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Products due to the development of technology in the constantly updated, parameters, pictures, models and other characteristics are subject to change without notice.
产品持续更新中，机型按实际为准。
The product is continuously updated, and the actual model shall prevail.



成为全球服装智造装备领先品牌

Become the leading brand of global clothing intelligent manufacturing equipment



美机零距离服务



公众号



抖音号



视频号



美机科技集团有限公司

MAQI TECHNOLOGY GROUP CO.,LTD.

2025-2

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产品样本

www.chinamaqi.com

BRIEF INTRODUCTION

企业简介



为服装智造提供美机独特价值

PROVIDE UNIQUE VALUE OF
MAQI FOR INTELLIGENT
GARMENT MANUFACTURING

美机科技集团(简称美机)创立于1995年,中国缝制机械协会副理事长单位。总部位于台州温岭,建筑面积约15万平方米,年生产100万台工业缝纫机,是全球第二大工业缝纫机智造基地。

美机主营服装智造装备,拥有13大系列280多个单品,涵盖平缝机、包缝机、绷缝机、锁眼机、套结机、钉扣机、花样机、模板机、通用自动化缝制单元以及缝纫机电机、缝纫机伺服控制系统、智能悬挂、智能裁床、服装智造集成软件等。产品播及全球100多个国家和地区,服务于服装、鞋业、箱包、家具、皮革、汽车、航空等多个领域。

美机荣获国家高新技术企业、浙江省隐形冠军企业、浙江省科技小巨人企业。

美机产品被评为“浙江制造精品”、“浙江出口名牌”,MAQI被国家工商总局认定为“中国驰名商标”。

美机下辖服装智造装备、机床装备相关企业6家;拥有“中国轻工业智能平缝机研究中心”、“省级企业研究院”、“省级高新研发中心”、“省级企业技术中心”等创新平台,技术研发人员200多人;获得国际和国家专利600多项,发明100余项;主持和参与起草国家、行业标准等50多项。2015年美机成功收购欧洲自动化缝制品牌Euromac,与多家国际知名缝机企业签订了多项长期合作项目。

美机致力于为服装企业提供全球技术领先的集智慧缝制、智能裁剪、智能悬挂、智能仓储、APS、MES、WMS等软硬件为一体的美机整厂集成解决方案。

MAQI Technology Group (referred to as MAQI), established in 1995, is the vice chairman unit of China Sewing Machinery Association. Headquartered in Wenling, Taizhou, with a construction area of about 150,000 square meters, it annually manufactures 1 million industrial sewing machines, making it the world's second-largest industrial sewing machine manufacturing base.

MAQI mainly operates in the field of intelligent garment manufacturing equipment, with 13 major series and more than 280 single products, including lockstitch sewing machines, overlock sewing machines, interlock sewing machines, button holing sewing machines, bar-tacking sewing machines, button attaching sewing machines, pattern sewing machines, template machines, general automation sewing units, sewing machine motors, sewing machine servo control systems, intelligent hanging systems, intelligent cutting tables, garment manufacturing integrated software, etc. Products are distributed in more than 100 countries and regions worldwide, serving various fields such as garments, footwear, luggage, furniture, leather, automotive, and aviation.

MAQI has been honored as a National High-tech Enterprise, a hidden champion enterprise in Zhejiang Province, and a Tech Little Giant Enterprise in Zhejiang Province.

MAQI's products have been rated as "Zhejiang Manufacturing Boutique" and "Zhejiang Famous Export Brand", and MAQI has been recognized as a "China Famous Trademark" by the State Administration for Industry and Commerce.

MAQI has six subsidiaries related to garment intelligent manufacturing equipment and machine tool equipment; We have innovative platforms such as "China Light Industry Intelligent Lockstitch Sewing Machine Research Center", "Provincial Enterprise Research Institute", "Provincial High-tech R&D Center", and "Provincial Enterprise Technology Center", with more than 200 technical R&D personnel; We have obtained more than 600 international and national patents, with over 100 inventions; We have led and participated in the drafting of more than 50 national and industry standards. In 2015, MAQI successfully acquired the European automation sewing brand EUROAMC and signed several long-term cooperation projects with several well-known international sewing machine enterprises.

MAQI is committed to providing garment companies with an integrated plant solution that integrates the world's leading technologies in intelligent sewing, smart cutting, intelligent hanging, intelligent warehousing, as well as software and hardware systems such as APS, MES, and WMS.



成为全球服装智造装备领先品牌

Become the leading brand of global clothing intelligent manufacturing equipment





装配流水线
Assembly line



10条机壳机加工半自动线、
10 semi-automatic casing machining lines,



公司拥用3条机器人机壳机加工自动线、
The production workshop consists of 3 automatic robot casing machining lines,



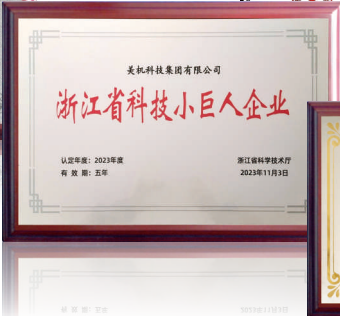
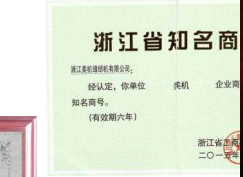
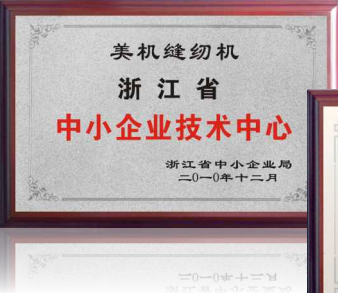
检测中心
Testing center

企业愿景

成为全球服装智造装备领先品牌

质量方针

重视客户价值
追求卓越品质
依创新促发展
靠科技塑品牌



企业荣誉

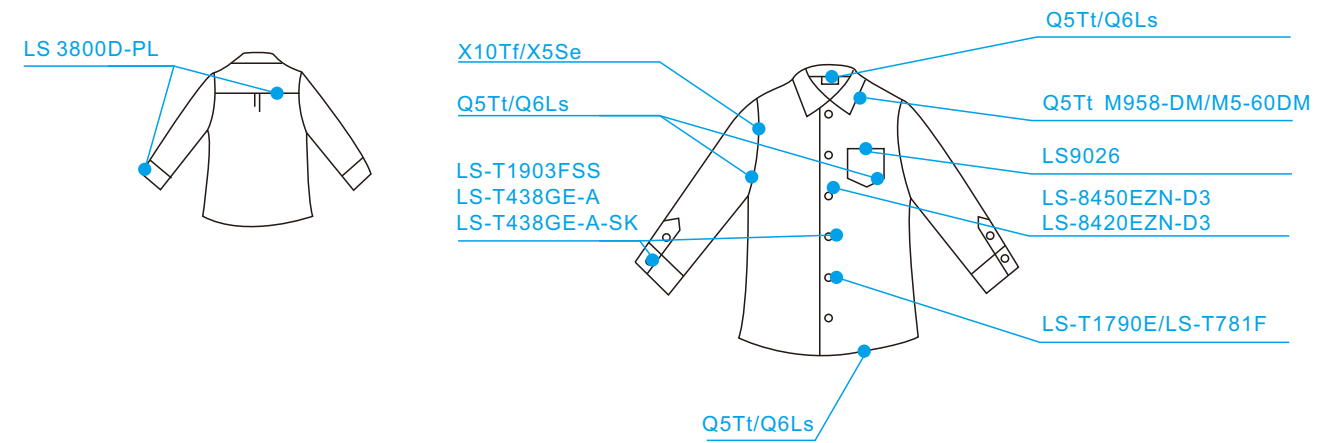
- 中国缝制机械协会副理事长单位
- 排头兵工业企业
- 国家级高新技术企业
- 浙江专精特新企业
- 全国轻工业卓越绩效先进单位
- 全国缝制机械标准化技术委员会先进委员单位
- 中国轻工业装备行业三十强企业
- 缝制机械行业十强企业
- 省级企业研究院
- 省级企业技术中心
- 浙江制造精品
- 浙江省著名商标
- 浙江省名牌产品
- 浙江出口名牌
- 浙江省工商信用AAA级企业等荣誉称号



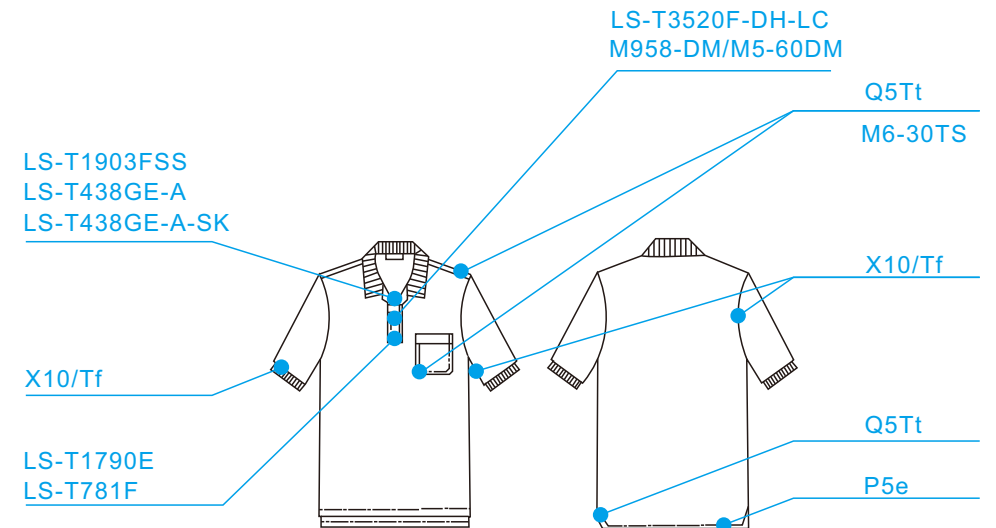
服装工艺图解

Garment Process diagram

衬衫 Shirt



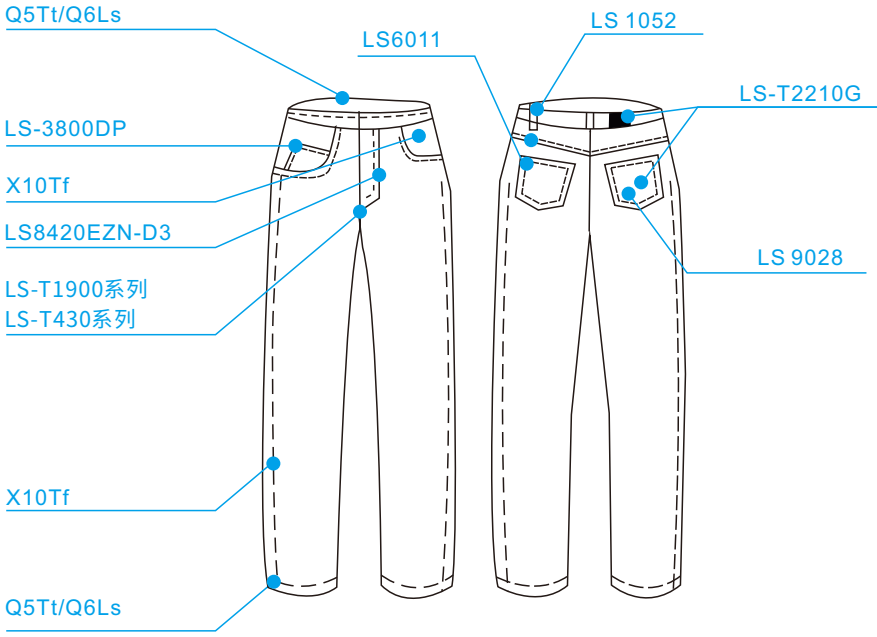
马球衫 Polo-shirt



小方头式步进电脑缝纫机
Small square head computerized interlock sewing machine

Down coat/Quilt/Car Seat Cushion
Template Sewing Machine Series

牛仔裤 Jeans



- Q5Tt**
步进双驱智慧缝切机
New generation of stepping double drive smart sewing machine1

LS-3800DP
直驱链缝缝切机
Direct drive chain stitch sewing machine

X10/Tf
高效耐用厚薄可调步进包缝机

Efficient and durable adjustable thickness stepping overlock sewing machine
- LS-T430系列**
高速电子套结机
Electronic bartacking sewing machine.

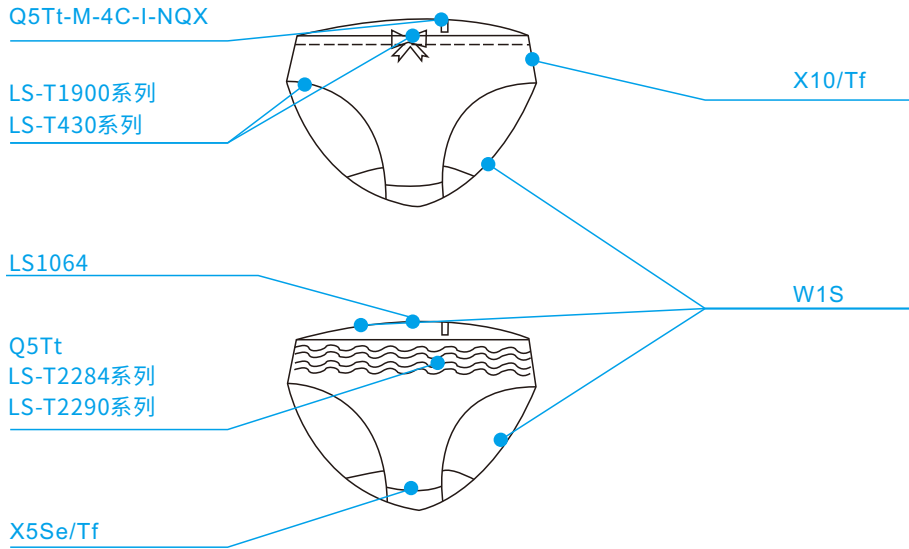
LS6011
自动卷后袋口单元
Automatic unit for pocket hemming

LS1052
双针自动订襟工作站
Double needle automatic belt looperworkstation
- LS-8420EZN-D3**
双针直刀微油电脑缝切机
Electronic lockstitch sewing machine

LS-T1900系列
高速电子套结机
Electronic bartacking sewing machine

LS-T2210G
电子花样机
pattern sewing machine (pneumatic /electricity)
- LS 9028**
全自动免烫贴袋单元 (快速换模)
Automatic non-ironing denim patch pocket unit (quick mould change)

内裤 Briefs



- Q5Tt-M-4C-I-NQX**
步进双驱智慧缝切机(少鸟巢)
New generation of stepping double drive smart sewing machine1

LS-T1900系列
高速电子套结机
Electronic bartacking sewing machine

LS-T430系列
高速电子套结机
Electronic bartacking sewing machine
- Ls1064**
全自动橡筋机
Automatic elastic ribbon splicing unit

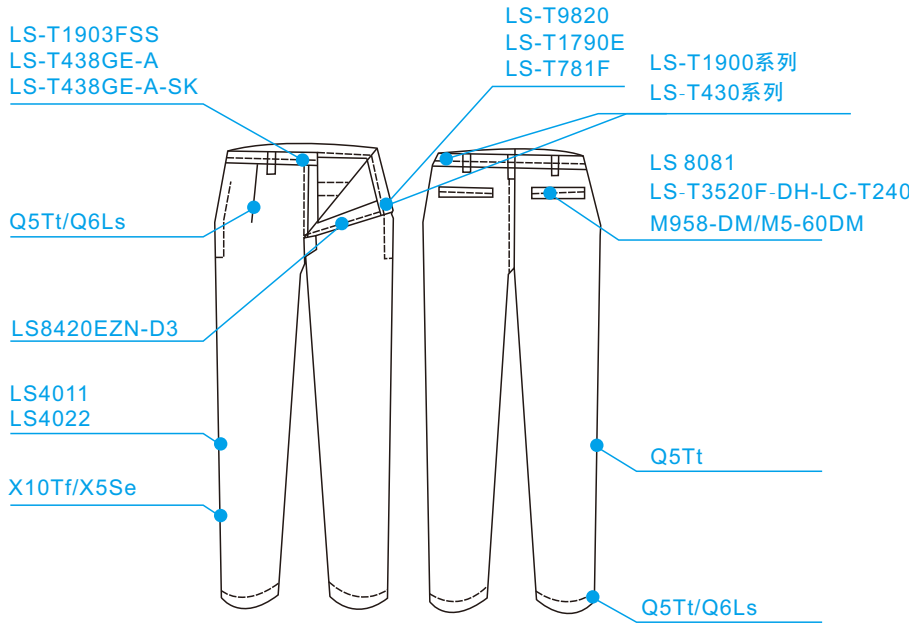
Q5Tt
步进双驱智慧缝切机
New generation of stepping double drive smart sewing machine1

LS-T2284系列
高速单针曲折缝缝切机
High speed Zigzag Sewing machine
- LS-T2290系列**
高速直驱曲折缝缝切机
High speed Zigzag Sewing machine

X10/Tf
高效耐用厚薄可调步进包缝机
Efficient and durable adjustable thickness stepping overlock sewing machine

W1S
平台式直驱缝切机
Flatbed direct drive interlock sewing machine

西裤 Trousers



- LS-T1903FSS**
高速电子钉扣机
Electronic button attaching sewing machine

LS-T438GE-A
高速电子钉扣机
Electronic button attaching sewing machine

LS-T438GE-A-SK
全自动喂扣机
Automatic button feeding machine

Q5Tt
步进双驱智能缝切机
New generation of stepping double drive smart sewing machine1
- LS-T9820**
高速电子圆头锁眼机
Electronic Eyelet Button Holing Sewing Machine

LS-T1790E
高速电子平头锁眼机
Electronic Eyelet Button Holing Sewing Machine

LS-T781F
高速直驱平头锁眼机
Electronic Eyelet Button Holing Sewing Machine

LS-T1900系列
高速电子套结机
Electronic bartacking sewing machine
- LS8420EZN-D3**
双针微油电脑缝切机
Electronic lockstitch sewing machine

LS4011
自动包边单元
Automatic serging unit

LS4022
西裤半自动合缝单元
Automatic serging unit

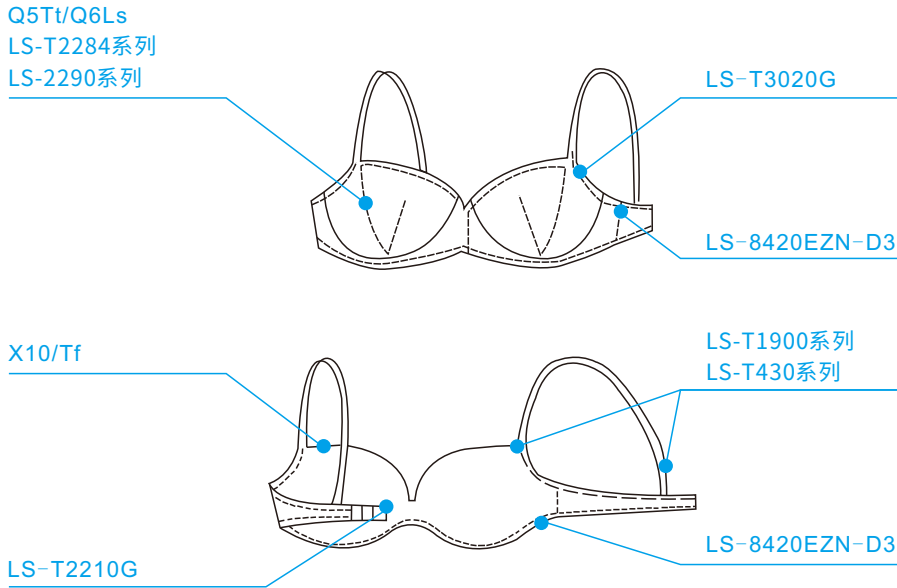
X10Tf
高效耐用厚薄可调步进包缝机
Efficient and durable adjustable thickness stepping overlock sewing machine
- LS-T430系列**
高速电子套结机
Electronic bartacking sewing machine

LS8081
自动直袋开袋机
automatic bag opening machine

LS-T3520F-DH-LC-T240
激光开袋机
Laser bag opening machine

M958-DM/M5-60DM
全自动智能模版机
Auto-smart template machine

文胸 Bra



- Q5Tt**
步进双驱智慧缝切机
New generation of stepping double drive smart sewing machine1

LS-T2284系列
高速单针曲折缝缝切机
Electronic Zigzag Sewing machine

LS-2290系列
高速单针曲折缝缝切机
Electronic Zigzag Sewing machine
- LS-T3020G**
电子花样机
pattern sewing machine (pneumatic /electricity)

