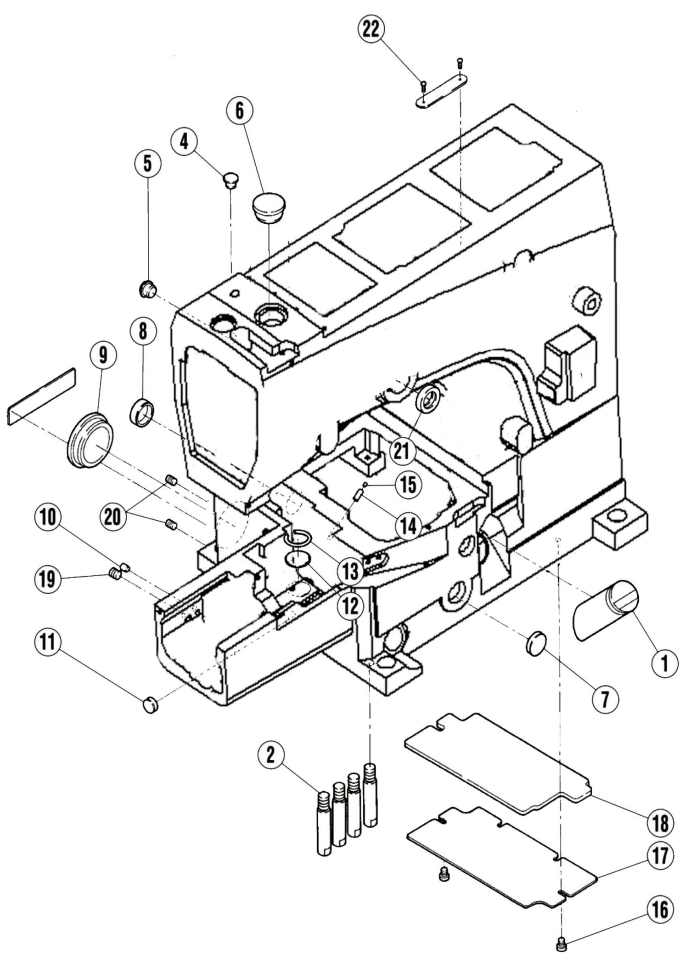


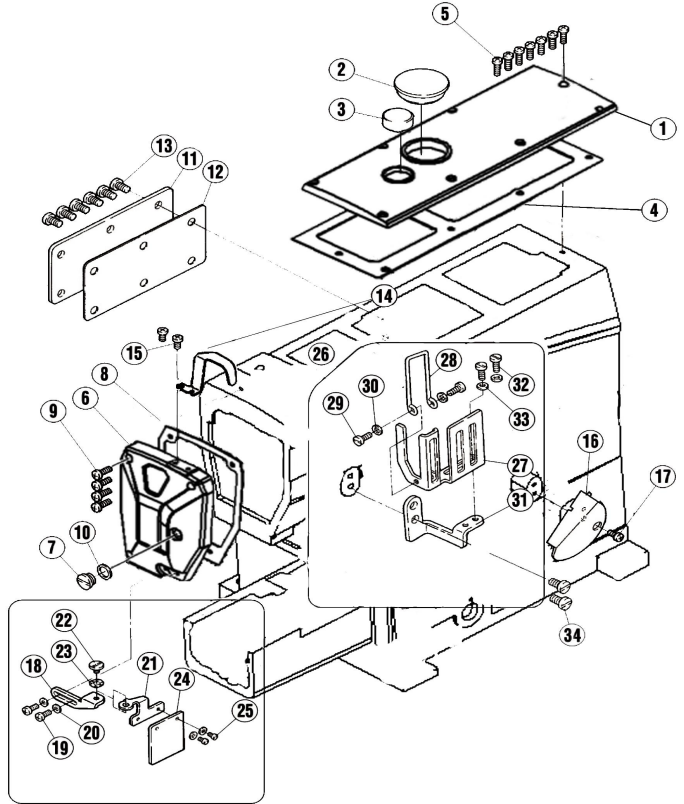
小方头绷缝机零件图册



一、机壳部件/MACHINE BED FRAME

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	BF31016206590	油标	OIL LEVEL GAUGE	1
2	BF31016250117	机壳螺钉	BED PIN	4
4	BF31016240052	油封	PLUG	1
5	BF31016240052	油封	PLUG	1
6	BF31016240110	油封	PLUG	1
7	BF32026210003	油封	PLUG	1
8	BF32026209084	油封	PLUG	1
9	BF31016240226	密封盖	PLUG	1
10	BF31016240045	油堵	PLUG	1
11	BF7005M109	油封	PLUG	1
12	BF31016124	滤油网	FILTER	1
13	BF31016240001	滤油网卡簧	RING	1
14	BF31016255108	销	PIN	1
15	BF31016207358	油点	FELT	1
16	BF320267017	螺钉	SCREW	2
17	BF31016250020	盖板	COVER	1
18	BF32026250157	盖板垫	SPONGE	1
19	PF1900A0704	螺钉	SCREW	1
20	BF310164539	螺钉	SCREW	2
21	BF31016210586	垫圈	OIL SEAL	1
22	SC16071	螺钉	PIN	2

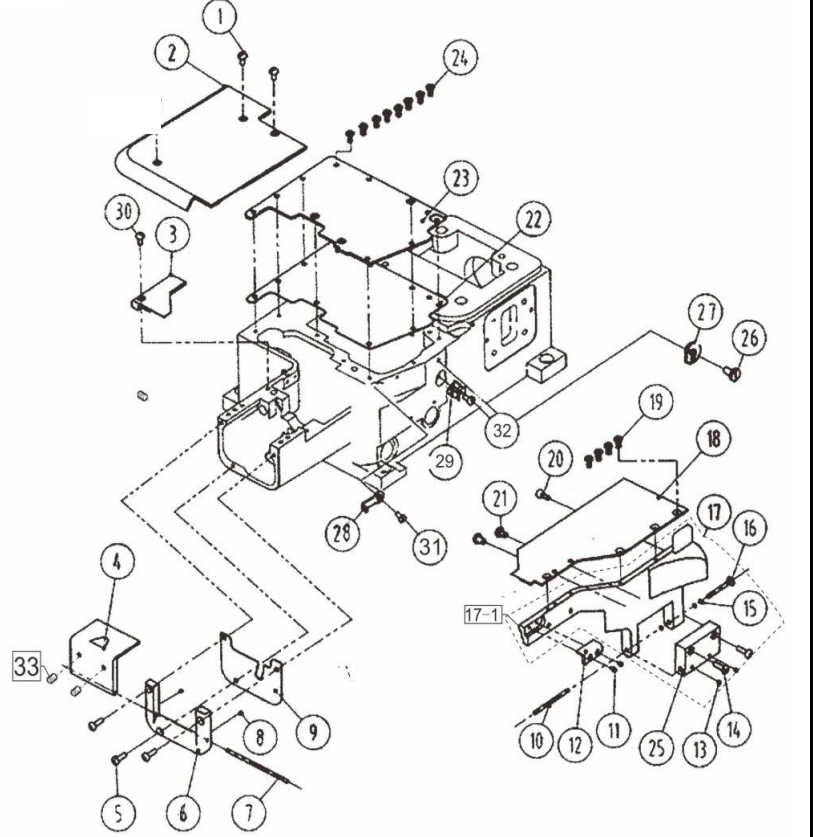
二



二、罩壳部件/COVER

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	BFBW0206	上盖	ARM COVER (TOP)	1
2	BF31016240226	密封盖	PLUG	1
3	BF31016179107	油标盖	OIL SIGHT WINDOW	1
4	BFBW0209	上盖垫	O RING	1
5	BF310167021	螺钉	SCREW	7
6	BF0201L	面板	ARM COVER (LEFT)	1
7	BF310165242	螺钉	SCREW	1
8	BF0202	面板垫	O RING	1
9	BF310167022	螺钉	SCREW	4
10	BF31016240263	垫圈	WASHER	1
11	BF32026250154	后盖板	ARM COVER (REAR)	1
12	BF32026250155	后盖板垫	GASKET	1
13	BF310167052	螺钉	SCREW	6
14	BF31016250021	护罩	NEEDLE BAR GUARD	1
15	BF310167019	螺钉	SCREW	2
16	BF32026250234	护线罩	NEEDLE BAR GUARD	1
17	BF310167019	螺钉	SCREW	1
18	BF31016250255	护罩座	BRACKET	1
19	BF310167020	螺钉	SCREW	2
20	BF31016303448	垫片	WASHER	2
21	BF31016250256	护罩架	BRACKET	1
22	BF310167066	螺钉	SCREW	1
23	BF31016210307	波形垫圈	WASHER	1
24	BF31016250257	有机玻璃罩	EYE GUARD	1
25	BF310167009	螺钉	SCREW	2
27	BF31016250225	过线护罩	THREAD TAKE-UP GUARD	1
28	BF31016250226	过线护罩环	FINGER GUARD	1
29	BF310167018	螺钉	SCREW	2
30	BF31016303448	垫片	WASHER	2
31	BF31016250227	过线护罩座	BRACKET	1
32	BF310167018	螺钉	SCREW	2
33	BF31016303448	垫片	WASHER	2
34	BF310167052	螺钉	SCREW	2

三

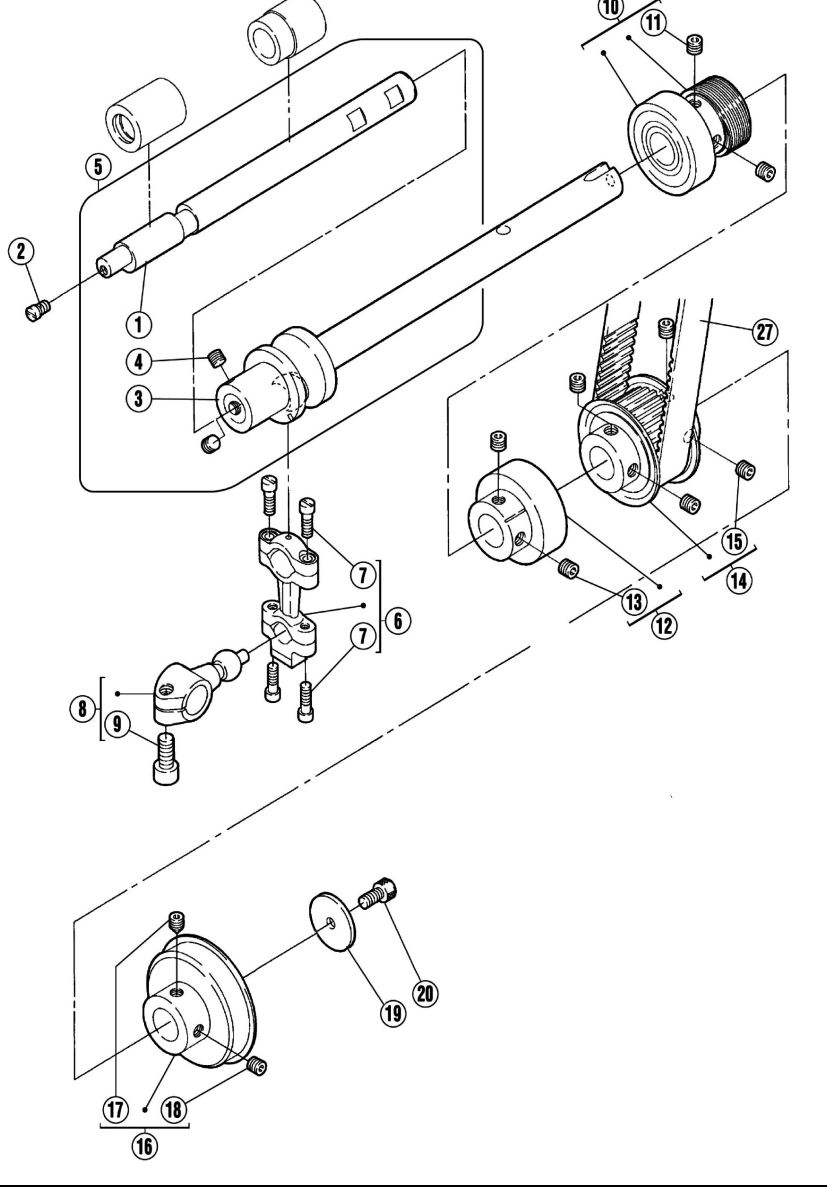


三、缝台部件/COVER

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	BF310167020	螺钉	SCREW	3
2	BF32026BE0302	缝台	BED COVER	1
3	BF32026BE0303	缝台块	BED COVER	1
4	BF32026BE0304	左盖	TOP COVER	1
5	BF310167020	螺钉	SCREW	3
6	BF32026BE0306	左盖架	SIDE COVER	1
7	BF32026BE0307	销子	PIN	1
8	BF310164554	螺钉	SCREW	2
9	BF32026BE0309	密封垫	GASKET	1
10	BF32026240198	销	PIN	1
11	BF310167009	螺钉	SCREW	2
12	BF32026250263	挡板	BRACKET	1
13	BF310164554	螺钉	SCREW	2
14	BF310167022	螺钉	SCREW	2
15	BF32026201191	垫片	WASHER	3
16	BF32026250013	螺钉	SCREW	1
17	BF32026BE0317	前罩缝台支架 (组件)	BED COVER	1
17-1	BF32026BE0317	缝台支架	ASSEMBLY	1
18	BF32026BE0318	缝台盖板	TOP COVER	1
19	BF310167043	螺钉	SCREW	4
20	BF32026BE0320	销钉	SCREW	1
21	BF31016210025	防震垫	CUSHION	2
22	BF32026BE0322	盖板垫	GASKET	1
23	BF32026250160	盖板	TOP COVER	1
24	BF310167082	螺钉	SCREW	8
25	BF32026BE03173	块	HINGE	1
26	BF310167018	螺钉	SCREW	1
27	BF32026167079	过线	THREAD GUIDE	1

28	BF32026BE0328	过线	THREAD GUIDE	1
29	BF32026BE0329	卡簧	FLAT SPRING	1
30	BF310167019	螺钉	SCREW	1
31	BF140126	螺钉	SCREW	1
32	BF320267018	螺钉	SCREW	1
33	BF310164543	螺钉	SCREW	2

四



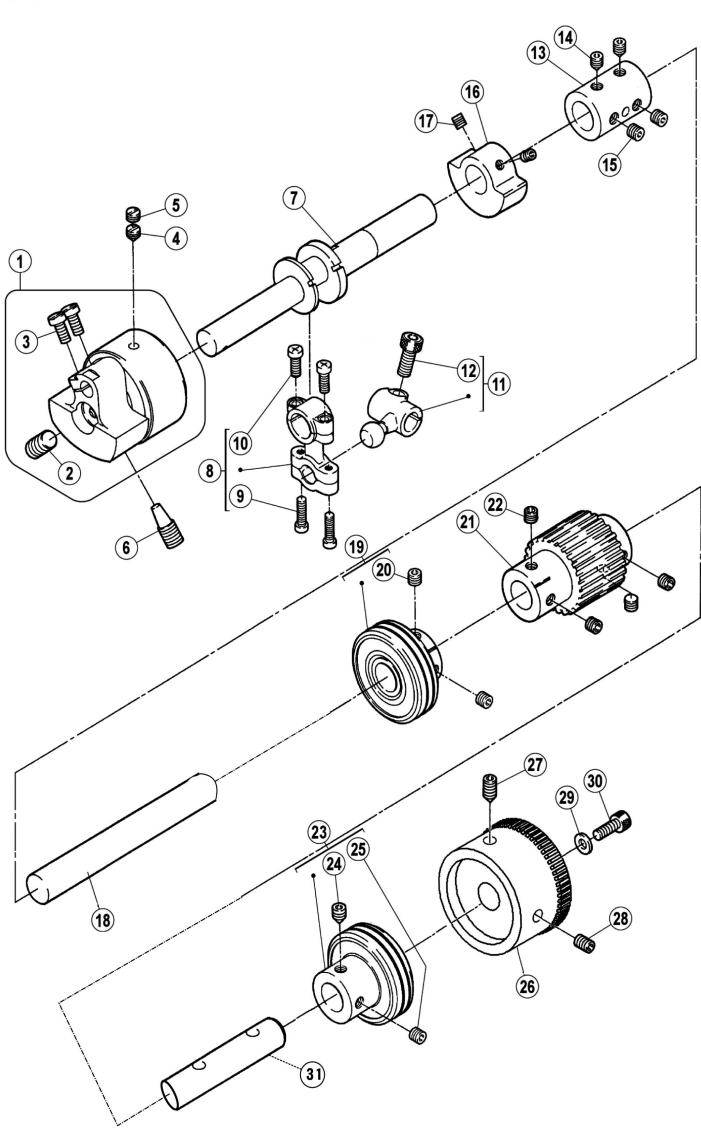
四、下轴部件/CRANKSHAFT DRIVE MECHANISM

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	BF32026250551	下轴	CRANKSHAFT	1
2	BF31016057036	螺钉	SCREW	1
3	BF250554-92A	下轴后轴	CRANKSHAFT	1
4	BF320267128	螺钉	SCREW	2
5	BF3202625055991	下轴组件	CRANKSHAFT ASSEMBLY	1
6	BF32026210091	下轴后轴铜连杆组件	CONNECTION	1
7	BF320267015A	螺钉	SCREW	4
8	BF32026252056	下轴球曲柄	CRANK	1
9	BF310164534	螺钉	SCREW	1
10	BF31016250543	蜗杆组件	BUSHING	1
11	BF310164547	螺钉	SCREW	2
12	BF31016250529	轴承套组件	BEARING	1
13	BF310164547	螺钉	SCREW	2
14	BF32026BE0414	下轴同步带轮	GEAR (LOWER)	1
15	BF310164547	螺钉	SCREW	4
16	BF3101625053091	轴承套组件	BUSHING	1
17	BF310164555	螺钉	SCREW	1
18	BF310164547	螺钉	SCREW	1
19	BF310164556	垫圈	WASHER	1
20	BF310164500	螺钉	BOLT	1

