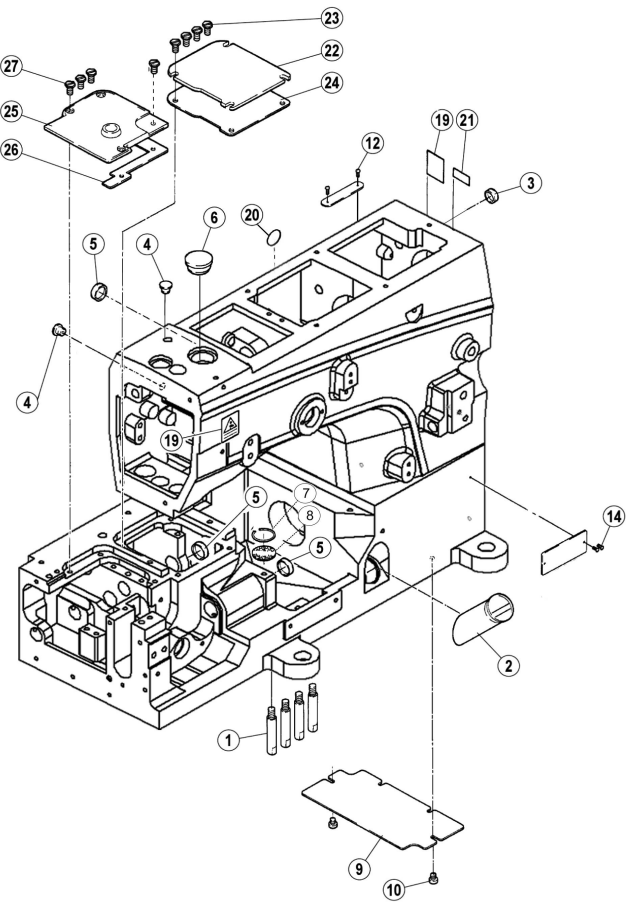


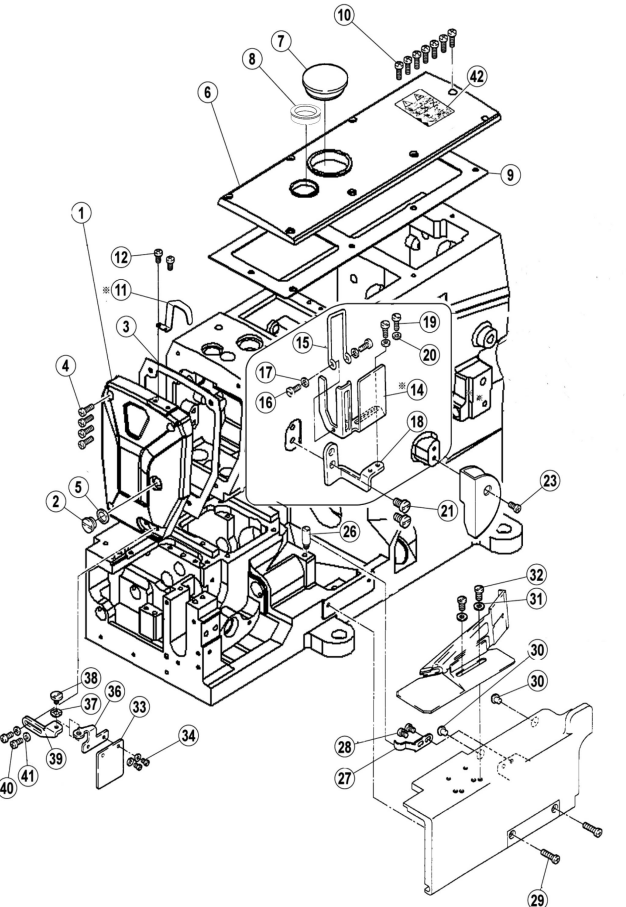
平台式绷缝机零件图册



一、机壳部件\Machine Bed Frame

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016250117		支柱螺钉	SHOULDER PIN	4
2	BF31016206590		油标	OIL LEVEL GAUGE	1
3	BF31016240228		油封	Plug	1
4	BF31016240052		油封	Plug	4
5	BF800208173		油封	Plug	3
6	BF31016240110		油封	Plug	1
7	SCJ1031		滤油网卡簧	RETAINING RING	2
8	BF310161214		滤油网	FILTER	2
9	BF31016250020		盖板	COVER	1
10	BF310167018		螺钉	SCREW	2
12	SCJ6071		铆钉	PIN	2
14	SCJ6071		铆钉	PIN	2
19	BZ3126		小心伤手	STICKER	2
20	BZ3147		接地标贴	STICKER	1
21	BZ3148		箭头标贴	STICKER	1
22	BF31016250003		右盖	TOP COVER (RIGHT)	1
23	BF310167084		螺钉	SCREW	5
24	BF31016250004		右盖垫	GASKET	1
25	BF31016250069		左盖	TOP COVER PLATE (LEFT)	1
26	BF31016250049		左盖垫	GASKET	1
27	BF310167082		螺钉	SCREW	3

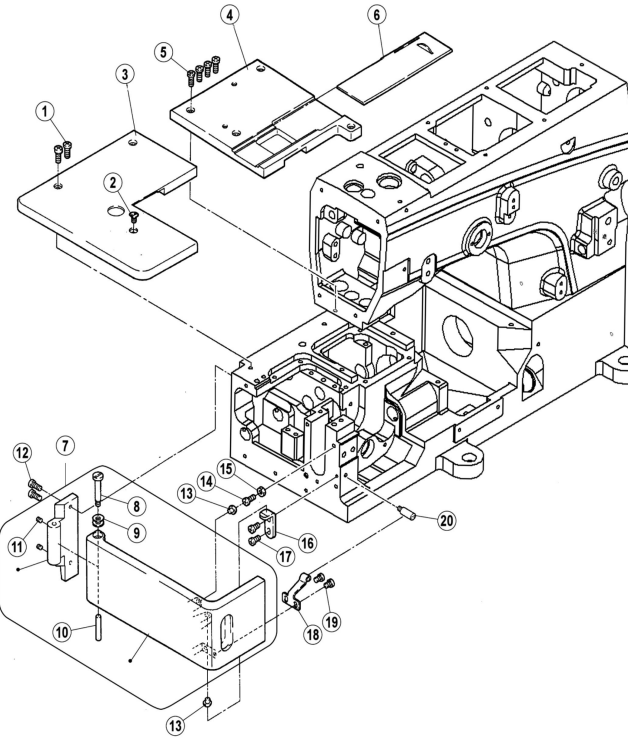
二



二、罩壳部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BW0201		机头面板	ARM COVER (LEFT)	1
2	BF310165242		螺钉	SCREW	1
3	BW0203		机头面板垫	O RING	1
4	BF310167023		螺钉	SCREW	4
5	BF31016240263		垫圈	WASHER	1
6	BW0206		上盖	ARM COVER (TOP)	1
7	BF31016240226		密封盖	PLUG	1
8	BW0208		油窗	OIL SIGHT WINDOW	1
9	BW0209		上盖垫	O RING	1
10	BF150102		螺钉	SCREW	7
11	BW0211		针杆护罩	NEEDLE BAR GUARD	1
12	BF310167019		螺钉	SCREW	2
13	BF31016250231-91		过线护罩组件	THREAD TAKE-UP GUARD ASSY	1
14	BF31016250225		过线护罩	THREAD TAKE-UP GUARD	1
15	BF31016250226		过线护罩环	FINGER GUARD	1
16	BF310167018		螺钉	SCREW	2
17	BF31016303448		垫圈	WASHER	2
18	BF31016250227		过线护罩座	BRACKET	1
19	BF310167018		螺钉	SCREW	2
20	BF31016303448		垫片	WASHER	2
21	BF310167052		螺钉	SCREW	2
26	BF310167089		螺钉	SCREW	1
27	BF31016250051		前缝台卡簧	WASHER	1
28	BF310167018		螺钉	SCREW	2
29	BF310167023		螺钉	SCREW	2
30	BF310162100251		橡皮塞	CUSHION	2
31	BF31016204585		垫圈	WASHER	2
32	BF310167028		螺钉	SCREW	2
33	BF31016250257		有机玻璃罩	EYE GUARD	1
34	BF8007008		螺钉	SCREW	2
36	BF31016250256		护罩架	BRACKET	1
37	SCJ3016		波形垫圈	WASHER	1
38	BF310167066		螺钉	SCREW	1
39	BF31016250255		护罩座	BRACKET	1

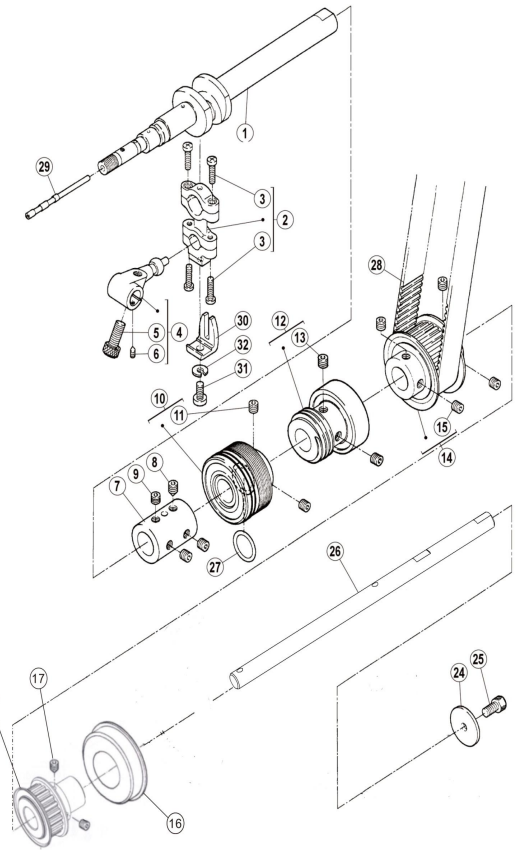
三



三、缝台部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF310167021		螺钉	SCREW	2
2	BF310167043		螺钉	SCREW	1
3	BF31016250052		左缝台盖	BED COVER (LEFT)	1
4	BF31016250074		右缝台盖	BED COVER (RIGHT)	1
5	BF310167021		螺钉	SCREW	4
6	BF31016250071		推板	COVER	1
7	BF31016250039		侧盖组件	SIDE COVER ASSY	1
8	BF31016250037		销钉	SCREW	1
9	BF31016201191		垫圈	SPRING	2
10	BF31016240198		销子	PIN	1
11	BF310164535		螺钉	SCREW	2
12	BF310167020		螺钉	SCREW	2
13	BF310162100251		橡皮塞	CUSHION	2
14	BF310167020		螺钉	SCREW	1
15	BF310164821		螺母	NUT	1
16	BF31016250047		挡板	BRACKET	1
17	BF310167019		螺钉	SCREW	2
18	BF31016206023		侧盖卡簧	FLAT SPRING	1
19	BF310167018		螺钉	SCREW	2
20	BF310167089		螺钉	SCREW	1

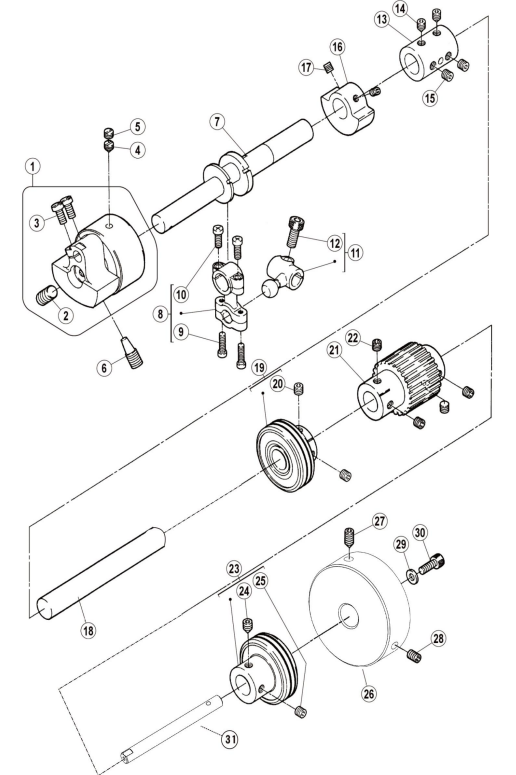
四



四、下轴部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016250501B91		下轴	CRANKSHAFT ASSY	1
2	BF3101625200992		下轴铜连杆组件	CONNECTION ASSY	1
3	BF7000412		螺钉	SCREW	4
4	BF3101625200892		下轴球曲柄	CRANK	1
5	BF310164534		螺钉	BOLT	1
6	BF310164545		螺钉	SCREW	1
7	BF31016250506		接轴套	JOINT	1
8	BF310164555		螺钉	SCREW	1
9	BF310164547		螺钉	SCREW	3
10	BF31016250508		轴承套组件	BUSHING	1
11	BF310164547		螺钉	SCREW	2
12	BF31016250543		蜗杆组件	BUSHING	1
13	BF310164547		螺钉	SCREW	2
14	BF31016011		下轴同步轮	GEAR (LOWER)	1
15	BF310164547		螺钉	SCREW	4
16	BF310166304Z		6304Z轴承	BUSHING	1
17	BF8004538		螺钉	SCREW	1
18	BF31016009		凸轮外挂同步轮	SCREW	1
24	BF31016240126		垫圈	WASHER	1
25	BF310164500		螺钉	BOLT	1
26	BF310162505071		下轴后轴	SHAFT	1
27	BF31016206837		O形圈	O RING	1
28	BF31016206050C		同步带	TIMING BELT	1
29	BF31016250525		下轴油量调节销	ADJUSTING BAR	1
30	BF31016201074A		止摆轧头	GUIDE	1
31	BF7005032		螺钉	SCREW	1
32	BF31016202286		弹簧垫片	WASHER	1

五



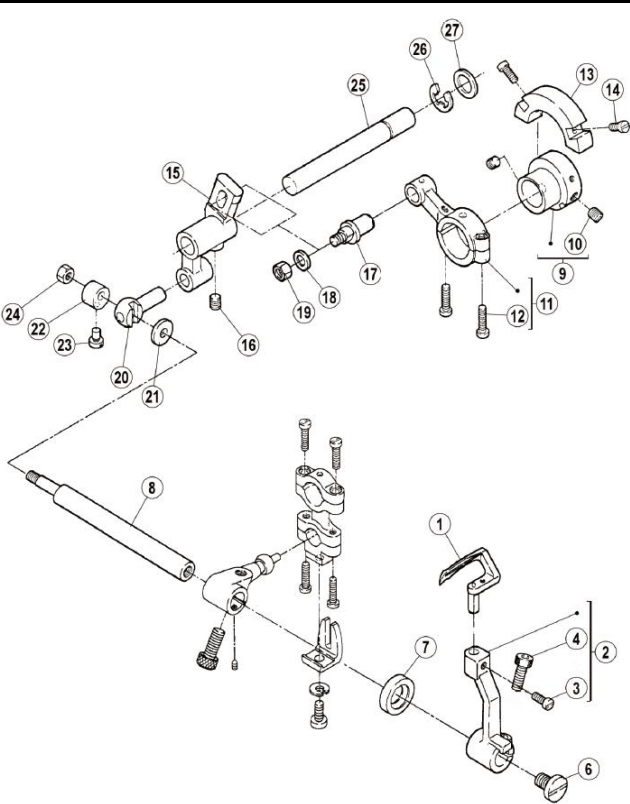
五、上轴部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF3202635AB250526C1		针杆曲柄组件	MOTION ASSEMBLY	1
2	BF310164592		螺钉	SCREW	1
3	BF310167028		螺钉	SCREW	2
4	BF310164555		螺钉	SCREW	1
5	BF310164547		螺钉	SCREW	1
6	BF310167268		螺钉	SCREW	1
7	BF31016250517A		上轴	CRANKSHAFT	1

七、护针部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016251517		轴承套组件	BUSHING	1
2	BF310164539		螺钉	SCREW	2
3	BF31016255501		护针连杆组件	CONNECTION ASSY	1
4	BF7000412		螺钉	SCREW	2
5	BF310164543		螺钉	SCREW	1
6	BF31016306093		护针连杆曲柄	CRANK	1
7	BF310165084		螺钉	SCREW	2
8	BF31016205495		连杆销	PIN	1
9	BF31016251518		护针轴	SHAFT	1
12	BF31016240102		垫圈	WASHER	1
13	SCJ1014		卡簧	RING	1
14	BF31016204052		油封	OIL SEAL	1
15	BF31016251519		护针架	LEVER ASSY	1
16	BF310164500		螺栓	BOLT	1
17	SCJ3003		弹簧垫圈	WASHER	1
18	BF8007130		螺钉	SCREW	1
19	BF31016257551B		后护针	NEEDLE GUARD (REAR)	1
20	BF31016257553		前护针	NEEDLE GUARD (FRONT)	1
21	BF310167031		螺钉	SCREW	1
22	BF31016206837		O形圈	O RING	1

八

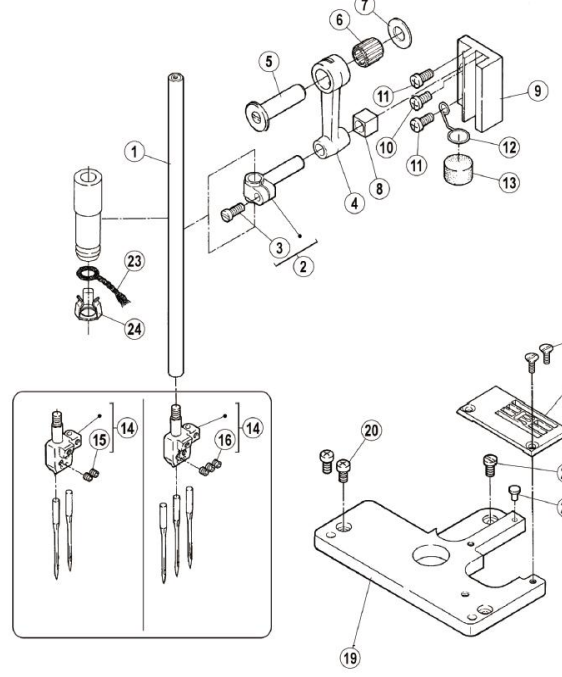


八、弯针部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016257550		弯针	LOOPER	1
2	BF310162520071		弯针架	LOOPER HOLDER ASSY	1
3	BF310167086		螺钉	SCREW	1
4	BF310164501		螺钉	SCREW	1
6	BF310167085		螺钉	SCREW	1
7	BF700M83		油封	OIL SEAL	1
8	BF31016252006		弯针轴	SHAFT	1
9	BF31016252000		凸轮	ECCENTRIC ASSY	1
10	BF310164539		螺钉	SCREW	2
11	BF31016252001		弯针摆动连杆组件	CONNECTION ASSY	1
12	BF7000412		螺钉	SCREW	2
13	BF31016252010		下轴平衡块	BALANCE WEIGHT	1
14	BF310167011		螺钉	SCREW	2
15	BF31016252002		弯针摆动架	CRANK	1
16	BF310164539		螺钉	SCREW	1
17	BF31016179399		弯针摆动架销	SCREW	1
18	BF310162400621		垫片	WASHER	1
19	BF310164805		螺母	NUT	1
20	BF31016252003		轧头	BLOCK PIN	1
21	BF31016208028		垫片	WASHER	1
22	BF31016208029		挡圈	COLLAR	1
23	BF310167018		螺钉	SCREW	1
24	BF310164802		自锁螺母	NUT	1
25	BF31016252004		摆动架轴	SHAFT	1
26	SCJ1012		卡簧	RING	1
27	BF31016240102		垫片	WASHER	1

