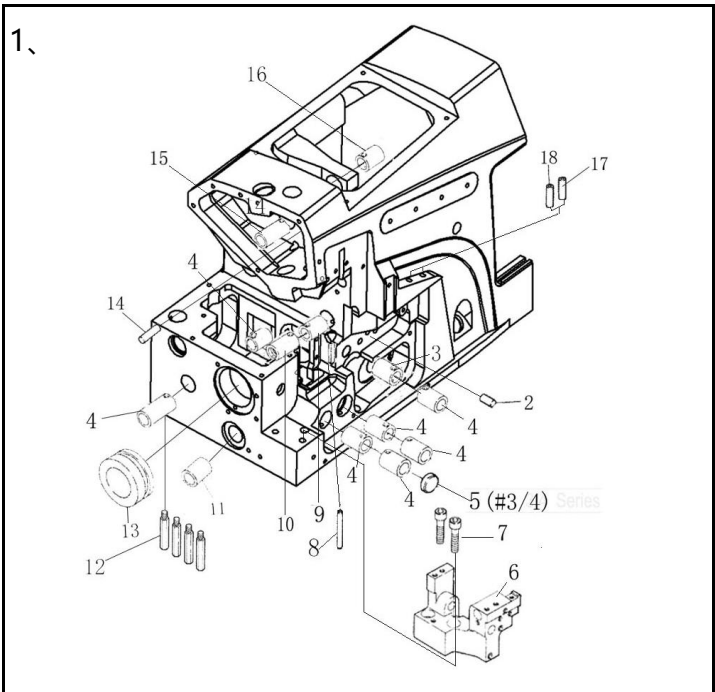
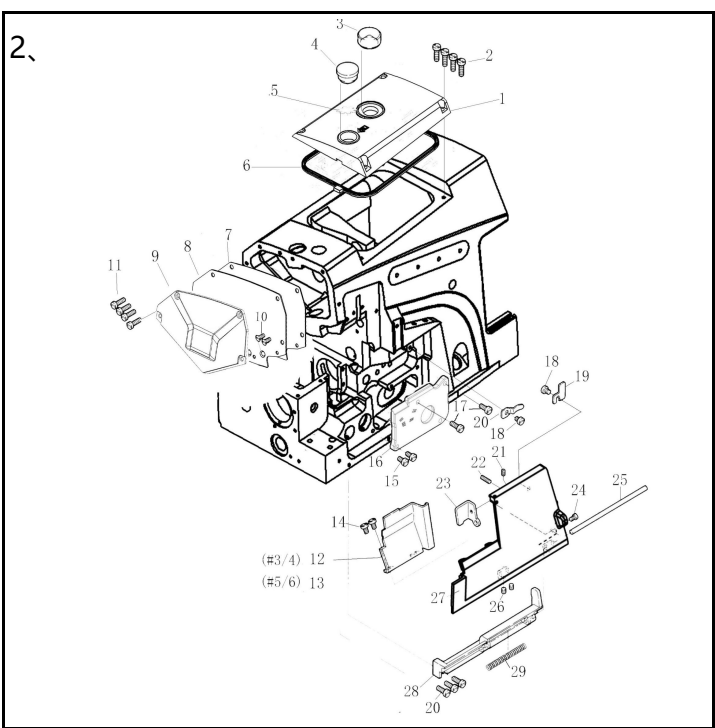


X系列



一、机壳部件/Machine Bed Frame

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	035X0101	机壳	Machine Bed Frame	1	1	1
2	BF889210182	厚料摇杆定位销	Pin	1	1	1
3	BF8892T04	上弯针轴后套	Bushing	1	1	1
4	BF8892T03	弯针、送布套	Bushing	5	5	2
5	BF800208173	油封	Plug	1	1	0
6	BF889270008-91	下刀座	Bracket Assembly	1	1	1
7	BF8894511	螺钉M6×25	Screw	2	2	2
8	BF889240299	切刀轴回油管	Pin	1	1	1
9	BF8892T06	上刀轴内套	Bushing	1	1	1
10	BF8892T05	上刀轴外套	Bushing	1	1	1
11	BF8892T07	差动轴套	Bushing	1	1	1
12	BF800270047	支柱螺钉	Screw	4	4	4
13	BF8892T08	主轴套	Bushing	1	1	1
14	BF800201002	销5×12	Pin	1	1	1
15	BF8892T01	上轴外套	Bushing	1	1	1
16	BF8892T02	上轴内套	Bushing	1	1	1
17	BF889240325	过线管	Pipe	1	1	1
18	BFX52403251	过线管	Pipe	1	1	1



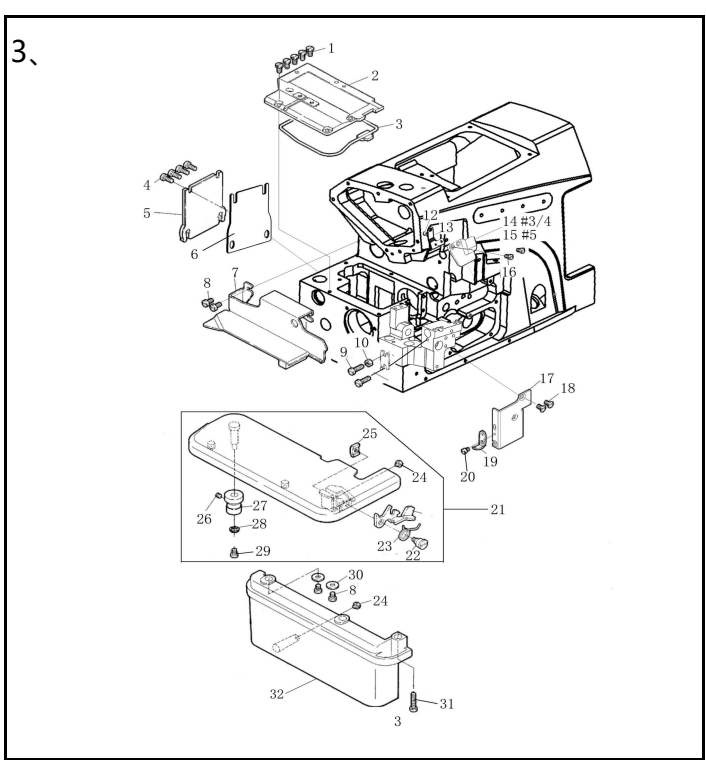
二、机壳机罩部件 (1) /Cover (1)

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	KX0201	上盖(喷漆后)	Top Cover	1	1	1
2	BF310167022	螺钉	Screw	4	4	4
3	PF5550824	油窗	Oil sight window	1	1	1
4	BF889240310	橡皮塞	Plug	1	1	1
5	BF889275541	过滤片	Gasket	1	1	1
6	BFX50203	上盖垫	Gasket	1	1	1
7	BFX527008322	前盖板垫	Gasket	1	1	1
8	BFX527008312	侧盖板	Gasket	1	1	1
9	KX02092	侧盖板罩	Cover	1	1	1
10	BF310167043	螺钉M4X6	Screw	2	2	2
11	BF310167082	螺钉M4X8	Screw	4	4	4
12	BF889270012	左前板—四线	Front Cover (left)	1	1	0
13	BF889270013	左前板	Front Cover (left)	0	0	1
14	BF8007130	螺钉M4X7	Screw	2	2	2
15	BF310167020	螺钉M4X10	Screw	2	2	2
16	BF889270153	上弯针前盖板	Side Cover	1	1	1
17	BF310167021	螺钉M4X12	Screw	2	2	2

