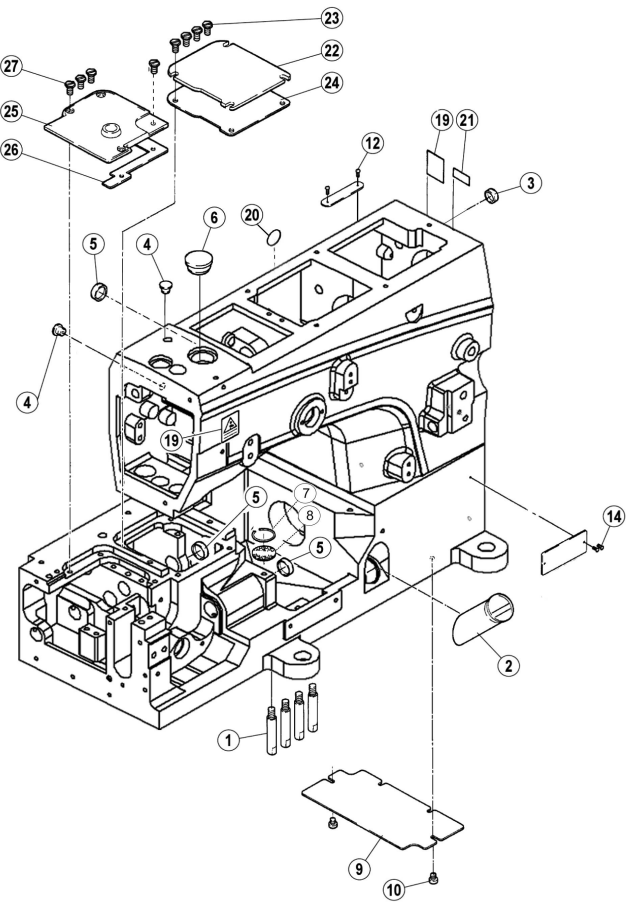


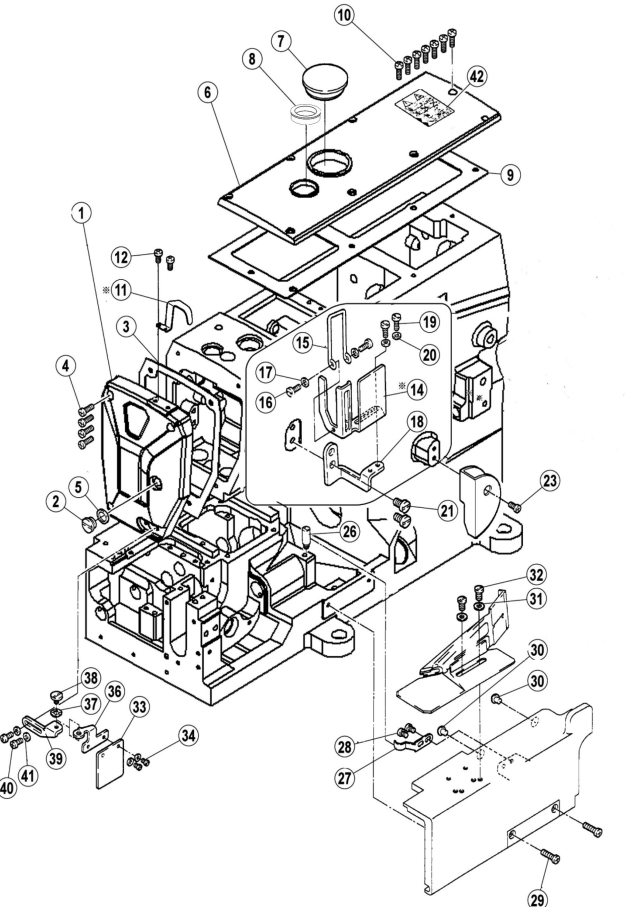
平台式绷缝机零件图册



一、机壳部件\Machine Bed Frame

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016250117		支柱螺钉	SHOULDER PIN	4
2	BF31016206590		油标	OIL LEVEL GAUGE	1
3	BF31016240228		油封	Plug	1
4	BF31016240052		油封	Plug	4
5	BF800208173		油封	Plug	3
6	BF31016240110		油封	Plug	1
7	SCJ1031		滤油网卡簧	RETAINING RING	2
8	BF31016124		滤油网	FILTER	2
9	BF31016250020		盖板	COVER	1
10	BF310167018		螺钉	SCREW	2
12	SCJ6071		铆钉	PIN	2
14	SCJ6071		铆钉	PIN	2
19	BZ3126		小心伤手	STICKER	2
20	BZ3147		接地标贴	STICKER	1
21	BZ3148		箭头标贴	STICKER	1
22	BF31016250003		右盖	TOP COVER (RIGHT)	1
23	BF310167084		螺钉	SCREW	5
24	BF31016250004		右盖垫	GASKET	1
25	BF31016250069		左盖	TOP COVER PLATE (LEFT)	1
26	BF31016250049		左盖垫	GASKET	1
27	BF310167082		螺钉	SCREW	3

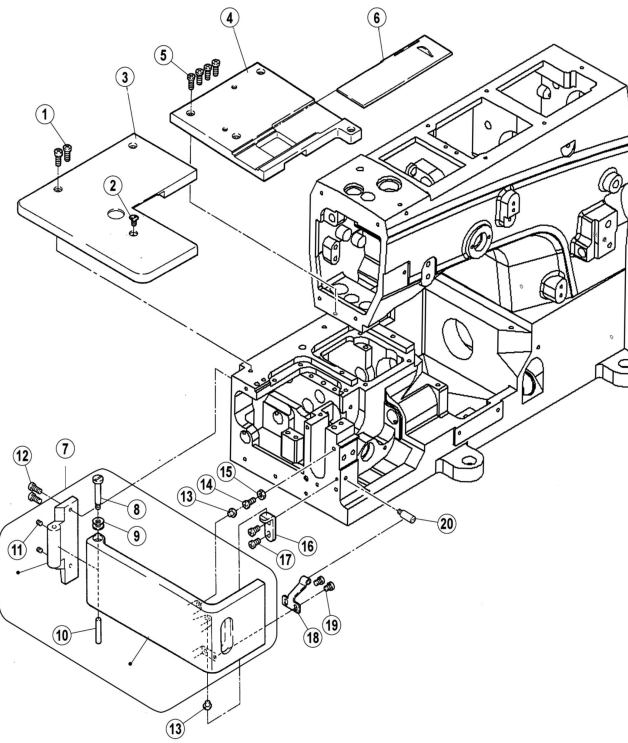
二



二、罩壳部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BW0201		机头面板	ARM COVER (LEFT)	1
2	BF310165242		螺钉	SCREW	1
3	BW0203		机头面板垫	O RING	1
4	BF310167023		螺钉	SCREW	4
5	BF31016240263		垫圈	WASHER	1
6	BW0206		上盖	ARM COVER (TOP)	1
7	BF31016240226		密封盖	PLUG	1
8	BW0208		油窗	OIL SIGHT WINDOW	1
9	BW0209		上盖垫	O RING	1
10	BF150102		螺钉	SCREW	7
11	BW0211		针杆护罩	NEEDLE BAR GUARD	1
12	BF310167019		螺钉	SCREW	2
13	BF31016250231-91		过线护罩组件	THREAD TAKE-UP GUARD ASSY	1
14	BF31016250225		过线护罩	THREAD TAKE-UP GUARD	1
15	BF31016250226		过线护罩环	FINGER GUARD	1
16	BF310167018		螺钉	SCREW	2
17	BF31016303448		垫圈	WASHER	2
18	BF31016250227		过线护罩座	BRACKET	1
19	BF310167018		螺钉	SCREW	2
20	BF31016303448		垫片	WASHER	2
21	BF310167052		螺钉	SCREW	2
26	BF310167089		螺钉	SCREW	1
27	BF31016250051		前缝台卡簧	WASHER	1
28	BF310167018		螺钉	SCREW	2
29	BF310167023		螺钉	SCREW	2
30	BF310162100251		橡皮塞	CUSHION	2
31	BF31016204585		垫圈	WASHER	2
32	BF310167028		螺钉	SCREW	2
33	BF31016250257		有机玻璃罩	EYE GUARD	1
34	BF8007008		螺钉	SCREW	2
36	BF31016250256		护罩架	BRACKET	1
37	SCJ3016		波形垫圈	WASHER	1
38	BF310167066		螺钉	SCREW	1
39	BF31016250255		护罩座	BRACKET	1

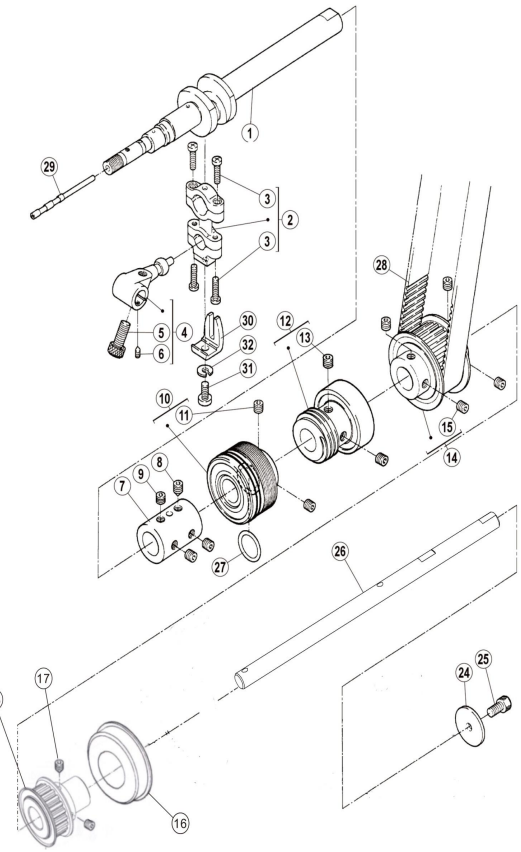
三



三、缝台部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF310167021		螺钉	SCREW	2
2	BF310167043		螺钉	SCREW	1
3	BF31016250052		左缝台盖	BED COVER (LEFT)	1
4	BF31016250074		右缝台盖	BED COVER (RIGHT)	1
5	BF310167021		螺钉	SCREW	4
6	BF31016250071		推板	COVER	1
7	BF31016250039		侧盖组件	SIDE COVER ASSY	1
8	BF31016250037		销钉	SCREW	1
9	BF31016201191		垫圈	SPRING	2
10	BF31016240198		销子	PIN	1
11	BF310164535		螺钉	SCREW	2
12	BF310167020		螺钉	SCREW	2
13	BF310162100251		橡皮塞	CUSHION	2
14	BF310167020		螺钉	SCREW	1
15	BF310164821		螺母	NUT	1
16	BF31016250047		挡板	BRACKET	1
17	BF310167019		螺钉	SCREW	2
18	BF31016206023		侧盖卡簧	FLAT SPRING	1
19	BF310167018		螺钉	SCREW	2
20	BF310167089		螺钉	SCREW	1

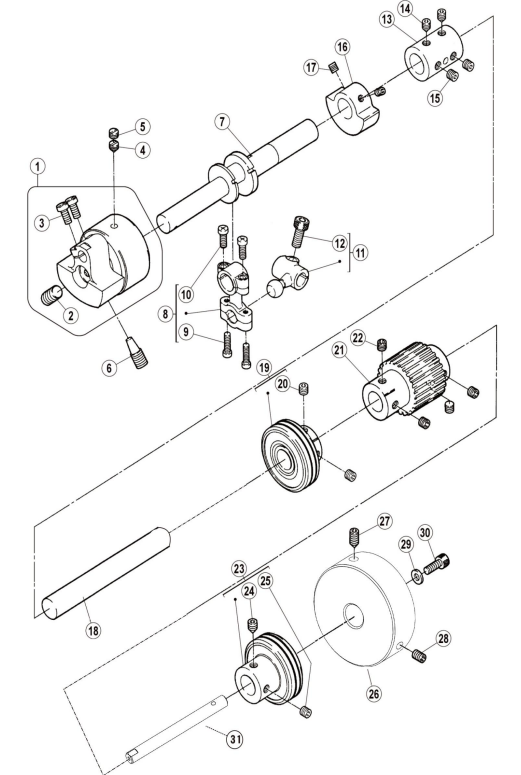
四



四、下轴部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016250501B91		下轴	CRANKSHAFT ASSY	1
2	BF3101625200992		下轴铜连杆组件	CONNECTION ASSY	1
3	BF7000412		螺钉	SCREW	4
4	BF3101625200892		下轴球曲柄	CRANK	1
5	BF310164534		螺钉	BOLT	1
6	BF310164545		螺钉	SCREW	1
7	BF31016250506		接轴套	JOINT	1
8	BF310164555		螺钉	SCREW	1
9	BF310164547		螺钉	SCREW	3
10	BF31016250508		轴承套组件	BUSHING	1
11	BF310164547		螺钉	SCREW	2
12	BF31016250543		蜗杆组件	BUSHING	1
13	BF310164547		螺钉	SCREW	2
14	BF31016011		下轴同步轮	GEAR (LOWER)	1
15	BF310164547		螺钉	SCREW	4
16	BF310166304Z		6304Z轴承	BUSHING	1
17	BF8004538		螺钉	SCREW	1
18	BF31016009		凸轮外挂同步轮	SCREW	1
24	BF31016240126		垫圈	WASHER	1
25	BF310164500		螺钉	BOLT	1
26	BF310162505071		下轴后轴	SHAFT	1
27	BF31016206837		O形圈	O RING	1
28	BF31016206050C		同步带	TIMING BELT	1
29	BF31016250525		下轴油量调节销	ADJUSTING BAR	1
30	BF31016201074A		止摆轧头	GUIDE	1
31	BF7005032		螺钉	SCREW	1
32	BF31016202286		弹簧垫片	WASHER	1

五



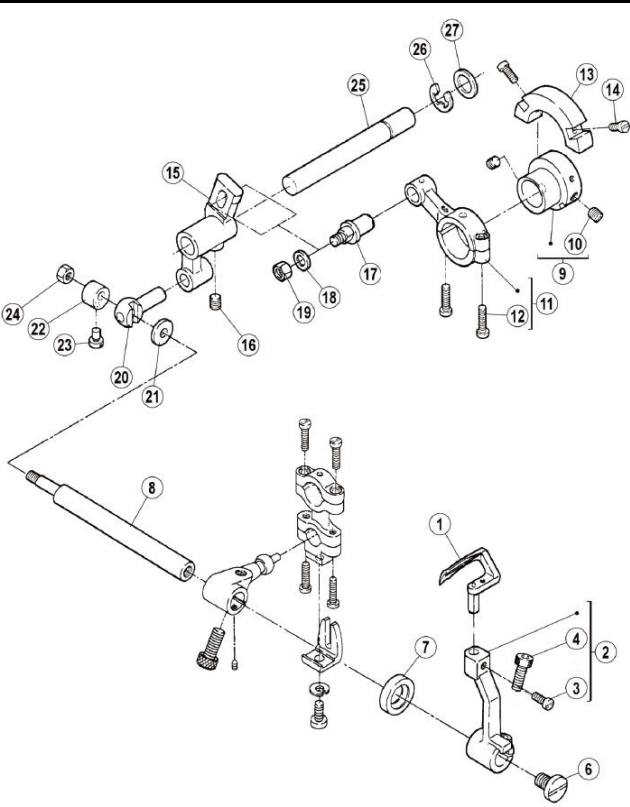
五、上轴部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF3202635AB250526C1		针杆曲柄组件	MOTION ASSEMBLY	1
2	BF310164592		螺钉	SCREW	1
3	BF310167028		螺钉	SCREW	2
4	BF310164555		螺钉	SCREW	1
5	BF310164547		螺钉	SCREW	1
6	BF310167268		螺钉	SCREW	1
7	BF31016250517A		上轴	CRANKSHAFT	1