五、上轴部件/ARM SHAFT MECHANISM

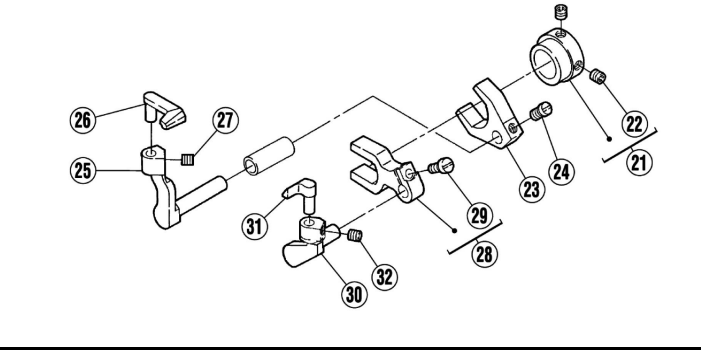
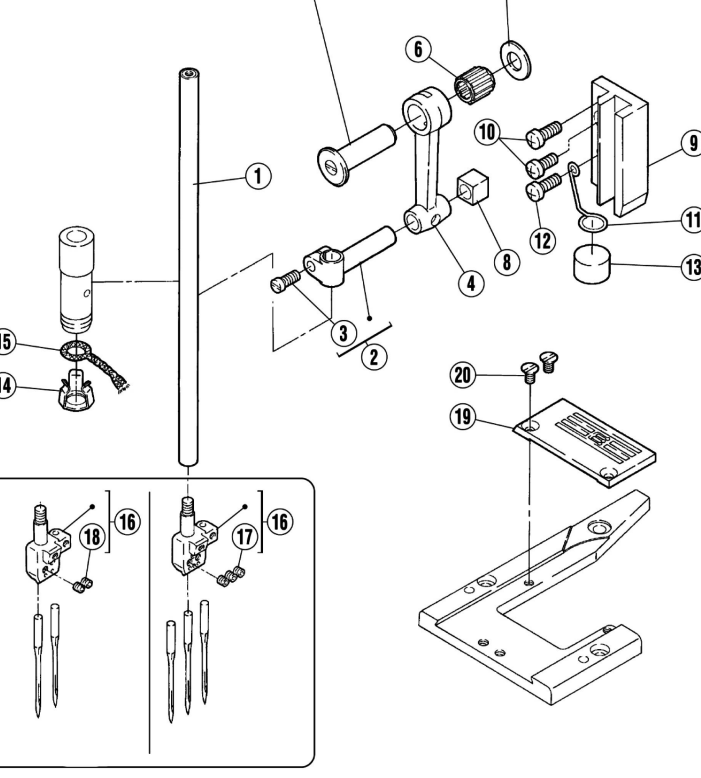
序号 NO.	品号 CODE	名称	NAME	数量 Number
1	BF32026354B250526C1	针杆曲柄组件	MOTION ASSEMBLY	1
2	BF310164592	螺钉	SCREW	1
3	BF310167028	螺钉	SCREW	1
4	BF310167153	螺钉	SCREW	1
5	BF310167152	螺钉	SCREW	1
6	BF310167268	螺钉	SCREW	2
7	BF32026250560A	上轴	CRANKSHAFT	1
8	BF3101625350092	上轴铜连杆组件	CONNECTION ASSEMBLY	1
9	BF310167015A	螺钉	SCREW	1
10	BF310167015A	螺钉	SCREW	1
11	BF31016253501A	上轴球曲柄	CRANK ASSEMBLY	1
12	BF310164534	螺钉	SCREW	1
13	BF31016250506	接轴套	JOINT	1
14	BF310164555	螺钉	SCREW	1
15	BF310164547	螺钉	SCREW	1
16	BF31016250524	上轴平衡块	BALANCE WEIGHT	1
17	BF310164514	螺钉	SCREW	1
18	BF31016250518	上轴中轴	SHAFT	1
19	BF31016250529	轴承套组件	BUSHING	2
20	BF310164547	螺钉	SCREW	2
21	BF32026BE0521	上轴同步带轮	GEAR (UPPER)	1
22	BF310164547	螺钉	SCREW	1

五



23	BF31016250528	轴承套组件	BUSHING	1
24	BF310164555	螺钉	SCREW	1
25	BF310164547	螺钉	SCREW	1
26	BW0421	手轮	HANDWHEEL	1
27	BF310164541	螺钉	SCREW	1
28	BF310164556	螺钉	SCREW	1
29	BF31016204585	垫片	WASHER	1
30	BF310164501	螺钉	SCREW	1
31	BFBW2560	上轴后轴	SHAFT	1

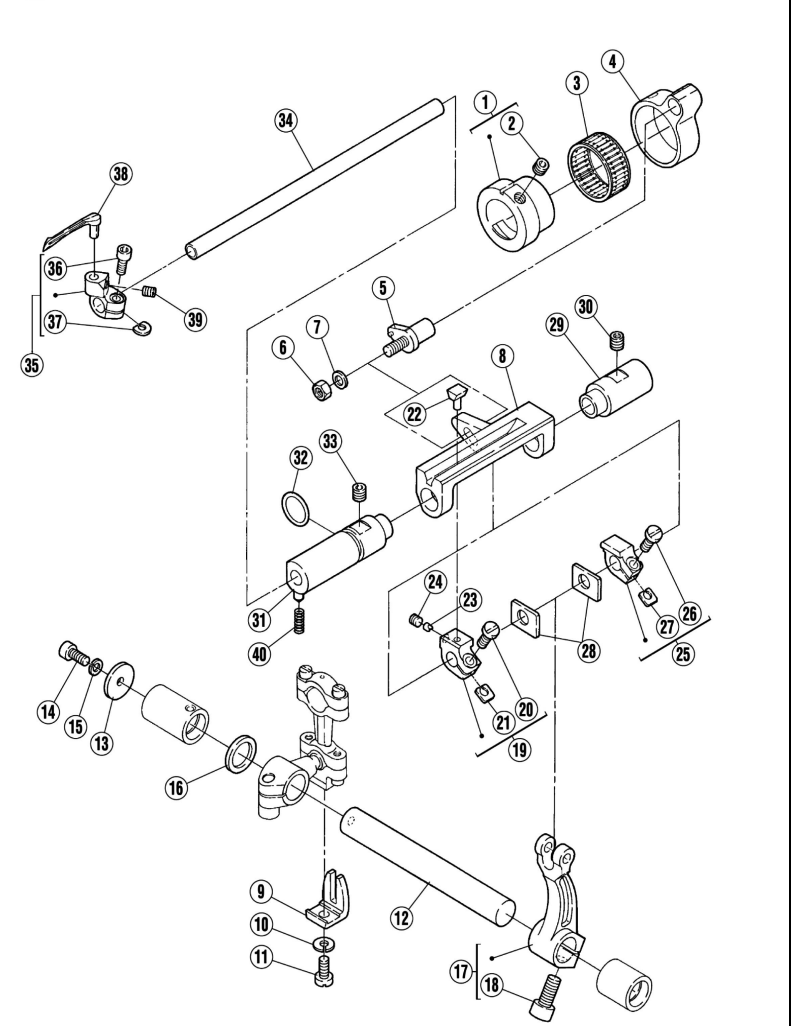
六



六、针杆部件/NEEDLE BAR/GUARD MECHANISM

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	BF3202625101491	针杆	NEEDLE BAR	1
2	BF31016206061	针杆连接柱	NEEDLE BAR CLAMP	1
3	BF310165325	螺钉	SCREW	1
4	BF32026251016	针杆连杆	LINK	1
5	BF31016206053	针杆连杆销	PIN	1
6	BF31016081212	针杆连杆滚针轴承	NEEDLE BEARING	1
7	BF32026205097	垫圈	WASHER	1
8	BF31016206063	针杆滑块	BLOCK	1
9	BF32026251017	滑块导座	GUIDE	1
10	BF310167020	螺钉	SCREW	2
11	BF32026251018	毛毡弹簧	LATCH	1
12	BF310167021	螺钉	SCREW	1
13	BF3101617904005	毛毡	SPONGE	1
14	BF31016206524	油线托	OIL STRING RETAINER	1
15	BF31016212186	油线	OIL STRING	1
16	BF31016257518	针占	NEEDLE HOLDER	1
17	BF310164554	螺钉	SCREW	3
18	BF310164554	螺钉	SCREW	2
19	BF32026BE0619	针板	NEEDLE PLATE	1
20	BF15082629	螺钉	SCREW	2
21	BF32026BE0621	挡圈	ECCENTRIC	1
22	BF310164543	螺钉	SCREW	2
23	BF32026BE0623	护针曲柄	LEVER	1
24	BF310167086	螺钉	SCREW	1
25	BF32026251512	护针架	NEEDLE GUARD HOLDER (REAR)	1
26	BF32026257567	后护针	NEEDLE GUARD (REAR)	1
27	BF310164543	螺钉	SCREW	1
28	BF32026251513	护线曲柄	LEVER	1
29	BF320267013	螺钉	SCREW	1
30	BF32026251514	护线架	NEEDLE GUARD HOLDER (FRONT)	1
31	BF32026257568	前护针	NEEDLE GUARD (FRONT)	1
32	BF310164543	螺钉	SCREW	1

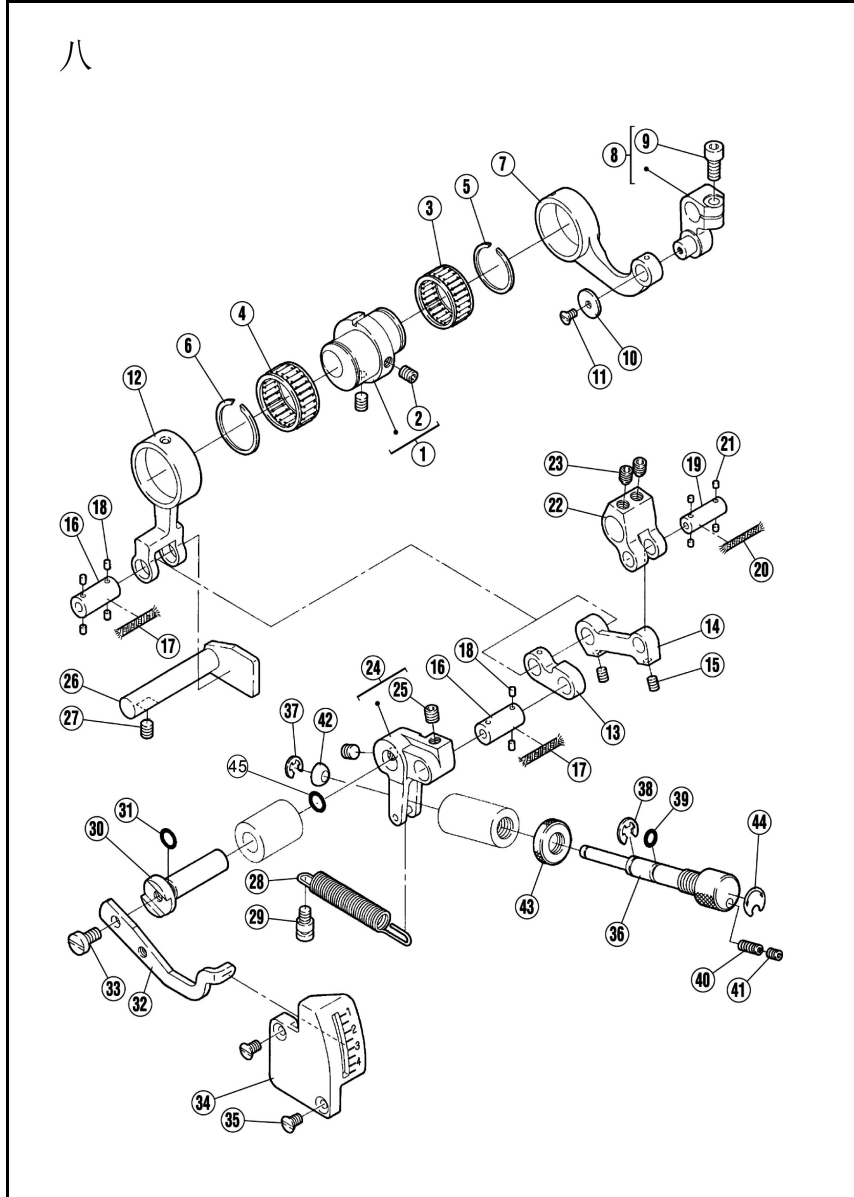
七



七、弯针部件/LOOPER DRIVE MECHANISM

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	BF3202625203692	凸轮	ECCENTRIC	1
2	BF310164547	螺钉	SCREW	1
3	BF32026263013	滚针轴承	NEEDLE BEARING	1
4	BF32026252035	连杆	ROD	1
5	BF3202625203791	滑杆销	PIN ASSEMBLY	1
6	BF310164805	螺母	NUT	1
7	BF310162400621	垫片	WASHER	1
8	BF32026252039	滑杆架	LOOPER SHAFT GUIDE	1
9	BF31016201074A	止摆轧头	GUIDE	1
10	BF31016202286	弹簧垫片	SPRING WASHER	1
11	BF700S032	螺钉	SCREW	1
12	BF32026252044	下弯针连杆轴	SHAFT	1
13	BF32026240232	垫片	WASHER	1
14	BF8897110	螺栓	BOLT	1
15	SCJ3001	弹簧垫片	SPRING WASHER	1
16	BF32026240231	垫片	WASHER	1
17	BF3202625204692	下弯针曲柄	LEVER	1
18	BF310164534	螺栓	BOLT	1
19	BF32026252040	前挡块	HOLDER	1
20	BF310167021	螺钉	SCREW	1

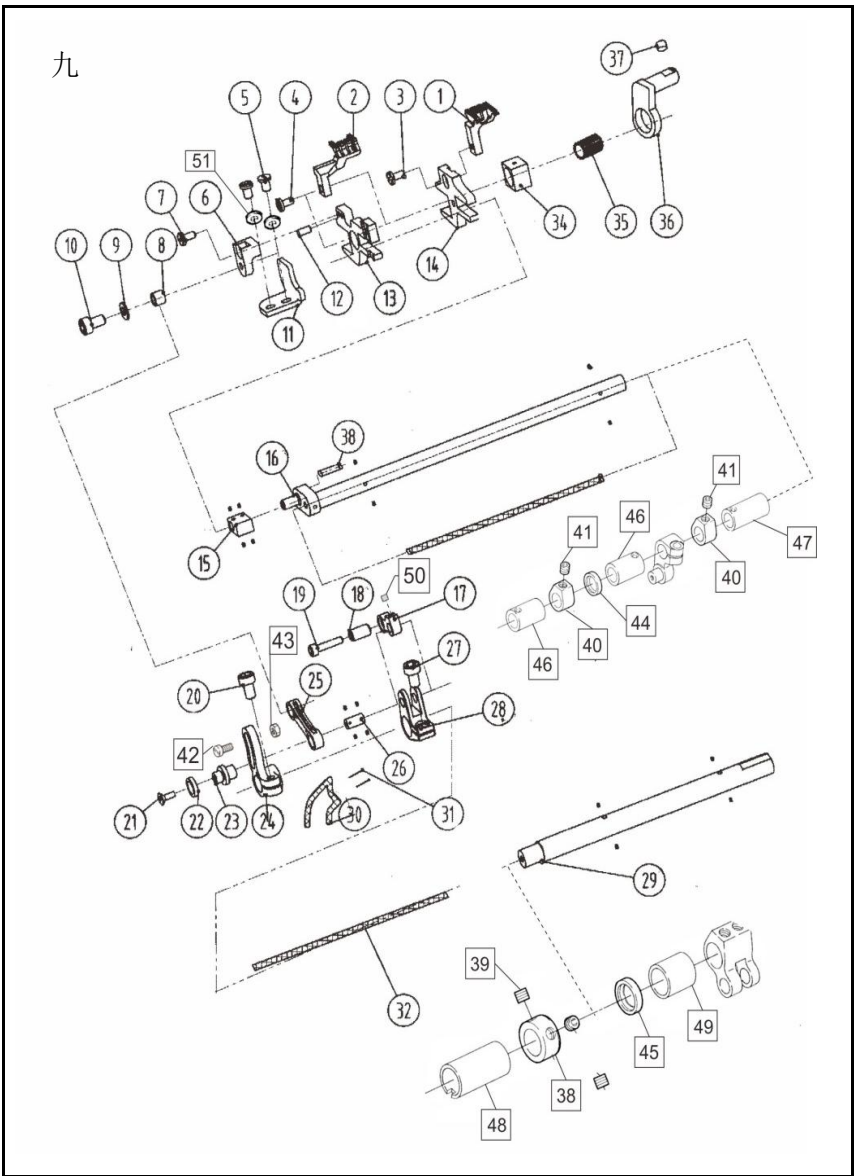
21	BF32026252041	垫片	WASHER	1
22	BF32026252042	滑块	SLIDER	1
23	BF32026252043	堵头	PIN	1
24	BF310164543	螺钉	SCREW	1
25	BF3202625204592	后挡块	HOLDER	1
26	BF310167021	螺钉	SCREW	1
27	BF32026252041	垫片	WASHER	1
28	BF32026252047	挡块垫片	WASHER	2
29	BF32026252052	后套	BUSHING	1
30	PF1900A0704	螺钉	SCREW	1
31	BF32026B0734	前套	BUSHING ASSEMBLY	1
32	BF32026231011	O形圈	O RING	1
33	PF1900A0704	螺钉	SCREW	1
34	BF32026252048	滑杆	SLIDER	1
35	BF32026252053	弯针架	LOOPER HOLDER	1
36	BF320267145	螺钉	SCREW	1
37	BF32026252055	垫片	WASHER	1
38	BF32026257566	弯针	LOOPER	1
39	BF320267129	螺钉	SCREW	1
40	BF32026240131	弹簧	SPRING	1