8	BF3101625350092	上轴铜连杆组件	CONNECTION ASSY	1
9	BF7000412	螺钉	SCREW	2
10	BF7000412	螺钉	SCREW	2
11	BF31016253501A	上轴球曲柄	CRANK ASSY	1
12	BF310164534	螺钉	BOLT	1
13	BF31016250506	接轴套	JOINT	1
14	BF310164555	螺钉	SCREW	2
15	BF310164547	螺钉	SCREW	2
16	BF31016250524	上轴平衡块	BALANCE WEIGHT	1
17	BF310164514	螺钉	SCREW	2
18	BF31016250518	上轴中轴	SHAFT	1
19	BF31016250529	轴承套组件	BUSHING	1
20	BF310164547	螺钉	SCREW	2
21	BF31016250521	上轴同步带轮	GEAR (UPPER)	1
22	BF310164547	螺钉	SCREW	4
23	BF31016250529	轴承套组件	BUSHING	1
24	BF310164555	螺钉	SCREW	1
25	BF310164547	螺钉	SCREW	1
26	BW0526	挡圈	HANDWHEEL	1
27	BF310164541	螺钉	SCREW	1
28	BF310164556	螺钉	SCREW	1
29	BF31016204585	垫片	WASHER	1
30	BF310164501	螺钉	BOLT	1
31	BF31016250519	上轴后轴	SHAFT	1

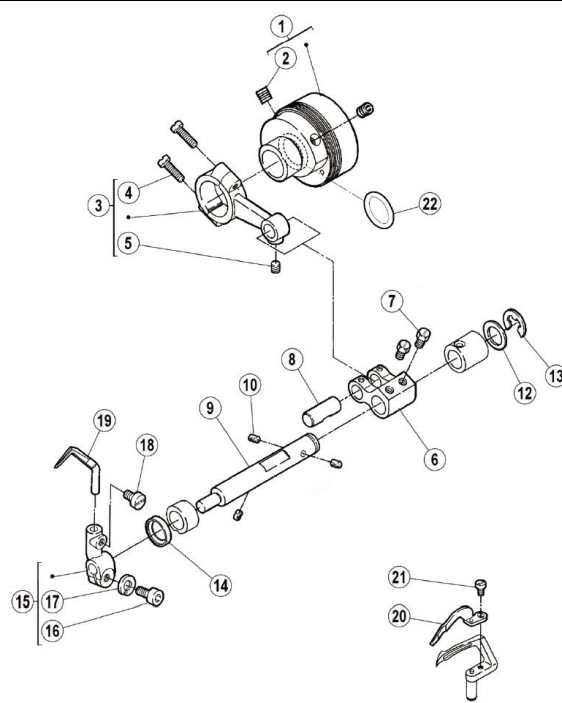
六

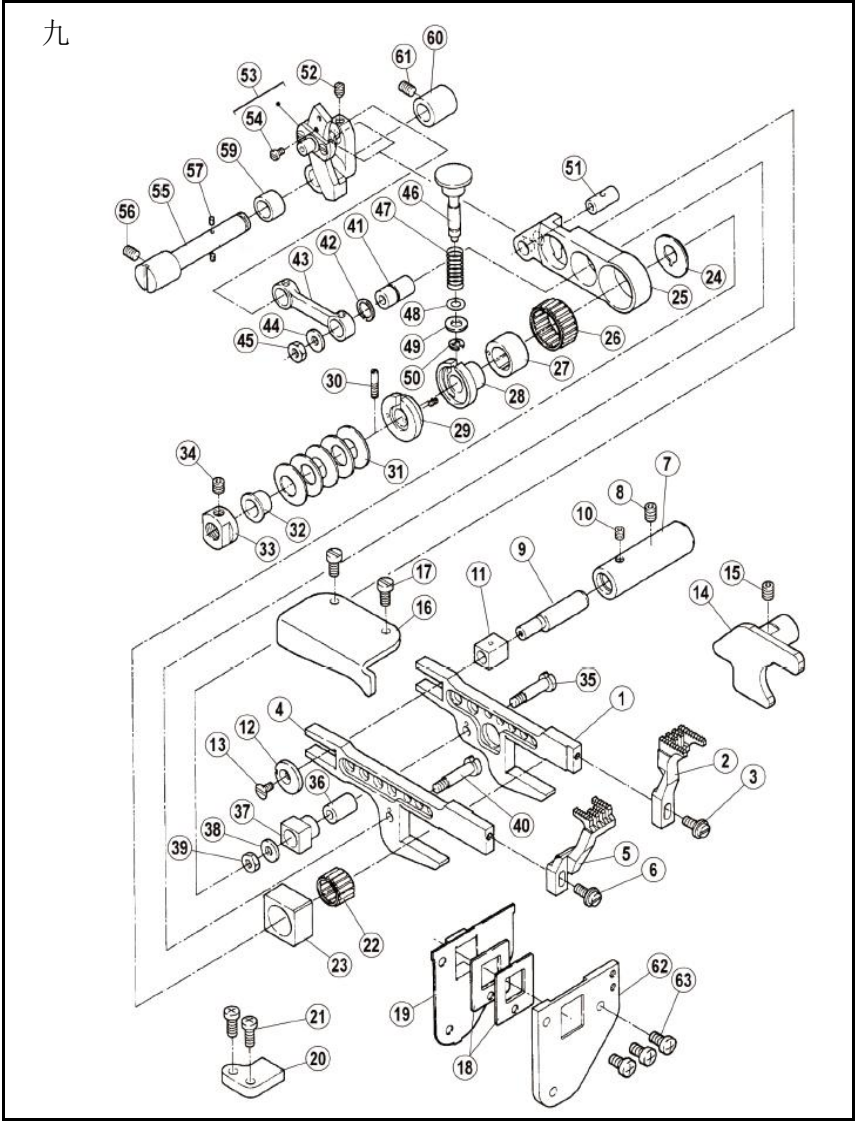


六、针杆部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016251000		针杆	NEEDLE BAR	1
2	BF31016206061		针杆连接柱	NEEDLE BAR CLAMP	1
3	BF310167020		螺钉	SCREW	1
4	BF31016206052		针杆连杆	LINK/NEEDLE BAR DRIVE	1
5	BF31016206053		针杆连杆销	PIN	1
6	BF31016081212		针杆连杆滚针轴承	NEEDLE BEARING	1
7	BF31016240101		垫圈	WASHER	1
8	BF31016206063		针杆滑块	BLOCK	1
9	BF31016206062		滑块导座	GUIDE BLOCK/NEEDLE BAR	1
10	BF310167020		螺钉	SCREW	1
11	BF310167021		螺钉	SCREW	2
12	BF31016251009		毛毡弹簧	LATCH	1
13	BF3101617904005		毛毡	SPONGE	1
14	BF31016257518		针舌	NEEDLE HOLDER	1
15	BF310164554		螺钉	SCREW	2
16	BF310164554		螺钉	SCREW	3
17	BF31016257018B56		针板	NEEDLE PLATE	1
18	BF310165373		螺钉	SCREW	2
19	BF31016251007		针板座	BRACKET	1
20	BF310167019		螺钉	SCREW	2
21	BF310167082		螺钉	SCREW	1
22	BF31016240123		橡皮销	CUSHION RUBBER	1
23	BF31016212186		油线	OIL WICK	1
24	BF31016206524		油线杆	OIL WICK RETAINER	1

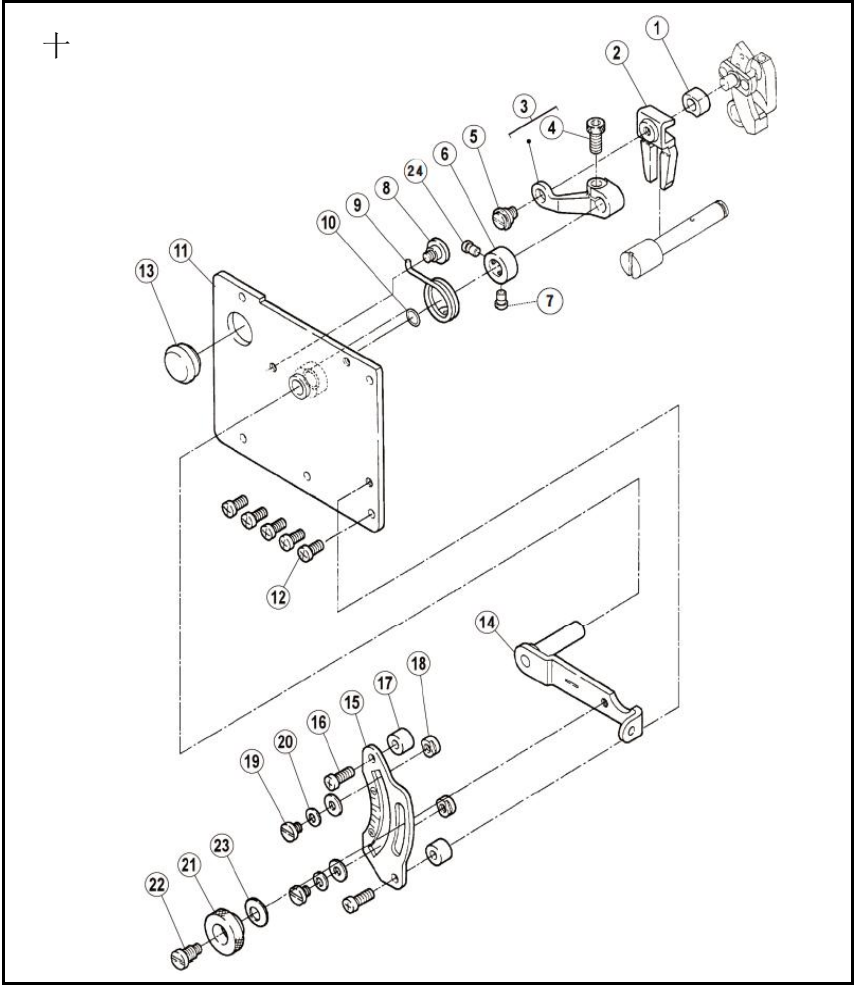
七





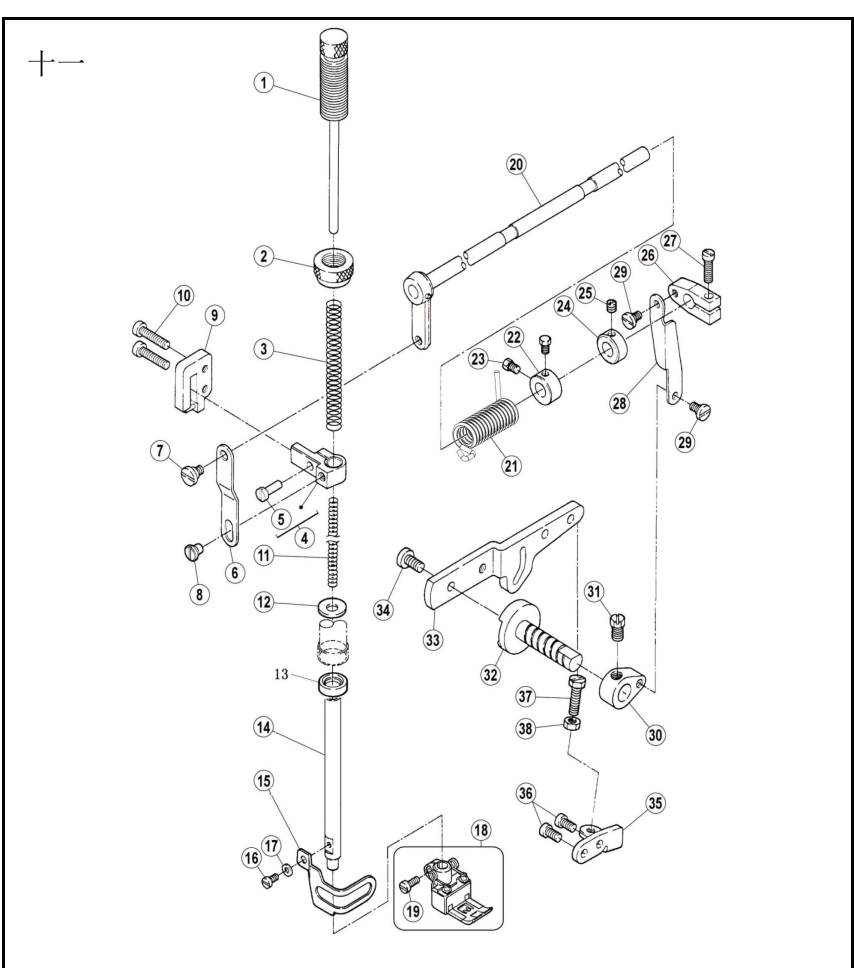
九，牙架部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016252500		右牙架	MAIN FEED BAR	1
2	BF31016257207		送布牙	MAIN FEED DOG	1
3	BF700S100		螺钉	SCREW	1
4	BF31016252500		左牙架	DIFFERENTIAL FEED BAR	1
5	BF31016257259		差动牙	DIFFERENTIAL FEED DOG	1
6	BF700S100		螺钉	SCREW	1
7	BF700M1210		滑块偏心轴套筒	BUSHING	1
8	BF310164539		螺钉	SCREW	1
9	BF31016204128		调牙偏心轴	ECCENTRIC PIN	1
10	BF310164543		螺钉	SCREW	1
11	BF31016205857		调节偏心轴滑块	BLOCK/FEED BAR GUIDE	1
12	BF31016204439		调节偏心轴垫片	WASHER	1
13	BF8007041		螺钉	SCREW	1
14	BF31016252504		牙架右挡板	GUIDE (RIGHT)	1
15	BF310164539		螺钉	SCREW	1
16	BF31016252507		牙架左挡板	GUIDE (LEFT)	1
17	BF310167019		螺钉	SCREW	2
18	BF31016206133		牙架油封	OIL SHIELD	2
19	BF31016252509		油封挡板	COVER	1
20	BF31016252508		牙架挡板	GUIDE (LOWER)	1
21	BF310167020		螺钉	SCREW	2
22	BF31016172110		牙架滑块滚针轴承	NEEDLE BEARING	1
23	BF31016252519		牙架滑块	BLOCK	1
24	BF31016252520		轴承挡圈	WASHER	1
25	BF31016206562		送布连杆	LINK/MAIN FEED	1
26	BF700K121510		送布连杆滚针轴承	NEEDLE BEARING	1
27	BF31016252521		送布凸轮	ECCENTRIC	1
28	BF31016252522		送布调节器	REGULATOR	1
29	BF31016252523		调节器套	ECCENTRIC RETAINER	1
30	BF31016252516		螺钉	SCREW	1
31	BF31016240125		蝶形垫圈	SPRING	5
32	BF31016252525		蝶形垫圈套	SPACER	1
33	BF31016252543		螺母	NUT	1
34	BF310164514		螺钉	SCREW	1
35	BF31016206120		螺钉	SCREW	1
36	BF31016206119		送布滑块套	BUSHING	1
37	BF31016206563		送布滑块	GUIDE BLOCK	1
38	BF31016200098		垫圈	WASHER	1
39	BF310163044		螺母	NUT	1
40	BF31016206123		螺钉	SCREW	1
41	BF31016206566		差动连杆套	BUSHING	1
42	SCJ1031		卡簧	RING	1
43	BF31016206564		差动连杆	LINK/DIFFERENTIAL FEED	1
44	BF31016200098		垫圈	WASHER	1
45	BF310163044		螺钉	NUT	1
46	BF31016252526		针距调节按钮	PIN	1
47	BF31016240122		针距调节按钮弹簧	SPRING	1
48	BF31016206366		O形圈	O RING	1
49	BF31016204585		垫圈	WASHER	1
50	SCJ1003		卡簧	RING	1
51	BF31016206569		送布连杆销	PIN	1
52	BF310164546		螺钉	SCREW	1
53	BF31016252527		差动曲柄组件	CRANK	1
54	BF310167031		螺钉	SCREW	1
55	BF31016252510		差动轴	SHAFT	1
56	BF310164539		螺钉	SCREW	1
59	BF31016240119		差动轴隔套	SPACER	1
60	BF31016958		差动轴套	BUSHING	1
61	BF310164539		螺钉	SCREW	1
62	BF31016251520		油封挡板	BRACKET	1
63	BF310167019		螺钉	SCREW	3



十，差动部件

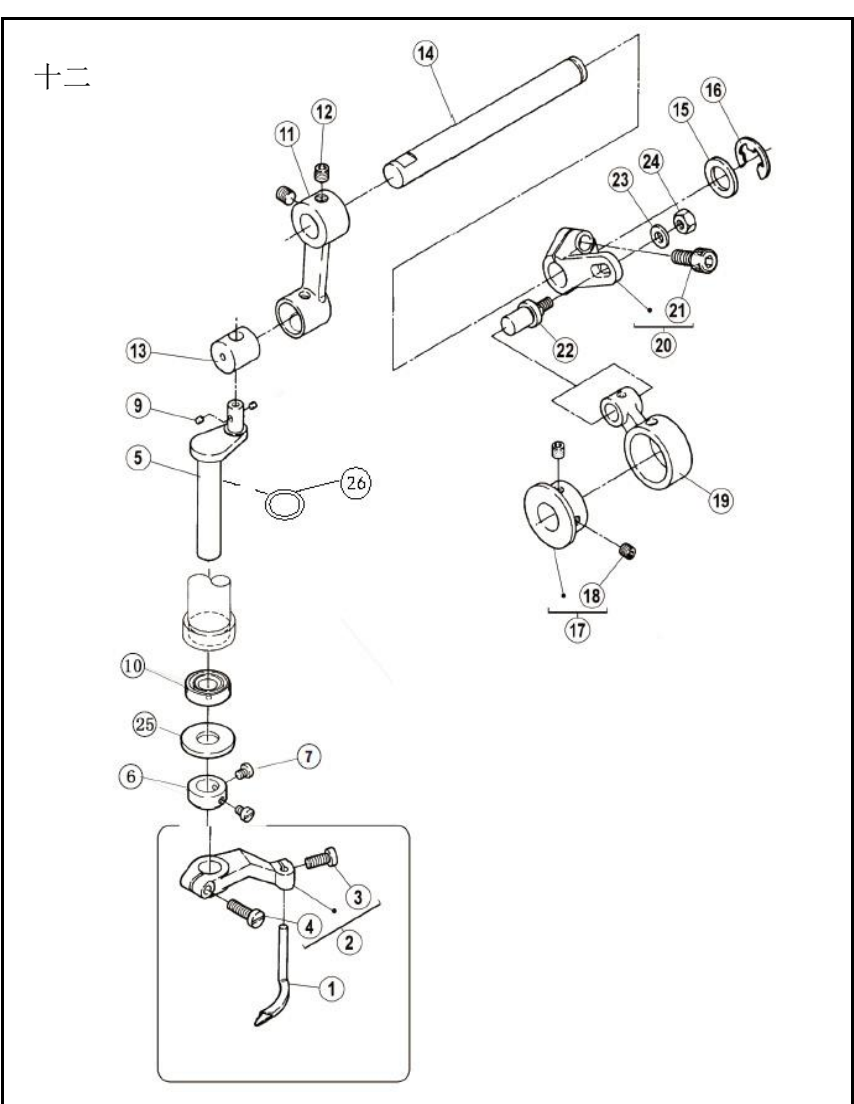
序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016252531		比叉组件	BLOCK	1
2	BF31016252532		比叉	GUIDE/BLOCK	1
3	BF31016252533		连杆	LEVER	1
4	BF310164531		螺钉	BOLT	1
5	BF310165316		螺钉	SCREW	1
6	BF31016240271		挡圈	COLLAR	1
7	BF3101619982		螺钉	SCREW	1
8	BF310167066		螺钉	SCREW	1
9	BF31016252536		弹簧	SPRING	1
10	BF800240129		O形圈	O RING	1
11	BF31016252539		左挡板	BRACKET	1
12	BF310167019		螺钉	SCREW	5
13	BF31016240162		油封	PLUG	1
14	BF31016252664		差动调节板手	LEVER ASSY	1
15	BF31016252538		差动刻度板	SCALE PLATE	1
16	BF310167021		螺钉	SCREW	2
17	BF31016240124		调节套	SPACER	2
18	BF700M1123		调节螺母	STOPPER	2
19	BF310162905		螺钉	SCREW	2
20	BF31016201185		垫圈	WASHER	2
21	BF31016210167		螺母	THUMB NUT	1
22	BF310165486		螺钉	SCREW	1
23	BF800211301		垫圈	SPRING	1
24	BF31016199821		螺钉	SCREW	1



