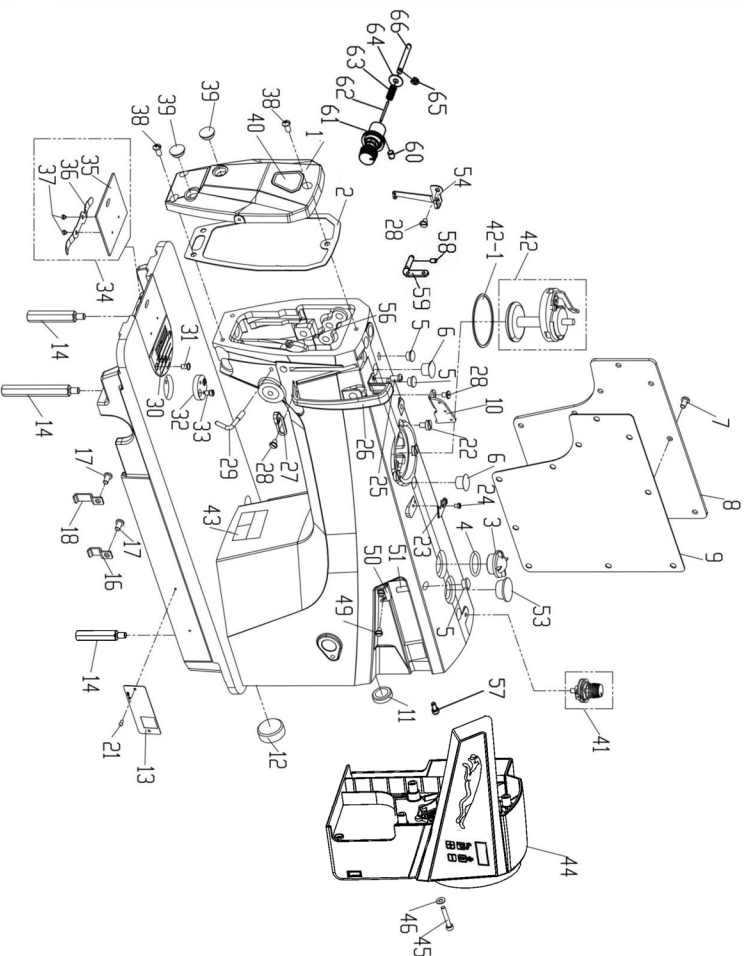




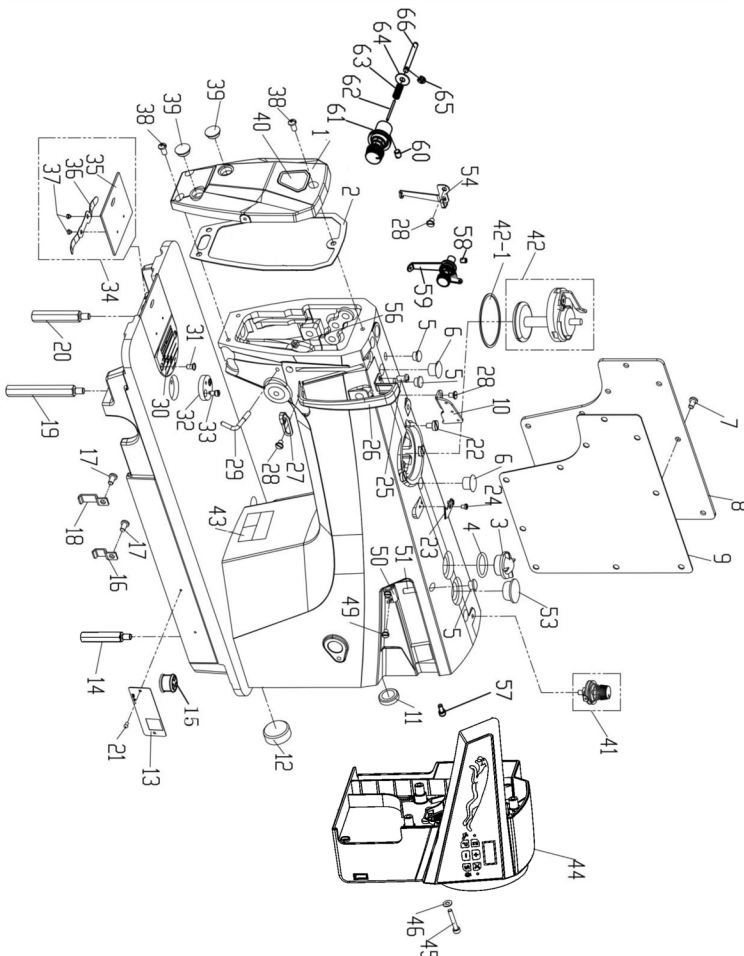
1·2 型

零件图册 Parts Manual

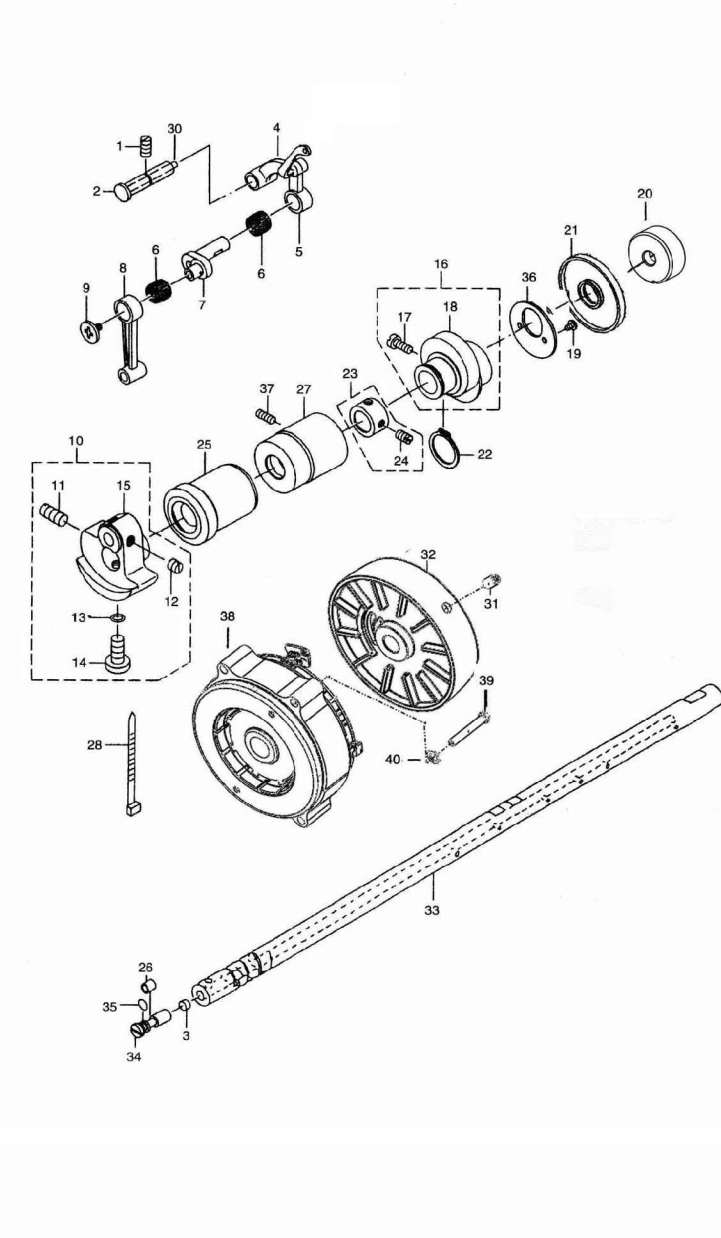
1.1 机壳·外装部件 (1型)
MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS



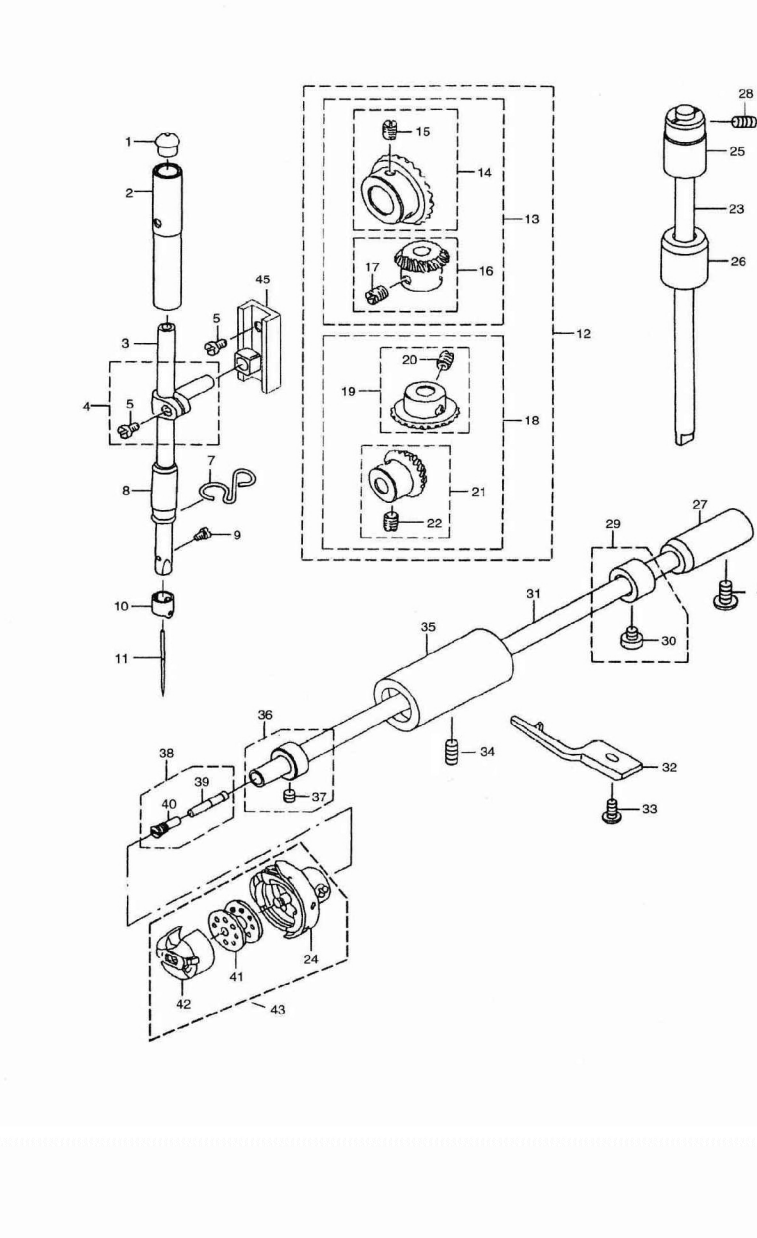
1.2 机壳·外装部件 (2型)
MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS



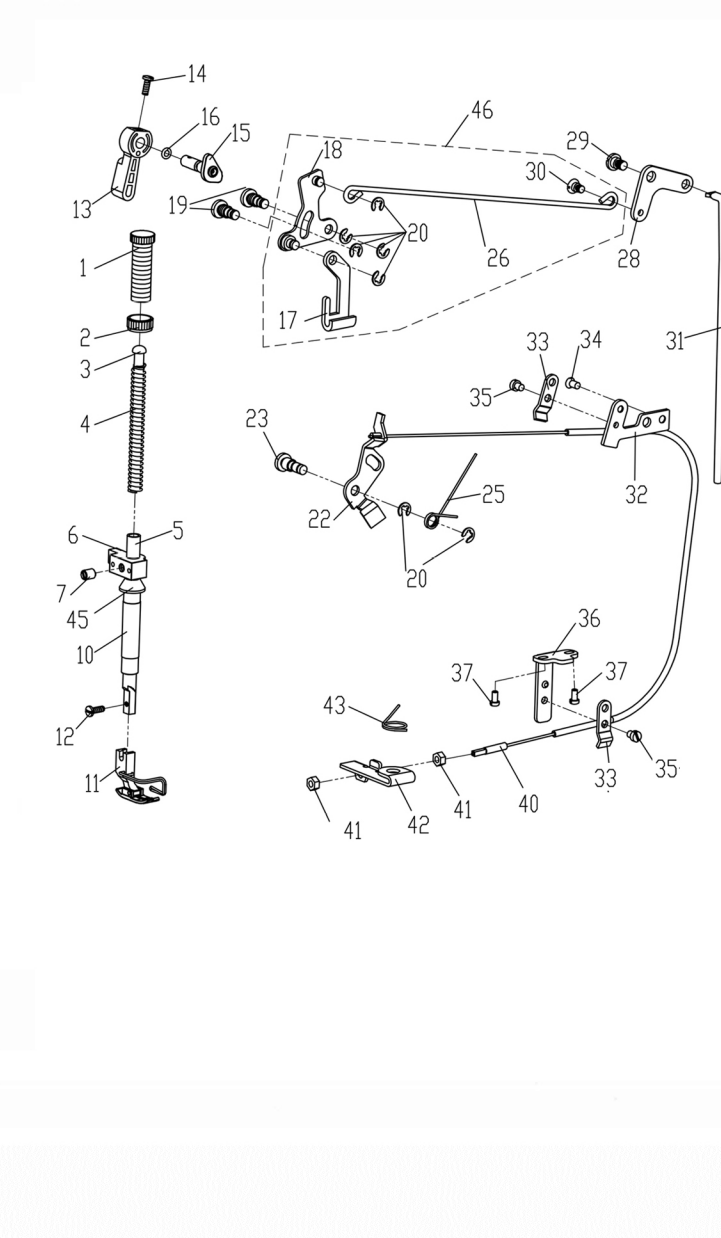
2.上轴・挑线部件
MAIN SHAFT&THREAD-UP LEVER COMPONENTS