零件手册

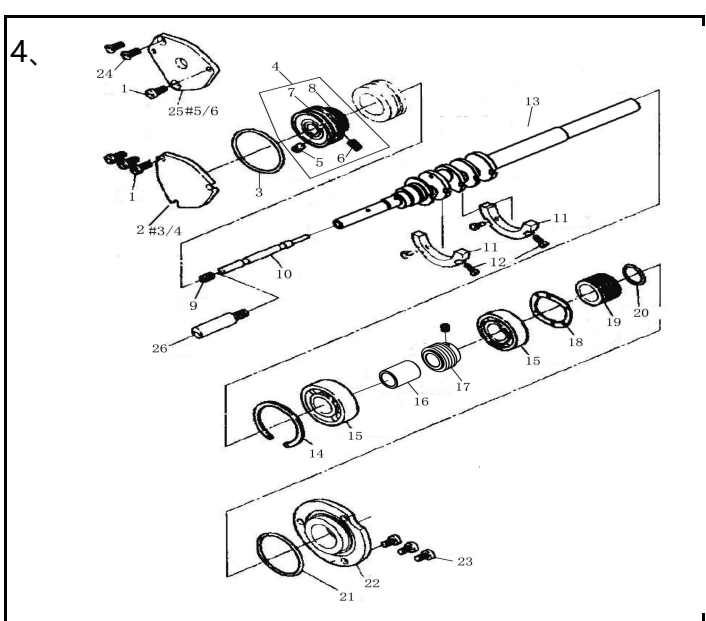
Parts Manual

18	BF8007018	螺钉M4X5	Screw	2	2	2
19	BF889270017	锁紧板	Latch	1	1	1
20	BF800210044	前盖板锁紧舌	Flat Spring	1	1	1
21	BF310164535	螺钉M3X4	Screw	1	1	1
22	BF8894574	螺钉M3X12	Screw	1	1	1
23	BF889270018	锁紧板	Latch	1	1	1
24	BF800240043	铰链销	Pin	1	1	1
25	BF310167011	螺钉M3X8	Screw	1	1	1
26	BF310164543	螺钉M4X4	Screw	2	2	2
27	BFX52700111	前门板(喷漆后)	Front Cover (right)	1	1	1
28	BF889270014	铰链	Hinge	1	1	1
29	BF800240301	弹簧	Spring	1	1	1



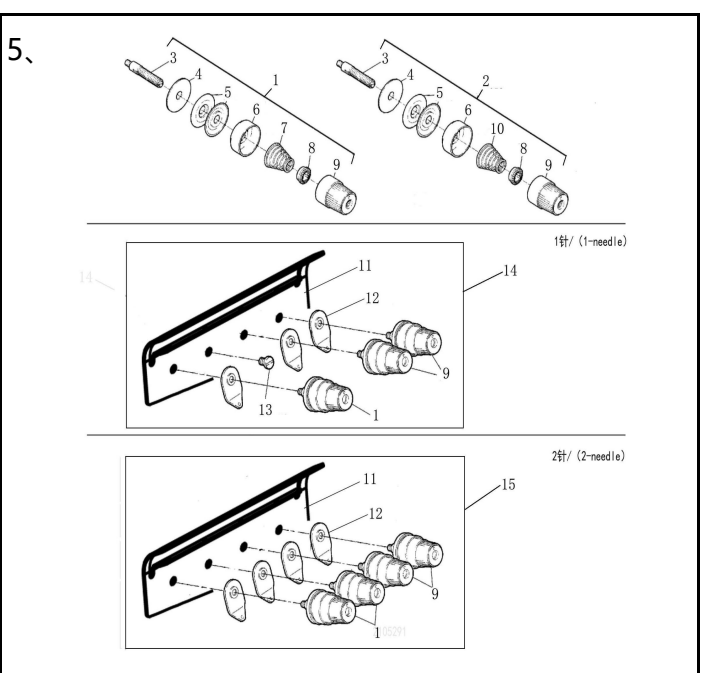
三、机壳机罩部件 (2) /Cover (2)

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	BF310167084	螺钉M4X8	Screw	5	5	5
2	BF889270177	左上盖	Bed Cover Plate A	1	1	1
3	BF889270023	密封垫	Gasket	1	1	1
4	BF310167020	螺钉M4X10	Screw	4	4	4
5	BFX52700268	后窗板	Cover Plate	1	1	1
6	BFX5270026C	后窗板垫	Gasket	1	1	1
7	BF889270019	布料挡板	Fabric Guide	1	1	1
8	BF8007019	螺钉M4X8	Screw	2	2	2
9	BF310167023	螺钉M4×6	Screw	1	1	1
10	BF310164821	螺母M4X3	Nut	1	1	1
11	BF889273007	挡板	Guide	1	1	1
12	BF320267131	螺钉 (特殊)	Screw	1	1	1
13	BFX52700341	观察镜支架	Bracket	1	1	1
14	BF889270032	四线观察镜	Eye Guide	1	1	0
15	BF889270033	五线观察镜	Eye Guide	0	0	1
16	BF8007008	螺钉	Screw	2	2	2
17	BF889270015	挡板	Plate	1	1	1
18	BF8007077	螺钉	Screw	2	2	2
19	BF800270049	下刀座前盖板护板	Latch	1	1	1
20	BF8007180	螺钉	Screw	1	1	1
21	BF889UT270037-UT-2	缝合组件	Cloth Plate	1	1	1
22	BF8007172	螺钉	Screw	1	1	1
23	BF800270044	缝合卡簧弹簧	Spring	1	1	1
24	BF800240305	减震垫	Cushion Rubber	1	1	1
25	BF800270045	缝合卡簧固定板	Bracket	1	1	1
26	BF310164543	螺钉M4X4	Screw	1	1	1
27	BF800270042	缝合铜套	Bushing	1	1	1
28	BF800210307	波形垫圈	Washer	1	1	1
29	BF310167066	螺钉	Screw	1	1	1
30	BF800240343	垫圈	Washer	2	2	2
31	BF310167025	螺钉	Screw	1	1	1
32	BFX52700301-UB	缝台下罩 (亮色)	Side Cover	1	1	1



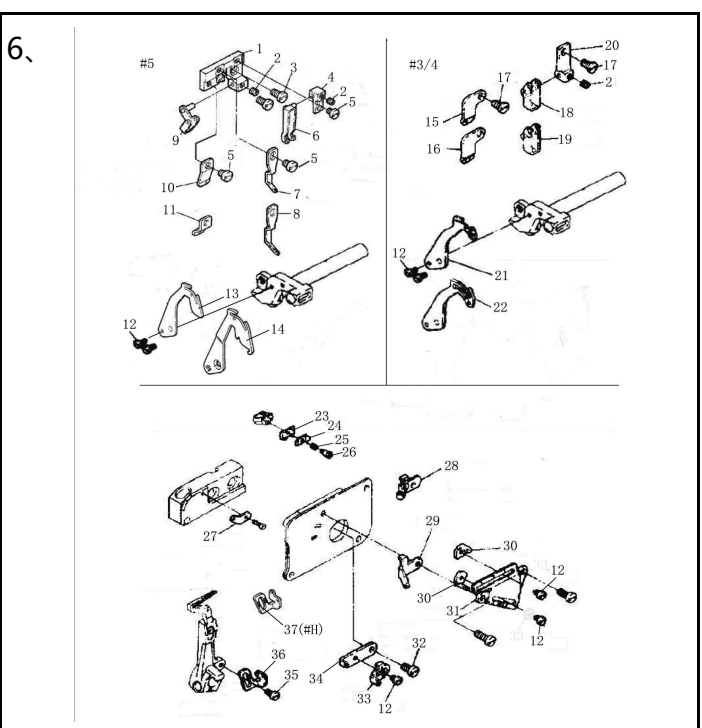
四、主轴部件/Crankshaft Drive Mechanism

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	BF8007019	螺钉M4X8	Screw	3	3	1
2	BF889270508	前轴承盖—四线	Cover	1	1	0
3	BF800240340	油封 (O型圈)	O Ring	1	1	1
4	BF8892705071	挡齿组件	Ratchet	1	1	1
5	BF310164514	螺钉M5×5	Screw	1	1	1
6	BF8004572	螺钉	Screw	1	1	1
7	BF8892C2C	轴承	Ball Bearing	1	1	1
8	BF889270507	挡齿	Ratchet	1	1	1
9	BF8897374	螺钉M6X6.5	Screw	1	1	0
10	BF889270503	油线销	Pin	1	1	1
11	BF889270502	平衡块	Blance Weight	2	2	2
12	BF310167011	螺钉	Screw	4	4	4
13	KR0401	主轴	Crankshaft	1	1	1
14	BF889240335	主轴卡簧Φ42	Ring	1	1	1
15	BF310166203Z	轴承	Ball Bearing	2	2	2
16	BF889270523A	轴套 (主轴挡套)	Spacer	1	1	1
17	BF8897274507	蜗杆	Worm	1	1	1
18	BF889240306	主轴波型垫片Φ39	Washer	1	1	1
19	BF700M46	主轴中轴套	Oil Seal	1	1	1
20	BF889210057	O型圈16X1.8	O Ring	1	1	1
21	BF889240307	O型圈41X2	O Ring	1	1	1
22	BF889211528A	挡板	Right Cover	1	1	1
23	BF310167020	螺钉M4X10	Screw	3	3	3
24	BF8897044	螺钉M4X10	Screw	0	0	2
25	BF889270509	前轴承盖—五线	Cover	0	0	1
26	BF800270510	凸轮轴、五线	Pin	0	0	1