八、针距部件/FEED MECHANISM

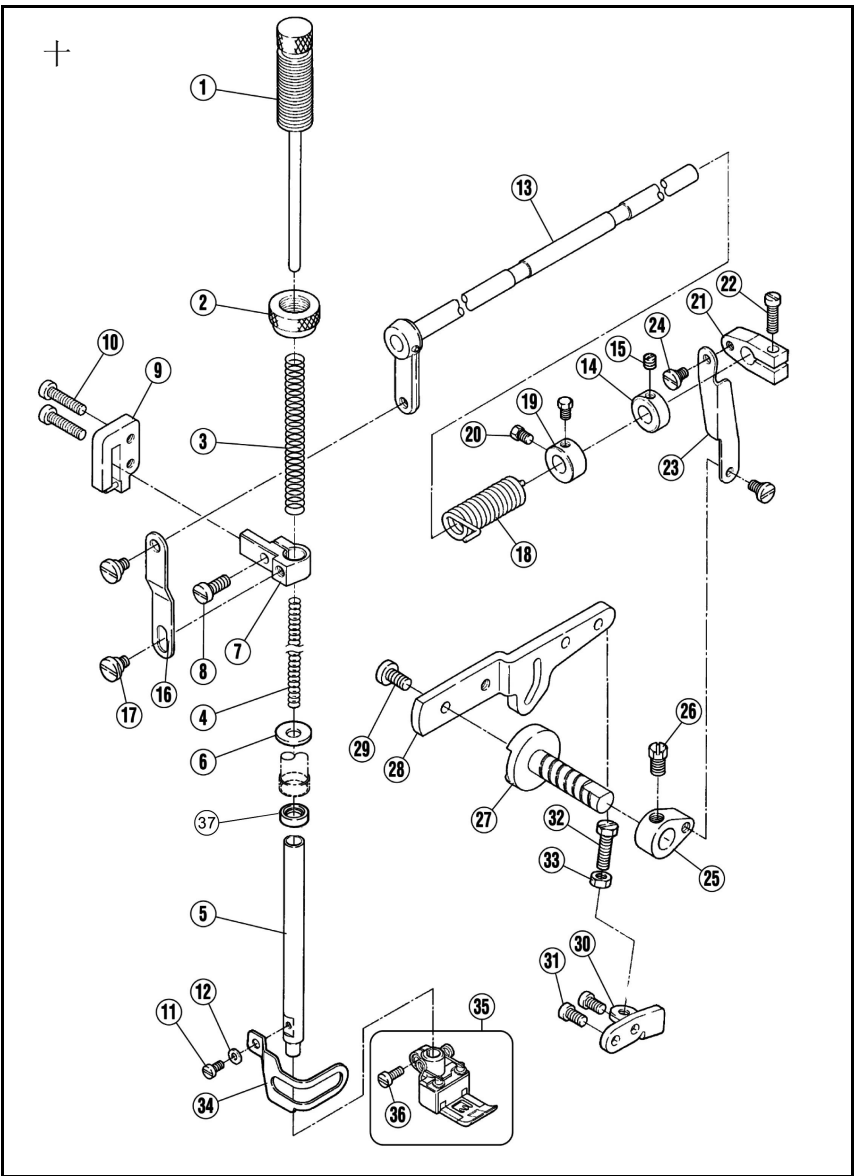
序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF3202625260792		送布组件	ECCENTRIC PLUS	1
2	BF310164539		螺钉	SCREW	2
3	BF32026222611		滚针轴承	NEEDLE BEARING	1
4	BF32026242813		滚针轴承	NEEDLE BEARING	1
5	SCJ1039		卡簧	RING	1
6	SCJ1040		卡簧	RING	1
7	BF32026252608		连杆	ROD	1
8	BF32026252609		曲柄	CRANK	1
9	BF310164531		螺钉	BOLT	1
10	BF32026240055		垫圈	WASHER	1
11	BF320267041		螺钉	SCREW	1
12	BF32026252612		偏心连杆	ROD	1
13	BF32026252614		连杆	LINK	1
14	BF32026252615		连杆	LINK	1
15	BF310164543		螺钉	SCREW	2
16	BF32026252613		销子	PIN	2
17	BF889202176		油线	OIL STRING	2
19	BF32026252616		曲柄销	PIN	1
20	BF889202176		油线	OIL STRING	1
22	BF32026252617		曲柄	CRANK	1
23	BF320267142		螺钉	SCREW	2
24	BF3202625261891		曲柄	LINK	1
25	BF310164547		螺钉	SCREW	2
26	BF32026252622		针距调节挡板	GUIDE	1
27	BF310164539		螺钉	SCREW	1
28	BF32026252620		拉簧	SPRING	1
29	BF320267131		螺钉	SCREW	1
30	BF32026252621		针距指示轴	SHAFT	1
31	BF32026240017		O形圈	O RING	2
32	BF32026252623		指示板	LEVER	1
33	BF310167028		螺钉	SCREW	1
34	BF32026252624		刻度板	INDICATION PLATE	1
35	BF320267044		螺钉	SCREW	2
36	BF32026252625		针距调节（杆）组件	SCREW	1
37	SCJ1004		卡簧	RING	1
38	SCJ1006		卡簧	RING	1
39	BF32026240251		O形圈	O RING	1

40	BF320264550	螺钉	SCREW	1
41	BF310164543	螺钉	SCREW	1
42	BF32026252626	垫圈	LINER	1
43	BF32026252660	调节螺母	NUT	1
44	BZ3227	指示板	SEAL	1
45	BF32026233020	O形圈	O RING	1



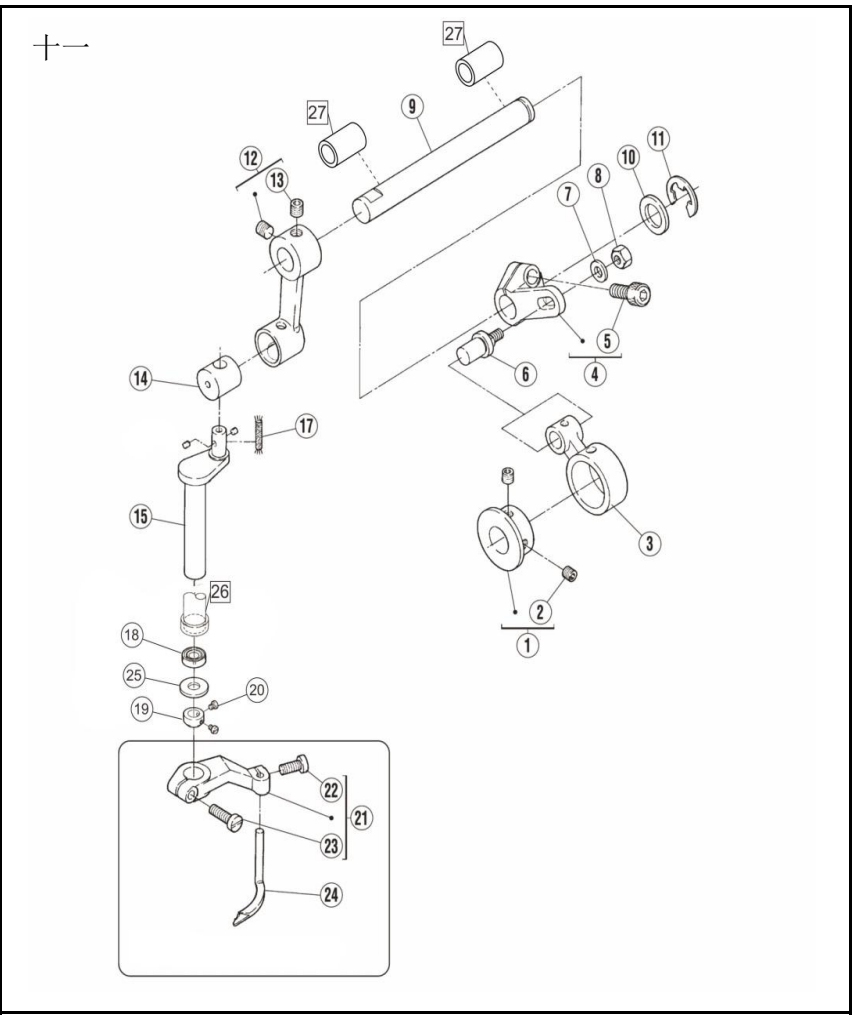
九、送布部件/FEED MECHANISM

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF3202625724316		送布牙	MAIN FEED DOG	1
2	BF3202625729016		差动牙	DIFF FEED DOG	1
3	BF310167082		螺钉	SCREW	1
4	BF310167019		螺钉	SCREW	1
5	BF310167019		螺钉	SCREW	2
6	BF32026BE0906		差动曲柄	DIFFERENTIAL CRANK	1
7	BF8897110		螺钉	SCREW	1
8	BF32026252637		衬套	BUSHING	1
9	BF31016240049		垫片	WASHER	1
10	BF8897056		螺钉	SCREW	1
11	BF32026BE0911		牙架挡板	GUIDE (LEFT)	1
12	BF32026BE0912		定位销	PIN	1
13	BF32026BE0913		差动牙架	DIFFERENTIAL BRACES	1
14	BF32026BE09131		差动牙架（35）	DIFFERENTIAL BRACES	1
14	BF32026BE0914		送布牙架	FEED DOG STAND	1
15	BF32026BE0915		滑块	BLOCK	1
16	BF32026BE0916		抬压轴	CRANKSHAFT	1
17	BF32026BE0917		连杆	LINK	1
18	BF32026BE0918		衬套	BUSHING	1
19	BF32026BE0919		螺钉	SCREW	1
20	BF310164500		螺钉	SCREW	1
21	BF32026BE0921		螺钉	SCREW	1
22	BF32026BE0922		锥形垫片	WASHER	1
23	BF32026BE0923		连接销	PIN	1
24	BF32026BE0924		差动摆动曲柄	LINK	1
25	BF32026252636		差动连杆	LINK	1
26	BF32026BE0926		销	PIN	1
27	BF310164500		螺钉	SCREW	1
28	BF32026BE0928		曲柄	LINK	1
29	BF32026BE0929		差动轴	SHAFT	1
30	BF32026202175		油线	OIL STRING	1
31	SCJ6029		钉销	PIN	1
32	BF32026202177		油线	OIL STRING	1
34	BF32026252632		抬压滑块	BLOCK	1
35	BF700K091213		滚针	NEEDLE BEARING	1
36	BF32026252628		右挡板	GUIDE (RIGHT)	1
37	PF1900A0704		螺钉	SCREW	1
38	BF32026240239		挡圈	COLLAR	1
39	BF310164547		螺钉	SCREW	1
40	BF3202624023592		挡块	COLLAR	2
41	BF310164547		螺钉	SCREW	2
42	BF310167028		螺钉	SCREW	1
43	BF310164805		螺母	NUT	1
44	BF32026204052		油封	OIL SEAL	1
45	BF32026240241		油封	OIL SEAL	1
46	BF32026938		抬压轴前套	BUSHING	2
47	BF32026940		抬压轴后套	BUSHING	1
48	BF32026941		送布轴前套（差动）	BUSHING	1
49	BF32026942		送布轴后套（差动）	BUSHING	1
50	BF310164554		螺钉	SCREW	1
51	BF31016303448		垫片	WASHER	2
51	BF31016303448		垫片	WASHER	2



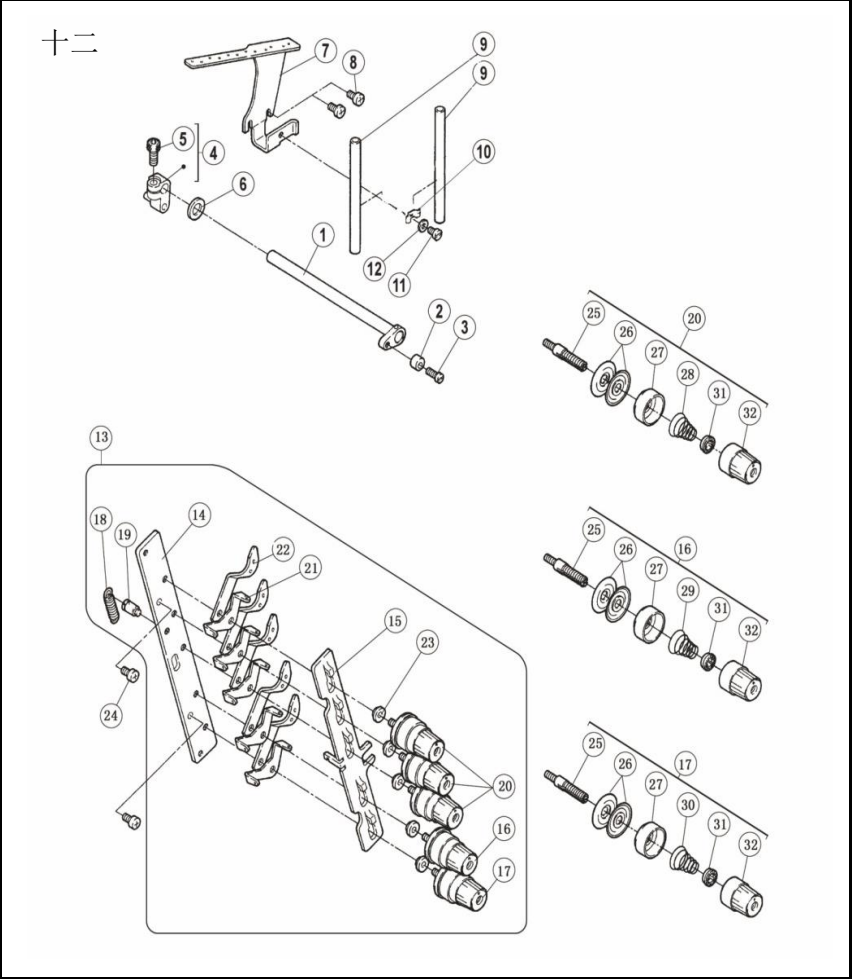
十、压脚部件/PRESSER FOOT MECHANISM

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016253000		调压螺杆（组件）	ADJUSTING BAR	1
2	BF32026253003		调压螺母	NUT	1
3	BF32026240252		调压簧	SPRING	1
4	BF31016240113		压脚轴小弹簧	SPRING	1
5	BF32026253026		压脚轴	PRESSER BAR	1
6	BF31016253018		压脚轴密封垫	OIL SHIELD	2
7	BF31016206139		压脚轧头	PRESSER BAR CLAMP	1
8	BF310165118		螺钉	SCREW	1
9	BF31016253005		导块	GUIDE	1
10	BF310167025		螺钉	SCREW	2
11	BF310167010		螺钉	SCREW	1
12	BF31016202875		垫片	WASHER	1
13	BF31016253008		杠杆	LEVER	1
14	BF31016192024		挡圈	COLLAR	1
15	BF31016W00301		螺钉	SCREW	1
16	BF31016206157		压脚轧头连接板	LINK	1
17	BF310165386		螺钉	SCREW	2
18	BF32026253010		抬压轴簧	SPRING	1
19	BF31016206156		挡圈	COLLAR	1
20	BF310165084		螺钉	SCREW	2
21	BF31016206149		抬压曲柄 I	BELL CRANK (UPPER)	1
22	BF310165187		螺钉	SCREW	1
23	BF32026253027		抬压曲柄连接板	LINK	1
24	BF310165184		螺钉	SCREW	1
25	BF31016206148		抬压曲柄 II	BELL CRANK (LOWER)	1
26	BF310162022		螺钉	SCREW	1
27	BF31016253013		抬压轴	SHAFT	1
28	BF31016253014		抬压轴扳手	LEVER	1
29	BF310167028		螺钉	SCREW	1
30	BF31016253015		支板	BRACKET	1
31	BF310167019		螺钉	SCREW	2
32	BF310164549		螺钉	SCREW	1
33	BF310164805		螺母	NUT	1
34	BF31016253028		压脚护罩	FINGER GUARD	1
35	BF31016257461		压脚	PRESSER FOOT ASSEMBLY	1
36	BF3101611703		螺钉	SCREW	1
37	BF31016240585		油封	OIL SEAL	1
38	BF320261123		压脚轴套	BUSHING	1
39	BF310161142		抬压脚轴套	BUSHING	1



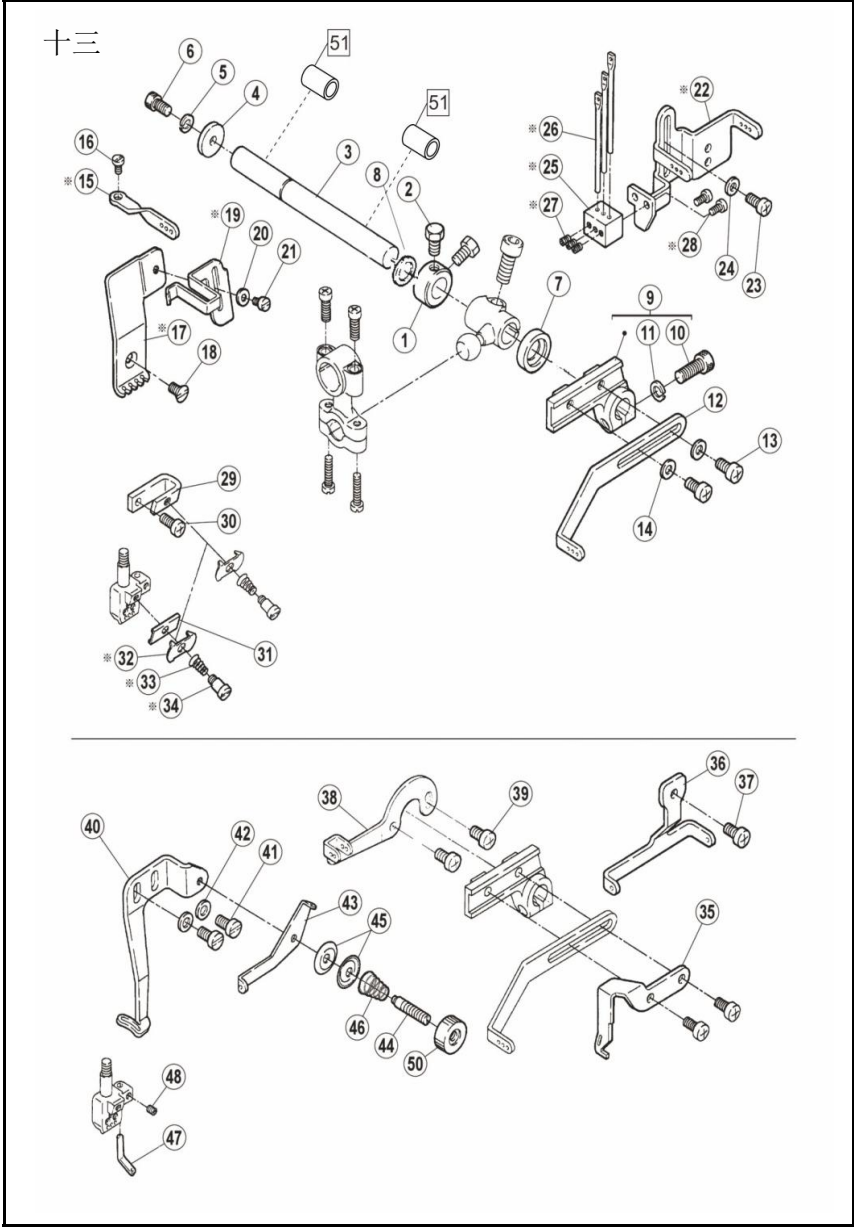
十一、喂针部件/SPREADER MECHANISM

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016254501A		绷针凸轮	ECCENTRIC ASSEMBLY	1
2	BF310164514		螺钉	SCREW	2
3	BF31016254511		绷针连杆	CONNECTION	1
4	BF31016254503		绷针摆动曲柄	CRANK	1
5	BF310164534		螺钉	BOLT	1
6	BF31016254504		连杆销	SCREW	1
7	BF310162400621		垫片	WASHER	1
8	BF310164805		螺母	NUT	1
9	BF31016254519		摆动连杆轴	SHAFT	1
10	BF31016206180		垫圈	WASHER	1
11	SCJ1014		卡簧	RING	1
12	BF31016254506		绷针摆动连杆	CRANK	1
13	BF310164547		螺钉	SCREW	2
14	BF31016254507		绷针摆动销	BLOCK	1
15	BF32026254518		绷针竖轴	CRANKSHAFT	1
17	BF889202176		油线	OIL STRING	1
18	BF31016210586		油封	OIL SEAL	1
19	BF31016212039		挡圈	COLLAR	1
20	BF310167010		螺钉	SCREW	2
21	BF31016254516		绷针架	LEVER ASSEMBLY	1
22	BF310167020		螺钉	SCREW	1
23	BF310167021		螺钉	SCREW	1
24	BF31016257565		绷针	SPREADER	1
25	BF31016240584		垫片	WASHER	1
26	BF320261218		绷针轴套	BUSHING	1
27	BF310161230		绷针摆动连杆轴套	BUSHING	2