十一，压脚部件

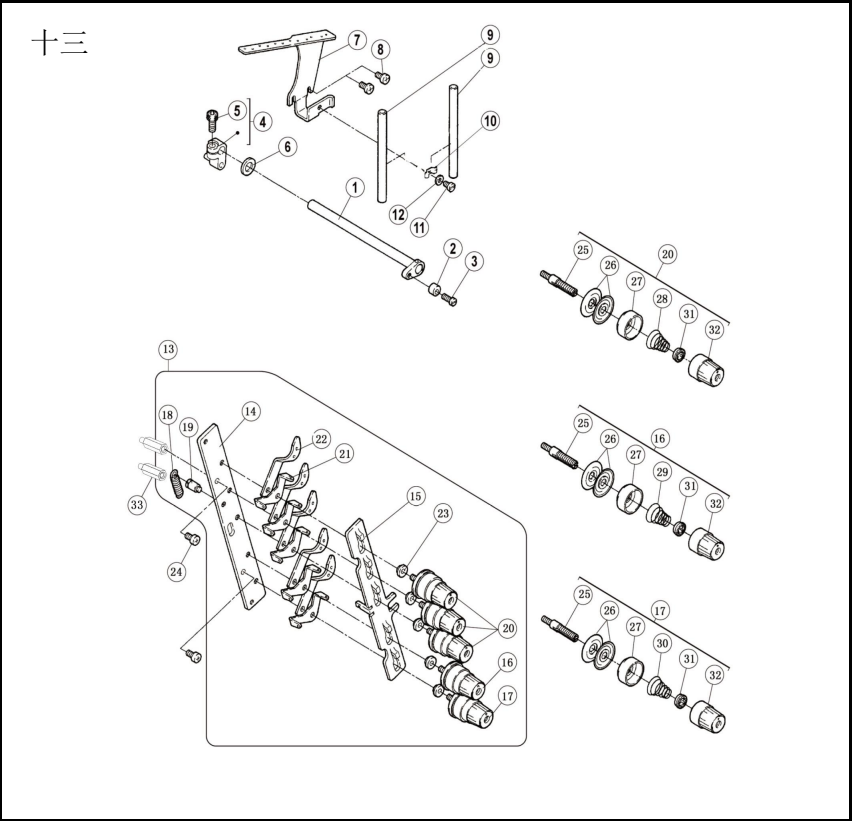
序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016253000		调压螺杆组件	ADJUSTING BAR	1

2	BF31016253003	调压螺母	NUT	1
3	BF31016240112	调压簧	SPRING	1
4	BF31016206139	压脚轧头	PRESSER BAR CLAMP	1
5	BF310165118	螺钉	SCREW	1
6	BF31016206157	压脚轧头连接板	LINK	1
7	BF310165386	螺钉	SCREW	1
8	BF310165386	螺钉	SCREW	1
9	BF31016253005	导块	GUIDE ASSY	1
10	BF310167025	螺钉	SCREW	2
11	BF31016240113	压脚轴小弹簧	SPRING	1
12	BF31016253018	压脚轴密封垫	OIL GUARD	1
13	BF31016240585	油封	O RING	1
14	BF31016253004	压脚轴	PRESSER BAR	1
15	BF31016253028	压脚护套	FINGER GUARD	1
16	BF310167010	螺钉	SCREW	1
17	BF31016202875	垫片	WASHER	1
18	BF31016257461	压脚 (5.6)	PRESSER FOOT ASSY	1
19	BF3101611703	螺钉	SCREW	1
20	BF31016253008	抬压轴	LEVER	1
21	BW1121	抬压轴簧	SPRING	1
22	BF31016206156	挡圈	COLLAR	1
23	BF310165084	螺钉	SCREW	2
24	BF31016192024	挡圈	COLLAR	1
25	BF31016W00301	螺钉	SCREW	1
26	BF31016206149	抬压曲柄 I	BELL CRANK (UPPER)	1
27	BF310165187	螺钉	SCREW	1
28	BF31016253011	抬压曲柄连接板	LINK	1
29	BF310165184	螺钉	SCREW	2
30	BF31016206148	抬压曲柄 II	BELL CRANK (LOWER)	1
31	BF310162022	螺钉	SCREW	1
32	BF31016253013	抬压轴	SHAFT	1
33	BF31016253014	抬压轴板手	LEVER	1
34	BF310167028	螺钉	SCREW	1
35	BF31016253015	抬压曲柄座	BRACKET	1
36	BF310167019	螺钉	SCREW	2
37	BF310164549	螺钉	BOLT	1
38	BF310164805	螺母	NUT	1



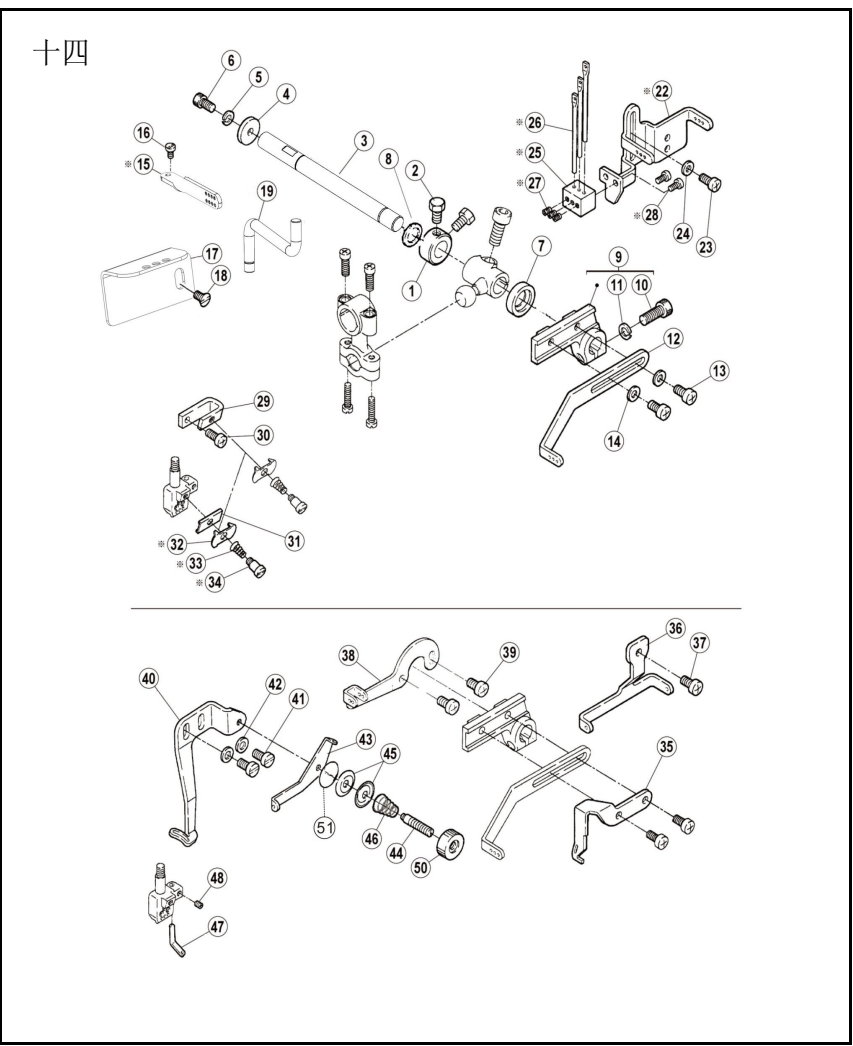
十二，绷针部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016257565		绷针	SPREADER	1
2	BF31016254516		绷针架	LEVER/ASSY	1
3	BF310167020		螺钉	SCREW	1
4	BF310167022		螺钉	SCREW	1
5	BF31016254508		绷针摆动架	CRANKSHAFT	1
6	BF31016212039		挡圈	COLLAR	1
7	BF310167010		螺钉	SCREW	2
9	/		油点	FELT	2
10	BF700M83		油封	O RING	1
11	BF31016254506		绷针摆动连杆	CRANK	1
12	BF310164547		螺钉	SCREW	2
13	BF31016254507		绷针摆动销	BLOCK	1
14	BF31016254519		摆动连杆轴	SHAFT	1
15	BF31016206180		垫圈	WASHER	1
16	SCJ1014		卡簧	RING	1
17	BF31016254501A		绷针凸轮	ECCENTRIC ASSY	1
18	BF310164514		螺钉	SCREW	2
19	BF31016254511		绷针连杆	CONNECTION	1
20	BF31016254503		绷针摆动曲柄	CRANK	1
21	BF310164534		螺钉	BOLT	1
22	BF31016254504		连杆销	SCREW	1
23	BF310162400621		垫片	WASHER	1
24	BF310164805		螺母	NUT	1
25	BF31016240584		垫片	WASHER	1



十三，松线部件

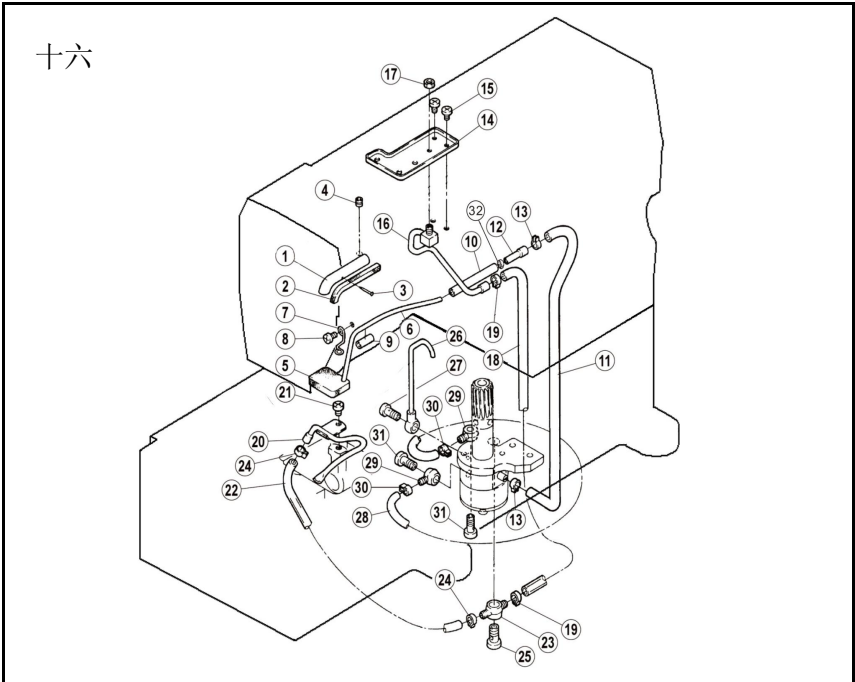
序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BW1301		松线轴	LEVER	1
2	BF31016254022		轴套	SPACER	1
3	BF310162133		螺钉	SCREW	1
4	BF31016254003B		松线曲柄	CRANK	1
5	BF310164531		螺钉	BOLT	1
6	BF31016202868		垫片	WASHER	1
7	BF31016254008		过线架	THREAD GUIDE	1
8	BF310167019		螺钉	SCREW	2
9	BF31016192120		夹带柱	PIPE	2
10	BF31016254009		压板	BRACKET	1
11	BF310167018		螺钉	SCREW	1
12	BF31016303448		垫片	WASHER	1
13	BW1316		3针5线夹线器组件	TENSION CONTROL MECHANISM	1
14	BF31016254019		过线板	BRACKET	1
15	BF31016254021		过线调节板	THREAD RELEASE	1
16	BF31016254010B9U		调线组件 (中)	TENSION SPRING ASSY	1
17	BF31016254010C9U		调线组件 (弱)	TENSION SPRING ASSY	1
18	BF31016306301		调节板簧	SPRING	1
19	BF310165447		螺钉	SCREW	1
20	BF31016254010A9U		调线组件 (强)	TENSION SPRING ASSY	3
21	BF31016254020		二孔过线板 I	THREAD GUIDE	5
22	BF31016206203		二孔过线板 II	THREAD GUIDE	5
23	BF31016206202		垫圈	SPACER	5
24	BF310167019		螺钉	SCREW	2
25	BF310161817-2A		夹线柱	SCREW STUD	5
26	BF31016210319		夹线片	TENSION DISC	10
27	BF31016208450-1A		调压止动盖	SPRING SHIELD	5
28	BF31016201037		调压簧 (强)	SPRING (HEAVY)	3
29	BF31016201086		调压簧 (中)	SPRING (MEDIUM)	1
30	BF31016201068		调压簧 (弱)	SPRING (LIGHT)	1
31	BF31016208448		调压止动套	RATCHET	5
32	BF31016208447-1A		调压螺母	KNOB	5



十四，过线部件

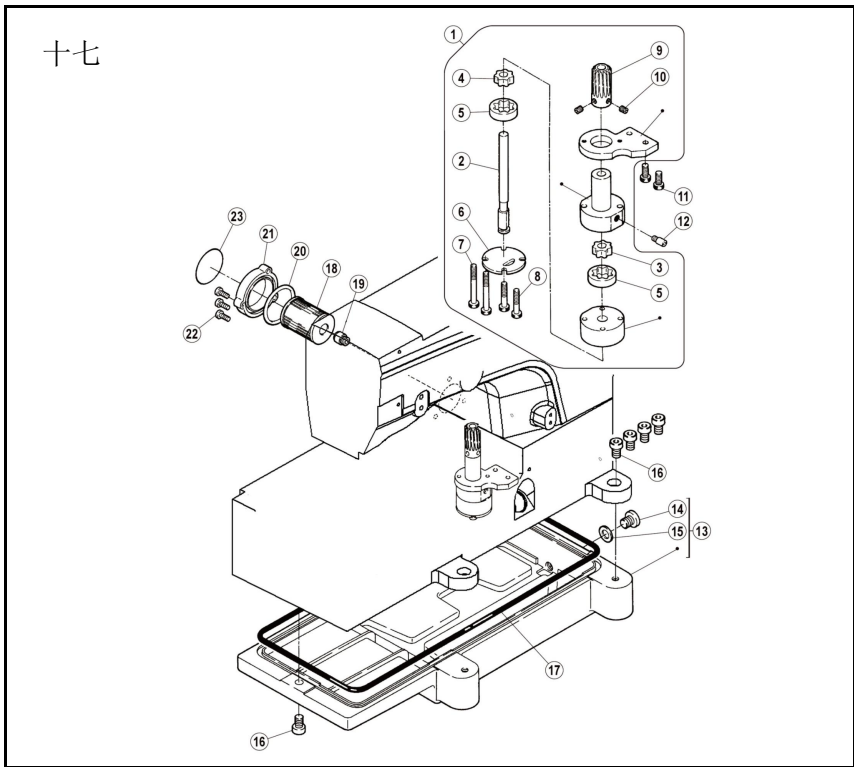
序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016240201		挡圈	COLLAR	1
2	BF310165084		螺钉	SCREW	2
3	BW1403		过线座轴	SHAFT	1
4	BF31016204107		垫片	WASHER	1
5	SCJ3001		弹簧垫圈	WASHER	1
6	BF310164527		螺钉	BOLT	1
7	BF31016210586		油封	OIL SEAL	1
8	BF31016240102		垫片	WASHER	1
9	BF31016253504		过线座	LEVER	1
10	BF310164501		螺钉	BOLT	1
11	SCJ3003		弹簧垫圈	WASHER	1
12	BF31016253505		长过线	THREAD TAKE-UP	1
13	BF310167019		螺钉	SCREW	2
14	BF31016303448		垫圈	WASHER	2
15	BW1415		针杆过线	THREAD GUIDE	1
16	BF310167009		螺钉	SCREW	1
17	BW1417		过线板	THREAD GUIDE	1
18	BF310167077		螺钉	SCREW	1
19	BW1419		针杆过线柱	THREAD SUPPORT	1
20	BF31016202588		垫片	WASHER	1
21	BF8007008		螺钉	SCREW	1
22	BF31016253544		硅油盒固定架	THREAD GUIDE	1
23	BF310167019		螺钉	SCREW	1
24	BF31016303448		垫圈	WASHER	1
25	BF31016253545		针杆过线座	HOLDER	1
26	BF31016234521		过线杆	THREAD GUIDE	1
27	BF310164535		螺钉	SCREW	1
28	BF310167010		螺钉	SCREW	2
29	BF31016253516		U形夹线座	THREAD TENSION BRACKET	1
30	BF310167019		螺钉	SCREW	1
31	BF31016234561		夹线板	THREAD GUIDE	1
32	BF31016253593		夹线片	THREAD RETAINER	1
33	BF31016253517		弹簧	SPRING	1
34	BF31016W90702		螺钉	SCREW	1
35	BF31016253506		长过线压板	THREAD TAKE-UP	1
36	BF31016253515		过线板	THREAD GUIDE	1
37	BF310167019		螺钉	SCREW	1
38	BF31016253514		绷针过线	THREAD GUIDE	1
39	BF310167019		螺钉	SCREW	2
40	BW1440		绷针过线板	THREAD GUIDE	1

14	BF31016003	凸轮外挂分线器	THREAD GUIDE	1
15	BF8007008	螺钉	SCREW	1
16	BF31016004	凸轮外挂左过线	THREAD GUIDE	1
17	BF700S0401	轴位螺钉	SCREW	1
18	SCJ3016	波形垫片 (φ8)	WASHER	1
19	BF31016002	凸轮外挂凸轮架	BRACKET	1
25	BF3101680XL	凸轮外挂同步带	SMALL TIMING BELT	1
26	BF310160121	凸轮外油封	PLUG	1
27	SCJ1018	外卡簧 (12)	油管卡簧	1
28	BF310166001Z	轴承6001	BUSHING	1
29	SCJ1026	内卡簧 (φ28*1.2)	油管卡簧	1
30	BF310164514	螺钉	SCREW	2
31	BF31016008	凸轮外挂同步轮	TIME BELT	1
32	SCJ1026	内卡簧 (φ28*1.2)	油管卡簧	1
33	BF310166001Z	轴承6001	BUSHING	1
34	BF31016007	凸轮外挂右轴套	SPACER	1
35	PF1790S0330	螺钉	SCREW	2
36	BF31016006	凸轮外挂左轴套	SPACER	1
37	BF31016001	凸轮外挂轴	SHAFT	1
38	BF310166801Z	轴承6801	BUSHING	1
39	BF889240308	挡圈	COLLAR	1
40	BF310164554	螺钉	SCREW	2
41	BF31016WC0XTL	凸轮外挂打线凸轮	Looper Thread Takeup	1
42	BF310164514	螺钉	SCREW	2
43	BF31016253615	过线	THREAD	1
44	BF31016253536	过线	THREAD	1
45	BF310167018	螺钉	SCREW	1
46	BF31016PYGKH	油管卡簧	RING	1
47	SCJ3024	波形垫片 (φ3.4)	WASHER	1