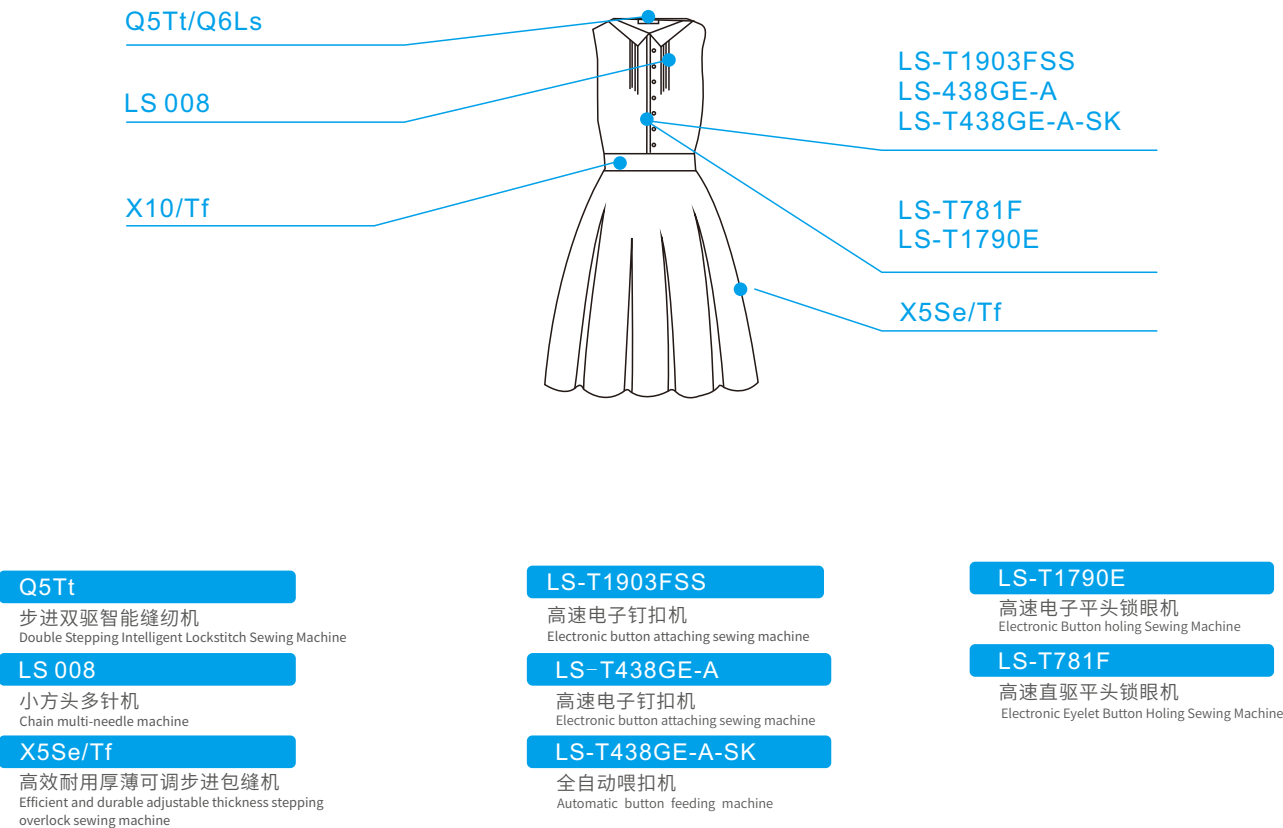
LS-8420-EZN-D3
双针直刀微油电脑缝切机
Electronic lockstitch sewing machine

LS-T1900系列
高速电子套结机
Electronic bartacking sewing machine
- X10/Tf**
高效耐用厚薄可调步进包缝机
Efficient and durable adjustable thickness stepping overlock sewing machine

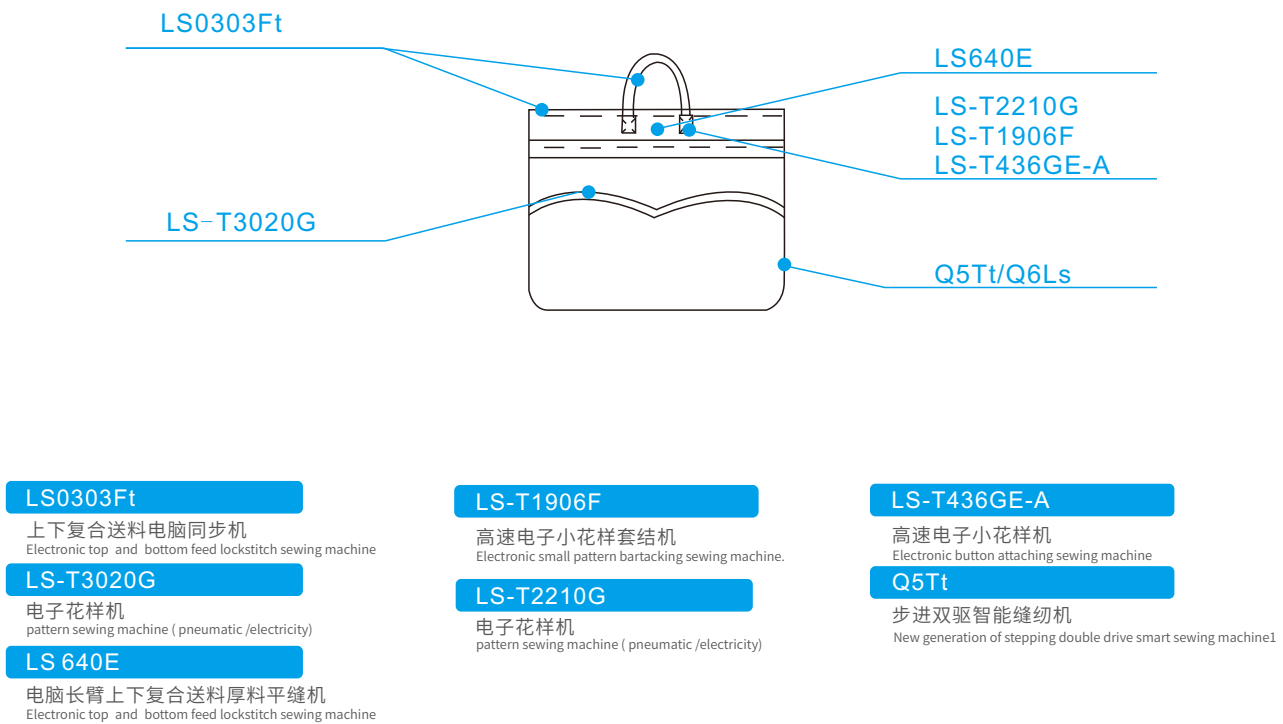
LS-T2210G
电子花样机
pattern sewing machine (pneumatic /electricity)

LS-T430系列
高速电子套结机
Electronic bartacking sewing machine

连衣裙 Dresses



箱包 Bag



图示符号
Diagram Symbols

	平板式 Flat bed		针迹长度 Stitch length		差动主运动量 Differential feed amount		倒回缝 Reverse stitching
	平台式 Flat bed		线迹长度 Stitch length		差动比 Differential ratio		交替幅度 Alternation range
	箱体式 Box type		线迹宽度 Stitch width		薄料 Light-weight material		弯针 Looper
	立柱式 Post bed		下送料 Bottom feed		中厚料 Medium-weight material		模式 Sewing mode
	悬筒式 Cylinder type		差动送料 Differential feed		厚料 Heavy-weight material		布切刀 Cloth blade
	卧式标准旋梭 Horizontal hook (standard)		针送料 Heedle feed		极厚料 Extra heavy-weight material		切边宽度 Width of Edge cutting
	卧式双倍旋梭 Horizontal hook (large)		上下送料 Top and bottom feed		离合式针杆 Split needle bar		切布厚度 Thickness of Cloth cutting
	立式标准旋梭 Vertical hook (standard)		综合送料 Unison feed		针杆行程 Needle stroke		缝距调节方式 Mode of Adjustment in sewing space
	立式双倍旋梭 Vertical hook (large)		滚轮送料 Wheel feed		压脚提升量 Lift of the presser foot		按钮式 Button type adjustment
	摆梭 Shuttle hook		针数 No. of needles		滚轮压脚 Roller presser foot		前后针间距 Needle gauge
	线数 No. of threads		缝纫速度 Sewing speed		加固缝 Straight line bartacking		图形转换 Diagram conversion
	机针 Needle		缝纫速度 (带速度控制器) Sewing speed (with controller)		挡线 Thread wiper		套结长度 Bar-tacking length
	针间距 Needle gauge		主运动量 Main feed amount		切线 Thread trimmer		套结宽度 Bar-tacking width
	刀 Cutter		人工加油 Oil		纽扣直径 Button diameter		净重、毛重 Net / gross weight
	用途 Function		电机 Motor		钉扣形式 Attaching form		外箱尺寸 Carton size
	上差动牙行程 On the differential travel		短线头 Short Remaining Thread		自动计件 Counter setting		



平缝机系列

Lockstitch sewing machine series

Q7T	1
Q7Ls	2
Q6Ls	3
Q5Tt	4
LS5490-4C	5
Q2Pro	6
Q1Pro	6
LS8450Te	7
LS8420DP	8
LS202Ft	9
LS202DP	9
LS640Te	10
LS0303Ft-II	10
LS0313Fe	11
LS3820DP	11
LS5200MX-TD4	12
LS5200DP/QB	12

	包缝机系列 Overlock sewing machine series	
X10Tf	-----	14
X5Se	-----	15
C4	-----	16
X5Sa	-----	17
LS5100D	-----	18
LS989TUT	-----	18
X1S	-----	19
C1S	-----	19

	绷缝机系列 Interlock sewing machine series	
W5e		20
W5		20
P5e		21
P5		21
W1S		22
P1S		22
LS787		23
LS720		23
LS740		24
LS1500		24
LS008		25
LS1508P		26
LS2000C		26



智慧模板机系列

Automatic multi-function template machine series

M10-95ETA	27
M958-DM	28
M9-100ET	29
M5-40BY	30
M5-60DM-LC-XF	31
M6-30TS	32

	特种机系列 Special sewing machine series	
LS-T1900FSS-SKS	-----	33
LS-T1900	-----	34
LS-T1903	-----	35
LS-T1906	-----	35
LS-T430	-----	36
LS-T438	-----	36
LS-T436	-----	37
LS-T438GE-A-SK	-----	37
LS-T1790E	-----	38
LS-T781F	-----	39
LS-T9820	-----	39
LS-T2290	-----	40
LS-T2284	-----	40
LS-591/592	-----	41
LS-1591	-----	41
LS-T1310G/2210G	-----	42
LS-T3020G	-----	43
LS-T928D	-----	43

	通用自动化缝制单元 Automation series	
LS9306		44
LS9026		45
LS9027		46
LS9028		47-48
LS6011		49
LS9063		50
LS8082		51
LS1064A-S		52
LS1064		52
LS4011		53-54
LS-T3520F		55
MOTOR		56

轻松换款 不换机
Seamlessly Switch Styles Without Changing Machines



轻松挑战极厚、极薄、极弹等面料
Easily Handles Ultra-Thick, Ultra-Thin, and Highly Elastic Fabrics

Q7T

高效清洁数字平缝机
Efficient cleaning of digital lockstitch sewing machine



用途:

1.一般薄料, 中厚料缝制。
2.适用于针织品, 衬衫、西服、牛仔等。

Applicable:

1.Sewing for light to medium-weight fabrics.
2.Suitable for knits, shirts, suits, denim.

电子针距, 无声倒缝
Electronic needle pitch, silent reverse sewing

电子剪线, 安静平稳
Electronic thread trimming

电子抬压脚, 安静平顺
Electronic presser foot lift

封闭式油盘
Closed oil pan automatic

	平板式 Flat bed	机针 Needle	针迹长度 Stitch length	压脚提升量 Lift of the presser foot	加固缝 Straight line bartacking	电子夹线 Electronic thread clamp	切线 Thread trimmer	自动抬压脚 Automatic presser foot lifting	短线头 Short Remaining Thread	薄料 Light-weight material	中厚料 Medium-weight material	厚料 Heavy-weight material	卧式标准旋梭 Horizontal hook (standard)	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
Q7T-2M-5N-I	DBX1 11#-18#	5	5/13	★	★	★	★	★	3mm	★	★	-	★	5000	41/48	68.5x27x60
Q7T-2H-5N-I	DPX5 16#-24#	5	6/13	★	★	★	★	★	3mm	-	-	★	★	3500	41/48	68.5x27x60

Q7Ls

双步进快单王 大空间智慧缝纫机
Dual-Stepper THE-MAX Large operating space intelligent sewing machine



用途:

1.一般薄料, 中厚料缝制。
2.适用于针织品, 衬衫、西服、牛仔等。

Applicable:

1.Sewing for light to medium-weight fabrics.
2.Suitable for knits, shirts, suits, denim.



步进双刀智剪, 剪线静音, 稳定
Stepper double-knife intelligent cutting, quiet and stable thread trimming

超短线头3mm
Ultra Short Thread Remaining Length of 3mm

无感轻松膝靠
Sensless Easy Knee Support

封闭式油盘
Closed oil pan automatic

无鸟巢技术(选配)
Nest-free technology (optional)

头部无油设计(选配)
Head oil-free design (optional)

 平板式 Flat bed	 机针 Needle	 线数 No. of threads	 针迹长度 Stitch length	 压脚提升量 Lift of the presser foot	 缝纫速度 Sewing speed	 薄料 Light-weight material	 中厚料 Medium-weight material	 厚料 Heavy-weight material	 外箱尺寸 Carton size	净重/毛重 Net / gross weight
Q7Ls-M	DBX1111#-18#	2	5	6-13	5000	适用	适用	适用	73x31x61	41/50
Q7Ls-H	DPX516#-21#	2	5	6-13	4000	/	适用	适用极厚	73x31x61	41/50

Q6Ls

快单王 THE-MAX

大空间数字平缝机
Large-Space Digital Flat Sewing Machine

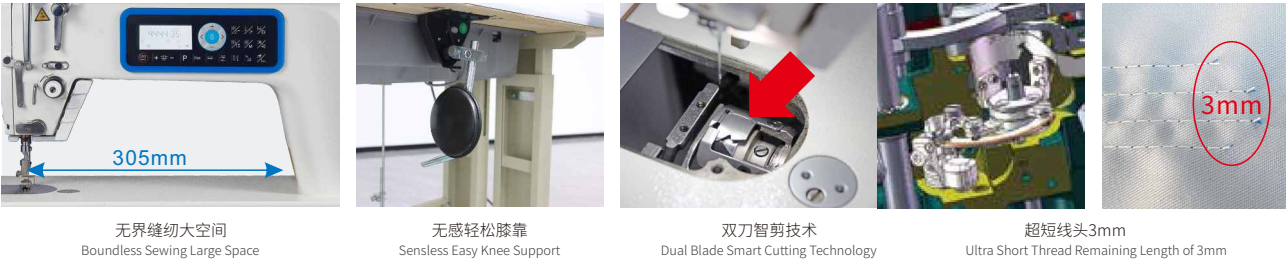


用途:

1.一般薄料, 中厚料缝制。
2.适用于针织品, 衬衫、西服、牛仔等。

Applicable:

1.Sewing for light to medium-weight fabrics.
2.Suitable for knits, shirts, suits, denim.



平板式 Flat bed	机针 Needle	线数 No. of threads	针迹长度 Stitch length	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	薄料 Light-weight material	中厚料 Medium-weight material	厚料 Heavy-weight material	外箱尺寸 Carton size	净重/毛重 Net / gross weight
Q6Ls-M	DBX111#-18#	2	5	6-13	5000	适用	适用	适用	73x31x61	41/50
Q6Ls-H	DPX516#-21#	2	5	6-13	4000	/	适用	适用极厚	73x31x61	41/50

Q5Tt

全新一代 步进双驱智慧缝纫机

New generation of stepping double drive smart sewing machine



用途:

1.一般薄料, 中厚料缝制。
2.适用于针织品, 衬衫、西服、牛仔等。

Applicable:

1.Sewing for light to medium-weight fabrics.
2.Suitable for knits, shirts, suits, denim.



平板式 Flat bed	机针 Needle	针迹长度 Stitch length	压脚提升量 Lift of the presser foot	自动加固缝 Straight line bartacking	电子夹线 Electronic thread clamp	自动切线 Thread trimmer	自动抬压脚 Automatic presser foot lifting	薄料 Light-weight material	中厚料 Medium-weight material	厚料 Heavy-weight material	卧式标准旋梭 Horizontal hook (standard)	缝纫速度 Sewing speed	自动计件 Counter setting	净重/毛重 Net / gross weight	外箱尺寸 Carton size
Q5Tt-M-4C-I	DBX111#-18#	5	5/13	★	★	★	★	★	★	—	★	5000	★	65x29x55	40/47
Q5Tt-H-4C-I	DPX516#-24#	5	6/13	★	★	★	★	—	★	★	★	3500	★	65x29x55	40/47

LS5490-4C

上差动智慧平缝机（四自动）
Upper Differential Intelligent Flat Sewing Machine (Four-Automatic)



用途：
一般薄料、中厚料缝制

产品亮点：

- 1、具有同步送料和下差动送布功能，更好应对各种组合面料的缝制；
- 2、通过顺滑折上送布轨迹实现优美，稳定的缝制品质；
- 3、本机可以实现上褶下平、上平下褶、上下打褶功能：



采用伺服电机驱动上差动压脚。
Servo motor-driven upper differential presser foot



数控数字调节，分时分段打，一次可分9段。
Electronically controlled digital adjustment with time-segmented pleating capability (programmable up to 9 segments)



采用双牙架下差动结构。
Dual rack lower differential mechanism



打皱压脚
Dedicated pleating presser foot

平板式 Flat bed	机针 Needle	针迹长度 Stitch length	压脚提升量 Lift of the presser foot	自动加固缝 Straight line bartacking	电子夹线 Electronic thread clamp	自动切线 Thread trimmer	自动抬压脚 Automatic presser foot lifting	薄料 Light-weight material	中厚料 Medium-weight material	厚料 Heavy-weight material	卧式标准旋梭 Horizontal hook (standard)	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS5490-4C	DBX1 11#-18#	5	5/13	★	★	★	★	★	★	—	★	4000	39.2/45.5	66.5X26X51

Application:
Suitable for sewing general thin to medium-thick materials

- Product Highlights:
- 1. Equipped with synchronous feeding and lower differential feeding functions, ensuring superior performance on various composite fabrics
 - 2. Achieves elegant and stable sewing quality through smooth fold-up feeding motion path
 - 3. Supports three stitching modes: upper pleating with lower flat stitching, upper flat stitching with lower pleating, and dual pleating

Q2Pro

单剪线直驱平缝机
Direct drive lockstitch sewing machine



- 用途：
- 1.一般薄料，中厚料缝制。
 - 2.适用于针织品，衬衫、西服、牛仔等。

Applicable:
1.Sewing for light to medium-weight fabrics.
2.Suitable for knits, shirts, suits, denim.

平板式 Flat bed	机针 Needle	针迹长度 Stitch length	压脚提升量 Lift of the presser foot	下送料 Bottom feed	薄料 Light-weight material	中厚料 Medium-weight material	厚料 Heavy-weight material	卧式标准旋梭 Horizontal hook (standard)	切线 Thread trimmer	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
Q2Pro-M	DBX1 11#-18#	5	5/13	★	★	★	—	★	★	5000	34.6/41.7	65x26x55
Q2Pro-ML	DBX1 11#-18#	7	5/13	★	★	★	—	★	★	3500	34.6/41.7	65x26x55
Q2Pro-H	DPX5 16#-24#	5	6/13	★	—	—	★	★	★	3500	34.6/41.7	65x26x55
Q2Pro-HL	DPX5 16#-24#	7	6/13	★	—	—	★	★	★	3500	34.6/41.7	65x26x55



圆刀剪线
Round knife



一键补针，清晰照明
One-key needle compensation, clear lighting



液晶显示，一目了然
LCD display, easy to understand at a glance



宽幅电压，始终稳定在(90-280V)
波动电压范围内保持稳定运行。
Wide voltage range, always stable (maintains stable operation within the fluctuating voltage range of 90-280V)

Q1Pro

直驱平缝机
Direct drive lockstitch sewing machine



- 用途：
- 1.一般薄料，中厚料缝制。
 - 2.适用于针织品，衬衫、西服、牛仔等。

Applicable:
1.Sewing for light to medium-weight fabrics.
2.Suitable for knits, shirts, suits, denim.

平板式 Flat bed	机针 Needle	针迹长度 Stitch length	压脚提升量 Lift of the presser foot	下送料 Bottom feed	薄料 Light-weight material	中厚料 Medium-weight material	厚料 Heavy-weight material	卧式标准旋梭 Horizontal hook (standard)	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
Q1Pro-M	DBX1 11#-18#	5	5/13	★	★	★	—	★	5000	33/40	65x24.5x54
Q1Pro-ML	DBX1 11#-18#	7	5/13	★	★	★	—	★	3500	33/40	65x24.5x54
Q1Pro-H	DPX5 16#-24#	5	6/13	★	—	—	★	★	3500	33/40	65x24.5x54
Q1Pro-HL	DPX5 16#-24#	7	6/13	★	—	—	★	★	3500	33/40	65x24.5x54



智控一体，精准操作
Integrated intelligent control, precise operation



一键补针，清晰照明
One-key needle compensation, clear lighting



液晶显示，一目了然
LCD display, easy to understand at a glance



宽幅电压，始终稳定在(90-280V)
波动电压范围内保持稳定运行。
Wide voltage range, always stable (maintains stable operation within the fluctuating voltage range of 90-280V)

LS8450Te

双针步进微油电脑平缝机

Double-needle stepper micro-oil computerized lockstitch machine;



用途：

- 1.一般薄料、中厚料缝制、厚料；
- 2.适用于针织品，衬衫、西服、休闲服、牛仔等。

Applicable:

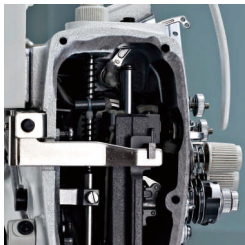
- 1.Common light and Medium-heavy material.
- 2.Suitable for knits, shirts, suits, casualwear & denim.