十二、松线部件/THREAD TENSION MECHANISM

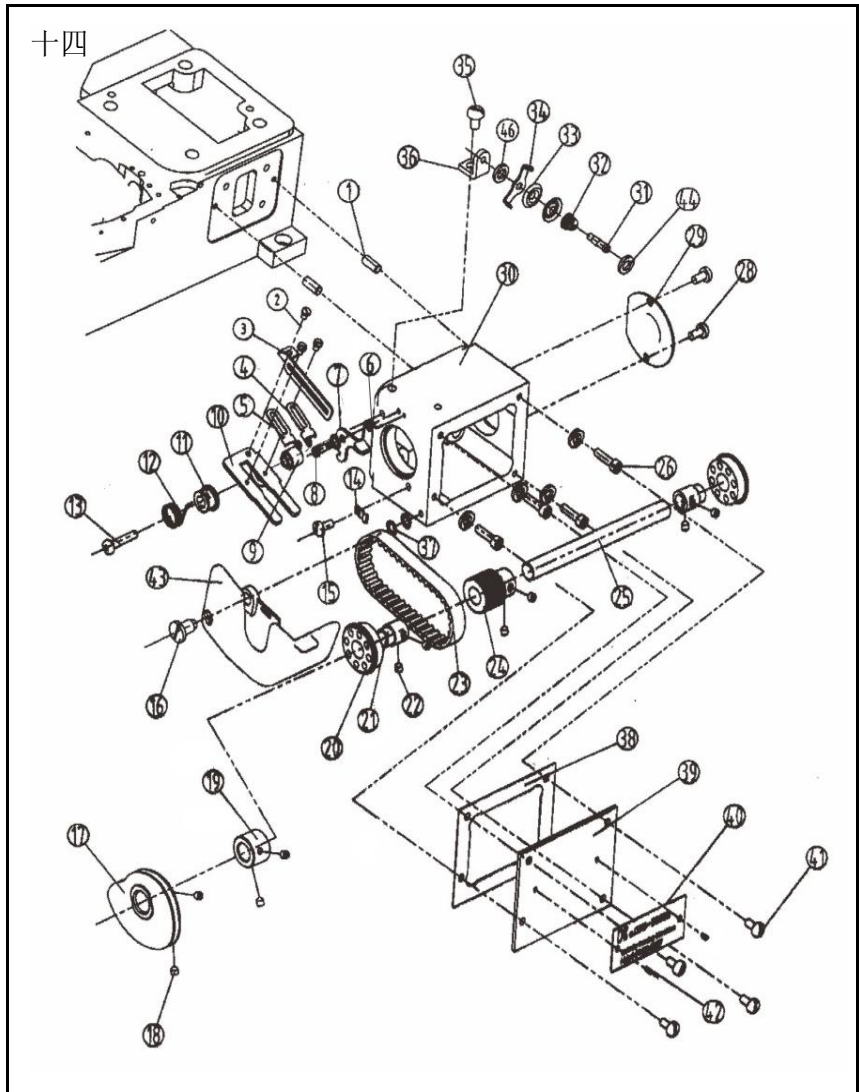
序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016254022		松线轴	LEVER	1
2	BF31016254022		轴套	COLLAR	1
3	BF310162133		螺钉	SCREW	1
4	BF31016254003B		松线曲柄	CRANK	1
5	BF310164531		螺钉	BOLT	1
6	BF31016202868		垫片	WASHER	1
7	BF31016254008		过线架	THREAD GUIDE	1
8	BF310167019		螺钉	SCREW	2
9	BF31016192120		夹带杆	PIPE	2
10	BF31016254009		压板	BRACKET	1
11	BF320267018		螺钉	SCREW	1
12	BF31016303448		垫片	WASHER	1
13	BF31016254010B9U		3针5线夹线器组件	TENSION CONTROL MECHANISM	1
14	BF31016254019		过线板	BRACKET	1
15	BF31016254021		过线调节板	THREAD RELEASER	1
16	BF31016254010B9U		调线组件（中）	TENSION SPRING ASSEMBLY	1
17	BF31016254010C9U		调线组件（弱）	TENSION SPRING ASSEMBLY (LIGHT)	1
18	BF31016306301		调节板簧	SPRING	1
19	BF310165447		螺钉	SCREW	1
20	BF31016254010A9U		调线组件（强）	TENSION SPRING ASSEMBLY (HEAVY)	3
21	BF31016254020		二孔过线板 I	THREAD GUIDE	5
22	BF31016206203		二孔过线板 II	THREAD GUIDE	5
23	BF31016206202		垫圈	SPACER	5
24	BF310167019		螺钉	SCREW	2
25	BF310161817-2A		夹线钉	SCREW STUD	5
26	BF31016210319		夹线片	TENSION DISC	10
27	BF31016208450-UA		调压止动盖	CLIP	5
28	BF31016201037		调压簧（强）	SPRING (HEAVY)	3
29	BF31016201086		调压簧（中）	SPRING (MEDIUM)	1
30	BF31016201068		调压簧（弱）	SPRING (LIGHT)	1
31	BF31016208448		调压止动套	RATCHET	5
32	BF31016208447-UA		调压螺母	NUT	5



十三、过线部件/NEEDLE&SPREADER THREAD HANDLING

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016240201		挡圈	COLLAR	1
2	BF310165084		螺钉	SCREW	2
3	BF31016253503		过线座轴	SHAFT	1
4	BF31016204107		垫片	WASHER	1
5	SCJ3001		弹簧垫圈	SPRING WASHER	1
6	BF310164527		螺钉	BOLT	1
7	BF700M83		油封	OIL SEAL	1
8	BF31016240102		垫片	WASHER	1
9	BF31016253504		过线座	LEVER	1
10	BF310164501		螺钉	BOLT	1
11	SCJ3003		弹簧垫圈	SPRING WASHER	1
12	BF31016253505		长过线	THREAD TAKE-UP	1
13	BF310167019		螺钉	SCREW	2
14	BF31016303448		垫圈	WASHER	2
15	BF31016253507		三孔过线	THREAD GUIDE	1
16	BF310167010		螺钉	SCREW	1
17	BF31016253508		过线板	THREAD GUIDE	1
18	BF310167077		螺钉	SCREW	1
19	BF31016253509		护线罩	THREAD SUPPORT	1

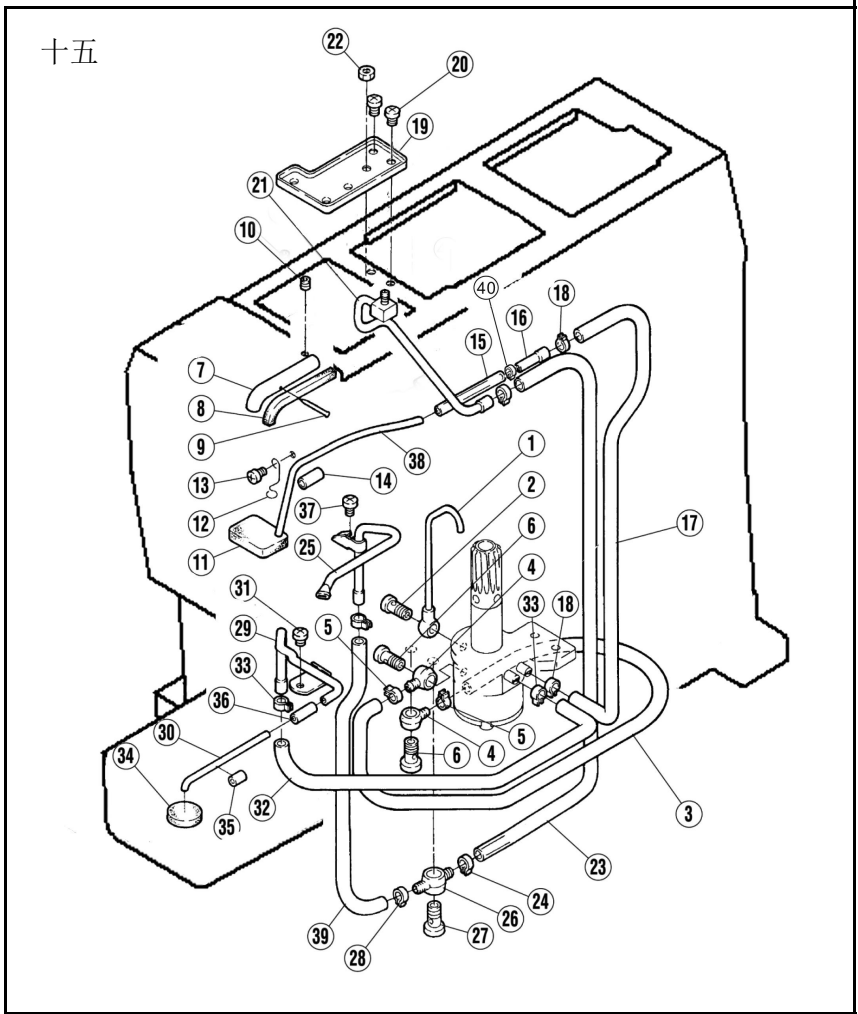
20	BF31016202588	垫片	WASHER	1
21	BF310167010	螺钉	SCREW	1
22	BF31016253544	硅油盒固定架	THREAD GUIDE	1
23	BF310167019	螺钉	SCREW	1
24	BF31016303448	垫圈	WASHER	1
25	BF31016253545	针杆过线座	HOLDER	1
26	BF31016234521	过线杆	THREAD GUIDE	1
27	BF310164535	螺钉	SCREW	3
28	BF310167010	螺钉	SCREW	2
29	BF31016253516	U形夹线座	THREAD TENSION BRACKET	1
30	BF310167019	螺钉	SCREW	1
31	BF31016234561	夹线板	THREAD GUIDE	1
32	BF31016253593	夹线片	TENSION DISC	1
33	BF31016253517	弹簧	SPRING	1
34	BF31016W90702	螺钉	SCREW	1
35	BF31016253506	长过线压板	THREAD TAKE-UP	1
36	BF31016253515	过线板	THREAD GUIDE	1
37	BF310167019	螺钉	SCREW	1
38	BF31016253514	细针过线	THREAD GUIDE	1
39	BF310167019	螺钉	SCREW	2
40	BF31016253548	细针过线板	THREAD GUIDE	1
41	BF310167019	螺钉	SCREW	2
42	BF31016303448	垫片	WASHER	2
43	BF31016253547	细针二孔过线	THREAD GUIDE	1
44	BF310167167	夹线螺钉	SCREW	1
45	BF31016137108	夹线片	TENSION DISC	2
46	BF31016211388	弹簧	SPRING	1
47	BF31016253511	细针小过线	THREAD GUIDE	1
48	BF310164554	螺钉	SCREW	1
50	BF31016275034	螺母	KNOB	1
51	BF31016835	弯针过线轴套	BUSHING	2



十四、打线凸轮部件/LOOPER THREAD HANDLING

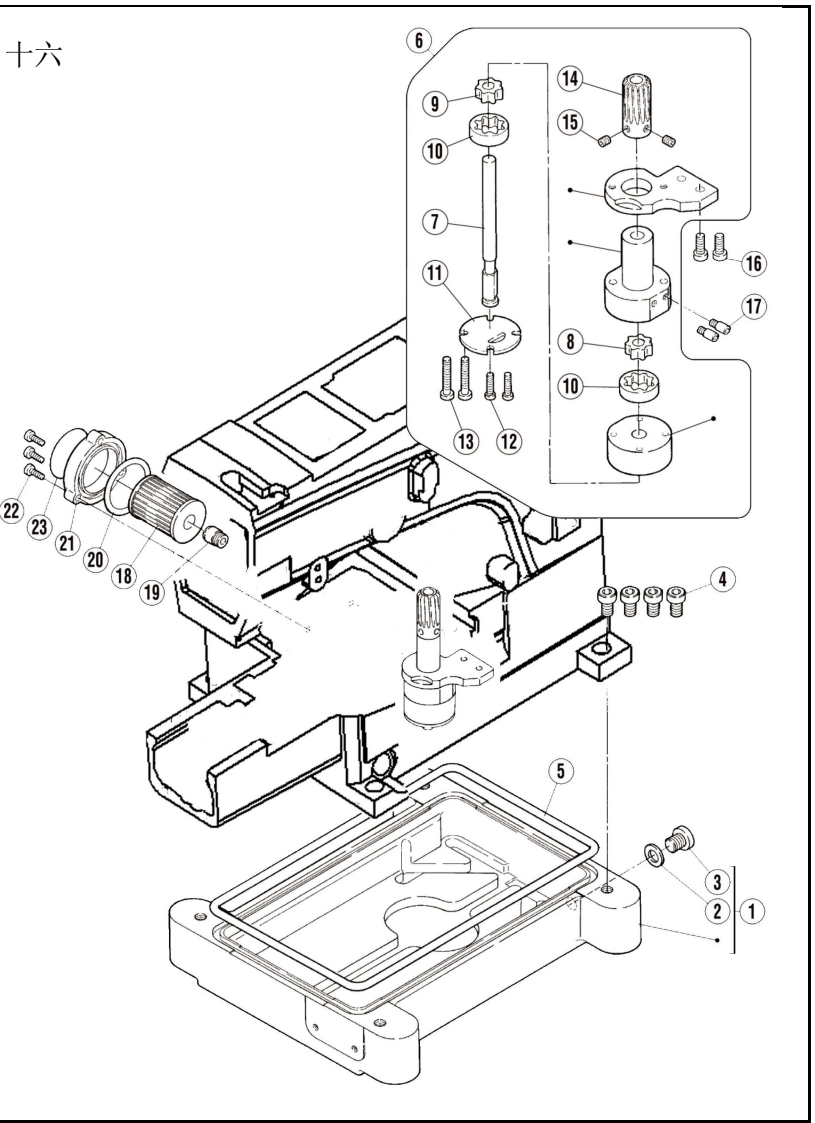
序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF32026BE1401		销	PIN	2
2	BF310167009		螺钉	SCREW	3
3	BF32026BE1403		打线片	THREAD GUIDE	1
4	BF31016005		过线片（右）	THREAD GUIDE	1
5	BF31016004		过线片（左）	THREAD GUIDE	1
6	BF32026BE1406		复位弹簧	SPRING	1
7	BF32026BE1407		打线架扳手	FIGHT LINE WRENCH	1
8	BF32026BE1408		轴位螺钉	SCREW	1
9	BF32026BE1409		挡块	STOP	1
10	BF32026BE1410		打线架	BRACKET	1
11	BF32026BE1411		打线架挡圈	FIGHT LINE RETAINING RING	1
12	BF32026BE1412		复位弹簧	SPRING	1
13	BF310167023		螺钉	SCREW	1
14	BF32026BE1414		卡簧片	SPRING	1
15	BF320267018		螺钉	SCREW	1
16	BF32026BE1416		轴位螺钉	SCREW	1
17	BF32026BE1417		打线凸轮	LOOPER THREAD TAKE-UP	1
18	BF310164543		螺钉	SCREW	2
19	BF32026BE1419		挡圈	COLLAR	1
20	BF32026BE1420		轴承G6902Z	BEARING	2
21	BF32026BE1421		轴承套	BUSHING	2
22	BF310164547		螺钉	SCREW	6
23	BF32026BE1423		小同步带	SMALL TIMING BELT	1
24	BF32026BE1424		小同步轮	TIME BELT	1
25	BF32026BE1425		凸轮轴	SHAFT	1
26	BF8004533		螺钉	SCREW	4
28	BF320267018		螺钉	SCREW	2
29	BF32026BE1429		盖板	COVER	1
30	BF32026BE1430		凸轮座	CAM SEAT	1
31	BF310167167		调压螺钉	SCREW	1

32	BF31016211388	夹线簧	SPRING	1
33	BF31016137108	夹线片	THREAD RETAINER	2
34	BF32026BE1434	过线	THREAD GUIDE	1
35	BF310167079	螺钉	SCREW	1
36	BF32026BE1436	托板	LAYER	1
37	SCJ3016	波形垫片	WASHER	2
38	BF32026BE1438	密封垫	CAM GASKET	1
39	BF32026BE1439	盖板	COVER	1
40	BZ3096	机型牌	STICKER	1
41	BF310167018	螺钉	SCREW	4
42	SCJ6071	铆钉	PIN	2
43	BF32026BE1443	护罩	SHIELD	1
44	BF31016275034	调压螺母	ADJUSTING NUT	1
46	BF310161371081	羊毛毡	STICKER	1



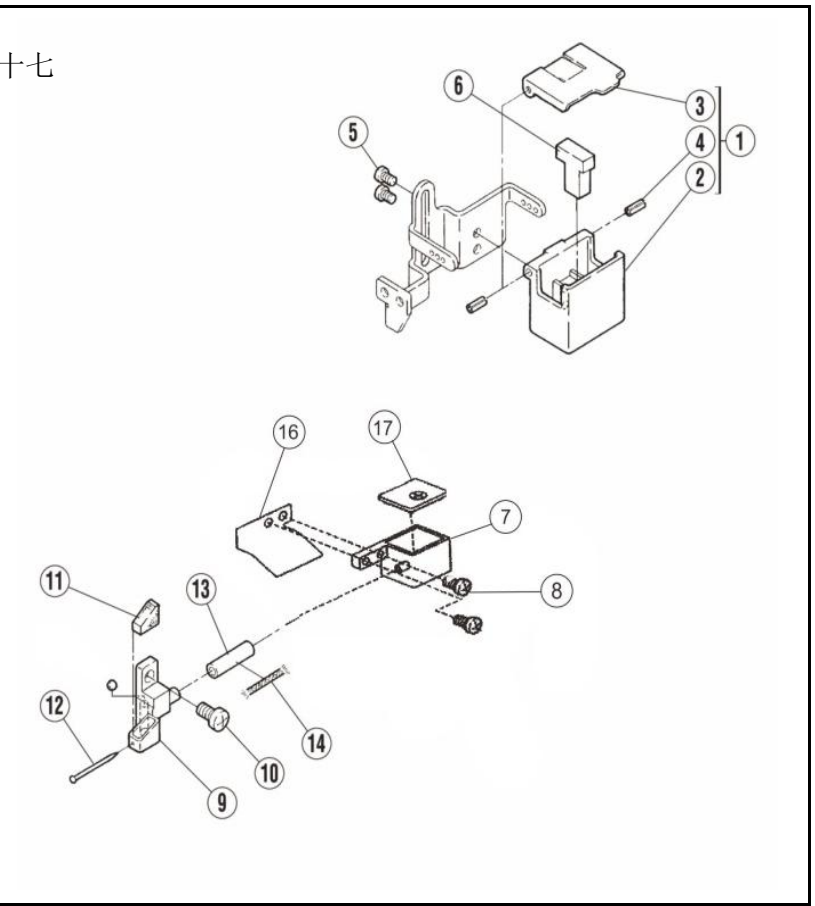
十五、供油部件（1）/LUBRICATION MECHANISM(1)