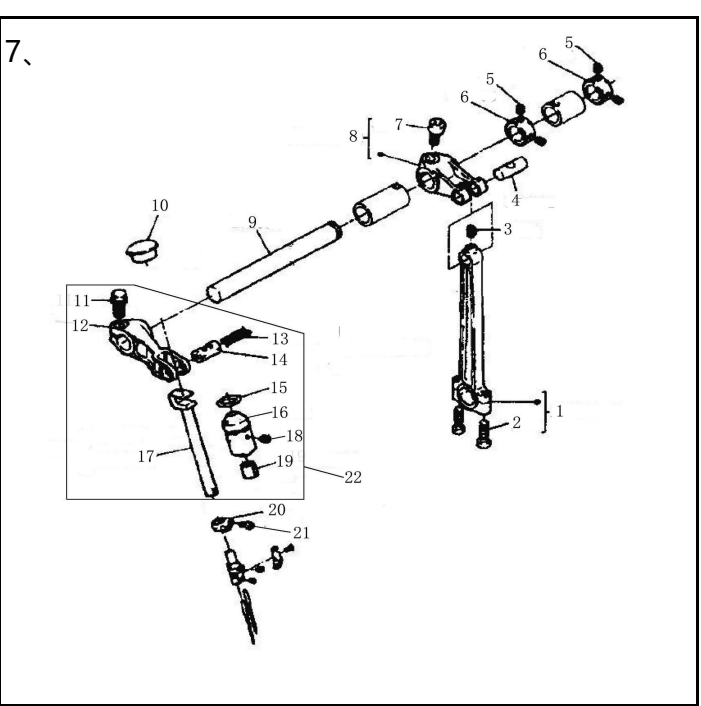
五、夹线部件/Thread Tension Mechanism

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	BF8892105291	夹线组 (强)	Thread Tension Complete	1	2	2
2	BF8892105301	夹线组 (弱)	Complete	2	2	2
3	BF8895082	夹线螺钉	Screw	3	4	4
4	BF889208449	夹线片垫	Felt	3	4	4
5	BF889210319	夹线片	Tension Disc	6	8	8
6	BF800208450	调压止动盖	Cup	3	4	4
7	BF889201037	机针调压簧	Spring	1	2	2
8	BF889208448	调压止动套	Spring Bushing	3	4	4
9	BF889208447-UA	调压螺母	Post Nut	3	4	4
10	BF889201086	下弯针调压簧	Spring	2	2	2
11	BF889275001	过线板	Thread Eyelet	1	1	1
12	BF889202849	过线板	Tension Guide	3	4	4
13	BF8894009	螺钉	Screw	1	0	0
14	BFX5275001A-3	15夹线器组件—三线(亮)	Tension Spring Assembly	1	0	0
15	BFX5275001A-4	15夹线器组件—四线(亮)	Assembly	0	1	1



六、过线机构/Thread Guide and Thread Takeup

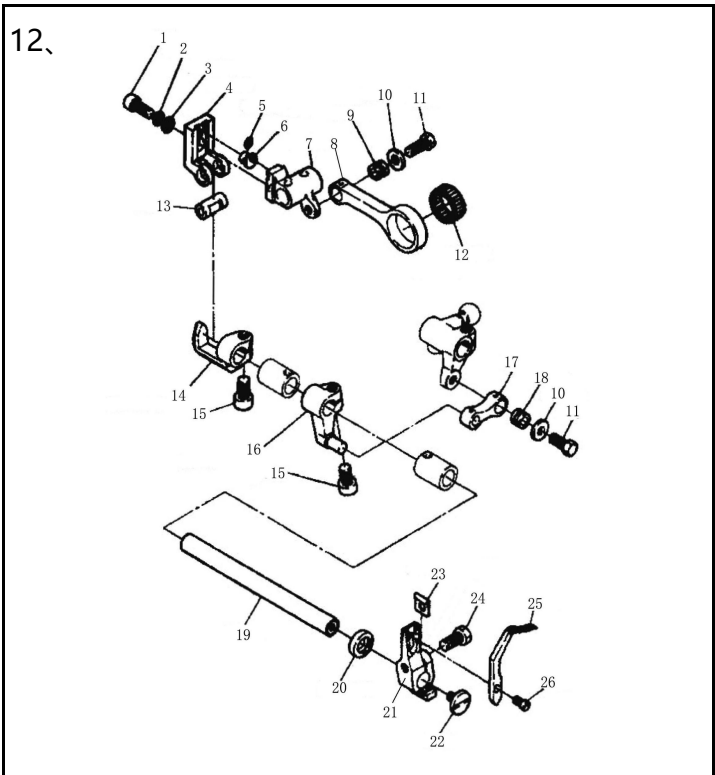
序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	BFX52750211	托架	Bracket	0	0	1
2	BF310164543	螺钉M4X4	Screw	1	1	2
3	BF310167082	螺钉M4X7.5	Screw	0	0	2
4	BF889275026	托架	Bracket	0	0	1
5	BF8007018	螺钉M4X5	Screw	0	0	3
6	BF889275024	二孔过线—五线	Thread Guide	0	0	1
7	BF889275028	过线—五线	Thread Guide	0	0	1
8	BF889275057	过线—六线和五线厚料	Thread Guide	0	0	1
9	BF889275022	过线—五线	Thread Guide	0	0	1
10	BF889275029	过线板—五线	Thread Guide	0	0	1
11	BF889275052A	过线板—五线	Thread Guide	0	0	1
12	BF8007008	螺钉	Screw	3	3	3
13	BF889275027	挑线—五线	Thread Takeup	0	0	1
14	BF889275122	挑线—五线厚料	Thread Takeup	0	0	1
15	BF889275018	过线 (三线)	Thread Eyelet	1	0	0
16	BF889275018A	过线板—四线	Thread Eyelet	0	1	0
17	BF8007130	螺钉M4X7	Screw	2	2	0
18	BF889275013A	过线—三线	Thread Guide	0	1	0
19	BF889275013	机针过线—四线	Thread Guide	0	1	0
20	BF889275015	托架	Bracket	1	1	0
21	BF889275029	挑线—三线	Thread Takeup	1	0	0
22	BF889275017	挑线—四线	Thread Takeup	0	1	0
23	BF889275011	机针线压板 (下)	Thread Retainer	1	1	1
24	BF889275012	机针线压板 (上)	Thread Retainer	1	1	1
25	BF889240326	压簧	Spring	1	1	1
26	BF8897163	螺钉M2 (轴位)	Screw	1	1	1
27	BF889275056	过线	Thread Guide	1	1	1
28	BF889275055	过线—厚料	Thread Guide	0	0	1
29	BF889275007	过线	Thread Guide	1	1	0
30	BF700M810	刻度板过线	Thread Guide	2	2	2
31	BF889275004	托架	Bracket	1	1	1
32	BF310167020	螺钉M4X10	Screw	1	1	1
33	BF889275006	过线	Thread Eyelet	1	1	1
34	BF889275005	挑线架	Thread Takeup	1	1	1
35	BF8007012	螺钉	Screw	1	1	1
36	BF889275054	挑线架	Thread Takeup	1	1	1
37	BF889275009	挑线架—厚料	Thread Takeup	0	0	1



七、针杆部件 (1) /Needle Drive Mechanism (1)

