

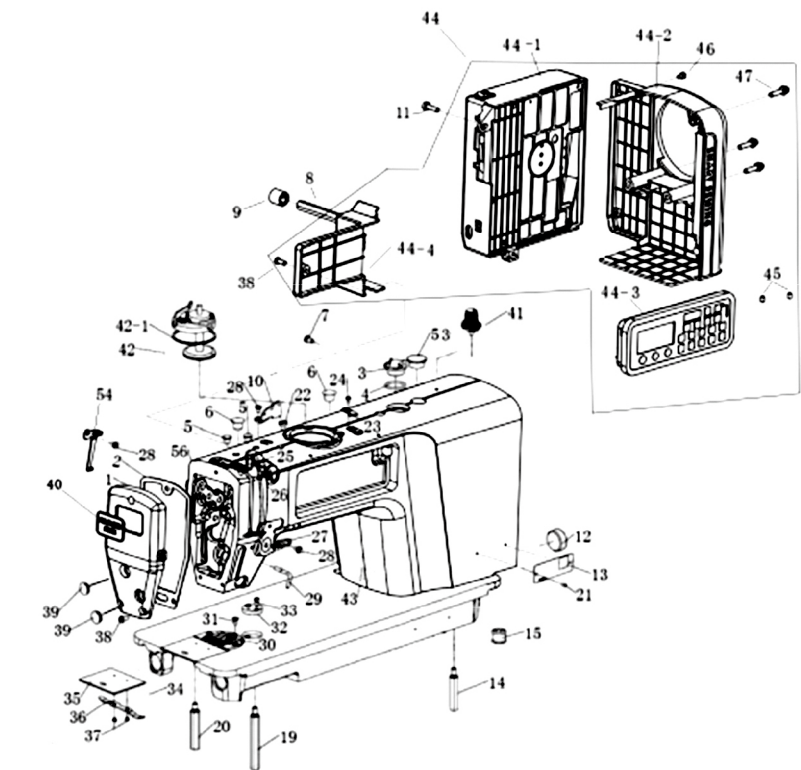
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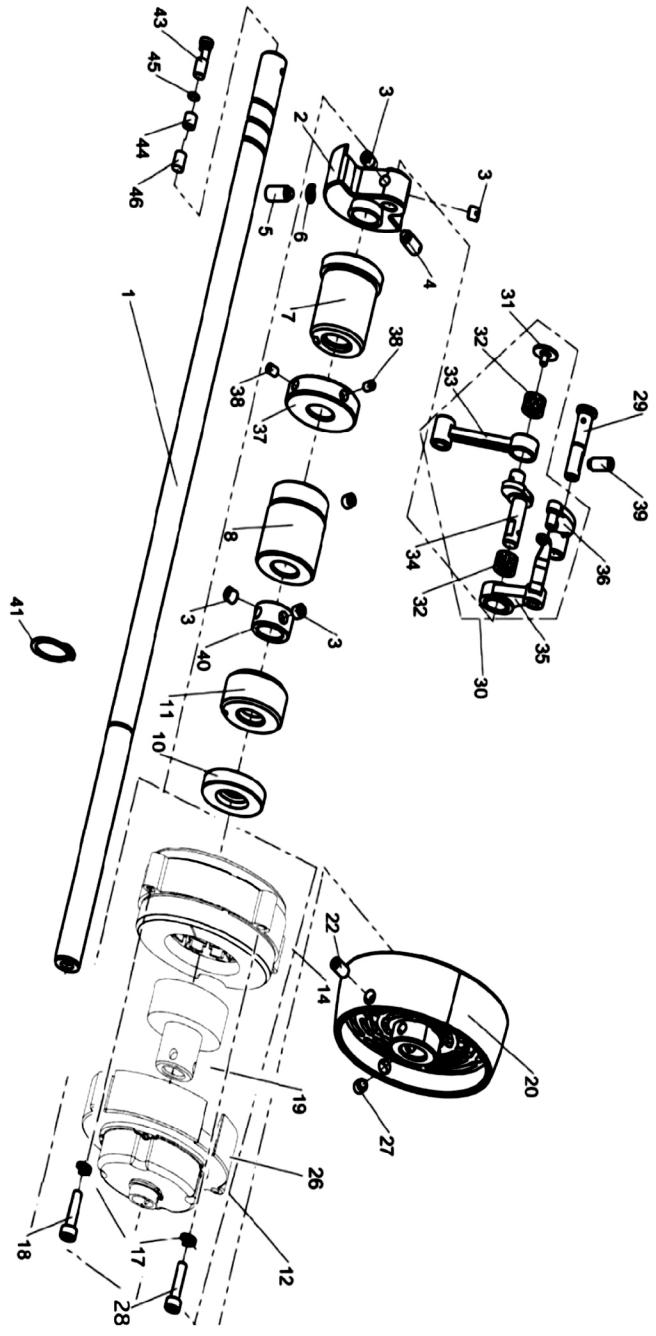
零件图册

Parts Manual

1. 机壳分组件 MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS



2. 上轴、挑线分组件 MAIN SHAFT & THREAD TAKE-UP COMPONENTS



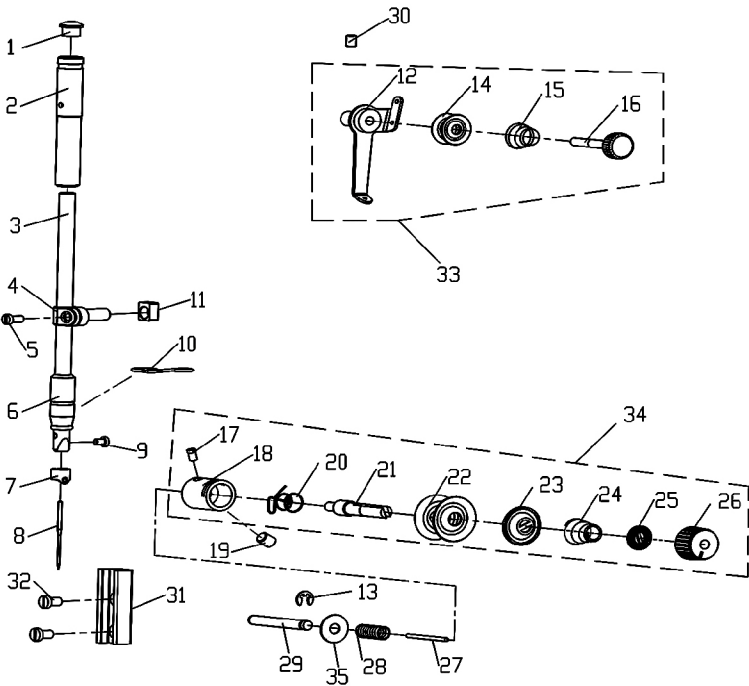
1. 机壳分组件 MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS

序号 Ref.No	零件名称 Part No	名 称	Description	数量 QTY
1	PF06T10101	面板	FACE PLATE	1
2	PFQ5T10102	面板垫	FACE PLATE GASKET	1
3	PF5550824	油窗	OIL WINDOW	1
4	BF700M320-ROHS	油窗O型圈	THRUST COLLAR ASM	1
5	PF5550113	挑线连杆销螺孔塞	RUBBER PLUG	1
6	PF5550112	针杆曲柄螺孔塞	RUBBER PLUG	1
7	PF5550116	后窗板螺钉	SCREW 3/16-28 L=9	11
8	PFQ5T10120	翻到支柱	BED SCREW STUD(ONE)	1
9	PFQ70162	支撑橡胶套	RUBBER SLEEVE	1
10	PFQ5110	三眼线钩	THREE EYELINER HOOK	1
11	PFQ571	针距标盘螺钉	SCREW	2
12	PF5550115	下轴盲孔塞	RUBBER PLUG	1
13	BZ3236	型号牌	MODEL PLATE	1
14	PF555013	底板支柱	BED SCREW STUD	2
15	PFQ20115	电线过线套(单孔)	NEEDLE BEARING	1
19	PF90000120	底板支柱(长)	BED SCREW STUD(L)	1
20	PF90000121	底板支柱(中)	BED SCREW STUD(M)	1
21	SCJ36071	型号牌铆钉	POLE	2
22	PF90000131	绕线器紧固固定螺钉	SCREW 3/16-32 L=7	3
23	PF90000132	绕线器切刀	THREAD CUTTER	1
24	PF68425K19	绕线器切刀固定螺钉	SCREW 1/8-40 L=4	2
25	PF5550230	挑线杆护罩螺钉	SCREW 3/16-28 L=6	1
26	PFQ5126	挑线杆护罩	THREAD TAKE-UP LEVER COVER	1
27	PF5550316	右线钩	RIGHT ARM THREAD GUIDE	1
28	PF5550317	右线钩螺钉	SCREW 11/64-40 L=6	1
29	PF9520MXDK021	大线钩	LARGE ARM THREAD GUIDE	1
30	PF555063601D	针板	NEEDLE PLATE	1
31	PF0302141	针板M2.6	NEEDLE PLATE M2.6(H)	1
32	PF5550637	针板螺钉	SCREW 11/64-40 L=8.5	2
33	PFQ50132	卷边器座	RULER PLATE	1
34	PF5550117	卷边器座螺钉	SCREW 11/64-40 L=5	2
35	PF5550638	推板组件	SLIDE PLATE ASM	1
36	PF555063801	推板	SLIDE PLATE	1
37	PF555063802	推板簧	SPRING OF SLIDE PLATE	1
38	PF555063803	推板螺钉	SCREW	2
39	PF5550161	面板螺钉	SCREW 3/16-28 L=12	3
40	PF8420M-D3010107	面板调节螺孔塞	RUBBER PLUG	2
41	BZ3532	面板装饰牌	PLATE	1
42	PFQ514101	绕线头线器组件	BOBBIN THREAD TENSION ASM	1
43	PF555014201	绕线器	BOBBIN WINDER ASM	1
44	PF900001511	绕线器油封	OIL SEAL	1
45	BZ3141	黄底警告标贴	SAFETY-INDICATING PLATE	1
46	PFQ5T10144	电控组件(220V)	PILLEY COVER ASM	1
47	PFQ5T10144A	电控组件(110V)	PILLEY COVER ASM	1
48	PFQ5T1014405	电控主控	ELECTRONIC CONTROL UNIT	1
49	PFQ5T1014406	电控后罩	Electric control rear cover	1
50	PFQ5T1014403	操作面板	OPERATING SCREEN	1
51	PFQ5T1014406	引线护罩	Lead wire shield	1
52	PFQ5T101440501	电控主控板	ELECTRONIC CONTROL UNIT	1
53	PF68425H33	螺钉	SCREW	2
54	1900A403	螺钉	SCREW M4 L=6	2
55	SCJ2010	螺钉	SCREW M5 L=20	3
56	PF98000187	调节孔孔塞	RUBBER PLUG	1
57	PFQ5129	左线钩	LEFT ARM THREAD GUIDE	1
58	PF9520MXDK02101	绕线器紧固螺母	NUT	1
59	PF5550161	引针线罩螺钉		1

2. 上轴、挑线分组件 MAIN SHAFT & THREAD TAKE-UP COMPONENTS

序号 Ref.No	零件名称 Part No	名 称	Description	数量 QTY
1	PFQ5T10201	上轴	MAIN SHAFT	1
2	PFQ60202	针杆曲柄	NEEDLE BAR CRANK	1
3	PFQ6020201	针杆曲柄	NEEDLE BAR CRANK(H)	1
4	PF5550625	挑线曲柄定位螺钉	SCREW	4
5	PF5550218	针杆曲柄紧固螺钉	SCREW 9/32-28 L=16	1
6	PF5550216	针杆曲柄定位螺钉	SCREW	1
7	PF5550217	针杆曲柄定位螺钉O型圈	RUBBER RING	1
8	PF90000207	上轴前轴套	FRONT BUSHING OF MAIN SHAFT	1
9	PF555028	上轴中轴套	MID BUSHING OF MAIN SHAFT	1
10	PF555029	上轴后轴套螺钉	SCREW	1
11	PF90000210	上轴油封	OIL SEAL	1
12	PF9802DP020501	上轴后套	UPPER SHAFT REAR SLEEVE	1
13	PFQ5T10212	电机组件	MOTOR	1
14	PFQ5T10214	电机定子	MOTOR STATOR	1
15	PF5550215	电机传感器	MOTOR SENSOR	1
16	SCJ3008	弹簧垫片	WASHER	4
17	SCJ2013	上轴电机螺钉	SCREW M5 L=45	2
18	PFQ5T10219	电机转子	MOTOR ROTOR	1
19	PF98000220L	上轴头	HEAD WHEEL	1
20	PF1310824	上轴螺母	SCREW M5 L=8	1
21	PFQ5T10226	电机罩壳	MOTOR HOOD	1
22	PF1310824	上轴螺母	SCREW M5 L=8	1
23	SCJ2011	上轴电机螺钉	SCREW M5 L=25	2
24	PF5550225	挑线杆校紧螺钉	THREED TAKE-UP CRANK SHAFT	1
25	PF55500223A	挑线杆部件	THREED TAKE-UP ASM	1
26	PF55500223A	挑线杆部件(O)	THREED TAKE-UP ASM	1
27	PF5550H0223A	挑线杆部件(H)	THREED TAKE-UP ASM	1
28	PF5550228	挑线曲柄左螺钉	SCREW	1
29	PF555022404	滚针轴承	BEARING	2
30	PF555031	针杆连杆	NEEDLE BAR CONNECTING ROD	1
31	PF5550201	挑线杆轴	THREED TAKE-UP SHAFT	1
32	PF5550212	挑线杆	THREED TAKE-UP	1
33	PF5550211	挑线杆连杆	THREED TAKE-UP CONNECTING ROD	1
34	PFQ5T10223	绕线主轮	WHEEL	1
35	PF1790S0332	绕线主轮轮架固定螺钉	SCREW11/64-40 L=6	2
36	PF555022	挑线杆校紧轴紧固螺钉	SCREW15/64-28 L=15	1
37	PF555026	上轴挡圈	RETAINING RING	1
38	SCJ1036	转子限位挡圈	RETAINING RING	1
39	PF5550213	上轴油量调节销	OIL AMOUNT ADJUSTING PIN	1
40	PF5550212	曲柄油量调节销	OIL ADJUSTING SCREW	1
41	PF5550214	上轴油量调节销O型圈	RUBBER RING	1
42	PF5550211	曲柄油量限制销	ROLLER FELT	1

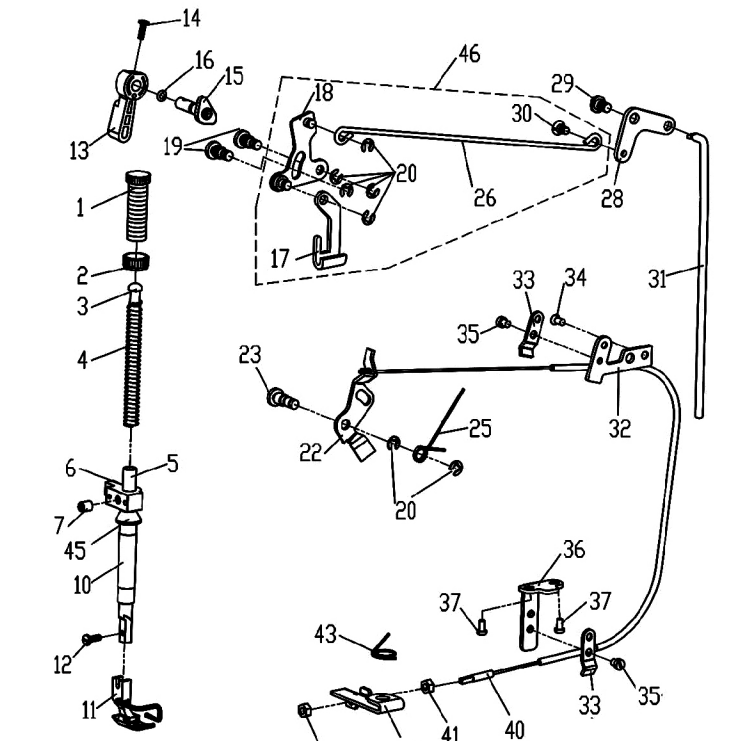
3. 针杆、夹线分组件 NEEDLE BAR & THREAD TENSION COMPONENTS