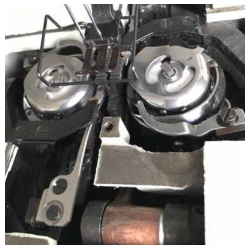
电子针距针距更准0.1mm级的 左右针
电子切换精密针距带来更高缝制品质
Electronic needle distance needle
distance more accurate 0.1mm
precision stitch length, bring higher
sewing quality



四自动抬压脚装置
Automatic foot lift device



头部微油
The head of micro oil



直刀
Straight knife



左右针电子切换
Electronic switching between left
and right needles

平板式 Flat bed	机针 Needle	针迹长度 Stitch length	压脚提升量 Lift of the presser foot	加固缝 Straight line bartacking	挡线 Thread trimmer	切线 Needle stroke	针杆行程 Needle stroke	针送料 Needle feed	针间距 Needle gauge	离合式针杆 Split needle bar	薄料 Light-weight material	中厚料 Medium- weight material	厚料 Heavy-weight material	立式标准旋梭 Vertical hook (standard)	立式双倍旋梭 Vertical hook (large)	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS8720Te-D3	DPX5 14-22#	7	7/13	★	★	★	33.4	★	6.4	—	★	★	★	—	★	3000	49.7/60.4	72x31.5x66.5
LS8750Te-D3	DPX5 14-22#	7	7/13	★	★	★	33.4	★	6.4	★	—	★	★	—	★	3000	49.7/60.4	72x31.5x66.5
LS8420Te-D3-3	DPX5 14-22#	4	7/13	★	★	★	33.4	★	6.4	—	—	★	★	★	—	3000	47.9/58.5	72x31.5x66.5
LS8420Te-D3-5	DPX5 14-22#	5	7/13	★	★	★	33.4	★	6.4	—	—	★	★	★	—	3000	47.9/58.5	72x31.5x66.5
LS8450Te-D3-3	DPX5 14-22#	4	7/13	★	★	★	33.4	★	6.4	★	—	★	★	★	—	3000	49.7/60.4	72x31.5x66.5
LS8450Te-D3-5	DPX5 14-22#	5	7/13	★	★	★	33.4	★	6.4	★	—	★	★	★	—	3000	49.7/60.4	72x31.5x66.5

LS8420DP

简易一体双针平缝机

Direct-drive double-need le sewing machine



用途：

- 1.一般薄料、中厚料缝制、厚料；
- 2.适用于针织品，衬衫、西服、休闲服、牛仔等。

Applicable:

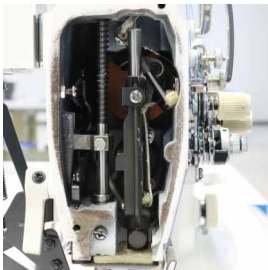
- 1.Common light and Medium-heavy material.
- 2.Suitable for knits, shirts, suits, casualwear & denim.



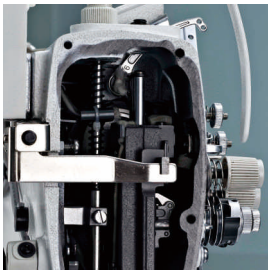
三档调节LED光源及补针
Three-stage adjustable LED light
source and needle compensate



自产电控智能USB端口
Self-produced electric control,
and Intelligent USB Port



8420DP头部微油
8420DP The head of micro oil



8450DP头部微油
8450DP The head of micro oil

平板式 Flat bed	机针 Needle	针迹长度 Stitch length	压脚提升量 Lift of the presser foot	加固缝 Straight line bartacking	针杆行程 Needle stroke	针送料 Needle feed	针间距 Needle gauge	离合式针杆 Split needle bar	薄料 Light-weight material	中厚料 Medium- weight material	厚料 Heavy-weight material	立式标准旋梭 Vertical hook (standard)	立式双倍旋梭 Vertical hook (large)	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS8420DP-5	DPX5 14-22#	5	7/13	★	33.4	★	6.4	—	★	★	★	★	—	3000	45.5/56.2	72*31.5*66.5
LS8420DP-3	DPX5 14-22#	4	7/13	★	33.4	★	6.4	—	★	★	★	★	—	3000	45.5/56.2	72*31.5*66.5
LS8450DP-3	DPX5 14-22#	4	7/13	★	33.4	★	6.4	★	—	★	★	★	—	3000	45.5/56.2	72*31.5*66.5
LS8450DP-5	DPX5 14-22#	5	7/13	★	33.4	★	6.4	★	—	★	★	★	—	3000	45.5/56.2	72*31.5*66.5
LS8720DP	DPX5 14-22#	7	7/13	★	33.4	★	6.4	—	—	★	★	—	★	3000	45.5/56.2	72*31.5*66.5
LS8750DP	DPX5 14-22#	7	7/13	★	33.4	★	6.4	★	—	★	★	—	★	3000	45.5/56.2	72*31.5*66.5

LS202Ft

电脑大旋梭厚料平缝机
Electronic lockstitch sewing machine with big hook for heavy material





配备电子夹线器
Electronic thread tension



大旋梭
Big hook



大手轮
Big hand wheel



圆刀剪线
Round thread trimmer

用途：
适用于中厚料，牛仔，皮革

Applicable:
middle and heavy material jeans leather

平板式 Flat bed	机针 Needle	针杆行程 Needle stroke	针迹长度 Stitch length	压脚提升量 Lift of the presser foot	下送料 Bottom feed	厚料 Heavy-weight material	加固缝 Straight line bartacking	挡线 Thread wiper	切线 Thread trimmer	卧式双倍旋梭 Horizontal hook (large)	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS202Ft-TD4	DPX5 100-160	37	8	6/16	★	★	★	★	★	★	2200	35/41	74*26*49.5

LS202DP

直驱大旋梭厚料平缝机
Direct drive lockstitch sewing machine with big hook for heavy material





简易一体电控
simple integrative control box



配备照明功能
with light function



配备绕线器
with winder

用途：
1.一般车缝；
2.用于牛仔裤、篷帐、座垫及皮制品等。

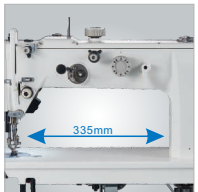
Applicable:
1. General sewing
2. For jeans, tents, cushions, and leather goods

平板式 Flat bed	机针 Needle	针杆行程 Needle stroke	针迹长度 Stitch length	压脚提升量 Lift of the presser foot	下送料 Bottom feed	厚料 Heavy-weight material	卧式双倍旋梭 Horizontal hook (large)	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS202	DPX5 100-160	37	8	6/16	★	★	★	2500	28/35	64.5*25*56
LS202DP	DPX5 100-160	37	8	6/16	★	★	★	2500	28/35	64.5*25*56
LS202DPCX	DPX5 100-160	37	12	6/16	★	★	★	2500	32/38	74*26*49.5
LS202CX	DPX5 100-160	37	12	6/16	★	★	★	2500	32/38	74*26*49.5

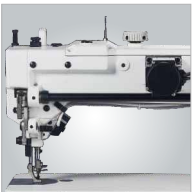
LS640Te

上下复合送料厚料电脑平缝机
Electronic top and bottom feed lockstitch sewing machine





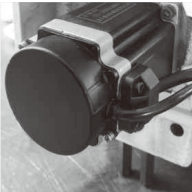
大缝制空间
Super huge sewing space



步进电机抬压脚，抬放更轻
Stepper motor for lifting and pressing foot, lighter lifting and lowering



压脚交替量可调
Adjustable presser foot lifter



步进电机控制针距，
The stepping motor controls

用途：
适用于中厚料，皮革，凉席，拖鞋

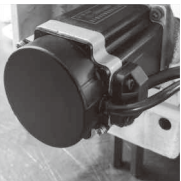
Applicable:
middle and heavy material leather mat shipper

平板式 Flat bed	机针 Needle	针杆行程 Needle stroke	针迹长度 Stitch length	压脚提升量 Lift of the presser foot	下送料 Bottom feed	厚料 Heavy-weight material	加固缝 Straight line bartacking	挡线 Thread wiper	切线 Thread trimmer	卧式双倍旋梭 Horizontal hook (large)	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS640Te-D3	DPX17 110-180	38	9	6/15	★	★	★	★	★	★	2200	45.5/56.3	80*30*63
LS640Te-D4	DPX17 110-180	38	9	6/15	★	★	★	★	★	★	2200	45.5/56.3	80*30*63

LS0303Ft-II

上下复合送料步进厚料电脑平缝机
Electronic top and bottom feed lockstitch sewing machine





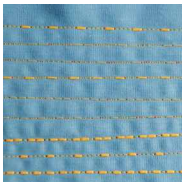
步进电机控制针距，
The stepping motor controls



电子针距,无声倒缝
Electronic needle pitch, silent reverse sewing



语音导航,一键直达
Voice navigation, one touch direct



九种花样缝制
Nine patterns Make sewing more innovative



圆刀剪线
Round thread trimmer

用途：
适用于中厚料，皮革，凉席，拖鞋

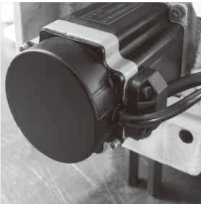
Applicable:
middle and heavy material leather mat shipper

平板式 Flat bed	机针 Needle	针杆行程 Needle stroke	针迹长度 Stitch length	压脚提升量 Lift of the presser foot	下送料 Bottom feed	厚料 Heavy-weight material	加固缝 Straight line bartacking	挡线 Thread wiper	切线 Thread trimmer	卧式双倍旋梭 Horizontal hook (large)	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS0303Fe-II-TD3	DPX17 110-180	37	8	8/16	★	★	★	★	★	★	2200	39/45.5	71*28*60.5
LS0303Ft-II-TD4	DPX17 110-180	37	8	8/16	★	★	★	★	★	★	2200	39/45.5	71*28*60.5

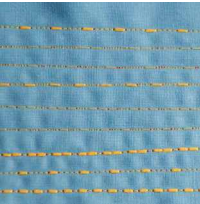
LS0313Fe

上下复合送料步进厚料电脑平缝机
Electronic top and bottom feed lockstitch sewing machine





步进电机控制针距，
The stepping motor controls



九种花样缝制
Nine patterns Make sewing more innovative



无界缝制大空间
Boundless Sewing Large Space

用途：

适用于座垫、箱包、转椅、拖鞋、家纺、帽子等缝制品的缝制，适合缝制：皮革、帆布、牛仔布、无纺布等材料

Applicable:

Stepper Motor Lift Presser Foot, Simple Structure, Easy to Adjust, Quick Adjustment for Different Fabrics, Wide Applicability.

平板式 Flat bed	机针 Needle	针杆行程 Needle stroke	针迹长度 Stitch length	压脚提升量 Lift of the presser foot	下送料 Bottom feed	厚料 Heavy-weight material	加固缝 Straight line bartacking	挡线 Thread wiper	切线 Thread trimmer	卧式双倍旋梭 Horizontal hook (large)	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS0313Fe-TD3	DPX17 100-160	37	8	6/16	★	★	★	★	★	★	2200	43/53	74x26x49.5

LS3820DP

链式平缝机
Direct drive chain stitch sewing machine

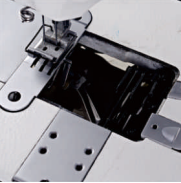




联动部位
Linkage part



低速油泵
Low speed & oil supply



弯针机构
Curved needle construction



面板（拖轮面板）
Panel (puller panel)

用途：

1.一般车缝；

2.用于牛仔侧缝，床上用品及薄形包袋，装饰缝及衬衫，袖子，西裤缝合等。

Applicable:

1.General sewing.

2. For denim side seams, bedding, thin bags, decorative stitching, shirts, sleeves & trousers.

平板式 Flat bed	机针 Needle	针迹长度 Stitch length	压脚提升量 Lift of the presser foot	下送料 Bottom feed	线数 No. of threads	薄料 Light-weight material	中厚料 Medium-weight material	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS3810DP	TVX7 16#-21#	1.4-4	5/10	★	4	★	★	4000	38.7/48.4	66.5×31×56.5
LS3820DP	TVX7 16#-21#	1.4-4	5/10	★	4	★	★	4000	38.7/48.4	66.5×31×56.5
LS3830DP-PL	UY128 16#-21#	1.4-4	5/10	★	6	★	★	4000	40/50	66.5×31×56.5
LS4810DP	TVX7 16#-21#	1.4-4	5/10	★	2	★	★	4000	38.7/48.4	66.5×31×56.5
LS3830DP	UY128 16#-21#	1.4-4	5/10	★	6	★	★	4000	38.7/48.4	66.5×31×56.5
LS3820DP-PL	TVX7 16#-21#	1.4-4	5/10	★	4	★	★	4000	40/50	66.5×31×56.5

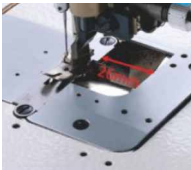
LS5200MX-TD4

直驱侧切刀步进平缝机
Direct Drive Lockstitch Sewing Machine with side cutter for hemming





不挑面料 厚薄通吃 120+层A4纸、16层牛仔布、网纱布、丝袜、铜板均可轻松拿捏！
Do not pick fabric thickness 120+ layers of A4 paper, 16 layers of denim, gauze, stockings, copper can be easily handled!



26mm大范围落料空间
26mm Large Range Fabric Feeding Space



电子针距 针距更准 0.1mm级的精密针距，带来更高缝制品质
Electronic needle distance needle distance is more accurate 0.1mm precision stitch length, bring higher sewing quality

用途：

1.一般薄料、中厚料缝制；

2.适用于针织品，衬衫、西服、休闲服、牛仔等。

Applicable:

1.Sewing for light to medium-weight fabrics.

2.Suitable for knits, shirts, suits, casualwear & denim.

平板式 Flat bed	机针 Needle	针迹长度 Stitch length	压脚提升量 Lift of the presser foot	下送料 Bottom feed	线数 No. of threads	切达宽度 Width of Edge cutting	中厚料 Medium-weight material	切布厚度 Thickness of Cloth cutting	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS5200MX-TD4	DBX1 11#-18#	5	5/13	★	1	4.8	★	4.0	5000	34/42.5	45x25x46

LS5200DP-QB

直驱侧切刀步进平缝机
Direct Drive Lockstitch Sewing Machine with side cutter for hemming





不挑面料 厚薄通吃 120+层A4纸、16层牛仔布、网纱布、丝袜、铜板均可轻松拿捏！
Do not pick fabric thickness 120+ layers of A4 paper, 16 layers of denim, gauze, stockings, copper can be easily handled!



26mm大范围落料空间
26mm Large Range Fabric Feeding Space



电子针距 针距更准 0.1mm级的精密针距，带来更高缝制品质
Electronic needle distance needle distance is more accurate 0.1mm precision stitch length, bring higher sewing quality

用途：

1.一般薄料、中厚料缝制；

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平板式 Flat bed	机针 Needle	针迹长度 Stitch length	压脚提升量 Lift of the presser foot	下送料 Bottom feed	线数 No. of threads	切达宽度 Width of Edge cutting	中厚料 Medium-weight material	切布厚度 Thickness of Cloth cutting	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS5200DP-QB	DBX1 11#-18#	5	5/13	★	1	4.8	★	4.0	5000	34/42.5	45x25x46

轻松过坎 不伤布

Smoothly Over Seams Without Fabric Damage



世界上连续过坎数量最多的工业包缝机
The World's Highest Seam-Crossing Industrial Overlock Machine

X10Tf 过坎王 2 自适应数字包缝机

ALL-TERRAIN 2 Adaptive Digital Overlock Machine

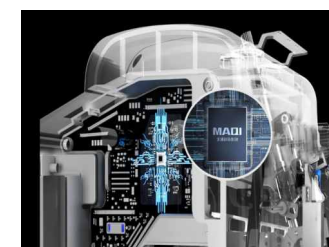


用途:

适用于各种薄料、中厚料织物的包边或包缝作业

Applicable:

This machine is the ideal equipment that applicable to overedging and overlocking operation of all kinds of thin



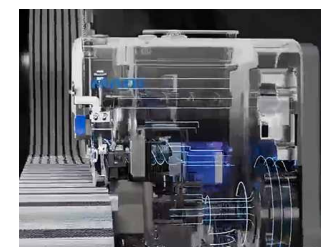
雷霆过坎引擎系统
Thunder Engine Over Seam System

加速快, 0-7000转只需94ms, 厚坎不跳针、不断线、不停机。
Acceleration Time From 0 To 7000 Rpm In 94ms, Skipping Stitches, Breaking Threads.



无损下送料技术
Non-Damaging Feed Technology

顺滑放料, 轻松过坎, 出活快
Non-damaging Feed Technology



途灵自适应技术
Adaptive Fabric Technology

通过自动运算模块, 实现轻松过坎。
Automatic Calculation Module Overpass Adjustment Increase Tooth Height Enhance Fabric Feeding Force And Motor Torque.

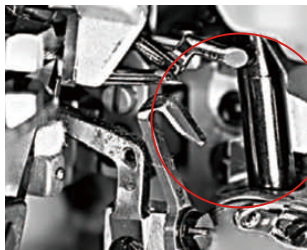
箱体式 Box type	针数 No. of needles	线数 No. of threads	机针 Needle	针间距 Needle gauge	线迹宽度 Stitch width	线迹长度 Stitch length	差动比 Differential ratio	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
X10Tf-3-02/233-I	1	3	DCX27 11#	-	4	3.8	0.7-2	8.5	7000	32/40	55x37.5x50
X10Tf-4-M03/333-I	2	4	DCX27 11#	2	4	3.8	0.7-2	8.5/10	7000	32/40	55x37.5x50
X10Tf-5-03/233-I	2	5	DCX27 14#	3	4	3.8	0.7-2	8.5	7000	32/40	55x37.5x50

X5Se 高效耐用厚薄可调步进包缝机
Efficient and durable adjustable thickness stepping overlock sewing machine



用途：
适用于各种薄料、中厚料织物的包边或包缝作业

Applicable:
This machine is the ideal equipment that applicable to overedging and overlocking operation of all kinds of thin



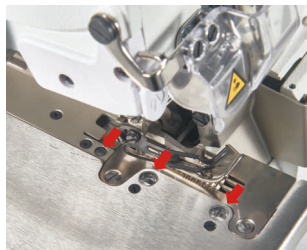
黑金刚滑杆
Black stainless steel



多种模式切换
Multiple mode switching



步进驱动，剪线，抬压脚
声音轻
Stepper adjustment of stitch length, presser foot lifting, thread trimming, sound light



三光眼，防切布
Infrared light, prevent from cutting cloth

箱体式 Box type	针数 No. of needles	线数 No. of threads	机针 Needle	针间距 Needle gauge	线迹宽度 Stitch width	线迹长度 Stitch length	差动比 Differential ratio	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
X5Se-3-02/233-I	1	3	DCX27 11#	-	4	3.8	0.7-2	5	7000	31/38	55*35*56.5
X5Se-4-M03/333-I	2	4	DCX27 11#	2	4	3.8	0.7-2	5.5	7000	31/38	55*35*56.5
X5Se-5-03/233-I	2	5	DCX27 14#	3	4	3.8	0.7-2	5	7000	31.5/39	55*35*56.5

C4 自动剪线包缝机
Automatic thread trimming overlock sewing machine

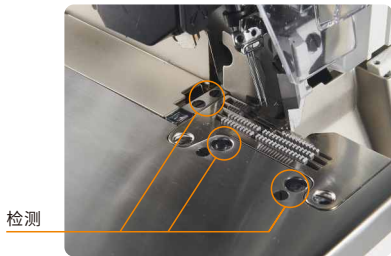
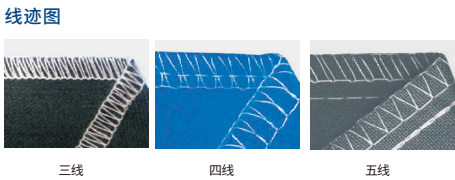


该型号最高缝制速度达到7,000sti/min.
The maximum sewing speed of this model reaches 7,000rpm/min.

产品介绍
●C4 自动剪线包缝机，以智能防护防浪费、高效驱动提产能、人性化设计降成本三重优势，“零浪费、高产出、低投入”。

Product Introduction
●C4 is a unique industrial-style automatic thread trimmer overlock sewing machine. While designing, it also establishes the modeling foundation for the future development of MAQI products, which is conducive to enhancing MAQI's brand value and expanding the company's market scope.

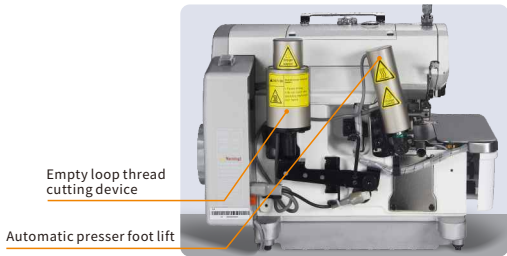
- 适用服装品类：衬衫、西裤、牛仔裤、内衣、内裤等服装
- Applicable clothing categories: shirts, trousers, jeans, underwear, panties, etc.