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF32026BE1501		喷油管	PIPE	1
2	BF31016255037		过油螺钉	JOINT SCREW	1
3	SCJ5012		油管	TUBE	1
4	BF310162001361		油管接头	JOINT	2
5	BF31016202199		油管夹	CLAMP	2
6	BF700S063		过油螺钉	JOINT SCREW	2
7	BF31016255003		铜油管	PIPE	1
8	BF31016240136		油毡	FELT	1
9	SCJ6029		大头针	PIN	1
10	BF310164514		螺钉	SCREW	1
11	BF31016255021		油毡	FELT	1
12	BF31016255005		压簧	LATCH	1
13	BF320267018		螺钉	SCREW	1
14	SCJ5010		油管套	TUBE	1
15	SCJ5010		油管	TUBE	1
16	BF31016255038		接头	JOINT	1
17	SCJ5012		油管	TUBE	1
18	BF31016202199		油管夹	CLAMP	4
19	BF32026255099		接油盘	OIL RELEASE PLATE	1
20	BF320267018		螺钉	SCREW	2
21	BF31016255007		喷油管	OIL SPLASH PIPE	1
22	BF310164821		螺母	NUT	1
23	SCJ5012		油管	TUBE	1
24	BF31016202199		油管夹	CLAMP	2
25	BF3202625509491		喷油管	OIL SPLASH PIPE	1
26	BF310162001362		油管接头	JOINT	1
27	BF32026200152		过油螺钉	JOINT SCREW	1
28	BF31016202199		油管夹	CLAMP	1
29	BF32026255100910		吸油管	OIL DRAIN PIPE	1
30	BF32026255102		吸油管	PIPE	1
31	BF320267017		螺钉	SCREW	1
32	SCJ5012		油管	TUBE	1
33	BF141126		油管夹	CLAMP	1
34	BF32026240245		油毡	FELT	1
35	SCJ5010		油管	TUBE	1
36	SCJ5010		油管	TUBE	1
37	BF320267018		螺钉	SCREW	1
38	BF32026255039		油管	TUBE	1
39	SCJ5012		油管	TUBE	1



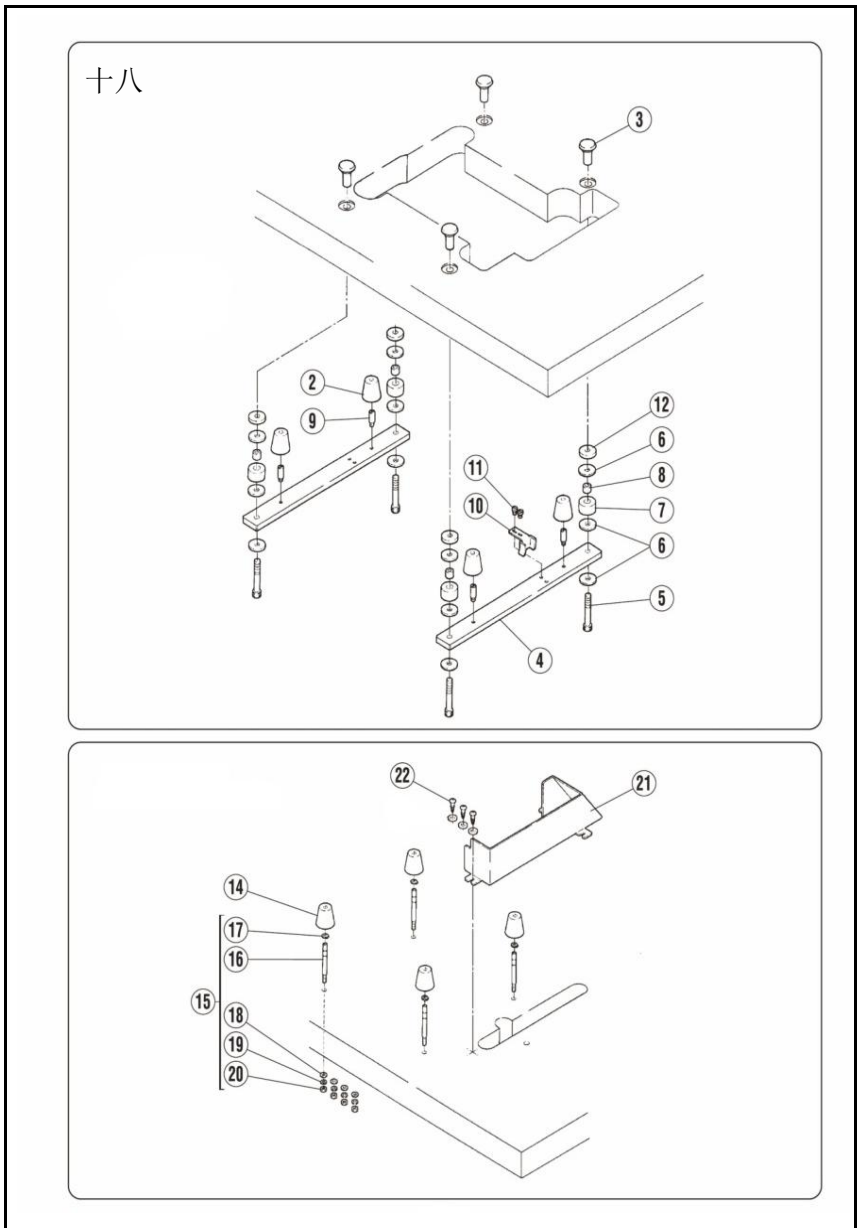
十六、供油部件（2）/LUBRICATION MECHANISM(2)

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF32026255041		油盘	OIL RESERVOIR ASSEMBLY	1
2	BF800202287A		油封	WASHER	1
3	BF8005318B		放油螺钉	SCREW	1
4	BF310164504		螺钉	BOLT	4
5	BF32026255144		油盘密封圈	O RING	1
6	BF32026BE1606		油泵组件	OIL PUMP ASSEMBLY	1
7	BF32026255024		油泵轴	SHAFT	1
8	BF32026255025		五星轮	ROTOR	1
9	BF32026255026		五星轮	ROTOR	1
10	BF32026255027		五星套	ROTOR	1
11	BF32026255028		油泵盖	COVER	1
12	BF320267026		螺钉	SCREW	2
13	BF320267105		螺钉	SCREW	2
14	BF32026255019		油泵蜗轮	WORM WHEEL	1
15	BF320264514		螺钉	SCREW	2
16	BF310164531		螺钉	BOLT	2
17	BF31016200152A		油管接头	JOINT SCREW	2
18	BF700M156		滤油器	OIL FILTER	1
19	BF31016210200		螺钉	OIL FILTER BRACKET	1
20	BF31016206431		O形圈	O RING	1
21	BF31016210201		滤油器盖	COVER	1
22	BF310167021		螺钉	SCREW	3
23	BZ3153		警告标贴	FILTER SEAL	1
24	BF31016200152A1		油管接头	JOINT	1



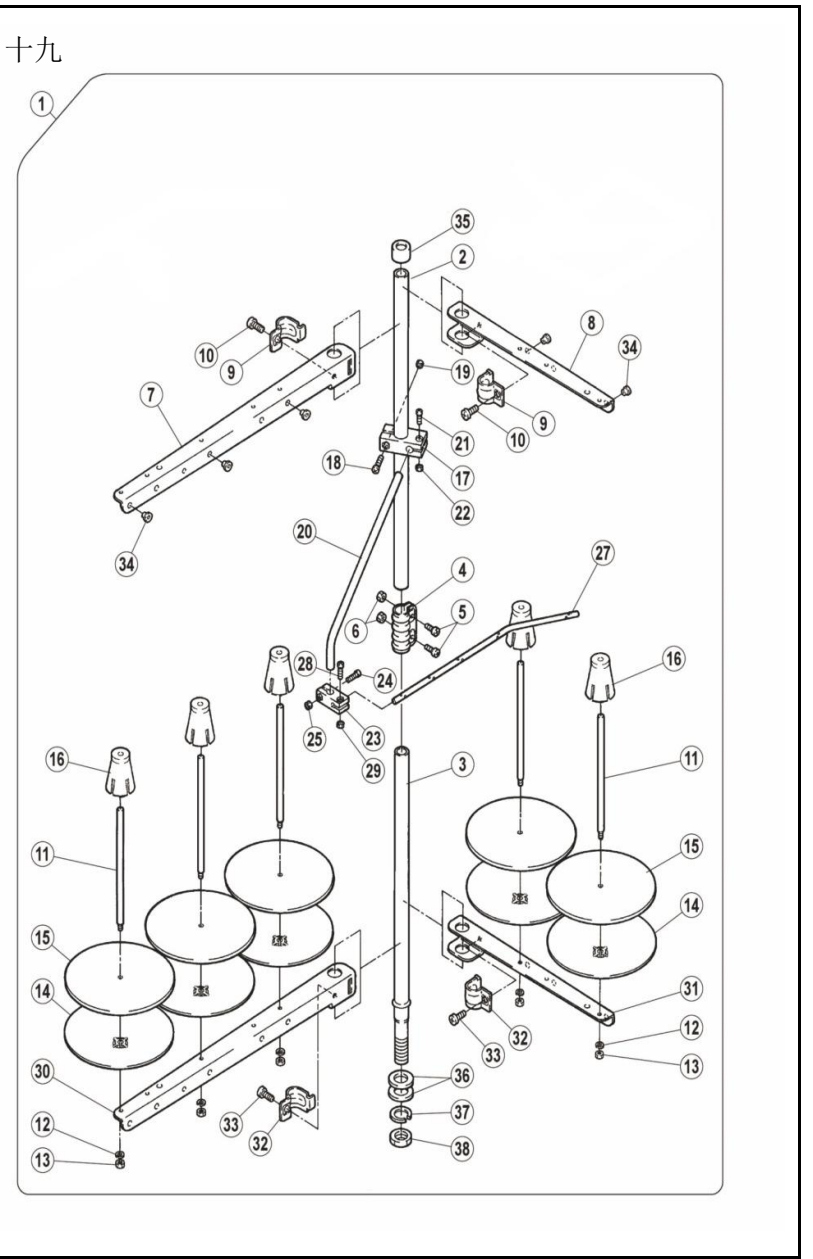
十七、硅油盒装置部件/HR DEVICE

序号 NO.	品号	CODE	名称	NAME	数量 Number
2	BF31016207066		上硅油盒	SILICONE OIL RESERVOIR (UPPER)	1
3	BF31016207067		下硅油盒盖	CAP	1
4	SCJ4023		开口销	SPRING PIN	2
5	SCJ2035		木螺钉	SCREW	2
6	BF31016207068		硅油棉	FELT	1
7	BF32026BE1707		下硅油盒	SILICONE OIL RESERVOIR ASSEMBLY	1
8	BF310167020		螺钉	SCREW	2
9	BF32026255107		机针冷却器	NEEDLE COOLER (LOWER)	1
10	BF310167019		螺钉	SCREW	1
11	BF32026240247		硅油棉	FELT	1
12	SCJ6029		大头针	PIN	1
13	SCJ5010		油管	TUBE	1
14	BF32026202175		油线	OIL STRING	1
16	BF32026BE1716		硅油盒挡板	SILICONE OIL BOX BAFFLE	1
17	BF32026BE1717		硅油盒上盖	SILICONE OIL BOX COVER	1



第十八、油盘托板部件/INSTALLATION PARTS

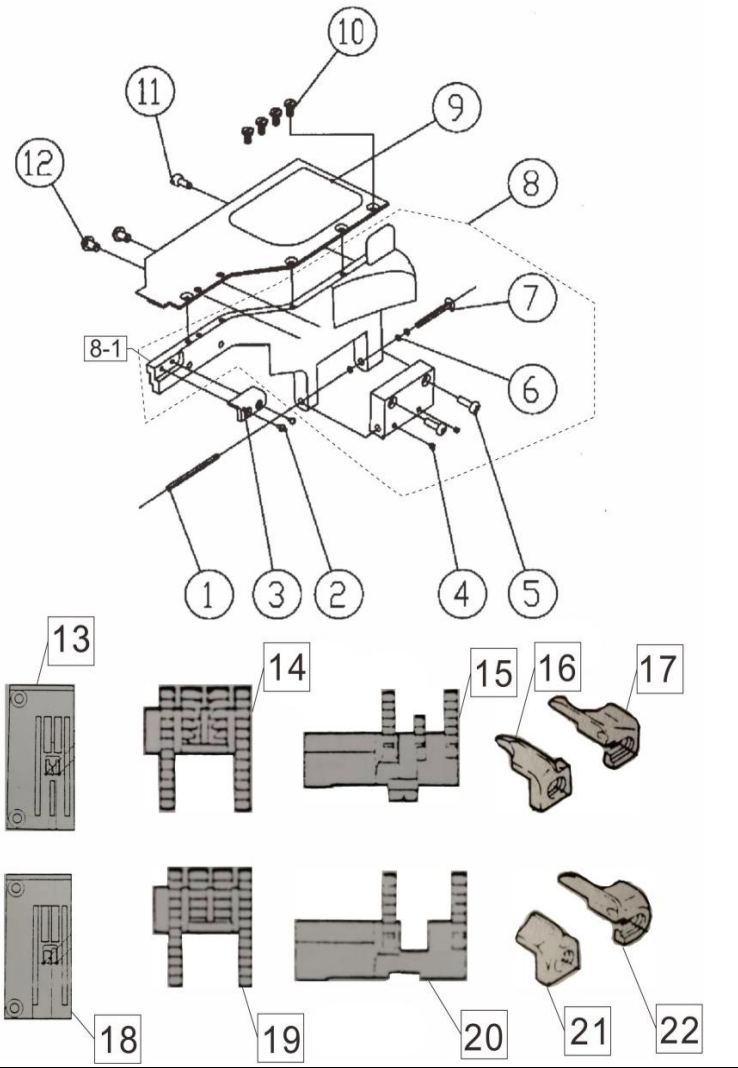
序号 NO.	品号	CODE	名称	NAME	数量 Number
2	BF310162063381		油盘减振垫	CUSHION RUBBER	4
3	BF31016206336		螺钉固定头	NUT	4
4	BF31016259000		承重板	REST BOARD	2
5	BF310164512		螺钉	BOLT	4
6	BF31016206337		垫圈	WASHER	12
7	BF700M186		连接套	CUSHION RUBBER	4
8	BF32026205765		减振垫套	LINER	4
9	BF310167093		螺钉	SCREW	4
10	BF31016206329		卡板	TREADLE CHAIN GUIDE	1
11	BF310167027		螺钉	SCREW	2
12	BF31016205467		减振垫	SPACER	4
14	BF310162063381		油盘减振垫	CUSHION RUBBER	4
15	/		螺钉组件	SCREW	4
16	BF32026207073		支柱	SCREW	4
17	BF32026207074		卡簧	RING	4
18	SCJ3023		垫圈	WASHER	4
19	SCJ3006		弹簧垫圈	SPRING WASHER	4
20	BF320265020		螺母	NUT	4
21	BF32026259003TBO		皮带护罩	BELT COVER	1
22	SCJ2037		木螺钉	SCREW	3



十九、线架部件/THREAD STAND

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF7005M17		线架组件(五线)	THREAD STAND ASSY.	1
2	BF889502-PA		线架上棒	COLUMN PIPE (UPPER)	1
3	BF889503-PA		线架下棒	COLUMN PIPE (LOWER)	1
4	BF889504-PA		锁紧卡固	JOINT	1
5	BF8894012		螺钉	SCREW	2
6	BF8894803		螺母	NUT	2
7	BF889527-PA		长过线架	BRACKET	1
8	BF889527APA		短过线架	BRACKET	1
9	BF8891160		固定板	HOLDER	2
10	BF8894068-HU		螺钉	SCREW	2
11	BF889380A		线棒	SPOOL PIN	5
12	BF889201252		垫片	SPRING WASHER	5
13	BF8894803		螺母	NUT	5
14	BF889381-PA		线托盘	SPOOL TRAY	5
15	BF889507		托盘垫	SPOOL MAT	5
16	BF889382-PA		线固定套	SPOOL RETAINING FIN	5
17	BF889383-PA		棒架	BRACKET	1
18	BF8894014		螺钉	SCREW	1
19	BF8894803		螺母	NUT	1
20	BF889384		线棒	THREAD GUIDE BAR	1
21	BF8894012		螺钉	SCREW	1
22	BF8894803		螺母	NUT	1
23	BF889233-PA		固定器	BRACKET	1
24	BF8894012		螺钉	SCREW	1
25	BF8894803		螺母	NUT	1
27	BF889293A		过线棒	THREAD GUIDE BAR	1
28	BF8894012		螺钉	SCREW	1
29	BF8894803		螺母	NUT	1
30	BF889527-PA		长线架	BRACKET	1
31	BF889527APA		短线架	BRACKET	1
32	BF8891160		固定板	HOLDER	2
33	BF8894068-HU		螺钉	SCREW	2
34	BF889506		过线套	THREAD GUIDE	5
35	BF889386		棒帽	ROD CAP	1
36	BF889509		垫片	WASHER	2
37	BF8891170		弹性垫片	SPRING WASHER	1
38	BF8894835		螺母	NUT	1

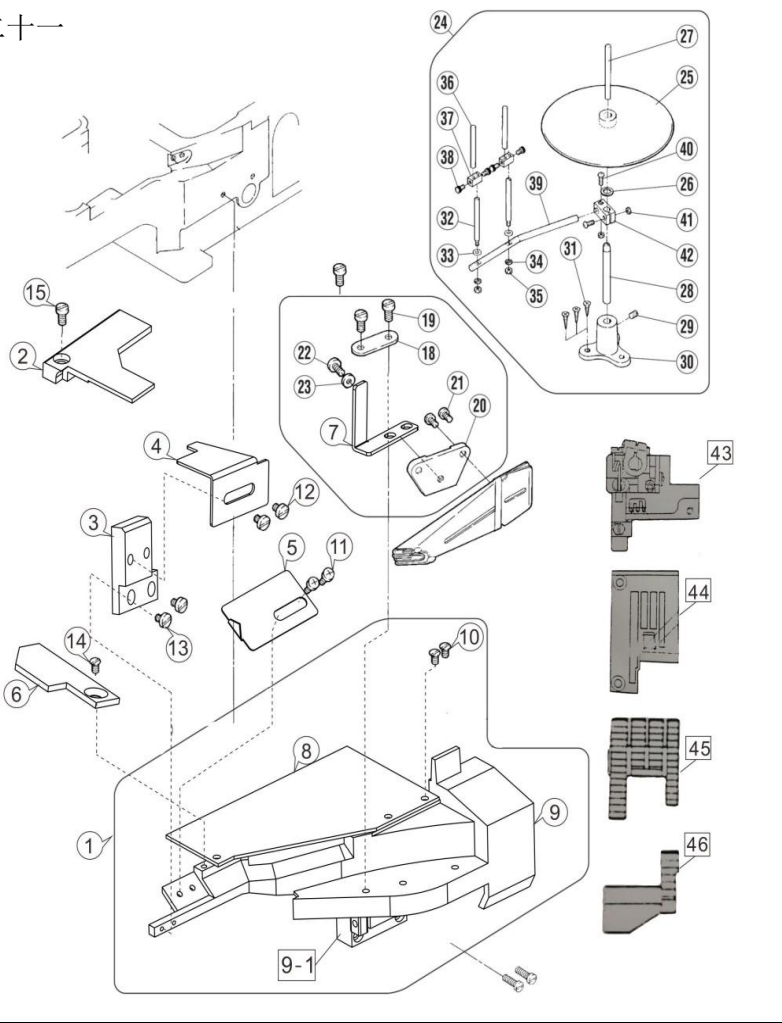
二十



二十、缝台部件/Front Cover Assembly

序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF32026240198		销	PIN	1
2	BF310167009		螺钉	SCREW	2
3	BF32026250263		垫块	BRACKET	1
4	BF320264554		螺钉	SCREW	2
5	BF310167023		螺钉	SCREW	2
6	BF32026201191		垫片	WASHER	1
7	BF32026250013		缝台座螺钉	SCREW	2
8	BF32026BE0317		前置缝台支架组件	BED COVER	1
8-1	BF32026BE03171		缝台支架	ASSEMBLY	1
9	BF32026BE0318		缝台盖板	TOP COVER	1
10	BF310167043		螺钉	SCREW	4
11	BF32026BE0320		销钉	PIN	1
12	BF31016210025		防震垫	CUSHION	2
13	BF3202625709703FB56		针板	NEEDLE PLATE	1
14	BF3202625910316		主动牙 (03FB)	MAIN FEED DOG	1
15	BF3202625921516		差动牙 (03FB)	DIFF. FEED DOG	1
16	BF32026257569		左牛角	FABRIC GUIDE (LEFT)	1
17	BF32026257570		右牛角	FABRIC GUIDE (RIGHT)	1
18	BF3202625710556		针板	NEEDLE PLATE	1
19	BF3202625724316		送布牙	MAIN FEED DOG	1
20	BF3202625921216		差动牙 (03GB)	DIFF. FEED DOG	1
21	BF32026257575		左牛角	FABRIC GUIDE (LEFT)	1
22	BF32026257576		右牛角	FABRIC GUIDE (RIGHT)	1