七、护针部件

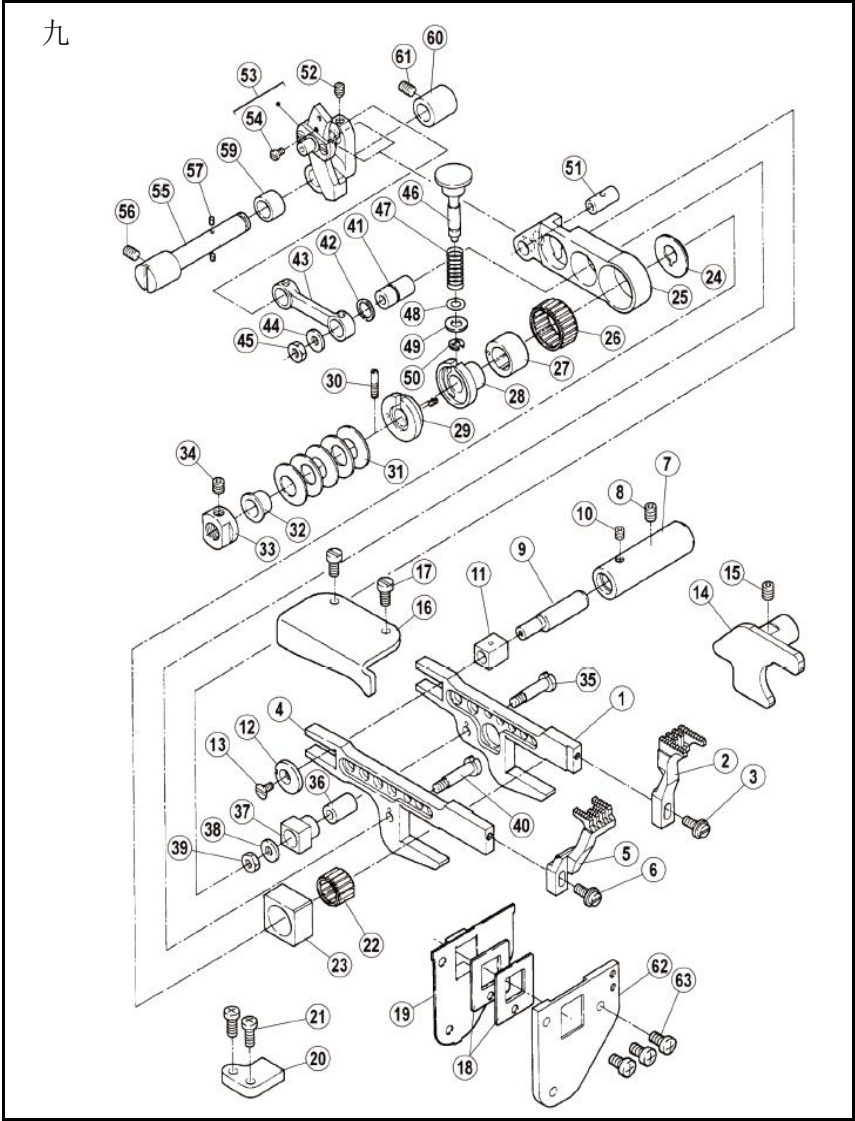
序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016251517		轴承套组件	BUSHING	1
2	BF310164539		螺钉	SCREW	2
3	BF31016255501		护针连杆组件	CONNECTION ASSY	1
4	BF7000412		螺钉	SCREW	2
5	BF310164543		螺钉	SCREW	1
6	BF31016306093		护针连杆曲柄	CRANK	1
7	BF310165084		螺钉	SCREW	2
8	BF31016205495		连杆销	PIN	1
9	BF31016251518		护针轴	SHAFT	1
12	BF31016240102		垫圈	WASHER	1
13	SCJ1014		卡簧	RING	1
14	BF31016204052		油封	OIL SEAL	1
15	BF31016251519		护针架	LEVER ASSY	1
16	BF310164500		螺栓	BOLT	1
17	SCJ3003		弹簧垫圈	WASHER	1
18	BF8007130		螺钉	SCREW	1
19	BF31016257551B		后护针	NEEDLE GUARD (REAR)	1
20	BF31016257553		前护针	NEEDLE GUARD (FRONT)	1
21	BF310167031		螺钉	SCREW	1
22	BF31016206837		O形圈	O RING	1

八



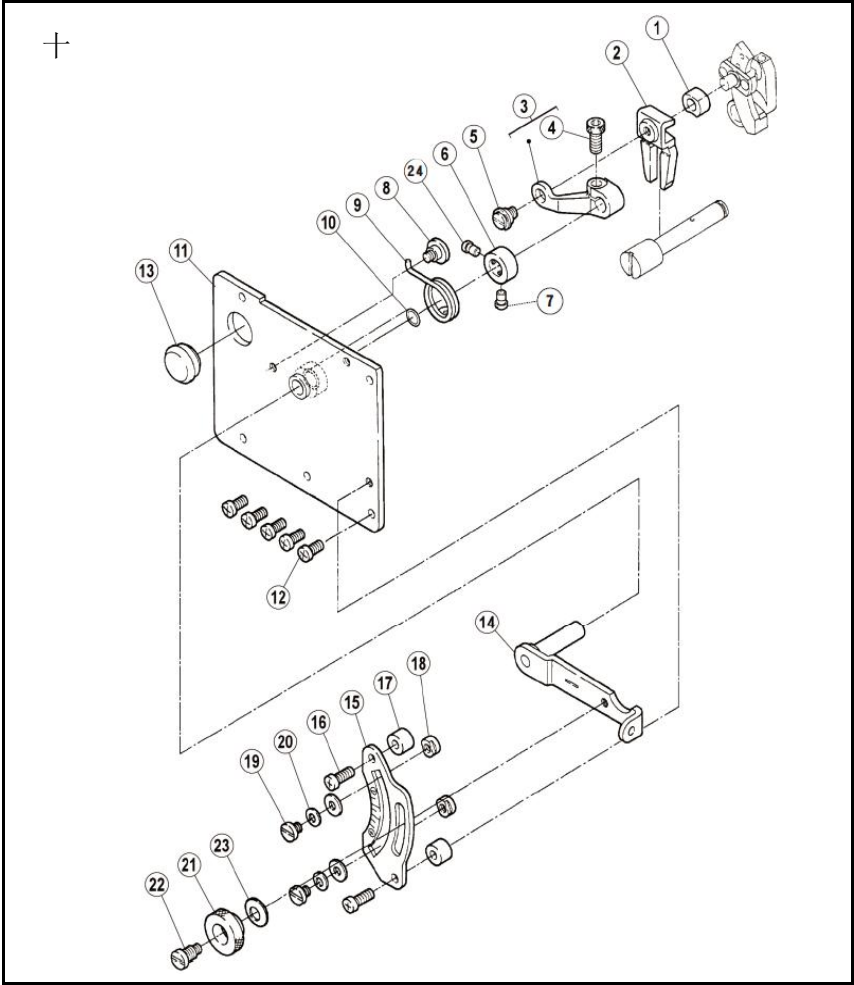
八、弯针部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016257550		弯针	LOOPER	1
2	BF310162520071		弯针架	LOOPER HOLDER ASSY	1
3	BF310167086		螺钉	SCREW	1
4	BF310164501		螺钉	SCREW	1
6	BF310167085		螺钉	SCREW	1
7	BF700M83		油封	OIL SEAL	1
8	BF31016252006		弯针轴	SHAFT	1
9	BF31016252000		凸轮	ECCENTRIC ASSY	1
10	BF310164539		螺钉	SCREW	2
11	BF31016252001		弯针摆动连杆组件	CONNECTION ASSY	1
12	BF7000412		螺钉	SCREW	2
13	BF31016252010		下轴平衡块	BALANCE WEIGHT	1
14	BF310167011		螺钉	SCREW	2
15	BF31016252002		弯针摆动架	CRANK	1
16	BF310164539		螺钉	SCREW	1
17	BF31016179399		弯针摆动架销	SCREW	1
18	BF310162400621		垫片	WASHER	1
19	BF310164805		螺母	NUT	1
20	BF31016252003		轧头	BLOCK PIN	1
21	BF31016208028		垫片	WASHER	1
22	BF31016208029		挡圈	COLLAR	1
23	BF310167018		螺钉	SCREW	1
24	BF310164802		自锁螺母	NUT	1
25	BF31016252004		摆动架轴	SHAFT	1
26	SCJ1012		卡簧	RING	1
27	BF31016240102		垫片	WASHER	1



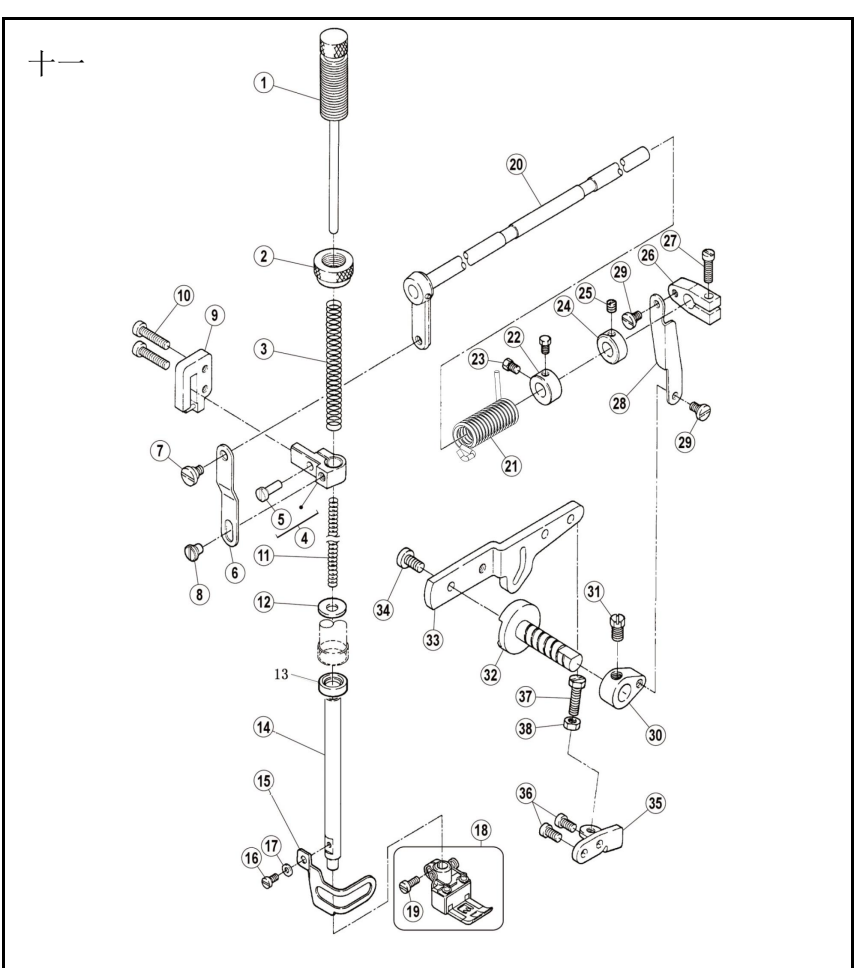
九，牙架部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016252500		右牙架	MAIN FEED BAR	1
2	BF31016257207		送布牙	MAIN FEED DOG	1
3	BF700S100		螺钉	SCREW	1
4	BF31016252500		左牙架	DIFFERENTIAL FEED BAR	1
5	BF31016257259		差动牙	DIFFERENTIAL FEED DOG	1
6	BF700S100		螺钉	SCREW	1
7	BF700M1210		滑块偏心轴套筒	BUSHING	1
8	BF310164539		螺钉	SCREW	1
9	BF31016204128		调牙偏心轴	ECCENTRIC PIN	1
10	BF310164543		螺钉	SCREW	1
11	BF31016205857		调节偏心轴滑块	BLOCK/FEED BAR GUIDE	1
12	BF31016204439		调节偏心轴垫片	WASHER	1
13	BF8007041		螺钉	SCREW	1
14	BF31016252504		牙架右挡板	GUIDE (RIGHT)	1
15	BF310164539		螺钉	SCREW	1
16	BF31016252507		牙架左挡板	GUIDE (LEFT)	1
17	BF310167019		螺钉	SCREW	2
18	BF31016206133		牙架油封	OIL SHIELD	2
19	BF31016252509		油封挡板	COVER	1
20	BF31016252508		牙架挡板	GUIDE (LOWER)	1
21	BF310167020		螺钉	SCREW	2
22	BF31016172110		牙架滑块滚针轴承	NEEDLE BEARING	1
23	BF31016252519		牙架滑块	BLOCK	1
24	BF31016252520		轴承挡圈	WASHER	1
25	BF31016206562		送布连杆	LINK/MAIN FEED	1
26	BF700K121510		送布连杆滚针轴承	NEEDLE BEARING	1
27	BF31016252521		送布凸轮	ECCENTRIC	1
28	BF31016252522		送布调节器	REGULATOR	1
29	BF31016252523		调节器套	ECCENTRIC RETAINER	1
30	BF31016252516		螺钉	SCREW	1
31	BF31016240125		蝶形垫圈	SPRING	5
32	BF31016252525		蝶形垫圈套	SPACER	1
33	BF31016252543		螺母	NUT	1
34	BF310164514		螺钉	SCREW	1
35	BF31016206120		螺钉	SCREW	1
36	BF31016206119		送布滑块套	BUSHING	1
37	BF31016206563		送布滑块	GUIDE BLOCK	1
38	BF31016200098		垫圈	WASHER	1
39	BF310163044		螺母	NUT	1
40	BF31016206123		螺钉	SCREW	1
41	BF31016206566		差动连杆套	BUSHING	1
42	SCJ1031		卡簧	RING	1
43	BF31016206564		差动连杆	LINK/DIFFERENTIAL FEED	1
44	BF31016200098		垫圈	WASHER	1
45	BF310163044		螺钉	NUT	1
46	BF31016252526		针距调节按钮	PIN	1
47	BF31016240122		针距调节按钮弹簧	SPRING	1
48	BF31016206366		O形圈	O RING	1
49	BF31016204585		垫圈	WASHER	1
50	SCJ1003		卡簧	RING	1
51	BF31016206569		送布连杆销	PIN	1
52	BF310164546		螺钉	SCREW	1
53	BF31016252527		差动曲柄组件	CRANK	1
54	BF310167031		螺钉	SCREW	1
55	BF31016252510		差动轴	SHAFT	1
56	BF310164539		螺钉	SCREW	1
59	BF31016240119		差动轴隔套	SPACER	1
60	BF31016958		差动轴套	BUSHING	1
61	BF310164539		螺钉	SCREW	1
62	BF31016251520		油封挡板	BRACKET	1
63	BF310167019		螺钉	SCREW	3



十，差动部件

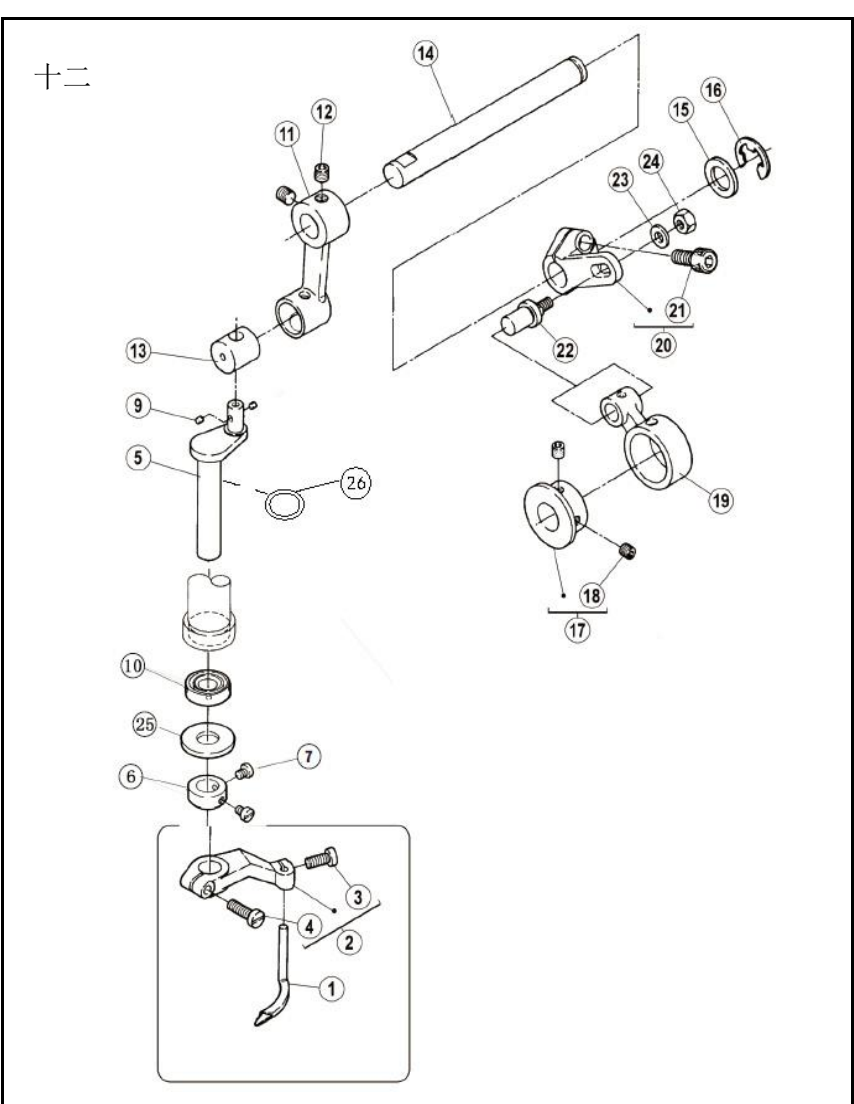
序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016252531		比叉组件	BLOCK	1
2	BF31016252532		比叉	GUIDE/BLOCK	1
3	BF31016252533		连杆	LEVER	1
4	BF310164531		螺钉	BOLT	1
5	BF310165316		螺钉	SCREW	1
6	BF31016240271		挡圈	COLLAR	1
7	BF3101619982		螺钉	SCREW	1
8	BF310167066		螺钉	SCREW	1
9	BF31016252536		弹簧	SPRING	1
10	BF800240129		O形圈	O RING	1
11	BF31016252539		左挡板	BRACKET	1
12	BF310167019		螺钉	SCREW	5
13	BF31016240162		油封	PLUG	1
14	BF31016252664		差动调节板手	LEVER ASSY	1
15	BF31016252538		差动刻度板	SCALE PLATE	1
16	BF310167021		螺钉	SCREW	2
17	BF31016240124		调节套	SPACER	2
18	BF700M1123		调节螺母	STOPPER	2
19	BF310162905		螺钉	SCREW	2
20	BF31016201185		垫圈	WASHER	2
21	BF31016210167		螺母	THUMB NUT	1
22	BF310165486		螺钉	SCREW	1
23	BF800211301		垫圈	SPRING	1
24	BF31016199821		螺钉	SCREW	1