3.针杆·竖轴・下轴部件
NEEDLE BAR, UPRIGHT SHAFT&HOOK DRIVING SHAFT COMPONENTS



4.压杆部件
HAND LIFTER COMPONENTS



序 号 Ref.No	件 号 Part No	名 称	Description	数量 QTY
1	PFQ511	面板	FACE PLATE	1
2	PFQ512	面板垫	FACE PLATE GASKET	1
3	PF5550824	油窗	OIL WINDOW	1
4	PF5550825	油窗 O 型圈	THRUST COLLAR ASM	1
5	PF5550113	挑线连杆销螺孔塞	RUBBER PLUG	3
6	PF5550112	针杆曲柄螺孔塞	RUBBER PLUG	2
7	PF555016	后盖板螺钉	SCREW 3/16X28 L=9	8
8	PFQ518	后盖板	SIDE PLATE	1
9	PFQ519	后盖板垫	SIDE PLATE GASKET	1
10	PFQ5110	三眼线勾	THREE EYELINER HOOK	1
11	PF5550114	送料调节器孔塞	RUBBER PLUG	1
12	PF5550115	下轴导孔塞	RUBBER PLUG	1
13	PF5550113	型号牌	MODEL PLATE	1
14	PF555013	底板支柱	BED SCREW STUD	4
16	PF99901511	电线压板 (短)	CORD HOLDER (S)	2
17	PF5550161	电线压板固定螺钉	SCREW 3/16X28 L=12	3
18	PF99901160	电线压板 (长)	CORD HOLDER (L)	1
21	PFQ1121	型号牌铆钉	POLE	2
22	PF90000131	绕线器紧固螺钉	SCREW 3/16X32 L=7	3
23	PF90000132	绕线切刀	THREAD CUTTER	1
24	PF68425K19	绕线切刀固定螺钉	SCREW 1/8X40 L=4	2
25	PF5550230	挑线杆护罩螺钉	SCREW 3/16X28 L=6	1
26	PF5550229	挑线杆护罩	THREAD TAKE-UP LEVER COVER	1
27	PF5550316	右线钩	RIGHT ARM THREAD GUIDE	1
28	PF5550317	右线钩螺钉	SCREW 11/64X40 L=6	3
29	PF5550316	大线钩	LARGE ARM THREAD GUIDE	1
30	PF5550636	针板	NEEDLE PLATE	1
31	PF5550637	针板螺钉	SCREW 11/64X40 L=8.5	2
32	PF03030118	卷边器座	RULER PLATE	1
33	PF5550117	卷边器座螺钉	SCREW 11/64X40 L=5	2
34	PF5550638	排板组件	SLIDE PLATE ASM	1
35	PF5550638	排板	SLIDE PLATE	1
36	PF5550638	排板簧	SPRING OF SLIDE PLATE	1
37	PF5550638	排板螺钉	SCREW	2
38	PF5550161	面板螺钉	SCREW 3/16X28 L=12	3
39	PF5550111	面板调节器螺孔塞	RUBBER PLUG	2
40	PFQ50140	面板装饰牌	PLATE	1
41	PFQ5141	挑线头线器组件	BOBBIN WINDER TENSION ASM	1
42	PF90000157	挑线器	BOBBIN WINDER	1
42-1	PF900001511	挑线器油封	OIL SEAL	1
43	PFQ1139	安全指示牌	SAFETY-INDICATING PLATE	1
44	PFQ1190	电机罩组件	PILLEY COVER ASM	1
45	PFQ50145	电机罩组件固定螺钉	SCREW M4 L=20	3
46	PFQ50146	电机罩组件固定螺钉垫片	WASHER	3
49	PFQ5149	支架固定螺钉	SCREW M4 L=5.5	2
50	PFQ5150	支架	STAND	1
51	PFQ5151	操作面板顶紧螺钉	SCREW M5 L=25	1
53	PF98000187	调节孔孔塞	RUBBER PLUG	1
54	PFQ5129	左线钩	LEFT ARM THREAD GUIDE	1
56	PF5550129	螺母	NUT 11/64X40	1
57	PF1310D239	地线紧固螺钉	SCREW M4	1
58	PF68425H33	二眼线钩螺钉	SCREW	1
59	PF5550314	二眼线钩	TWO-HOLE THREAD EYELET	1
60	PF5550330	夹线器螺钉	SCREW	1
61	PFQ531726	夹线器组件	THREAD TENSION ASM	1
62	PF5550330	松线钉	THREAD RELEASE PIN	1
63	PF5550334	松线辅助弹簧	TENSION RELEASE PIN SPRING	1
64	PFQ10153	垫片	WASHER	1
65	PF5550333	卡圈	E-RING	1
66	PF90000329	松线辅助钉	TENSION RELEASE SUPPORTING PIN	1