3. 针杆、夹线分组件 NEEDLE BAR & THREAD TENSION COMPONENTS

序号 Ref.No	零件名称 Part No	名 称	Description	数量 QTY
1	PF5550113	挑线连杆销螺孔塞	RUBBER PLUG	1
2	PF555036	针杆上轴套	UPPER BUSHING OF NEEDLE BAR	1
3	PF9000030301	重机针杆	NEEDLE BAR	1
4	PF555033	针杆连接柱	NEEDLE BAR HOLDER	1
5	PF55503301	针杆连接柱螺钉	SCREW 9/64-40 L=6	1
6	PF555038	针杆下轴套	LOWER BUSHING OF NEEDLE BAR	1
7	PF900003030H	针杆下套(H)	NEEDLE BAR THREAD GUIDE	1
8	PF5550311	针杆线钩	NEEDLE (DPx1#14)	1
9	PF5550312	机针(H)	NEEDLE (DPx5#21)	1
10	PF5550312	机针螺钉	SCREW 1/8-44 L=4.5	1
11	PF8880560309	针杆下轴套线钩	NEEDLE BAR THREAD GUIDE	1
12	PF5550829	针杆下轴套线钩(H)	NEEDLE BAR THREAD GUIDE	1
13	PF90010311	针杆连接柱挡块	SLIDE BLOCK	1
14	PFQ531216	上夹线板	BOBBIN WINDER TENSION DISC	2
15	PFQ53121602	上夹线板	THREAD TENSION SPRING	1
16	PFQ53121603	上夹线板	SCREW	1
17	PFQ53172609	夹线螺钉紧固螺钉	SET SCREW 9/64-40 L=4	1
18	PFQ53172601	挑线器调节座	TENSION POST SOCKET	1
19	PF5550330	夹线器螺钉	SCREW 15/64-28 L=7	1
20	PFQ53172602	挑线簧	TAKE-UP SPRING	1
21	PFQ53172603	夹线螺钉	SCREW	1
22	PFQ53172604	夹线板	TENSION DISC	2
23	PFQ53172605	松线板	TENSION DISC HOLDER	1
24	PFQ53172606	夹线簧	TENSION SPRING	1
25	PFQ53172607	夹线器限位板	TENSION DISC STOPPER	1
26	PFQ53172608	挑线螺母	TENSION NUT	1
27	PF6150131	松线钉	THREAD RELEASE PIN	1
28	PF5550334	松线螺钉弹簧	TENSION RELEASE PIN SPRING	1
29	PF90000329	松线螺钉	TENSION RELEASE SUPPORTING PIN	1
30	PF68425H33	上夹线器螺钉	SCREW 11/64-40 L=6	1
31	PF90010331	针杆滑块	NEEDLE BAR TROUGH	1
32	PF6150227	滑块槽螺钉	SLIDE BLOCK 11/64-40 L=8	2
33	PFQ531216	上夹线器	Upper thread clamp	1
34	PFQ5317265	大夹线器组件	Thread clamp assembly	1
35	PF5550333	松线螺钉垫片	THREAD RELEASE SUPPORTING PIN WASHER	1

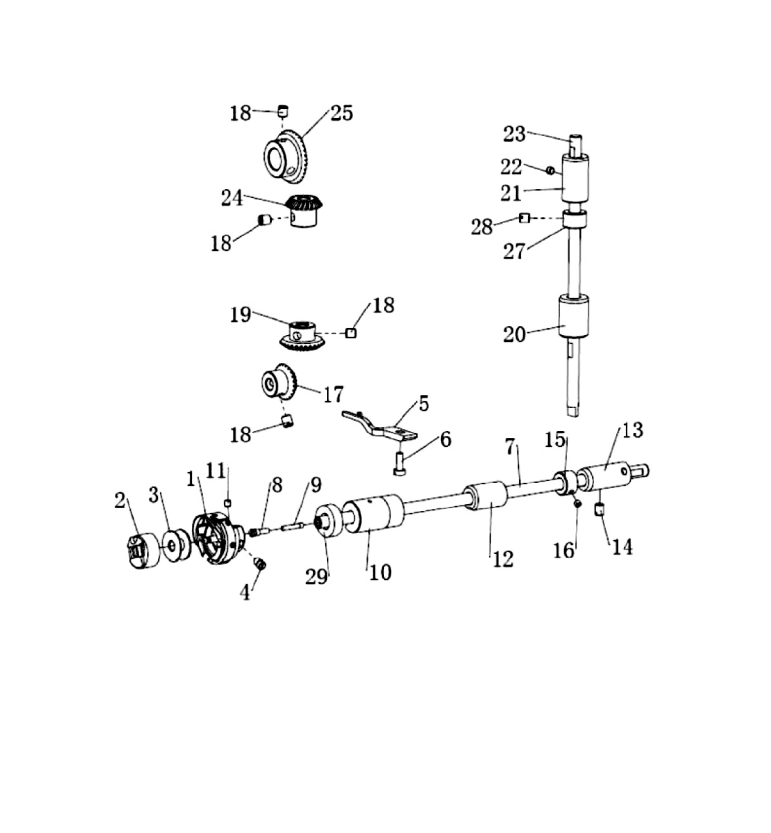
4. 压料、松线分组件 PRESSER BAR & TENSION RELEASE COMPONENTS



4. 压料、松线分组件 PRESSER BAR & TENSION RELEASE COMPONENTS

序号 Ref.No	零件名称 Part No	名 称	Description	数量 QTY
1	PFQ541	调压螺钉	PRESSER SPRING REGULATOR	1
2	PFQ542	调压螺母	NUT 1/2-28	1
3	PF555043	压料导杆	PRESSER GUIDE BAR	1
4	PF555044	调压簧	PRESSER SPRING	1
5	PF55504501	压杆(被压)	PRESSER GUIDE BAR	1
6	PF90000406	压杆导架	NEEDLE BAR GUIDE BRACKET	1
7	PF555047	压杆导架螺钉	SCREW 1/4-40 L=8	1
10	PF5550410	压杆轴套	PRESSER BAR BUSHING LOWER	1
11	PF8880560411	活压脚部件	PRESSER FOOT ASM.	1
12	PF5550H411	活压脚部件(H)	PRESSER FOOT ASM.	1
13	PF5550412	压脚螺钉	SCREW 9/64-40 L=10.5	1
14	PFQ541301	压脚扳手	HAND LIFTER	1
15	PF5550412	压脚扳手螺钉	SCREW 9/64-40 L=10.5	1
16	PF90000415	压脚扳手凸轮部件	HAND LIFTER CAM ASM.	1
17	PF5550416	压脚扳手轴 O 型圈	RUBBER RING	1
18	PF90000417	抬压脚前杆杆部件	LIFTING LEVER	1
19	PF9000041801	抬压脚前杆杆部件	HAND LIFTER LINK ASM.	2
20	SCJ1008	螺纹销开口挡圈	SNAP RING	7
21	PF5550422	松线顶板	TENSION RELEASE PLATE	1
22	PF5550423	松线顶板螺钉	TENSION RELEASE PLATE	1
23	PF5550425	松线顶板复位簧	TENSION RELEASE RETURN SPRING	1
24	PF5550426	抬压脚拉杆	LIFTING LEVER CONNECTING ROD	1
25	SCJ2084	内六角圆柱头螺钉	SCREW	1
26	PFQ5T10428	抬压脚拉杆	LIFTING LEVER LINK	1
27	PF5550429	后杆杆轴位螺钉	HINGE SCREW 15/64-28	1
28	PF5550430	抬压脚拉杆螺钉	HINGE SCREW 3/16-32	1
29	PFQ5T10426-2	Q5T10426-2 压脚顶杆-2	CONNECTING ROD VERRICAL	1
30	PF90000432	软管支架板	WIRE HOLDER BRACKET(UPPER)	1
31	PF90000438	软管支架板	WIRE HOLDER	1
32	PF5550637	软管支架板螺钉	SCREW 11/64-40 L=8.5	1
33	PF5550725	软管压板螺钉	SCREW 11/64-40 L=5	1
34	PF555016	后窗板螺钉	SCREW 3/16-28 L=9	2
35	PF68425E28	松线侧板螺钉	SCREW 9/64-40 L=7	1
36	PF90000440	松线侧板组件	LOOKING LINE ASM.	1
37	PF9000044001	松线侧板调节螺母	NUT 11/64-40	2
38	PF5550432	压杆油封	PRESSER BAR OIL SEAL	1
39	PF90000418	抬杆轴前杆杆组件	HAND LIFTER LINK ASM.	1
40	PFQ5T10433	弹簧	SPRING	1
41	PF31016253517	螺母	NUT	1
42	PF3120M-D30515	螺母M6	NUT M6	1