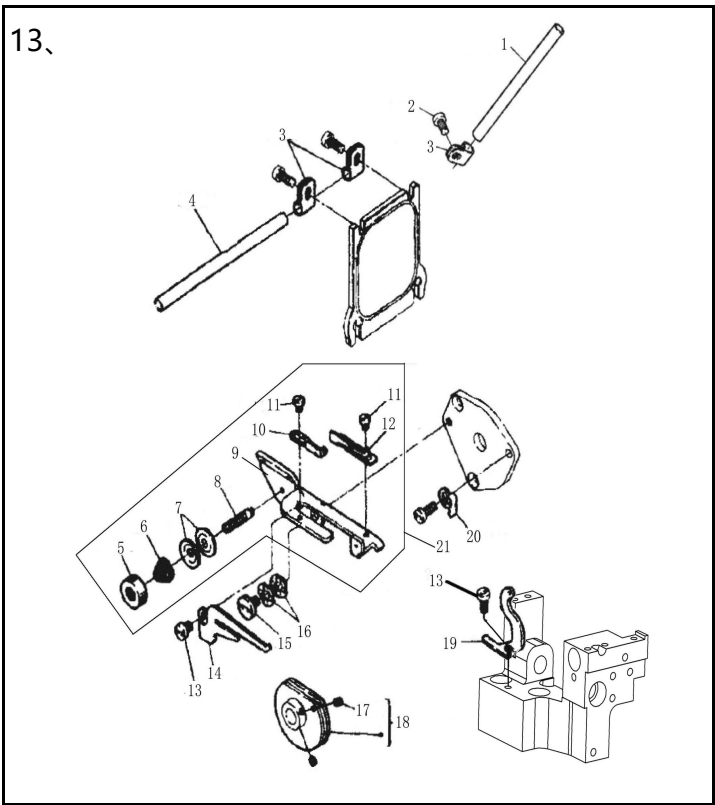
序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three- thread	四线 four- thread	五线 five- thread
1	BF889271000-92	针杆连杆	Connection	1	1	1
2	BF2002040103	螺钉	Screw	2	2	2
3	BF8004538	螺钉	Screw	1	1	1
4	BF800271001	销子	Pin	1	1	1
5	BF310164554	螺钉M3X3	Screw	4	4	4
6	BFX5240308A	挡圈 (厚)	Collar	2	2	2
7	BF80045331	螺钉 (细)	Screw	1	1	1
8	BF889271002-92	针杆连杆曲柄	Crank	1	1	1
9	BFX5271003A	上轴	Shaft	1	1	1
10	BF889240310	橡皮塞	Plug	1	1	1
11	BF8007150	螺钉 (细牙)	Screw	1	1	1
12	BF889271004	针杆曲柄	Lever	1	1	1
13	BF889202177	油线	Oil wick	1	1	1
14	BF889271022A91	销子	Shaft	1	1	1
15	BF889201022	O型圈1.5X1.5	O Ring	1	1	1
16	BF889271005B	针杆套	Bushing	1	1	1
17	BF889271005A	针杆	Needle Bar	1	1	1
18	BF310164546	螺钉	Screw	1	1	1
19	BF889179009	油棉	Oil Felt	1	1	1
20	BF889271009-92	针杆轴圈	Ring	1	1	1
21	BF8897035	螺钉M3X6	Screw	1	1	1
22	BF889271005B91	针杆曲柄组件	Needle Crank Assc	1	1	1

6	BF889271500-92	弯针连杆	Connection	1	1	1
7	BFX52715011	连杆垫圈	Washer	1	1	1
8	BF8007041	螺钉	Screw	2	2	2
9	BF889272000-92	三四线下弯针球曲柄	Crank	1	1	0
10	BF80045331	螺钉 (细)	Screw	1	1	1
11	BF700M83	油封	Oil Seal	1	1	1
12	BF700S058	螺钉	Screw	1	1	1
13	BF889272001	下弯针架	Lower Looper Holder	1	1	1
14	BF8897169	螺钉M4X7	Screw	1	1	1
15	BF8897168	螺钉M3.5X6.5	Screw	1	1	1
16	BF889277015	下弯针	Lower Looper	1	1	1
17	BF889273511-92	五线下弯针球曲柄	Crank	0	0	1
18	BF310164514	螺钉 M5*5	Screw	0	0	1



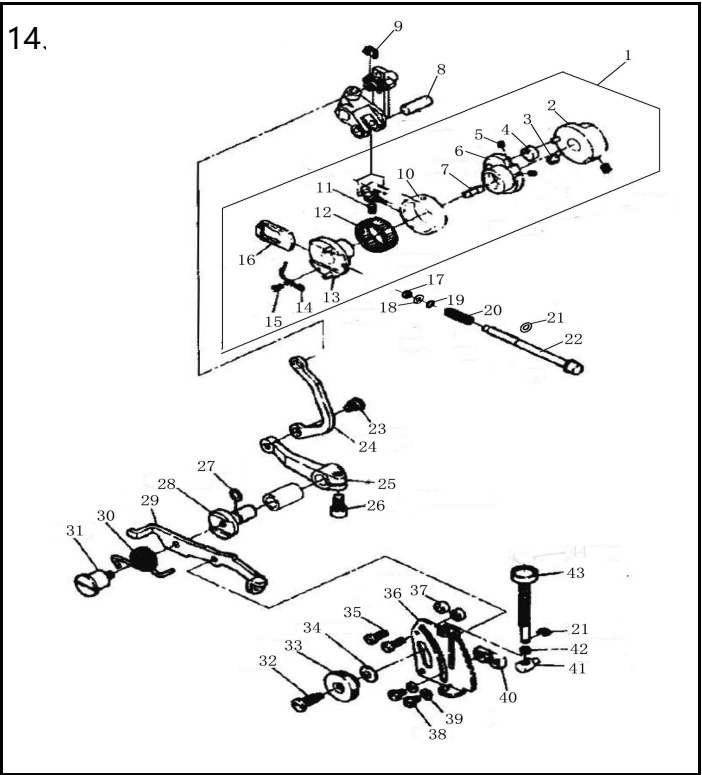
十二、二重环弯针机构 (1) / Chainstitch Loper Drive

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	BF310164531	螺钉M5*12	Screw	0	0	1
2	BF800303067	垫圈	Washer	0	0	1
3	BF800240062	垫圈	Washer	0	0	1
4	BF889273502	滑块座组件	Slider	0	0	1
5	BF889208949	O型圈4X1.3	O Ring	0	0	1
6	BF889252515	偏心销	Pin	0	0	1
7	BF889273501	曲柄	Crank	0	0	1
8	BF889273500	驱动连杆	Connection	0	0	1
9	BF889240542	连杆套	Bushing	0	0	1
10	BF31016240049	垫片	Washer	0	0	2
11	BF8897056	螺钉M3X13(细牙) 螺钉	Screw	0	0	2
12	BF889205015-2010-21	K18208 (0-2) 滚针轴承	Needle Bearing	0	0	1
13	BF800273504	五线销	Shaft	0	0	1
14	BF889273505-92	驱动座	Holder	0	0	1
15	BF80045331	螺钉 (细)	Screw	0	0	2
16	BF889273509	链线曲柄	Crank	0	0	1
17	BF889272517	连杆	Link	0	0	1
18	BF889240542A	连杆套	Bushing	0	0	1
19	BF889273506	链线弯针轴	Shaft	0	0	1
20	BF700M1119	油封	Oil Seal	0	0	1
21	BF889273510	送布针架	Looper Holder	0	0	1
22	BF8897169	螺钉M4X7	Screw	0	0	1
23	BF889240337	垫片	Spacer	0	0	1
24	BF700S058	螺钉	Screw	0	0	1
25	BF889277018	链线弯针	Bubble Chainstitch Looper	0	0	1
26	BF8897168	螺钉M3.5X6.5	Screw	0	0	1



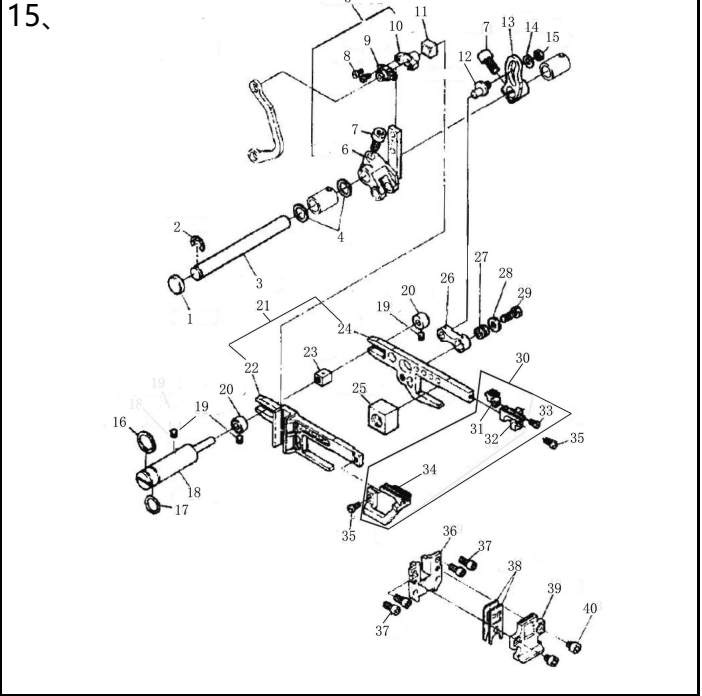
十三、二重环弯针机构 (2) / Chainstitch Loper Drive