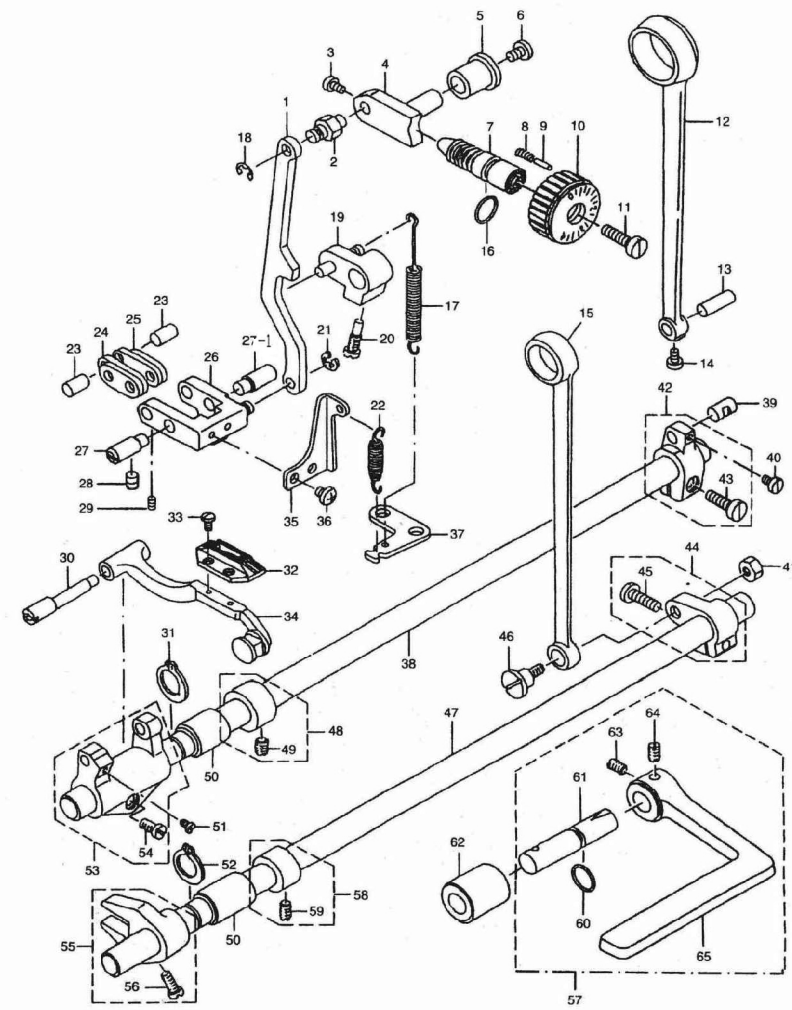
序 号 Ref.No	件 号 Part No	名 称	Description	数量 QTY
1	PFQ511	面板	FACE PLATE	1
2	PFQ512	面板垫	FACE PLATE GASKET	1
3	PF5550824	油窗	OIL WINDOW	1
4	PF5550825	油窗 O 型圈	THRUST COLLAR ASM	1
5	PF5550113	挑线连杆销螺孔塞	RUBBER PLUG	1
6	PF5550112	针杆曲柄螺孔塞	RUBBER PLUG	2
7	PF555016	后盖板螺钉	SCREW 3/16X28 L=9	8
8	PFQ518	后盖板	SIDE PLATE	1
9	PFQ519	后盖板垫	SIDE PLATE GASKET	1
10	PFQ5110	三眼线勾	THREE EYELINER HOOK	1
11	PF5550114	送料调节器孔塞	RUBBER PLUG	1
12	PF5550115	下轴导孔塞	RUBBER PLUG	1
13	PF5550113	型号牌	MODEL PLATE	1
14	PF555013	底板支柱	BED SCREW STUD	2
15	PFQ20115	电线过线套 (一孔)	NEEDLE BEARING (ONE HOLE)	1
16	PF99901511	电线压板 (短)	CORD HOLDER (S)	2
17	PF5550161	电线压板固定螺钉	SCREW 3/16X28 L=12	2
18	PF99901160	电线压板 (长)	CORD HOLDER (L)	1
19	PF90000120	底板支柱 (中)	BED SCREW STUD (M)	1
20	PF90000121	底板支柱 (长)	BED SCREW STUD (M)	1
21	PFQ1121	型号牌铆钉	POLE	2
22	PF90000131	绕线器紧固螺钉	SCREW 3/16X32 L=7	3
23	PF90000132	绕线切刀	THREAD CUTTER	1
24	PF68425K19	绕线切刀固定螺钉	SCREW 1/8X40 L=4	2
25	PF5550230	挑线杆护罩螺钉	SCREW 3/16X28 L=6	1
26	PF5550229	挑线杆护罩	THREAD TAKE-UP LEVER COVER	1
27	PF5550316	右线钩	RIGHT ARM THREAD GUIDE	1
28	PF5550317	右线钩螺钉	SCREW 11/64X40 L=6	3
29	PF5550316	大线钩	LARGE ARM THREAD GUIDE	1
30	PF5550636	针板	NEEDLE PLATE	1
31	PF5550637	针板螺钉	SCREW 11/64X40 L=8.5	2
32	PF03030118	卷边器座	RULER PLATE	1
33	PF5550117	卷边器座螺钉	SCREW 11/64X40 L=5	2
34	PF5550638	排板组件	SLIDE PLATE ASM	1
35	PF5550638	排板	SLIDE PLATE	1
36	PF5550638	排板簧	SPRING OF SLIDE PLATE	1
37	PF5550638	排板螺钉	SCREW	2
38	PF5550161	面板螺钉	SCREW 3/16X28 L=12	3
39	PF5550111	面板调节器螺孔塞	RUBBER PLUG	2
40	PFQ50140	面板装饰牌	PLATE	1
41	PFQ5141	挑线头线器组件	BOBBIN WINDER TENSION ASM	1
42	PF90000157	挑线器	BOBBIN WINDER	1
42-1	PF900001511	挑线器油封	OIL SEAL	1
43	PFQ1139	安全指示牌	SAFETY-INDICATING PLATE	1
44	PFQ20190	电机罩组件	PILLEY COVER ASM	1
45	PFQ50145	电机罩组件固定螺钉	SCREW M4 L=20	3
46	PFQ50146	电机罩组件固定螺钉垫片	WASHER	3
49	PFQ5149	支架固定螺钉	SCREW M4 L=5.5	2
50	PFQ5150	支架	STAND	1
51	PFQ5151	操作面板顶紧螺钉	SCREW M5 L=25	1
53	PF98000187	调节孔孔塞	RUBBER PLUG	1
54	PFQ5129	左线钩	LEFT ARM THREAD GUIDE	1
56	PF5550129	螺母	NUT 11/64X40	1
57	PF1310D239	地线紧固螺钉	SCREW M4	1
58	PF68425H33	上夹线器螺钉	SCREW	1
59	PFQ531216	上夹线器	UPPER THREAD CLIPPING DEVICE	1
60	PF5550330	夹线器螺钉	SCREW	1
61	PFQ531726	夹线器组件	THREAD TENSION ASM	1
62	PF5550330	松线钉	THREAD RELEASE PIN	1
63	PF5550334	松线辅助弹簧	TENSION RELEASE PIN SPRING	1
64	PFQ10153	垫片	WASHER	1
65	PF5550333	卡圈	E-RING	1
66	PF90000329	松线辅助钉	TENSION RELEASE SUPPORTING PIN	1

序 号 Ref.No	件 号 Part No	名 称	Description	数量 QTY
1	PF555022	挑线连杆销螺钉	SCREW 15/64X28 L=10.5	1
2	PF5550225	挑线连杆销	THREAD TAKE-UP CRANK SHAFT	1
3	PF5550211	曲柄油量限制毡	ROLLER FELT	1
4	PF55502211	挑线连杆	THREAD TAKE-UP LEVER	1
5	PF55502212	挑线连杆分组件	THREAD TAKE-UP LEVER ASM	1
6	PF555022404	挑线杆滚针轴承	NEEDLE BEARING	2
7	PF55502201	挑线曲柄部件	NEEDLE BAR CRANK	1
8	PF555031	针杆连杆	NEEDLE BAR CRANK ROD	1
9	PF5550228	挑线曲柄左旋螺钉	LEFT SCREW 9/64X40 L=4.8	1
10	PF5550218	针杆曲柄组件	COUNTER WEIGHT ASM	1
11	PF5550625	挑线曲柄定位螺钉	SCREW 9/32X28 L=16	1
12	PF5550216	定位螺钉 O 型圈	SCREW 1/4X40 L=6	2
13	PF5550217	针杆曲柄固定螺钉	RUBBER RING	1
14	PF5550215	针杆曲柄	SCREW 9/32X28 L=15.5	1
15	PF5550215	针杆曲柄	COUNTER WEIGHT	1
16	PF5550631	送料偏心轮组件	FEED DRIVE ECCENTRIC CAM ASM	1
17	PF55506201	送料偏心轮	SCREW 1/4X40 L=13	2
18	PF555065	送料偏心轮盖板螺钉	FEED DRIVE ECCENTRIC CAM	1
19	PF555065	送料偏心轮盖板螺钉	SCREW 9/64X40 L=6	2
20	PF9802DP0205	上轴后盖	MAIN SHAFT BEHIND BUSHING ASM	1
21	PF90000210	上轴油封	OIL SEAL	1
22	PF5550652	拍牙连杆轴挡圈	SNAP RING	1
23	PF5550628	上轴挡圈组件	THRUST COLLAR ASM	1
24	PF5550625	上轴挡圈螺钉	SCREW 1/8X40 L=6	2
25	PF90000207	上轴前轴套	MAIN SHAFT FRONT BUSHING ASM	1
26	PF5550212	曲柄油量调节销	OIL ADJUSTING COLLAR	1
27	PF5550628	上轴中轴套	BUSHING INTERMEDIATE	1
28	14160020	电线夹	CABLE BAND	1
29	PF5550226	挑线连杆销毡毡	THREAD TAKE-UP CRANK SHAFT FELT	1
30	PF17905033	手轮螺钉	SCREW 15/64X28 L=10	1
31	PF9802DP0221	手轮	HAND WHEEL	1
32	PF9802DP0201	上轴	MAIN SHAFT	1
33	PF5550213	上轴油量调节销	OIL AMOUNT ADJUSTING PIN	1
34	PF5550214	上轴油量调节销 O 型圈	RUBBER RING	1
35	PF555064	送料偏心轴盖板	THRUST COLLAR	1
36	PF555029	上轴中轴套螺钉	SCREW	1
37	PF9802DP0219	无壳电机组件	MOTOR ASM	1
38	PFQ1239	电机安装螺钉	SCREW	4
39	PFQ1240	电机安装螺钉垫片	WASHER	4