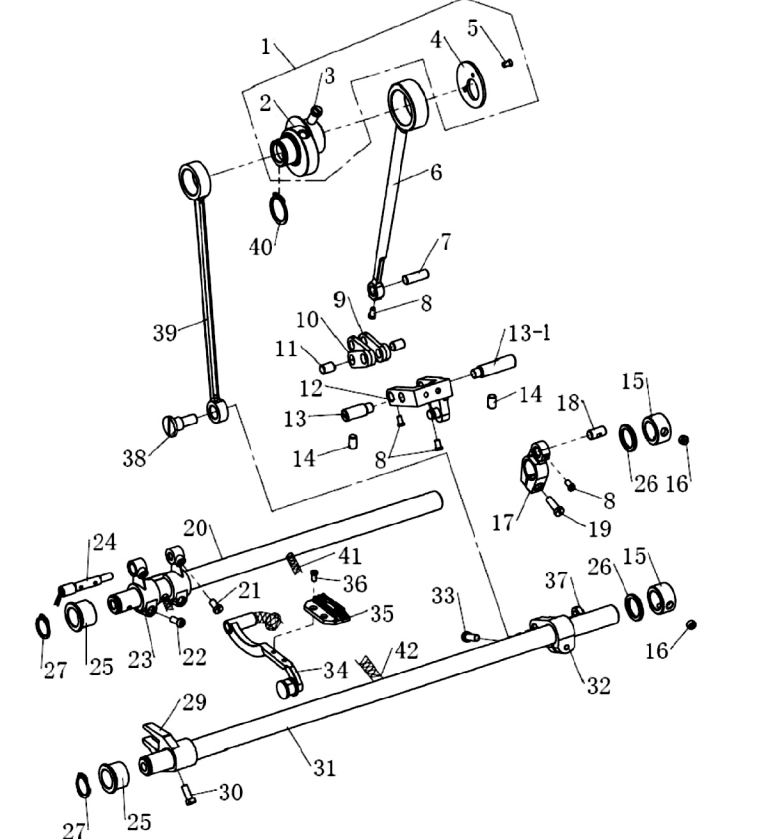
5. 勾线分组件 HOOK OF DRIVING SHAFT COMPONENTS



5. 勾线分组件 HOOK OF DRIVING SHAFT COMPONENTS

序号 Ref.No	零件名称 Part No	名 称	Description	数量 QTY
1	PF888056050114	旋梭	HOOK ASM.	1
2	PF888056050202	旋梭	BOBBIN ASM.	1
3	PF8880560503	旋梭	BOBBIN	1
4	PF88805605010801	旋梭固定螺钉	SCREW	2
5	PF555065	旋梭定位钩	POSTIONING FINGER	1
6	BF700S039	旋梭定位钩螺钉	SCREW 11/64-40 L=9.5	1
7	PF90000507	下轴	HOOK DRIVING SHAFT	1
8	PF555058	下轴限油螺钉	OIL SEAL SCREW ASM.	1
9	PF55505901	下轴限油芯	OIL WICK	1
10	PF90000510	下轴前轴套	FRONT BUSHING	1
11	PF88805605010802	旋梭固定螺钉	SCREW	1
12	PF90000512	下轴后轴套	MID BUSHING	1
13	PF90000513	下轴后轴套	REAR BUSHING	1
14	PF555029	下轴后轴套螺钉	SCREW 3/16-28 L=15	2
15	PF150404	下轴挡圈	SNAP RING	1
16	PF55506261	下轴挡圈螺钉	SCREW 1/4-40 L=8	2
17	PF35001805	旋梭上轴套(小)	BEVEL GEAR (SMALL)	1
18	PF55505180501	全齿轮螺钉	SCREW 1/4-40 L=8	8
19	PF555052005	旋梭下全齿轮(大)	BEVEL GEAR (LARGE)	1
20	PF90000520	旋梭下轴套	LOWER BUSHING	1
21	PF90000521	旋梭上轴套	UPPER BUSHING	1
22	PF900007D410	旋梭上轴套螺钉	SCREW 11/64-28 L=9	1
23	PF5550524	旋梭上轴套	UPRING SHAFT	1
24	PF555052505	旋梭上全齿轮(小)	BEVEL GEAR (SMALL)	1
25	PF555052605	旋梭上全齿轮(大)	BEVEL GEAR (LARGE)	1
26	PF150404	旋梭上轴套挡圈	SNAP RING	1
27	PF5550530	旋梭上轴套挡圈螺钉	SCREW 1/4-40 L=8	2
28	PF9990709	下轴前轴套	OIL SEAL RING	1