十一，压脚部件

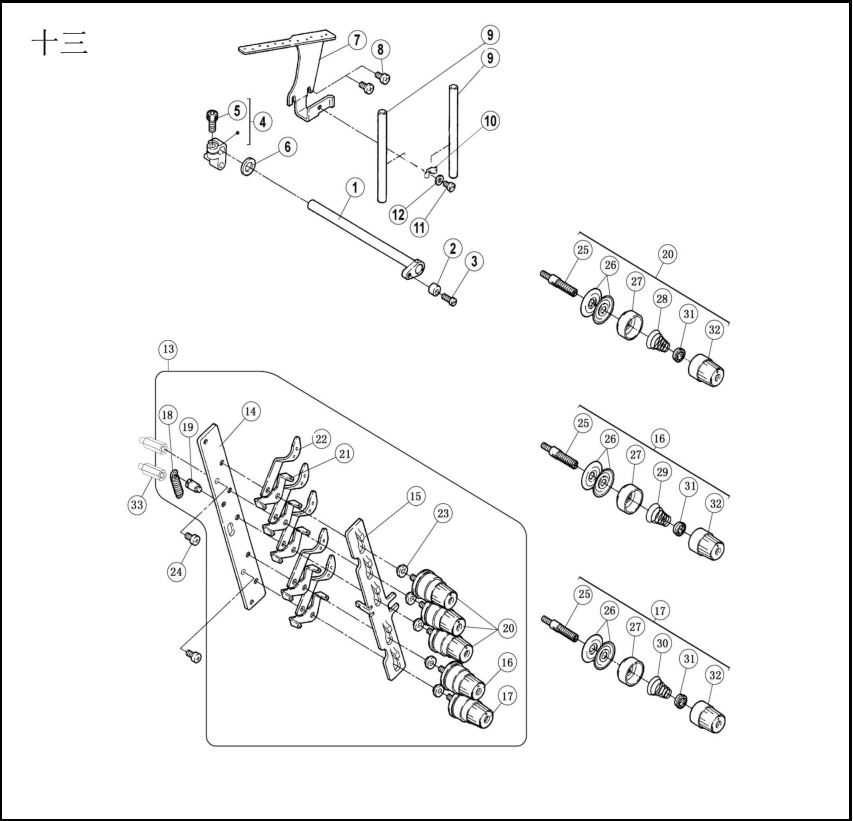
序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016253000		调压螺杆组件	ADJUSTING BAR	1

2	BF31016253003	调压螺母	NUT	1
3	BF31016240112	调压簧	SPRING	1
4	BF31016206139	压脚轧头	PRESSER BAR CLAMP	1
5	BF310165118	螺钉	SCREW	1
6	BF31016206157	压脚轧头连接板	LINK	1
7	BF310165386	螺钉	SCREW	1
8	BF310165386	螺钉	SCREW	1
9	BF31016253005	导块	GUIDE ASSY	1
10	BF310167025	螺钉	SCREW	2
11	BF31016240113	压脚轴小弹簧	SPRING	1
12	BF31016253018	压脚轴密封垫	OIL GUARD	1
13	BF31016240585	油封	O RING	1
14	BF31016253004	压脚轴	PRESSER BAR	1
15	BF31016253028	压脚护罩	FINGER GUARD	1
16	BF310167010	螺钉	SCREW	1
17	BF31016202875	垫片	WASHER	1
18	BF31016257461	压脚 (5.6)	PRESSER FOOT ASSY	1
19	BF3101611703	螺钉	SCREW	1
20	BF31016253008	抬压轴	LEVER	1
21	BW1121	抬压轴簧	SPRING	1
22	BF31016206156	挡圈	COLLAR	1
23	BF310165084	螺钉	SCREW	2
24	BF31016192024	挡圈	COLLAR	1
25	BF31016W00301	螺钉	SCREW	1
26	BF31016206149	抬压曲柄 I	BELL CRANK (UPPER)	1
27	BF310165187	螺钉	SCREW	1
28	BF31016253011	抬压曲柄连接板	LINK	1
29	BF310165184	螺钉	SCREW	2
30	BF31016206148	抬压曲柄 II	BELL CRANK (LOWER)	1
31	BF310162022	螺钉	SCREW	1
32	BF31016253013	抬压轴	SHAFT	1
33	BF31016253014	抬压轴板手	LEVER	1
34	BF310167028	螺钉	SCREW	1
35	BF31016253015	抬压曲柄座	BRACKET	1
36	BF310167019	螺钉	SCREW	2
37	BF310164549	螺钉	BOLT	1
38	BF310164805	螺母	NUT	1



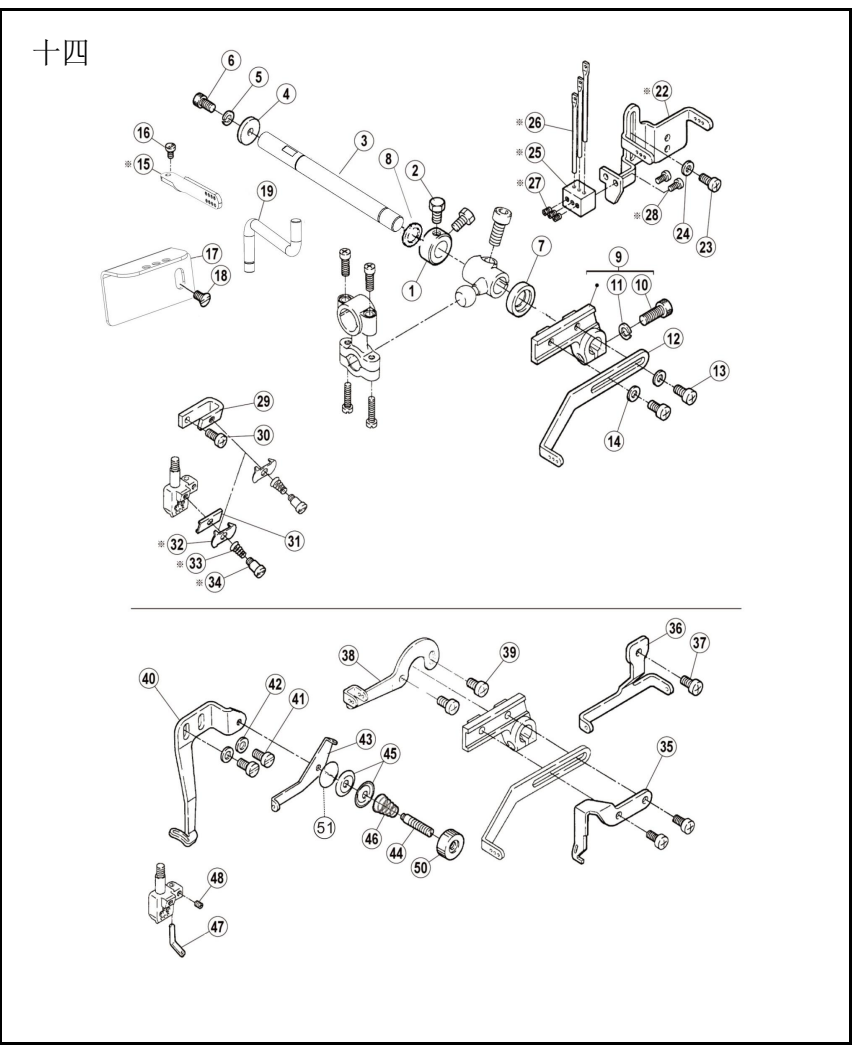
十二，绷针部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016257565		绷针	SPREADER	1
2	BF31016254516		绷针架	LEVER/ASSY	1
3	BF310167020		螺钉	SCREW	1
4	BF310167022		螺钉	SCREW	1
5	BF31016254508		绷针摆动架	CRANKSHAFT	1
6	BF31016212039		挡圈	COLLAR	1
7	BF310167010		螺钉	SCREW	2
9	/		油点	FELT	2
10	BF700M83		油封	O RING	1
11	BF31016254506		绷针摆动连杆	CRANK	1
12	BF310164547		螺钉	SCREW	2
13	BF31016254507		绷针摆动销	BLOCK	1
14	BF31016254519		摆动连杆轴	SHAFT	1
15	BF31016206180		垫圈	WASHER	1
16	SCJ1014		卡簧	RING	1
17	BF31016254501A		绷针凸轮	ECCENTRIC ASSY	1
18	BF310164514		螺钉	SCREW	2
19	BF31016254511		绷针连杆	CONNECTION	1
20	BF31016254503		绷针摆动曲柄	CRANK	1
21	BF310164534		螺钉	BOLT	1
22	BF31016254504		连杆销	SCREW	1
23	BF310162400621		垫片	WASHER	1
24	BF310164805		螺母	NUT	1
25	BF31016240584		垫片	WASHER	1



十三，松线部件

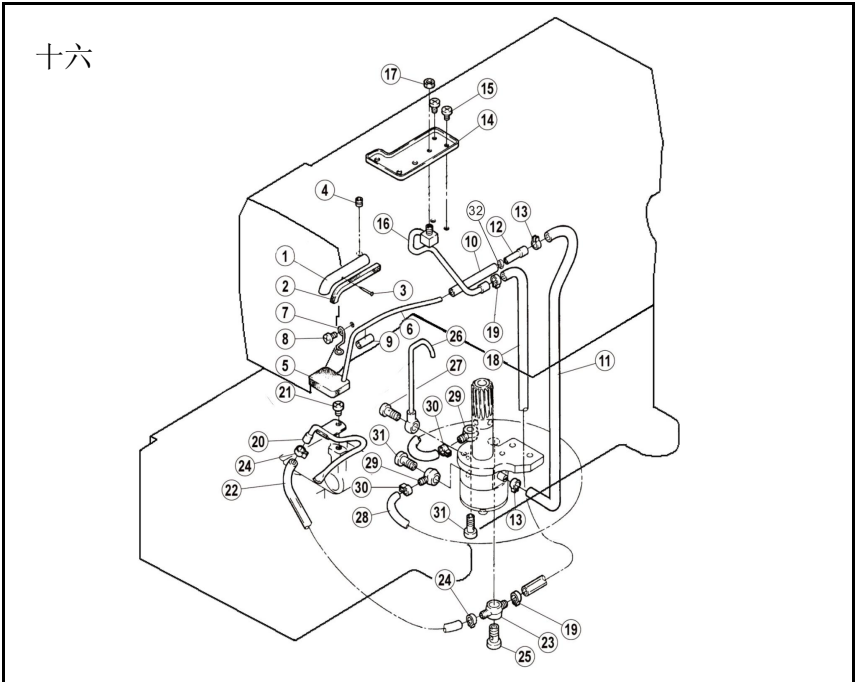
序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BW1301		松线轴	LEVER	1
2	BF31016254022		轴套	SPACER	1
3	BF310162133		螺钉	SCREW	1
4	BF31016254003B		松线曲柄	CRANK	1
5	BF310164531		螺钉	BOLT	1
6	BF31016202868		垫片	WASHER	1
7	BF31016254008		过线架	THREAD GUIDE	1
8	BF310167019		螺钉	SCREW	2
9	BF31016192120		夹带柱	PIPE	2
10	BF31016254009		压板	BRACKET	1
11	BF310167018		螺钉	SCREW	1
12	BF31016303448		垫片	WASHER	1
13	BW1316		3针5线夹线器组件	TENSION CONTROL MECHANISM	1
14	BF31016254019		过线板	BRACKET	1
15	BF31016254021		过线调节板	THREAD RELEASE	1
16	BF31016254010B9U		调线组件 (中)	TENSION SPRING ASSY	1
17	BF31016254010C9U		调线组件 (弱)	TENSION SPRING ASSY	1
18	BF31016306301		调节板簧	SPRING	1
19	BF310165447		螺钉	SCREW	1
20	BF31016254010A9U		调线组件 (强)	TENSION SPRING ASSY	3
21	BF31016254020		二孔过线板 I	THREAD GUIDE	5
22	BF31016206203		二孔过线板 II	THREAD GUIDE	5
23	BF31016206202		垫圈	SPACER	5
24	BF310167019		螺钉	SCREW	2
25	BF310161817-2A		夹线柱	SCREW STUD	5
26	BF31016210319		张力片	TENSION DISC	10
27	BF31016208450-1A		调压止动盖	SPRING SHIELD	5
28	BF31016201037		调压簧 (强)	SPRING (HEAVY)	3
29	BF31016201086		调压簧 (中)	SPRING (MEDIUM)	1
30	BF31016201068		调压簧 (弱)	SPRING (LIGHT)	1
31	BF31016208448		调压止动套	RATCHET	5
32	BF31016208447-1A		调压螺母	KNOB	5



十四，过线部件

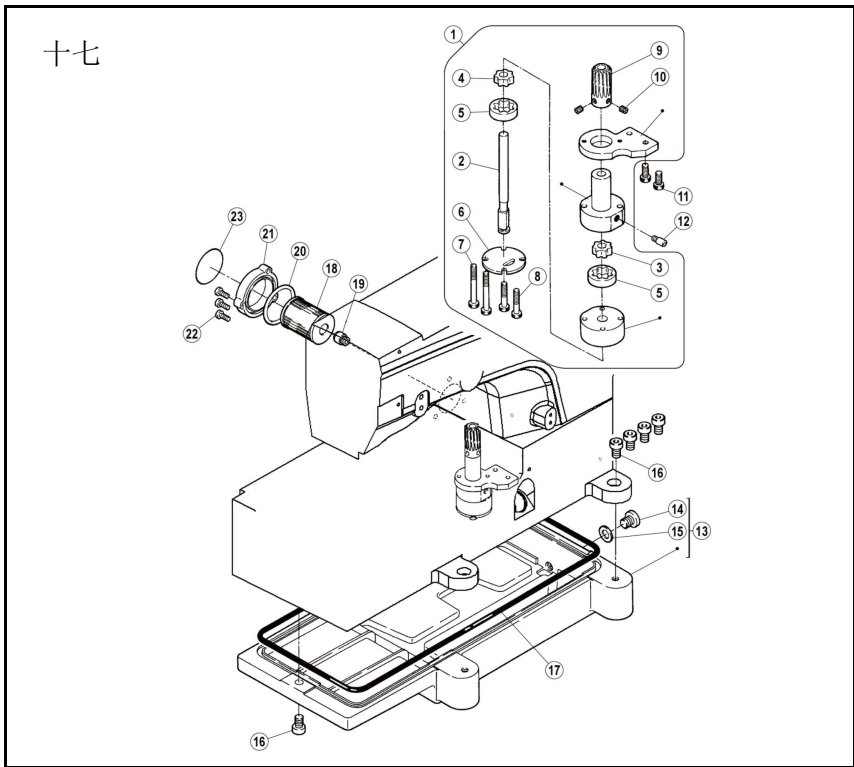
序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016240201		挡圈	COLLAR	1
2	BF310165084		螺钉	SCREW	2
3	BW1403		过线座轴	SHAFT	1
4	BF31016204107		垫片	WASHER	1
5	SCJ3001		弹簧垫圈	WASHER	1
6	BF310164527		螺钉	BOLT	1
7	BF31016210586		油封	OIL SEAL	1
8	BF31016240102		垫片	WASHER	1
9	BF31016253504		过线座	LEVER	1
10	BF310164501		螺钉	BOLT	1
11	SCJ3003		弹簧垫圈	WASHER	1
12	BF31016253505		长过线	THREAD TAKE-UP	1
13	BF310167019		螺钉	SCREW	2
14	BF31016303448		垫圈	WASHER	2
15	BW1415		针杆过线	THREAD GUIDE	1
16	BF310167009		螺钉	SCREW	1
17	BW1417		过线板	THREAD GUIDE	1
18	BF310167077		螺钉	SCREW	1
19	BW1419		针杆过线柱	THREAD SUPPORT	1
20	BF31016202588		垫片	WASHER	1
21	BF8007008		螺钉	SCREW	1
22	BF31016253544		硅油盒固定架	THREAD GUIDE	1
23	BF310167019		螺钉	SCREW	1
24	BF31016303448		垫圈	WASHER	1
25	BF31016253545		针杆过线座	HOLDER	1
26	BF31016234521		过线杆	THREAD GUIDE	1
27	BF310164535		螺钉	SCREW	1
28	BF310167010		螺钉	SCREW	2
29	BF31016253516		U形夹线座	THREAD TENSION BRACKET	1
30	BF310167019		螺钉	SCREW	1
31	BF31016234561		夹线板	THREAD GUIDE	1
32	BF31016253593		夹线片	THREAD RETAINER	1
33	BF31016253517		弹簧	SPRING	1
34	BF31016W90702		螺钉	SCREW	1
35	BF31016253506		长过线压板	THREAD TAKE-UP	1
36	BF31016253515		过线板	THREAD GUIDE	1
37	BF310167019		螺钉	SCREW	1
38	BF31016253514		绷针过线	THREAD GUIDE	1
39	BF310167019		螺钉	SCREW	2
40	BW1440		绷针过线板	THREAD GUIDE	1
41	BF310167019		螺钉	SCREW	2
42	BF31016303448		垫片	WASHER	2
43	BF31016253547		绷针二孔过线	THREAD GUIDE	1
44	BF310167167		夹线螺钉	SCREW	1
45	BF31016137108		夹线片	THREAD RETAINER	2
46	BF31016211388		弹簧	SPRING	1
47	BF31016253511		绷针小过线	THREAD GUIDE	1
48	BF310164554		螺钉	SCREW	1
50	BF31016275034		螺母	KNOB	1
51	BF310161371081		油棉垫	FELT	1