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	BF800209699	短过线管、五线	Thread Guide	0	0	1
2	BF8007019	螺钉M4X8	Screw	0	0	3
3	BF800206115	压板、五线	Holder	0	0	1
4	BF800209631	长过线管、五线	Thread Guide	0	0	1
5	BF31016275034	螺母	Knob	0	0	1
6	BF3101621388	弹簧	Spring	0	0	1
7	BF31016137108	夹线片	Tension Disc	0	0	2
8	BF310167167	螺钉	Screw	0	0	1
9	BF800275033A	打线凸轮架	Bracket	0	0	1
10	BF800275039	凸轮架过线	Thread Guide	0	0	1
11	BF8007008	螺钉	Screw	0	0	2
12	BF800275036	打线板	Thread Guide	0	0	1
13	BF8007018	螺钉M4X5	Screw	2	2	2
14	BF800275035	分线板 (五线)	Thread Guide	0	0	1
15	BF310167066	螺钉	Screw	0	0	1
16	BF800210307	波形垫圈	Washer	0	0	2
17	BF310164554	螺钉M3X3	Screw	0	0	2
18	BF800179498	打线凸轮	Looper Thread Takeup	0	0	1
19	BF889275038	过线	Thread Guide	0	0	1
20	BF800275037	打线架卡簧	Spring	0	0	1
21	BF800YXQZ1	压线器组件	Threading Component	0	0	1



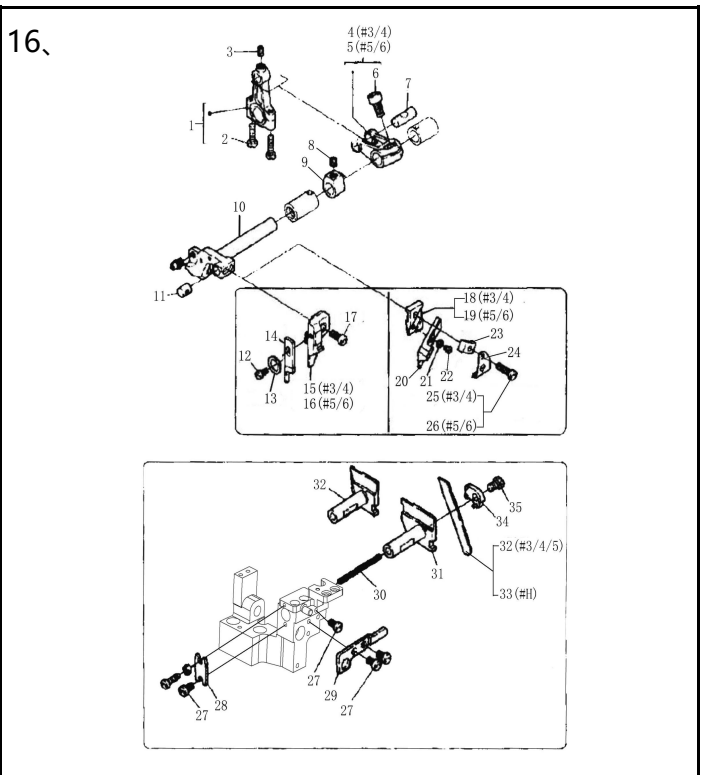
十四、差动调节机构/Feed Mechanism

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	BF889270507-92	送布组件	Connection	1	1	1
2	BF889270506-91	送布偏心	Regulator	1	1	1
3	BF310164514	螺钉 M5*5	Screw	2	2	2
4	BF889210129	升针偏心凸轮	Feed Eccent	1	1	1
5	BF310164535	螺钉M3X4	Screw	2	2	2
6	BF889272501	送布凸轮	Eccent	1	1	1
7	BF800210130	送布凸轮簧	Flat Spring	1	1	1
8	BF800271001	销子	Pin	1	1	1
9	BF889202522	卡簧	Ring	1	1	1
10	BF889272500	送料连杆	Connection	1	1	1
11	BF8004538	螺钉	Screw	1	1	1
12	BF800240012	K222610滚针轴承	Needle Bearing	1	1	1
13	BF800272504-91	送料偏心	Eccent Assembly	1	1	1
14	BF889272503	扭簧	Spring	1	1	1
15	BF8007038	螺钉	Screw	1	1	1
16	BF889272502	棘爪	Ratchet	1	1	1
17	BF889240315	橡胶垫	Gasket	1	1	1
18	BF889240314	垫片	Washer	1	1	1
19	BF889208949	O型圈4X1.3	O Ring	1	1	1
20	BF889240317	弹簧	Spring	1	1	1
21	BF31016200555	卡簧	Ring	1	1	1
22	BF889272509	开针扳钮轴	Push Button	1	1	1
23	BF8897058	螺钉	Screw	1	1	1
24	BF889272529	差动连杆	Link	1	1	1
25	BF889272530	差动曲柄	Lever	1	1	1
26	BF80045331	螺钉 (细)	Screw	1	1	1
27	BF889204185	O型圈6X1.8	O Ring	1	1	1
28	BF889272533A	差动扳手轴	Shaft	1	1	1
29	BF889272532	差动杆	Lever	1	1	1
30	BF800272534	弹簧	Spring	1	1	1
31	BF8007161	螺钉	Screw	1	1	1
32	BF8897059A	螺钉M5(特)	Screw	1	1	1
33	BF889252069	螺母	Nut	1	1	1
34	BF800211301	垫圈	Washer	1	1	1
35	BF310167021	螺钉M4X12	Screw	2	2	2
36	BF889272535	调节板	Regulator Plate	1	1	1
37	BF889240321	垫圈	Washer	2	2	2
38	BF8007018	螺钉M4X5	Screw	2	2	2
39	BF31016303448	垫片	Washer	2	2	2
40	BF889252658	螺母	Nut	2	2	2
41	BF889272539A	调节螺母	Nut	1	1	1
42	BF889240559	弹簧	Spring	1	1	1
43	BF889272538A	调节杆	Adjusting Bar	1	1	1