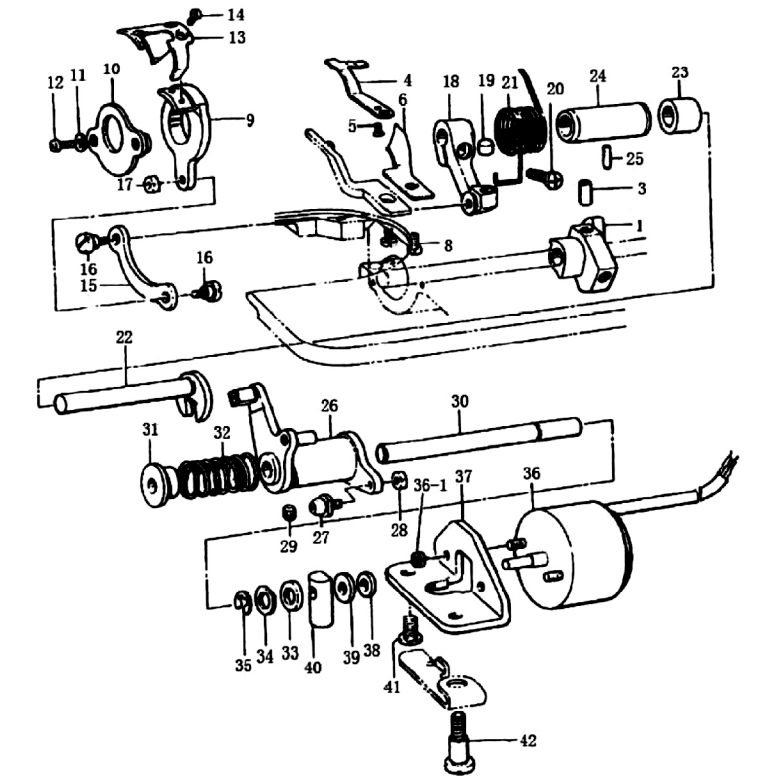
6. 送料分组件 FEED MECHANISM COMPONENTS



6. 送料分组件 FEED MECHANISM COMPONENTS

序号 Ref.No	零件 Part No	名 称	Description	数量 QTY
1	PFQ5F0601	送料偏心轮组件	FEED DRIVE ECCENTRIC CAM SAM.	1
2	PF55506202L	送料偏心轮组件(L)	FEED DRIVE ECCENTRIC CAM SAM.	1
3	PF555062	送料偏心轮	FEED DRIVE ECCENTRIC CAM	1
4	PF555063	送料偏心轮螺钉	SCREW 1/4-40 L=11	2
5	PF555064	送料偏心轮盖板	THRUST COLLAR	1
6	PF555065	偏心轮盖板螺钉	SCREW 9/64-40 L=5	2
7	PF555066	送料连杆	ROCKER SHAFT CONNECTING ROD	1
8	PF555067	送料连杆销	WALKING FOOT PIN	1
9	PF555068	送料连杆销	SCREW 9/64-40 L=6	1
10	PF555069	送料连杆板	LONG WALKING FOOT LINK	2
11	PF5550610	送料连杆板	SHORT WALKING FOOT LINK	2
12	PF5550611	送料连杆板连接销	WALKING FOOT PIN	1
13	PF8880660611	送料调节板连接件	FEED DRIVE FOOT ADJUST LINK	1
14	PF5550614	送料调节板连接销	FEED DRIVE FOOT ADJUST LINK FULCRUM SHAFT	1
13-1	PF555061601	送料调节板左右销(Φ10)	ADJUSTING LINK FULCRUM SHAFT	1
14	P66150326	左右销螺母	SCREW 15/64-28 L=17	2
15	PF5550653	销牙连系紧圈	RETAINING RING	1
16	P66150304	连系轴套紧圈	SCREW	4
17	PF5550618	送料曲柄销	FEED ROCKER SHAFT CRANK ASM.	1
18	PF5550619	送料曲柄销圈	WALKING FOOT PIN	1
19	PF5550621	送料曲柄销螺母	SCREW 9/64-28 L=14	1
20	PF990000620	连系轴	FEED ROCKER	1
21	PF990000620	连系轴	SCREW	1
22	PF5550633	牙架齿轴轴端螺钉	FEED CRACK ASM	1
23	PF990000623	牙架齿轴	FEED CRACKET	1
24	PF990000624	牙架销	FEED BAR SHAFT	1
25	PF990000625	送料曲柄轴套紧圈	FEED ROCKER SHAFT BUSHING	2
26	PF990000626	送料曲柄轴套紧圈	RASHER	2
27	SU11036	销牙连系轴轴用挡圈	RETAINING RING	1
28	PF990000629	销牙又型直柄销	DRIVING SHAFT CRANK ASM.	1
29	P66150607	销牙又型直柄销螺母	SCREW 11/64-40 L=10.5	1
30	PF990000631	销牙轴	FEED DRIVING SHAFT	1
31	PF990000632	销牙后齿轴	FEAR CRACK ASM.	1
32	PF5550648	销牙后齿轴螺母	SCREW 3/16-28 L=12	1
33	PF990000634	牙架组件	FEED ROCKER BASE ASM.	1
34	PF5550634B	送料牙	FEED DOG	1
35	PFQ30341	连系牙-13段(H)	FEED DOG	1
36	PF5550635	送料牙轴端螺钉	SCREW 1/8-44 L=6	1
37	PF5550651	销牙连系轴轴端螺母	NUT	1
38	PF5550650	销牙连系轴轴端螺钉	CONNECTING ROD	1
39	PF5550649	销牙连系杆	CONNECTING ROD	1
40	PF5550652	销牙连系轴用挡圈	SNAP RING	1
41	PF5550627	送料轴轴套	Oil Wick	1
42	PF5550627	送料轴轴套	Oil Wick	1

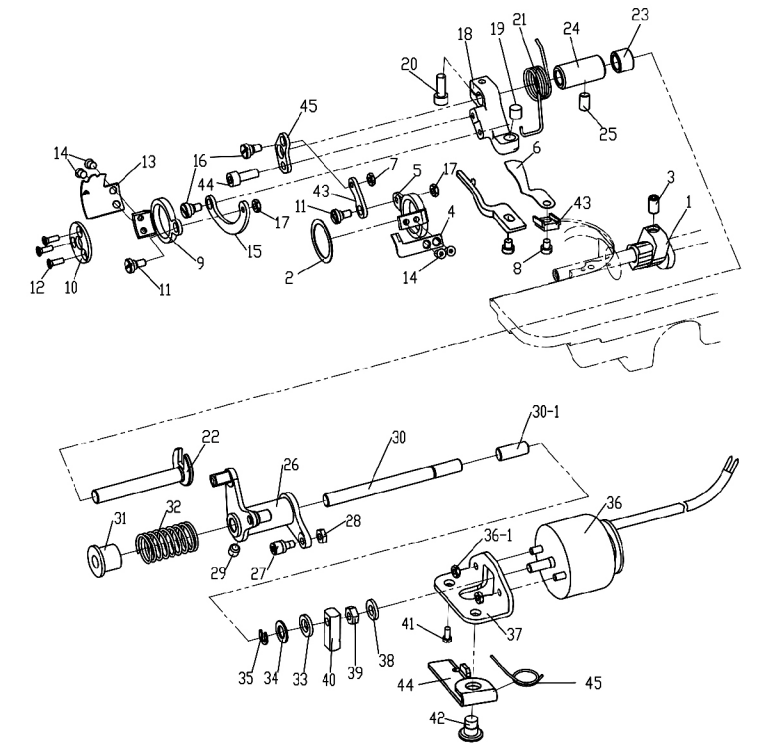
8. 剪线分组件 THREAD TRIMMER COMPONENTS
(剪刀组件 ROUND KNIFE COMPONENTS)



8. 剪线分组件 THREAD TRIMMER COMPONENTS
(剪刀组件 ROUND KNIFE COMPONENTS)

序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF90008101	剪线凸轮	THREAD TRIMMER CAM	1
2	PFQ68214	刀架垫圈	WASHER	1
3	PF90008103	剪线凸轮螺钉	SCREW 1/4-40 L=10	2
4	PFQ68206	定刀	COUNTER KNIFE	1
5	PFQ68207	定刀架	FIXED ROUND KNIFE BRACKET	1
6	PFQ68202	分线器	DISPART THREAD SHUTTLE	1
7	PP90008117	刀轴连杆螺母	NUT 11/64-40	1
8	PF555056	螺栓连接螺母	SCREW 11/64-40 L=9.5	1
9	PFQ68212	主动刀架	ROUND KNIFE BRACKET	1
10	PP99901122	切线刀压板	KNIFE HOLDER ASM	1
11	PFQ68209	连杆螺钉	WASHER	2
12	PP99901123	螺钉	SCREW	3
13	PFQ68213	主动刀	ROUND KNIFE	1
14	PP90008114	刀轴固定螺钉	SCREW	4
15	PFQ68211	刀轴连杆	KNIFE SHAFT CRANK ROD	1
16	PP90008116	刀轴连杆螺钉	SCREW	2
17	PP90008117	刀轴连杆螺母	NUT	2
18	PFQ68081801	切线驱动曲柄	TRIMMING CRANK	1
19	PFQ68081802	切线驱动曲柄止动块	BLOCK	1
20	PFQ681019	切线驱动曲柄螺钉	SCREW	1
21	PFQ680821	复位弹簧	REPLACE SPRING	1
22	PP90008122	切线驱动曲柄轴	TRIMMING CRANK SHAFT	1
23	PP90008123	驱动曲柄轴短套	SHORT BUSHING	1
24	PFQ68203	切线轴承	BUSHING	1
25	PF55506461	切线轴承固定螺钉	SCREW	1
26	PP9000812603	切线凸轮曲柄	TRIMMING CAM CRANK	1
27	PP9000812601	滚柱轴分组件	ROLLER BEARING SHAFT ASM.	1
28	PP9000812602	螺母	NUT 11/64-40	1
29	PP90008129	切线凸轮曲柄固定螺钉	SCREW 1/4-40 L=6	1
30	PP90008130B	切刀驱动轴	TRIMMING SHAFT	1
31	PP90008131	拉簧罩盖	SPRING COVER	1
32	PP90008132	剪线电磁铁复位弹簧	SPRING	1
33	PP90008133	切线磁铁垫圈	WASHER	1
34	PP90008134	切线驱动轴垫圈	CLIP	1
35	SCJ1009	切线驱动轴卡圈	WASHER	1
36	PF5550836	剪线电磁铁组件	THREAD TRIMMER SOLENOID ASM.	1
36-1	PP980280401	螺母 (M4)	NUT (M4)	2
37	PP980280402	剪线电磁铁安装座	SOLENOID BASE	1
38	PP980280403	电磁铁缓冲垫	WASHER	1
39	PP980280404	垫圈	WASHER	1
40	PP980280405	剪线电磁铁连接体	SOLENOID CONNECTING SHAFT	1
41	PP90008141	剪线电磁铁固定螺钉	SCREW 1/4-28	1
42	PP90008142	松线座螺钉	SCREW 1/4-28	1
43	PP900081412	定刀固定架螺钉	SCREW 1/8-4416	1
44	PF7005292	定刀固定架螺母	SCREW 1/8-4413	1
45	PP90008126	切线凸轮曲柄组件	TRIMMING CAM CRANK ASM.	1