14	BF31016003	凸轮外挂分线器	THREAD GUIDE	1
15	BF8007008	螺钉	SCREW	1
16	BF31016004	凸轮外挂左过线	THREAD GUIDE	1
17	BF700S0401	轴位螺钉	SCREW	1
18	SCJ3016	波形垫片 (φ8)	WASHER	1
19	BF31016002	凸轮外挂凸轮架	BRACKET	1
25	BF3101680XL	凸轮外挂同步带	SMALL TIMING BELT	1
26	BF310160121	凸轮外油封	PLUG	1
27	SCJ1018	外卡簧 (12)	油管卡簧	1
28	BF310166001Z	轴承6001	BUSHING	1
29	SCJ1026	内卡簧 (φ28*1.2)	油管卡簧	1
30	BF310164514	螺钉	SCREW	2
31	BF31016008	凸轮外挂同步轮	TIME BELT	1
32	SCJ1026	内卡簧 (φ28*1.2)	油管卡簧	1
33	BF310166001Z	轴承6001	BUSHING	1
34	BF31016007	凸轮外挂右轴套	SPACER	1
35	PF1790S0330	螺钉	SCREW	2
36	BF31016006	凸轮外挂左轴套	SPACER	1
37	BF31016001	凸轮外挂轴	SHAFT	1
38	BF310166801Z	轴承6801	BUSHING	1
39	BF889240308	挡圈	COLLAR	1
40	BF310164554	螺钉	SCREW	2
41	BF31016WC0XTL	凸轮外挂打线凸轮	Looper Thread Takeup	1
42	BF310164514	螺钉	SCREW	2
43	BF31016253615	过线	THREAD	1
44	BF31016253536	过线	THREAD	1
45	BF310167018	螺钉	SCREW	1
46	BF31016PYGKH	油管卡簧	RING	1
47	SCJ3024	波形垫片 (φ3.4)	WASHER	1



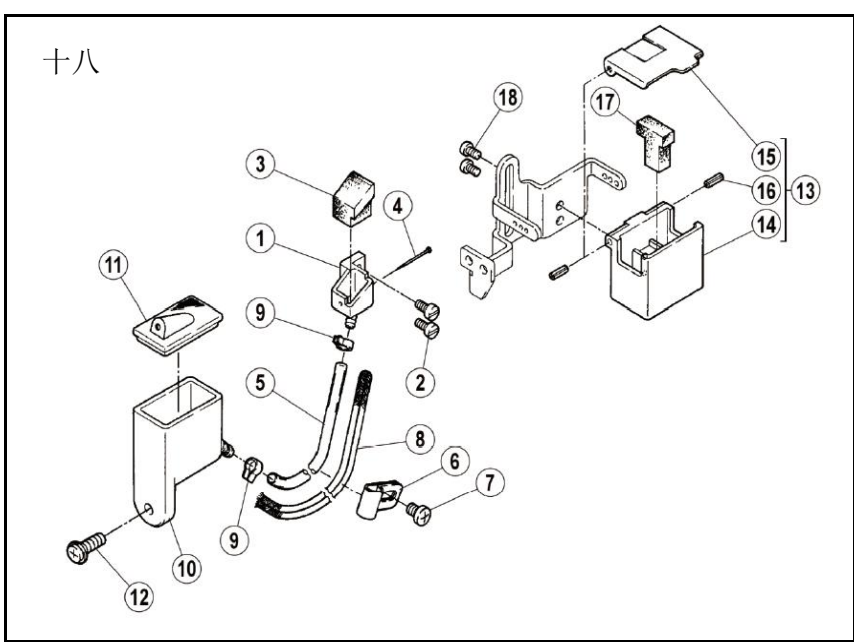
十六，供油部件（1）

序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF31016255003		侧油管	OIL PIPE	1
2	BF31016240136		油毡	FELT	1
3	SCJ6029		大头针	PIN	1
4	BF310164514		螺钉	SCREW	1
5	BF31016255021		油毡	FELT	1
6	BF31016255039		回油管	PIPE	1
7	BF31016255005		压簧	LATCH	1
8	BF310167018		螺钉	SCREW	1
9	BF31016240143		油管套	TUBE	1
10	SCJ5010		油管	TUBE	1
11	SCJ5012		油管	TUBE	1
12	BF31016255038		油管接头	JOINT	1
13	BF31016202199		油管夹	CLAMP	2
14	BF31016255006		接油盘	OIL GUARD	1
15	BF310167018		螺钉	SCREW	2
16	BF31016255007		喷油管	OIL DISTRIBUTOR	1
17	BF310164821		螺母	NUT	1
18	SCJ5012		油管	TUBE	1
19	BF31016202199		油管夹	CLAMP	2
20	BF31016255010		喷油管	OIL DISTRIBUTOR	1
21	BF310167018		螺钉	SCREW	1
22	SCJ5012		油管	TUBE	1
23	BF310162001364		油管接头	JOINT	1
24	BF31016202199		油管夹	CLAMP	2
25	BF31016200152A		过油螺钉	JOINT SCREW	1
26	BF31016255035		喷油管	PIPE	1
27	BF31016255037		过油螺钉	JOINT SCREW	1
28	SCJ5012		油管	TUBE	1
29	BF310162001363		油管接头	JOINT	2
30	BF31016202199		油管夹	CLAMP	2
31	BF31016200152A		过油螺钉	JOINT SCREW	2
32	BF9000448		油管夹	CLAMP	1



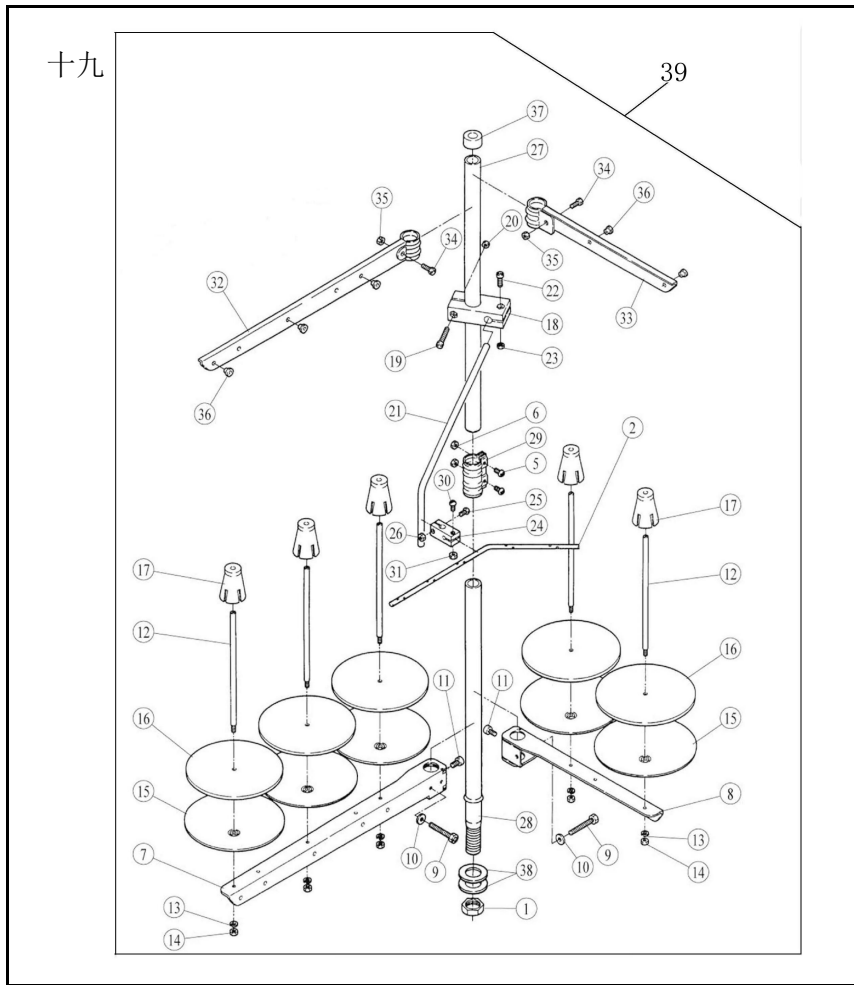
十七，供油部件（2）

序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF31016255040		油泵组件	OIL PUMP ASSY	1
2	BF31016255024		油泵轴	SHAFT	1
3	BF31016255025		五星轮	ROTOR	1
4	BF31016255026		五星轮	ROTOR	1
5	BF31016255027		五星轮	ROTOR	2
6	BF31016255028		油泵盖	COVER	1
7	BF310167105		螺钉	SCREW	2
8	BF310167026		螺钉	SCREW	2
9	BF31016255019		油泵蜗轮	WORM WHEEL	1
10	BF310164514		螺钉	SCREW	2
11	BF310164531		螺钉	BOLT	2
12	BF31016200152A		油管接头	JOINT SCREW	1
13	BF31016255000		油盘	OIL RESERVOIR	1
14	BF8005318B		放油螺钉	SCREW	1
15	BF800202287A		油封	WASHER	1
16	BF310164504		螺钉	BOLT	5
17	BF31016255001		油盘密封圈	O RING	1
18	BF700M156		过滤器	FILTER ELEMENT	1
19	BF31016210200		螺钉	BRACKET/FILTER ELEMENT	1
20	BF31016206431		O形圈	O RING	1
21	BF31016210201		过滤器盖	COVER	1
22	BF310167021		螺钉	SCREW	3
23	BF3153		过滤器标贴	FILTER SEAL	1



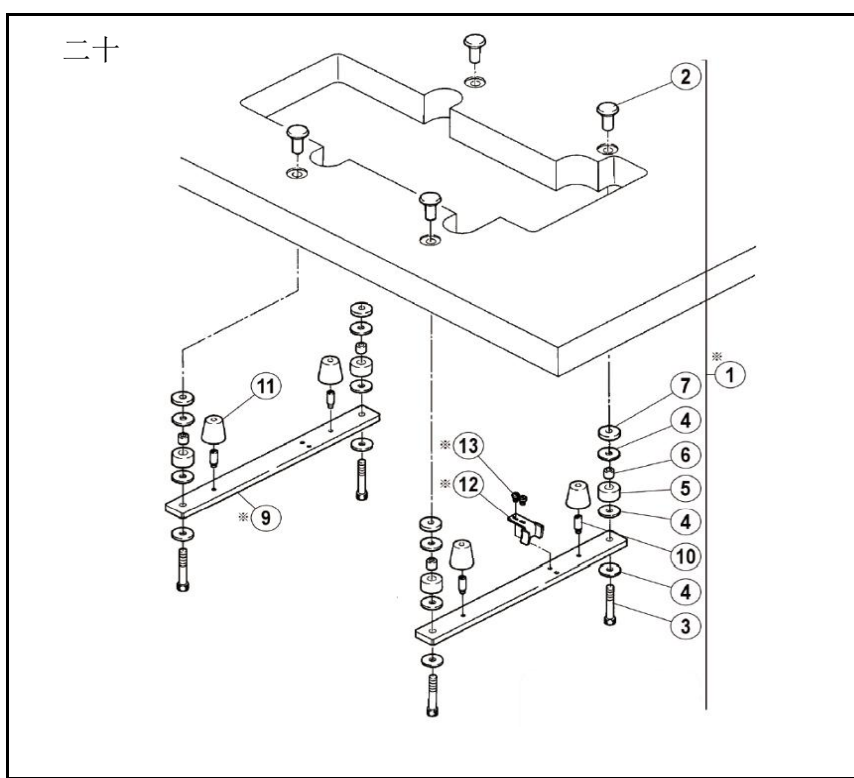
十八，硅油盒装置部件

序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF31016255013		机针冷却器	NEEDLE COOLER (LOWER)	1
2	BF310167010		螺钉	SCREW	2
3	BF31016255014		油棉	FELT	1
4	SCJ6029		大头针	PIN	1
5	SCJ5010		油管	TUBE	1
6	BF31016206115		油管压紧片	BRACKET	1
7	BF310167018		螺钉	SCREW	1
8	BF31016202175		油线	OIL WICK	1
9	BF31016202199		油管夹	CLAMP	2
10	BF31016255015		下硅油盒	SILICONE OIL RESERVOIR (LOWER)	1
11	BF31016255016		下硅油盒盖	CAP	1
12	BF310167020		螺钉	SCREW	1
13	BF31016303448		垫圈	WASHER	1
14	BF31016207066		上硅油盒	SILICONE OIL RESERVOIR (UPPER)	1
15	BF31016207067		上硅油盒盖	CAP	1
16	BF31016206781		开口销	PIN	2
17	BF31016207068		硅油棉	FELT	1
18	BF310165053-1		木螺钉	SCREW	2



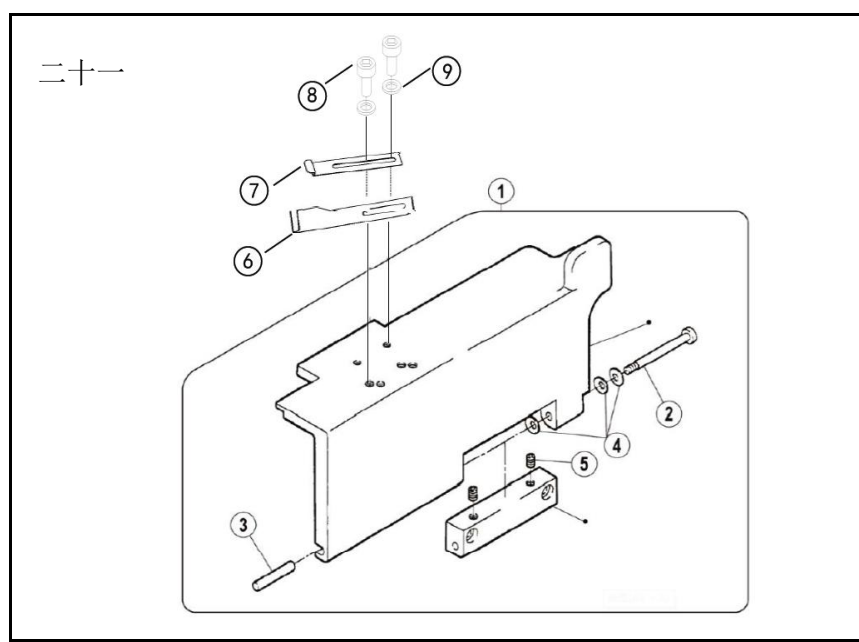
十九，线架部件

序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF8894835		螺母	NUT	1
2	BF889293A		过线棒	THREAD GUIDE BAR	1
5	BF8894021		螺钉	SCREW	2
6	BF8894067		螺母M5	NUT	2
7	BF889505-PA		长线架	BRACKET (3-SPOOL)	1
8	BF889505APA		短线架	BRACKET (2-SPOOL)	1
9	BF8897102		螺钉	SCREW	2
10	BF889512		垫片	WASHER	2
11	BF8894022		螺钉	SCREW	2
12	BF889380A		线棒	SPOOL PIN	6
13	BF889201252		垫片	WASHER	6
14	BF8894803		螺母	NUT	6
15	BF889381-PA		托盘垫	CUSHION	6
16	BF889507		线托盘	SPOOL TRAY	6
17	BF889382-PA		线固定套	SPOOL RETAINING FIN	6
18	BF889383-PA		棒架	BRACKET	1
19	BF8894014		螺钉	SCREW	1
20	BF8894803		螺母	NUT	1
21	BF889384		导线棒	THREAD GUIDE BAR	1
22	BF8894012		螺钉	SCREW	1
23	BF8894803		螺母	NUT	1
24	BF889233-PA		固定器	BRACKET	1
25	BF8894012		螺钉	SCREW	1
26	BF8894803		螺母	NUT	1
27	BF889502-PA		线架上棒	THREAD BAR (UPPER)	1
28	BF889503-PA		线架下棒	THREAD BAR (LOER)	1
29	BF889504-PA		锁紧卡固	JOINT	1
30	BF8894012		螺钉	SCREW	1
31	BF8894803		螺母	NUT	1
32	BF889527-PA		长过线架	BRACKET (3-SPOOL)	1
33	BF889527APA		短过线架	BRACKET (2-SPOOL)	1
34	BF8894021		螺钉	SCREW	2
35	BF8894067		螺母M5	NUT	2
36	BF889506		过线套	THREAD GUIDE	6
37	BF889386		棒帽	RID CAP	1
38	BF889509		垫片	WASHER	2
39	BF7005M17		右线线架组件	THREAD STAND ASSY	1