光眼检测自动切空环装置
Optical eye detection automatic cutting ring device



LED手边照明灯
LED Hand Lighting



空环切线装置
(电磁铁式样)
自动抬压脚
(电磁铁式样)
Empty loop thread cutting device (electromagnet style)
Automatic presser foot lift (electromagnet style)

箱体式 Box type	针数 No. of needles	线数 No. of threads	机针 Needle	线迹宽度 Stitch width	针间距 Needle gauge	差动比 Differential ratio	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
C4-3-02/233	1	3	-	4	3.8	0.7-2	5	7000	31/38	550×350×565
C4-4-M03/333	2	4	2	4	3.8	0.7-2	5.5	7000	31/38	550×350×565
C4-5-03/223	2	5	3	4	3.8	0.7-2	5	7000	31.5/39	550×350×565
C4-5-03/333	2	5	5	5	3.8	0.7-2	5	7000	31.5/39	550×350×565
C4-5-04/425	2	6	5	6	3.8	0.7-2	5	7000	31.5/39	550×350×565

X5Sa

侧吸式短线头系列
Side suction short thread series

高效耐用厚薄可调包缝机

Efficient and durable adjustable thickness stepping
overlock sewing machine

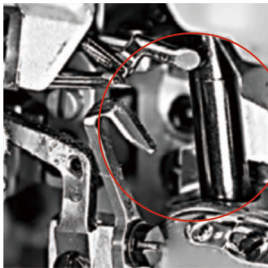


用途:
适用于各种薄料、中厚料织物的包边或包缝作业

Applicable:
This machine is the ideal equipment that applicable to overedging and overlocking operation of all kinds of thin



多种模式切换
Multiple mode switching



黑金刚滑杆
Black stainless steel



侧吸刀组
Side suction
scissors assembly



USB 智能端口
USB intelligent outlet

箱体式 Box type	针数 No. of needles	线数 No. of threads	机针 Needle	针间距 Needle gauge	线迹宽度 Stitch width	线迹长度 Stitch length	差动比 Differential ratio	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
X5Sa-3-02/233-I	1	3	DCX27 11#	-	4	3.8	0.7-2	5	7000	31/40	55*35*56.5
X5Sa-4-M03/333-I	2	4	DCX27 11#	2	4	3.8	0.7-2	5.5	7000	31/40	55*35*56.5
X5Sa-5-03/233-I	2	5	DCX27 14#	3	4	3.8	0.7-2	5	7000	31/40	55*35*56.5

LS5100D

小方头包缝机
Small cylinder-bed overlock sewing machine



设计特点:
落针处的右侧设计出10mm的空间, 可安装各种装置。
Design Feature:
A 10mm space is designed on the right side of the needle drop point to accommodate various attachments.

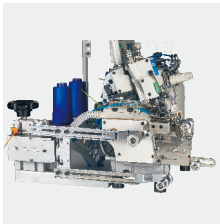
应用:
适用于缝制T恤衫和针织开衫的领口、袖口和腰部。
Applicable:
Suitable for sewing collars, cuffs, and waistbands of T-shirts and knitted cardigans.



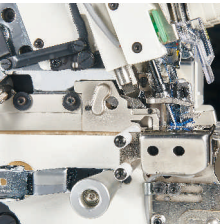
上下差动牙
top differential feed dog.



周长148mm小缝台设计
Small sewing table design with a
circumference of 148mm



送料装置(选配)
feeding device (optional)



侧吸剪线刀机构(选配)
side suction thread trimmer
mechanism (optional)

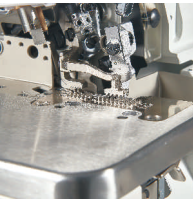
箱体式 Box type	针数 No. of needles	线数 No. of threads	机针 Needle	针间距 Needle gauge	线迹宽度 Stitch width	线迹长度 Stitch length	差动比 Differential ratio	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS5100D-3-02/233	1	3	DCX27 11#	-	4	3.8	0.8-1.8	5	6000	33/40.5	52.5x35x53
LS5100D-4-03/333	2	4	DCX27 11#	2	4	3.8	0.8-1.8	5	6000	33/40.5	52.5x35x53

LS989TUT

超高速上下差动全自动剪线包缝机
Super high speed top and bottom differential overlock sewing
machine with auto trimmer



三光眼
Infrared light,



上下差动牙
top differential feed dog.



一体电控
integrative control box



电磁铁剪线抬压脚
Electromagnet thread lifting and
presser foot lifting

箱体式 Box type	针数 No. of needles	线数 No. of threads	机针 Needle	针间距 Needle gauge	线迹宽度 Stitch width	线迹长度 Stitch length	差动比 Differential ratio	上差牙前后行程 Upper differential tooth front and rear travel	上差牙上下行程 Upper differential tooth up and down travel	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS989TUT-3-03/233	1	3	DCX27 11#	-	4	3.8	0.7-2	1-6	3.5	5	6500	32.6/42.7	55X36X56.5
LS989TUT-4-M03/333	2	4	DCX27 11#	2	4	3.8	0.7-2	1-6	4.5	5.5	6500	32.6/42.7	55X36X56.5
LS989TUT-4-03H/333	2	4	DCX27 11#	2	4	6	1.1-3.8	1-8	6	7	5500	32.6/42.7	55X36X56.5
LS989TUT-5-03/233	2	5	DCX27 14#	5	5	3.8	0.7-2	1-6	4.5	5	6500	32.6/42.7	55X36X56.5
LS989TUT-5-03/333	2	5	DCX27 14#	5	5	3.8	0.7-2	1-6	3.5	5	6500	32.6/42.7	55X36X56.5
LS989TUT-5-A05/535	2	5	DCX27 18#	5	5/6	5	1.1-3.8	1-8	6.5	7	5500	32.6/42.7	55X36X56.5

X1S 超高速直驱包缝机

Super High Speed Direct Drive Overlock Sewing Machine





能吃厚缝纫范围广，从网纱布到薄毛毯均能适用。
Applicable from net gauze to light blanket, for lots of materials.



自主知识产权电控,保修期限长
Self-produced electronic control
Warranty is longer than the competitor.

箱体式 Box type	针数 No. of needles	线数 No. of threads	机针 Needle	针间距 Needle gauge	线迹宽度 Stitch width	线迹长度 Stitch length	差动比 Differential ratio	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
X1S-3-02/233	1	3	DCX27 11#	2	4	3.8	0.7-2	5	7000	29.5/36.5	53.5x35x54.5
X1S-4-54/433	2	4	DCX27 11#	2	4	3.8	0.7-2	5.5	7000	29.5/36.5	53.5x35x54.5
X1S-5-03/233	2	5	DCX27 14#	3	4	3.8	0.7-2	5	7000	30/36	53.5x35x54.5
X1S-5-03/333	2	5	DCX27 14#	5	5	3.8	0.7-2	5.5	7000	30/36	53.5x35x54.5
X1S-5-04/435	2	5	DCX27 21#	5	6	5	0.8-1.5	7	6500	30/36	53.5x35x54.5
X1S-6-03/333	3	6	DCX27 11#	3x2 5x2	4	3.8	0.7-2	5	7000	30/36	53.5x35x54.5

C1S 超高速直驱包缝机

Super High Speed Direct Drive Overlock Sewing Machine





外置针距按钮
External stitch length button



一体式直轴设置
Embedded display

箱体式 Box type	针数 No. of needles	线数 No. of threads	机针 Needle	针间距 Needle gauge	线迹宽度 Stitch width	线迹长度 Stitch length	差动比 Differential ratio	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
C1S-3-04	1	3	DCX27 11#	-	4	4.5	0.7-2	5.5	6000	28.3/35.6	47x36x53
C1S-4-24	2	4	DCX27 11#	2	4	4.5	0.7-2	5.5	6000	28.3/35.6	47x36x53
C1S-4-24H	2	4	DCX27 11#	2	4	4.5	0.7-2	5.5	5500	28.3/35.6	47x36x53
C1S-5-35	2	5	DCX27 14#	3	5	4.5	0.7-2	5.5	6000	28.8/36	47x36x53
C1S-5-55	2	5	DCX27 14#	5	5	4.5	0.7-2	5.5	6000	28.8/36	47x36x53
C1S-5-56	2	5	DCX27 18#	5	6	4.5	0.7-2	5.5	5500	28.8/36	47x36x53

W5e 平台式步进电脑绷缝机

Flat bed computerized interlock sewing machine





步进剪线、抬压脚机构
Stepping thread trimming and presser foot lifting mechanism:



USB智能端口
USB intelligent outlet Supply



一键导航, 便捷操作
One key navigation, easily operate



打线凸轮外置
External cable & cam

步进剪线、抬压脚机构:
Stepping thread trimming and presser foot lifting mechanism:
1. 剪线稳定, 响应速度快, 声音轻
2. 抬压脚稳定, 杜绝电磁铁无力问题
1. Stable thread trimming, fast response and light sound
2. The presser foot lift is stable and eliminates the problem of electromagnet weakness.

平台式 Flat bed	针数 No. of needles	线数 No. of threads	机针 Needle	针间距 Needle gauge	线迹宽度 Stitch width	差动比 Differential ratio	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size	用途 Function
W5e-01CB/EST-II	3	5	11-14#	5. 6/6. 4	4.4	0.65-1.3	5	5000	50.8/59.3	68x46x58	上下剪
W5e-01CB/EWT-II	3	5	11-14#	5. 6/6. 4	4.4	0.65-1.3	5	5000	50.8/59.3	68x46x58	右拨线

W5 平台式电脑绷缝机

Flat bed computerized interlock sewing machine





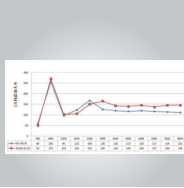
一键导航, 便捷操作
One key navigation, easily operate



打线凸轮外置
External cable & cam



USB智能端口
USB intelligent outlet Supply



W5、31016振动对比
W5, 31016 vibration comparison

用途:
适用于针织面料, 运动服、休闲服等。

Application:
applicable to knitwear, sports wear, casual wear, etc.

平台式 Flat bed	针数 No. of needles	线数 No. of threads	机针 Needle	针间距 Needle gauge	线迹宽度 Stitch width	差动比 Differential ratio	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size	用途 Function
W5-01CB/EST-II	3	5	11-14#	5. 6/6. 4	4.4	0.65-1.3	5	5000	54/62.5	63x40x65	上下剪
W5-01CB/EWT-II	3	5	11-14#	5. 6/6. 4	4.4	0.65-1.3	5	5000	54/62.5	63x40x65	右拨线

P5e 小方头式步进电脑绷缝机
Cylinder-bed computerized interlock sewing machine



步进剪线、抬压脚机构:

- 1. 剪线稳定, 响应速度快, 声音轻
- 2. 抬压脚稳定, 杜绝电磁铁无力问题

Stepping thread trimming and presser foot lifting mechanism:
1. Stable thread trimming, fast response and light sound
2. The presser foot lift is stable and eliminates the problem of electromagnet weakness.



步进剪线、抬压脚机构
Stepping thread trimming and presser foot lifting mechanism:



打线凸轮外置
External cable & cam



USB智能端口
USB intelligent outlet Supply



一键导航, 便捷操作
One key navigation, easily operate

平台式 Flat bed	针数 No. of needles	线数 No. of threads	机针 Needle	针间距 Needle gauge	线迹宽度 Stitch width	差动比 Differential ratio	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size	用途 Function
P5e-01CB/EST-II	3	5	11-14#	5.6/6.4	1.5-4.4	0.8~1.2	5	5000	49.5/58	68x46x58	上下剪
P5e-01CB/EWT-II	3	5	11-14#	5.6/6.4	1.5-4.4	0.8~1.2	5	5000	49.5/58	68x46x58	右拨线
P5e-35AB/EST-II	3	5	11-14#	5.6/6.4	1.5-4.4	0.8~1.2	5	5000	49.5/58	68x46x58	上下剪
P5e-35AB/EWT-II	3	5	11-14#	5.6/6.4	1.5-4.4	0.8~1.2	5	5000	49.5/58	68x46x58	右拨线

P5 小方头式电脑绷缝机
Cylinder-bed computerized interlock sewing machine



用途:

- 1. 一般车缝。
- 2. 一般针织品, 运动衫、休闲服等。

Applicable:

- 1. General sewing
- 2. For general knits, sweatshirts & casualwear

平台式 Flat bed	针数 No. of needles	线数 No. of threads	机针 Needle	针间距 Needle gauge	线迹宽度 Stitch width	差动比 Differential ratio	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size	用途 Function
P5-01CB/EST-II	3	5	11-14#	5.6/6.4	1.5-4.4	0.8~1.2	5	5000	51.5/60	63x40x65	上下剪
P5-01CB/EWT-II	3	5	11-14#	5.6/6.4	1.5-4.4	0.8~1.2	5	5000	51.5/60	63x40x65	右拨线
P5-35AB/EST-II	3	5	11-14#	5.6/6.4	1.5-4.4	0.8~1.2	5	5000	51.5/60	63x40x65	上下剪
P5-35AB/EWT-II	3	5	11-14#	5.6/6.4	1.5-4.4	0.8~1.2	5	5000	51.5/60	63x40x65	右拨线

W1S 平台式直驱绷缝机
Flat-bed direct drive interlock sewing machine



用途:

适用于针织面料, 运动服、休闲服等。

Application:

applicable to knitwear, sports wear, casual wear, etc.

平台式 Flat bed	针数 No. of needles	线数 No. of threads	机针 Needle	针间距 Needle gauge	线迹宽度 Stitch width	差动比 Differential ratio	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
W1S-01CB-I	3	5	11-14#	5.6/6.4	4.4	0.65-1.3	5	5000	47/55	63x40x65
W1S-02BB-I	3	5	11-14#	5.6/6.4	4.4	0.65-1.3	5	5000	47/55	63x40x65
W1S-05CB-I	3	5	11-14#	5.6/6.4	4.4	0.65-1.3	5	5000	47/55	63x40x65
W1S-FQ-I	3	5	11-14#	5.6/6.4	4.4	0.65-1.3	5	5000	47/55	63x40x65
W1S-03EB-I	3	5	14#	5.6/6.4	4.4	0.65-1.3	5	5000	47/55	63x40x65
W1S-03DB-I	3	5	14#	5.6/6.4	4.4	0.65-1.3	5	5000	47/55	63x40x65



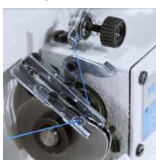
W2S 具有抬压脚功能
W2S with foot lifter function



打线凸轮外置 (穿线、维修更方便)
External cable & cam
(More easy to thread & maintain)



- 1. W1S智慧绷缝机效率比普通绷缝机提升30%~40%
 - 2. 节省大量的缝纫线
 - 3. 线头最短可达3-5mm, 降低了劳动强度
- 1.W1S interlock sewing machine, more effective than general interlock sewing machine for 30%~40%
2. saving alot of threads
3. 3-5mm short threads, reduce labor intensity



大空间, 结实厚重 (操作空间大, 机壳加重, 平衡佳、推动低)
Super large space, strong and heavy (huge operation space, add the shell's weight, more stable, less vibration)

P1S 小方头式电脑绷缝机
Cylinder-bed computerized interlock sewing machine



用途:

- 1. 一般车缝。
- 2. 一般针织品, 运动衫、休闲服等。

Applicable:

- 1. General sewing
- 2. For general knits, sweatshirts & casualwear

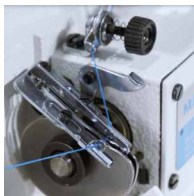
平台式 Flat bed	针数 No. of needles	线数 No. of threads	机针 Needle	针间距 Needle gauge	线迹宽度 Stitch width	差动比 Differential ratio	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size	用途 Function
P1S-01CB-I	3	5	11-14#	5.6/6.4	1.5-4.4	0.8~1.2	5	5000	44.5/53.5	63x40x65	适用于针织面料, 双面装饰缝。
P1S-02GB-I	3	5	11-14#	5.6/6.4	1.5-4.4	0.8~1.2	5	5000	44.5/53.5	63x40x65	适用于针织面料, 双面装饰缝。
P1S-35AB-I	3	5	11-14#	5.6/6.4	1.5-4.4	0.8~1.2	5	5000	44.5/53.5	63x40x65	适用于针织面料, 双面装饰缝。



- 1. P1S智慧组阳缝机效率比普通缝缝机提升30%~40%
 - 2. 节省大量的缝纫线
 - 3. 线头最短可达3-5mm, 降低了劳动强度
- 1.P1C interlock sewing machine, more effective than general interlock sewing machine for 30%~40%
2. saving alot of threads
3. 3-5mm short threads, reduce labor intensity



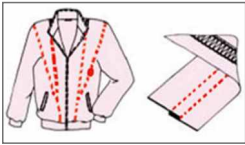
打线凸轮外置 (穿线、维修更方便)
External cable & cam
(More easy to thread & maintain)



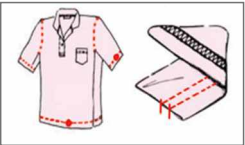
大空间, 结实厚重 (操作空间大, 机壳加重, 平衡佳、振动低)
Super large space, strong and heavy (huge operation space, add the shell's weight, more stable, less vibration)

LS787 横筒型高速三针绷缝机

Cylinder-bed high speed Interlock stttch machine wtth electrical type thread trimmer and rear puller



适用于各种运动服、夹克、压单边双针
applicable to covering double-stitches
W/O upper spreading on sportswear jackets.



适用于各式休闲服、褶袖口、褶下摆
applicable to hemming bottoms on
T-shirts underwear and sports wear.



底线改良过线组

精心改良的底线过线方式，底线送线更顺畅，让线灰不会跑入剪刀架中，使剪刀切切线更稳定，零件寿命更长，精准的微调出剪刀尺寸。

Carefully improved bottom line way,so that the bottom line to send a moresmooth line,so ash will not run into the scissors, the scissors more stable tangent,longer life parts, precise fine-tuning the size of the scissors.



电磁直驱式抬压脚组

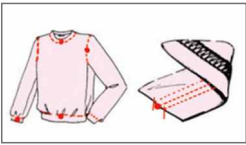
电磁直驱式抬压脚组，不产生杂音，反应更为灵敏。

"Direct Driving type"presser foot lifter,It's going to more sensitive and silent.

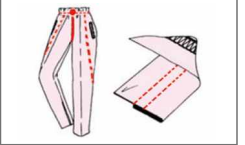
平台式 Flat bed	针数 No.of needles	线数 No.of threads	针间距 Needle gauge	线迹长度 Stitch length	差动比 Differential ratio	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	外箱尺寸 Carton size
LS787-356/EST-LT	2	3	4.0	1.4-4.5	0.8~1.4	7	5000	71x39x64.5
LS787-356/EWT-LT	2	3	4.8	1.4-4.5	0.8~1.4	7	5000	71x39x64.5
LS787-354/EST-LT	3	5	4.8	1.4-4.5	0.8~1.4	7	5000	71x39x64.5
LS787-354/EWT-LT	3	5	5.6	1.4-4.5	0.8~1.4	7	5000	71x39x64.5

LS720 细横筒型高速三针绷缝机

Small cylinder-bed high speed interlock stttch machine wtth-electrlcaltype thread trimmer



适用于各种针织品、运动服压线
applicable to covering seams on all
sorts of knitted goods, sportswear.



适用于各式运动裤、裤头。
Applicable to hemming wide waist
band of trousers.



前置式底线分线盘

底线分线盘前置于机体内侧，可轻易清楚绞线、调整容易。可微调的底线可线架，可针对底线的收放与松紧，做更精细的调整。

the looper thread take-up put on the front of body, to clean the winding and adjustment easily, the flexible thread take-up eyelet holder,to offer the looper thread tension and release more details adjustment.



迷你直驱伺服马达

直驱外接下主轴心式迷你伺服小马达、安装容易、反应灵敏、寂静无声、定位准确车头不因切线而抖动。

"Directly driving under shaft connecting type"mini serreo motor which could offer you easy to installing, more sensitive,more silence and precisely needle position detection,the machine head woulde' t swing when it trimming.

平台式 Flat bed	针数 No.of needles	线数 No.of threads	针间距 Needle gauge	线迹长度 Stitch length	差动比 Differential ratio	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	外箱尺寸 Carton size
LS720-356/EST-LT	2	3	4.0	1.4-4.5	0.8~1.4	7	5000	71x39x64.5
LS720-356/EWT-LT	2	3	4.8	1.4-4.5	0.8~1.4	7	5000	71x39x64.5
LS720-364/EST-LT	3	5	4.8	1.4-4.5	0.8~1.4	7	5000	71x39x64.5
LS720-364/EWT-LT	3	5	5.6	1.4-4.5	0.8~1.4	7	5000	71x39x64.5

LS740 曲臂式电脑剪线四针六线拼缝机

Automatic trimmer 4 needle 6 thread feed-off-the-arm interlock sewing machine



全新设计内置式抬压脚机构
Newly designed built-in presser foot lifter
内置式抬压脚，美观静音(可选电动/气动)。
Built-in presser foot lifter: Sleek & silent
(Electric/pneumatic optional)



弹片式压脚机构
Spring-loaded presser foot mechanism
采用弹片式压脚机构，针对不同面料量身定制不同压脚皮。
Spring-loaded presser foot system with custom pads for different fabrics



改良密封式过线结构
Enhanced sealed thread path design
全封闭式夹线器防尘断线，使车缝的过线更为顺滑。
Fully enclosed thread tensioner: Dust-proof,
prevents breakage, ensures smoother threading

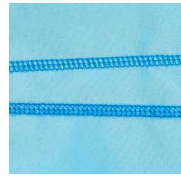


改进式断线刀具，安全不打手
Improved wire cutting tool, safe
and no hitting hand.