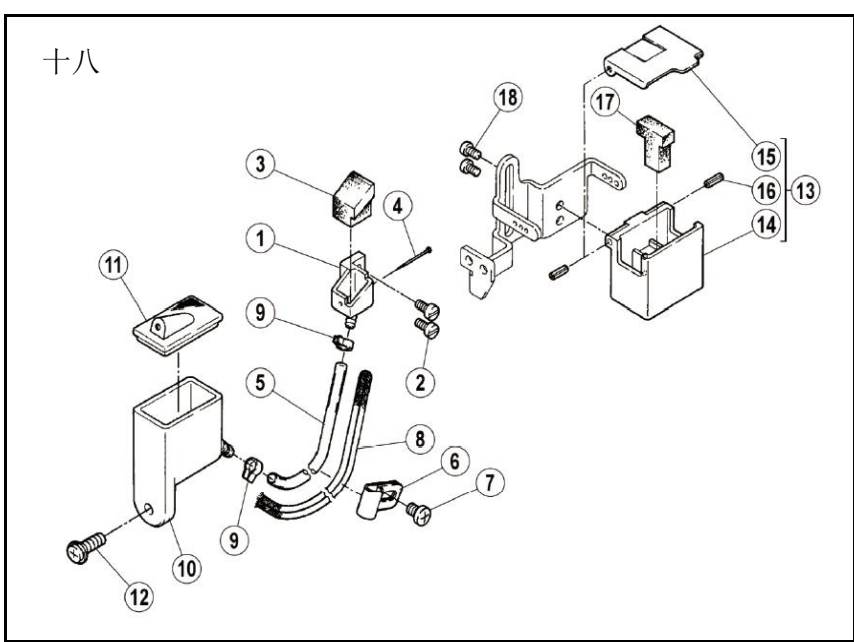
十六，供油部件（1）

序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF31016255003		侧油管	OIL PIPE	1
2	BF31016240136		油毡	FELT	1
3	SCJ6029		大头针	PIN	1
4	BF310164514		螺钉	SCREW	1
5	BF31016255021		油毡	FELT	1
6	BF31016255039		回油管	PIPE	1
7	BF31016255005		压簧	LATCH	1
8	BF310167018		螺钉	SCREW	1
9	BF31016240143		油管套	TUBE	1
10	SCJ5010		油管	TUBE	1
11	SCJ5012		油管	TUBE	1
12	BF31016255038		油管接头	JOINT	1
13	BF31016202199		油管夹	CLAMP	2
14	BF31016255006		接油盘	OIL GUARD	1
15	BF310167018		螺钉	SCREW	2
16	BF31016255007		喷油管	OIL DISTRIBUTOR	1
17	BF310164821		螺母	NUT	1
18	SCJ5012		油管	TUBE	1
19	BF31016202199		油管夹	CLAMP	2
20	BF31016255010		喷油管	OIL DISTRIBUTOR	1
21	BF310167018		螺钉	SCREW	1
22	SCJ5012		油管	TUBE	1
23	BF310162001364		油管接头	JOINT	1
24	BF31016202199		油管夹	CLAMP	2
25	BF31016200152A		过油螺钉	JOINT SCREW	1
26	BF31016255035		喷油管	PIPE	1
27	BF31016255037		过油螺钉	JOINT SCREW	1
28	SCJ5012		油管	TUBE	1
29	BF310162001363		油管接头	JOINT	2
30	BF31016202199		油管夹	CLAMP	2
31	BF31016200152A		过油螺钉	JOINT SCREW	2
32	BF9000448		油管夹	CLAMP	1



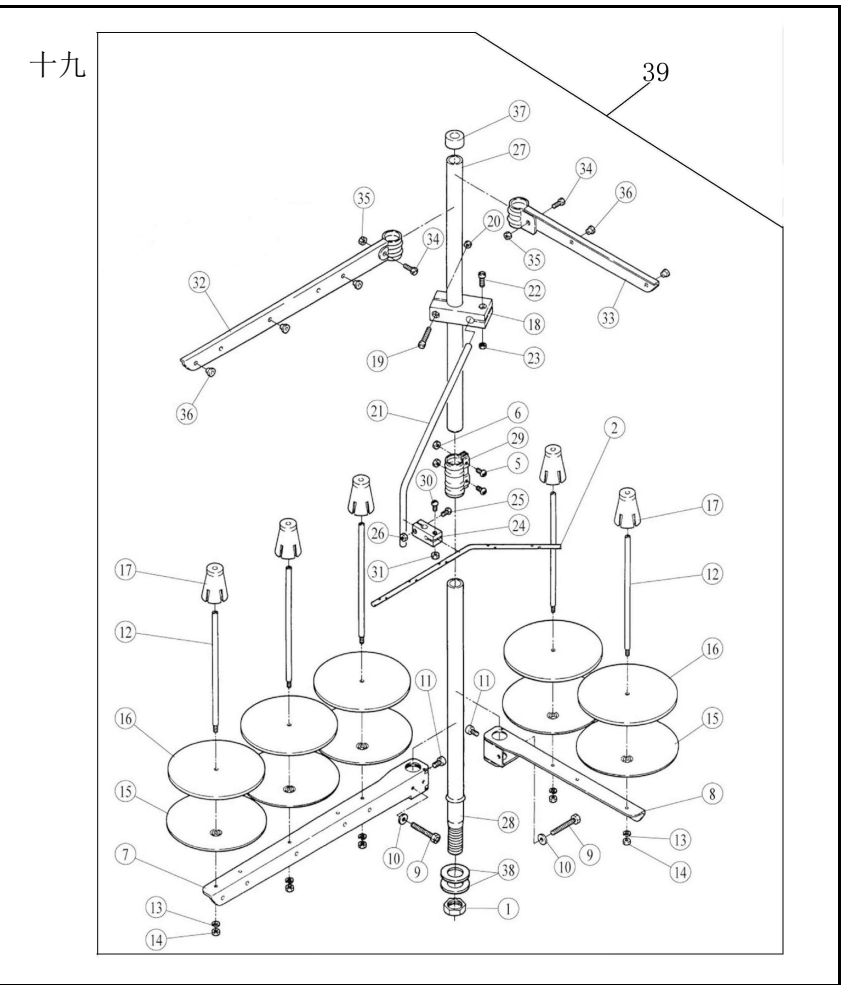
十七，供油部件（2）

序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF31016255040		油泵组件	OIL PUMP ASSY	1
2	BF31016255024		油泵轴	SHAFT	1
3	BF31016255025		五星轮	ROTOR	1
4	BF31016255026		五星轮	ROTOR	1
5	BF31016255027		五星轮	ROTOR	2
6	BF31016255028		油泵盖	COVER	1
7	BF310167105		螺钉	SCREW	2
8	BF310167026		螺钉	SCREW	2
9	BF31016255019		油泵蜗轮	WORM WHEEL	1
10	BF310164514		螺钉	SCREW	2
11	BF310164531		螺钉	BOLT	2
12	BF31016200152A		油管接头	JOINT SCREW	1
13	BF31016255000		油盘	OIL RESERVOIR	1
14	BF8005318B		放油螺钉	SCREW	1
15	BF800202287A		油封	WASHER	1
16	BF310164504		螺钉	BOLT	5
17	BF31016255001		油盘密封圈	O RING	1
18	BF700M156		过滤器	FILTER ELEMENT	1
19	BF31016210200		螺钉	BRACKET/FILTER ELEMENT	1
20	BF31016206431		O形圈	O RING	1
21	BF31016210201		油盘器盖	COVER	1
22	BF310167021		过滤器盖	SCREW	3
23	BF3153		过滤器标贴	FILTER SEAL	1



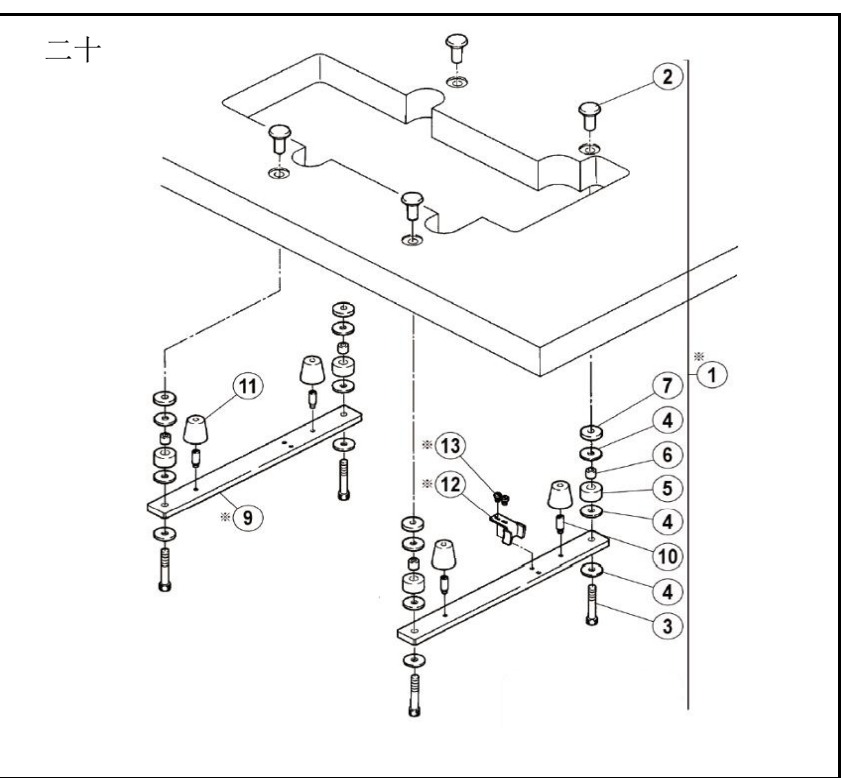
十八，硅油盒装置部件

序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF31016255013		机针冷却器	NEEDLE COOLER (LOWER)	1
2	BF310167010		螺钉	SCREW	2
3	BF31016255014		油棉	FELT	1
4	SCJ6029		大头针	PIN	1
5	SCJ5010		油管	TUBE	1
6	BF31016206115		油管压紧片	BRACKET	1
7	BF310167018		螺钉	SCREW	1
8	BF31016202175		油线	OIL WICK	1
9	BF31016202199		油管夹	CLAMP	2
10	BF31016255015		下硅油盒	SILICONE OIL RESERVOIR (LOWER)	1
11	BF31016255016		下硅油盒盖	CAP	1
12	BF310167020		螺钉	SCREW	1
13	BF31016303448		垫圈	WASHER	1
14	BF31016207066		上硅油盒	SILICONE OIL RESERVOIR (UPPER)	1
15	BF31016207067		上硅油盒盖	CAP	1
16	BF31016206781		开口销	PIN	2
17	BF31016207068		硅油棉	FELT	1
18	BF310165053-1		木螺钉	SCREW	2



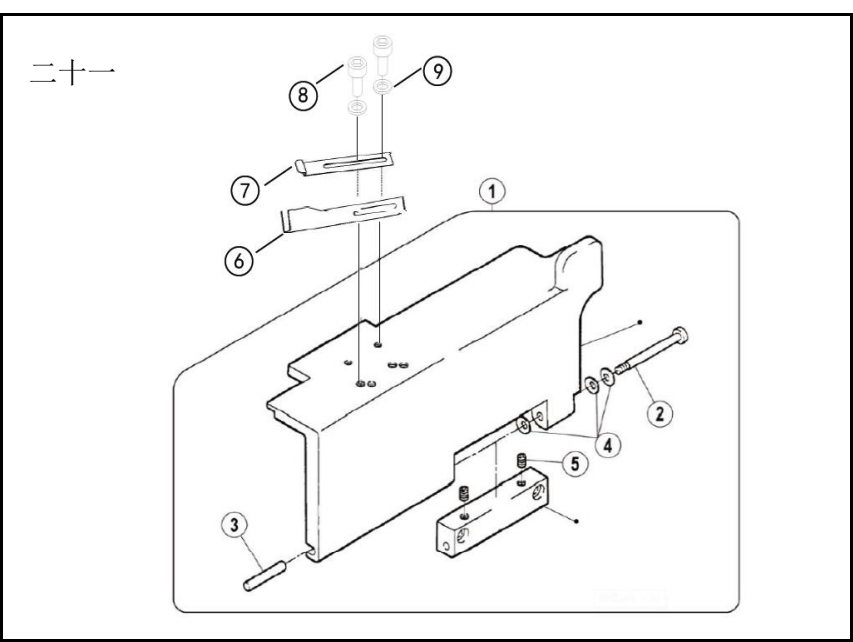
十九，线架部件

序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF8894835		螺母	NUT	1
2	BF889293A		过线棒	THREAD GUIDE BAR	1
5	BF8894021		螺钉	SCREW	2
6	BF8894067		螺母M5	NUT	2
7	BF889505-PA		长线架	BRACKET (3-SPOOL)	1
8	BF889505APA		短线架	BRACKET (2-SPOOL)	1
9	BF8897102		螺钉	SCREW	2
10	BF889512		垫片	WASHER	2
11	BF8894022		螺钉	SCREW	2
12	BF889380A		线棒	SPOOL PIN	6
13	BF889201252		垫片	WASHER	6
14	BF8894803		螺母	NUT	6
15	BF889381-PA		托盘垫	CUSHION	6
16	BF889507		线托盘	SPOOL TRAY	6
17	BF889382-PA		线固定套	SPOOL RETAINING FIN	6
18	BF889383-PA		棒架	BRACKET	1
19	BF8894014		螺钉	SCREW	1
20	BF8894803		螺母	NUT	1
21	BF889384		导线棒	THREAD GUIDE BAR	1
22	BF8894012		螺钉	SCREW	1
23	BF8894803		螺母	NUT	1
24	BF889233-PA		固定器	BRACKET	1
25	BF8894012		螺钉	SCREW	1
26	BF8894803		螺母	NUT	1
27	BF889502-PA		线架上棒	THREAD BAR (UPPER)	1
28	BF889503-PA		线架下棒	THREAD BAR (LOER)	1
29	BF889504-PA		锁紧卡固	JOINT	1
30	BF8894012		螺钉	SCREW	1
31	BF8894803		螺母	NUT	1
32	BF889527-PA		长过线架	BRACKET (3-SPOOL)	1
33	BF889527APA		短过线架	BRACKET (2-SPOOL)	1
34	BF8894021		螺钉	SCREW	2
35	BF8894067		螺母M5	NUT	2
36	BF889506		过线套	THREAD GUIDE	6
37	BF889386		棒帽	RID. CAP	1
38	BF889509		垫片	WASHER	2
39	BF7005M17		右线线架组件	THREAD STAND ASSY	1



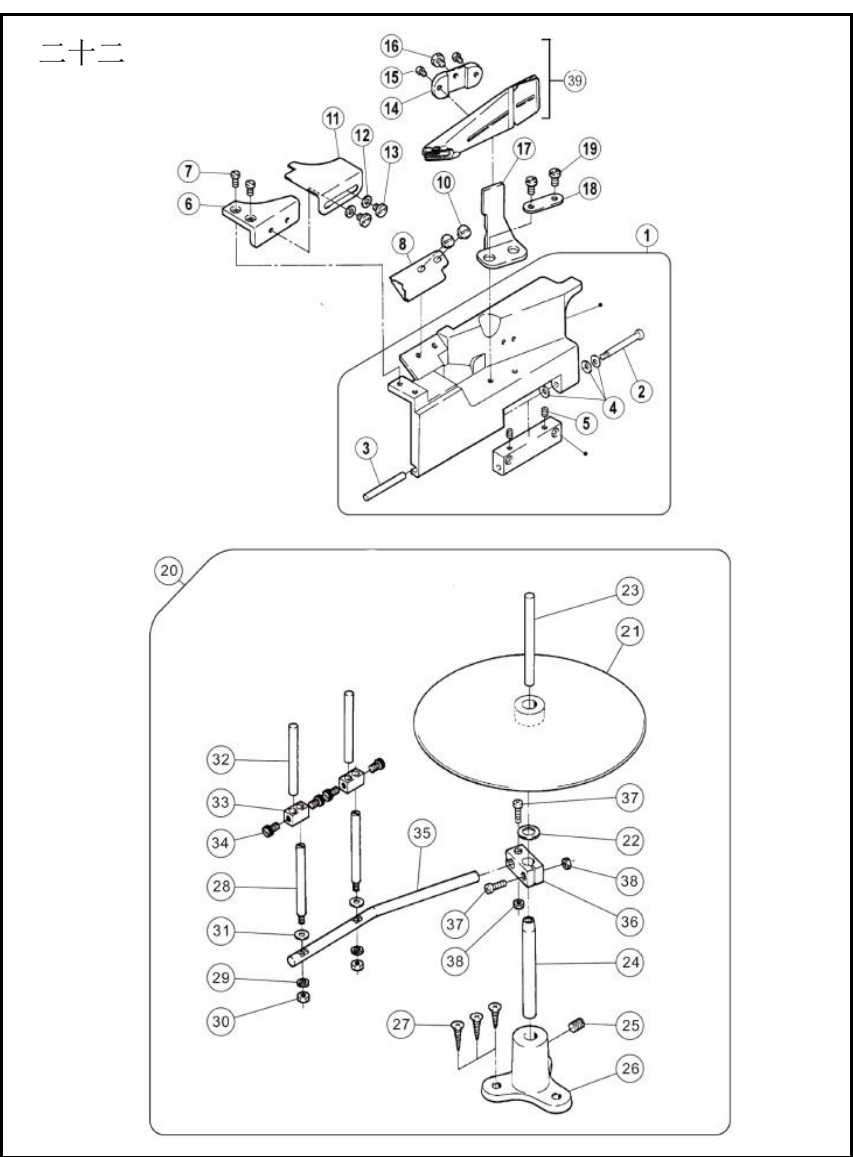
二十，油盘托板部件

序号 No.	品号	CODE	名称	NAME	数量 Number
1	/		安装螺钉（一套）	SCREW (SET)	/
2	BF700M183		螺钉固定头	NUT	4
3	BF700M184		螺钉	BOLT	4
4	BF31016206337		垫圈	WASHER	16
5	BF700M186		减振垫	RUBBER CUSHION	4
6	BF31016205765		减振垫套	SPACER	4
7	BF31016205467		减振垫	SPACER	4
9	BF31016259000		承重板	REST BOARD	2
10	BF310167093		螺钉	SCREW	4
11	BF31016206338		油盘减振垫	RUBBER CUSHION	4
12	BF31016206329		卡板	TREADLE CHAIN GUIDE	1
13	BF310167027		螺钉	SCREW	2