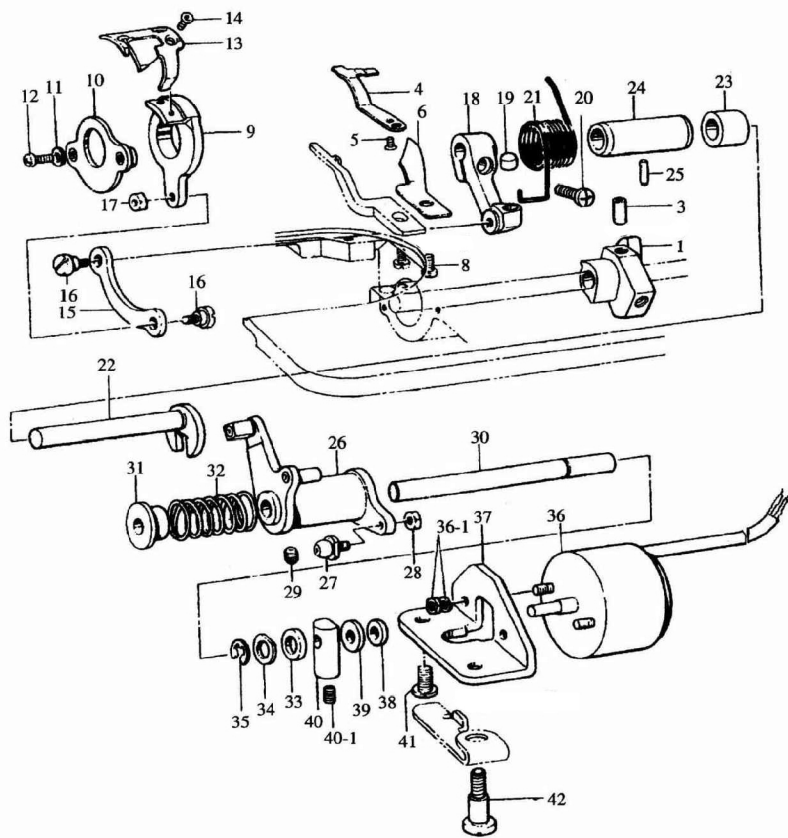
序 号 Ref.No	件 号 Part No	名 称	Description	数量 QTY
1	PF555037	针杆上孔塞	CAP	1
2	PF555036	针杆上套	NEEDLE BAR BUSHING UPPER	1
3	PF90000303	针杆	NEEDLE BAR	1
4	PF555044	针杆连接柱组件	NEEDLE ROD HOLDER ASM	1
5	PF55500223A	针杆连接柱螺钉	SCREW 9/64X40 L=7.5	3
6	PF90010311	针杆连接柱滑块	SLIDE BLOCK	1
7	PF5550311	针杆下套	NEEDLE BAR THREAD GUIDE	1
8	PF555038	针杆导架	NEEDLE BAR BUSHING LOWER	1
9	PF5550312	针杆导架	SCREW 1/8X44 L=4.8	1
10	PF5550311	针杆线钩	NEEDLE BAR THREAD GUIDE	1
11	PF5550311	针杆线钩	NEEDLE DBX1#14	1
12	PF5550412	活压脚部件	GEAR & PINION ASM	1
13	PFQ5413	压脚扳手	GEAR & PINION ASM UPPER	1
14	PF5550412	压脚扳手螺钉	SCREW 1/4X40 L=8	2
15	PF90000415	压脚扳手轴 O 型圈	PINION ASM	1
16	PF5550416	压脚扳手轴 O 型圈	SCREW 1/4X40 L=8	1
17	PF90000417	压脚升降板	GEAR & PINION ASM LOWER	1
18	PF9000041801	压脚前杆杆部件	SCREW 1/4X40 L=8	2
19	PF5550419	前杆杆螺钉	GEAR ASM	1
20	PFQ50420	螺钉销开口挡圈	SCREW 1/4X40 L=8	2
21	PF5550519	下轴伞齿轮组件	PINION ASM	1
22	PF5550519	下轴伞齿轮	SCREW 1/4X40 L=8	2
23	PF5550524	针板	UPRIGHT SHAFT	1
24	PF555051078	旋梭	HOOK ASM	1
25	PF90000521	针板上轴套	UPRIGHT SHAFT BUSHING UPPER	1
26	PF90000520	针板下轴套	UPRIGHT SHAFT BUSHING LOWER	1
27	PF90000513	针板上轴套	BUSHING REAR	1
28	PF90000513	针板上轴套	SCREW 3/16X28 L=7	1
29	PF5550429	后杆轴位螺钉	THRUST COLLAR ASM	1
30	PF5550430	后杆轴位螺钉	HINGE SCREW	1
31	PF5550431	后杆轴位螺钉	CONNECTING ROD VERTICAL	1
32	PF90000432	软管支架板	WIRE HOLDER BRACKET (UPPER)	1
33	PF90000438	软管压板	WIRE HOLDER	2
34	PF5550637	旋梭定位钩	BOBBIN CASE HOLDER	1
35	PF5550637	旋梭定位钩螺钉	SCREW 11/64X40 L=9.5	1
36	PF555029	下轴前轴套	SCREW 15/64X28 L=8	1
37	PF90000510	下轴前轴套	LOWER SHAFT FRONT METAL	1
38	PF6150406	下轴挡油圈组件	THRUST COLLAR ASM	1
39	PF5550511	下轴挡油圈螺钉	SCREW 11/64X40 L=3.5	2
40	PF55505901	下轴限油毡	OIL WICK	1
41	PF555058	下轴限油毡螺钉	OIL SEAL SCREW	1
42	PF5550583	梭心	BOBBIN	1
43	PF5550582	梭壳	BOBBIN CASE	1
44	PF555029	旋梭梭壳组件	HOOK BOBBIN CASE ASM	1
45	PF90010331	下轴后轴套螺钉	SCREW 15/64X28 L=8	1
46	PF90010331	针杆连接柱滑块座	SLIDE BLOCK BASE	1