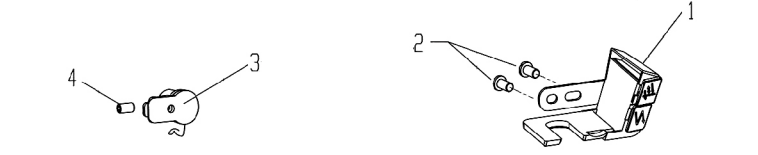
8.4双旋刀组件 PAIR ROUND KNIFE COMPONENTS



8.4双旋刀组件 PAIR ROUND KNIFE COMPONENTS

序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PP90008101	剪线凸轮	THREAD TRIMMER CAM	1
2	PFQ68214	刀架垫圈	WASHER	1
3	PP90008103	剪线凸轮螺钉	SCREW 1/4-40 L=10	2
4	PFQ68206	定刀	COUNTER KNIFE	1
5	PFQ68207	定刀架	FIXED ROUND KNIFE BRACKET	1
6	PFQ68202	分线器	DISPART THREAD SHUTTLE	1
7	PP90008117	刀轴连杆螺母	NUT 11/64-40	1
8	PF555056	螺栓连接螺母	SCREW 11/64-40 L=9.5	1
9	PFQ68212	主动刀架	ROUND KNIFE BRACKET	1
10	PP99901122	切线刀压板	KNIFE HOLDER ASM	1
11	PFQ68209	连杆螺钉	WASHER	2
12	PP99901123	螺钉	SCREW	3
13	PFQ68213	主动刀	ROUND KNIFE	1
14	PP90008114	刀轴固定螺钉	SCREW	4
15	PFQ68211	刀轴连杆	KNIFE SHAFT CRANK ROD	1
16	PP90008116	刀轴连杆螺钉	SCREW	2
17	PP90008117	刀轴连杆螺母	NUT	2
18	PFQ68081801	切线驱动曲柄	TRIMMING CRANK	1
19	PFQ68081802	切线驱动曲柄止动块	BLOCK	1
20	PFQ681019	切线驱动曲柄螺钉	SCREW	1
21	PFQ680821	复位弹簧	REPLACE SPRING	1
22	PP90008122	切线驱动曲柄轴	TRIMMING CRANK SHAFT	1
23	PP90008123	驱动曲柄轴短套	SHORT BUSHING	1
24	PFQ68203	切线轴承	BUSHING	1
25	PF55506461	切线轴承固定螺钉	SCREW	1
26	PP9000812603	切线凸轮曲柄	TRIMMING CAM CRANK	1
27	PP9000812601	滚柱轴分组件	ROLLER BEARING SHAFT ASM.	1
28	PP9000812602	螺母	NUT 11/64-40	1
29	PP90008129	切线凸轮曲柄固定螺钉	SCREW 1/4-40 L=6	1
30	PP90008130B	切刀驱动轴	TRIMMING SHAFT	1
31	PP90008131	拉簧罩盖	SPRING COVER	1
32	PP90008132	剪线电磁铁复位弹簧	SPRING	1
33	PP90008133	切线磁铁垫圈	WASHER	1
34	PP90008134	切线驱动轴垫圈	CLIP	1
35	SCJ1009	切线驱动轴卡圈	WASHER	1
36	PF5550836	剪线电磁铁组件	THREAD TRIMMER SOLENOID ASM.	1
36-1	PP980280401	螺母 (M4)	NUT (M4)	2
37	PP980280402	剪线电磁铁安装座	SOLENOID BASE	1
38	PP980280403	电磁铁缓冲垫	WASHER	1
39	PP980280404	垫圈	WASHER	1
40	PP980280405	剪线电磁铁连接体	SOLENOID CONNECTING SHAFT	1
41	PP90008141	剪线电磁铁固定螺钉	SCREW 1/4-28	1
42	PP90008142	松线座螺钉	SCREW 1/4-28	1
43	PP900081412	定刀固定架螺钉	SCREW 1/8-4416	1
44	PF7005292	定刀固定架螺母	SCREW 1/8-4413	1
45	PP90008126	切线凸轮曲柄组件	TRIMMING CAM CRANK ASM.	1

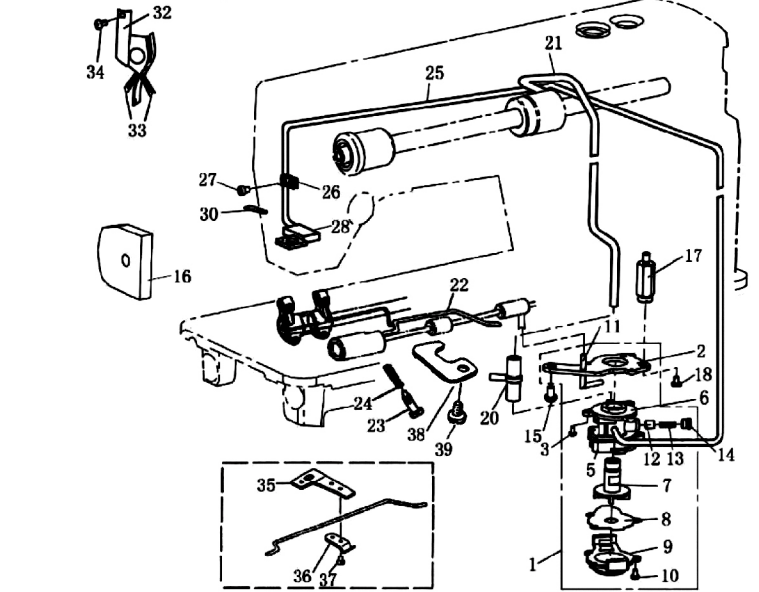
9. 电子夹线组件 ELECTRIC CLAMP COMPONENTS



9. 电子夹线组件 ELECTRIC CLAMP COMPONENTS

序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF55T090201	双键照明灯	DOUBLE BOND SEWING SWITCH	1
2	PFQ5T2090201	三键照明灯	THREE BOND SEWING SWITCH	1
3	PF555016	照明灯固定螺钉	SCREW	2
3	PF55T0905	电子夹线器	ELECTRIC CLAMP	1
4	PP9800T409	电子夹线器固定螺钉	SCREW	1