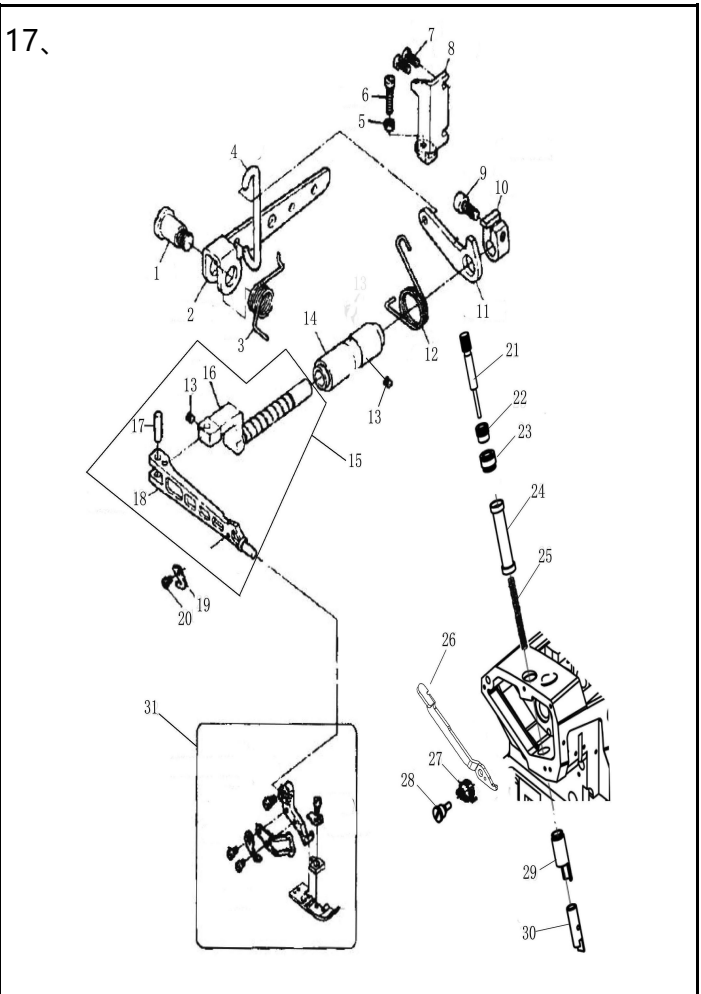
十五、送布机构 / Feed Mechanism

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	BF800208173	油封	Oil Seal	1	1	1
2	BF31016205061	卡簧	Ring	1	1	1
3	BF889272516	送料轴	Shaft	1	1	1
4	BF800240311	垫圈	Washer	2	2	2
5	BF889272510-91	差动器组件	Crank	1	1	1
6	BF889272510	差动曲柄	Crank	1	1	1
7	BF8007010	螺钉	Screw	2	2	2
8	BF889272512	滑块盖板	Crank	1	1	1
9	BF889272513	差动曲柄滑块	Crank Pin	1	1	1
10	BF889272518	差动滑块	Block	1	1	1
11	BF889272515	送布架连接销	Pin	1	1	1
12	BF80045331	螺钉 (细)	Screw	2	2	2
13	BF889272514-92	方口曲柄 (送布)	Crank	1	1	1
14	BF800240062	垫圈	Washer	1	1	1
15	BF310164805	螺母M5X4	Nut	1	1	1
16	BF889240319	卡簧Φ18.5	Ring	1	1	1
17	BF889201022	O型圈11.5X1.5	O Ring	1	1	1
18	BF889272525	偏心轴	Pin	1	1	1
19	BF310164543	螺钉M4X4	Screw	3	3	3
20	BF889240303	挡圈	Collar	2	2	2
21	BF889YJZJ	牙架组件	Feed Bar Assy.	1	1	1
22	BF889272528	差动牙架	Differential Feed Bar	1	1	1
23	BF889272526	送布牙架滑块	Block	1	1	1
24	BF889272527	送布牙架	Main Feed Bar	1	1	1
25	BF889272524	铜滑块	Block	1	1	1
26	BF889272517	连杆	Link	1	1	1
27	BF889240542	连杆套	Bushing	1	1	1
28	BF31016240049	垫片	Washer	1	1	1
29	BF8897056	螺钉M5X13(细牙)	Screw	1	1	1
30	XXXXXX	牙齿组件	Main Feed Dog Complete	1	1	1
31	XXXXXX	主送齿	Main Feed Dog	1	1	1
32	XXXXXX	辅助齿	Auxiliary	1	1	1
33	BF310167010	螺钉	Screw	1	1	1
34	XXXXXX	差动齿	Differential	1	1	1
35	BF8007013	螺钉M3.5X7.5	Screw	2	2	2
36	BF88927YJG	牙架导轨 (整体)	Feed Bar	1	1	1
37	BF8897171	螺钉M4X9	Screw	4	4	4
38	BF889272521	牙架油封	Oil Seal	2	2	2
39	BF889272617	挡油板	Feed Bar Oil Seal	1	1	1
40	BF8894573	螺钉M4X6 (内六角)	Screw	2	2	2



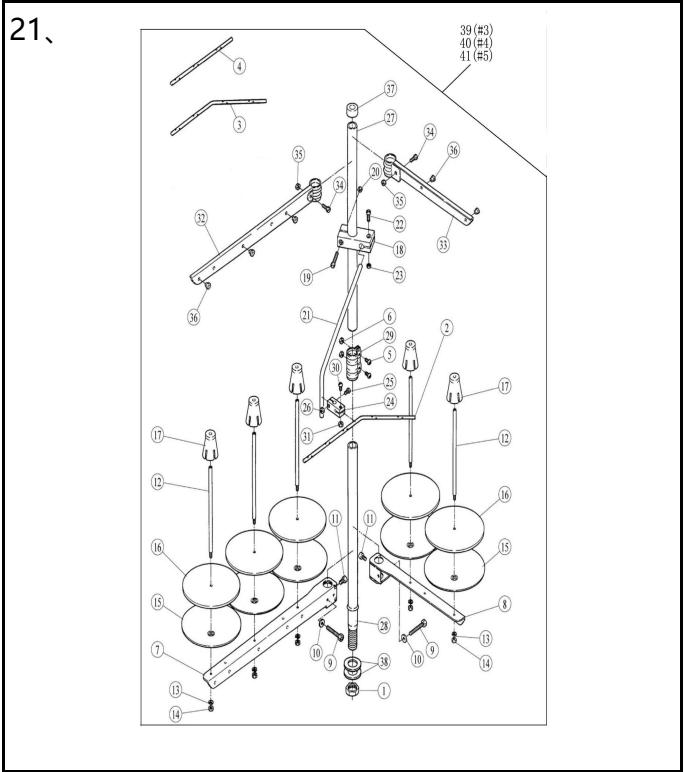
十六、剪布机构 / Knife Drive Mechanism

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	BF889273000-92	上刀连杆	Connection	1	1	1
2	BF2002040103	螺钉	Regulator	1	1	1
3	BF8004538	螺钉	Screw	2	2	2
4	BF889273001-92	三四线上刀曲柄	Feed Eccent	1	1	1
5	BF889273002-92	五线上刀曲柄	Screw	2	2	2
6	BF80045331	螺钉 (细)	Eccent	1	1	1
7	BF800271001	销子	Flat Spring	1	1	1
8	BF310164547	螺钉	Pin	1	1	1
9	BF3202624023592	挡圈	Ring	1	1	1
10	BF889273003	上刀架轴	Connection	1	1	1
11	BF889273006	上刀销	Screw	1	1	1
12	BF8007013	螺钉M3.5X7.5	Needle Bearing	1	1	1
13	BF9000628	垫片	Eccent Assembly	1	1	1
14	BF700M1311	上刀	Spring	1	1	1
15	BF889179712	上刀架四线	Screw	1	1	1
16	BF889179713	上刀架五线	Ratchet	1	1	1
17	BF310167021	螺钉M4X12	Gasket	1	1	1
18	BF889210756	四线斜上刀架	O Ring	1	1	1
19	BF889210757	五线斜上刀架	Washer	1	1	1
20	BF889211662	板厚料斜上刀	Spring	1	1	1
21	BF889300248	垫片	Ring	1	1	1
22	BF8007008	螺钉	Push Button	1	1	1
23	BF889210758	斜上刀架压板	Screw	1	1	1
24	BF889179341-15	挡板	Link	1	1	1
25	BF310167023	螺钉M4*16	Screw	1	1	1
26	BF310167213	螺钉M4X22	Lever	1	1	1
27	BF8007019	螺钉M4X8	O Ring	1	1	1
28	BF889273007	挡板	Shaft	1	1	1
29	BF889273010	挡板	Lever	1	1	1
30	BF889240324	弹簧	Spring	1	1	1
31	BF889272510-91	下刀架	Screw	1	1	1
32	BF700M1317	下刀	Lower Knife	1	1	1
33	BF889277009	厚料下刀	Lower Knife	0	1	1
34	BF889273012	下刀压板	Lower Knife Clamp	1	1	1
35	BF8897173	螺钉M5X8	Screw	1	1	1



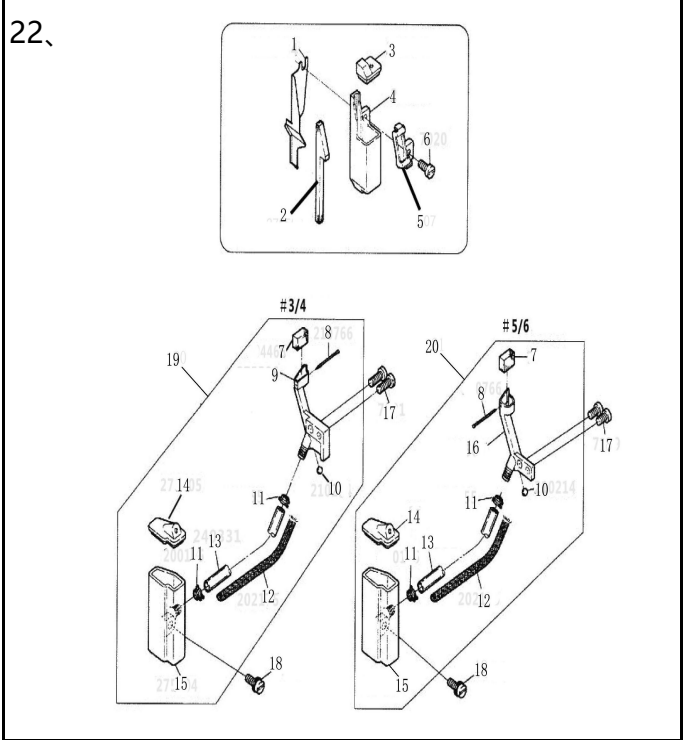
十七、抬压脚机构 / Presser Foot Mechanism

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
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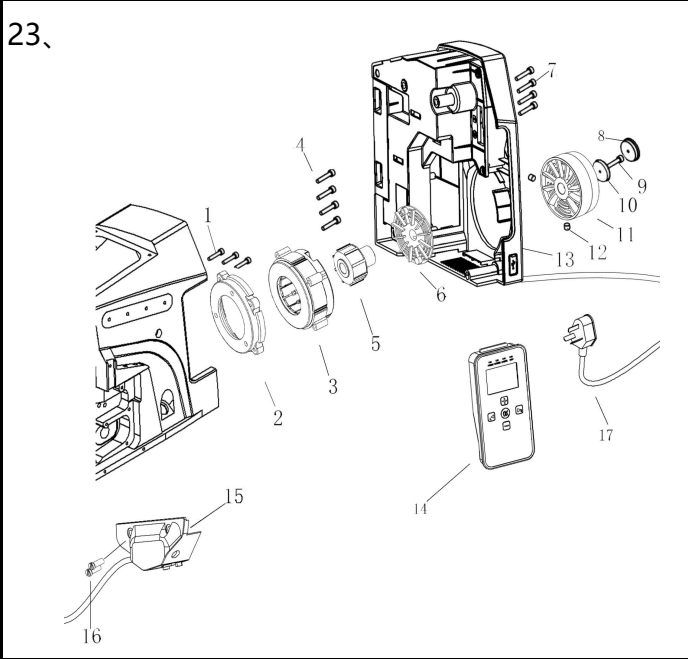
二十一、线架部件 / Thread Stand

