentric shaft bushing	1	1	1
19	BF7005028	螺钉	screw	1	1	1
20	BF7005044	螺钉	screw	1	1	1
21	BF700M113	橡皮塞	Rubber plug	1	1	1
22	BF700M128	滑块偏心轴	slide block eccentric	1	1	1
23	BF700M122	送布牙架	feed doy holder	1	1	1
24	BF700M1217	送布牙连杆套	feed doy holder link bushing	1	1	1
25	BF700M1216	送布牙架连杆	feed doy holder link	1	1	1
26	BF700M124	垫圈	washer	1	1	1
27	BF7005029R	螺钉	screw	1	1	1
28	BF700M123	差动牙架	differential feed doy holder	1	1	1
29	BF700M1223	差动牙架连杆套	differential feed doy holder link bashing	1	1	1
30	BF700M1222	差动牙架连杆	differential feed doy holder link	1	1	1
31	BF700M1224	差动牙架连杆套垫圈	washer	1	1	1
32	BF7005029L	螺钉	screw	1	1	1
33	BF700M127	差动送布滑块	differential feed slide block	1	1	1
34	BF700M129	差动送布滑块偏心垫	washer	1	1	1
35	BF7005006	螺钉	screw	1	1	1
36	KD1336	拍牙滑块	feed doy lift slide block	1	1	1
37	BF700M126	卡簧	snap ring	1	1	1
38	BF700M125	拍牙滑块滚针轴承	bearing	1	1	1
39	BF700M121	牙连接板	doy link plate	1	1	1
40	BF7005024	螺钉	screw	1	1	1
41	XXXXX	差动牙	differential dog	1	1	1
42	XXXXX	主送布牙	main feed dog	1	1	1
43	XXXXX	辅助送布牙	auxiliary feed dog	1	1	1
44	BF7005005	螺钉	screw	1	1	1
45	BF7005100	螺钉	screw	1	1	1
46	BF7005100	螺钉	screw	1	1	1
47	BF2002120002	牙架导轨	feed doy carrier connection rod	1	1	1
48	BF700M1225	挡油板	screw oil plate	1	1	1
49	BF7005046	螺钉	screw	1	1	1
50	BF700M1227	密封圈	sealing connecting ring	1	1	1
51	BF700M1229	密封导架	sealing connecting rod	1	1	1
52	BF2002120003	活动油封 (短)	oil seal	1	1	1
53	BF700M1228	活动油封	oil seal	2	2	2
54	BF7005012	螺钉	screw	4	4	4
55	BF7005034	螺钉	screw	2	2	2



十四、剪切机构/Trimming Assemblies

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	BF700M134	上刀架轴	upper knife frame rock shaft	1	1	1
2	BF700M1310	上刀架轴圈	upper knife holder pin	1	1	1
3	BF700M513	密封圈	gasket	1	1	1
4	BF700M135	上刀轴左套筒	upper knife frame rock shaft brushing left	1	1	1
5	BF700M133	曲柄销	crank pin	1	1	1
6	BF700M515	挡圈	snap ring	1	1	1
7	BF700S055	螺钉	screw	2	2	2
8	BF700KR24	上刀曲柄	upper knife crank	0	1	0
9	BF700KR53	上刀曲柄	upper knife crank	1	0	1
10	BF80045331	螺钉 (细)	screw	1	1	1
11	BF700S043	螺钉	screw	1	1	1
12	BF700M136	上刀轴右套筒	upper knife frame rock shaft brushing right	1	1	1
13	BF700M131	上刀连杆	upper knife driving connecting	1	1	1
14	BF7000412	螺钉 4X12)	screw	2	2	2
15	BF700M138	上刀座 (1)	upper knife holder	1	1	0
16	BF7005M138	上刀座	upper knife holder	0	0	1
17	BF700S045	螺钉	screw	1	1	1
18	BF700M1311	上刀	upper knife	1	1	1
19	BF700S026	螺钉	screw	1	1	1
20	BF700M1313	下刀架	lower knife holder	1	1	0
21	BF7005M1313	下刀架	lower knife holder	0	0	1
22	BF700M1317	下刀架	lower knife	1	1	1
23	BF700M1318	下刀压板	lower knife holder locking plate	1	1	1
24	BF700S031	螺钉	screw	1	1	1
25	BF700S036	螺钉	screw	1	1	1
26	BF700M1224	滚动牙架连杆套垫圈	washer	1	1	1
27	BF700S046	螺钉	screw	1	1	1
28	BF700M1314	下刀架套圈	lower knife holder bushing	1	1	1
29	BF700M1315	下刀架弹簧	lower knife holder spring	1	1	1
30	BF2002120001	下刀架挡板	lower knife holder	1	1	1
31	BF700S032	螺钉	screw	1	1	1
32	BF700N003	螺母	nut	1	1	1
33	BF700S048	螺钉	screw	1	1	1