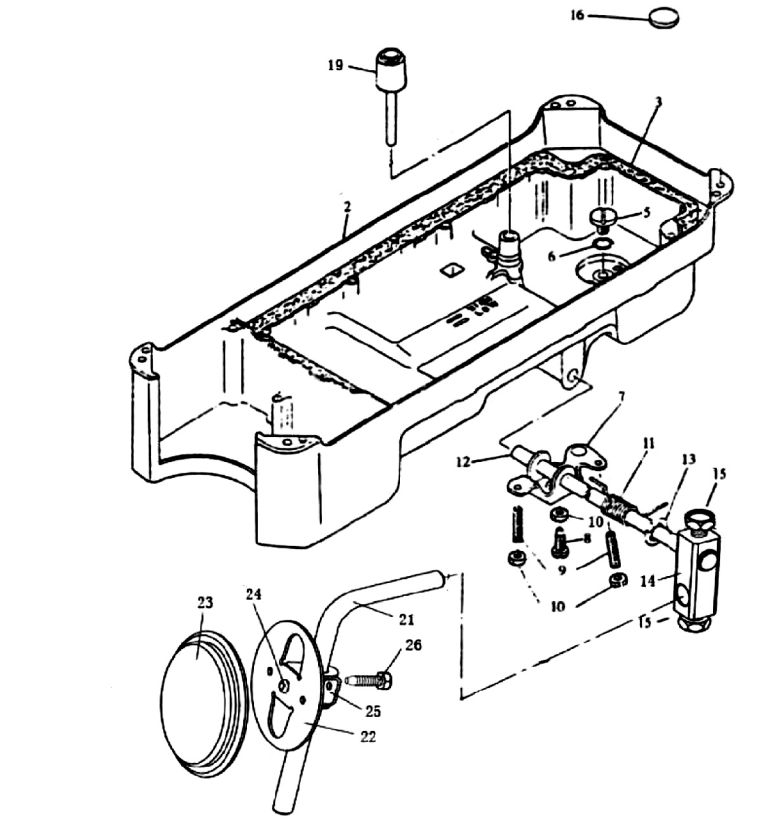
10. 润滑分组件 LUBRICATION COMPONENTS



10. 润滑分组件 LUBRICATION COMPONENTS

序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF555081	油泵部件	LUBRICATING OIL PUMP ASM.	1
2	PF55508101	油泵安装板	OIL PUMP INSTALLING BASE	1
3	PF55508102	油泵安装螺钉	SCREW 15/64-28 L=9	3
5	PF55508103	油泵体	OIL PUMP	1
6	PF55508104	油泵体衬套	OIL PUMP BUSHING	1
7	PF55508105	油泵叶轮	OIL PUMP IMPELLER	1
8	PF55508106	油泵叶轮托板	OIL PUMP IMPELLER COVER	1
9	PF55508107	油泵盖分部件	LUBRICATING OIL PUMP COVER	3
10	PF55508108	油泵盖螺钉	SCREW	1
11	PF55508109	下轴供油管	HOOK DRIVING SHAFT OIL TUBE	1
12	PF55508110	回油柱塞	PLUNGER	1
13	PF55508111	柱塞簧	PLUNGER SPRING	1
14	PF55508112	回油螺钉	SCREW	1
15	PF55508223	油室螺钉	SCREW	1
16	PP90011038	海绵	SPONGE	1
17	PF5550815	油泵连接螺栓	OIL PUMP SUPPORT	1
18	PF555086	螺栓连接螺母	SCREW 11/64-40 L=9.5	1
20	PF5550817	供油管接头 (三通)	RUBBER JOINT	1
21	PP9800T408	上轴供油管	MAIN SHAFT OIL TUBE	1
22	PP9001022	黄线供油管 (剪刀机用)	OIL TUBE	1
23	PP90001023	油量调节螺钉	OIL ADJUSTING SCREW	1
24	PP9001024	油量调节簧	SPRING	1
25	SCJ5009	回油管	OIL RETURN GUARD	1
26	PF5550827	回油管夹	OIL RETURN TUBE HOLDER	1
27	PF5550230	回油管夹螺钉	SCREW 1/8-28 L=6	1
28	PF5550830	回油毡	OIL FELT	1
30	PF5550831	回油毡夹	OIL FELT PRESSER	1
32	PF5550832	回油油线	OIL WICK SUPPORT	1
33	PF5550833	回油油线	OIL WICK	1
34	PF5550834	回油油线板螺钉	SCREW	1
35	PP880060442	软管下支架板	WIRE HOLDER BARCKET (LOWER)	1
36	PP880060437	软管下支架板压板	WIRE HOLDER	1
37	PF5550725	软管下支架板压板螺钉	SCREW 11/64-40 L=5	1
38	PF5550822	黄线油量供油压板	WIRE HOLDER	1
39	PP880060730	安装螺钉	SCREW	1

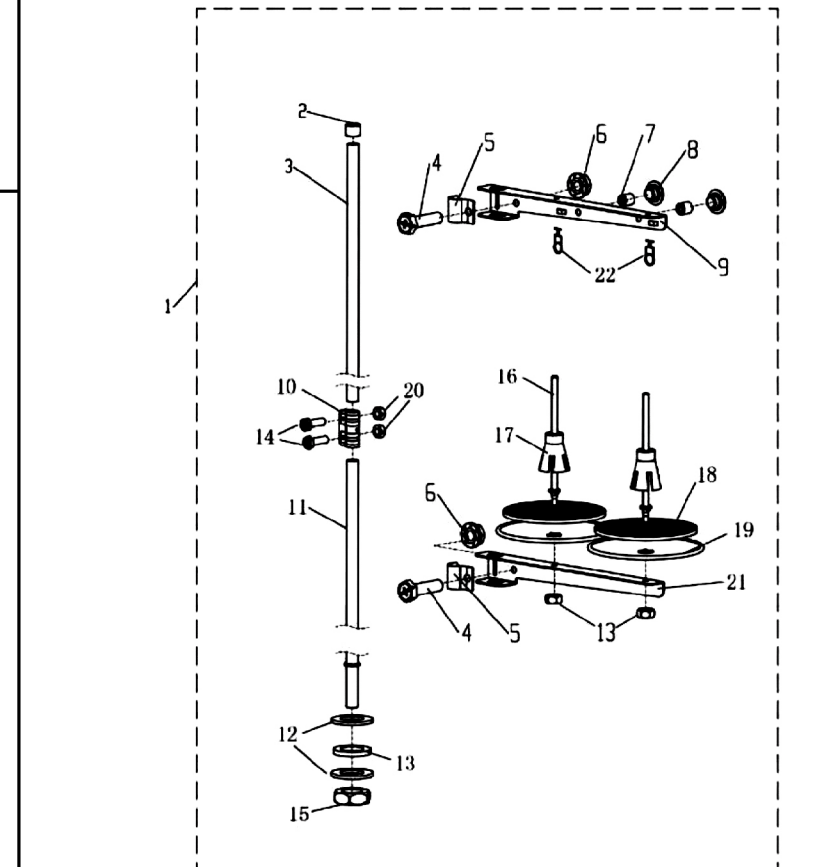
11. 油盘膝提抬压脚分组件 PRESSER FOOT COMPONENTS OF OIL PLATE KNEE LIFT



11. 油盘膝提抬压脚分组件 PRESSER FOOT COMPONENTS OF OIL PLATE KNEE LIFT

序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
2	PF555092	油盘	OIL PLATE	1
3	PF555093	油盘垫	OIL PLATE BED	1
5	PF555095	排油孔螺钉	OIL EXTRACTION HOLE SCREW	1
6	PF555096	排油孔螺钉O型圈	RUBBER RING	1
7	PF5550912	拍压双向曲柄	TWO-WAY CRANK	1
8	PF5550913	双向曲柄螺钉	SCREW	1
9	PF5550914	双向曲柄限位调节螺钉	BANKING SCREW OF TWO-WAY CRANK	2
10	PF5550915	双向曲柄限位调节螺母	BANKING NUT OF TWO-WAY CRANK	3
11	PF5550916	双向曲柄扭簧	TWISTING SPRING	1
12	PF5550917	拍压轴销	LIFTING PRESSOR FOOT SHAFT	1
13	SCJ1014	拍压脚踏开口挡圈	OPEN SHIELD RING	1
14	PF5550919	拍压脚踏轴杆接头	OPERATING BAR HEAD	1
15	PF5550930	拍压脚踏轴杆螺钉	OPERATING BAR HEAD SCREW	2
16	SCJ1012	拍压磁铁	OIL PLATE MAGNET	1
19	PF5550911	拍压脚踏销	TOP PIN	1
21	PF5550922	拍压脚踏	OPERATING BAR	1
22	PF5550923	拍压脚踏	OPERATING PLATE	2
23	PF5550924	拍压脚踏垫	SOFT CUSHION OF OPERATING BAR	1
24	PF5550925	拍压脚踏	OPERATING BAR BED	1
25	PF5550926	拍压脚踏头	OPERATING BAR TIP	1
26	PF5550927	拍压脚踏	TIP SCREW	1