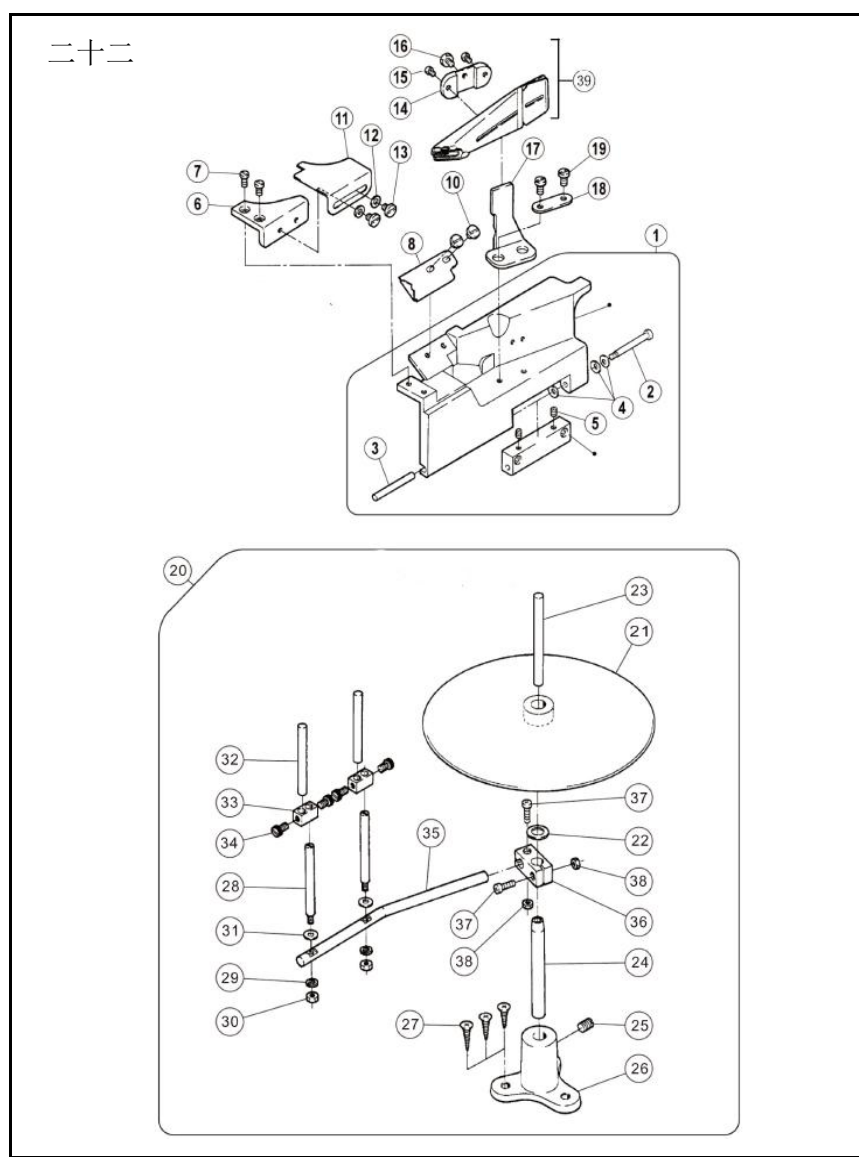
二十，油盘托板部件

序号 No.	品号	CODE	名称	NAME	数量 Number
1	/		安装螺钉（一套）	SCREW (SET)	/
2	BF700M183		螺钉固定头	NUT	4
3	BF700M184		螺钉	BOLT	4
4	BF31016206337		垫圈	WASHER	16
5	BF700M186		减振垫	RUBBER CUSHION	4
6	BF31016205765		减振垫套	SPACER	4
7	BF31016205467		减振垫	SPACER	4
9	BF31016259000		承重板	REST BOARD	2
10	BF310167093		螺钉	SCREW	4
11	BF31016206338		油盘减振垫	RUBBER CUSHION	4
12	BF31016206329		卡板	TREADLE CHAIN GUIDE	1
13	BF310167027		螺钉	SCREW	2



二十一，缝台部件

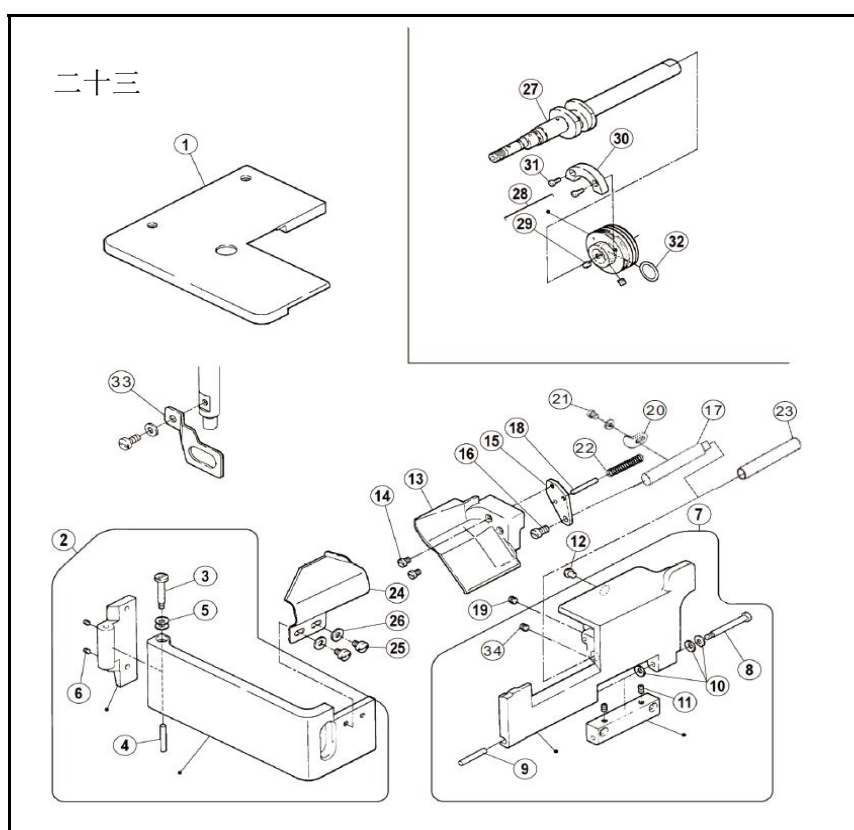
序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF31016250032		前缝台组件	FRONT COVER ASSY	1
2	BF31016250013		螺钉	SCREW	1
3	BF31016250014		销	PIN	1
4	BF31016201191		弹性垫圈	SPRING	3
5	BF310164539		螺钉	SCREW	2
6	BF310160150		左上压板（三合一）	FABRIC GUIDE	1
7	BF310160151		右上压板（三合一）	BRACKET	1
8	BF310167020		螺钉	SCREW	2
9	BF31016303448		垫片	WASHER	2



三十二，02BB专用件部件

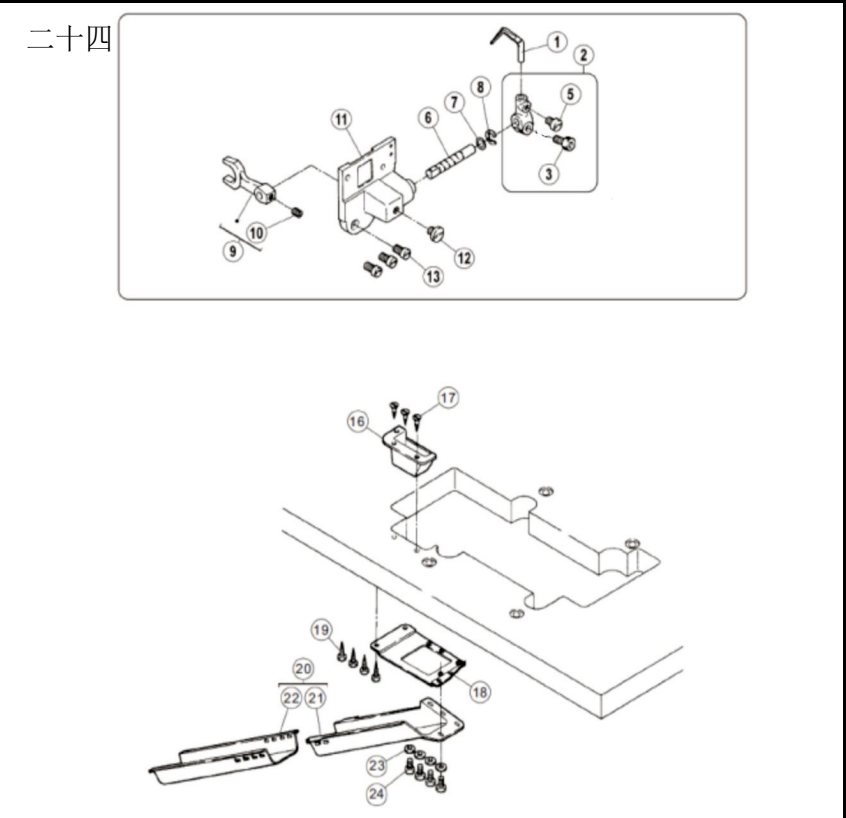
序号 No.	品号	CODE	名称	NAME	数量 Number
1	BF3101602BB250033		前缝台组件	FRONT COVER ASSY	1
2	BF31016250013		螺钉	SCREW	1
3	BF31016250014		销	PIN	1
4	BF31016201191		弹性垫圈	SPRING	3

5	BF310164539	螺钉	SCREW	2
6	BF3101602BB250050	前缝台盖板	FRONT COVER	1
7	BF310167027	螺钉	SCREW	2
8	BF3101602BB206601	挡板	FABRIC GUARD	1
10	BF310167079	螺钉	SCREW	2
11	BF3101602BB206439	挡板	AUXILIARY PLATE/FRONT COVER	1
12	BF31016204585	垫片	WASHER	2
13	BF310167079	螺钉	SCREW	2
14	BF31016201913	固定板	BRACKET	1
15	BF310165113	螺钉	SCREW	2
16	BF310165540	螺栓	BOLT	1
17	BF3101602BB201914	卷边器支架	BRACKET	1
18	BF3101602BB206460	垫片	WASHER	1
19	BF310167028	螺钉	SCREW 2	2
20	BF3101602BBTB	托盘组件	TAPE GUIDE ASSY	1
21	BF31016247-SA	托盘	TAPE DISC	1
22	BF31016270	垫片	WASHER	1
23	BF31016253	上棒	TAPE DISC POST	1
24	BF31016250	下棒	TAPE DISC POST	1
25	BF310161448	螺钉	SCREW	1
26	BF31016251-SA	托盘座	BRACKET	1
27	BF310164913	木螺钉	SCREW	3
28	BF31016252	螺栓	TAPE TENSION GUIDE POST LONG	2
29	BF31016303067	弹性垫片	WASHER	2
30	BF31016226	螺母	SPOOL PIN NUT	2
31	BF31016204585	垫片	WASHER	2
32	BF31016253	短棒	TAPE DISC POST	2
33	BF31016254	座	HOLDER	2
34	BF310165161	螺母	SCREW	4
35	BF31016255	导棒	GUIDE POST BAR	1
36	BF31016256-SA	导棒座	BRACKET	1
37	BF310164012	螺钉	SCREW	2
38	BF310164803	螺母	NUT	2
39	BF3101602BBS123B	卷边器S123B3/8	CURLER	1



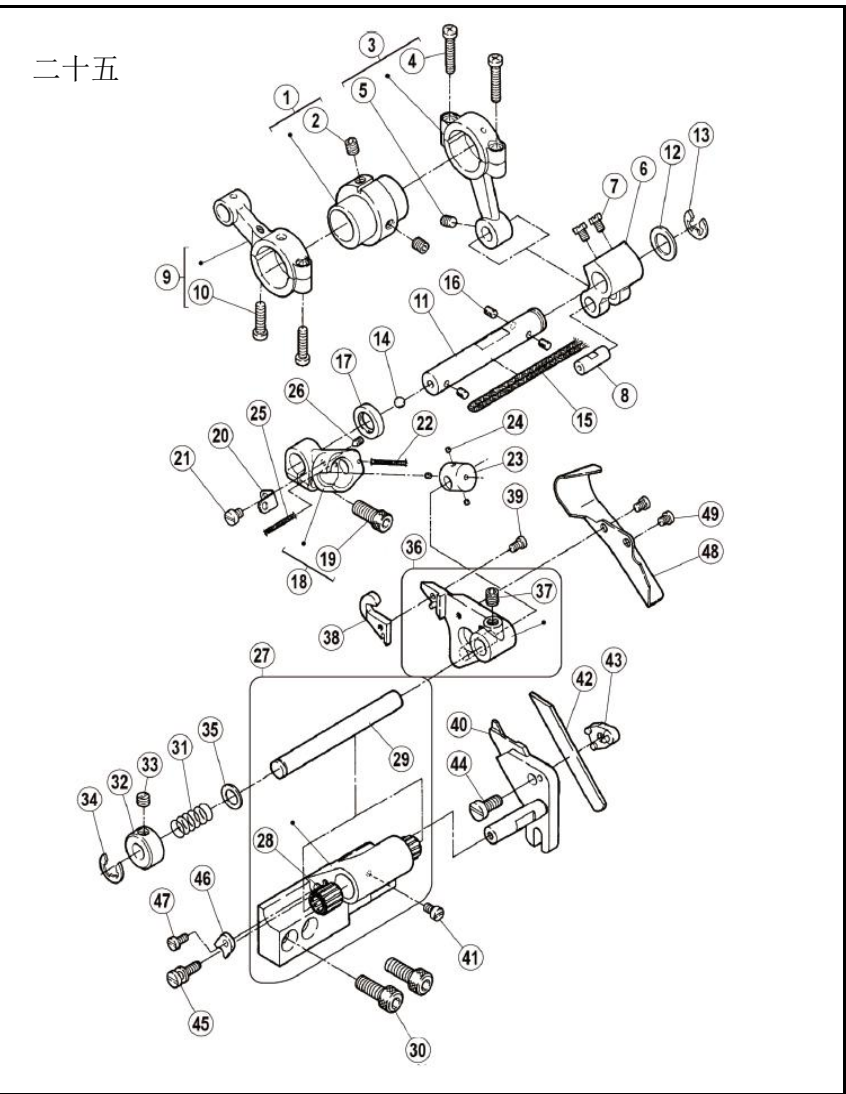
二十三，05型专用件部件(1)

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF3101605CR250343		左盖	BED COVER (LEFT)	1
2	BF3101605CR250039		侧盖	SIDE COVER ASSY	1
3	BF31016250037		销钉	SCREW	1
4	BF31016250038		垫圈	PIN	1
5	BF31016201191		销子	SPRING	2
6	BF310164535		螺钉	SCREW	2
7	BF310162500341		前缝台组件	FRONT COVER ASSY	1
8	BF31016250013		螺钉	SCREW	1
9	BF31016250014		销	PIN	1
10	BF31016201191		弹性垫圈	SPRING	3
11	BF310164539		螺钉	SCREW	2
12	BF310162100251		防震垫	CUSHION	1
13	BF3101605CR250025		挡料板	FRONT COVER (SMALL)	1
14	BF310167018		螺钉	SCREW	2
15	BF3101605250026		固定板	BRACKET	1
16	BF310167028		螺钉	SCREW	1
17	BF310162500271		轴	SHAFT	1
18	BF3101605306920		销子	PIN	1
19	BF310164514		螺钉	SCREW	1
20	BF310162500281		挡块	STOPPER	1
21	BF310167018		螺钉	SCREW	2
22	BF310162023401		弹簧	SPRING	1
23	BF310162500272		套筒	PLUG	1
24	BF3101605255517		挡板	FABRIC GUIDE	1
25	BF310167079		螺钉	SCREW	2
26	BF31016204585		垫圈	WASHER	2
27	BF31016250501B91		主轴	CRANKSHAFT ASSY	1
28	BF31016250543		前轴套	BUSHING	1
29	BF310164514		螺钉	SCREW	2
30	BF31016252010		平衡块	BALANCE WEIGHT	1
31	BF310167011		螺钉	SCREW	2
32	BF31016206837		O型圈	O RING	1
33	BF3101605253029		床脚护罩	FINGER GUARD	1



二十四，05型专用件部件 (2)