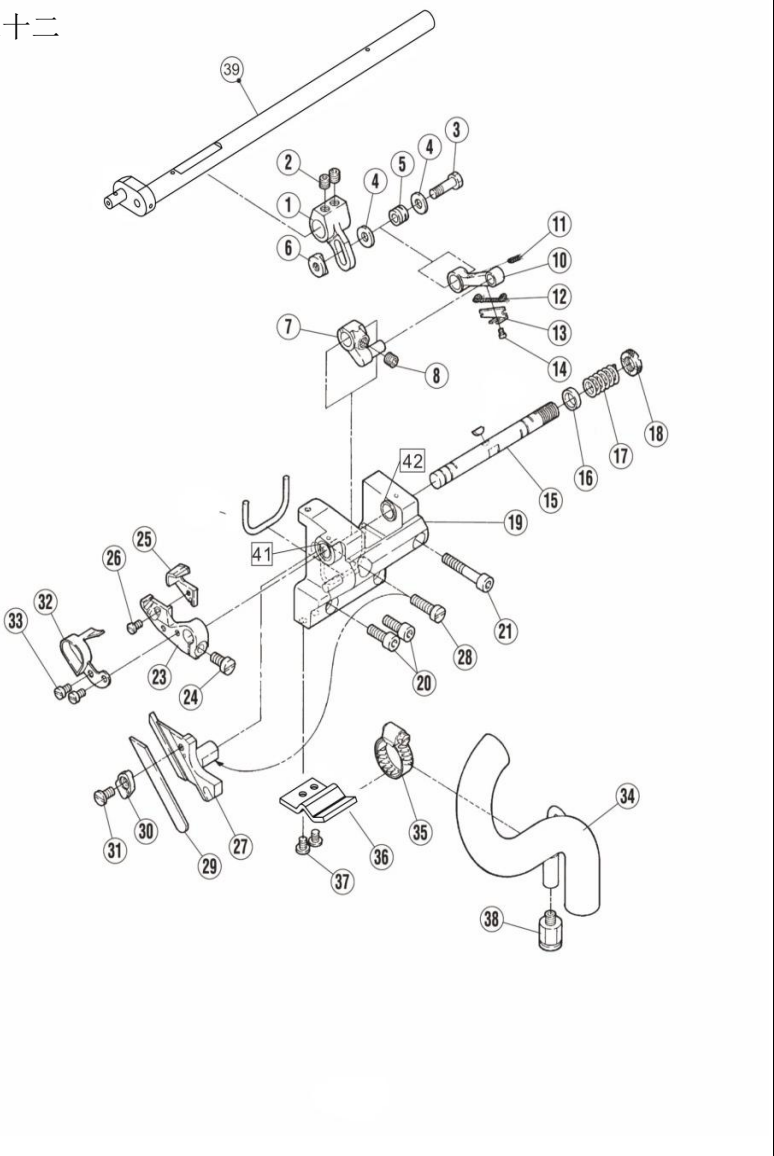
二十一



二十一、02专用件/SPECIFIC PARTS

序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF32026BE2101		缝台组件 (02型)	FRONT COVER ASSEMBLY	1
2	BF32026BE2102		缝台块 (02型)	BED COVER	1
3	BF32026BE2103		挡板座 (02型)	HINGE	1
4	BF32026BE2104		挡板 (02型)	AUXILIARY PLATE (FRONT COVER)	1
5	BF32026BE2105		挡料片 (02型)	FABRIC GUARD	1
6	BF32026BE2106		缝台小盖板 (02型)	COVER	1
7	BF32026BE2107		支架 (02型)	BRACKET	1
8	BF32026BE2108		缝台盖板	TOP COVER	1
9	BF32026BE2109		缝台支架	BED COVER	1
9-1	BF32026BE21091		缝台支架座	HINGE	1
10	BF310167043		螺钉	SCREW	3
11	BF320267017		螺钉	SCREW	2
12	BF8007008		螺钉	SCREW	2
13	BF310167009		螺钉	SCREW	2
14	BF310167043		螺钉	SCREW	1
15	BF310167019		螺钉	SCREW	1
18	BF3101602BB206460		压板	WASHER	1
19	BF310167027		螺钉	SCREW	2
20	BF32026250189		压板	WASHER	1
21	BF320265113		螺钉	SCREW	2
22	BF320267027		螺钉	SCREW	1
23	BF32026240042		垫片	NUT	1
24	BF3101602BBTB		托盘组件	TAPE GUIDE ASSY.	1
25	BF31016247-SA		托盘	TAPE BASE	1
26	BF31016270		垫片	WASHER	1
27	BF31016253		上棒	PIN	1
28	BF31016250		下棒	TAPE DISC POST	1
29	BF310161448		螺钉	SCREW	1
30	BF310160251-SA		托盘座	BRACKET	1
31	BF310164913		木螺钉	SCREW	3
32	BF31016252		螺栓	SCREW	2
33	BF31016204585		弹性垫片	WASHER	2
34	BF31016303067		螺母	SPRING WASHER	2
35	BF31016226		垫片	NUT	2
36	BF31016253		短棒	PIN	2
37	BF31016254		座	HOLDER	2
38	BF310165161		螺钉	SCREW	4
39	BF31016255		导棒	TAPE GUIDE BAR	1
40	BF310164012		螺钉	SCREW	2
41	BF310164803		螺母	NUT	2
42	BF31016256-SA		导棒座	HOLDER	1
43	BF3101602BB257321		压脚	PRESSER FOOT ASSEMBLY	1
44	BF3101602BB257033		针板	NEEDLE PLATE	1
45	BF3202625724616		主动牙	MAIN FEED DOG	1
46	BF3202625729316		差动牙	DIFF. FEED DOG	1

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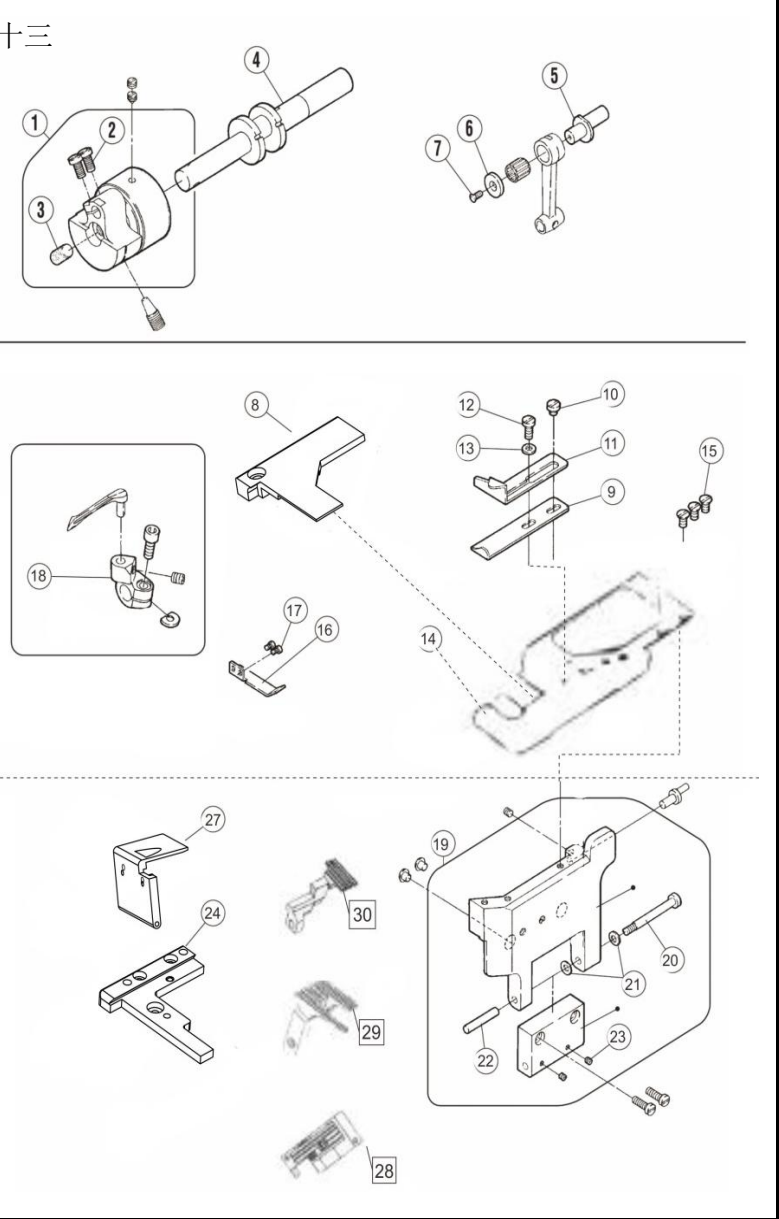


二十二、35专用件 (1) /SPECIFIC PARTS

序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF3202635AR255552		曲柄	CRANK	1
2	BF310164547		螺钉	SCREW	2
3	BF3202635AB7057		螺钉	SCREW	1
4	BF31016240049		垫圈	WASHER	3
5	BF889240542A		轴套	BUSHING	1
6	BF3202635AR255553		螺母	NUT	1
7	BF3202635AR255554		曲柄	CRANK	1

8	BF310164547	螺钉	SCREW	1
10	BF3202635AR255557A	连杆	LINK	1
11	BF32026202174	油线	OIL STRING	1
12	BF32026202175	油线	OIL STRING	1
13	BF3202635AB255077	卡板	LATCH	1
14	BF3202635AB7061	螺钉	SCREW	1
15	BF3202635AB255555	轴	SHAFT	1
16	BF3202635AB230030	垫圈	WASHER	1
17	BF3101605306105	弹簧	SPRING	1
18	BF3202635AB255546	螺母	NUT	1
19	BF3202635AB255549	座	BRACKET ASSEMBLY	1
20	BF310164501	螺钉	SCREW	2
21	BF3202635AB4502	螺钉	SCREW	1
23	BF3202635AB2555491	上刀座	UPPER KNIFE HOLDER ASSEMBLY	1
24	BF310167028	螺钉	SCREW	1
25	BF3202635AB257574	上刀	UPPER KNIFE	1
26	BF3202635AB7062	螺钉	SCREW	1
27	BF3202635AB255560	下刀座	LOWER KNIFE HOLDER	1
28	BF3202635AB7030	螺钉	SCREW	1
29	BF3202635AB204161A	下刀	LOWER KNIFE	1
30	BF3202635AB2555891	下刀压板	LOWER KNIFE CLAMP ASSEMBLY	1
31	BF700S050	螺钉	SCREW	1
32	BF3202635AB255615	挡板	WASTE CHUTE TOP	1
33	BF8007012	螺钉	SCREW	2
34	BF32026BE2234	排料管	SUCTION PIPE ASSEMBLY	1
35	SC16035	紫箍	HOSE BAND	1
36	BF32026BE2236	固定板	LATCH	1
37	BF310167082	螺钉	SCREW	2
38	SC16034	气管接头	JOINT	1
39	BF32026BE2239	拍牙轴	SHAFT	1
41	BF3202635AB25541	铜套 (左)	BUSHING	1
42	BF3202635AB2542	铜套 (右)	BUSHING	1

二十三

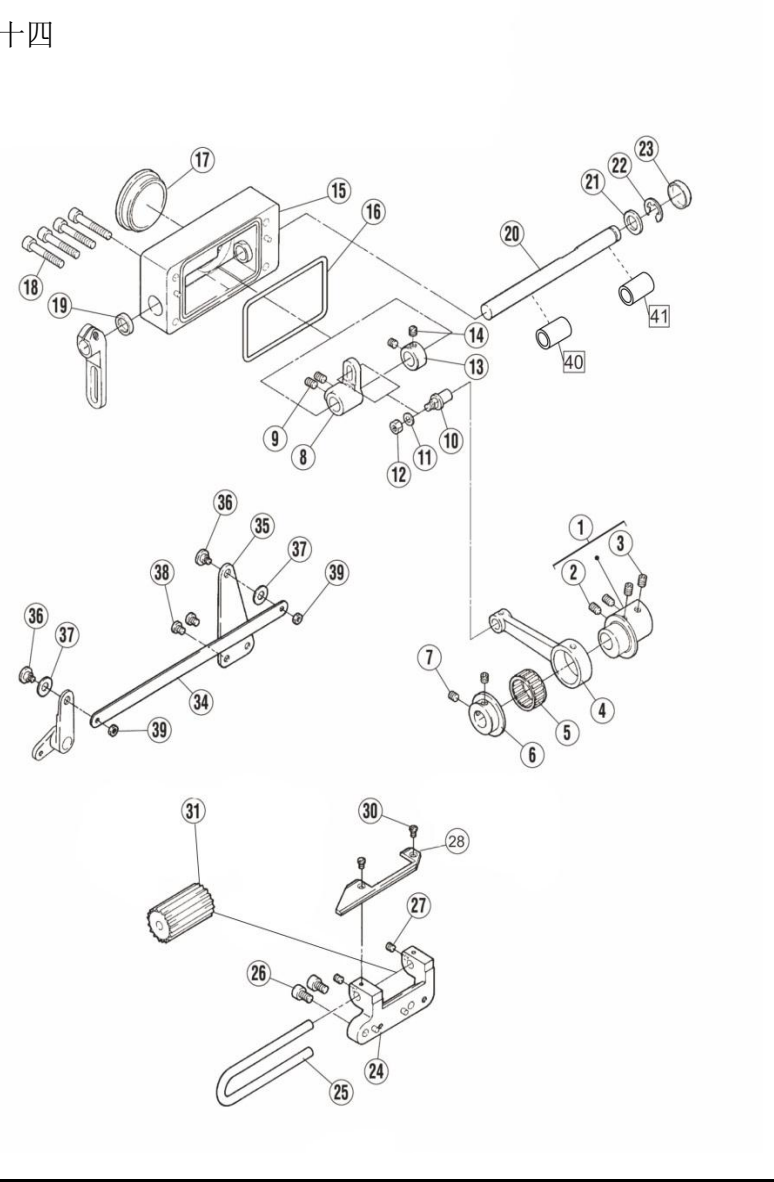


二十三、35专用件 (2) /SPECIFIC PARTS

序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF3202635AR250526C1		针杆曲柄 (组件)	MOTION ASSY.	1
2	BF310167028		螺钉	SCREW	2
3	BF310164592		螺钉	SCREW	1
4	BF32026250517A		上轴	CRANKSHAFT	1
5	BF3202635AB251010A		偏心销	ECCENTRIC PIN	1
6	BF32026205097		垫圈	WASHER	1
7	BF320267041		螺钉	SCREW	1
8	BF32026BE2308		缝台块 (35型)	SLIDE PLATE	1
9	BF3202635AR257577A		挡板	HEMMING GUIDE	1
10	BF320267017		螺钉	SCREW	1
11	BF3202635AB257578		挡板	HEMMING GUIDE	1
12	BF310167018		螺钉	SCREW	1
13	BF31016303448		垫片	WASHER	1
14	BF32026BE2314		缝台盖板	AUXILIARY PLATE (FRONT COVER)	1
15	BF310167043		螺钉	SCREW	3
16	BF3202635AR257743A		压脚辅助板	FABRIC GUIDE	1
17	BF2C2315		螺钉	SCREW	2
18	BF320262520531		弯针架	LOOPER HOLDER	1
19	BF32026BE2319		前罩缝台支架组件	FRONT COVER ASSEMBLY	1
20	BF32026250013		螺钉	SCREW	1
21	BF32026201191		垫圈	SPRING WASHER	2
22	BF32026240198		销	PIN	1

23	BF320264554	螺钉	SCREW	2
24	BF32026BE2324	针板座	BRACKET	1
27	BF32026BE2327	左盖 (35型)	CLOTH PLATE ASSEMBLY	1
28	BF32026BE2328	针板	NEEDLE PLATE	1
29	BF32026BE2329	送牙齿	MAIN FEED DOG	1
30	BF32026BE2330	差动牙	DIFF FEED DOG	1