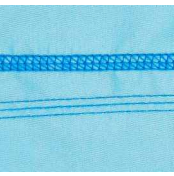
平台式 Flat bed	针数 No.of needles	线数 No.of threads	机针 Needle	针间距 Needle gauge	缝距调节方式 Mode of Adjustment in sewing space	差动比 Differential ratio	压脚提升量 Lift of the presser foot	针杆行程 Needle stroke	缝纫速度 Sewing speed
LS740-MR/MS-D/AT-K/Z	4	6	6.0	1.6 ~ 2.5	1:07-1:05		5-8	30	3200

LS1500 竖筒式绷缝机

Feed-on type type cylinder bed interlock sewing machne



380mm缝制深度
380mm sewing depth



省力手轮装置
labor-saving handwheel device



打线凸轮
wire cam



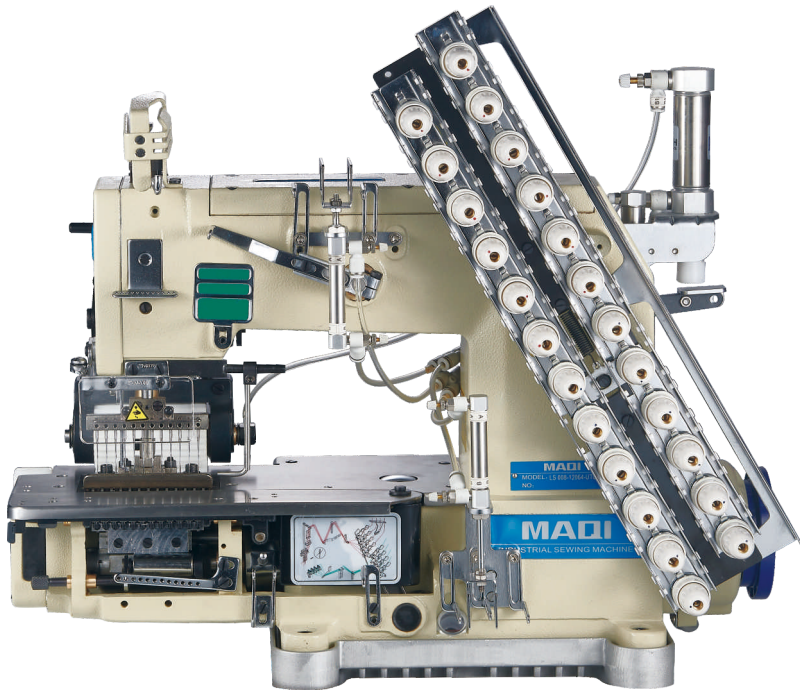
电磁铁剪线抬压脚
electromagnetic thread
trimmer foot lifter

平台式 Flat bed	针数 No.of needles	线数 No.of threads	机针 Needle	针间距 Needle gauge	线迹长度 Stitch length	差动比 Differential ratio	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS1500L-D	2 3	4 5	UYX128 GAS#9- #14	3.2 4.0 4.8 5.6 6.4	1.2-4	0.8-2	8	4000	42/47	43*28.4*36
LS1500-UT	2 3	4 5	UYX128 GAS#9- #14	3.2 4.0 4.8 5.6 6.4	1.2-4	0.8-2	8	4000	42/47	43*28.4*36

LS008

链式多针机

Chain multi-needle machine



用途:

1.一般车缝。

2.适用于高级衣物之装饰车缝。

Applicable:

1. General sewing

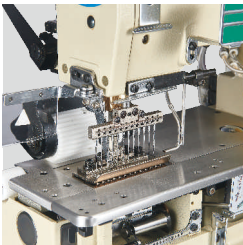
2. For decorative stitching on high-end garments



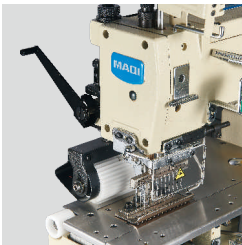
气动打线装置
Pneumatic thread tension device



气动抬压脚装置
with foot lifter function



拔线装置
dust removal device



后拖布轮装置
rear mopping wheel device

型号 Model	针数 Q' ty	线数 Q' ty	针间距 Needle	针间距 Gauge (inch)	针迹长度 Feeding (mm)	压脚高度 Lifting (mm)	最高转速 Spm
LS008-04	4	8	1/4,1/3,5/16,3/8	6.35,8.46,7.94,9.37	1.5~4.0	5~8	4000
LS008-06	6	12	1/4,3/16	6.35,4.76	1.5~4.0	5~8	4000
LS008-08	8	16	1/4,5/16	6.35,7.94	1.5~4.0	5~8	4000
LS008-12	12	24	1/8,1/4,3/16	3.2,6.35,4.76	1.5~4.0	5~8	4000
LS008-13	13	26	1/8,1/4,自由针距	3.2,6.35	1.5~4.0	5~8	4000

LS1508P

四针链式裤腰多针机(上腰机)

Four-needle chain-type trouser waist multi-needle machine (upper waist machine)



用途:

1.一般车缝。

2.适用于高级衣物之装饰车缝。

Applicable:

1. General sewing

2. For decorative stitching on high-end garments



平台式 Flat bed 针间距 (总长, 英制) Stitch length (Total, inch) 针间距 (总长, 公制) Stitch length (Total, metric) 针间距 (英制) Needle gauge 针间距 (公制) Needle gauge 机针 Needle 针数 No. of needles 线数 No. of threads 英寸 inch 压脚提升量 Lift of the presser foot 缝纫速度 Sewing speed 外箱尺寸 Carton size												
LS1508	P	1-1/2"	38.1	1-4"-1"-1/4"	6.35-25.4-6.35	TVx5 21#	4	8	7-16	10	4000	52/48
	PR	1-1/2"	38.1	1/4"-1"-1/4"	6.35-25.4-6.35							

LS2000C

带刀裤耳机

Belt loop machine with front fabric trimmer



用途:

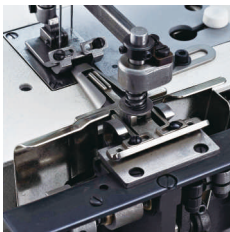
1.一般车缝。

2.适用于高级衣物之装饰车缝。

Applicable:

1. General sewing

2. For decorative stitching on high-end garments



平台式 Flat bed	针间距 (英制) Needle gauge	针间距 (公制) Needle gauge	机针 Needle	针数 No. of needles	线数 No. of threads	英寸 inch	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	外箱尺寸 Carton size
LS2000C	1/4"	6.35	UY128GAS 16#	2	3	9-12	8	4000	52/48

M10-95ETA

八轴联动旋转模板机

8-Axis Linkage Rotary Template Machine



用途:
适用范围: 羽绒服、棉衣、西服、衬衣、鞋类、箱包、沙发及其它家居缝制品、航空座椅、汽车用品等

Applicable:
Scope of application: down jackets, cotton coats, suits, shirts, shoes, bags, sofas and other household sewing products, aviation seats, automotive supplies, etc.



一体式过线管,少断线
Integrated Thread Guide, Less Broken Threads



大功率上下旋转电机驱动,高精度,皮带可调节
High Power Up-and-Down Rotating Motor Drive, High Precision, Adjustable Belt



旋转电机全封闭式防油设计无“油”无虑。
Rotating motor fully enclosed oil-proof design No "oil" and no worries.



步进电机抬压脚,结构简单,易调节,对不同面料调整快,适应性广。
Stepper Motor Lift Presser Foot, Simple Structure, Easy to Adjust, Quick Adjustment for Different Fabrics, Wide Applicability.

型号	Model	M10-95ETA	
缝纫面积	Sewing area	X向(左右): 1300mm X axis(left and right):1300mm	Y向(前后): 950mm Y axis(front and behind):950mm
针距	Needle gauge	0.5mm-12.7mm	
缝纫速度	Speed	3500rpm	
使用机针	Needle type	DPX5 9# (7#-23#)	
程序输入装置	Program input device	U盘	USB line or disk
记忆程序数	Nunber of memory programs	999	
缝纫机马达	Motor	600W独立双伺服电机	600W direct-drive servo motor
中压脚驱动	Middle presser foot device	电机驱动	
中压脚高度	Middle presser foot height	>17mm	
外压脚高度	Outsider presser foot height	20mm	
花样读取方式	Pattern reading mode,	RFID射频装置	RFID radio frequency device
电源规格	Power specification	220V/1200W	
气压规格	Add air pressure specifications	最大0.5 mpa	
机器重量	Machine weight	750Kg(不含包装箱)	750Kg (excluding packaging box)
折叠外形尺寸 (L*W*H) : 1915×1310×1412mm			
展开外形尺寸 (L*W*H) : 2415×2000×1425mm			

M958-DM

高速双驱动智能模板机

High-Speed Dual-Drive Smart Template Machine

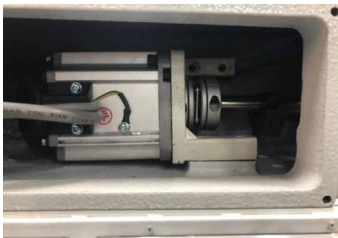


用途:
广泛适用于羽绒、棉呢、西装、衬衫、箱包、皮具、家纺、鞋帽等各种图型线迹的加工。

Applicable:
It's widely applicable to down feather, cotton, suit, shirt, luggage, leather, textile, shoes , hat and so on.



电机剪线, 调节便捷, 适应面更广
Motor thread trimmer, easy to adjust, wider adaptability



上下双伺服独立驱动, 高速、静音、低振;
Up and down double servo independent drive, high speed, quiet, low vibration;



型号	Model	M958-DM	
缝纫面积	Sewing area	X向(左右):1300mm X axis(left and right):1300mm	Y向(前后): 950mm Y axis(front and behind):950mm
针距	Needle gauge	0.5mm-12.7mm	
缝纫速度	Speed	3500rpm	
使用机针	Needle type	DBX1 9# (7#-14#)	
程序输入装置	Program input device	U盘	USB line or disk
记忆程序数	Nunber of memory programs	999	
缝纫机马达	Motor	550W独立双伺服电机	550 W direct-drive servo motor
中压脚驱动	Middle presser foot device	独立电机驱动	independent motor drive
中压脚高度	Middle presser foot height	>17mm	
外压脚高度	Outsider presser foot height	20mm	
剪线方式	Cut the wire way	电机剪线	Thread trimming method
花样读取方式	Pattern reading mode,	RFID射频装置	RFID radio frequency device
电源规格	Power specification	220V/1200W	
气压规格	Add air pressure specifications	最大0.5 mpa	
机器重量	Machine weight	495Kg (不含包装箱)	495Kg (excluding packaging box)

M9-100ET

超大范围智能模板机
Extended-Range Intelligent Template Machine

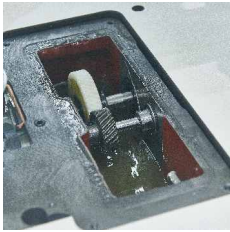


用途:
广泛适用于羽绒、棉呢、西装、衬衫、箱包、皮具、家纺、鞋帽等各种图型线迹的加工。

Applicable:
It's widely applicable to down feather, cotton, suit, shirt, luggage, leather, textile, shoes , hat and so on.



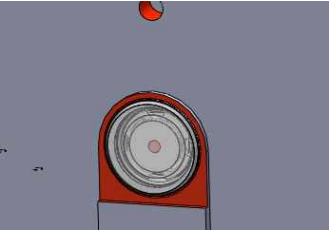
电机剪线,调节便捷,适应面更广
Motor thread trimmer, easy to adjust, wider adaptability



密封式齿轮箱
closed type gear box



机头无油
Oil-free in the machine head



一体式油仓设计
Integrated oil tank design

型号	Model	M9-100ET	
缝纫面积	Sewing area	X向 (左右) : 1400mm X axis(left and right):1400mm	Y向 (前后) : 1000mm Y axis(front and behind):1000mm
针距	Needle gauge	0.5mm-12.7mm	
缝纫速度	Speed	3000rpm	
使用机针	Needle type	DBX1 9# (7#-23#)	
程序输入装置	Program input device	U盘	USB line or disk
记忆程序数	Number of memory programs	999	
缝纫机马达	Motor	750W直驱伺服马达	750W direct-drive servo motor
中压脚驱动	Middle presser foot device	独立电机驱动	independent motor drive
中压脚高度	Middle presser foot height	>17mm	
外压脚高度	Outsider presser foot height	20mm	
花样读取方式	Pattern reading mode,	RFID射频装置	RFID radio frequency device
电源规格	Power specification	220V/1200W	
气压规格	Add air pressure specifications	最大0.5 mpa	580Kg (excluding packaging box)
机器重量	Machine weight	720kg(不含包装箱)	

M5-40BY

智能线内模板机
In-line Template Machine

(智能高效 · 紧凑适配 · 洁净生产)
(Smart Efficiency · Compact Integration · Clean Production)



核心参数
1、尺寸：1.2m×1.2m（占地面积）；
2、操作范围：X向800mm / Y向400mm ；
3、适配产线：兼容1.7米窄幅吊挂流水线。

Core Specifications
1.Dimensions: 1.2m×1.2m (footprint).
2.Working Area: X-axis 800mm / Y-axis 400mm .
3.Line Compatibility: Compatible with 1.7m narrow-width overhead conveyor lines.

优势聚焦
1.强吸附：万孔吸风+智能调节，工艺兼容性更强；
2.低维护：耐磨面板+自循环供油，省时省力；
3.高适配：1.2m*1.2m机身+嵌入式激光，灵活匹配窄线体。

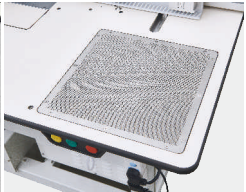
Competitive Advantages
1.Strong Adsorption: 10,000-hole suction + intelligent adjustment for broader process compatibility.
2.Low Maintenance: Wear-resistant panel + self-circulating oil system saves time and effort.
3.High Adaptability: 1.2m×1.2m body + embedded laser for flexible narrow-line integration.



智能吸风系统
1、1.5KW大功率风机，1300kPa超强负压吸附。
Intelligent Air Suction System
1、1.5KW high-power fan, 1300kPa ultra-strong negative pressure adsorption.



2、标配精控装置，精准调节进气量，适配多工艺需求。
2、Standard precision airflow control device for multi-process adaptability.



3、万孔高密度吸风板，吸风面积可定制，耐磨表面，吸附均匀易清洁。
3、High-density air suction panel with thousands of holes, customizable suction area, wear-resistant surface, uniform adsorption, and easy to clean.



节能环保设计
1、多层自循环供油系统：大容量储油仓+集成过滤，长效节能。
2、高效排烟装置：多重净化技术，烟尘零排放，作业环境无污染。
Energy-Saving & Eco-Friendly Design
1、Multi-layer self-circulating oil supply system: Large-capacity oil tank + integrated filtration for long-term efficiency.
2、High-efficiency smoke exhaust: Multi-stage purification technology, zero dust emission, pollution-free operation.



空间优化结构
1、侧立内嵌式激光总成，突破传统占地限制。
2、紧凑机身设计，无缝嵌入高密度产线。
Space-Optimized Structure
1、Side-embedded laser assembly: Breaks traditional space limitations.
2、Compact body design: Seamlessly integrates into high-density production lines.

型号	Model	M5-40BY	
机型名称	Model Name	智能线内模板机	Smart In-line Template Machine
最高缝纫速度	Max Sewing Speed	3500r/min	3500r/min
有效缝纫范围	Effective Sewing Area	X向800mm / Y向400mm	X-axis 800mm / Y-axis 400mm
使用机针	Needle Type	DB*1 9# (兼容7-14#)	DB*1 9# (Compatible with 7-14#)
针距范围	Stitch Length Range	0.5-12.7mm	0.5-12.7mm
外压脚高度	Outer Presser Foot Height	≥20mm	≥20mm
中压脚驱动方式	Center Foot Drive	电机驱动	Motor-driven
中压脚高度	Center Foot Height	≥17mm	≥17mm
中压脚随动高度	Center Foot Follow-Up	0-8mm	0-8mm adjustable
花样识别功能	Pattern Recognition	RFID射频技术	RFID technology
花样传输装置	Pattern Transfer	U盘	USB interface
花样存储数量	Pattern Storage Capacity	999种	999 patterns
供油方式	Oil Supply System	头部无油，旋梭微油	Head oil-free + micro-oil shuttle
旋梭规格	Shuttle Specification	2倍大旋梭	2X large shuttle
主电机规格	Main Motor	750W大功率伺服电机	750W high-power servo motor
气源规格	Air Source Requirement	0.4-0.6Mpa	0.4-0.6Mpa
电源规格	Power Supply	220V±20 50Hz	220V±20 50Hz
设备重量	Weight	395kg（不含木箱）	395kg (without wooden case)

M5-60DM-LC-XF 带吸风激光模板机

Laser Template Sewing Machine with Suction



- 用途：
- 1.采用全新设计外观。
 - 2.有效缝制行程： X向1000mm,Y向600mm。
 - 3.搭载激光吸风范围，适于范围广泛，机身占地面积小，台面可随时拆装使用。

- Applicable:
- 1.Appearance of new design
 - 2.sewing size. X axis 1000mm,Y axis 600mm.
 - 3.Equipped with a laser suction range, suitable for a wide range, with a small body area and a tabletop that can be folded and used at any time.



电机剪线，调节便捷，适应面更广
Motor thread trimmer, easy to adjust, wider adaptability



上下双伺服独立驱动，高速、静音、低振；
Up and down double servo independent drive, high speed, quiet, low vibration;



配备大功率高压旋涡风机，吸风效果强，噪音低
Equippped with High Power and Pressure Swirl Air Blower, Strong Sucking Effect,Low Noise, Partitioned Sucking Device Box, Flexible Switching for Suction of Fabrics.



大功率激光管，适合切割较厚的面料
High Power Up-and-Down Rotating Motor Drive, High Precision, Adjustable Belt

型号	Model	M5-60DM-LC-XF	
激光模板机切割范围		X向（左右）：700mm X axis(left and right):700mm	Y向（前后）：600mm Y axis(front and behind):600mm
缝纫面积	Sewing area	X向1000mm,Y向600mm	
针距	Needle gauge	0.5mm-12.7mm	
缝纫速度	Speed	3500rpm	
使用机针	Needle type	DBX1 9# (7#-23#)	
程序输入装置	Program input device	U盘	disk
程序记忆载体	Program memory carrier	EPROM内存	EPROM RAM
记忆程序数	Nunber of memory programs	999	
缝纫机马达	Motor	750W直驱伺服马达	750W direct-drive servo motor
中压脚驱动	Middle presser foot device	独立电机驱动	independent motor drive
中压脚高度	Middle presser foot height	>17mm	
外压脚高度	Outsider presser foot height	最高30mm	Highest 30mm
剪线方式	Thread Trimming Method	电机剪线 Electronic Thread Trimming	
电源规格	Power specification	220V/1200W	
使用气压规格	Air pressuer specification	最大0.5Mpa	Maximum 0.5Mpa
激光管功率	Laser tube power	90W-150W	
总重量（包括外箱）	Total weight(including packing carton)	约530kg	About 530kg

M6-30TS 平车线内模板机

Lockstitch Inline Template Machine



用途：

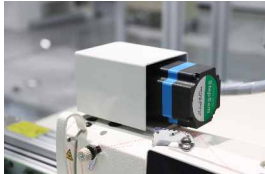
主要用于贴袋，袋盖，袖衩，龟背，门襟，上拉链，贴商标，缝花样等

- 特点：
1. 占地面积小，摆放灵活，可以编入各种生产流水线。
 2. 配备大功率高压旋涡风机，吸风效果强大，在缝制雪纺类面料时可形成有效折角。
 3. 步进电机抬压脚，结构简单，易调节，对不同面料调整快，适应性广。

Applicable:

Mainly used for patch pockets, pocket flaps, sleeve vents, turtle backs, plackets, zippers, labels, sewing patterns, etc.

- Features:
1. Small footprint, flexible placement, can be incorporated into various production lines.
 2. Equipped with a high-power high-pressure vortex fan, the air suction effect is strong, and it can form effective knuckles when sewing chiffon fabrics.
 3. Stepping motor lifts the presser foot, simple structure, easy to adjust, fast adjustment to different fabrics, and wide adaptability.



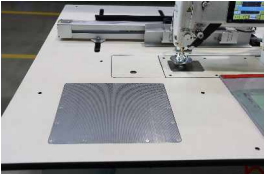
步进电机抬压脚，可实现中段控制，能适应不同面料。
step motor lift foot, can achieve the middle control, can adapt to different fabrics.



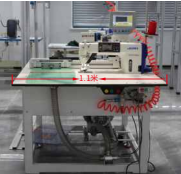
大功率高压旋涡风机配备消音管，吸风效果强，噪音低。
High power and high pressure vortex fan equipped with silencer, strong suction effect, low noise.



标配嵌入式液晶触摸屏，一触即动。
Standard embedded LCD touch screen, one touch immediately move.



超密封蜂窝吸风板，吸风渗透性更强。
Ultra-dense honeycomb air suction plate, stronger air permeability.