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	BF8894835	螺母	Nut	1	1	1
2	BF889293A	过线棒	Thread guide (S-spool)	0	0	1
3	BF889293B	过线棒	Thread guide (H-spool)	0	1	0
4	BF889293C	过线棒	Thread guide (U-spool)	1	0	0
5	BF8894021	螺钉	Screw	2	2	2
6	BF8894067	螺母M5	Nut	2	2	2
7	BF889505-PA	长线架	Thread hanger	1	1	1
8	BF889505APA	短线架	Thread hanger	1	1	1
9	BF8897102	螺钉	Screw	2	2	2
10	BF889512	垫片	Washer	2	2	2
11	BF8894022	螺钉	Screw	2	2	2
12	BF889380A	线棒	Spool pin	6	6	6
13	BF889201252	垫片	Spring washer	6	6	6
14	BF8894803	螺母	Nut	6	6	6
15	BF889381-PA	托盘垫	Spool seat disc	6	6	6
16	BF889507	线托垫	Spool mat	6	6	6
17	BF889382-PA	线固定套	Spool cushion	6	6	6
18	BF889383-PA	棒架	Holder	1	1	1
19	BF8894014	螺钉	Screw	1	1	1
20	BF8894803	螺母	Nut	1	1	1
21	BF889384	导线棒	Thread guide arm	1	1	1
22	BF8894012	螺钉	Screw	1	1	1
23	BF8894803	螺母	Nut	1	1	1
24	BF889233-PA	固定器	Holder	1	1	1
25	BF8894012	螺钉	Screw	1	1	1
26	BF8894803	螺母	Nut	1	1	1
27	BF889502-PA	线架上棒	Column pipe (upper)	1	1	1
28	BF889503-PA	线架下棒	Column pipe (lower)	1	1	1
29	BF889504-PA	锁紧卡固	Joint	1	1	1
30	BF8894012	螺钉	Screw	1	1	1
31	BF8894803	螺母	Nut	1	1	1
32	BF889527-PA	长过线架	Thread hanger	1	1	1
33	BF889527APA	短过线架	Thread hanger	1	1	1
34	BF8894021	螺钉	Screw	2	2	2
35	BF8894067	螺母M5	Nut	2	2	2
36	BF889506	过线套	Thread eyelet	6	6	6
37	BF889386	棒帽	Rod cap	1	1	1
38	BF889509	垫片	Washer	2	2	2
39	BF7003M17	三线线架组件	Thread Stand Component	1	0	0
40	BF7004M17	四线线架组件		0	1	0
41	BF7005M17	五线线架组件		0	0	1



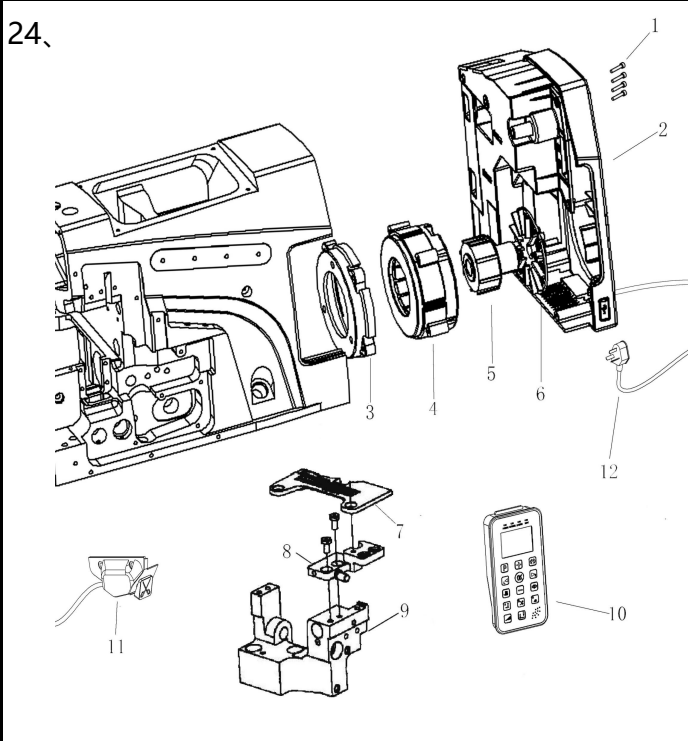
二十二、HR 装置机构部件 / H.R.Device

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	BF889270084	挡油板	Cover	1	1	1
2	BF889275508	油棉	Felt	1	1	1
3	BF889275501	硅油盒盖	Cover	1	1	1
4	BF889275500	硅油盒	Silicone Oil Reservoir	1	1	1
5	BF889275507	冷却器压板—五线	Thread Guide	1	1	1
6	BF310167020	螺钉M4X10	Screw	1	1	1
7	BF889204466	四线硅油盒油棉	Felt	1	1	1
8	BF889210766	别针	Pin	1	1	1
9	BF8892755061	四线下硅油盒	Needle Thread Lubricator	1	1	0
10	BF889210214	钢珠	Plug	1	1	1
11	BF889200155	油管夹	Clamp	2	2	2
12	BF889202175	油棉	Felt	1	1	1
13	BF889240331	四线硅油盒橡皮管	Tube	1	1	1
14	BF889275505	四线硅油盒组件1	Cover	1	1	1
15	BF889275504	四线硅油盒	Silicone Oil Reservoir	1	1	1
16	BF8892755091	五线下硅油盒	Needle Thread Lubricator	0	0	1
17	BF8007019	螺钉M4X8	Screw	2	2	2
18	BF310167020	螺钉M4X10	Screw	2	2	2
19	BF889275506	四线下硅油盒组件	Silicone Oil Reservoir	1	1	0
20	BF889275509	五线下硅油盒组件		0	0	1



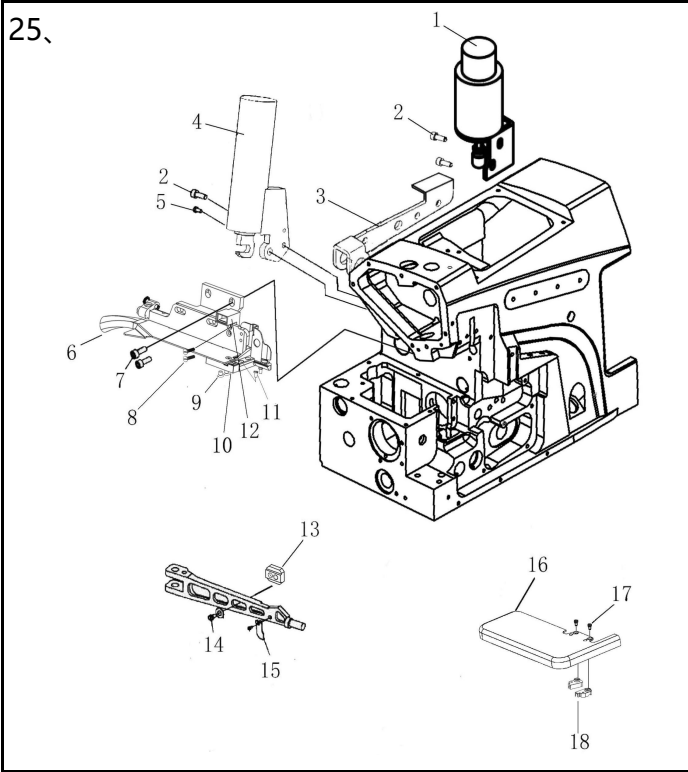
二十三、电控部件 (1)/ Electronic Control parts(1)