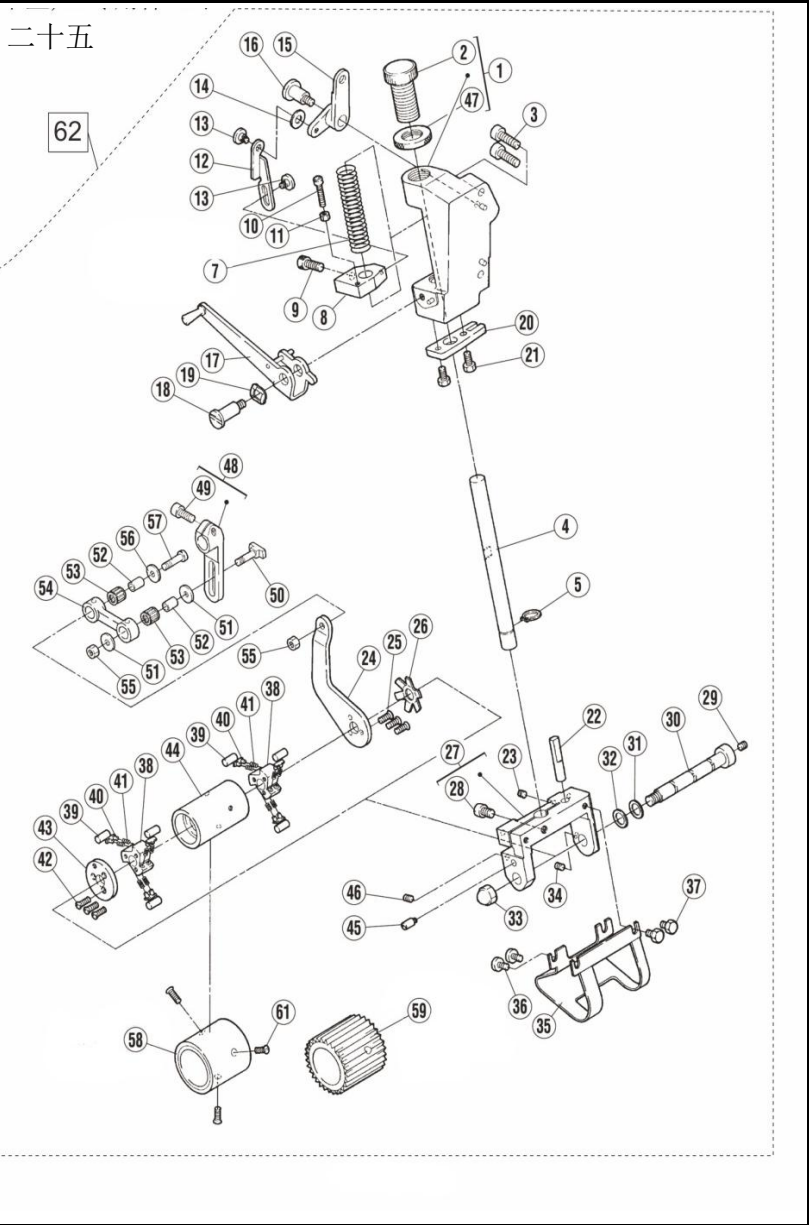
二十四



二十四、RP专用件 (1) /SPECIFIC PARTS

序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF32026256500		RP凸轮	ECCENTRIC	1
2	BF310164555		螺钉	SCREW	2
3	BF310164547		螺钉	SCREW	2
4	BF32026256501		RP连杆	CONNECTION	1
5	BF32026242813		滚针	NEEDLE BEARING	1
6	BF32026256502		RP连杆盖	COLLAR	1
7	BF310164547		螺钉	SCREW	2
8	BF32026256503		RP曲柄	CRANK	1
9	BF310164547		螺钉	SCREW	2
10	BF31016254504		连杆销	SCREW	1
11	BF310162400621		垫片	WASHER	1
12	BF310164805		螺母	NUT	1
13	BF889240308		挡圈	COLLAR	1
14	BF310164554		螺钉	SCREW	2
15	BF32026256504		RP后窗盒	BRACKET ASSEMBLY	1
16	BF32026256507		RP油封圈	O RING	1
17	BF32026256508		RP密封塞	PLUG	1
18	BF8894523		螺钉	BOLT	4
19	BF700M513		RP油封	OIL SEAL	1
20	BF32026256509		RP横轴	SHAFT	1
21	BF31016206180		垫片	WASHER	1
22	SC11014		卡簧	RING	1
23	BF32026211247		RP密封塞	PLUG	1
24	BF32026256536		支撑座	BRACKET ASSEMBLY	1
25	BF32026256545		U型轴	GUIDE BAR	1
26	PF1790S0136		螺钉	BOLT	2
27	BF320264514		螺钉	SCREW	2
28	BF32026256546		压板	COVER	1
30	BF320267062		螺钉	SCREW	2
31	BF32026256540		齿轮	LOWER TOOTHED ROLLER	1
34	BF32026256522		连杆板	CONNECTING PLATE	1
35	BF32026256523		压板	LEVER	1
36	BF320267141		螺钉	SCREW	2
37	BF32026306789		垫片	CUSHION RUBBER	2
38	BF310167079		螺钉	SCREW	2
39	BF320264821		螺母	NUT	2
40	BF32026RP1		RP铜套1	BUSHING	1
41	BF32026RP2		RP铜套2	BUSHING	1

二十五



二十五、RP专用件 (2) /SPECIFIC PARTS

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	BF32026256510	压脚架	BRACKET ASSEMBLY	1
2	BF32026256512	调节螺钉	SCREW	1
3	BF8004510	螺钉	BOLT	2
4	BF32026256518	轴	SHAFT	1
5	BF32026202901	卡簧	RING	1
7	BF32026240257	弹簧	SPRING	1
8	BF32026256517	压板	BRACKET	1
9	BF320264510	螺钉	BOLT	1
10	BF320267025A	螺钉	SCREW	1
11	BF320264821	螺母	NUT	1
12	BF32026256519	压板	LINK	1
13	BF320267066	螺钉	SCREW	2
14	BF32026306789	垫片	CUSHION RUBBER	1
15	BF32026256520	曲柄	LEVER	1
16	BF32026256521	螺钉	SCREW	1
17	BF32026256524	调节板	LEVER	1
18	BF32026256527	螺钉	SCREW	1
19	BF32026240258	弹性垫片	WASHER	1
20	BF32026256529	调节板	GUIDE PLATE	1
21	BF320267068	螺钉	SCREW	2
22	BF32026256530	销子	SHAFT	1
23	BF320264514	螺钉	SCREW	1
24	BF32026256531	连杆板	CRANK	1
25	BF320267083	螺钉	SCREW	3
26	BF32026256533	卡簧	FLAT SPRING	1
27	BF32026256528	压轮架	BRACKET	1
28	BF320264510	螺钉	BOLT	1
29	BF320264539	螺钉	SCREW	1
30	BF32026256532	轴	SHAFT	1
31	BF32026240259	垫片	WASHER	1
32	BF32026240102	垫片	WASHER	1
33	BF320267140	螺母	NUT	1
34	BF320264568	螺钉	SCREW	1
35	BF32026256548	挡板	COVER	1
36	BF320267074	螺钉	SCREW	2
37	BF320267068	螺钉	SCREW	2
38	BF32026256012	棘轮	CLUTCH	2
39	BF32026306500	销子	PIN	6
40	BF32026306243	螺钉	GUIDE PLATE	6
41	BF32026240114	弹簧	SPRING	12
42	BF320267083	螺钉	SCREW	3
43	BF32026256535	压板	CLUTCH PLATE	1
44	BF32026256550	棘轮套	SLEEVE ASSEMBLY	1
45	BF320267139	螺钉	SCREW	1
46	BF320264539	螺钉	SCREW	1
47	BF32026256558	螺母	NUT	1
48	BF32026256513	曲柄	CRANK	1
49	BF320264534	螺钉	BOLT	1
50	BF32026256514	调节轴	PIN	1
51	BF32026137441	垫片	WASHER	2
52	BF32026256515	轴套	BUISHING	2
53	BF32026240011	滚针	NEEDLE BEARING	2
54	BF32026256516	连杆	LINK	1
55	BF320264805	螺母	NUT	2
56	BF32026137441	垫片	WASHER	1

INSTRUCTIONS

Thank you very much for purchasing P Series machine.

This instruction manual describes daily routine maintenance and safety precautions to keep the machine in the best possible conditions.

Please study this manual very carefully before operating the machine.

使用说明书

为您购买美机牌P系列缝纫机，我们表示衷心的感谢！

在使用缝纫机之前，请认真阅读此说明书。愿您自始至终爱护并使用敝公司的产品。
另外，为使您的缝纫机高效率的使用，此说明书登载了有关日常中检查与安全的注意事项。

在平时，除了对缝纫机进行检查之外，也请您多加注意自身的安全，做到安全使用，这是我们的心愿！

安全须知 请先仔细阅读

注 记

- 此使用说明书记载的内容只是以提供信息为目的，有未通告而变更的可能。
对于这些信息仅供参考。同时，在此使用说明书中如果有错误或不正确的记述，本公司也不负任何责任，不承担任何债务。

- 本机型时常引入最先进的技术，坚持不断的改革该产品性能、规格的方针，因此，保留未预告而变更规格、设计的权利。这对于本书的规格一章中记载的所有型号及子型号的产品有效。

指 令

本小册以及省力装置，为了使用的安全按各危险的程度分开使用警告标志。请理解其内容，应严守警告指示。

此缝纫机包含欧洲安全规格的标准和生产厂家的通告，是依据欧洲安全规格而组装的。请严格遵守包括此使用说明书在内，遵循以一般被承认的制定法做成、符合所有规格和法律的必要条件，以及所有环境保护的规则。也请严格遵守适用于工作中事故的社会保险的各种规则，以及各地区管理部门及机关制定的规则。

Be sure to study very carefully **for safety.**

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- Disclaimer
The contents described in this instruction manual are intended for giving information and subject to change without notice. We assume no responsibility for these information, and any errors and/or incorrect descriptions that may appear in this instruction manual.

- This model has a policy that we always modify the performance and/or specifications of this product introducing the state-of-the-art technology. Accordingly we reserve the right to change the specifications and/or design without notice.

- This instruction manual is valid for all the models and subclasses listed in the chapter "Specifications."

Directives

This machine is constructed in accordance with the European regulations contained in the conformity and manufacturer's declarations. In addition to this instruction manual, strictly observe all the generally accepted, statutory regulations, legal requirements and all the environmental protection regulations.
Also rigidly adhere to the regionally valid regulations of the social insurance society for occupational accidents or other supervisory organizations.

1.前言

- 该书是为了安全使用本产品的使用说明书。

- 在使用该产品之前，务必阅读此书，在充分理解掌握缝纫机的操作、检查、调整、维修等方法之后，现进行使用。

- 工业用缝纫机是在缝纫作业中，操作者距机针等运动着的缝纫机部件近距离进行操作的，所以时常有接触缝纫机运动部件的危险性。这点应充分认识。
因此，为了确保安全，需要本公司提供安全的产品，使用者正确安全的操作。对于顾客也有一些必要的安全对策和要求。缝纫机使用的有关人员必须熟读本书与驱动装置的使用说明书，在实施必要的安全对策之后，再充分使用缝纫机。

2.警告标记

在本公司的产品及本书中，为了安全使用产品，根据危险程度将警告表示分别使用。请充分理解其内容，务必严守书中的提示。

警告标签应贴在时常清楚地明显看得出来的地方。
如那些标签剥落或污损时，应及时更换，贴上新的标签为盼。
如需更换新的标签，请随时向本公司营业所联系。

提醒注意的标记以及报警用语

 危 险	表示危险性极大，弄错操作时会有可能死于死亡或受重伤的危险。
 警 告	操作有错误时，会至于受重伤，甚至发生死亡事故的危险。
 注 意	操作有错误时，有可能受轻伤或中等伤害，或会发生损伤物质的危险。

1.Introduction

- This is the instruction manual that describes how to use this product safely.

- Read this instruction manual and learn very carefully how to operate, adjust and service this sewing machine before beginning any of the procedures.

- You should realize first that there is always the risk of contacting moving parts, such as needles because you have to work at point-blank range to them when you are operating industrial sewing machines.
For safety it is essential that we supply safe products and you use them correctly and safely.
There may be some safety measures that you yourself must take.
Therefore, you should read and understand very carefully this instruction manual together with that of the driving equipment and take necessary safety measures in order to use this machine efficiently and effectively.

2.Indications of dangers,warnings and cautions

To prevent accidents and ensure safety,warning indications which show the degree of danger are used on our products and in this manual.
Study the contents of these indications carefully and follow all warnings and instructions.

Indication labels should be found easily.
Attach new labels when they are stained or removed.
Contact our sales office when new labels are needed.

Symbols,signs and/or signal words which attract users'attention

 DANGER	Indicates an immediate hazard to life or limb.
 WARNING	Indicates a potential hazard to life or limb.
 CAUTION	Indicates a possible mistake that could result in injury or damage.

安全须知 请先仔细阅读

说明图表记号

	必须严守指示，应按其内容准确操作为要。
	万一弄错操作，会有触电的危险。
	弄错操作，会招致手指受伤。
	有接触高温烫手受伤的危险。
	绝对不可碰手。
	需要进行修理、调整等维修工作时，或有可能落雷的危险时，应预先把电源插头由供电的插座拔掉，以免意外。
	必需连接地线，以保护为要。
	表示缝纫机传动轮旋转方向。

3.安全措施

①用途·目的

本公司的工业用缝纫机，是以提高服装业的质量和生产率为目的而研究开发的商品，因此难以以上用道为主，请勿不要使用。

②使用环境

本公司的工业用缝纫机，根据使用的环境，有可能给缝纫机的寿命、性能及安全性带来不良影响。

- 为了安全保护，请在下述环境条件下使用。

1. 在靠近高频焊接机等产生干扰的机器设备旁边。
2. 产生药品蒸气的地方，及受药品飞溅等地方使用或保管。
3. 屋外、高温高湿、直接曝曬阳光的地方。
4. 周围的温度、湿度很大，会给缝纫机带来坏影响的地方。
5. 额定电压常超过+10%以上的电压变动较厉害的地方。
6. 电源容量无法确保控制马达规格上所要求的容量时。

③安全须知

- (1)进行维修保养、检验时的安全保护

● 在对缝纫机进行检查、修理、清扫等维护作业时，请关掉电源开关，将电源插头从插座上拔下，并确认给缝纫机脚板也不会转动之后，再进行操作。

但是，有必要接通电源进行作业时，请制定防止缝纫机以外转动或操作者错误而导致危险的安全操作准则，并遵守一切安全防护规则。

- 在进行以下作业时，务必关掉电源开关，将电源插头从插座上拔下之后进行。

- 加油

- 穿线

- 打扫缝纫机

- 换机针

- 进行供油元件的清扫和更换时

- 更换机油

Symbols and messages

	Be sure to follow the instructions when you operate the machine and/or labor saving device.
	If you use the machine and/or labor saving device incorrectly,you may get an electrical shock.
	If you use the machine and/or labor saving device incorrectly,your hands and/or fingers may be injured.
	Indicates a danger of burn injury due to high temperature.
	Never do this.
	Unplug the machine or shut off the power when checking,adjusting and/or repairing the machine and/or labor saving device or when lightning may strike.
	Be sure to ground the machine and labor saving device securely.
	Denotes the normal rotating direction of the machine pulley.

3.Safety precautions

①Applications purpose

Our industrial sewing machines have been developed in order to increase quality and/or production in the sewing industry. Accordingly never use our products for other than intended use described above.

②Circumstances

The environment in which our industrial sewing machines are used may seriously affect their lives,functions,performance and/or safety.

- For safety,do not use the machine under the circumstances below.

- 1.Do not use the machine near objects which make noise such as a high-frequency welder,etc.
- 2.Do not use or store the machine in the air which has vapor from chemicals,or do not expose the device to chemicals.
- 3.Do not leave the machine outside,in high temperatures or the direct sun.
- 4.Do not use the machine in the places of high ambient temperature and humidity that seriously affects sewing machines.

③Safety measures

- (1)Safety precautions when you perform maintenance on the machine.

● Always turn off the power,unplug the machine and then make sure that the machine does not run by pressing the treadle before performing any maintenance,such as checking,repairing,clearing,etc. However,if you need to perform these procedures with the power on,to prevent accidents due to the unexpected start of the machine and user's misoperation,establish your own procedures for safety and follow them.

④Always turn off the power and unplug the machine before performing the procedures shown below.

- Lubrication
- Threading
- Cleaning
- Replacing the needle
- Replacing/replacing the oil element
- Replacing the oil

- 在进行以下作业时，请务必关掉电源开关之后进行。
 - 调节针脚时
 - 调节差动比时

- 实施定期检修、保养时，应确保由充分精力装置以及缝纫机的维修工作的专业技术人员来执行。

- 请勿按客户的任意判断而加以改造或更改，会招致事故的隐患。

- 如有改造或更改的需要，应首先联系经销商或本公司营业所商问。

- (2)开始运转前的检查事项

- 在开始操作运转缝纫机前，先检查缝纫机皮带及缝纫部分，看是否有损伤、功能不良等问题。
 - ※ 有一有异常现象时，应立即上修理或采取必要的措施。

- 务必用手触摸来确认针线是否固定好。

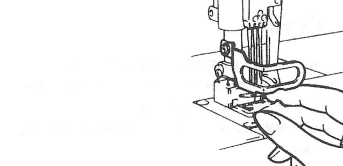
- 请注意针尖有危险。

- 在使用缝纫机之前，务必确认压脚是否正确的位置。(用手轻轻转动手轮，从针头是否落在压脚的针孔中心)

- 务必检查压脚是否牢固的固定好。(使用给压脚机构抬起压脚，用手前后左右摆动，检查压脚是否有松动)

- 关于在顾客领地内移动缝纫机。本制造厂没有责任。移动时为了避免缝纫机掉落摔坏，请注意不要倾斜缝纫机。

- 务必检查压脚是否牢固的固定好。(使用给压脚机构抬起压脚，用手前后左右摆动，检查压脚是否有松动)



- (3)培训·训练

- 为了防止事故，缝纫机或缝纫系统的操作人员及维修保养人员，应事先学会所需知识和相关技能，以期工作的安全。
为此，请由客户的管理单位给他们安排培训计划，而实施充分的训练。

- Always turn off the power before performing the procedures shown below.
 - Adjusting the stitch length
 - Adjusting the differential feed ratio

- Only well-trained people should perform routine daily maintenance and/or repair the machine.

- Do not modify the machine yourself.

- Consult your local Pegasus/sales office or representative for modification.

- (2)Before operating the machine

- Check the machine head and unit for any damage and/or faulty function at the start of each day.
If there should be something wrong with the machine, immediately perform repairs and/or other necessary procedures.

- Check by hand to see if the needle holder is secured.

- Be careful of the needle point.

- Before starting the machine,make sure that the presser foot is positioned correctly (turn the machine pulley slowly by hand to see if the needle point is centered in the needle drop hole on the presser foot).

- Check to see if the presser foot is secured (raise the presser foot by the foot lifter and press it by hand from to back and left to right).

- The packaging material of the machine consists of wood,paper, cardboard and VCE fiber. The proper disposal of the packaging is the responsibility of the customer.

- Do not modify the machine yourself.

- Consult your local Pegasus/sales office or representative for modification.

- Check by hand to see if the needle holder is secured.

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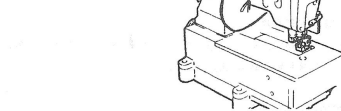
- Check to see if the presser foot is secured (raise the presser foot by the foot lifter and press it by hand from to back and left to right).