二十一，缝台部件

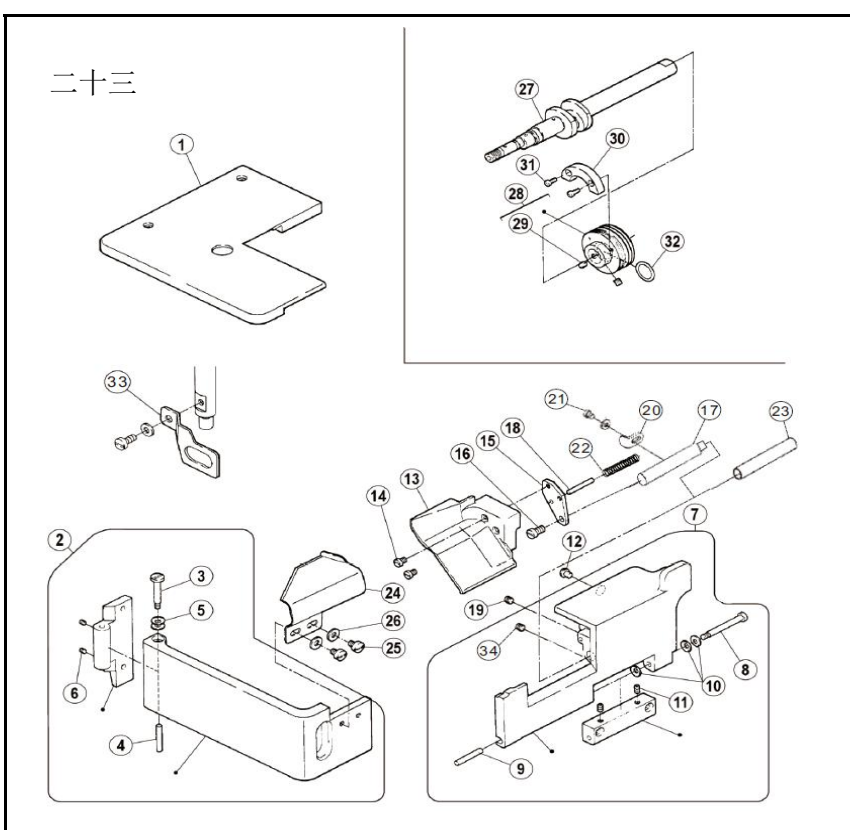
序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF31016250032		前缝台组件	FRONT COVER ASSY	1
2	BF31016250013		螺钉	SCREW	1
3	BF31016250014		销	PIN	1
4	BF31016201191		弹性垫圈	SPRING	3
5	BF310164539		螺钉	SCREW	2
6	BF310160150		左上压板（三合一）	FABRIC GUIDE	1
7	BF310160151		右上压板（三合一）	BRACKET	1
8	BF310167020		螺钉	SCREW	2
9	BF31016303448		垫片	WASHER	2



三十二，02BB专用件部件

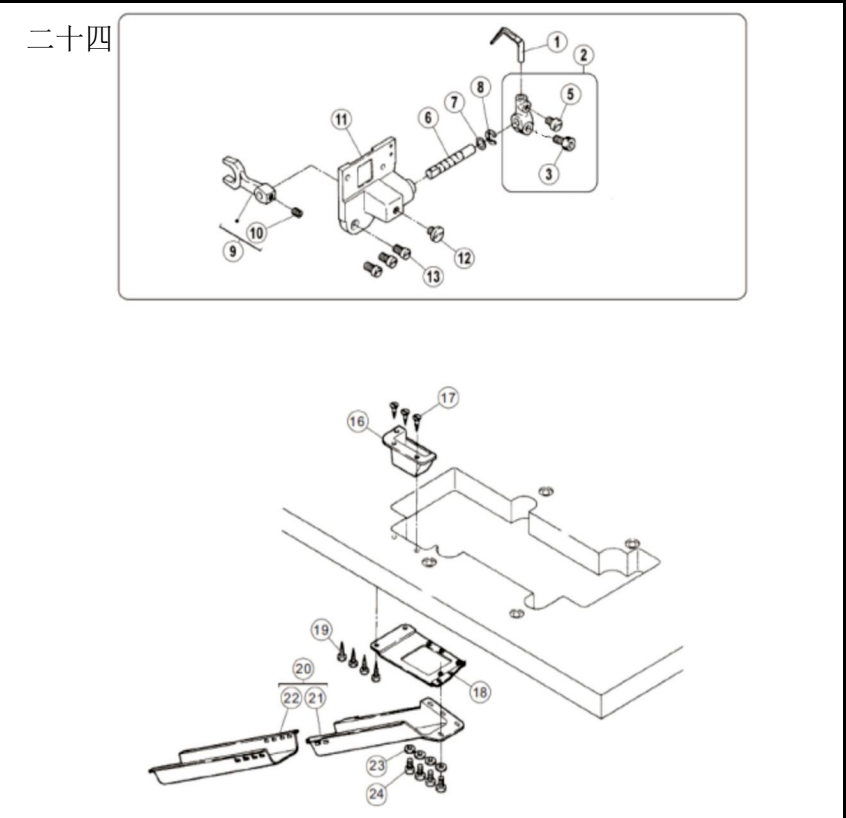
序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF3101602BB250033		前缝台组件	FRONT COVER ASSY	1
2	BF31016250013		螺钉	SCREW	1
3	BF31016250014		销	PIN	1
4	BF31016201191		弹性垫圈	SPRING	3

5	BF310164539	螺钉	SCREW	2
6	BF3101602BB250050	前缝台盖板	FRONT COVER	1
7	BF310167027	螺钉	SCREW	2
8	BF3101602BB206601	挡板	FABRIC GUARD	1
10	BF310167079	螺钉	SCREW	2
11	BF3101602BB206439	挡板	AUXILIARY PLATE/FRONT COVER	1
12	BF31016204585	垫片	WASHER	2
13	BF310167079	螺钉	SCREW	2
14	BF31016201913	固定板	BRACKET	1
15	BF310165113	螺钉	SCREW	2
16	BF310165540	螺栓	BOLT	1
17	BF3101602BB201914	卷边器支架	BRACKET	1
18	BF3101602BB206460	垫片	WASHER	1
19	BF310167028	螺钉	SCREW 2	2
20	BF3101602BBTB	托盘组件	TAPE GUIDE ASSY	1
21	BF31016247-SA	托盘	TAPE DISC	1
22	BF31016270	垫片	WASHER	1
23	BF31016253	上棒	TAPE DISC POST	1
24	BF31016250	下棒	TAPE DISC POST	1
25	BF310161448	螺钉	SCREW	1
26	BF31016251-SA	托盘座	BRACKET	1
27	BF310164913	木螺钉	SCREW	3
28	BF31016252	螺栓	TAPE TENSION GUIDE POST LONG	2
29	BF31016303067	弹性垫片	WASHER	2
30	BF31016226	螺母	SPOOL PIN NUT	2
31	BF31016204585	垫片	WASHER	2
32	BF31016253	短棒	TAPE DISC POST	2
33	BF31016254	座	HOLDER	2
34	BF310165161	螺母	SCREW	4
35	BF31016255	导棒	GUIDE POST BAR	1
36	BF31016256-SA	导棒座	BRACKET	1
37	BF310164012	螺钉	SCREW	2
38	BF310164803	螺母	NUT	2
39	BF3101602BBS123B	卷边器S123B3/8	CURLER	1



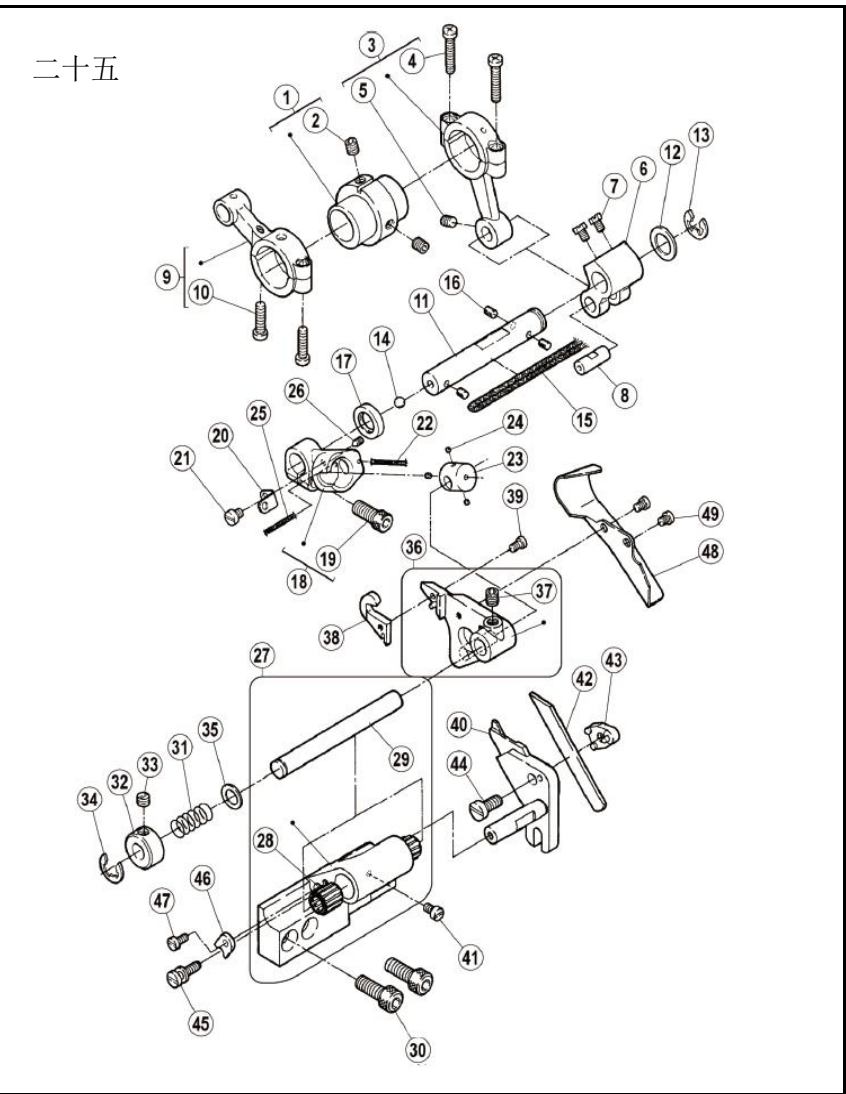
二十三，05型专用件部件(1)

序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF3101605CB250343		左盖	BED COVER (LEFT)	1
2	BF3101605CB250039		侧盖	SIDE COVER ASSY	1
3	BF31016250037		销钉	SCREW	1
4	BF31016250038		垫圈	PIN	1
5	BF31016201191		销子	SPRING	2
6	BF310164535		螺钉	SCREW	2
7	BF310162500341		前缝台组件	FRONT COVER ASSY	1
8	BF31016250013		螺钉	SCREW	1
9	BF31016250014		销	PIN	1
10	BF31016201191		弹性垫圈	SPRING	3
11	BF310164539		螺钉	SCREW	2
12	BF310162100251		防震垫	CUSHION	1
13	BF3101605CB250025		挡料板	FRONT COVER (SMALL)	1
14	BF310167018		螺钉	SCREW	2
15	BF3101605250026		固定板	BRACKET	1
16	BF310167028		螺钉	SCREW	1
17	BF310162500271		轴	SHAFT	1
18	BF3101605306920		销子	PIN	1
19	BF310164514		螺钉	SCREW	1
20	BF310162500281		挡块	STOPPER	1
21	BF310167018		螺钉	SCREW	2
22	BF310162023401		弹簧	SPRING	1
23	BF310162500272		套筒	PLUG	1
24	BF3101605255517		挡板	FABRIC GUIDE	1
25	BF310167079		螺钉	SCREW	2
26	BF31016204585		垫圈	WASHER	2
27	BF31016250501B91		主轴	CRANKSHAFT ASSY	1
28	BF31016250543		前轴套	BUSHING	1
29	BF310164514		螺钉	SCREW	2
30	BF31016252010		平衡块	BALANCE WEIGHT	1
31	BF310167011		螺钉	SCREW	2
32	BF31016206837		O型圈	O RING	1
33	BF3101605253029		压脚护罩	FINGER GUARD	1



二十四，05型专用件部件 (2)

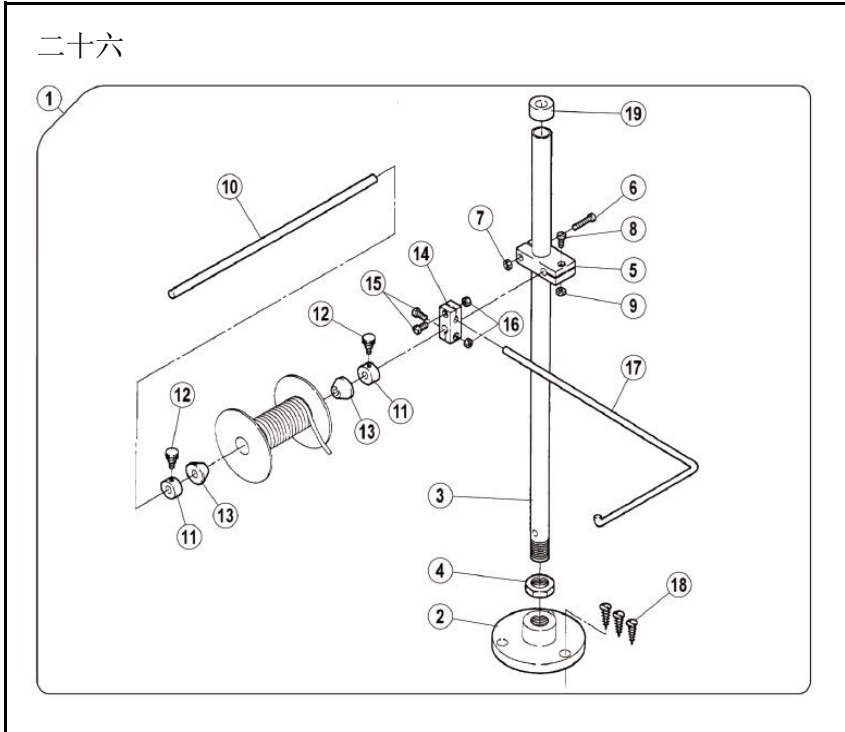
序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016257551B		后护针	NEEDLE GUARD (REAR)	1
2	BF3101605251505		护针架	LEVER ASSY	1
3	BF310164500		螺钉	BOLT	1
5	BF310167018		螺钉	SCREW	1
6	BF3101605251503		护针轴	SHAFT	1
7	BF3101605207924		垫圈	WASHER	1
8	SCJ1007		卡簧	RING	1
9	BF3101605251504		护针叉	LEVER	1
10	BF310164514		螺钉	SCREW	1
11	BF310160525150091		油封挡板	BRACKET	1
12	BF31016057081		螺钉	SCREW	1
13	BF310167019		螺钉	SCREW	3
16	BF31016206473-UA		排料槽口	WASTE CHUTE TOP (C)	1
17	BF310164904		木螺钉	SCREW	3
18	BF3101605306474A		垫片	BRACKET	1
19	BF310164905		木螺钉	SCREW	4
20	BF31016059050		排料槽	WASTE CHUTE ASSY	1
21	BF31016205468-UA		上排料槽	WASTE CHUTE TOP (A)	1
22	BF31016205469-UA		下排料槽	WASTE CHUTE TOP (B)	1
23	BF31016303448		垫片	WASHER	4
24	BF310164012		螺钉	SCREW	4



二十五，05型专用件部件 (3)

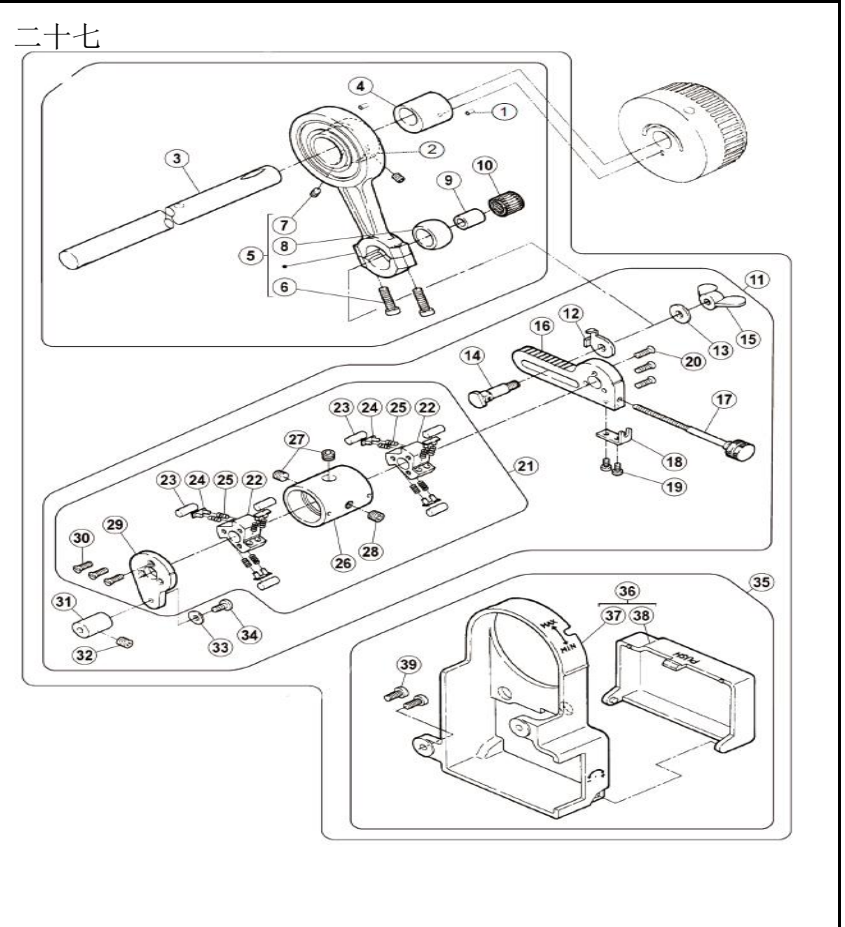
序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016252521		凸轮	ECCENTRIC ASS	1
2	BF310164539		螺钉	SCREW	2
3	BF31016255501		连杆组件	CONNECTION ASSY	1
4	BF7000412		螺钉	SCREW	2
6	BF31016306093		曲柄	CRANK	1

7	BF310165084	螺钉	SCREW	2
8	BF31016205495	销子	PIN	1
9	BF31016252001	摆动连杆	CONNECTION ASSY	1
10	BF7000412	螺钉	SCREW	1
11	BF31016251518	切刀轴	SHAFT	1
12	BF31016240102	垫片	WASHER	1
13	SCJ1012	卡簧	RING	1
14	BF31016240097	滚珠	BALL	1
15	BF31016202176	油线	OIL WICK	1
16	BF31016206748	毛毡	FELT	3
17	BF31016204052	油封	OIL SEAL	1
18	BF3101605255503	曲柄	LEVER ASSY	1
19	BF310164501	螺钉	BOLT	1
20	BF3101605255504	挡板	LATCH	1
21	BF310167009	螺钉	SCREW	1
22	BF31016202175	油线	OIL WICK	1
23	BF3101605255505	摆轴	BLOCK	1
24	BF31016207925	毛毡	FELT	1
25	BF31016202174	油线	OIL WICK	1
26	BF310164545	螺钉	SCREW	1
27	BF3101605255506	刀架座	BRACKET ASSY	1
28	BF3101605240099	滚针轴承	NEEDLE BEARING	2
29	BF3101605255508	轴	SHAFT	1
30	BF31016054515	螺钉	BOLT	2
31	BF3101605306105	弹簧	SPRING	1
32	BF31016192024	挡圈	COLLAR	1
33	BF310165084	螺钉	SCREW	1
34	SCJ1010	卡簧	RING	1
35	BF3101605207045	垫片	WASHER	1
36	BF3101605255507	上刀架	UPPER KNIFE LEVER ASSY	1
37	BF310164547	螺钉	SCREW	1
38	BF3101605306394	上刀	UPPER KNIFE	1
39	BF31016055109	螺钉	SCREW	1
40	BF3101605255509	下刀架	LOWER KNIFE HOLDER	1
41	BF31016057036	螺钉	SCREW	1
42	BF800204161	下刀	LOWER KNIFE	1
43	BF3101605255510	下刀挡板	LOWER KNIFE CLAMP	1
44	BF310167028	螺钉	SCREW	1
45	BF3101605255513	调节螺钉	SCREW	1
46	BF3101605255511	挡片	GUIDE	1
47	BF310167010	螺钉	SCREW	1
48	BF3101605255515	除削板	CHIP GUARD	1
49	BF8007008	螺钉	SCREW	2