序 号 Ref.No	件 号 Part No	名 称	Description	数量 QTY
1	PFQ541	调压螺钉	PRESSER SPRING REGULATOR	1
2	PFQ542	调压螺母	NUT 1/2-28	1
3	PF555043	调压导杆	PRESSER GUIDE BAR	1
4	PF555044	调压簧	PRESSER SPRING	1
5	PF555045	压杆	PRESSER GUIDE BAR	1
6	PF90000406	压杆导架	NEEDLE BAR GUIDE BRACKET	1
7	PF555047	压杆导架螺钉	SCREW	1
10	PF5550410	压杆轴套	PRESSER BAR BUSHING LOWER	1
11	PF888056D411	压杆轴套	PRESSER FOOT ASM	1
12	PF5550412	活压脚部件	SCREW 9/64-40 L=9.5	1
13	PFQ5413	压脚扳手	HAND LOFTER	1
14	PF5550412	压脚扳手螺钉	SCREW 9/64-40 L=8.5	1
15	PF90000415	压脚扳手轴 O 型圈	HAND LOFTER CAM ASM	1
16	PF5550416	压脚扳手轴 O 型圈	RUBBER RING	1
17	PF90000417	压脚升降板	LIFTING LEVER	1

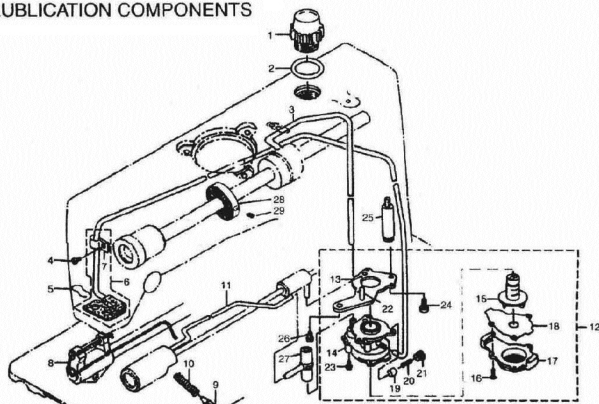
5.送料部件
FEED MECHANISM COMPONENTS



6.剪线分组件 Thread trimmer components (2型有)
(旋刀组件 ROUND KNIFE COMPONENTS)

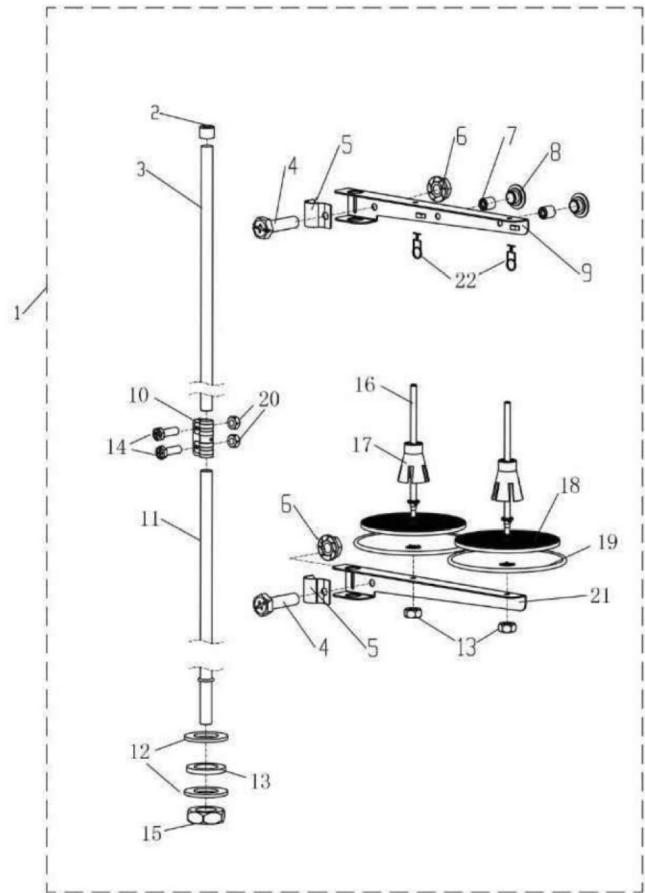


7.润滑部件
OIL LUBRICATION COMPONENTS

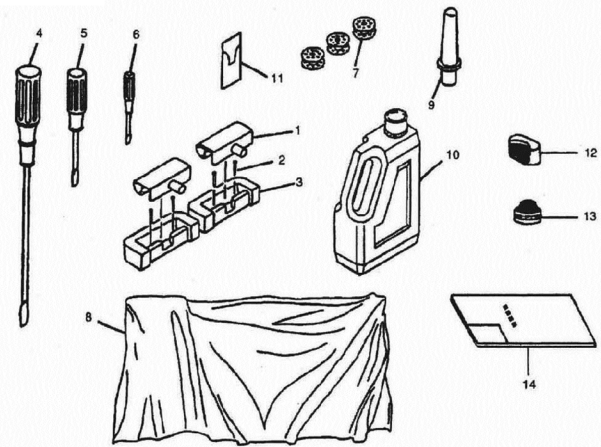


序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF5550824	油窗	OIL SIGHT WINDOW	1
2	PF5550825	油窗 O 型圈	RUBBER RING	1
3	PF90001021	上轴供油管	MAIN SHAFT OIL TUBE	1
4	PF5550230	回油管夹螺钉	SCREW 3/16X28 L=6	1
5	PF5550831	回油毡夹	OIL FELT PRESSER	1
6	PF5550830	回油管组件	OIL RETURN TUBE ASM	1
7	PF5550827	回油管夹	HOLDER	1
8	PF5550627	送料轴油线	OIL WICK	1
9	PF90001023	旋梭油量调节螺钉	OIL ADJUSTING SCREW	1
10	PF90001024	旋梭油量调节簧	SPRING	1
11	PF5550819	旋梭供油管	OIL TUBE	1
12	PF555081	油泵部件	LUBRICATING OIL PUMP ASM	1
13	PF555082	油泵安装板	OIL PUMP INSTALLING BASE	1
14	PF555084	油泵叶轮	OIL PUMP	1
15	PF555086	油泵叶轮	OIL PUMP IMPELLER	1
16	PF555089	油泵盖螺钉	SCREW D=3 L=10	3
17	PF555088	油泵盖	LUBRICATING OIL PUMP COVER	1
18	PF555087	油泵叶轮托板	OIL PUMP IMPELLER COVER	1
19	PF5550811	回油柱塞	PLUNGER	1
20	PF5550812	柱塞簧	PLUNGER SPRING	1
21	PF5550813	柱塞螺钉	PLUNGER SCREW	1
22	PF5550810	下轴供油管	HOOK DRIVING SHAFT OIL TUBE	1
23	PF5550814	油泵安装螺钉	SCREW M3 L=8	3
24	PF555056	螺钉连接螺钉	SCREW 11/64X40 L=9.5	1
25	PF5550815	油泵连接螺钉	OIL PUMP SUPPORT LARGE	1
26	PF5550823	油泵螺钉	SCREW 15/64X28 L=12	1
27	PF5550817	供油管接头	RUBBER JOINT	1
28	PF90000237	绕线器驱动轮	BOBBIN PULLEY	1
29	PF68425H33	绕线器驱动轮螺钉	SCREW	2