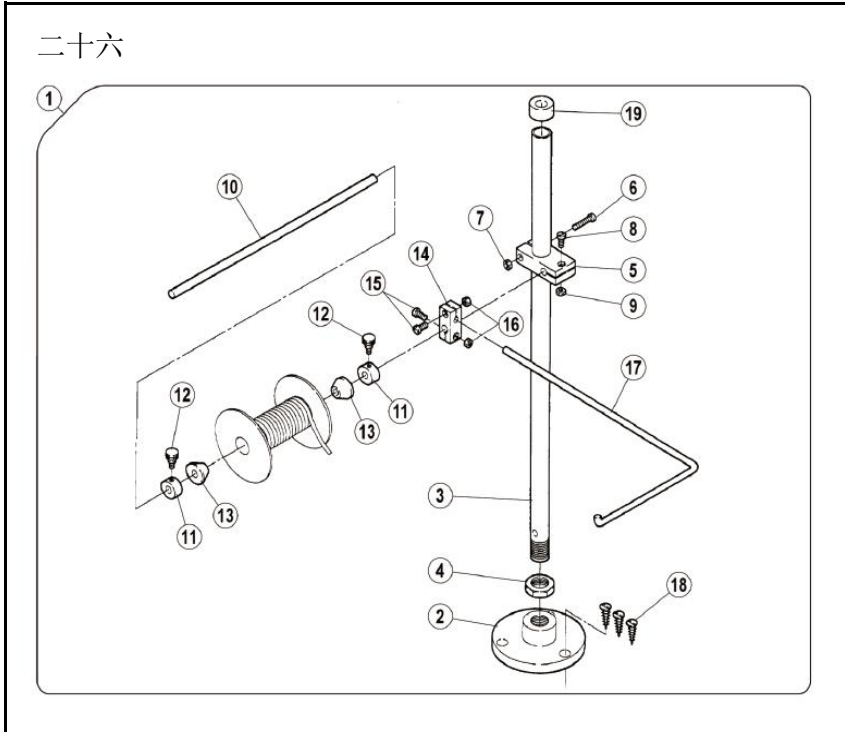
序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016257551B		后护针	NEEDLE GUARD (REAR)	1
2	BF3101605251505		护针架	LEVER ASSY	1
3	BF310164500		螺钉	BOLT	1
5	BF310167018		螺钉	SCREW	1
6	BF3101605251503		护针轴	SHAFT	1
7	BF3101605207924		垫圈	WASHER	1
8	SCJ1007		卡簧	RING	1
9	BF3101605251504		护针叉	LEVER	1
10	BF310164514		螺钉	SCREW	1
11	BF310160525150091		油封挡板	BRACKET	1
12	BF31016057081		螺钉	SCREW	1
13	BF310167019		螺钉	SCREW	3
16	BF31016206473-UA		排料槽口	WASTE CHUTE TOP (C)	1
17	BF310164904		木螺钉	SCREW	3
18	BF3101605306474A		垫片	BRACKET	1
19	BF310164905		木螺钉	SCREW	4
20	BF31016059050		排料槽	WASTE CHUTE ASSY	1
21	BF31016205468-UA		上排料槽	WASTE CHUTE TOP (A)	1
22	BF31016205469-UA		下排料槽	WASTE CHUTE TOP (B)	1
23	BF31016303448		垫片	WASHER	4
24	BF310164012		螺钉	SCREW	4



二十五，05型专用件部件 (3)

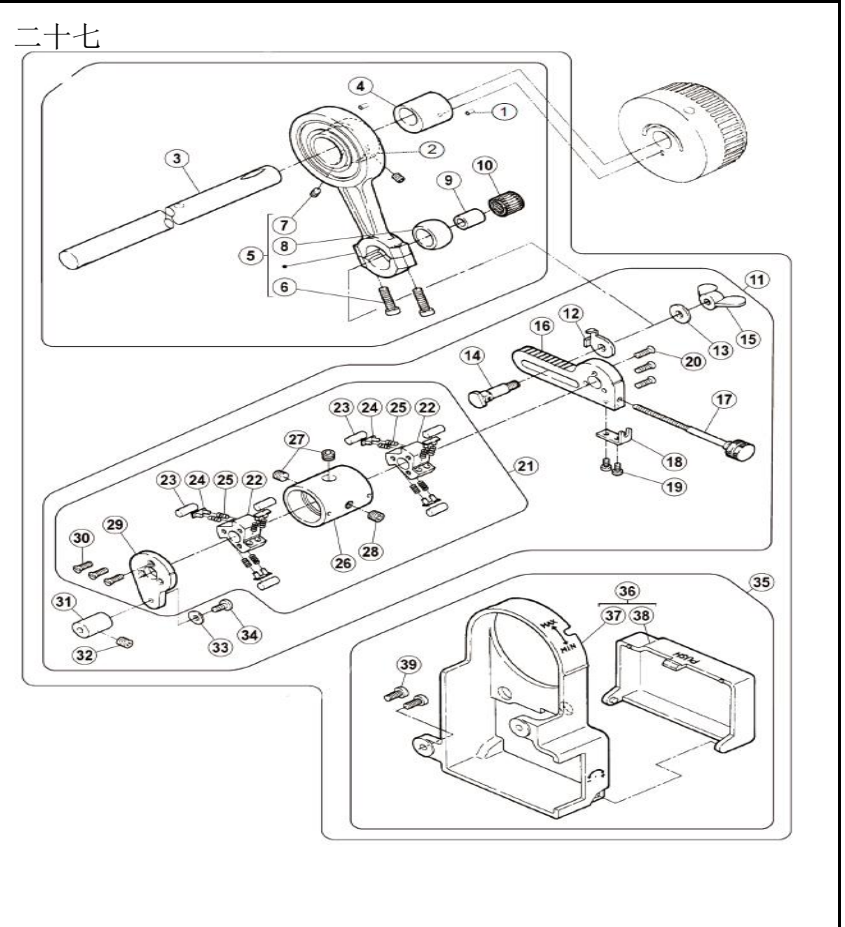
序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF31016252521		凸轮	ECCENTRIC ASS	1
2	BF310164539		螺钉	SCREW	2
3	BF31016255501		连杆组件	CONNECTION ASSY	1
4	BF7000412		螺钉	SCREW	2
6	BF31016306093		曲柄	CRANK	1

7	BF310165084	螺钉	SCREW	2
8	BF31016205495	销子	PIN	1
9	BF31016252001	摆动连杆	CONNECTION ASSY	1
10	BF7000412	螺钉	SCREW	1
11	BF31016251518	切刀轴	SHAFT	1
12	BF31016240102	垫片	WASHER	1
13	SCJ1012	卡簧	RING	1
14	BF31016240097	滚珠	BALL	1
15	BF31016202176	油线	OIL WICK	1
16	BF31016206748	毛毡	FELT	3
17	BF31016204052	油封	OIL SEAL	1
18	BF3101605255503	曲柄	LEVER ASSY	1
19	BF310164501	螺钉	BOLT	1
20	BF3101605255504	挡板	LATCH	1
21	BF310167009	螺钉	SCREW	1
22	BF31016202175	油线	OIL WICK	1
23	BF3101605255505	摆轴	BLOCK	1
24	BF31016207925	毛毡	FELT	1
25	BF31016202174	油线	OIL WICK	1
26	BF310164545	螺钉	SCREW	1
27	BF3101605255506	刀架座	BRACKET ASSY	1
28	BF3101605240099	滚针轴承	NEEDLE BEARING	2
29	BF3101605255508	轴	SHAFT	1
30	BF31016054515	螺钉	BOLT	2
31	BF3101605306105	弹簧	SPRING	1
32	BF31016192024	挡圈	COLLAR	1
33	BF310165084	螺钉	SCREW	1
34	SCJ1010	卡簧	RING	1
35	BF3101605207045	垫片	WASHER	1
36	BF3101605255507	上刀架	UPPER KNIFE LEVER ASSY	1
37	BF310164547	螺钉	SCREW	1
38	BF3101605306394	上刀	UPPER KNIFE	1
39	BF31016055109	螺钉	SCREW	1
40	BF3101605255509	下刀架	LOWER KNIFE HOLDER	1
41	BF31016057036	螺钉	SCREW	1
42	BF800204161	下刀	LOWER KNIFE	1
43	BF3101605255510	下刀挡板	LOWER KNIFE CLAMP	1
44	BF310167028	螺钉	SCREW	1
45	BF3101605255513	调节螺钉	SCREW	1
46	BF3101605255511	挡片	GUIDE	1
47	BF310167010	螺钉	SCREW	1
48	BF3101605255515	除削板	CHIP GUARD	1
49	BF8007008	螺钉	SCREW	2



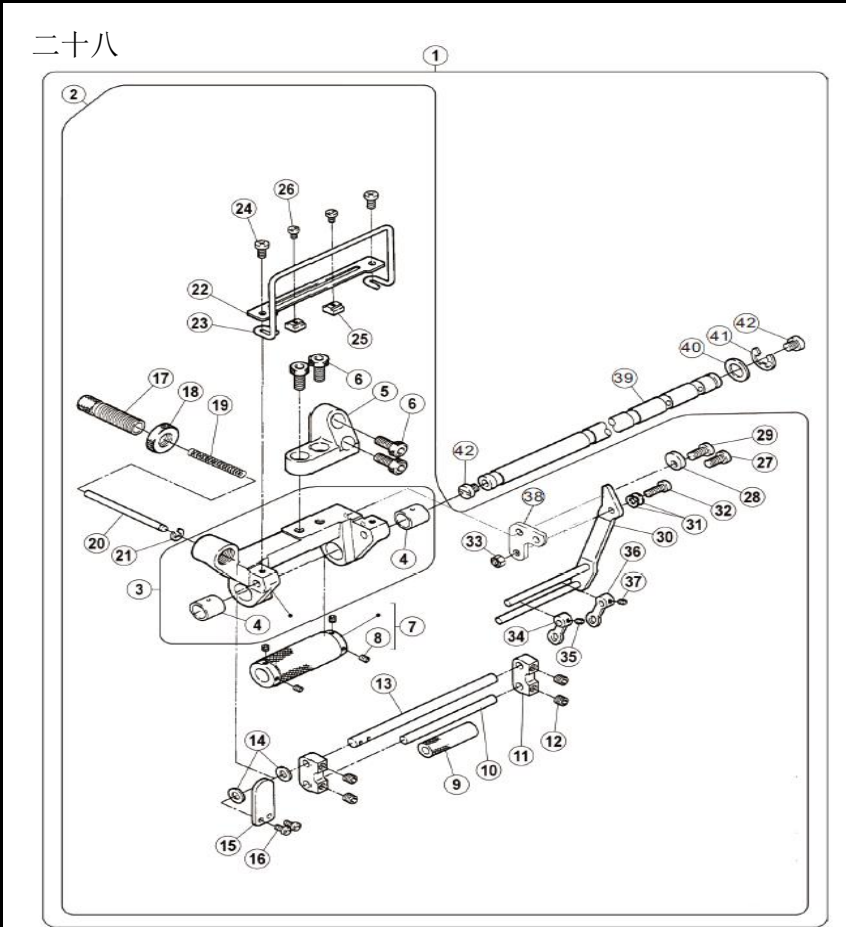
二十六，05型专用件部件 (4)

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF3101605XJ		支架组件	REEL STAND ASSY	1
2	BF31016306468-SA		支柱盘	BRACKET	1
3	BF31016306466-SA		支柱	ROD	1
4	BF310165476		螺钉	NUT	1
5	BF31016383-SA		棒架	BRACKET	1
6	BF310164014		螺钉	SCREW	1
7	BF310164803		螺母	NUT	1
8	BF310164012		螺钉	SCREW	1
9	BF310164803		螺母	NUT	1
10	BF31016306464		棒	SHAFT	1
11	BF31016306463		轴舌	COLLAR	2
12	BF310161285		螺钉	SCREW	2
13	BF31016306462		锥架	REEL GUIDE	2
14	BF31016233-SA		固定器	BRACKET	1
15	BF310164012		螺钉	SCREW	2
16	BF310164803		螺母	NUT	2
17	BF31016306467		棒	ROD	1
18	BF310164913		木螺钉	SCREW	3
19	BF31016386		棒帽	ROD CAP	1



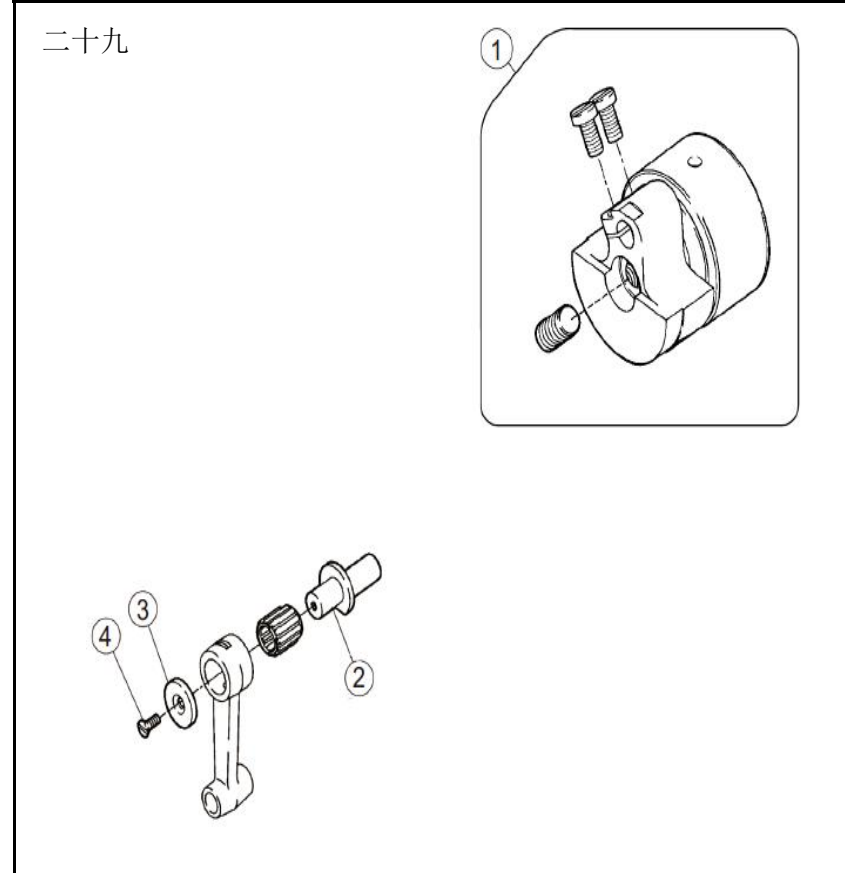
二十七，05型专用件部件 (5)

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	/		销子	PIN	/
2	BF3101605256043-1		轴承套	BUSHING	1
3	BF3101605256000		轴	SHAFT	1
4	BF31016256043-91		偏心轮组件	ECCENTRIC ASSY	1
5	BF3101605256005		连杆组件	CONNECTION ASSY	1
6	BF310167023		螺钉	SCREW	2
7	BF310164514		螺钉	SCREW	2
8	BF31016256007		连杆球	BALL STUD	1
9	BF3101605306238		套筒	BUSHING	1
10	BF3101605101313		滚针轴承	NEEDLE BEARING	1
11	BF31016256062-91		组件	CRANK ASSY	1
12	BF3101605256009		调节指示板	INDICATOR	1
13	BF3101605204023		垫圈	WASHER	1
14	BF3101605256008		调节螺钉	PIN	1
15	BF3101605256048		螺母	BUTTERFLY NUT	1
16	BF31016256010		挡板	CRANK	1
17	BF3101605256041		调节螺钉	SCREW	1
18	BF3101605256042		调节卡板	SET PLATE	1
19	BF310167010		螺钉	SCREW	2
20	BF31016057083		螺钉	SCREW	/
21	BF3101605256046		轴架组件	CLUTCH ASSY	1
22	/		棘轮	CLUTCH	2
23	BF31016308500		销子	PIN	6
24	BF31016306243		螺钉	SCREW	6
25	BF31016240114A		弹簧	SPRING	12
26	BF31016256046		棘轮套	SLEEVE	1
27	BF310164547		螺钉	SCREW	2
28	BF310164548		螺钉	SCREW	1
29	BF31016256011		板	STOP PLATE	1
30	BF310167083		螺钉	SCREW	3
31	BF3101605306568		短轴	SHAFT	1
32	BF310164514		螺钉	SCREW	1
33	BF31016201185		垫圈	WASHER	1
34	BF700S045		螺钉	SCREW	1
35	BF31016250214-9U		护罩装置	COVER ASSY	1
36	BF3101605250067UB		护罩组件	MD COVER ASSY	1
37	BF31016250067-UB		护罩	MD COVER	1
38	BF31016250068-UB		护罩板	COVER	1
39	BF310167020		螺钉	SCREW	2



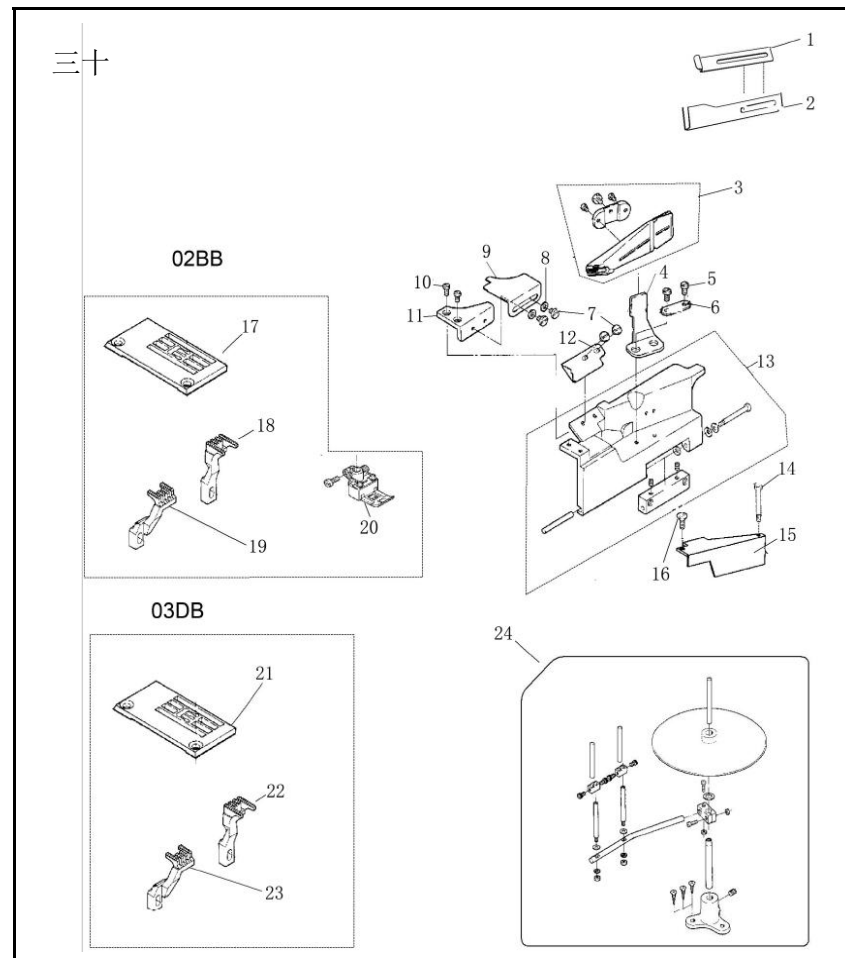
二十八，05型专用件部件 (6)