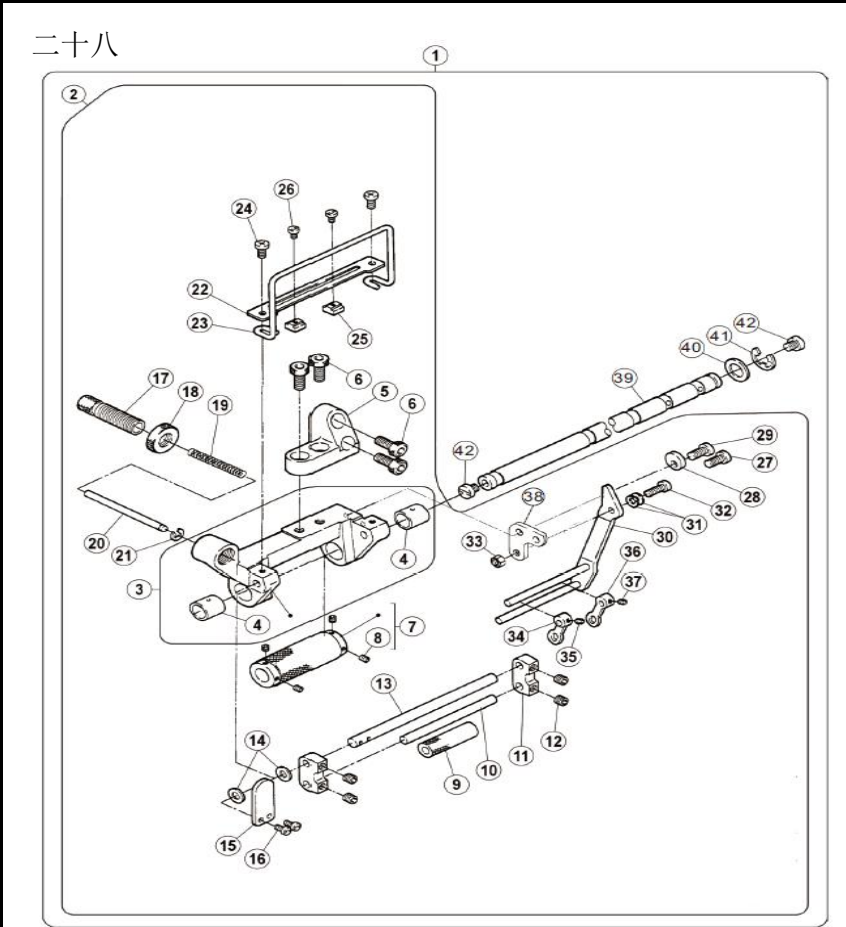
二十六，05型专用件部件 (4)

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF3101605XJ		支架组件	REEL STAND ASSY	1
2	BF31016306468-SA		支柱盘	BRACKET	1
3	BF31016306466-SA		支柱	ROD	1
4	BF310165476		螺钉	NUT	1
5	BF31016383-SA		棒架	BRACKET	1
6	BF310164014		螺钉	SCREW	1
7	BF310164803		螺母	NUT	1
8	BF310164012		螺钉	SCREW	1
9	BF310164803		螺母	NUT	1
10	BF31016306464		棒	SHAFT	1
11	BF31016306463		轴舌	COLLAR	2
12	BF310161285		螺钉	SCREW	2
13	BF31016306462		锥架	REEL GUIDE	2
14	BF31016233-SA		固定器	BRACKET	1
15	BF310164012		螺钉	SCREW	2
16	BF310164803		螺母	NUT	2
17	BF31016306467		棒	ROD	1
18	BF310164913		木螺钉	SCREW	3
19	BF31016386		棒帽	ROD CAP	1



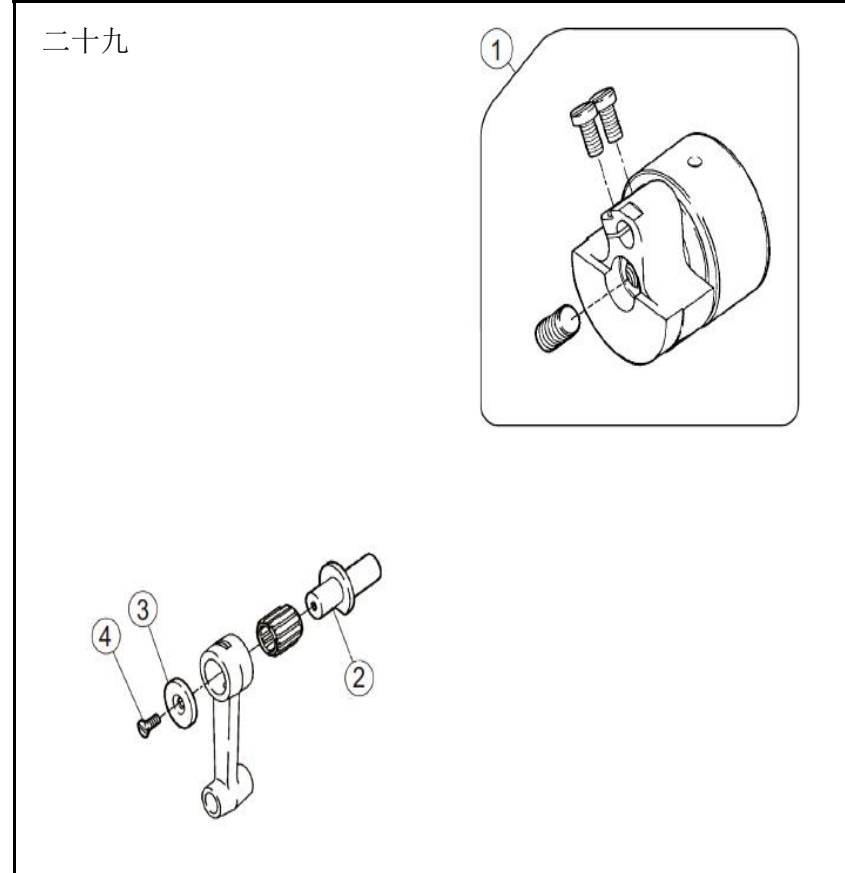
二十七，05型专用件部件 (5)

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	/		销子	PIN	/
2	BF3101605256043-1		轴承套	BUSHING	1
3	BF3101605256000		轴	SHAFT	1
4	BF31016256043-91		偏心轮组件	ECCENTRIC ASSY	1
5	BF3101605256005		连杆组件	CONNECTION ASSY	1
6	BF310167023		螺钉	SCREW	2
7	BF310164514		螺钉	SCREW	2
8	BF31016256007		连杆球	BALL STUD	1
9	BF3101605306238		套筒	BUSHING	1
10	BF3101605101313		滚针轴承	NEEDLE BEARING	1
11	BF31016256062-91		组件	CRANK ASSY	1
12	BF3101605256009		调节指示板	INDICATOR	1
13	BF3101605204023		垫圈	WASHER	1
14	BF3101605256008		调节螺钉	PIN	1
15	BF3101605256048		螺母	BUTTERFLY NUT	1
16	BF31016256010		挡板	CRANK	1
17	BF3101605256041		调节螺钉	SCREW	1
18	BF3101605256042		调节卡板	SET PLATE	1
19	BF310167010		螺钉	SCREW	2
20	BF31016057083		螺钉	SCREW	/
21	BF3101605256046		轴架组件	CLUTCH ASSY	1
22	/		棘轮	CLUTCH	2
23	BF31016308500		销子	PIN	6
24	BF31016306243		螺钉	SCREW	6
25	BF31016240114A		弹簧	SPRING	12
26	BF31016256046		棘轮套	SLEEVE	1
27	BF310164547		螺钉	SCREW	2
28	BF310164548		螺钉	SCREW	1
29	BF31016256011		板	STOP PLATE	1
30	BF310167083		螺钉	SCREW	3
31	BF3101605306568		短轴	SHAFT	1
32	BF310164514		螺钉	SCREW	1
33	BF31016201185		垫圈	WASHER	1
34	BF700S045		螺钉	SCREW	1
35	BF31016250214-9U		护罩装置	COVER ASSY	1
36	BF3101605250067UB		护罩组件	MD COVER ASSY	1
37	BF31016250067-UB		护罩	MD COVER	1
38	BF31016250068-UB		护罩板	COVER	1
39	BF310167020		螺钉	SCREW	2



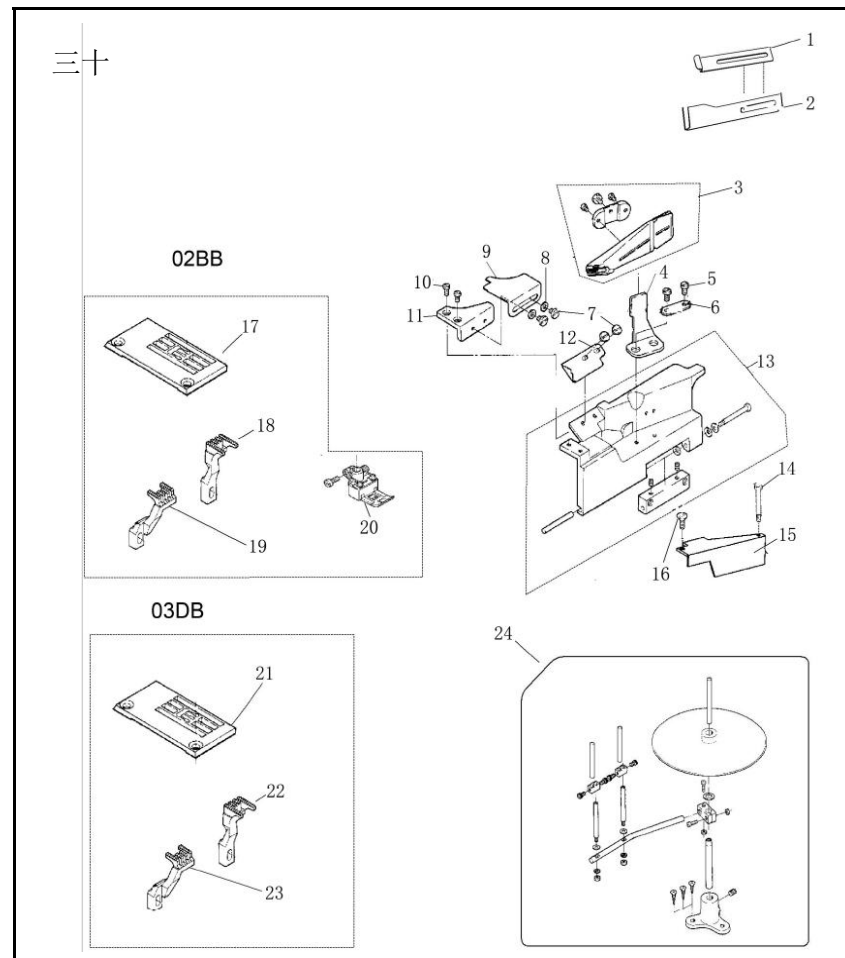
二十八，05型专用件部件 (6)

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	/		MD装置	MD DEVICE ASSY	/
2	/		送料装置	ELASTIC FEED BASE ASSY	/
3	/		支架组件	BRACKET ASSY	/
4	BF3101605306364		套筒	BUSHING	2
5	BF3101605256018		支座	BRACKET	1
6	BF31016054515		螺钉	BOLT	4
7	BF3101605256019		压带轮组件	ROLLER ASSY	1
8	BF310164535		螺钉	SCREW	4
9	BF3101605256022		从传动轮	ROLLER	1
10	BF3101605256025		轴	SHAFT	1
11	BF3101605256047		连接板	BRACKET	2
12	BF310164514		螺钉	SCREW	4
13	BF3101605256023		压紧转动轴	SHAFT	1
14	BF31016202433		垫圈	WASHER	2
15	BF3101605256024		从动轴扳手	LEVER	1
16	BF310167010		螺钉	SCREW	2
17	BF3101605306378		调节螺钉	SCREW	1
18	BF3101605210328		调节螺母	NUT	1
19	BF3101605306376		弹簧	SPRING	1
20	BF3101605306377		轴	SHAFT	1
21	SCJ1003		卡簧	RING	1
22	BF3101605256026		支架板	GUIDE	1
23	BF3101605256027		支架	LACE GUIDE	1
24	BF310167019		螺钉	SCREW	2
25	BF3101605306057		螺母座	GUIDE	2
26	BF31016055141		螺钉	SCREW	2
27	BF310167019		螺钉	SCREW	1
28	BF3101605256038		偏心垫	STOPPER	1
29	BF310167020		螺钉	SCREW	1
30	BF3101605256034		夹带架	BRACKET	1
31	BF800210930		垫片	SPRING	2
32	BF31016054528		螺钉	BOLT	1
33	BF31016054803		螺钉	NUT	1
34	BF3101605256039		连杆	LACE GUIDE	1
35	BF310164554		螺钉	SCREW	1
36	BF3101605256039		连杆	LACE GUIDE	1
37	BF310164554		螺钉	SCREW	1
38	BF3101605256037		连接板	BRACKET	1
39	BF3101605256014		轴	SHAFT	1
40	BF31016240102		垫片	WASHER	1
41	SCJ1012		卡簧	RING	1
42	BF31016057074		螺钉	SCREW	2



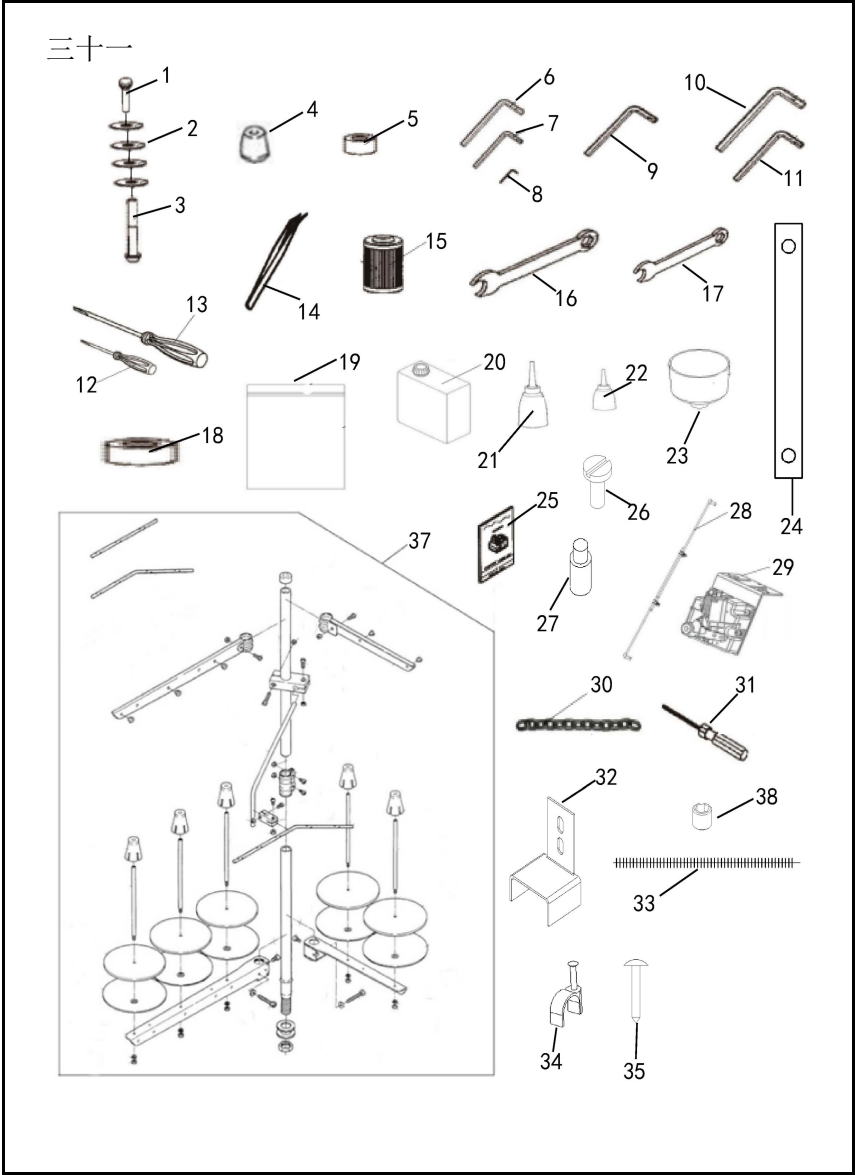
二十九，21BB专用件部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF3202635AR250526C1		针杆曲柄	MOTION ASSY	1
2	BF3202635AR251010A		偏心销	ECCENTRIC PIN	1
3	BF3202620505097		垫圈	WASHER	1
4	BF320267041		螺钉	SCREW	1



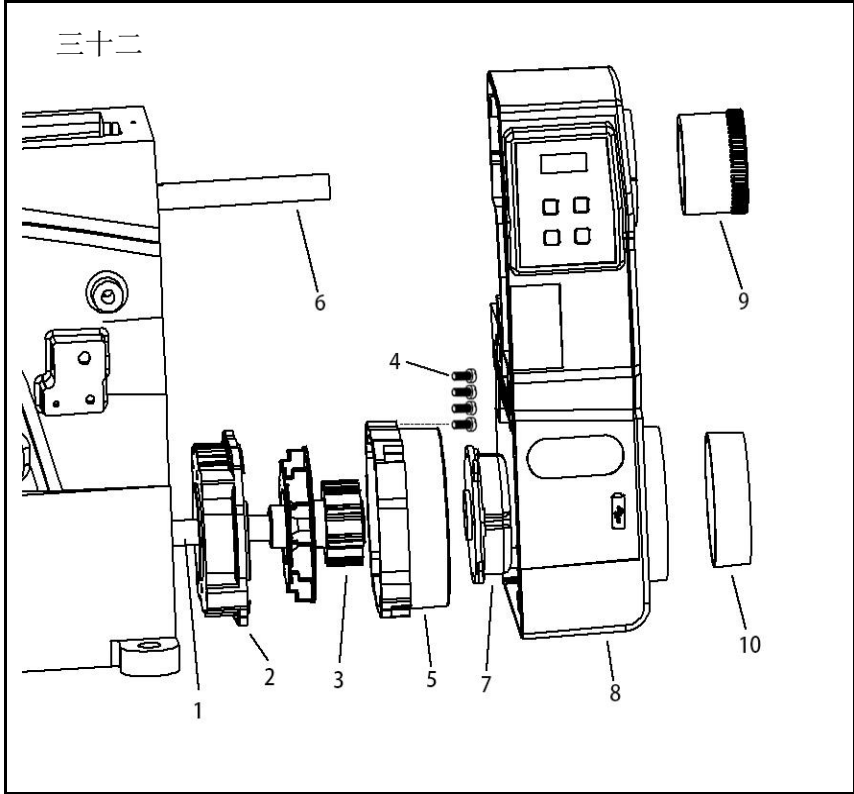
三十，FQ专用件部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF310160150		左上压板	UXILIARY PLATE	1
2	BF310160151		右上压板	UXILIARY PLATE	1
3	BF3101602BBS123B		卷边器S123B/8	CURLER	1
4	BF3101602BR201914		支架	BED COVER	1
5	BF310167028		螺钉	SCREW	2
6	BF3101602BR206460		垫片	WASHER	1
7	BF310167079		螺钉	SCREW	4
8	BF31016204585		垫片	WASHER	2
9	BF3101602BR206439		垫片	WASHER	1
10	BF310167027		螺钉	SCREW	2
11	BF3101602BR250050		前缝台盖板	TOP COVER	1
12	BF3101602BR206601		挡料片	FABRIC GUARD	1
13	BF3101602BR250033		前缝台组件	FRONT COVER ASSEMBLY	1
14	BF3101601521		螺杆	SCREW	1
15	BF310160154		前罩板	TOP COVER	1
16	BF310167028		螺钉	SCREW	1
17	BF3101602BR257033		02BB针板	NEEDLE PLATE	1
18	BF3101602BR257216		02BB送布牙	MAIN FEED DOG	1
19	BF3101602BR257262		02BB差动牙	DIFF FEED DOG	1
20	BF3101602BR257321		02BB压脚	PRESSER FOOT ASSEMBLY	1
21	BF3101603DB257090		03DB针板	NEEDLE PLATE	1
22	BF3101603DB257207		03DB送布牙	MAIN FEED DOG	1
23	BF3101603DB257253		03DB差动牙	DIFF FEED DOG	1
24	BF3101602BRTB		托盘、杆盘架组件	TAPE GUIDE ASSY	1