窄幅面台板，空间小，适应各种吊挂线。
Narrow surface platform, small space, suitable for a variety of hanging stations

型号	Model	M6-30TS	
缝纫面积	Sewing area	300mm*450 mm	
针距	Needle gauge	0.5mm-12.7mm	
缝纫速度	Speed	3500rpm	
使用机针	Needle type	DBx1 14#	
程序输入装置	Program input device	电脑USB数据线/U盘	USB line or disk
花样存储数量	Number of pattern storage	999	
缝纫机马达	Motor	550W伺服电机	550w direct-drive servo motor
中压脚驱动	Middle presser foot device	电机抬压脚	Independent motor drive
中压脚高度	Middle presser foot height	>13mm	
外压脚高度	Outsider presser foot height	>15mm 15mm	
电源规格	Power specification	220V/交流	
使用气压规格	Air pressuer specification	最大0.5Mpa	Maximum 0.5mpa
机器重量	Machine weight	235kg（不含包装箱）	235Kg (excluding packaging box)

LS-T1900FSS-SKS

高速电子视觉自动喂扣机
High-Speed Electronic Vision Automatic Button Feeding Machine



用途:
适用于各类服装的纽扣缝制。

Applicable:
Button attaching of different kinds of garment.



送扣位置微调结构 Button feeding position fine-tuning structure	全自动送扣结构 Fully automatic button feeding structure	视觉识别系统 Visual recognition system						
立柱式 Post bed	机针 Needle	针数 No. of needles	线数 No. of threads	纽扣直径 Button diameter	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS-T1903FSS-SKS	DPX17 #14	1	2	8 - 30	15	2700	120/170	122x90.5x124

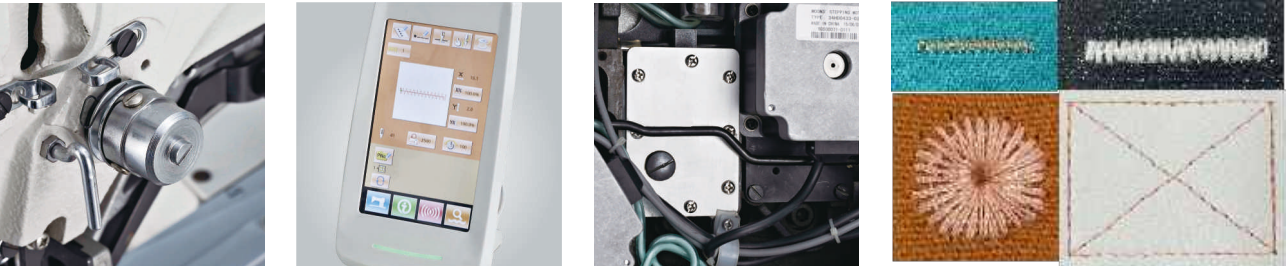
LS-T1900

高速电子套结机系列
Electronic bartacking sewing machine



用途:
适用于高级服装的下摆开叉部分、袋口、商标、无纺布手提袋提手加固缝, 牛仔布, 针织衣物, 女式内衣等的套结作业。

Applicable:
Suitable for bartacking sewing split part of lower hem on the delux clothing , pocketopening, brand mark, non-woven bag handle, and jeans, knitting wear, lady's underwear etc



电子夹线
Electronic thread clamp

可选配液晶面板
Optional LCD panel

全封闭下轴齿轮超耐磨
super durable closed bottom shaft gear

立柱式 Post bed	机针 Needle	针迹长度 Sitch length	切线 Thread trimmer	摆梭 Shuttle hook	压脚提升量 Lift of the presser foot	中厚料 Medium-weight material	厚料 Heavy-weight material	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS-T1900FSS(标准)	DPX5 #16	0.1-12.7	★	★	17	★	—	3200	48/59	80.5*37.5*74
LS-T1900FYS(帽眼)	DPX5 #16	0.1-12.7	★	★	17	★	—	2700	48/59	80.5*37.5*74
LS-T1900FFS(长方形)	DPX5 #16	0.1-12.7	★	★	17	★	—	2700	48/59	80.5*37.5*74
LS-T1900FHS(厚料)	DPX5 #21	0.1-12.7	★	★	17	—	★	2700	48/59	80.5*37.5*74
LS-T1900FKS (针织)	DPX5 #11	0.1-12.7	★	★	17	★	—	2700	48/59	80.5*37.5*74

LS-T1903

高速电子钉扣机
Electronic button attaching sewing machine



用途:
适用于各类服装的纽扣缝制。

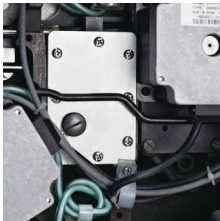
Applicable:
Button attaching of different kinds of garment.



大范围可调节扣夹
Big range adjustable retaining clip



电子夹线
Electronic thread clip



全封闭下轴齿轮超耐磨
super durable closed shaft gear



立柱式 Post bed	机针 Needle	针数 No. of needles	线数 No. of threads	纽扣直径 Button diameter	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS-T1903FSS	DPX17 #14	1	2	8 - 30	12	2700	50/60	80.5x37.5x74

LS-T1906

高速电子小花样套结机
Electronic small pattern bartacking sewing machine.



用途:
适用于无纺布袋，徽章缝合，鞋面花样等缝制作业。

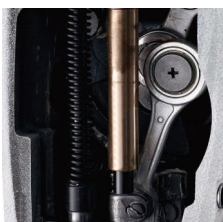
Applicable:
The utility model is suitable for the sewing operation of non-woven cloth bags, badges, stitching, vamp patterns, etc.



缝制面积5cmX6cm
Super large sewing range (4cmX6cm)



电子面线收线装置
Electronic line receiving device



干式无油润滑，镀黑金钢针杆
Dry and pollution-free lubrication
Super wear resistance Plated steel needle rod



立柱式 Post bed	机针 Needle	针迹长度 Stitch length	切线 Thread trimmer	摆梭 Shuttle hook	压脚提升量 Lift of the presser foot	中厚料 Medium-weight material	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS-T1906F	DPX17 #16	0.1-12.7	★	★	12	★	2500	48.5/60	80.5*37.5*74

LS-T430

高速电子套结机
Electronic bartacking sewing machine.

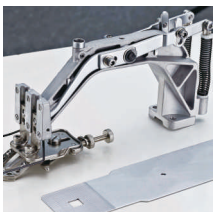


用途:
适用于高级服装的下摆开叉部份，袋口加固缝、牛仔布等套结作业。转速为业内最高最高转速3200rpm，完全按照缝制数据进行高质量缝制低噪音、低震动缝制区域40X30mm

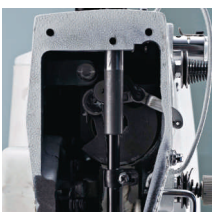
Applicable:
The maximum sewing speed up to 3200rpm, is the highest in the sewing machine industry. It works in high quality sewing according to the sewing date. low voice and low vibration. Using high rigidity rack. According to the latest computer analysis, the details of the parts are in good balance, noise and vibration are controlled to the minimum. Operator won't feel tired easily, and no pressure. The sewing area is 40X30mm



高效节能伺服马达
High efficiency energy-saving servo motor



套结钉扣简易快速更换装置
Simple and quick replacement device for fastening pin buckle



无污染干式润滑，镀黑金钢针杆
No pollution dry lubrication black stainless steel needle bar



立柱式 Post bed	机针 Needle	针迹长度 Stitch length	切线 Thread trimmer	摆梭 Shuttle hook	压脚提升量 Lift of the presser foot	中厚料 Medium-weight material	厚料 Heavy-weight material	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS-T430G-01E-A(中厚料)	DPX17 #16	0.1-12.7	★	★	17	★	—	3200	52.5/63.5	70.5*45*53.5
LS-T430GY-01E-A(帽眼)	DPX17 #16	0.1-12.7	★	★	17	★	—	2700	52.5/63.5	70.5*45*53.5
LS-T430G-02E-A(厚料)	DPX17 #18	0.1-12.7	★	★	17	—	★	3200	52.5/63.5	70.5*45*53.5
LS-T430GF-02E-A(长方形)	DPX17 #18	0.1-12.7	★	★	17	—	★	2700	52.5/63.5	70.5*45*53.5
LS-T430G-02E-A-ZH	DPX17 #18	0.1-12.7	★	★	17	—	★	3200	52.5/63.5	70.5*45*53.5

LS-T438

高速电子钉扣机（一体式）
Electronic button attaching sewing machine



用途:
适用于各类服装的纽扣缝制。

Applicable:
Button attaching of different kinds of garment.



大范围可调节扣夹
big range adjustable retaining clip



高精度进口耐磨摆梭
High precision imported wear-resistant shuttle



特殊处理超耐磨下轴系统
Special treatment, super wear, lower shaft system



立柱式 Post bed	机针 Needle	针数 No. of needles	线数 No. of threads	纽扣直径 Button diameter	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS-T438GE-A	DPX17 #12	1	2	8 - 30	12	2700	52.5/65.5	70.5*45*53.5

LS-T436

高速电子小花样机

Electronic small pattern sewing machine



标配USB接口，减少重复劳动
Standard USB connector reduce duplication of labor

最大缝制范围 (9cmX6cm)
Super large sewing range (9cmX6cm)

高清易上手多功能
液晶屏面板
HD easy optional and
multi-funcion LCD panel

用途:

标志绣缝：鞋面花样；徽章缝合等缝制作业。

Applicable:

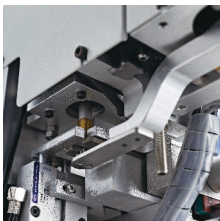
Logo stitching: vamp pattern, badge stitching, sewing work.

立柱式 Post bed	机针 Needle	针迹长度 Stitch length	切线 Thread trimmer	摆梭 Shuttle hook	压脚提升量 Lift of the presser foot	厚料 Heavy-weight material	中厚料 Medium-weight material	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS-T436GE-A	DPX17 #18	0.1-12.7	★	★	14	★	—	2700	52.5/67	70.5x45x53.5

LS-T438GE-A-SK

全自动喂扣机

Automatic button feeding machine



步进电机双向压扣系统
stepping motor both way
pressing buckle system

大范围气动扣夹
big range pneumatic
retaining dip

高速稳定控制系统
High speed stability control system

用途:

适用于各类服装纽扣的缝制

Applicable:

The utility model is suitable for sewing various kinds of clothing buttons

立柱式 Post bed	机针 Needle	针数 No. of needles	线数 No. of threads	纽扣直径 Button diameter	压脚提升量 Lift of the presser foot	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS-T438GE-A-SK	DPX17 #12	1	2	8-30	12	2700	130/180	122*90.5*124

LS-T1790E

高速电子平头锁眼机系列

Electronic Button holing Sewing Machine

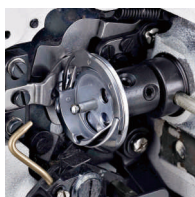


用途:

1.一般薄料、中厚料、厚料缝制；
2.适用于各种针织、棉纺、化纤等织物的钮孔缝锁。尤适于袖子的锁眼作业。

Applicable:

1.Sewing for light, medium & heavy fabrics.
2.Buttonholing for various knits, cotton & synthetic fabrics, especially sleeve buttonholes.



电机切刀，低噪音
Motor cutter, low noise

风扇散热
rejection of heat

进口旋梭
Import hook

缝制长度120mm
Longest sewing length 120mm

立柱式 Post bed	机针 Needle	套结长度 Bar-tacking length	套结宽度 Bar-tacking width	压脚提升量 Lift of the presser foot	薄料 Light-weight material	中厚料 Medium-weight material	刀 Cutter	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS-T1790E	DPX5 #11	41	2.5-5	17	★	★	1/4"-5/4"/6.4-31.75	4200	54.5/66	76×38×74.5
LS-T1790EK	DPX5 #11	41	2.5-5	17	★	★	1/4"-5/4"/6.4-31.75	4200	54.5/66	76×38×74.5
LS-T1790E-7	DPX5 #14	70	2.5-5	17	★	★	1/4"-5/4"/6.4-31.75	4200	54.5/66	76×38×74.5
LS-T1790E-12	DPX5 #14	120	2.5-5	17	★	★	1/4"-5/4"/6.4-31.75	4200	54.5/66	76×38×74.5
LS-T1790EG	DPX5 #9	25	2.5-4	17	★	★	1/4"-5/4"/6.4-31.75	4200	54.5/66	76×38×74.5
LS-1790E-T	DPX5 #11	41	2.5-5	17	★	★	1/4"-5/4"/6.4-31.75	4200	54.5/66	76×38×74.5
LS-1790EG-T	DPX5 #9	25	2.5-4	17	★	★	1/4"-5/4"/6.4-31.75	4200	54.5/66	76×38×74.5

LS-T781F

高速直驱平头锁眼机

Direct drive button holing sewing machine



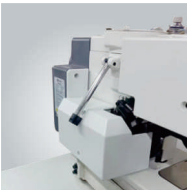
用途：

- 1.一般薄料、中厚料、厚料缝制；
2.适用于各种针织、棉纺、化纤等织物的钮孔缝锁。尤适于袖子的锁眼作业。

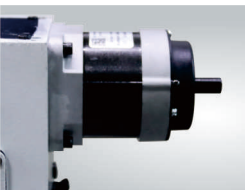
Applicable:

- 1.Sewing for light, medium & heavy fabrics.
2.Buttonholing for various knits, cotton & synthetic fabrics, especially sleeve buttonholes.

立柱式 Post bed	机针 Needle	套结长度 Bar-tacking length	套结宽度 Bar-tacking width	压脚提升量 Lift of the presser foot	薄料 Light-weight material	中厚料 Medium- weight material	刀 Cutter	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS-T781F	DPX5 #11	22	2.5-4	12	★	★	1/4"-3/4" 6.4-19	3600	50/60	67*37*61
LS-T781FK	DPX5 #11	22	2.5-4	12	★	★	1/4"-3/4" 6.4-19	3600	50/60	67*37*61
LS-T782F	DPX5 #11	33	2.5-5	12	★	★	1/4"-1 6.4-25.4	3600	50/60	67*37*61
LS-T783F	DPX5 #11	40	2.5-5	12	★	★	1/4"-5/4" 6.4-31.7	3600	50/60	67*37*61



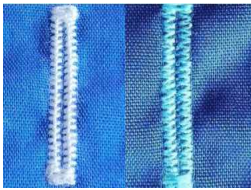
电机抬压脚
Motor presser foot



节能无刷直驱电机，节能低噪
Energy saving brushless direct drive motor
with energy saving and low noise



同步带传动，调节简单
Synchronous belt transmission
simple adjustment



LS-T9820

高速电子圆头锁眼机

Electronic Eyelet Button Holing Sewing Machine



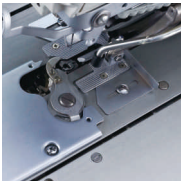
用途：

机适用于西服、外衣、工作服、裤子等薄、中厚料的各种样式的锁眼。

Applicable:

Applicable for suit, coat, jumper, pants etc light and medium materials of button holing.

立柱式 Post bed	机针 Needle	套结长度 Bar-tacking length	套结宽度 Bar-tacking width	压脚提升量 Lift of the presser foot	薄料 Light-weight material	中厚料 Medium- weight material	刀 Cutter	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS-T9820-00E	DOX558 #16	5-50	1.5-5	12-16	★	★	22	2500	170/210	122*84*135
LS-T9820-01E	DOX558 #14	8-42	1.5-5	12-16	★	★	22	2500	170/210	122*84*135
LS-T9820-02E	DOX558 #18	-	1.5-5	12-16	★	★	22	2500	170/210	122*84*135



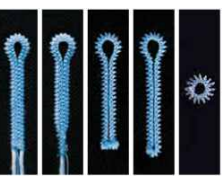
9820-02超短线头
9820-02 super short thread residue



大机腔，操作简便
Large space simple operation



布屑收集装置，干净整洁
Rest cloth collecting device is clean and tidy



LS-T2290

高速直驱电子曲折缝缝纫机

Electronic Zigzag Sewing machine



用途：

- 1.男装手巾袋缝口，领脚撬缝上商标缝制；
2.女装中央克，罩衫的领子，前身花样缝制。

Applicable:

1. Men's clothing handkerchief pocket seam stitching; collar stand tacking and label stitching.
2. Women's jackets and blouses collar and front decorative pattern stitching.

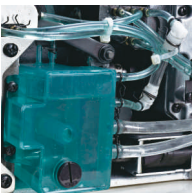
立柱式 Post bed	机针 Needle	下送料 Bottom feed	图形转换 Diagram conversion	针迹长度 Stitch length	薄料 Light-weight material	中厚料 Medium- weight material	压脚提升量 Lift of the presser foot	切线 Thread trimmer	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS-T2290SS-D4-B	DPX5 #11	★	8	2.5	★	★	5.5-10	★	5000	53/63	75*35.5*73
LS-T2290SR-D4-B	DPX5 #11	★	8	2.5	★	★	5.5-10	★	5000	52/62	75*35.5*73



触控操作面板
touch operation panel



黑金刚针杆和钨钢剪刀
Black stainless steel needle
bar and tungsten steel scissors



微油结构
Mini oil structure



LS-T2284

高速单针曲折缝缝纫机

High speed Zigzag Sewing machine



用途：

曲折缝纫（人字车缝）适用各种高档服装，特别是内衣，也适应鞋帽、皮件、箱包等装饰品。

Applicable:

high-grade wear, underwear, shoes, hats, leather, luggage, decorative sewing.

立柱式 Post bed	机针 Needle	压脚提升量 Lift of the presser foot	下送料 Bottom feed	薄料 Light-weight material	中厚料 Medium- weight material	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS-T2284N	DPX5 #11	5.5/10	★	★	★	5000	38/45.5	64X33.5X61
LS-T2284ND	DPX5 #11	5.5/10	★	★	★	5000	39/47	64X33.5X61



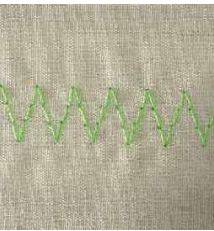
黑金刚针杆
black stainless steel needle bar



进口旋梭
Imported hook



一步两点和三步四点转换装置
One step, two points and three steps,
four points conversion device



LS-591/592

电脑自动剪线罗拉车系列
Computerized automatic threading roller presser post bed
lockstitch series





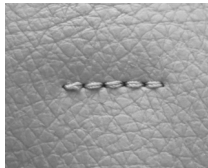
省时
自动倒缝、剪线、抬压脚
Time saving: automatic rewinding,
trimming, and pressering



省线
加强型动定刀和夹线片，线头短，
夹线稳定。
Thread saving: reinforced moving knife and
clamping piece, short thread and stable thread



省电
全时伺服
Power saving: full-time servo



用途:
本机型适用于马靴、运动鞋、休闲鞋、海棉鞋、婴儿鞋、高级皮革鞋类及箱包缝制。

Applicable:
Product use: This model is suitable for riding boots, sports shoes, casual shoes, sponge shoes, baby shoes, high leather shoes and bags.

立柱式 Post bed	机针 Needle	针数 No. of needles	缝纫速度 Sewing speed	针间距 Needle gauge	压脚提升量 Lift of the presser foot	针杆行程 Needle stroke	电机 Motor	中厚料 Medium- weight material	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS-591-D3	DPX5 #16	1	3000	0.8-5	7/10	38	750	★	65/70	75x37x68
LS-592-D3	DPX5 #16	2	2000	0.6-3.6	7/10	38	750	★	65/70	75x37x68

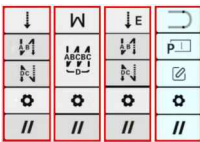
LS-1591

步进电机送料电脑罗拉车
Computerized automatic threading roller presser post bed
lockstitch series

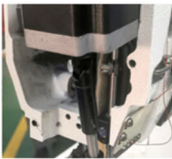




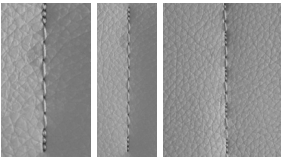
智能触摸屏，功能一键直达
Integrated button lighting, neat and
beautiful Smart touch screen, one-key
direct access to functions



四种缝制模式，
满足客户不同需求
Four sewing modes ,can meet the
different needs of customers



电机直连送料，倒缝不在滑坡
The motor is directly connected to
feed, and the reverse seam is
not in landslide



花样线迹，随心所欲
Pattern stitches, sew as you like

用途:
本机型适用于马靴、运动鞋、休闲鞋、海棉鞋、婴儿鞋、高级皮革鞋类及箱包缝制。

Applicable:
Product use: This model is suitable for riding boots, sports shoes, casual shoes, sponge shoes, baby shoes, high leather shoes and bags.

立柱式 Post bed	机针 Needle	针数 No. of needles	缝纫速度 Sewing speed	针间距 Needle gauge	压脚提升量 Lift of the presser foot	针杆行程 Needle stroke	电机 Motor	中厚料 Medium- weight material	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS-1591-D3	DPX5 #16	1	3000	0.8-7	7/10	38	750	★	65/70	75x37x68

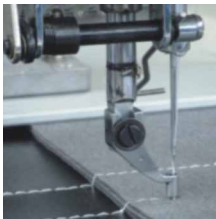
LS-T1310G/2210G

高速电子花样机
pattern sewing machine (pneumatic /electricity)



用途:
提包零件；徽章缝合；鞋面花样；汽车座椅；笔记本；
标志绣缝；织带；后袋花图案等。

Applicable:
bag sewing badges stitching pattern of shoes logo sewing etc.