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	/		MD装置	MD DEVICE ASSY	/
2	/		送料装置	ELASTIC FEED BASE ASSY	/
3	/		支架组件	BRACKET ASSY	/
4	BF3101605306364		套筒	BUSHING	2
5	BF3101605256018		支座	BRACKET	1
6	BF31016054515		螺钉	BOLT	4
7	BF3101605256019		压带轮组件	ROLLER ASSY	1
8	BF310164535		螺钉	SCREW	4
9	BF3101605256022		从传动轮	ROLLER	1
10	BF3101605256025		轴	SHAFT	1
11	BF3101605256047		连接板	BRACKET	2
12	BF310164514		螺钉	SCREW	4
13	BF3101605256023		压紧转动轴	SHAFT	1
14	BF31016202433		垫圈	WASHER	2
15	BF3101605256024		从动扳动手	LEVER	1
16	BF310167010		螺钉	SCREW	2
17	BF3101605306378		调节螺钉	SCREW	1
18	BF3101605210328		调节螺母	NUT	1
19	BF3101605306376		弹簧	SPRING	1
20	BF3101605306377		轴	SHAFT	1
21	SCJ1003		卡簧	RING	1
22	BF3101605256026		支架板	GUIDE	1
23	BF3101605256027		支架	LACE GUIDE	1
24	BF310167019		螺钉	SCREW	2
25	BF3101605306057		螺母座	GUIDE	2
26	BF31016055141		螺钉	SCREW	2
27	BF310167019		螺钉	SCREW	1
28	BF3101605256038		偏心垫	STOPPER	1
29	BF310167020		螺钉	SCREW	1
30	BF3101605256034		夹带架	BRACKET	1
31	BF800210930		垫片	SPRING	2
32	BF31016054528		螺钉	BOLT	1
33	BF31016054803		螺钉	NUT	1
34	BF3101605256039		连杆	LACE GUIDE	1
35	BF310164554		螺钉	SCREW	1
36	BF3101605256039		连杆	LACE GUIDE	1
37	BF310164554		螺钉	SCREW	1
38	BF3101605256037		连接板	BRACKET	1
39	BF3101605256014		轴	SHAFT	1
40	BF31016240102		垫片	WASHER	1
41	SCJ1012		卡簧	RING	1
42	BF31016057074		螺钉	SCREW	2



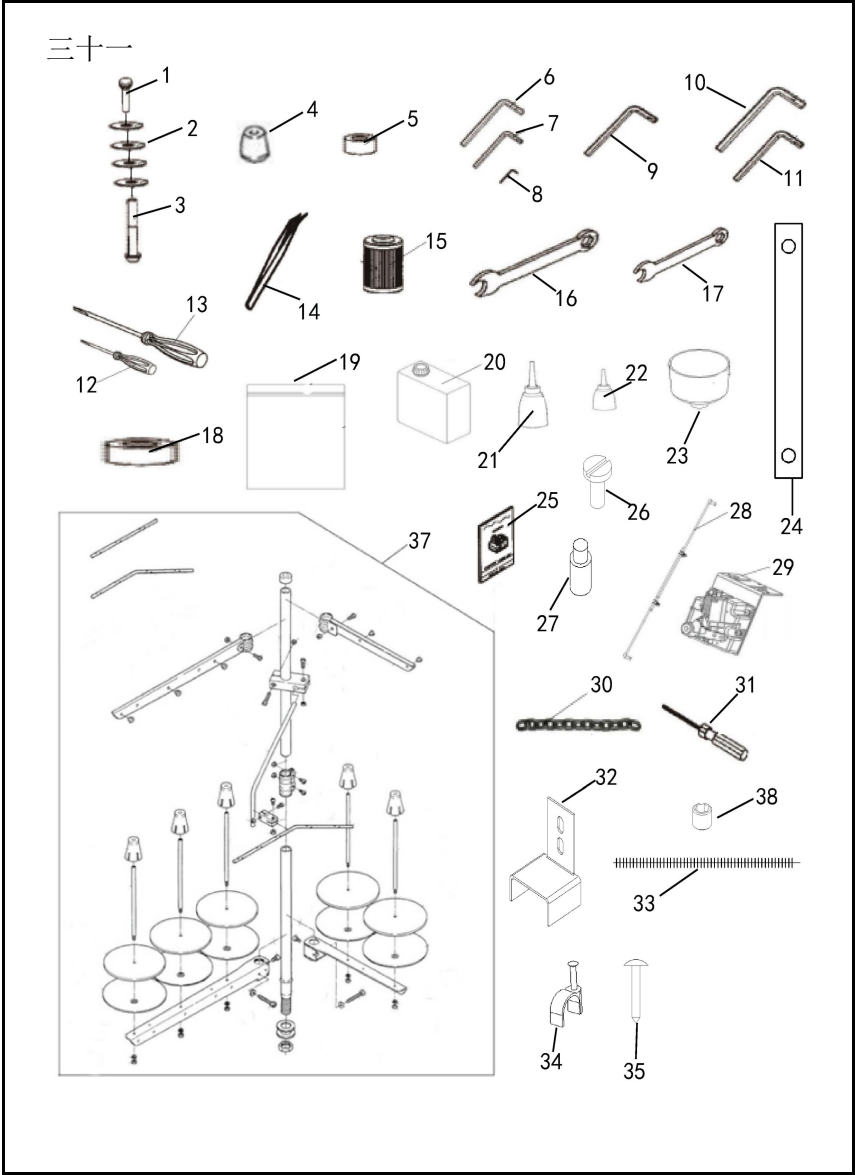
二十九，21BB专用件部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF3202635AR250526C1		针杆曲柄	MOTION ASSY	1
2	BF3202635AR251010A		偏心销	ECCENTRIC PIN	1
3	BF3202620505097		垫圈	WASHER	1
4	BF320267041		螺钉	SCREW	1



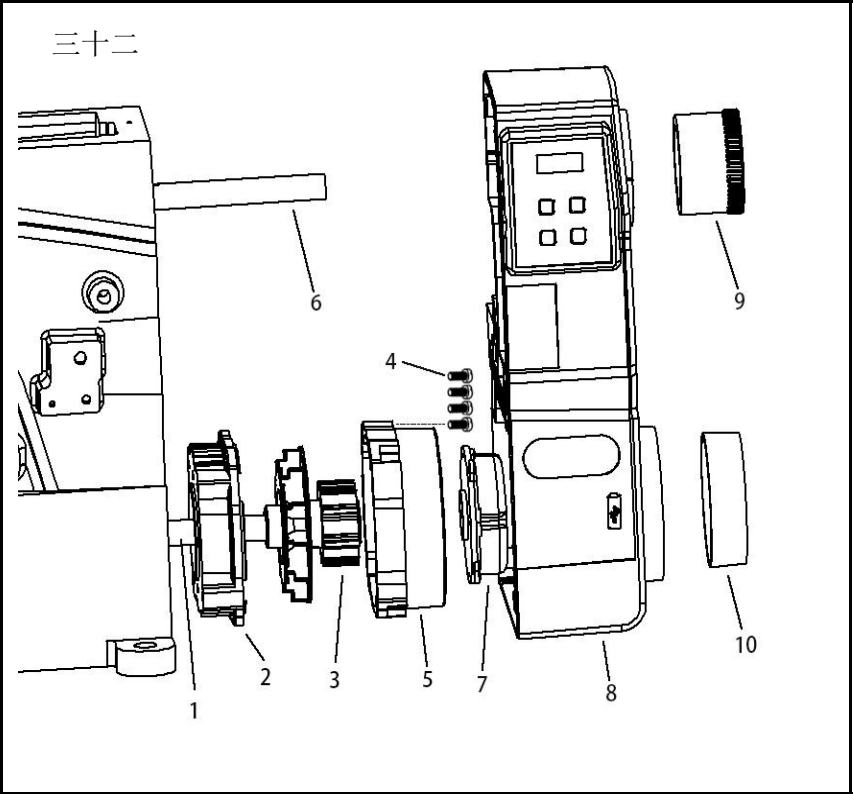
三十，FQ专用件部件

序号 NO.	品号	CODE	名称	NAME	数量 Number
1	BF310160150		左上压板	UXILIARY PLATE	1
2	BF310160151		右上压板	UXILIARY PLATE	1
3	BF3101602BBS123B		卷边器S123B3/8	CURLER	1
4	BF3101602BR201914		支架	BED COVER	1
5	BF310167028		螺钉	SCREW	2
6	BF3101602BR206460		垫片	WASHER	1
7	BF310167079		螺钉	SCREW	4
8	BF31016204585		垫片	WASHER	2
9	BF3101602BR206439		垫片	WASHER	1
10	BF310167027		螺钉	SCREW	2
11	BF3101602BR250050		前缝台盖板	TOP COVER	1
12	BF3101602BR206601		挡料片	FABRIC GUARD	1
13	BF3101602BR250033		前缝台组件	FRONT COVER ASSEMBLY	1
14	BF3101601521		螺杆	SCREW	1
15	BF310160154		前罩板	TOP COVER	1
16	BF310167028		螺钉	SCREW	1
17	BF3101602BR257033		02BB针板	NEEDLE PLATE	1
18	BF3101602BR257216		02BB送布牙	MAIN FEED DOG	1
19	BF3101602BR257262		02BB差动牙	DIFF FEED DOG	1
20	BF3101602BR257321		02BB压脚	PRESSER FOOT ASSEMBLY	1
21	BF3101603DB257090		03DB针板	NEEDLE PLATE	1
22	BF3101603DB257207		03DB送布牙	MAIN FEED DOG	1
23	BF3101603DB257253		03DB差动牙	DIFF FEED DOG	1
24	BF3101602BRTB		托盘、杆盘架组件	TAPE GUIDE ASSY	1



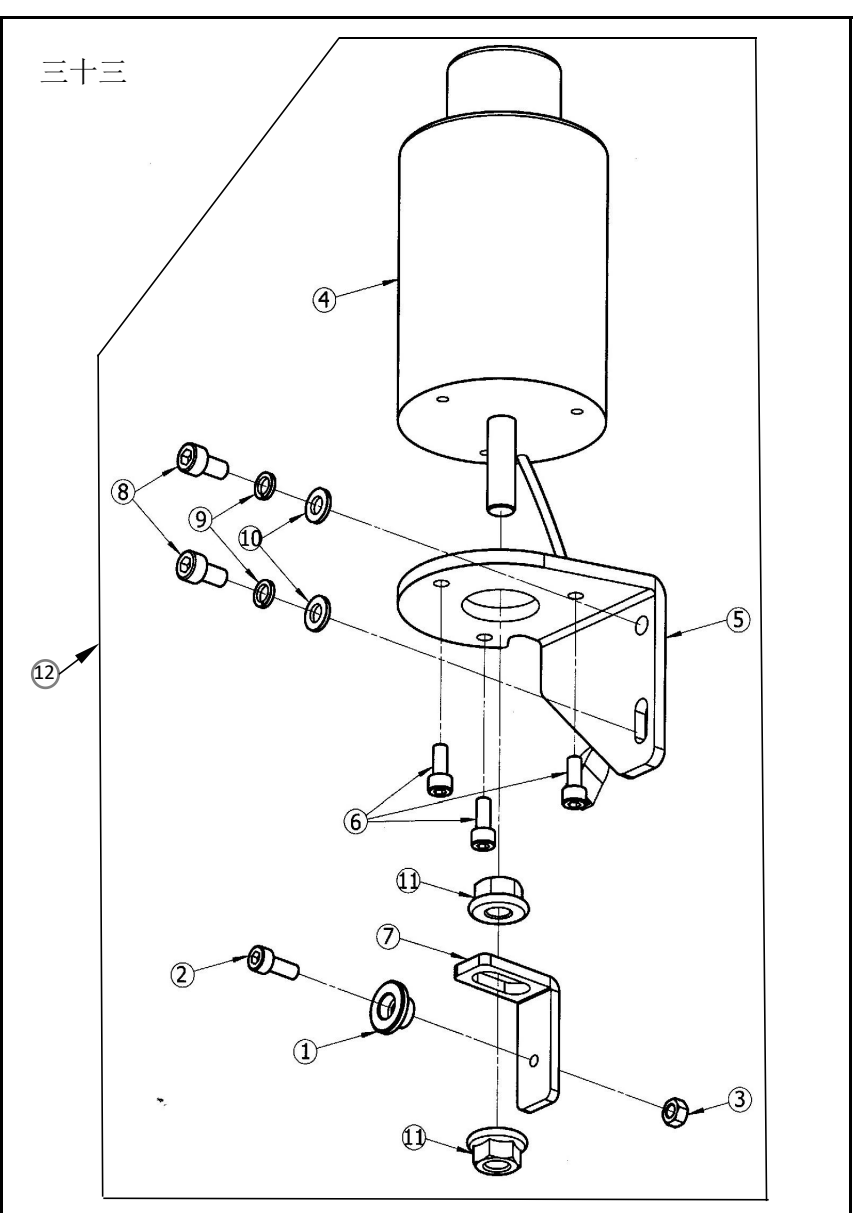
三十一，附件部件

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	BF700M184	固定螺钉	SCREW	4
2	BF31016206337	垫片	SHIM	16
3	BF700M183	固定头	FIXED HEAD	4
4	BF31016206338	机头减震垫	NOSE SHOCK PAD	4
5	BF700M186	连接套	CONNECTING SLEEVE	4
6	SCJ6004	内六角扳手3mm	INNER HEXAGON SPANNER	1
7	SCJ6003	内六角扳手2.5mm	INNER HEXAGON SPANNER	1
8	SCJ6002	内六角扳手2mm	INNER RHEXAGON SPANNER	1
9	SCJ6005	内六角扳手4mm	INNER HEXAGON SPANNER	1
10	SCJ6007	内六角扳手6mm	INNER HEXAGON SPANNER	1
11	SCJ6006	内六角扳手5mm	INNER HEXAGON SPANNER	1
12	BF800ZBFD	螺丝刀（中）	BOLT DRIVER	1
13	BF800DBFD	螺丝刀（大）	BOLT DRIVER	1
14	BF700M1916	镊子	TWEEZERS	1
15	BF700M156	纸滤油器	PAPER OIL FILTER	1
16	BF700M197	7mm扳手	WRENCH	1
17	BF700M198	8mm扳手	WRENCH	1
18	BF31016205467	减震垫(薄)	SHOCK PAD (THIN)	4
19	BF800FID	附件袋	ACCESSORY BAG	1
20	BF700M193	硅油壶	SILICONE OULPOT	1
21	BF800DYH	大油壶	BIG OIL POT	1
22	BF700M195	小油壶	SMALL OIL POT	1
23	BF31016YD	漏斗	OIL HOPPER	1
24	BF31016259000	承重板	BEARING PLATE	2
25	BF3101611JZ	UY128G5-11#机针	NERDLE	4
26	BF310167027	螺钉	SCREW	2
27	BF310167093	螺钉	SCREW	4
28	KB3026	脚踏拉杆	LEVER	1
29	12040012	脚踏开关组件	FOOT SWITCH ASSEMBLY	1
30	BF31016LT	链条、链钩组件	CHAIN	1
31	BF700M199	1.5mm内六角扳手	INNER HEXAGON SPANNER	1
32	BF31016206329	锁板	LOCKING PLATE	1
33	BF32026MG	毛根	HAIRY ROOT	1
34	SCJ6036	卡扣	CLASP	3
35	14060017	ST5×20自攻螺丝	SCREW	5
37	BF7005M17	线架组件	CABLE RACK ASSEMBLY	1
38	BF310164554	螺钉（M3×3）	SCREW	6