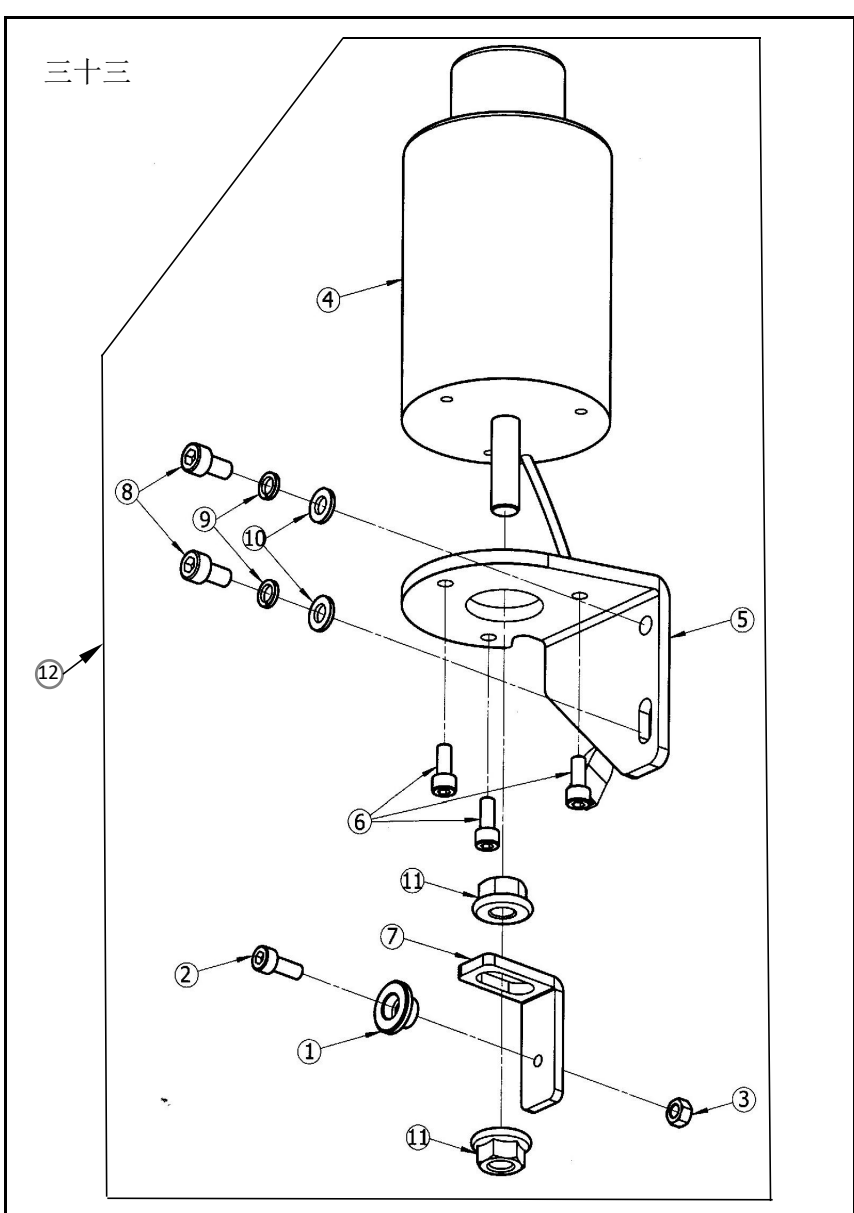
三十一，附件部件

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	BF700M184	固定螺钉	SCREW	4
2	BF31016206337	垫片	SHIM	16
3	BF700M183	固定头	FIXED HEAD	4
4	BF31016206338	机头减震垫	NOSE SHOCK PAD	4
5	BF700M186	连接套	CONNECTING SLEEVE	4
6	SCJ6004	内六角扳手3mm	INNER HEXAGON SPANNER	1
7	SCJ6003	内六角扳手2.5mm	INNER HEXAGON SPANNER	1
8	SCJ6002	内六角扳手2mm	INNER RHEXAGON SPANNER	1
9	SCJ6005	内六角扳手4mm	INNER HEXAGON SPANNER	1
10	SCJ6007	内六角扳手6mm	INNER HEXAGON SPANNER	1
11	SCJ6006	内六角扳手5mm	INNER HEXAGON SPANNER	1
12	BF800ZBFD	螺丝刀（中）	BOLT DRIVER	1
13	BF800DBFD	螺丝刀（大）	BOLT DRIVER	1
14	BF700M1916	镊子	TWEEZERS	1
15	BF700M156	纸滤油器	PAPER OIL FILTER	1
16	BF700M197	7mm扳手	WRENCH	1
17	BF700M198	8mm扳手	WRENCH	1
18	BF31016205467	减震垫(薄)	SHOCK PAD (THIN)	4
19	BF800FID	附件袋	ACCESSORY BAG	1
20	BF700M193	硅油壶	SILICONE OULPOT	1
21	BF800DYH	大油壶	BIG OIL POT	1
22	BF700M195	小油壶	SMALL OIL POT	1
23	BF31016YD	漏斗	OIL HOPPER	1
24	BF31016259000	承重板	BEARING PLATE	2
25	BF3101611JZ	UY128G5-11#机针	NERDLE	4
26	BF310167027	螺钉	SCREW	2
27	BF310167093	螺钉	SCREW	4
28	KB3026	脚踏拉杆	LEVER	1
29	12040012	脚踏开关组件	FOOT SWITCH ASSEMBLY	1
30	BF31016LT	链条、链钩组件	CHAIN	1
31	BF700M199	1.5mm内六角扳手	INNER HEXAGON SPANNER	1
32	BF31016206329	锁板	LOCKING PLATE	1
33	BF32026MG	毛根	HAIRY ROOT	1
34	SCJ6036	卡扣	CLASP	3
35	14060017	ST5×20自攻螺丝	SCREW	5
37	BF7005M17	线架组件	CABLE RACK ASSEMBLY	1
38	BF310164554	螺钉（M3×3）	SCREW	6



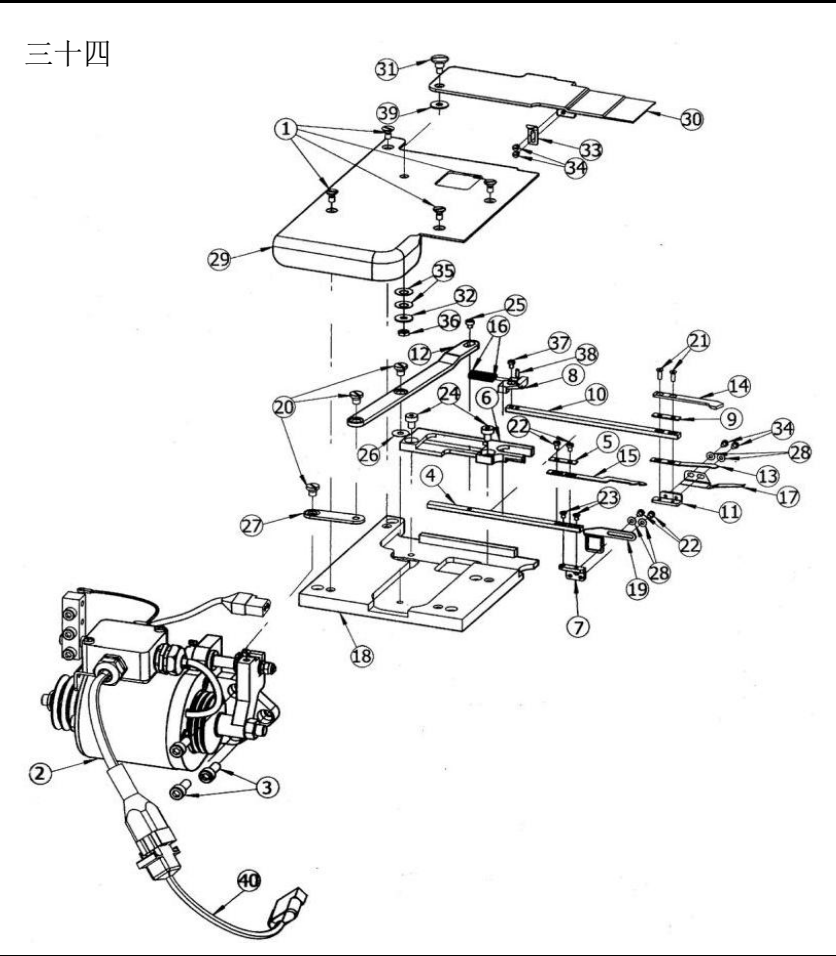
三十二，电机部件

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	BFBW2560	上轴后轴	SHAFT	1
2	W2CDJZJ-1	电机座	BASE	1
3	W2CDJZJ-2	定子转子	MOTOR ROTOR	1
4	W2CDJZJ-3	螺钉	SCREW	4
5	W2CDJZJ-4	电机	MOTOR STATOR	1
6	BFBW2561	电机	SHAFT	1
7	BW2CBMP	W2C编码盘	CODING DISC	1
8	BFW1CDK	主电控	CONTROLLER	1
9	SCJ2004	螺钉	SCREW	5
10	BW0421	上手轮	HAND WHEEL	1
11	BW0422	下手轮	HAND WHEEL	1



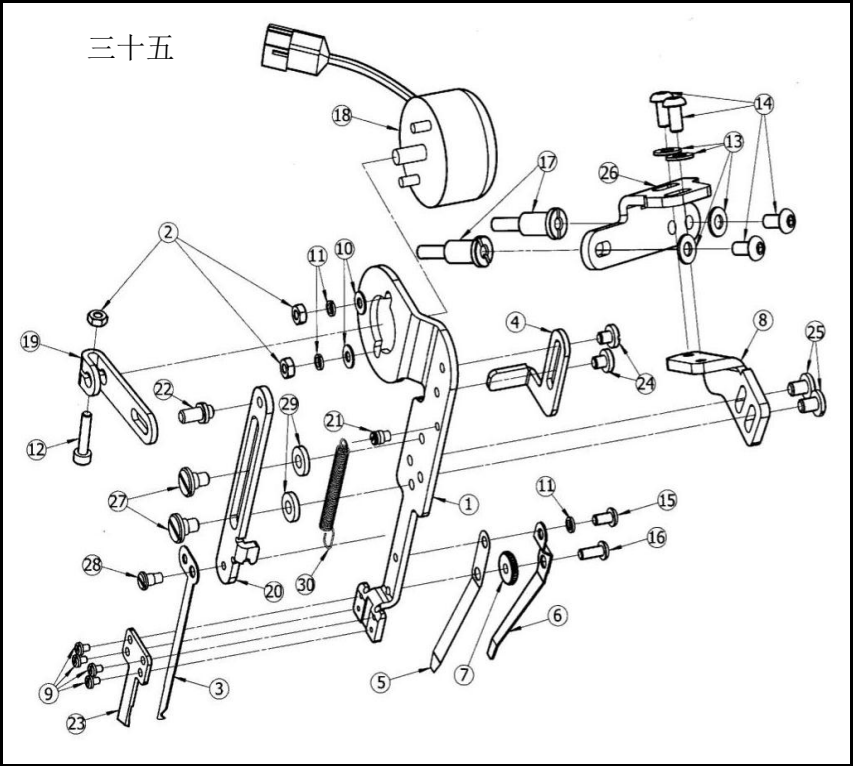
三十三，LFE

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	P/W600LFEFEB-001	垫圈	WASHER	1
2	GB/T70.1-M5X14-12.9-FH	螺钉	SCREW	1
3	GB/T6170-M5-8-FH	螺母	NUT	1
4	TE2274	电磁铁	ELECTROMAGNET	1
5	P/W600LFEFEB-003	电磁铁固定板	PLATE	1
6	GB/T70.1-M5X12-12.9-FH	螺钉	SCREW	3
7	P/W600LFEFEB-002	板	PLATE	1
8	GB/T70.1-M5X16-12.9-FH	螺钉	SCREW	2
9	GB/T93-6-65Mn-FH	弹垫	SHIM	2
10	GB/T97.1-6-140HV-FH	垫片	SHIM	2
11	GB/T6177.1-M10-8-Zn-B	螺母	NUT	2
12	BF31016SDCT	上电磁铁组件(500, 600)	ELECTROMAGNET	1



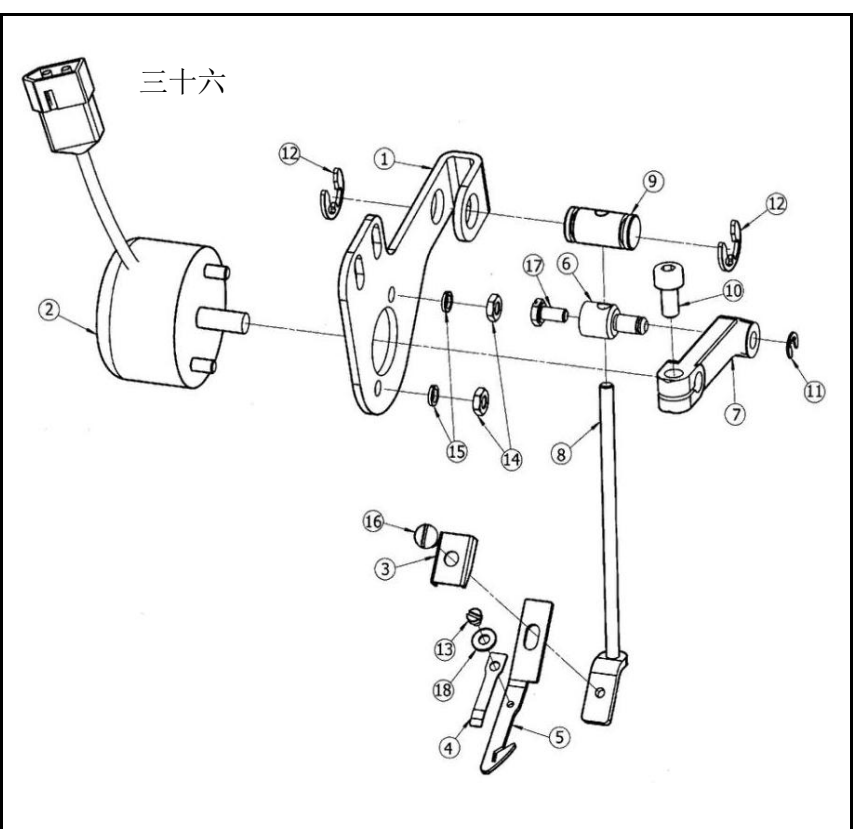
三十四，UT

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	TE1344	螺钉	SCREW	4
2	BF31016XDCT	下电磁铁组件（500）	ELECTROMAGNET	1
3	GB/T70.1-M5X16-12.9-FH	螺钉	SCREW	3
4	P/W500EUT-001-005	上切刀台	PLATE	1
5	P/W500EUT-001-011	垫片	WASHER	1
6	P/W500EUT-001-004	导块	GUIDE ASSY	1
7	P/W500EUT-001-008	垫块	CUSHION BLOCK	1
8	P/W500EUT-001-012	缓冲挡板	LATCH	1
9	P/W500EUT-001-006	垫片	WASHER	1
10	P/W500EUT-001-010	下切刀块	CUTTER STOPPER	1
11	P/W500EUT-001-009	垫块	CUSHION BLOCK	1
12	P/W500EUT-001-002	摆杆	SWING BAR	1
13	P/W500EUT-001-013	压板	BRACKET	1
14	350018-91	切刀	LOWER CUTTER	1
15	350024.A	动刀	MOVE THE KNIFE	1
16	P/W500EUT-001-017	垫块	CUSHION BLOCK	2
17	P/W500EUT-001-003	压板	BRACKET	1
18	361.01-02/FS	刀盘	CUTTER HEAD	1
19	P/W500EUT-001-007	过线	LINE CROSSING	1
20	TE2198	螺钉	SCREW	3
21	TE918.B	螺钉	SCREW	2
22	TE919.A	螺钉	SCREW	4
23	P/W500EUT-001-014	螺钉	SCREW	2
24	TE917	螺钉	SCREW	2
25	TE916	螺钉	SCREW	1
26	P/W500EUT-001-018	垫片	WASHER	1
27	361.01-05/FS	连接板	BRACKET	1
28	GB/T97.1-2.5-140HV-FH	垫片	WASHER	4
29	P/W500EUT-003-001	盖板	COVER	1
30	P/W500EUT-003-002	盖板	COVER	1
31	TE1345	螺钉	SCREW	1
32	GB/T96-4-140HV-Zn-B	垫片	WASHER	1
33	P/W500EUT-003-003	过线	LINE CROSSING	1
34	TE1100	螺钉	SCREW	4
35	GB/T1972.B-12.5-1-FH	垫片	WASHER	2
36	GB/T6172.1-M5-04-FH	螺母	NUT	1
37	TE1081	螺钉	SCREW	1
38	GB/T119.2-2X5-B	销	PIN	1
39	TE852 (0.2)	垫片	WASHER	1
40	P/W600EUT-002-002	电源线	POWER CORD	1
41	BF31016IXZZ-1	下剪刀组件	KNIFE HOLDER ASSASSEMBLY	1