9.过线架部件
THREAD STAND COMPONENTS



10.附件
ACCESSORIES



序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF5550101	机头连接钩组件	MACHINE HINGE PLATE ASM	2
2	PFQ61305	机头连接钩座钉	NAIL	4
3	PF5550102	机头连接钩座	MACHINE HINGE PLATE	2
4	PF5550106	螺丝刀 (大)	SCREW DRIVER LARGE	1
5	PF5550107	螺丝刀 (中)	SCREW DRIVER MEDIUM	1
6	PF5550108	螺丝刀 (小)	SCREW DRIVER SMALL	1
7	PF555053	核心	BOBBIN	3
8	PF5550102001	机头罩	MACHINE HEAD COVER	1
9	PF55501021	机头支柱	MACHINE REST COVER	1
10	PF55501022	油箱部件	OIL RESERVOIR ASM	1
11	PFQ11014	机针	NEEDLE DBX1 #14	1包
12	PF555099	防震垫 (A)	QUAKEPROOF WASHER A	1
13	PF555098	防震垫 (B)	QUAKEPROOF WASHER B	1
14	PFQ11014	说明书	INSTRUCTION BOOK	1

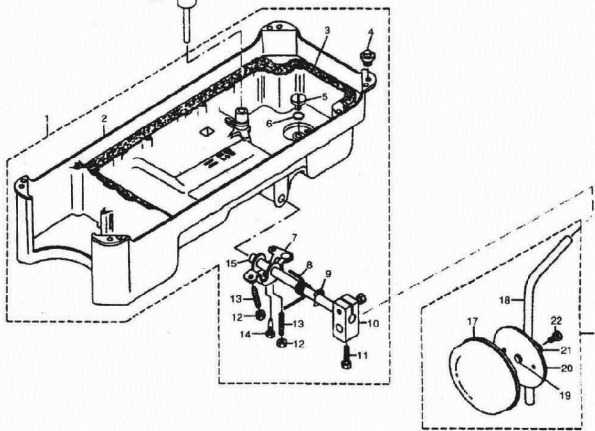
5.送料部件

序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF9802DP0713	倒送料连杆	FEED ADJUST ROD	1
2	PF90000710	倒送料连杆销	FEED REGULATOR PIN	1
3	PF5550711	连杆销螺钉	SCREW 9/64X40 L=6	2
4	PF9802DP0707	送料调节手	FEED REGULATOR	1
5	PF555078	送料调节器轴套	FEED REGULATOR BUSHING	1
6	PF555079	送料调节器紧固螺钉	SCREW 3/16X28 L=7	1
7	PFQ576	送料调节器螺栓	FEED REGULATOR SCREW	1
8	PF555076	送料距锁合簧	SPRING	1
9	PF9800070401	送料距锁合销	FEED ADJUST PIN	1
10	PFQ572	送料距旋钮	FEED DIAL	1
11	PFQ571	送料距旋钮螺钉	SCREW 3/16X28 L=18	1
12	PF555066	送料连杆	ROCKER SHAFT CONNECTING ROD	1
13	PF555067	送料连杆销	WALKING FOOT LONG PIN	1
14	PF555068	送料连杆螺钉	SCREW 9/64X40 L=4	1
15	PF5550649	抬牙连杆	CONNECTING ROD	1
16	PF555074	送料调节螺栓 O 型圈	RUBBER RING	1
17	PF5550722	摆动板复位簧	FEED REVERSE SPRING	1
18	PF5550427	倒送料连杆销挡圈	E-RING 5	1
19	PF90000721	倒送料曲柄组件	FEED REVERSE ARM ASM	1
20	PF5550721	倒送料曲柄螺钉	SCREW	1
21	PF5550427	倒送料连杆挡圈	E-RING 5	1
22	PF5550722	倒送料拉簧	SPRING	1
23	PF5550611	短摆动板连接销	WALKING FOOT SHORT PIN	2
24	PF5550609	送料长连接板	CONNECTING LINK LONG PIN	2
25	PF555060901	送料短摆动板	CONNECTING LINK SHORT PIN	2
26	PF5550613	送料摆动板座组件	FEED ADJUST LINK ASM	1
27	PF5550614	送料摆动板座左销	ADJUSTING LINK PULCRUM SHAFT	1
28	PF5550616	送料摆动板座右销	ADJUSTING LINK PULCRUM SHAFT	1
29	PF6150326	左右销螺钉	SCREW 15/64X28 L=7	2
30	PF555068	送料销螺钉	SCREW 9/64X40 L=4	1
31	PF5550632	牙架销	FEED BAR SHAFT	1
32	PF5550634	送料轴挡圈	RETAINING RING	1
33	PF5550634	送料牙	FEED DOG	1
34	PF5550635	送料牙螺钉	SCREW 1/8X44 L=6	2
35	PF5550628	牙架部件	FEED BAR ASM	1
36	PF5550724	摆动板复位簧	ADJUSTING LINK SPRING GUIDE	1
37	PF6150304	复位板紧固螺钉	SCREW 11/64X40 L=5	2
38	PF98000717	拉簧固定板	FEED SPRING HOOD	1
39	PF5550622	送料轴	FEED ROCKER SHAFT	1
40	PF5550619	送料曲柄销	WALKING FOOT MIDDLE PIN	1
41	PF555068	曲柄销螺钉	SCREW 9/64X40 L=6	1
42	PF5550651	抬牙边杆轴位螺母	NUT 9/32X28	1
43	PF5550618	送料曲柄组件	FEED ROCKER SHAFT CRANK ASM	1
44	PF555068	送料曲柄螺钉	SCREW 3/16X28 L=15.5	1
45	PF5550647	抬牙后曲柄组件	LIFTING ROCKER ASM	1
46	PF5550648	抬牙后曲柄螺钉	SCREW 3/16X28 L=14	1
47	PF5550650	抬牙连杆轴位螺母	HINGE SCREW	1
48	PF5550644	抬牙轴	FEED DRIVING SHAFT	1
49	PF5550653	抬牙轴挡圈组件	THRUST COLLAR ASM	1
50	PF5550625	送料轴挡圈螺钉	SCREW 1/4X40 L=6	1
51	PF5550626	送料轴前轴套	FEED ROCKER SHAFT BUSHING	2
52	PF5550633	牙架销螺钉	SCREW 11/64X40 L=7	2
53	PF5550652	抬牙轴轴用挡圈	RETAINING RING	1
54	PF5550628	牙架座组件	FEED BAR CRANK ASM	1
55	PF5550629	牙架座螺钉	SCREW 3/16X28 L=14	1
56	PF5550642	抬牙叉曲柄组件	DRIVING SHAFT CRANK ASM	1
57	PF6150607	抬牙叉曲柄螺钉	SCREW 11/64X40 L=10.5	1
58	PF5550653	倒送料扳手组件	REVERSE FEED CONTROL LEVER ASM	1
59	PF6150304	抬牙轴挡圈	THRUST COLLAR ASM	1
60	PF5550715	抬牙轴挡圈螺钉	SCREW 1/4X40 L=6	2
61	PF90000723	倒送料轴 O 型圈	RUBBER RING	1
62	PF5550716	倒送料轴轴套	FEED REVERSE SHAFT	1
63	PF5550330	倒送料扳手螺钉	FEED LEVER METAL	1
64	PF5550718	倒送料扳手定位螺钉	SCREW 1/4X40 L=8.5	1
65	PFQ1565	倒送料扳手	SCREW 1/4X40 L=10	1
		倒送料扳手	REVERSE FEED CONTROL LEVER	1