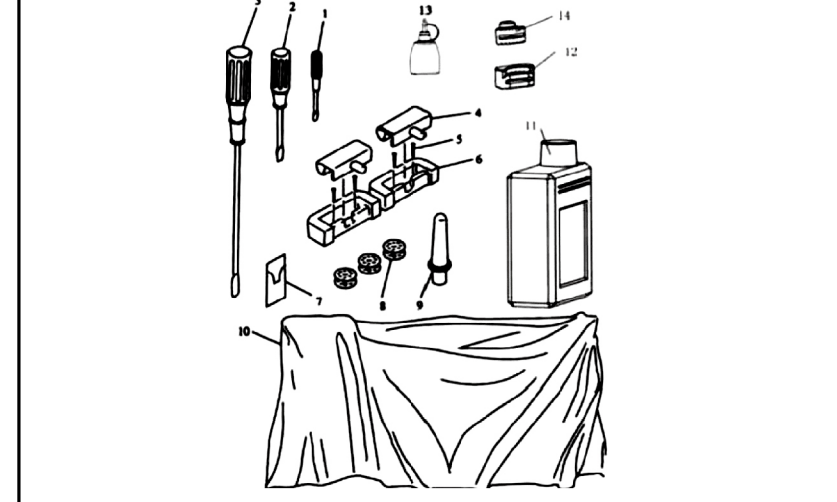
12. 过线架分组件 COMPONENTS OF THREAD-RUNNING STAND



12. 过线架分组件 COMPONENTS OF THREAD-RUNNING STAND

序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF55501127	过线架组件	THREAD STAND AMS.	1
2	PF5550112701	排管套	COLUMN CAP	1
3	PF5550112702	线架上排管	COLUMN PIPE (UPPER)	1
4	PF5550112703	线架螺钉	SCREW	2
5	PF5550112704	线架抱箍	THREAD GUIDE ARM JOINT	2
6	PF5550112705	过线架螺母	NUT	2
7	PF5550112706	过线管	THREAD GUIDE PIPE	2
8	PF5550112707	过线管套	THREAD GUIDE BUSHING	2
9	PF5550112708	上过线架	THREAD HANGER (2 SPOOLS TUPE)	1
10	PF5550112709	排管夹	COLUMN PIPE CONNECTOR	1
11	PF5550112710	线架下排管	COLUMN PIPE (LOWER)	1
12	PF5550112711	垫圈	WASHER	2
13	PF5550112712	橡胶垫圈	WASHER	1
14	PF5550112713	排管夹螺钉	SCREW	2
15	PF5550112714	下过线架螺母	NUT	1
16	PF5550112715	线轴	SPOOL PIN	2
17	PF5550112716	线盘塑料压块	SPOOL CUSHION	2
18	PF5550112717	线盘软垫	SOFT CUSHION OF THREAD PLARE	2
19	PF5550112718	线盘	THREAD PLATE	2
20	PF5550112719	排管夹螺母	NUT	4
21	PF5550112720	下过线架	THREAD HANGER (LOWER)	1
22	PF5550112721	过线架	THREAD GUIDE RING	2

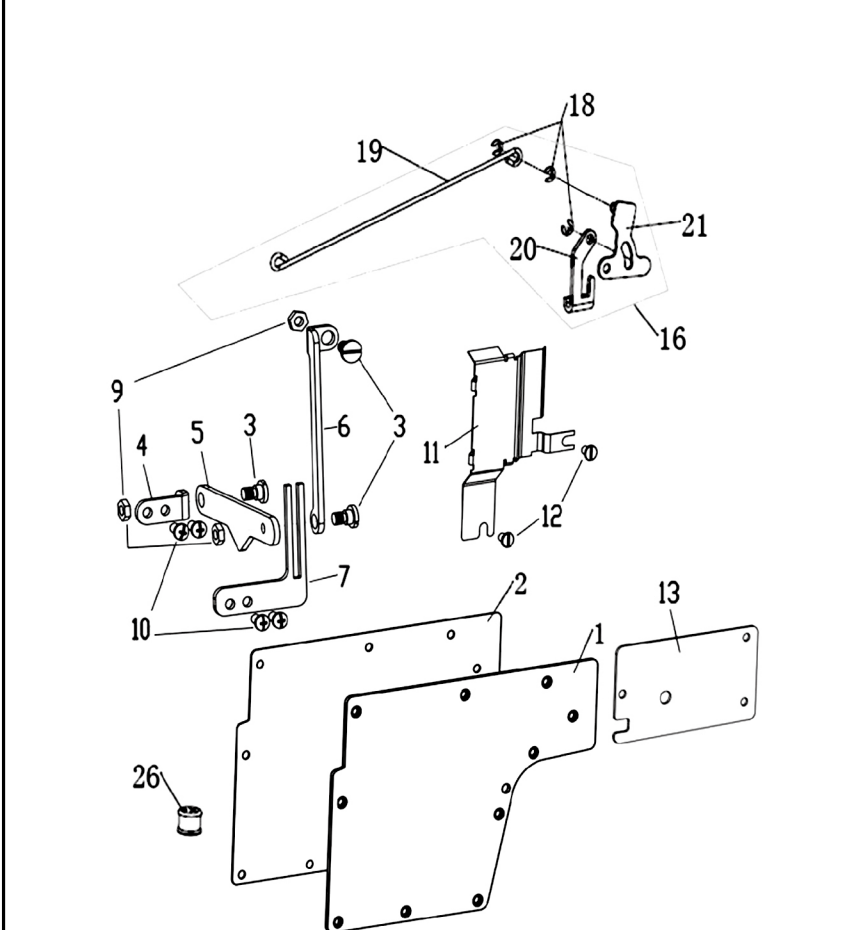
13. 附件 AUXILIARIES



13. 附件 AUXILIARIES

序号 Ref.No	件号 Part No	名 称	Description	数量 QTY
1	PF55501018	螺丝刀 (小)	SCREW DRIVER (SMALL)	1
2	PF55501017	螺丝刀 (中)	SCREW DRIVER (MIDDLE)	1
3	PF55501016	螺丝刀 (大)	SCREW DRIVER (LARGE)	1
4	PF5550101	机头连接杆	HINGE COMB	2
5	SCJ6018	机头连接杆螺钉	RUBBER CUSHION NAIL	6
6	PF5550102	机头连接杆垫圈	RUBBER CUSHION	2
7	PFDD7B114	机针	NEEDLE	1
8	PF555053	梭心	BORBIN	3
9	PFQ61425	机头支柱	FRAME SUPPORT BAR	1
10	PFQ3031040	机头罩	FRAMINGVTL COVER	1
11	PF55501022	油壶	OIL BOTTLE WITH OIL	1
12	PF555099	机头支架	NOSE SUPPORT	2
13	PF61501105	小油壶	OILER ASM.	1
14	PF555098	机头垫圈	DIE CUSHION	2

14. 自动抬压脚组件 AUTOMATIC PRESSER FOOT LIFTER COMPONENTS



14. 自动抬压脚组件 AUTOMATIC PRESSER FOOT LIFTER COMPONENTS

序号 Ref.No	零件名称 Part No	名 称	Description	数量 QTY
1	PFQ5Tt1401	后盖板	FACE PLATE	1
2	PFQ5Tt1402	后盖板垫	FACE PLATE GASKET	1
3	PF5550429	后杠杆轴位螺钉	HINGE SCREW 15/64-28	3
4	PFQ5Tt0431	拍压脚踏杆固定座	FIXING SEAT	1
5	PFQ5Tt0430	拍压脚踏杆	CRANK ROD	1
6	PFQ5Tt0429	拍压脚踏杆	CONNECTING ROD VERTICAL	1
7	PFQ5Tt0432	拍压脚踏杆限位座	LIMIT SEAT	1
9	PF7811573	螺母	NUT SM15/64X28	3
10	PF555016	后盖板螺钉	SCREW	4
11	PFQ7Tt0427	主轴挡油板	OIL WEIR	1
12	PF5550317	右线钩螺钉	SCREW 11/64-40 L=6	2
13	PFQ5Tt1403	压线板	CABLE RAMP	1
16	PFQ51416	自动抬压脚踏杆组件	HAND LIFTER LINK ASM.	1
18	SCJ1008	连接卡簧	SNAP RING	3
19	PF5550425	拍压脚踏杆	LIFTING LEVER CONNECTING ROD	1
20	PP9000041801	压脚踏升降板	LIFTING LEVER	1
21	PP90000417	拍压脚踏杆杆件	HAND LIFTER LINK	1
26	PFQ20115	电线过线套 (单孔)	WIRE CROSSING SLEEVE (TWO HOLES)	1

地址：浙江台州温岭市新河镇锦绣路
Add:Jingxiu Rd,Xinhe Town,Taizhou,
Zhejiang,China

资料如有更改，恕不另行通知，以实物为准