三十五，ST

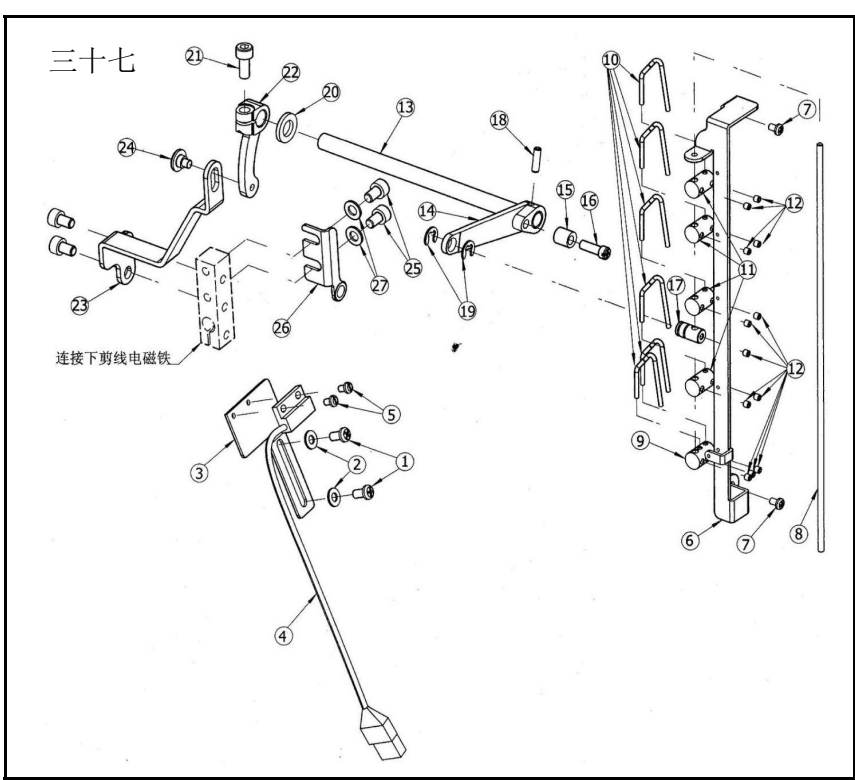
序号 NO.	品号 CODE	名称	NAME	数量 Number
1	P/W600EST-001	电磁铁固定板	PLATE	1
2	GB/T6170-M3-8-FH	螺母	NUT	3
3	P/W600EST-007	上刀片	UPPER BLADE	1
4	P/W600EST-004	止动板	PLATE	1
5	KE232	压板	PLATE	1
6	KE233	压板	PLATE	1
7	P/W600EST-018	螺母	NUT	1
8	P/W600EST-002	固定座	FIXED SEAT	1
9	TE527	螺钉	SCREW	4
10	GB/T97.1-3-140HV-Zn-B	垫片	SHIM	2
11	GB/T93-3-65Mn-FH	弹垫	SHIM	3
12	GB/T70.1-M3X14-12.9-FH	螺钉	SCREW	1
13	GB/97.1-4-A140	垫片	SHIM	4
14	GB/T70.2-M4X8-12.9-FH	螺钉	SCREW	4
15	GB/T70.2-M3X4-10.9-FH	螺钉	SCREW	1
16	GB/T70.2-M4X8-10.9-FH	螺钉	SCREW	1
17	TE1094	螺钉	SCREW	2
18	TE2023	电磁铁	ELECTRNMAGNET	1
19	P/W600EST-006	摆动座	SWING SEAT	1
20	P/W600EST-005	弹簧安装架	SPRING MOUNTING BRACKET	1
21	TE1097	螺钉	SCREW	1
22	P/W600EST-011	螺钉	SCREW	1
23	ST18	上切刀	PLATE	1
24	TE233	螺钉	SCREW	2
25	TE655	螺钉	SCREW	2
26	P/W600EST-003	固定架	FIXING FRAME	1
27	TE1098	螺钉	SCREW	2
28	TE1096	螺钉	SCREW	1
29	P/W600EST-019	垫片	SHIM	2
30	P/W600EST-013	弹簧	SPRIN	1
31	BF31016IXZZ-2	上剪刀组件	KNIFE HOLDER ASSASSEMBLY	1



三十六，WP

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	P/W600EWP-001	电磁铁固定板	PLATE	1
2	TE2144	电磁铁	ELECTRNMAGNET	1
3	P/W600EWP-002	盖板	PLATE	1
4	P/W600EWP-003	上压板	PLATE	1
5	P/W600EWP-004	刀片	BLADE	1
6	P/W600EWP-009	螺钉	SCREW	1
7	P/W600EWP-006	摆架	SWING FRAME	1

8	P/W600EWP-007	摆杆	SWING BAR	1
9	P/W600EWP-010	摆动销	PIN	1
10	GB/T70.1-M4X8-12.9-FH	螺钉	SCREW	1
11	GB/T896-3-65Mn-FH	卡簧	SNAP RING	1
12	GB/T896-6-65Mn-FH	卡簧	SNAP RING	2
13	TE805	螺钉	SCREW	1
14	GB/T6172.1-M3-04-Zn-B	螺母	NUT	2
15	GB/T93-3-65Mn-FH	垫片	SHIM	2
16	TE1081	螺钉	SCREW	1
17	TE2155	螺钉	SCREW	1
18	GB/T97.1-2-140HV-FH	垫片	SHIM	1
19	BF31016IXZZ-3	拔线器组件	KNIFE HOLDER ASSASSEMBLY	1



三十七，TT

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	007019A/P	螺钉	SCREW	2
2	GB/T97.1-A140	垫片	SHIM	2
3	P/W500ETT-003-001	固定座	FIXED SEAT	1
4	P/W600ETT-001-002	电线	WIRE	1
5	GB/T823-M3X6-8-FH	螺钉	SCREW	2
6	P/W600ETT-006	过线板组件	BOARD	1
7	007017A/P	螺钉	SCREW	2
8	P/W600ITT-005-001	挑线杆	TAKE UP POLE	1
9	P/W600ITT-005-002	底线柱	BOTTOM LINE POST	1
10	TE1173	松线	LOOSE THE THREAD	6
11	P/W600ETT-005-003	线柱	LINE COLUMN	4
12	GB/T77-M3X3-45H-FH	螺钉	SCREW	12
13	P/W600ETT-009-001	松线柱	PINE POST	1
14	P/W600ETT-009-002	松线杆	SLACK ROD	1
15	P/W600ETT-009-003	套	BUSHING	1
16	TE1175	螺钉	SCREW	1
18	GB/T879.2-3X12-FH	销	PIN	1
19	GB/T896-5-65Mn-FH	卡簧	SNAP RING	2
20	P/W600ETT-004	垫片	SHIM	1
21	GB/T70.1-M5X12-12.9-FH	螺钉	SCREW	1
22	381.06-03/FS	曲柄	CRANK	1
23	P/W500ETT-001	摆板	PLATE	1
24	TE1177B	螺钉	SCREW	1
25	GB/T70.1-M5X8-12.9-FH	螺钉	SCREW	4
26	P/W500ETT-002-001	接板	BRACKET	1
27	GB/T97.1-5-140HV-Zn-B	垫片	SHIM	2

安全须知 请先仔细阅读

使用说明书

为您购买W系列缝纫机, 我们表示衷心的感谢!

在使用缝纫机之前, 请认真阅读此说明书. 愿您自始至终爱护并使用敝公司的产品.
另外, 为使您的缝纫机高效率的使用, 此说明书登载了有关日常中检查与安全的注意事项.

在平时, 除了对缝纫机进行检查之外, 也请您多加注意自身.

INSTRUCTIONS

Thank you very much for purchasing W Series machine.

This instruction manual describes daily routine maintenance and safety precautions to keep the machine in the best possible conditions.

Please study this manuai very carefully before operatting the machine.

注 记

● 此使用说明书记载的内容只是以提供信息为目的, 有未通告而变更的可能.
对于这些信息仅供参考. 同时, 在此使用说明书中如果有错误或不正确的记述, 本公司也不负任何责任, 不承担任何债务.

● 本机型号时引入最先进的技术, 坚持不断的改革该产品性能、规格的方针, 因此, 保留未预告而变更规格、设计的权利. 这对于本书的[规格]一章中记载的所有型号及子型号的产品有效.

指 令

本小册以及省力装置, 为了使用的安全按各危险的程度分开使用警告标志. 请理解其内容, 应严守警告指示.

此缝纫机包含欧洲安全规格的标准和生产厂家的通告, 是依据欧洲安全规格而组织的. 请严格遵守包括此使用说明书在内, 遵循以一般被承认的制定法规成、符合所有规格和法律的必要条件, 以及所有环境保护的规则. 也请严格遵守适用于工作中事故的社会保险的各种规则、以及各地区管理部门及机关制定的规则.

Be sure to study very carefully **for safety.**

Copyright

● Disclaimer
The contents described in this instruction manual are intended for giving information and subject to change without notice. We assume no responsibility for these informaton,and any errors and/or incorrect descriptions that may appear in this instruction manual.

● This model has a policy that we always modify the performance and/or specifications of this product introducing the state-of-the-art technology. Accordingly we reserve the right to change the specifications and/or design without notice.

● This instruction manual is valid for all the models and subclasses listed in the chapter "Specifications."

Directives

This machine is constructed in accordance with the European regulations contained in the conformity and manufacturer's declarations. In addition to this instruction manual, strictly observe all the generally accepted, statutory regulations, legal requirements and all the environmental protection regulations. Also rigidly adhere to the regionally valid regulations of the social insurance society for occupational accidents or other supervisory organizations.

1.前言

● 该书是为了安全使用本产品的使用说明书.

● 在使用该产品之前, 务必阅读此书, 在充分理解掌握缝纫机的操作、检查、调整、维修等方法之后, 现进行使用.

● 工业用缝纫机是在缝纫作业中, 操作者距机针等运动着的缝纫机部件近距离进行操作的, 所以时常有接触缝纫机运动部件的危险性. 这点应充分认识.
因此, 为了确保安全, 需要本公司提供安全的产品, 使用者正确安全的操作. 对于顾客也有一些必要的安全对策和要求. 缝纫机使用的有关人员务必熟读本书与驱动装置的使用说明书, 在实施必要的安全对策之后, 再充分使用缝纫机.

2.警告标记

在本公司的产品及本书中, 为了安全使用产品, 根据危险程度将警告表示分别使用. 请充分理解其内容, 务必严守书中的提示.

警告标签应贴在平常清楚地明显看得出来的地方.
如那些标签剥落或污损时, 应及时更换, 贴上新的标签为盼.
如需更换用新的标签, 请随时向本公司营业所联系.

提醒注意的标记以及报警用语

 危 险	表示危险性极大, 弄错操作时会有可能至于死亡或受重伤的危险.
 警 告	操作有错误时, 会至于受重伤, 甚至发生死亡事故的危險.
 注 意	操作有错误时, 有可能受轻伤或中等伤害, 或会发生损伤物质的危险.

1.Introduction

● This is the instruction manual that describes how to use this product safely.

● Read this instruction manual and learn very carefully how to operate, adjust and service this sewing machine before beginning any of the proocdures.

● You should realize first that there is always the risk of contacting moving parts, such as needles because you have to work at point-blank range to them when you are operating industrial sewing machines.
For safety it is essential that we supply safe products and you use them correctly and safely.
There may be some safety measures that you yourself must take.
Therefore, you should read and understand very carefully this instruction manual together with that of the driving equipment and take necessary safety measures in order to use this machine efficiently and effectively.

2.Indications of dangers,warnings and cautions

To prevent accidents and ensure safety,warning indications which show the degree of danger are used on our products and in this manual.
Study the contents of these indications carefully and follow all warnings and instructions.

Indication labels should be found easily.
Attach new labels when they are stained or removed.
Contact our sales office when new labels are needed.

Symbols,signs and/or signal words which attract users'attention

 DANGER	Indicates an immediate hazard to life or limb.
 WARNING	Indicates a potential hazard to life or limb.
 CAUTION	Indicates a possible mistake that could result in injury or damage.

安全须知 请先仔细阅读

说明图标记号

	必须严守指示, 应按其内容准确操作为要.
	万一弄错操作, 会有触电的危险.
	弄错操作, 会招致手指受伤.
	有接触高温烫手受伤的危险.
	绝对不可碰手.
	需要进行修理、调整等维修工作时, 或有可能落雷的危险时, 应预先把电源插头由供电的插座拔掉, 以免意外.
	必需连接地线, 以保护为要.
	表示缝纫机传动轮旋转方向.

3.安全措施

①用途、目的

本公司的工业用缝纫机, 是以提高服装的质量和生产率为目的而研究开发的商品. 因此除以上用途以外, 请勿不得使用.

②使用环境

本公司的工业用缝纫机, 根据使用的环境, 有可能缩短机器的寿命. 性能及安全性带来不良影响.

● 为了安全保护, 请在下述环境条件下使用.

1. 在靠近高频焊接机等产生干扰的机器设备旁边.
2. 产生药品蒸气气氛的地方, 及受药品飞溅等地方使用或保管.
3. 屋外、高温高湿、直接曝曬阳光的地方.
4. 周围的温度、湿度很大, 会给缝纫机带来坏影响的地方.
5. 额定电压常超过±10%以上的电压变动较厉害的地方.
6. 电源容量无法确保控制马达运转上所需要的容量时.

③安全措施

(1) 进行维修保养、检验时的安全防护

● 在对缝纫机进行检查、修理、清扫等维护作业时, 请关电源开关, 将电源插头从插座上拔下, 并确认该缝纫机脚轮也不会转动之后, 再进行操作.

但是, 有必要接通电源进行作业时, 请制定防止该缝纫机以异常转动操作者错误而导致危险的安全操作准则, 并遵守一切安全防护规则.

● 在进行以下作业时, 务必关掉电源开关, 将电源插头从插座上拔下之后进行.

- 加油
- 穿线
- 拆卸机针
- 进行供油元件的清扫和更换时
- 更换机油

Symbols,and messages

	Be sure to follow the instructions when you operate the machine and/or labor saving device.
	If you use the machine and/or labor saving device incorrectly,you may get an electrical shock.
	If you use the machine and/or labor saving device incorrectly,your hands and/or fingers may be injured.
	Indicates a danger of burn injury due to high temperature.
	Never do this.
	Unplug the machine or shut off the power when checking,adjusting and/or repairing the machine and/or labor saving device or when lightning may strike.
	Be sure to ground the machine and labor saving device securely.
	Denotes the normal rotating direction of the machine pully.

3.Safety precautions

①Applications purpose

Our industrial sewing machines have been developed in order to increase quality and/or production in the sewing industry. Accordingly never use our products for other then intended use described above.

②Circumstances

The environment in which our industrial sewing machines are used may seriously affect their lives,functions,performance and/or safety.

For safety,do not use the machine under the circumstances below.

1. Do not use the machine near objects which make noise such as a high-frequency welder,etc.
2. Do not use or store the machine in the air which has vapor from chemicals,or do not expose the device to chemicals.
3. Do not leave the machine outside,in high temperatures or the direct sun.
4. Do not use the machine in the places of high ambient temperature and humidity that seriously affects sewing machines.

5. Do not use the machine on the condition that the voltage fluctuation range is more than±10% of the rated voltage.
6. Do not use the machine in the place where the supply voltage specified for the control motor cannot be properly obtained.

③Safety measures

(1) Safety precautions when you perform maintenance on the machine.
● Always turn off the power,unplug the machine and then make sure that the machine does not run by pressing the treadle before performing any maintenance,such as checking,repairing, clearing,etc. However,if you need to perform these procedures with the power on,to prevent accidents due to the unexpected start of the machine and user's inspection,establish your own procedures for safety and follow them.

- Always turn off the power and unplug the machine before performing the procedures shown below.
 - Lubrication
 - Threading
 - Clearing
 - Replacing the needle
 - Checking/replacing the oil element
 - Replacing the oil

4.各操作过程的注意事项

⚠ 注意

①开箱

1. 缝纫机机头在出厂时包装好后装入纸箱运出的, 从印刷在纸箱上的标记字样确认上下后, 请从上到下按顺序开箱.
2. 把缝纫机机头从缓冲包装材料里取出时, 绝对不要提拿与机针部位或过线器等有关的部件. 否则会发生危险或损坏机器.
3. 在取出缝纫机机头时, 请注意重心的位置, 小心谨慎的取出.
4. 开箱用过的纸箱如果以后还用的话, 请好好保存好.

包装材料的处理

● 包装材料包括木头、纸张、纸箱、VCE纤维. 恳请顾客负有责任的将包装材料正确适当的进行处理.

缝纫机废物的处理

1. 缝纫机的废物, 请顾客负责进行处理.
2. 制造缝纫机所使用的材料有铁、铝、锡及各种塑料.
3. 缝纫机的废物应遵照当地环境保护的有关规定进行处理. 必要时委托专门的厂家进行处理.
- ※ 有油污的部件务必遵照当地环境保护的有关规定, 分别进行处理.

在原客所在地内移动缝纫机

● 关于在原客所在地内移动缝纫机, 本制造厂家没有责任. 移动时为了避免缝纫机脚轮损坏, 请注意不要倾斜缝纫机.

● 务必检查压脚是否在规定的固定好, (使用抬压脚机构抬起压脚, 用手前后左右晃动, 检查看压脚是否有松动)

⚠ 培训训练

● 为了防止事故, 缝纫头或缝纫系统的操作人员及维修保养专员, 应事先学会所需知识和有关技能, 以保障工作安全.
为此, 请由客户的管理部门给他们安排培训计划, 而实施充分的训练.

4.Always turn off the power before performing the procedures shown below.

- Adjusting the stitch length
- Adjusting the differential feed ratio

● Only well-trained people should perform routine daily maintenance and/or repair the machine.

● Do not modify the machine yourself.

※ Consult your local Pegasus/sales office or representative for modification.

⚠ ②Before operating the machine

● Check the machine head and unit for any damage and/or faulty function at the start of each day.
If there should be something wrong with the machine, immediately perform repairs and/or other necessary procedures.

● Check by hand to see if the needle holder is secured.
※ Be careful of the needle point.

● Before starting the machine,make sure that the presser foot is positioned correctly (turn the machine pulley slowly by hand to see if the needle point is centered in the needle drop hole on the presser foot).

● Check to see if the presser foot is secured (raise the presser foot by the foot lifter and press it by hand front to back and left to right).

⚠ ③Training

● To prevent accidents,operators and service/maintenance personnel should have proper knowledge and skills for safe operation.
To ensure so,managers must design and conduct training for these people.

4. Notes for each procedure

⚠ ①Unpacking

1. The machine is packaged in a cardboard box before shipping. Unpack your machine in orderly sequence while checking them right-side up by referring to the indications,such as logo,etc. printed on the boxes.
2. Never hold the area near the needle and/or thread guide related parts when taking out the machine from the cushion. Otherwise it may cause injury and/or damage to the machine.
3. Take out the machine very carefully while checking the position of the center of the gravity.
4. Keep the cardboard box and packing carefully in case secondary transport is needed in the future.

Disposal of the packaging

● The packaging material of the machine consists of wood,paper, cardboard and VCE fiber. The proper disposal of the packaging is the responsibility of the customer.

Disposal of machine waste

1. The proper disposal of machine waste is the responsibility of the customer.
2. The materials used on the machines are steel, aluminum, brass and various plastics.
3. The machine waste is to be disposed of in accordance with the locally valid environmental protection regulations.A specialist should be commissioned if necessary.
- ※ The parts contaminated with lubricants should be disposed off separately according to the locally valid environmental protection regulations.

Transport within the customer's premises

● The manufacturer assumes no liability for transport within the customer's premises.Care should be taken to transport the machine in an upright position avoiding it from dropping or falling down to the ground when it is moved.

安全须知 请先仔细阅读

⚠ 警告

②搬运

1. 缝纫机机头的搬运一定要两个人以上进行. 另外, 用人直接搬运应只限于搬运缝纫机机头或最小台车. 其他搬运必须使用小台车进行.
2. 移动缝纫机机头时, 用右手抓住传动轮, 左手将机头重, 机头重面的脚轮.
3. 在使用中请不要给连接过多的力.
4. 接近运动部件(如皮带传动轮、V形皮带等)的连接处, 应最小距离在25mm处进行安装.
5. 必要时考虑连接位置或加设防护罩来保护连接处.
6. 固定连接处时绝对不要使用订书钉, 以免发生漏电或火灾.

⚠ 注意

电机

1. 缝纫机电机的安装须遵照电机厂家的使用说明书, 正确的进行安装, 以免缝纫机脚轮造成危险.
2. 为了防止使卷入皮带等的危险, 请选用带有防止卷入的缝纫机电机.

⚠ 注意

接地

1. 接地线, 应是有条缝系统分别设专用的接地线, 不应与其他机器共用.
2. 在缝纫头的规定地点准确地点设接地线为要.

⚠ 警告

③安装准备

缝纫机台板

1. 请使用能充分承受缝纫机机头重量及搬运时产生的反作用力的缝纫机台板(铁板、铁架).

2. 应充分考虑缝纫机装配部件和操作光线的明亮度, 放置在容易作业的环境中.
3. 如桌板或书桌十公分高时, 应给脚部安装照明灯.
4. 在连接脚踏板时, 为防止绊倒或脚部刺伤脚滑造成事故, 一定要在脚踏板脚轮上安装防止滑脱的垫子.
5. 在考虑操作者姿势的前提下, 决定台板面的高度(工作时的座高).

2. 机油进入眼睛或健康遭受, 所以在使用时请戴防护眼镜以免机油进入眼睛.

※ 万一进入眼睛, 请用干净水冲洗1分钟再请医生进行治疗.