智能中压脚
Flip presser



侧滑压脚
Sliding presser



进口旋梭
Imported hook



立柱式 Post bed	针数 No. of needles	针迹长度 Stitch length	缝制范围 Sewing range	切线 Thread trimmer	中厚料 Medium- weight material	厚料 Heavy-weight material	缝纫速度 Sewing speed	净重/毛重 Net / gross weight	外箱尺寸 Carton size
LS-T1310G-01A (气动)	DPX17 #16-#19	0.05-12.7	130x100	★	—	★	2800	144/190	122x91x125
LS-T1310G-02A (气动)	DPX17 #16-#19	0.05-12.7	130x100	★	★	—	2800	144/190	122x91x125
LS-T1310G-02A-CH (侧滑压脚)	DPX17 #16-#19	0.05-12.7	130x100	★	—	★	2800	144/190	122x91x125
LS-T2210G-01A (气动)	DPX17 #16-#19	0.05-12.7	220x100	★	—	★	2800	144/190	122x91x125
LS-T2210G-02A (气动)	DPX17 #16-#19	0.05-12.7	220x100	★	★	—	2800	144/190	122x91x125
LS-T2210G-02A-CH (侧滑压脚)	DPX17 #16-#19	0.05-12.7	220x100	★	—	—	2800	144/190	122x91x125

LS-T3020G

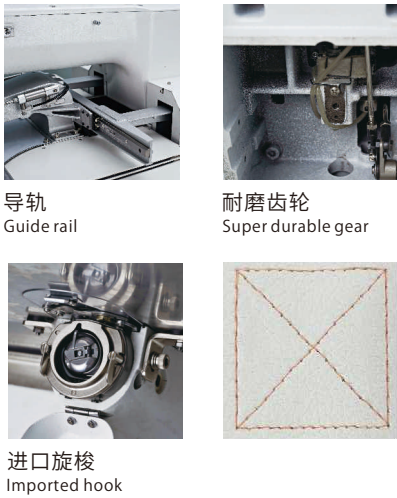
高速电子花样机

High speed electronic pattern sewing machine



用途:
提包零件; 徽章缝合; 鞋面花样; 汽车座椅; 笔记本; 标志绣缝;
织带; 后袋花图案等。

Applicable:
Bag parts, badge sewing, shoes pattern, car seat, notebook, logo sewing, bag pattern sewing etc.Presser foot control system can provide identical upper and lower tension sewing.



 立柱式 Post bed	 针数 No. of needles	 针迹长度 Stitch length	 缝制范围 Sewing range	 切线 Thread trimmer	 厚料 Heavy-weight material	 缝纫速度 Sewing speed	 净重/毛重 Net / gross weight	 外箱尺寸 Carton size
LS-T3020G	DPX17 #18-#21	0.05-12.7	300x200	★	★	2800	230/295	127.5x123x125
LS-T3020G-M(自动换模)	DPX17 #18-#21	0.05-12.7	300x200	★	★	2800	230/295	127.5x123x125
LST3020G-CH (侧滑装置)	DPX17 #18-#21	0.05-12.7	300x200	★	★	2800	230/295	127.5x123x125

LS-T928D

曲腕机系列

Feed-off-arm chain stitch sewing machine



用途:
适用于衬衫、风衣、牛仔裤、运动服、休闲服等薄料到厚料服装加工。

Applicable:
shirt, windbreaker, jeans, sportswear materials range from light to heavy.

 立柱式 Post bed	 机针 Needle	 弯针 Looper	 压脚提升量 Lift of the presser foot	 下送料 Bottom feed	 针数 No. of needles	 薄料 Light-weight material	 针迹长度 Stitch length	 中厚料 Medium-weight material	 厚料 Heavy-weight material	 缝纫速度 Sewing speed	 外箱尺寸 Carton size
LS-T927-D	2	10	★		TVX64 #11-#16	3.0-3.5	★	★	—	3500	67.5x55x52
LS-T927-PS-D (外置拖轮)	2	10	★		TVX64 #11-#16	3.0-3.5	★	★	—	3500	67.5x55x52
LS-T927-PL-D (内置拖轮)	3	10-11	★		TVX64 #11-#16	3.0-4.2	★	★	—	3500	67.5x55x52
LS-T928-D	3	10-11	★		TVX5 #11-#22	3.0-4.2	★	★	★	3500	67.5x55x52
LS-T928-PS-D (外置拖轮)	3	10-11	★		TVX5 #11-#22	3.0-4.2	★	★	★	3500	67.5x55x52
LS-T928-PL-D (内置拖轮)	3	10-11	★		TVX5 #11-#22	3.0-4.2	★	★	★	3500	67.5x55x52

LS9306

全自动激光开袋机

Automatic Laser Pocket Opening Machine



袋唇限位技术
具有自动挡边定位功能,保障袋唇放料位置准确无误。

托板辅助送料技术
带托板的移料运行机构,保障移料全程无错位。

Pocket lip limiting technology
equipped with automatic edge-blocking positioning function to ensure accurate placement of pocket lip materials

Pallet-assisted feeding technology
material-moving mechanism with pallet to ensure no misalignment during the entire material-moving process)

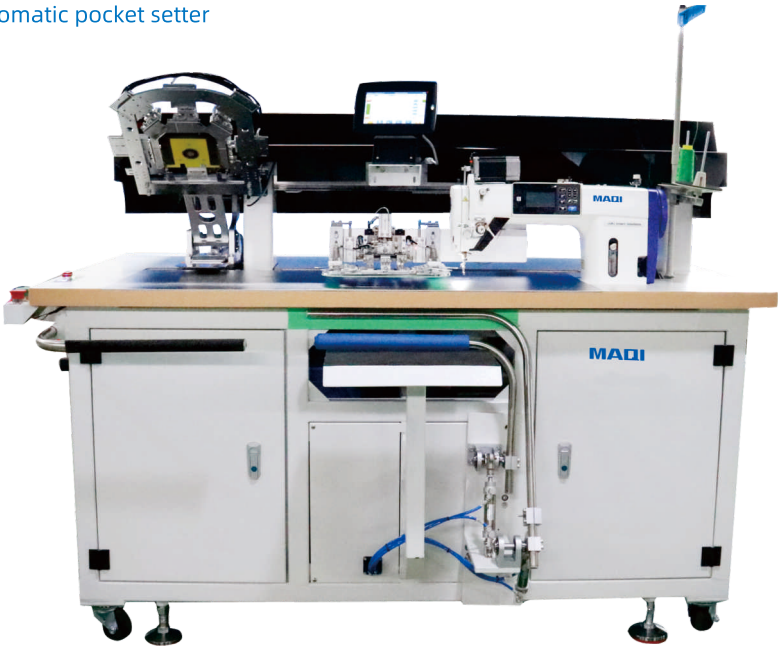


 机型 Machine Model	 机针 Needle	 针数 Number of stitches	 线数 Number of lines	 缝制范围 Sewing Range (mm)	 中压脚高度 Middle Presser Foot Height (mm)	 针距范围 Stitch Length Range (mm)	 最高转速 Maximum Speed (R.p.m)	 体积 Volume (mm)	 重量 Weight (kg)
LS9306	DPX17	1	2	207x35	15	0.1-12.7	3000	1800x1440x1570	750

LS9026

自动免烫贴袋单元

1-needle automatic pocket setter



主要技术创新点:

1. 根据客户口袋类型及大小定制专属模板,安装调试简单方便,无需预热烫压即可快速折袋。每小时可贴袋240-300个,效率为热贴袋机的2-3倍。
2. 可选配重机9000C机头,噪声震动轻,效率有保证。
3. 送料压框采用日本进口SMC气动元件,压料送料平顺稳定,经久耐用。
4. 采用仿生学交叉摆臂式收料方式,结构简单,动作高效,节省员工操作时间。
5. 最新斯麦迪控制程序,界面简洁易懂,刚性调整方便,预留开放端口,指令输出稳定。
6. 配备伺服中压脚电机,响应快,适应厚薄面料。
7. 可选配二次夹线装置,确保正向、反向线迹完美。

用途

口袋车缝（薄料车缝）主要适用于衬衫、薄料针织系列,可适应各种形状如：圆角，方形，三角形，不对称多边形口袋的贴袋缝绗。

型号	Model	LS 9026	LS 9026-S
最高缝纫速度	Maximum sewing speed	3000rpm	3000rpm
针距调整范围	Stitch length	1-7mm	1-7mm
最大贴袋范围	Maximum stitching field	210mm*200mm	210mm*200mm
机针型号	Needle system	DP*17 (#11-18)	DP*17 (#11-18)
电源	Power supply	220V,50/60Hz	220V,50/60Hz
功率	Power	2.3Kw (带泵with pump) , 1.2Kw (泵不工作with pump not working)	2.3Kw (带泵with pump) , 1.2Kw (泵不工作with pump not working)
机器尺寸	Machine size	1950mm*1220mm	1950mm*1220mm
机器重量	Machine weight	480Kg	480Kg
二次夹线装置		否	是

Key Technological Innovations:

- 1.Customized templates based on pocket types and sizes enable quick folding without pre-heating or ironing. Productivity: 240-300 pockets/hour, 2-3x faster than heat-sealing machines.
- 2.Optional Juki 9000C sewing head ensures low noise, minimal vibration, and high efficiency.
- 3.Feed pressure frame uses Japanese-imported SMC pneumatic components for smooth, stable, and durable operation.
- 4.Bionic cross-swing arm system simplifies structure, streamlines motion, and reduces operator time.
- 5.SMD (Simadi) control system with user-friendly interface, easy adjustments, open ports, and stable command output.
- 6.Equipped with a servo-driven presser foot motor for rapid response and adaptability to thick/thin fabrics.
- 7.Optional secondary thread clamping device ensures flawless forward and reverse stitches.

Features

Pocket sewing (thin material sewing) is mainly suitable for shirts, thin material knitting series, and can be adapted to various shapes such as rounded corners, squares, triangles and asymmetrical polygonal pockets.

LS9027

全自动单头免烫贴袋单元

Single head pocket setter with cold creaser



全自动免烫牛仔贴袋单元,通过精密设计和电脑系统控制,实现了压料、冷折、送料、缝制、收料等贴袋工艺流程全自动流水线生产。8小时标准生产力约2000个口袋（不同缝料和不同规格的口袋贴袋效率有所差异），用机器代替技术工种, 高质高效，更适合批量订单生产。

品质及细节

伺服电机送料，精度能控制在0.005毫米，折袋部件采用二段整体升降，折袋美观不变形。配备电子夹线/二次夹线装置，正向、反向缝制线迹完美。容易调节的折袋压袋装置，可轻松实现快速换模。一键开关预缩水机构，实现两种机型一台用。

适用范围

最大贴袋范围210mm*250mm，适应牛仔、工装裤、休闲裤等各种产品以及各种形状如圆角、方形、三角形、不对称多边形口袋的贴袋缝绗。

Automatic denim pocket setter with cold creaser, through precise design and computer system control, realizes the automatic assembly line production of the bagging process such as pressing, cold folding, feeding, sewing, and receiving. The 8-hour standard productivity is about 2000 pockets (depending on fabric and specifications), using machines to replace technical types of work, high quality and efficiency, and more suitable for mass order production.

Quality and details

Servo motor feeding, precision can be controlled within 0.005mm, folding bag parts adopt two-stage integral lifting, folding bag is beautiful and not deformed. Equipped with electronic thread clamping/secondary clamping device, the stitches of forward and reverse sewing are perfect. The easy-adjustable folding bag pressing device can easily realize quick mold change. One-key switch pre-shrinking mechanism to realize the use of two models in one.

Applications

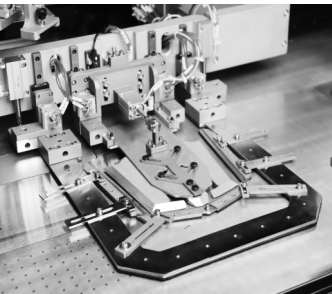
The maximum patch pocket range is 210mm*250mm, suitable for various products such as jeans, overalls, leisure trouser and various shapes such as rounded corners, squares, triangles and asymmetrical polygonal pockets.

技术范围

机型	LS 9027-C-1	LS 9027-B-1
名称	全自动免烫牛仔贴袋单元(自产机头)	全自动免烫牛仔贴袋单元(兄弟机头)
适应面料	牛仔/工装裤/休闲裤	牛仔/工装裤/休闲裤
是否带预缩水装置	是	是
最高机头转速	2700rpm	2700rpm
最大针距长度	12.7mm	12.7mm
最大贴袋缝制范围	210mm*250mm	210mm*250mm
产量每小时	200-260个/小时	200-260个/小时
机针型号	DP*17 18#机针	DP*17 18#机针
电压	220±10%V 50/60HZ	220±10%V 50/60HZ
功率	0.8KW(带吸风桶)	0.8KW(带吸风桶)
压缩空气压力	5bar	5bar
机器尺寸	2230mm*1650mm	2230mm*1650mm
机器重量	610KG	610KG

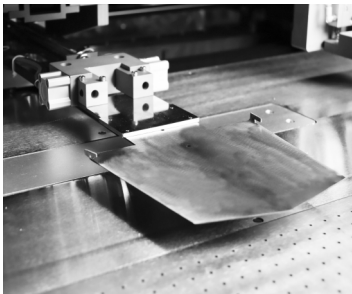
LS9028

全自动免烫牛仔贴袋单元（快速换模）
Automatic non-ironing denim patch pocket unit (quick mould change)



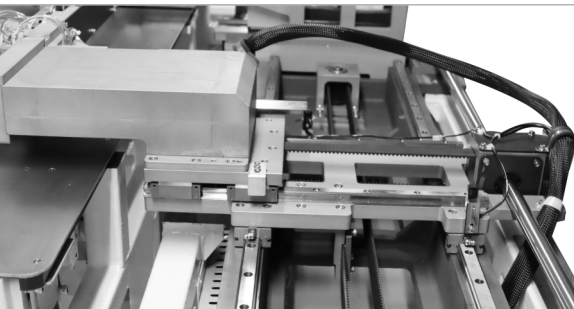
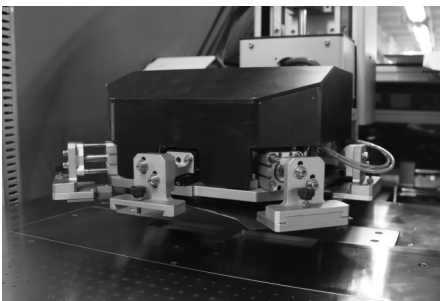
普通换模贴袋机 正常换一套模具安装调试需6-8小时。

Ordinary mold change patch pocket sewing machine
It takes 6-8 hours to install and debug a normal mold change.



PK 快速换模贴袋机 三分钟轻松解决换模问题，无需任何调试。

Quick mold change patch pocket sewing machine
easily solve the problem of mold change in three minutes without any debugging.



普通贴袋机 非正常关机或误触后，会有一定几率撞机

Ordinary mold change patch pocket sewing machine
After abnormal shutdown or accidental touch, there will be a certain chance of collision.

PK 快速换模贴袋机 专利误触防撞技术，真正实现：永不撞机。

Quick mold change patch pocket sewing machine
patented false touch anti-collision technology, truly realized: never collide with the machine.

适用范围广：

贴袋范围210X250mm,能适应牛仔、工装裤，休闲裤等面料，
可适应各种形状如：圆角，方形，三角形，不对称多边形口袋的贴袋缝纫。

Wide scope of application:

The range of patch pockets is 210*250mm, which can be adapted to denim, overalls, casual pants and other fabrics. It is suitable for patch pocket sewing of various shapes such as rounded corners, squares, triangles, and asymmetrical polygonal pockets.

工作效率高：

每小时可以完成260个左右口袋缝纫，一台机器=3-4人工。
三分钟更换一套模具，且不需要任何调试。

High work efficiency:

About 260 pockets can be sewn per hour, one machine = 3-4 labor.
It takes three minutes to change a set of molds without any adjustment.



可自由选配重机机头、兄弟机头或国产机头，选择性广！

Freely choose between Juki head, Brother head, or Chinese brand head for a wide range of options!



可自由选配加装垫布装置真省心！！

You can freely choose to add padding device and pre-shrinking device. What a peace of mind!!

机型	Model	LS9028-C-1	LS9028-B-3	LS9028-J-3
名称	Name	全自动免烫牛仔贴袋单元(快速换模) Automatic non-ironing denim patch pocket unit (quick mold change)	全自动免烫牛仔贴袋单元(brother机头快速换模+缩水装置+垫布装置) Automatic non-ironing denim patch pocket unit (Brother pattern sewer quick mold change+shrinking device + padding device)	全自动免烫牛仔贴袋单元(JUKI机头快速换模+缩水装置+垫布装置) Automatic non-ironing denim patch pocket unit (JUKI pattern sewer quick mold change+shrinking device + padding device)
机头	Machine head	自产机头 Self-produced machine head	brother 机头 brother pattern sewer	JUKI 机头 JUKI pattern sewer
适应面料	Adapted fabrics	牛仔/工装裤/休闲裤 Denim/overalls/slacks	牛仔/工装裤/休闲裤 Denim/overalls/slacks	牛仔/工装裤/休闲裤 Denim/overalls/slacks
是否快速换模	Quick mold change or not	是 Yes	是 Yes	是 Yes
是否带预缩水装置	With pre-shrinking device or not	是 Yes	是 Yes	是 Yes
是否带垫布装置	With cloth padding or not	否 No	是 Yes	是 Yes
最高机头转速	Max. head speed	2700 rpm	2700 rpm	2800 rpm
最大针距长度	Max. stitch length	12.7mm	12.7mm	12.7mm
最大贴袋缝制范围	Max. patch pocket sewing range	210mm*250mm	210mm*250mm	210mm*250mm
产量每小时	Output per hour	200-260个/小时 200-260units/hour	200-260个/小时 200-260units/hour	200-260个/小时 200-260units/hour
机针型号	Needle type	DP*1718#机针 DP*1718# machine needle	DP*1718#机针 DP*1718# machine needle	DP*1718#机针 DP*1718# machine needle
缝线	Stitching	203	203	203
小针板孔尺寸	Small needle plate hole size	2.4mm	2.4mm	2.4mm
针杆长度	Needle bar length	标准长度 Standard length	标准长度 Standard length	标准长度 Standard length
电压	Voltage	220±10%V 50/60HZ	220±10%V 50/60HZ	220±10%V 50/60HZ
功率	Power	0.8KW(带及风桶) 0.8KW(with suction device)	0.8KW(带及风桶) 0.8KW(with suction device)	0.8KW(带及风桶) 0.8KW(with suction device)
压缩空气压力	Air pressure	5bar	5bar	5bar
机器尺寸	Machine size	2230mm*1650mm	2230mm*1650mm	2230mm*1650mm
机器重量	Machine weight	610KG	620KG	620KG

LS6011

自动卷后袋口单元Automatic unit for pocket hemming

主要特点

高质量的双针锁式线迹机头或者双针链式线迹机头（根据需要可以互换）；

两种机头都配备贺欣直驱电机；

更换机头约用时20-30分钟；

标准针位6.4毫米；

可以调折边器，出厂折边宽度10毫米

步进电机驱动的送料皮带；

智能收料装置，根据收料的口袋高度相应调整收料位置；

高质量的剪线装置（前后都剪）；

西门子控制系统，带彩色触摸屏；

通过触摸屏可以调节程序；

Features

High quality chain- or Lock-stitch (Changeable as per requirement)

Both heads equipped with Hoshing direct drive motors

Duration of changing sewing head, appr. 20 - 30 minutes

Standard needle gauge 6.4mm

Adjustable folder,10 mm when leave factory.

Transport belt over stepper motor

Intelligent stacker, sinking accordingly stacked pockets height

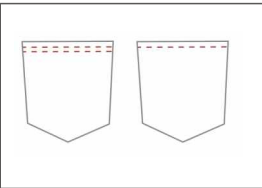
High quality scissor type threat trimmer (Cutting front and back)

Siemens control system, with color touch screen

Unit fully programmable over touch scree Easy to use adjustment program



链式线迹机头
Movable and changeable machine head



型号/ Model	LS6011-C	LS6011-L	LS6011-CL
采用机头/ Machine head	双针链式线迹 2 needle chainstitch head	双针锁式线迹 2 needle chainstitch head	双针锁式和链式线迹 2 needle chainstitch head
缝绉工序/ Sewing process		自动卷后袋口	
最大缝速/ Max. sewing speed	3000rpm	2200rpm	3000 rpm or 2200rpm
针位/ Needle gauge	1/4"	1/4" (6.4mm)	1/4"
机针规格/ Needle system	Tvx7	Dpx5	TVx7 or Dpx5
卷边宽度/ Hemming width	可调/Adjustable 10mm		
电源/ Power supply	220v,50/60Hz		
功率/ Power	0.6kw		
压缩空气压力/ Air pressure	5 bar		
机器尺寸/ Machine size	1350mm*1100mm(L*W)		
重量/ Weight	190kg		

Speical needle gauges and folders are available on request.
注：特殊针位和折边器可以订购

LS9063

自动魔术贴切缝一体机Automatic Velcro cutting-sewing machine

主要特点

- 1.高效的自动送料、自动剪切系统，魔术贴自动缝绉品种稳定。
- 2.更换刀模可实现魔术贴圆角、直角、斜角等缝制。
- 3.只需放面料，无需切带工。可根据操作工手势快慢 调节送料速度，工人只需放面料就可实现轻松缝制。
- 4.整卷魔术贴根据长度、宽度设定，剪切送料至缝制区自动缝制。节省人工，安装简单，不需要依赖熟练工。

Features

- 1.Efficient Velcro automatic feeding and cutting system., stable Velcro sewing quality.
- 2.Replacing the die can realize rounded, straightand bevel angle cutting and sewing.
- 3.The Velcro feeding speed can be adjustedaccording to the operator's gesture, and theworker only needs to put the fabric.
- 4.The whole roll of Velcro is automatically cutaccording to the length, width setting, and feed tothe sewing area to sew.