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	BF310167052	电机座螺钉	Screw	3	3	3
2	BFX5SDJZ	电机座	Base	1	1	1
3	BFX1CDJZJ-1	电机定子	Motor Stator	1	1	1
4	SGJ2010	定子螺钉	Screw	4	4	4
5	BFX1CDJZJ-2	电机转子	Motor Rotor	1	1	1
6	BFX5SFS	风扇	Fan	1	1	1
7	SCJ2013	螺钉	Screw	4	4	4
8	BFXSL	手轮胶塞	Plug	1	1	1
9	BFXSLLD	手轮螺钉	Screw	1	1	1
10	BFXSLDP	手轮垫片	Washer	1	1	1
11	BFXSL	手轮	Hand Wheel	1	1	1
12	BF310164514	螺钉	Screw	2	2	2
13	BFX1CZDK	主电控(直驱)	Controller	1	1	1
14	BFX1CCZMB	操作面板(直驱)	Bracket	1	1	1
15	BFX1CDJZJ	灯	Floodlight	1	1	1
16	BF140130	螺钉	Screw	1	1	1
17	BFX5SDYX	电控电源线	Power Cord	1	1	1



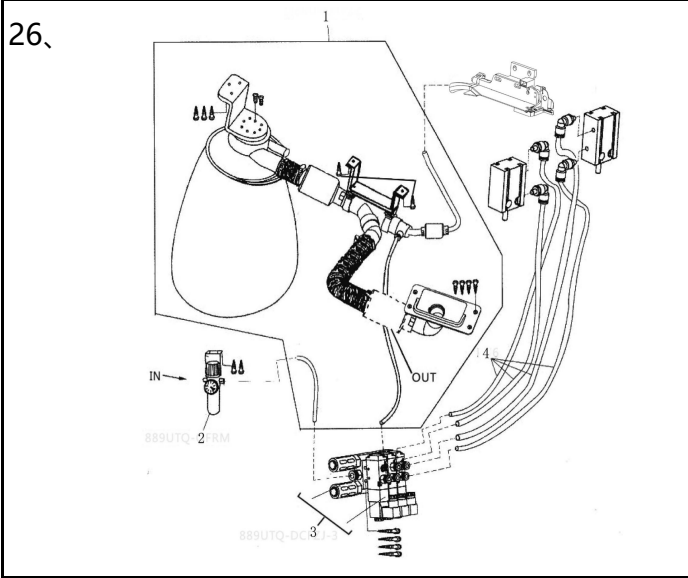
二十四、电控部件 (2)/ Electronic Control parts(2)

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	PFQ50145	螺钉	Screw	4	4	4
2	BFX5SDZK	主电控(UT)	Controller	1	1	1
3	BFX5SDJZ	电机座	Base	1	1	1
4	BFX5SDJZJ-1	电机定子	Motor Stator	1	1	1
5	BFX5SDJZJ-2	电机转子	Motor Rotor	1	1	1
6	BFX5SFS	风扇	Fan	1	1	1
7	XXXXXXX	针板	Needle Plate	1	1	1
8	BF889UT271010-UT	针板垫块-前(UT)	Bracket	1	1	1
9	BF889UT270008-UT	下刀座(UT)	Bracket Assembly	1	1	1
10	BFX5SCZMB	操作面板 (UT)	Operation Panel	1	1	1
11	BFX5SSGY	上光眼	Indicator	1	1	1
12	BFX5SDYX	电控电源线	Power Cord	1	1	1



二十五、自动剪线部件 / Automatic Trimming Parts

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	BFX5STYDJC	X5S抬压脚电磁铁	Electromagnet Assembly	1	1	1
2	SK-620601602-1	螺钉	Screw	4	4	4
3	BF889UT274007-UT	抬压脚杆杆(UT)	Lever	1	1	1
4	BFX5SJXDCT	X5S剪线电磁铁	Electromagnet Assembly	1	1	1
5	SK-620401402-1	螺钉	Screw	1	1	1
6	BFX5JXDZJ-1	剪线刀组件(无光眼)	Cutter Assembly	1	1	1
7	SK-620601202-1	螺钉	Screw	2	2	2
8	SO2007	螺钉	Screw	2	2	2
9	PF1310A16	光眼螺钉	Screw	1	1	1
10	BFX5SDYGY	刀组光眼	Indicator	1	1	1
11	BF8897259	螺钉	Screw	2	2	2
12	BFX5SDZAGKG	刀组安全开关	Safety switch	1	1	1
13	BFX5SYJCG	X5S压脚臂磁钢	Magnetic Iron	1	1	1
14	SK-620401002-1	螺钉	Screw	1	1	1
15	BF889UTHS	安全护手	Bracket	1	1	1
16	BF889UT270037-UT-2	缝台组件(UT)	Cloth Plate	1	1	1
17	SK-100300502-1	螺钉	Screw	2	2	2
18	BFX5SAQKG	缝台安全开关	Safety switch	1	1	1
19	BFX5SAQGX	缝台安全开关线	Safety Line	1	1	1
20	BFX5SXGY	下光眼(X5S)	Indicator	1	1	1



二十六、专用零件 / Specific Parts

序号 NO.	品号 CODE	名称	NAME	数量 (Number)		
				三线 three-thread	四线 four-thread	五线 five-thread
1	BF889UT-JCZJ	集尘装置	Dust Collection Device	1	1	1
2	BF889UTQ-OFRM	调压过滤器	Pressure Gauge	1	1	1
3	BF889UTQ-DCFZJ	三组电磁阀组件	Electromagnetic Valve	1	1	1
4	BFPU6	气管	Tube	4	4	4

3/4线标准度量零件表 3/4Standard measurement parts table

											
机型	间距		针板	主送齿组件	主送齿	辅送齿	差动齿	压脚组件	压脚爪	上弯针	下弯针
	针间距	包边宽									
MACHINE TYPE /SPEC	GAUGE		NEEDLE PLATE	MAIN FEED DOG ASSM	AUX FEED DOG	AUX FEED DOG	DIFF FEED DOG	PRESSER FOOT ASSM	PRESSER FOOT FINGER	UPPER LOOPER	LOWER LOOPER
	SW	SW									
X1-3-02/233	-	4	BF889277504R40	BF889 277303/305				BF889201230C/371		BF889 277010-5#	BF889 277015
X1-4-M03/333	2	4	BF889277505R40					BF889277112			BF889 277017
X1-4-03H/333	2	4	BF889277505R40F	BF889 277303F/305F				BF889277119			BF889 277017
X1-4-54/443	3	5	BF889UT277516R50-UT	BF889 277327/329				BF889277114/103			BF889 277015
X1-3-82/233	-	4	BF889277532R40	BF889 277303B/305A16F				BF889277114/301510			
X1-4-83/323	2	4	BF889277530-40	BF889 277340/342-16F				BF889202799/205525			
X1-3-32R2/233	-	1.5	BF889277512P15	BF889 277315/302				BF889201230C/371UT			
X5-3-02/233-I	-	4	BF889277504R40-UT	BF889 277303/305				BF889UT 201230C/374UT			BF889 277017
X5-4-M03/333-I	2	4	BF889277505R40-UT					BF889UT 201230C/374UT			
X5-4-03H/333-I	2	4	BF889277505R40-UT	BF889 277303F/305F				BF889UT 201230C/374UT			

									
机型	间距		上刀		下刀	护针		针夹头	针
	针间距	包边宽	平刀	角刀		前	后		
MACHINE TYPE /SPEC	GAUGE		UPPER KNIFE		LOWER KNIFE	OVERLOCK NEEDLE GUARD		NEEDLE HOLDER	NEEDLE
	NG	SW	FLAT KNIFE	ANGLED KNIFE		FRONT	REAR		
X1-3-02/233	-	4	BF700 M1311	/	BF700 M1317	BF889 277005	BF889 277004	BF889 179630	DCX27#11
X1-4-M03/333	2	4						BF889 277022	
X1-4-03H/333	2	4			BF889 277000			BF889 277009	
X1-4-54/443	3	5	BF700 M1311		BF700 M1317			BF889 277028	DCX27#11
X1-3-82/233	-	4						BF889 179630	
X1-4-83/323	2	4						BF889 277022	
X1-3-32R2/233	-	1.5						BF889 179630	DCX27#9
X5-3-02/233-I	-	4	BF700 M1311		BF700 M1317			BF889 179630	DCX27#11
X5-4-M03/333-I	2	4						BF889 179630	
X5-4-03H/333-I	2	4	BF889 277000		BF889 277009			BF889 277022	DCX27#14

5线标准度量零件表 5Standard measurement parts table

机型	间距		针板	主送齿组件	主送齿	辅送齿	差动齿	压脚组件
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