安全须知 请先仔细阅读

①警告

②搬运

1. 请牢固的捆好缝纫机机头与电机连接线的插头。
缝纫机机头与电机用连接绳进行连接时，务必在将电源开关关闭的状态下进行操作。
2. 移动缝纫机机头时，用右手抓住传动轮，左手将机头里，扎实的搬起。
缝纫机机头上沾有油污在搬运时容易滑动摔坏，搬运前请好好擦净机头上的油污。



3. 在往缝纫机台板上或小台车上搬运时，请注意不要过分冲击或震动，以免缝纫机倒侧造成危险。
4. 如果第二次运送缝纫机前要包装时，请一定擦干净机头上的油污，否则，搬运时会清除掉机头油污而使包装材料变质穿底。

③警告

④安装·准备

1. 请使用充分承受缝纫机机头重量及搬运时产生的反作用力的缝纫机台板台板、铁架。

2. 应充分安装缝纫机零部件和操作光线的亮度，放置在容易作业的环境中。

3. 如果光线不足十分明亮时，应新据需要安装照明电灯。

4. 在运转缝纫机时，为防止操作者因踩踏板时脚底滑动造成事故，一定要在缝纫机脚板上安装防止滑脱的垫子。

5. 机油进入眼睛会失明或失明，所以在使用时请戴防护眼镜以免机油进入眼睛。

6. 机油进入眼睛会失明或失明，所以在使用时请戴防护眼镜以免机油进入眼睛。

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15. 机油进入眼睛会失明或失明，所以在使用时请戴防护眼镜以免机油进入眼睛。

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17. 机油进入眼睛会失明或失明，所以在使用时请戴防护眼镜以免机油进入眼睛。

18. 机油进入眼睛会失明或失明，所以在使用时请戴防护眼镜以免机油进入眼睛。

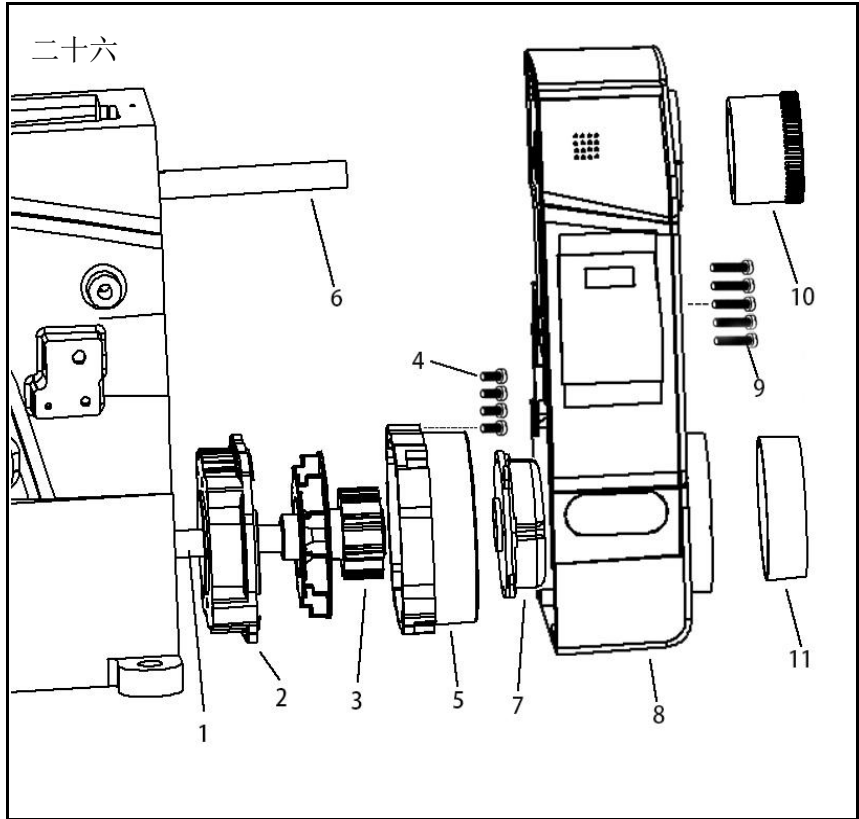
19. 机油进入眼睛会失明或失明，所以在使用时请戴防护眼镜以免机油进入眼睛。

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21. 机油进入眼睛会失明或失明，所以在使用时请戴防护眼镜以免机油进入眼睛。

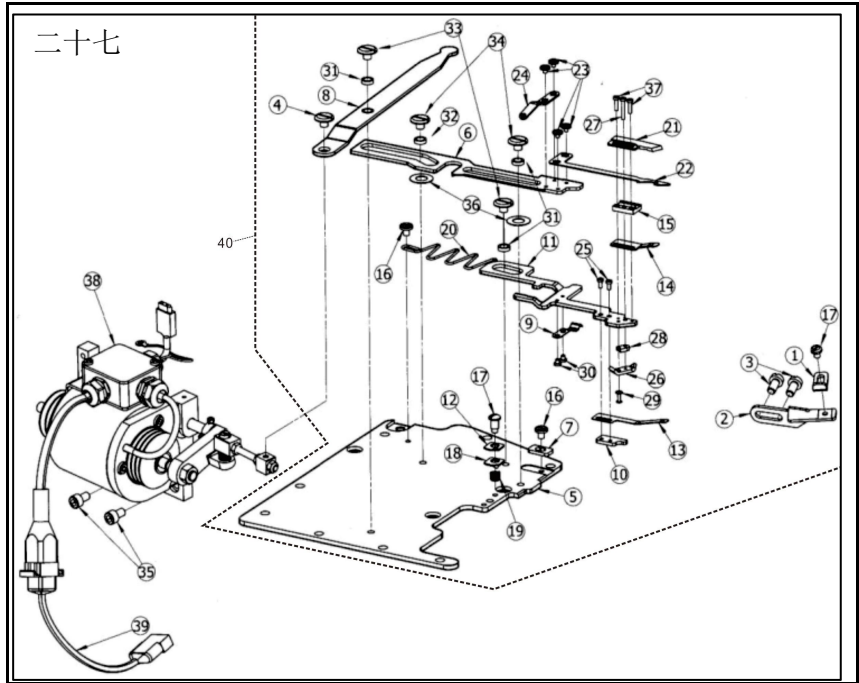
22. 机油进入眼睛会失明或失明，所以在使用时请戴防护眼镜以免机油进入眼睛。

57	BF320267138	螺钉	BOLT	1
58	BF32026256543	橡胶轮	UPPER ROLLER	1
59	BF32026256538	齿轮	UPPER TOOTHED ROLLER	1
61	BF320267083	螺钉	SCREW	3
62	BF32026HTL	后拖轮组件	PULLER ASS'Y	1



二十六、电机部件

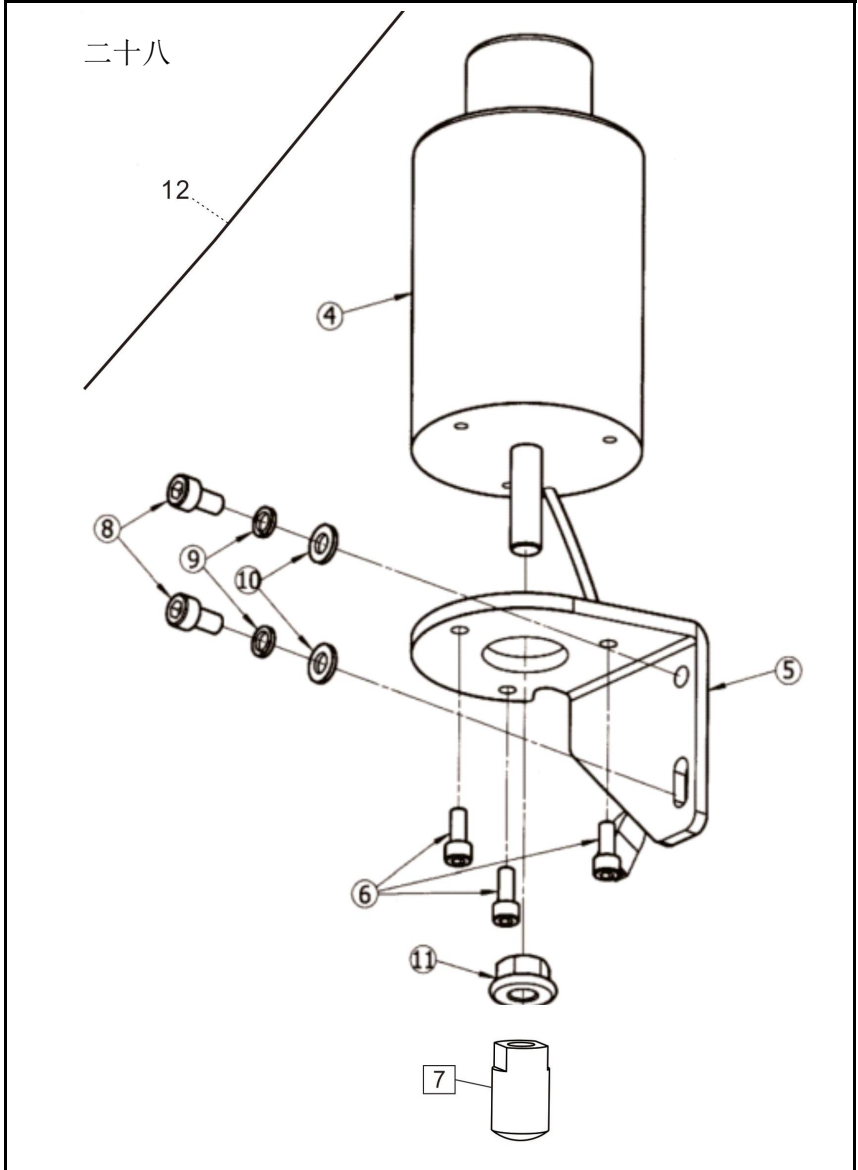
序号 NO.	品号 CODE	名称	NAME	数量 Number
1	BFW2561	下轴后轴	SHAFT	1
2	W2CDJZJ-1	电机座	BASE	1
3	W2CDJZJ-2	定子转子	MOTOR ROTOR	1
4	W2CDJZJ-3	螺钉	SCREW	4
5	W2CDJZJ-4	电机	MOTOR STATOR	1
6	BFW2560	上轴后轴	SHAFT	1
7	BW2CTMP	W2C编码盘	CODING DISC	1
8	BFP1CDK	主电控	CONTROLLER	1
9	SCJ2004	螺钉	SCREW	5
10	BW0421	上手轮	HAND WHEEL	1
11	BW0422	下手轮	HAND WHEEL	1



二十七、剪线电磁铁与下剪刀

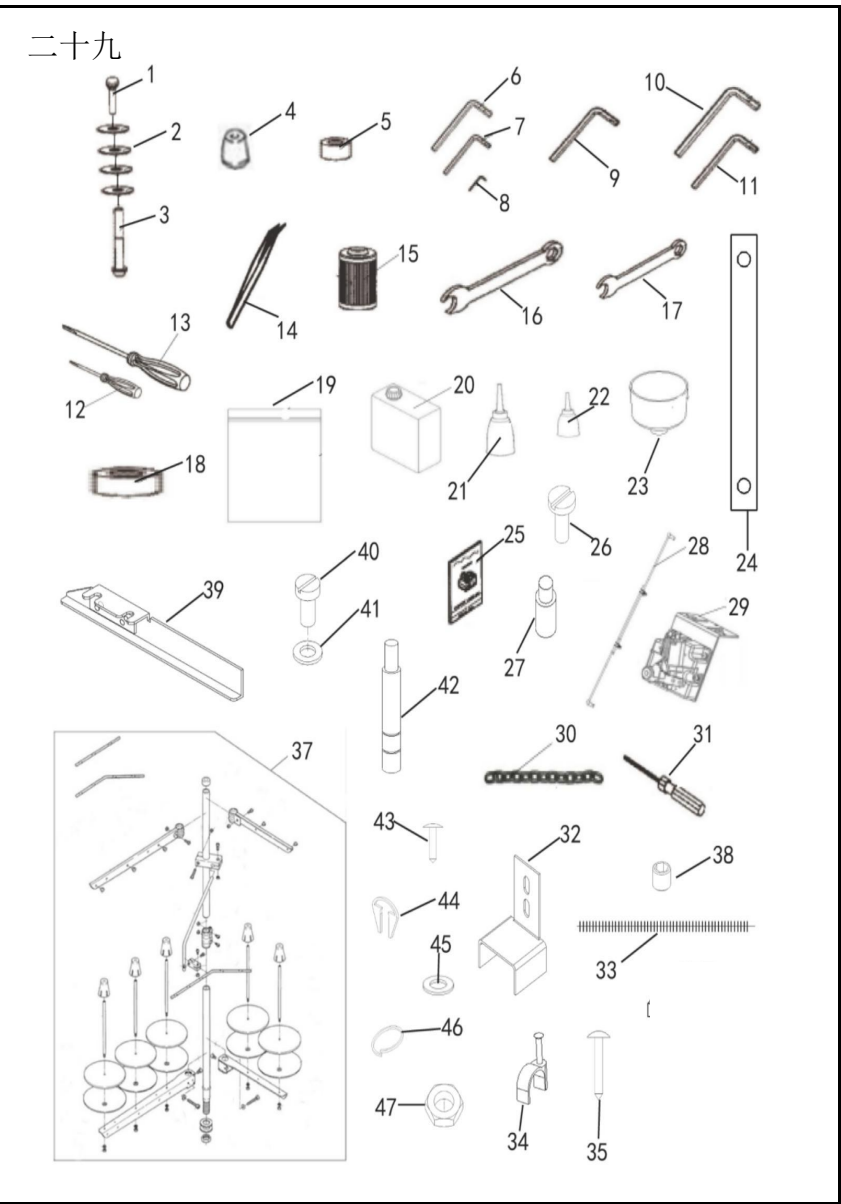
序号 NO.	品号 CODE	名称	NAME	数量 Number
1	BF32026KE355/DM	压板	PLATE	1
2	BF32026KE356/DM	压板	PLATE	1
3	BF32026007018A/P	螺钉	SCREW	2
4	BF32026TE1299	螺钉	SCREW	1
5	BF32026P/W600EUT-001-001	刀盘	CUTTER HEAD	1
6	BF32026P/W600EUT-001-005	下刀固定板	PLATE	1
7	BF32026P/W600EUT-001-003	垫片	SHIM	1
8	BF32026TE1631A	摆杆	SWING BAR	1
9	BF32026P/W600EUT-001-009	弹簧片	LEAF SPRING	1
10	BF32026P/W600EUT-001-010	垫块	CUSHION BLOCK	1
11	BF32026P/W600EUT-001-012	切刀台	CUTTER TABLE	1
12	BF32026P/W600EUT-001-016	垫片	SHIM	1
13	BF32026P/W600EUT-001-011	弹簧片	LEAF SPRING	1
14	BF32026P/W600EUT-001-007	弹簧片	LEAF SPRING	1
15	BF32026P/W600EUT-001-006	垫块	CUSHION BLOCK	1
16	BF32026TE014-01/P	螺钉	SCREW	1
17	BF32026TE1099/P	螺钉	SCREW	3
18	BF32026P/W600EUT-001-017	垫片	SHIM	1
19	BF32026P/W600EUT-001-026	弹簧	SPRING	1
20	BF32026TE1104/P	弹簧	SPRING	1
21	BF32026350218.5A	下切刀	LOWER CUTTER	1
22	BF32026350220.A	动刀	MOVE THE KNIFE	1
23	BF32026TF910.B	螺钉	SCREW	1
24	BF32026P/W600EUT-001-008	过线	LINE CROSSING	4

25	BF32026SM250/S	螺钉	SCREW	1
26	BF32026P/W600EUT-001-013	压板	PLATE	2
27	BF32026TE912.A	螺钉	SCREW	1
28	BF32026P/W600EUT-001-025	垫块	CUSHION BLOCK	1
29	BF32026GB/T873-1.4X6-20	铆钉	RIVET	1
30	BF32026SM230/S	螺钉	SCREW	1
31	BF32026TE1125C	垫圈	WASHER	2
32	BF32026TE1744A	垫圈	WASHER	3
33	BF32026VTE1743	螺钉	SCREW	1
34	BF32026TE1743.A	螺钉	SCREW	4
35	BF32026GB/T70.1-M6X16-12	螺钉	SCREW	2
36	BF32026P/W600EUT-001-002	垫片	SHIM	2
37	BF32026TE911.A	螺钉	SCREW	2
38	BFBPDCYZJ-JX	下(剪线)电磁铁组件 (600g)	ELECTROMAGNET	1
39	BF31016P/W600EUT-001-002	连接线	POWER CORD	1
40	BF32026P1XZZ-1	下剪刀组件	SLICE KNIFE COMPONENTS	1



二十八、抬压脚电磁铁

序号 NO.	品号 CODE	名称	NAME	数量 Number
4	TE2274	电磁铁	ELECTROMAGNET	1
5	BF31016P/W600ELFEB-003	电磁铁固定板	PLATE	1
6	BF31016GB/T70.1-M5X12-12	螺钉	SCREW	3
7	BF31016SDCT-7	连接头(塑料)	CONNECTOR	1
8	BF31016GB/T70.1-M6X16-12	螺钉	SCREW	2
9	BF31016GB/T93-6-65Mn-PH	弹垫	SHIM	2
10	BF31016GB/T97.1-6-140HV	垫片	SHIM	2
11	BF31016GB/T6177.1-M10-8	螺母	NUT	1
12	BWDCT-TY-1	上(抬压脚)电磁铁组件 (500g)	ELECTROMAGNET	1



二十九、附件部件

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	BF700M184	固定螺钉	SCREW	4
2	BF31016206337	垫片	SHIM	16
3	BF700M183	固定头	FIXED HEAD	4
4	BF310162063381	机头减震垫	NOSE SHOCK PAD	4
5	BF700M186	连接套	CONNECTING SLEEVE	4
6	SCJ6004	内六角扳手3mm	INNER HEXAGON SPANNER	1
7	SCJ6003	内六角扳手2.5mm	INNER HEXAGON SPANNER	1
8	SCJ6002	内六角扳手2mm	INNER HEXAGON SPANNER	1
9	SCJ6005	内六角扳手4mm	INNER HEXAGON SPANNER	1
10	SCJ6007	内六角扳手6mm	INNER HEXAGON SPANNER	1
11	SCJ6006	内六角扳手5mm	INNER HEXAGON SPANNER	1
12	BFB00ZBED	螺丝刀(中)	BOLT DRIVER	1
13	BFB00DBFD	螺丝刀(大)	BOLT DRIVER	1
14	BF700M1916	镊子	TWEEZERS	1
15	BF700M156	纸滤油器	PAPER OIL FILTER	1
16	BF700M197	7mm扳手	WRENCH	1
17	BF700M198	8mm扳手	WRENCH	1
18	BF31016205467	减震垫(薄)	SHOCK PAD (THIN)	4
19	BFB00FJD	附件袋	ACCESSORY BAG	1
20	BF700M193	硅油壶	SILICONE OIL POT	1
21	BFB00DYH	大油壶	BIG OIL POT	1
22	BF700M195	小油壶	SMALL OIL POT	1
23	BF31016YD	漏斗	OIL HOPPER	1
24	BF31016259000	承重板	BEARING PLATE	2
25	BF3101611JZ	UY128GAS-11#机针	NERDLE	4
26	BF310167027	螺钉	SCREW	2
27	BF310167093	螺钉	SCREW	4
28	KR3026	脚踏拉杆	PEDAL LEVER	1
29	12040012	脚踏开关组件	FOOT SWITCH ASSEMBLY	1
30	BF31016LT	链条、链钩组件	CHAIN	1
31	BF700M199	1.5mm内六角扳手	INNER HEXAGON SPANNER	1
32	BF31016206329	锁板	LOCKING PLATE	1
33	BF32026MG	毛根	HAIKY ROOT	1
34	SCJ6036	卡扣	CLASP	3
35	14060017	ST5×20自攻螺丝	SCREW	5
37	BF700M17	线架组件	CABLE RACK ASSEMBLY	1
38	BF310164554	螺钉 (M3×3)	SCREW	6
39	BF3202625023691	导布连接板	BRACKET ASSEMBLY	1
40	BF310167028	螺钉	SCREW	2
41	BF31016204585	垫圈	WASHER	2
42	BF32026207073	螺钉	SCREW	4
43	SCJ2081	自攻螺钉	SCREW	4
44	BF32026207074	卡簧	PLAT SPRING	4
45	SCJ3023	垫圈	WASHER	4