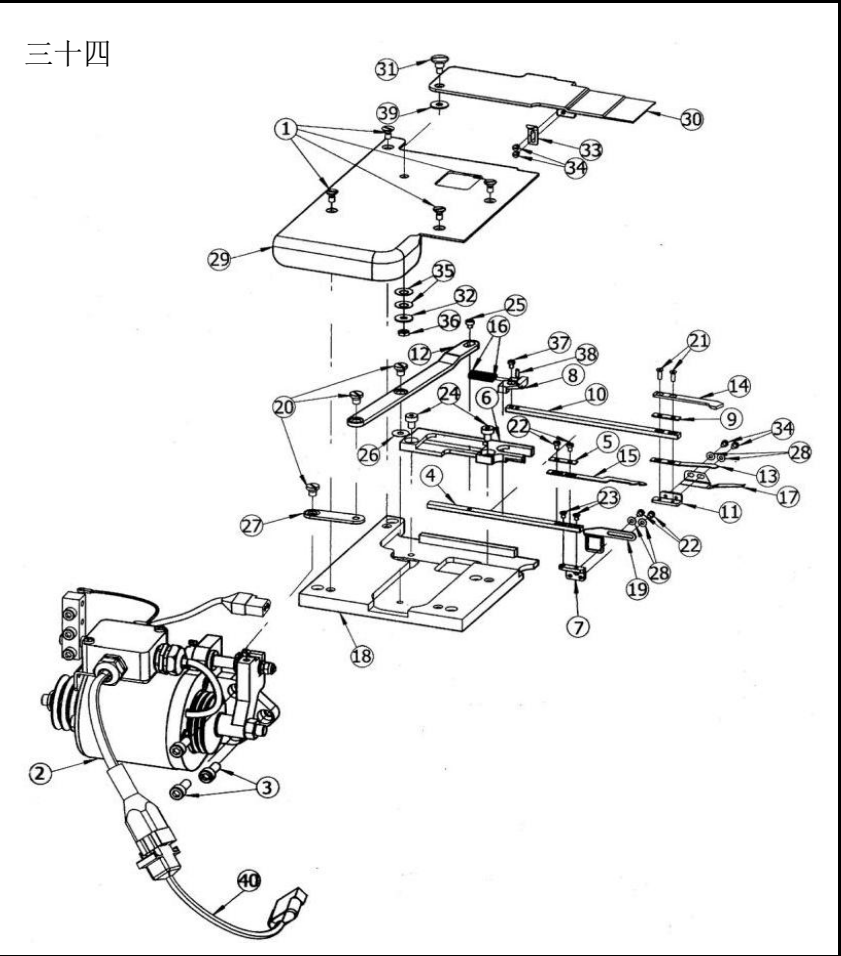
三十二，电机部件

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	BFBW2560	上轴后轴	SHAFT	1
2	W2CDJZJ-1	电机座	BASE	1
3	W2CDJZJ-2	定子转子	MOTOR ROTOR	1
4	W2CDJZJ-3	螺钉	SCREW	4
5	W2CDJZJ-4	电机	MOTOR STATOR	1
6	BFBW2561	电机	SHAFT	1
7	BW2CBMP	W2C编码盘	CODING DISC	1
8	BFW1CDK	主电控	CONTROLLER	1
9	SCJ2004	螺钉	SCREW	5
10	BW0421	上手轮	HAND WHEEL	1
11	BW0422	下手轮	HAND WHEEL	1



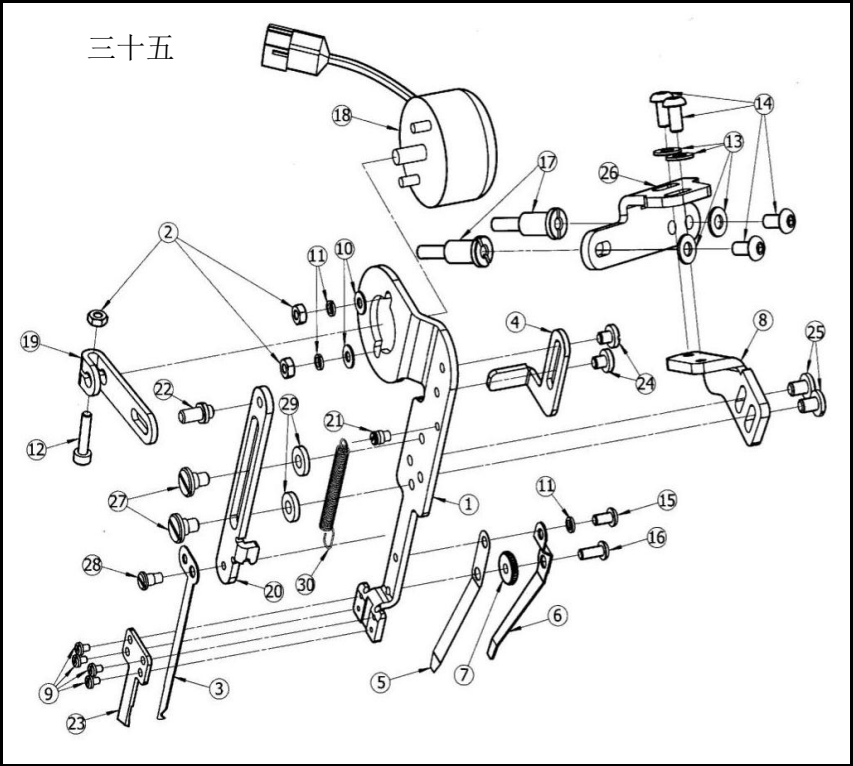
三十三，LFE

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	P/W600LFEFEB-001	垫圈	WASHER	1
2	GB/T70.1-M5X14-12.9-FH	螺钉	SCREW	1
3	GB/T6170-M5-8-FH	螺母	NUT	1
4	TE2274	电磁铁	ELECTROMAGNET	1
5	P/W600LFEFEB-003	电磁铁固定板	PLATE	1
6	GB/T70.1-M5X12-12.9-FH	螺钉	SCREW	3
7	P/W600LFEFEB-002	板	PLATE	1
8	GB/T70.1-M5X16-12.9-FH	螺钉	SCREW	2
9	GB/T93-6-65Mn-FH	弹垫	SHIM	2
10	GB/T97.1-6-140HV-FH	垫片	SHIM	2
11	GB/T6177.1-M10-8-Zn-B	螺母	NUT	2
12	BF31016SDCT	上电磁铁组件(500, 600)	ELECTROMAGNET	1



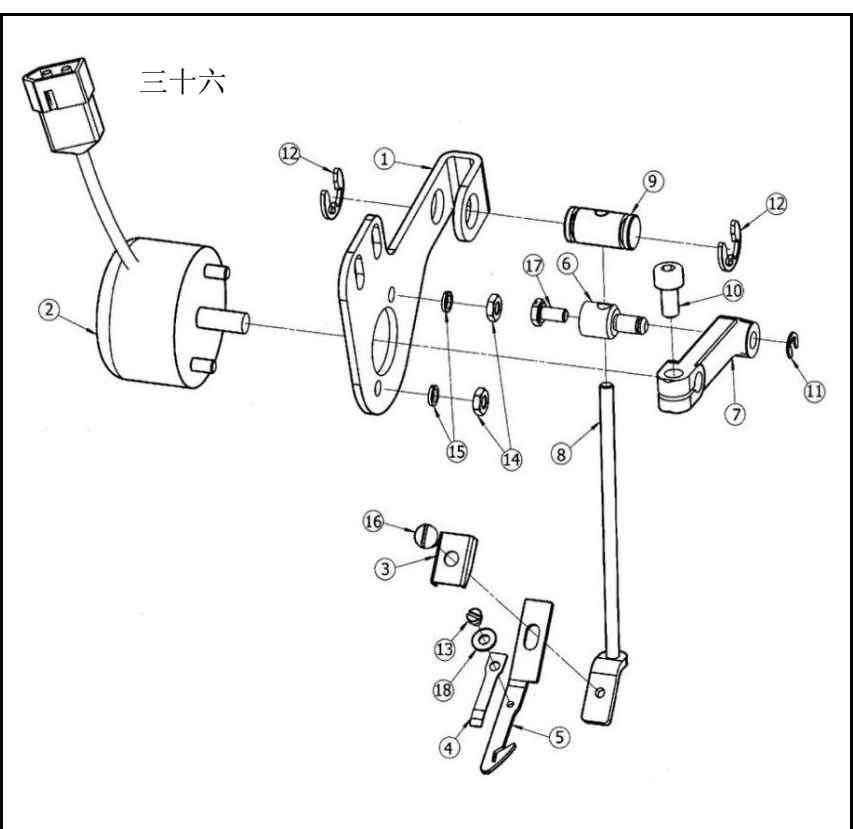
三十四，UT

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	TE1344	螺钉	SCREW	4
2	BF31016XDCT	下电磁铁组件（500）	ELECTROMAGNET	1
3	GB/T70.1-M5X16-12.9-FH	螺钉	SCREW	3
4	P/W500EUT-001-005	上切刀台	PLATE	1
5	P/W500EUT-001-011	垫片	WASHER	1
6	P/W500EUT-001-004	导块	GUIDE ASSY	1
7	P/W500EUT-001-008	垫块	CUSHION BLOCK	1
8	P/W500EUT-001-012	缓冲挡板	LATCH	1
9	P/W500EUT-001-006	垫片	WASHER	1
10	P/W500EUT-001-010	下切刀块	CUTTER STOPPER	1
11	P/W500EUT-001-009	垫块	CUSHION BLOCK	1
12	P/W500EUT-001-002	摆杆	SWING BAR	1
13	P/W500EUT-001-013	压板	BRACKET	1
14	350018-91	切刀	LOWER CUTTER	1
15	350024.A	动刀	MOVE THE KNIFE	1
16	P/W500EUT-001-017	垫块	CUSHION BLOCK	2
17	P/W500EUT-001-003	压板	BRACKET	1
18	361.01-02/FS	刀盘	CUTTER HEAD	1
19	P/W500EUT-001-007	过线	LINE CROSSING	1
20	TE2198	螺钉	SCREW	3
21	TE918.B	螺钉	SCREW	2
22	TE919.A	螺钉	SCREW	4
23	P/W500EUT-001-014	螺钉	SCREW	2
24	TE917	螺钉	SCREW	2
25	TE916	螺钉	SCREW	1
26	P/W500EUT-001-018	垫片	WASHER	1
27	361.01-05/FS	连接板	BRACKET	1
28	GB/T97.1-2.5-140HV-FH	垫片	WASHER	4
29	P/W500EUT-003-001	盖板	COVER	1
30	P/W500EUT-003-002	盖板	COVER	1
31	TE1345	螺钉	SCREW	1
32	GB/T96-4-140HV-Zn-B	垫片	WASHER	1
33	P/W500EUT-003-003	过线	LINE CROSSING	1
34	TE1100	螺钉	SCREW	4
35	GB/T1972.B-12.5-1-FH	垫片	WASHER	2
36	GB/T6172.1-M5-04-FH	螺母	NUT	1
37	TE1081	螺钉	SCREW	1
38	GB/T119.2-2X5-B	销	PIN	1
39	TE852 (0.2)	垫片	WASHER	1
40	P/W600EUT-002-002	电源线	POWER CORD	1
41	BF31016IXZZ-1	下剪刀组件	KNIFE HOLDER ASSASSEMBLY	1



三十五，ST

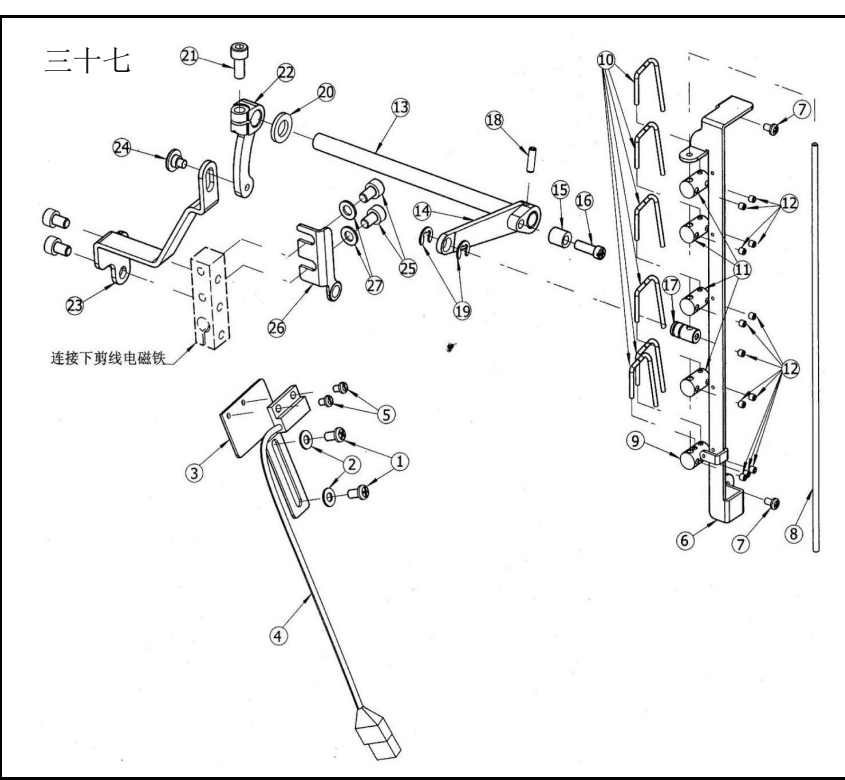
序号 NO.	品号 CODE	名称	NAME	数量 Number
1	P/W600EST-001	电磁铁固定板	PLATE	1
2	GB/T6170-M3-8-FH	螺母	NUT	3
3	P/W600EST-007	上刀片	UPPER BLADE	1
4	P/W600EST-004	止动板	PLATE	1
5	KE232	压板	PLATE	1
6	KE233	压板	PLATE	1
7	P/W600EST-018	螺母	NUT	1
8	P/W600EST-002	固定座	FIXED SEAT	1
9	TE527	螺钉	SCREW	4
10	GB/T97.1-3-140HV-Zn-B	垫片	SHIM	2
11	GB/T93-3-65Mn-FH	弹垫	SHIM	3
12	GB/T70.1-M3X14-12.9-FH	螺钉	SCREW	1
13	GB/97.1-4-A140	垫片	SHIM	4
14	GB/T70.2-M4X8-12.9-FH	螺钉	SCREW	4
15	GB/T70.2-M3X4-10.9-FH	螺钉	SCREW	1
16	GB/T70.2-M4X8-10.9-FH	螺钉	SCREW	1
17	TE1094	螺钉	SCREW	2
18	TE2023	电磁铁	ELECTRNMAGNET	1
19	P/W600EST-006	摆动座	SWING SEAT	1
20	P/W600EST-005	弹簧安装架	SPRING MOUNTING BRACKET	1
21	TE1097	螺钉	SCREW	1
22	P/W600EST-011	螺钉	SCREW	1
23	ST18	上切刀	PLATE	1
24	TE233	螺钉	SCREW	2
25	TE655	螺钉	SCREW	2
26	P/W600EST-003	固定架	FIXING FRAME	1
27	TE1098	螺钉	SCREW	2
28	TE1096	螺钉	SCREW	1
29	P/W600EST-019	垫片	SHIM	2
30	P/W600EST-013	弹簧	SPRIN	1
31	BF31016IXZZ-2	上剪刀组件	KNIFE HOLDER ASSASSEMBLY	1



三十六，WP

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	P/W600EWP-001	电磁铁固定板	PLATE	1
2	TE2144	电磁铁	ELECTRNMAGNET	1
3	P/W600EWP-002	盖板	PLATE	1
4	P/W600EWP-003	上压板	PLATE	1
5	P/W600EWP-004	刀片	BLADE	1
6	P/W600EWP-009	螺钉	SCREW	1
7	P/W600EWP-006	摆架	SWING FRAME	1

8	P/W600EWP-007	摆杆	SWING BAR	1
9	P/W600EWP-010	摆动销	PIN	1
10	GB/T70.1-M4X8-12.9-FH	螺钉	SCREW	1
11	GB/T896-3-65Mn-FH	卡簧	SNAP RING	1
12	GB/T896-6-65Mn-FH	卡簧	SNAP RING	2
13	TE805	螺钉	SCREW	1
14	GB/T6172.1-M3-04-Zn-B	螺母	NUT	2
15	GB/T93-3-65Mn-FH	垫片	SHIM	2
16	TE1081	螺钉	SCREW	1
17	TE2155	螺钉	SCREW	1
18	GB/T97.1-2-140HV-FH	垫片	SHIM	1
19	BF31016IXZZ-3	拔线器组件	KNIFE HOLDER ASSASSEMBLY	1



三十七，TT

序号 NO.	品号 CODE	名称	NAME	数量 Number
1	007019A/P	螺钉	SCREW	2
2	GB/T97.1-A140	垫片	SHIM	2
3	P/W500ETT-003-001	固定座	FIXED SEAT	1
4	P/W600ETT-001-002	电线	WIRE	1
5	GB/T823-M3X6-8-FH	螺钉	SCREW	2
6	P/W600ETT-006	过线板组件	BOARD	1
7	007017A/P	螺钉	SCREW	2
8	P/W600ITT-005-001	挑线杆	TAKE UP POLE	1
9	P/W600ITT-005-002	底线柱	BOTTOM LINE POST	1
10	TE1173	松线	LOOSE THE THREAD	6
11	P/W600ETT-005-003	线柱	LINE COLUMN	4
12	GB/T77-M3X3-45H-FH	螺钉	SCREW	12
13	P/W600ETT-009-001	松线柱	PINE POST	1
14	P/W600ETT-009-002	松线杆	SLACK ROD	1
15	P/W600ETT-009-003	套	BUSHING	1
16	TE1175	螺钉	SCREW	1
18	GB/T879.2-3X12-FH	销	PIN	1
19	GB/T896-5-65Mn-FH	卡簧	SNAP RING	2
20	P/W600ETT-004	垫片	SHIM	1
21	GB/T70.1-M5X12-12.9-FH	螺钉	SCREW	1
22	381.06-03/FS	曲柄	CRANK	1
23	P/W500ETT-001	摆板	PLATE	1
24	TE1177B	螺钉	SCREW	1
25	GB/T70.1-M5X8-12.9-FH	螺钉	SCREW	4
26	P/W500ETT-002-001	接板	BRACKET	1
27	GB/T97.1-5-140HV-Zn-B	垫片	SHIM	2