6.剪线分组件 (旋刀组件) (2型有)

序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF90008101	剪线凸轮	THREAD TRIMMER CAM	1
2	PF90008103	剪线凸轮螺钉	SCREW	2
3	PF90008104	定刀	COUNTER KNIFE	1
4	PF68425H26	定刀固定螺钉	SCREW	1
5	PF90008106	分线器	DISPART THREAD SHUTTLE	1
6	PF90008108	分线器固定螺钉	SCREW	1
7	PF90008109	动刀架	ROUND KNIFE BRACKET	1
8	PF90008110	刀架压板组件	KNIFE HOLDER ASM	1
9	PF5550630	刀架压板垫圈	WASHER	2
10	PF90008112	刀架压板螺钉	SCREW	2
11	PF90008113	动刀	ROUND KNIFE	1
12	PF90008114	动刀固定螺钉	SCREW	2
13	PF90008115	刀轴连杆	KNIFE SHAFT CRANK ROD	1
14	PF90008116	刀轴连杆螺钉	SCREW	2
15	PF90008117	刀轴连杆螺母	NUT	1
16	PF90008118	切线驱动曲柄	TRIMMING CRANK	1
17	PF90008120	切线驱动曲柄止动块	BLOCK	1
18	PF90008121	复位簧	SCREW	1
19	PF90008122	切线驱动曲柄轴	REPLACE SPRING	1
20	PF90008123	驱动曲柄轴短套	TRIMMING CRANK SHAFT	1
21	PF90008124	切线轴套	SHORT BUSHING	1
22	PF55506461	切线轴套紧定螺钉	BUSHING	1
23	PF90008126	切线轴套紧定螺钉	SCREW	1
24	PF90008126	切线轴套紧定螺钉	TRIMMING CAM CRANK ASM	1
25	PF90008126	滚柱轴分组件	ROLLER BEARING SHAFT ASM	1
26	PF90008129	螺母	NUT	1
27	PF90008130	切线凸轮曲柄紧定螺钉	SCREW	1
28	PF90008131	切刀驱动轴	TRIMMING SHAFT	1
29	PF90008132	扣簧端盖	SPRING COVER	1
30	PF90008132	剪线电磁铁复位簧	SPRING	1
31	PF90008133	剪线电磁铁垫圈	WASHER	1
32	PF90008134	剪线电磁铁轴套	CLIP	1
33	PF9802804	切线驱动轴卡圈	WASHER	1
34	PF9802804	剪线电磁铁组件	THREAD TRIMMER SOLENOID ASM	1
35	PF9802804	螺母 (M4)	NUT	2
36	PF9802804	螺母 (M4)	NUT	2
37	PF9802804	螺母 (M4)	NUT	2
38	PF9802804	螺母 (M4)	NUT	2
39	PF9802804	螺母 (M4)	NUT	2
40	PF9802804	螺母 (M4)	NUT	2
41	PF9802804	螺母 (M4)	NUT	2
42	PF9802804	螺母 (M4)	NUT	2

8.油盘部件
OIL RESERVOIR COMPONENTS

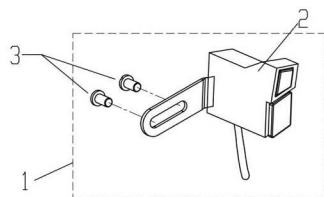


序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF555092	油盘部件	OIL RESERVOIR ASM	1
2	PF555092	油盘	OIL RESERVOIR	1
3	PF555093	油盘垫	OIL RESERVOIR GASKET	1
4	PF555099	机头垫	RUBBER CUSHION	4
5	PF555095	排油孔螺钉	SCREW 5/16X24 L=7	1
6	PF555096	排油孔螺钉 O 型圈	RUBBER RING	1
7	PF5550912	抬压脚双向曲柄	KNEE LIFTING ROTATING ARM	1
8	PF5550916	双向曲柄扭簧	SPRING	1
9	PF5550918	抬压脚轴开口挡圈	E-RING 10	1
10	PF5550919	抬压脚轴杆接头	VERTICAL SHAFT FITTING ARM	1
11	PF5550930	操纵杆接头螺钉	SCREW	2
12	PF5550915	双向曲柄限位调节螺母	NUT M6	2
13	PF5550914	双向曲柄限位调节螺钉	SCREW M6 L=30	2
14	PF5550913	双向曲柄螺钉	SCREW M6 L=17.5	1
15	PF5550917	抬压脚轴	KNEE PRESS CROSS SHAFT	1
16	PF5550924	操纵杆部件	KNEE PAN PLATE ASM	1
17	PF5550924	操纵杆垫圈	KNEE PAN PLATE COVER	1
18	PF5550922	操纵杆	KNEE PAN UPRIGHT SHAFT	1
19	PF5550925	操纵杆垫圈	KNEE PAN PLATE RUBBER	1
20	PF5550923	操纵杆	KNEE PAN PLATE	1
21	PF5550926	操纵杆接头	KNEE PAN PLATE SUPPORT	1
22	PF5550927	杆头螺钉	SCREW M6 L=12	1
23	PF5550911	抬压脚顶销	KNEE LIFTER PUSH ROD	1

9.过线架部件

序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF55501127	过线架组件	THREAD STAND AMS.	1
2	PF55501127	排管套	COLUMN CAP	1
3	PF55501127	线架上排管	COLUMN PIPE (UPPER)	1
4	PF55501127	线架螺钉	SCREW	2
5	PF55501127	线架螺母	NUT	2
6	PF55501127	法兰花齿螺母	THREAD GUIDE ARM JOINT	2
7	PF55501127	过线管	THREAD GUIDE PIPE	2
8	PF55501127	过线管套	THREAD GUIDE BUSHING	2
9	PF55501127	上过线架	THREAD HANGER (2 SPOOLS TUPE)	1
10	PF55501127	排管夹	COLUMN PIPE CONNECTOR	1
11	PF55501127	线架上排管	COLUMN PIPE (UPPER)	1
12	PF55501127	线架螺母	NUT	2
13	PF55501127	橡胶垫圈	WASHER	1
14	PF55501127	排管夹螺钉	SCREW	2
15	PF55501127	下过线架螺母	NUT	1
16	PF55501127	线轴	SPOOL PIN	2
17	PF55501127	线轴塑料压块	SPOOL CUSHION	2
18	PF55501127	线轴垫圈	SOFT CUSHION OF THREAD PLATE	2
19	PF55501127	线盘	THREAD PLATE	2
20	PF55501127	排管夹螺母	NUT	4
21	PF55501127	下过线架	THREAD HANGE (LOWER)	1
22	PF55501127	过线圈	THREAD GUIDE RING	2

11.照明灯组件
REVERSE SEWING SWITCH ASM



序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PFQ1(Q2)192	照明灯组件	REVERSE SEWING SWITCH ASM	1
2	PF555016	照明灯	REVERSE SEWING SWITCH	1
3	PF555016	照明灯固定螺钉	SCREW	2

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Zhejiang,China

資料如有更改，恕不另行通知，以實物為準