生产效率

10小时产量8500件/人, 并且减少一台切带机, 减少一个切带机操作工。与传统机型相比:生产效率提升400%以上!

Efficiency

One machine can produce 8500pieces per 10hours.It can save one tape cutter and 1 tape cutter operator. Compared with traditional way, productivity increased by more than 400% !

适用范围

可用于西裤、牛仔、工装、羽绒服、棉服、夹克、坎肩、休闲裤等开口袋。

Applications

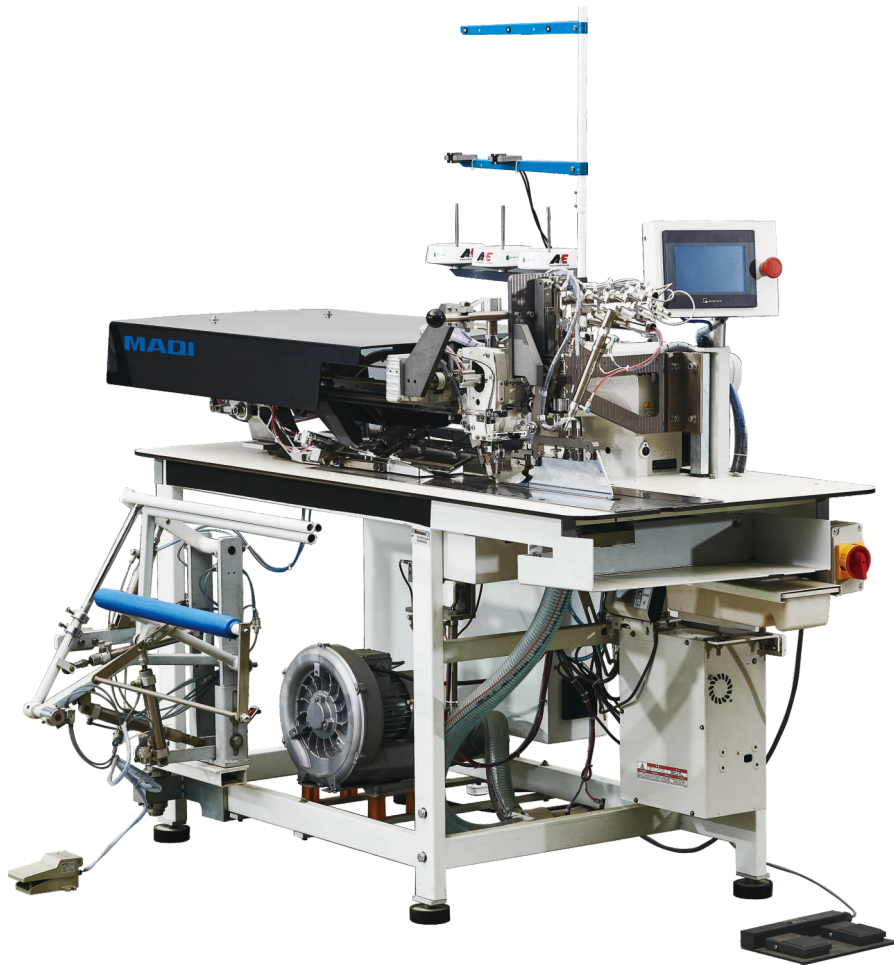
It cen be used for open pockets such as trousers. jaens workwear, down jackels, collon cotes, jackels Weisiooars, casualpanis, etc.



型号/ Model	LS9063-SY	LS9063-SZ	LS9063-XY	LS9063-XZ
名称 /Name	自动魔术贴机上送料圆刀	自动魔术贴机上送料直刀	自动魔术贴机下送料圆刀	自动魔术贴机下送料直刀
线迹/ Stitches	单针平缝Single needle lockstitch	单针平缝Single needle lockstitch	单针平缝Single needle lockstitch	单针平缝Single needle lockstitch
缝制区域(Max.mm) /Sewing area (X × Y)	150×30mm	150×30mm	150×50mm	150×50mm
送布装置/ Feeding device	间隙送步(脉冲马达驱动) Intermittent feeding(pulse motor drive)	间隙送步(脉冲马达驱动) Intermittent feeding(pulse motor drive)	间隙送步(脉冲马达驱动) Intermittent feeding(pulse motor drive)	间隙送步(脉冲马达驱动) Intermittent feeding(pulse motor drive)
针距/ Stitch length	0.05-12.7mm	0.05-12.7mm	0.05-12.7mm	0.05-12.7mm
最大缝绉速度/ Max. sewing speed	2700rpm	2700rpm	2700rpm	2700rpm
马达/ Motor	AC伺服马达750W AC-servo motor 750w	AC伺服马达750W AC-servo motor 750w	AC伺服马达750W AC-servo motor 750w	AC伺服马达750W AC-servo motor 750w
电源/ Power supply	单相220V Single phase 220V	单相220V Single phase 220V	单相220V Single phase 220V	单相220V Single phase 220V
气压/ Air pressure	0.5Mpa 1.71/min	0.5Mpa 1.71/min	0.5Mpa 1.71/min	0.5Mpa 1.71/min
压框/ Work Clamp	两段式, 气动驱动 2-stage,pneumatic	两段式, 气动驱动 2-stage,pneumatic	两段式, 气动驱动 2-stage,pneumatic	两段式, 气动驱动 2-stage,pneumatic
魔术贴送料长度/Velcro feed length	20-150mm	15-150mm	20-150mm	15-150mm
魔术贴送料宽度/Velcro feed width	10-30mm	10-30mm	10-50mm	10-50mm
刀模选择/ Die selection	圆刀 round knife	直刀 Straight blade	圆刀 round knife	直刀 Straight blade
备注/ Remarks	可根据需要定制尺寸 Custom sizes can be made as needed	可根据需要定制尺寸 Custom sizes can be made as needed	可根据需要定制尺寸 Custom sizes can be made as needed	可根据需要定制尺寸 Custom sizes can be made as needed
机器重量/ Machine weight	850Kg	850Kg	850Kg	850Kg

LS8082

全自动开袋机
automatic pocket welting machine



自动开袋机配置了最新的微油双针机头，能够高速缝制薄料到中厚料各类口袋，包括单镶边口袋，双镶边口袋，开袋机压板的传送和所有剪切系统都有各自的驱动步进电机自动控制，中心刀由一个电动马达单独驱动，设制方便灵活。

The automatic bag opening machine is equipped with the latest micro-oil double-needle machine head, which can sew all kinds of pockets from thin materials to medium-thick materials at high speed. Including single-edge pockets, double-edge pockets, the transfer of the press plate of the bag opener and all the cutting systems have their own drive stepper motor automatic control, The center knife is independently driven by an electric motor, which is convenient and flexible to set up.

型号/ Model	LS8082直袋型
开袋的种类	双镶边口袋、单镶边口袋 (有/无袋盖)
针间距	8-30mm (每2mm间隔) 标准: 12mm
缝制长度	20-200mm (最大240mm选购件)
针制长度	0.5mm-3.5mm
加固缝部位针距 (密缝)	0.5mm-5mm
加固缝部位针距 (倒缝)	0.5mm-5mm
缝制速度	最大3,000rpm
程序数	50
循环程序数	6
使用旋梭	标准水平旋梭
耗气量	16NL
功率	800W
生产能力	1600-2000/8h
感应器确认功能	有
机针类型	2134-85 100/16#
电源·电压	1P-220V
气源	0.6Mpa (无水无油)
机器尺寸	(长1650mm×宽1700mm)×带叠料装置状态高1300mm
重量	220kg
提供语言 (可选用3种)	中文 英文 德文 法文 西班牙文等
缝制时间	5.2sec

LS1064A-S

全自动橡筋机
Automatic elastic ribbon splicing unit

主要技术创新点:

- 1.采用超声波切刀装置,保证橡筋切口平整无毛边。
- 2.配备先进的视觉识别系统,可针对双色或多色的橡筋车缝,精准识别LOGO位置。
- 3.加长烫料架,配备双光纤感应,送料平稳快速。

Key Technological Innovations:

- 1.Adopts ultrasonic cutter device to ensure flat and burr-free rubber band cutting edges.
- 2.Equipped with advanced visual recognition system, which can accurately identify LOGO positions for two-color or multi-color rubber band sewing.
3. Extended material ironing rack with double optical fiber sensing for stable and fast feeding



型号	Model	LS1064A-S	LS1064
最高缝纫速度	Maximum sewing speed	2700rpm	2700rpm
橡筋缝制宽度	Rubber sewing width	10mm-60mm	10mm-60mm
橡筋拼接长度	Rubber sewing length	150mm-999mm	150mm-999mm
机针型号	Needle model	DP*17(14#)	DP*17(14#)
电源	Power	220V,50/60Hz	220V,50/60Hz
工作效率	Efficiency	产量600-800件/小时(根据针数宽度)	产量600-800件/小时(根据针数宽度)
机器尺寸	Machine size	1700mmx1100mm(展开)	1700mmx1100mm(展开)
机器重量	Machine weight	270Kg	250Kg

LS1064

全自动橡筋机
Automatic elastic ribbon splicing unit

主要技术创新点:

1. 定制设计套结机头, Y向缝制范围达60mm, 满足大多数橡筋拼接需求。
2. 机头安装光纤保护装置, 缝台有橡筋残留时自动停机报警。
3. 采用松下色标识别系统, 精准识别LOGO位置。

Key Technological Innovations:

- 1.Custom-designed bartacking head with 60mm Y-axis stitching range, compatible with most elastic band splicing requirements.
- 2.Fiber-optic protection device triggers automatic shutdown and alarms if elastic residue is detected.
- 3.Panasonic color mark recognition system ensures precise logo positioning.



LS4011

自动包边单元Automatic serging unit

生产效率

每日产量 (每8小时件数)

- 裤子前片:每8小时可生产 600片
- 裤子后片:每8小时可以生产600片
- 8 段线缝(裤子前片和2 预缝):每8小时可以生产 560片
- 8 段线缝(裤子后片和2 预缝):每8小时可以生产 560片
- 9 段线缝(裤子前片和 3 预缝):每8小时可以生产 500 片
- 9 段线缝(裤子后片和3 预缝):每8小时可以生产500片

主要特点

- 裤脚边、门襟弧度和裆部弧度等部位包边可通过机器人工控制完成,而侧缝和内侧缝全部实现自动包边;
- 缝料由控边装置控制,根据缝料的厚度简单的调整控边装置的通过高度使缝料顺畅地通过;
- 机器自动完成包边、送料和折叠工序;
- 自动修剪线毛,清除废屑,但不剪掉任何面料;
- 采用贺欣直驱电机、西门子控制系统和屏幕。

适用范围

- 4011 自动包边单元,适用于不带里衬裤片和裙片的包边,小片包边。
- 机器操作非常容易,通过短时间的培训即可激发设备无限的生产潜力,减少生产对熟练工人的依赖。
- 机器自动高速运转,这使得操作工有充足的时间完成辅助动作,确保连续工作,大幅提高工作效率。

Efficiency

Daily output (8 hours)

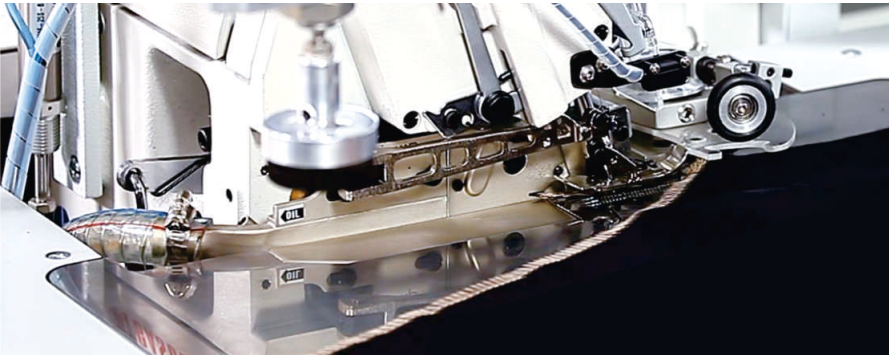
- Front trouser: 600 pieces /8 hours
- Back trouser: 600 pieces /8 hours
- 8 seams (front trouser and 2 preseams): 560 pieces /8 hours
- 8 seams (back trouser and 2 preseams): 560 pieces /8 hours
- 9 seams (front trouser and 3 preseams): 500 pieces /8 hours
- 9 seams (back trouser and 3 preseams): 500 pieces /8 hours

Features

- The preseams:hem,fly curve and seat curve can be serged manually at the sewing head.The side seams and inseams are sewn fully automatically.
- Height adjustable contour guide with quick adjustment.
- The work piece is controlled by the contour guide,sewn and stacked.
- Automatic chain cutting and waste cutting without affecting sewing material.
- Siemens control system and screen.
- Hohsing direct drive motor and control box.

Applications

- LS 4011 is a compact serging unit for serging skirt,small parts and trousers panels without knee lining.
- The easy-to-operate working process ensures superb production potential at short training periods.
- The high work speed of the unit allows a rapid, overlapping operating sequence.



控边装置
Contour guide



自动收料装置
Automatic stacker



西门子彩色显示屏
Siemens touch screen

型号/Model	LS 4011
机针数/Needle number	1
最高缝速/Max.sewing speed	7500 rpm
最大线迹长度/Max.stitch length	3.8mm
差动/Differential	0.7-2.0
线缝宽度/Seam width	4毫米 (可选择5毫米或者6毫米) 4mm (special width,5 or 6 mm available)
抬压脚高度/Presser foot lifting height	5mm
压缩空气压力/Compressed Air	6bar
电源/Power supply	220V,50/60Hz
功率/Power	0.7 kw
工作台高度/Table height	890mm-1250mm
机器包装尺寸/Machine size(L×W×H)	1470mm×950mm
重量/Weight	125kg

LS-T3520F-DH-LC-T240

激光开袋机

Laser pocket welting machine

产品描述

- 1.红外线定位，无需画线，定位精准。
- 2.自动运夹，切口、缝制，一气呵成。
- 3.大功率激光开袋，功率可调节，厚薄布料通用，可用于西裤、牛仔、工装、羽绒服、棉服、夹克、坎肩、休闲裤等开口袋
- 4.数字化缝制，大豪电控，自由编程。
- 5.一机多用，除了开口袋，还可以用来开门襟（需更换夹具）、花样缝（需更换夹具）。

product description

- 1.Infrared positioning, no need to draw lines, precise positioning.
- 2Automatic clamping, cutting and sewing, all in one step
- 3.High-power laser bag opening, adjustable power, universal thickness and thin fabrics, can be used for opening pockets such as trousers, denim, tooling, down jacket, cotton jacket, jacket, waistcoat, casual pants, etc.
- 4.Digital sewing, Dahao electronic control, free programming.
- 5.One machine is multi-purpose. In addition to opening pockets, it can also be used to open plackets (fixtures need to be replaced) and pattern sewing (fixtures need to be replaced).

工作原理：

将激光模板机的开口袋功能巧妙嫁接在电脑花样机上，最快20秒钟开一个口袋，实现了低成本、高效率、高品质自动开袋。

相关配置说明：

- ①标配100W功率激光管，可根据用户需要选配更大功率的激光管；
- ②自带循环水冷却系统，激光管可连续长时间工作；
- ③全时静音吸风装置清理切割过程中产生的烟雾和毛屑，安全、环保、清洁；
- ④7寸液晶触摸屏，语音提示，先进的人机交互，“傻瓜式”操作；
- ⑤自动剪线；
- ⑥2倍旋梭，节约换线时间；
- ⑦微油针杆，清洁缝制。

working principle:

The pocket opening function of the laser template machine is cleverly grafted to the computer pattern machine, and a pocket can be opened in as fast as 20 seconds, realizing low-cost, high-efficiency and high-quality automatic bag opening.

Related configuration instructions:

- ①A 100W power laser tube is standard, and a higher power laser tube can be selected according to user needs;
- ②With a circulating water cooling system, the laser tube can work continuously for a long time;
- ③The full-time silent suction device cleans up the smoke and dander generated during the cutting process, which is safe, environmentally friendly and clean;
- ④ 7-inch LCD touch screen, voice prompts, advanced human-computer interaction, "foolish" operation;
- ⑤Automatic thread trimming;
- ⑥Two times the rotar
- ⑦ Micro-oiled needle bar for clean stitching

型号	Model	LS-T3520F-DH-LC-T240	
机针	Needle	DPX17#14	
最高缝纫速度	Maximum sewing speed	2700rpm	
单花样最多针数	Maximum number of stitches for a single pattern	8000针	8000 stitches;
缝纫尺寸 (X*Y) 激光有效切割范围	Sewing size (X*Y)effective laser cutting range	240mmX195 mm	
抬压脚驱动方式:	Drive mode of presser foot lifting:	空压式	pneumatic type
内压脚提升量	The lifting amount of the inner presser foot is	20mm	
内压脚动量:	Momentum of inner presser foot:	4mm-10mm	
马达:	Motor:	750W伺服电机	750W servo motor
电源规格:	Power specification:	220V/交流	220V/AC
空气压力:	Air pressure:	0.5Mpa 1.8 l/min	
机器重量:	Machine weight:	245kg(不包含包装箱)	245kg (not including packing box)



外散热离合器电机E系列
outside heat disperse clutch motor E series



内外散热离合器电机F系列
inside and outside heat disperse clutch motor F series



钉扣机、锁眼机电机（钢板壳）系列
Button-attaching and buttonholing machine motor (stainless steel shell)



普通钉扣机、锁眼机电机系列
Button-attaching and buttonholing machine motor



节能无刷马达
Energy-saving motor

电压(voltage): 220V 电流(current): 2.3A
功率(power): 550W 频率(frequency): 50/60Hz
转速(speed):0-5000r/min

E系列

产品类别 type	型号 model	额定电压 voltage	输出功率 output		频率 cycles HZ	转速 R.P.M.	毛重 N.WT (kg)	净重 G.WT (kg)	外形尺寸 size (X*L*H) cm
			W	HP					
离合器电机 clutch motor	DOL13H	220	250	1/3	50	2850	17.8	18.8	38X29X27
	AOL12H	380	370(400)	1/2	50	2850	17.8	18.8	

F系列

产品类别 type	型号 model	额定电压 voltage	输出功率 output		频率 cycles HZ	转速 R.P.M.	毛重 N.WT (kg)	净重 G.WT (kg)	外形尺寸 size (X*L*H) cm
			W	HP					
F系列离合器电机 clutch motor	DOL13H	220	250	1/3	50	2850	18.8	19.8	38X29X27
	AOL12H	380	370(400)	1/2	50	2850	18.8	19.8	
	DOL12H	220	400	1/2	50	2850	18.8	19.8	42X28.5X28.3
	DOL12L	220	400	1/2	50	1450	19.8	20.8	
	AOL12L	380	400	1/2	50	1450	18.8	19.8	
	DOL34H	220	550	3/4	50	2850	19.8	20.8	
	DOL34L	220	550	3/4	50	1450	19.8	20.8	
	AOL34H	380	550	3/4	50	2850	19.8	20.8	
	AOL34L	380	550	3/4	50	1450	19.8	20.6	
	DOL13H-1	110/220	250	1/3	60	3450	18.8	19.8	
	AOL12H-1	220/380	370(400)	1/2	60	3450	18.8	19.8	
	DOL12H-1	110/220	400	1/2	60	3450	18.8	19.8	
	DOL12L-1	110/220	400	1/2	60	1725	19.8	20.8	
	AOL12L-1	220/380	400	1/2	60	1725	18.8	19.8	
	DOL34H-1	110/220	550	3/4	60	3450	19.8	20.8	
	DOL34L-1	110/220	550	3/4	60	1725	19.8	20.8	
	AOL34H-1	220/380	550	3/4	60	3450	19.8	20.8	
	AOL34L-1	220/380	550	3/4	60	1725	19.8	20.8	

钉扣机、锁眼机电机（钢板壳）系列

产品类别 type	型号 model	额定电压 voltage	输出功率 output		频率 cycles HZ	转速 R.P.M.	毛重 N.WT (kg)	净重 G.WT (kg)	外形尺寸 size (X*L*H) cm
钉扣机 锁眼机 (钢板壳) Button Attaching buttonholing Motor	YYT34-G	220	400	1/2	50	1400	15	16	36X29X27
	JW7124-G	380	400	1/2	50	1400	15	16	

普通钉扣机、锁眼机电机系列

产品类别 type	型号 model	额定电压 voltage	输出功率 output		频率 cycles HZ	转速 R.P.M.	毛重 N.WT (kg)	净重 G.WT (kg)	外形尺寸 size (X*L*H) cm
			W	HP					
钉扣机 锁眼机 电机系列 Button Attaching buttonholing Motor	YYT34-III	220	550	1/2	50	1400	9.5	9	30X20X21
	JW7124-III	380	550		50	1400	9.5	9	

产品名称 product name	控制面板 control panel	过载保护 overload protection	上/下停针 up/down needle position	正反转选择 positive and reverse
XG-A-550	✓	✓		✓
XG-B-550T	✓	✓	✓	✓